

Dry-head, High-speed, Overlock / Safety Stitch Machine

110-6100D Series



MO-6114D



MO-6100D Series

THE WORLD'S FIRST DRY-HEAD OVERLOCK MACHINE!

JUKI's technology for developing machines that require no oiling has created an overlock machine with a maximum sewing speed of 6,000rpm. This overlock machine is capable of responding to the need for both high-grade and high-quality sewing performance.



MO-6114D



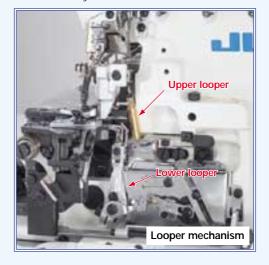
Oil stains on the sewing product are eliminated.

 The needle bar, feed and looper mechanisms require no oiling. This means they do not splash oil, thereby leaving no oil stains on the sewing material, and thus contributing to upgraded quality.



• The driving section of the machine, except for the needle bar, feed and looper mechanisms is installed in a forced oiling block. This block is completely sealed to prevent the leakage of oil.

- Stain-removing work or re-sewing work resulting from oil stains is eliminated.
- The machine does not need periodical oiling or used-oil disposal, which markedly improves maintainability.



The machine has been developed with the intention of providing an extended service life.

- The machine incorporates various mechanisms as standard, such as a differential-feed micro-adjustment mechanism and an external adjustment mechanism for adjusting the feed dog inclination as well as increasing the differential-feed ratio, which can be easily adjusted to finish seams that perfectly match the material to be used.
- Comfortable operation is all but guaranteed, by a wider area around the needle entry, the adoption as standard of a micro-lifter feature that offers improved responsiveness to materials and provides the operator with upgraded operability, and by the reduction of operating noise and vibration, which has been achieved by designing an optimally balanced machine.





Operability is further improved.

The stitch length can be easily adjusted with the pushbutton mounted on the front surface of the sewing machine. Opening of the cloth plate cover is no longer required for stitch length adjustments.



Devices intended for conventional JUKI machines are also interchangeable.

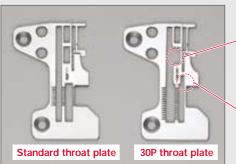
 Gauges and devices you have used with your existing JUKI machines are also interchangeable with no additional machining required.
 This eliminates both the waste of resources and unwanted extra costs.



Anti-material-slip type

The sewing machine is fully equipped with adjusting devices and provisions to effectively prevent puckering of difficult-to-sew materials or new-generation materials. The operator is able to produce beautifully finished high-quality seams without conducting difficult adjustments.

- The locus of feed and feed timing are selected to offer optimum conditions for sewing light-weight materials.
- The machine comes as standard with a low-pressure presser foot that is exclusively designed for light-weight materials and is able to remarkably handle small curves of the material. The presser foot helps the operator control lighter-weight material smoothly on the machine.
- By the use of the specifically developed throat plate and feed dog, the double chainstitch looper thread feeding mechanism demonstrates superb effectiveness in preventing puckering of the material caused by the feed mechanism as well as puckering appearing between stitches.



The throat plate, with its increased surface area, helps prevent puckering.

In addition to the increased throat plate area, the exclusive feed dog helps prevent puckering of the material between stitches.

MO-6114D-MO-6116D- -30P



The feed mechanism feeds double chainstitch looper thread with consistency, even under a low tension. (Safety stitch machine)



5	SUBCLASS MACHINE LIST													
Seams	Model No.	L > H Materials	of	Number of threads	→ ⊢ Needle gauge (mm)	Overedging width (mm)	Number of feed dog rows	stitch length (mm)	Bottom differential- feed ratio	Presser lifting amount (mm)	V Needle system	Max. sewing speed (rpm)	Remarks	
. — —	<1-needle overlock> For runstitching in general fabric													
	MO-6104D-0D4-40H		1	3	1	3.2	2	4	1:0.7 ~ 1:2	7	DC x 27 #11	6,000		
	MO-6104D-0E4-40H		1	3	-	4.0	2	4	1:0.7 ~ 1:2	7	DC×27 #11	6,000		
	MO-6104D-0D6-40H] , , , ,	1	3	-	3.2	3	4	1:0.7 ~ 1:2	7	DC×27 #11	6,000	Upper looper extra	
Carried States	MO-6104D-0E6-40H	M~H	1	3	-	4.0	3	4	1:0.7 ~ 1:2	7	DC×27 #11	6,000	high throw type	
	MO-6104D-0F4-40H		1	3	-	4.8	2	4	1:0.7 ~ 1:2	7	DC x 27 #11	6,000		

1:0.7 ~ 1:2

<2-needle overlock>

MO-6104D-0F6-40H

For runstitching in general fabric



6,000

DC×27 #11

 To runstroning in gonerar rushic												
MO-6114D-BD4-40H		2	4	2.0	3.2	2	4	1:0.7 ~ 1:2	6.5	DC × 27 #11	6,000	
MO-6114D-BD6-40H	M~H	2	4	2.0	3.2	3	4	1:0.7 ~ 1:2	6.5	DC×27 #11	6,000	Upper looper extra
MO-6114D-BE4-40H	IVI~ II	2	4	2.0	4.0	2	4	1:0.7 ~ 1:2	6.5	DC×27 #11	6,000	high throw type
MO-6114D-BE6-40H		2	4	2.0	4.0	3	4	1:0.7 ~ 1:2	6.5	DC×27 #11	6,000	
MO-6114D-BB6-30P		2	4	2.0	2.0	3	4	1:0.7 ~ 1:2	6.5	DC × 27 #11	6,000	
MO-6114D-BD6-30P	L~M	2	4	2.0	3.2	3	4	1:0.7 ~ 1:2	6.5	DC × 27 #11	6,000	Anti-material-slip
MO-6114D-BE6-30P		2	4	2.0	4.0	3	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	6,000	
MO-6114D-CF6-40H	M~H	2	4	2.4	4.8	3	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	6,000	Upper looper extra high throw type

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	MO-6114D-BE6-44H/ G39/Q141	M∼H	2	4	2.0	4.0	3	4	1:0.7 ~ 1:2	6.5	DC×27 #14	6,000	Upper looper extra high throw type
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<Safety stitching>
■ For runstitching in general fabric



	MO-6116D-DE4-40H		2	5	3.2	4.0	2	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	
	MO-6116D-DE6-40H		2	5	3.2	4.0	3	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	
	MO-6116D-DF4-40H	M~H	2	5	3.2	4.8	2	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	Upper looper extra high throw type
	MO-6116D-DF6-40H		2	5	3.2	4.8	3	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	, 3
	MO-6116D-FF6-40H		2	5	4.8	4.8	3	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	
	MO-6116D-BE4-30P		2	5	2.0	4.0	2	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	
	MO-6116D-BF4-30P		2	5	2.0	4.8	2	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	
	MO-6116D-DD4-30P	L~M	2	5	3.2	3.2	2	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	Anti material clin
	MO-6116D-DE4-30P	L~IVI	2	5	3.2	4.0	2	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	Anti-material-slip
	MO-6116D-DF4-30P		2	5	3.2	4.8	2	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	
	MO-6116D-FF4-30P		2	5	4.8	4.8	2	4	1:0.7 ~ 1:2	7	DC × 27 #11	6,000	

DEVISES AND ATTACHMENTS

Model	Part No.		Descri	ption					
			2 3301		-	[Reference	:e]		
Chai	n-off thread trimmir	<u>, </u>		T	-	Combinatio	n ta	ble of "chai	in-off thread suction device" and
-00-	MAT-039001A0	One-touch type ta and chain-off threa		For 110, 115 ,220, 240V					ond to "chain-off thread trimming device"
039	MAT-039002A0	trimming device		For 220, 380, 415, 440V	1				-
		(electromagnetic t	ype)		4	Chain-off	1	Chain-off	
	MAT-040001A0	Automatic tape cutter + chain-off thread	For semi-	For 110, 115 ,220, 240V	4	thread		thread	Auto-lifter
040	MAT-040002A0	trimming device	sunken type	For 220, 380, 415, 440V		trimming device		suction device	1.200
0.0	MAT-040001AA	(number-off-stitch control and electro-	For fully-	For 110, 115 ,220, 240V		device	l		AK65 (Electronic-stop motor or AC servomoto
	MAT-040002AA	magnetic type)	sunken type	For 220, 380, 415, 440V				MC-7A	AK101 (JUKI servomotor)
041	MAT-041000A0A	Pneumatic flat cut	ter			T039	+	MC-8	AK65 (Electronic-stop motor or AC servomoto
Γ042	MAT-042000A0	Pneumatic side cu	itter						AK101 (JUKI servomotor)
Blow	er-type chain-off th	read suction devi	ice]	MC-9	(MC-9 is equipped with an auto-lifter.)
/С-7А	, ,,			suction device + cloth chips	;				
Dnou	matic chain-off thre	ad sustion dovice	`				1		AK32 (any motor will do)
ЛС-4		Specific to chain-c		nedal-operated	1	T040	١,	MC-7A	AK65 (Electronic-stop motor or AC servomoto
ИС-5		Specific to chain-c		ocaai operatea	1	T040	+	MC-5	AK32 (any motor will do)
/IC-8		Pneumatic chain-c		- cloth chips	1			MC-24	AK32 (any motor will do)
ЛС-9		Function of MC-8	+ auto-lifte	er					
ЛС-24		Pneumatic chain-c	off thread -	- cloth chips			1		AV 40 /A 4-t-uth-u-th-u- II IVI
	orementioned devices a								AK49 (Motors other than JUKI servomotors are applicable.)
Please	purchase the following			regulate air pressure.	_			MC-7A	AK65 (Electronic-stop motor or AC servomoto
	PF-0552010-B0	Air regulator (F.R. ı			4				AK101 (JUKI servomotor)
	GMD-01080000 x 2	Fixing screw for Fi		٦.	4	T041	١.		AK52 (any motor will do)
	F1021-003-000	Tube connector (n One-touch connector)			-	or T042	+	*	* AK52 is equipped with a chain-off thread suction device.
	GAS-12063000*			the tube connector		1042		MC-4	AK65 (Electronic-stop motor or AC servomoto
	1:6				-				AK65 (Electronic-stop motor or AC servomoto
	-lifter	Floater			- I			MC-8	AK101 (JUKI servomotor)
K25	GAK-250000A0	Electromagnetic ty	/ I	tod				MC-9	(MC-9 is equipped with an auto-lifter.)
K32 K49	GAK-320000A0 GAK-490000A0	Pneumatic type (ki Pneumatic type (p							
K52	GAK-490000A0 GAK-520000A0			off thread suction device)	- L				
4K65	GAK-650000A0	Electromagnetic ty		on thread saction device)					
K101	GAK-A01000A0	Pneumatic type (fo		otor)					
	'								
/lodel	Part No.		Descri	ption					Feature
Gath	ering device								
		Swing-type gather	rina device	!	The	attachment o	nen	s with the n	resser foot pedal. This facilitates material
159	MAS-159000A0			safety stitch machine)					nore, a knee-control type differential-feed
6160	MAS-160000A0	Swing-type gather							achment. It controls a differential-feed ratio
	100000010	(interlocked with p		· · · · · · · · · · · · · · · · · · ·	+				erator to make beautiful gathers.
S161	MAS-161000A0	Swing-type gather		safety stitch machine)		attachment is ess and gath			m two different processes, joining fabric
		Swing-type gather							losed by using the lever (manually operate
5162	MAS-162000A0			overlock machine)	The	differential-fe	ed r	atio is contr	olled with the knee lever.
Bline	hemming device								
	MAL-121000A0	Blind stitch hemm	ing attachi	ment	A rul	er used for b	lind	hemmina ir	h knits
								<u> </u>	
	MAL-122001A0		For flat	For 110, 115 ,220, 240V					
122	MAL-122001A0	Automatic folded-edge							ects the overlapped section of a material.
.122		Automatic folded-edge controlled blind	upper knife For square	For 110, 115 ,220, 240V For 220, 380, 415, 440V For 110, 115 ,220, 240V					
.122	MAL-122002A0	Automatic folded-edge controlled blind	upper knife For square	For 110, 115 ,220, 240V For 220, 380, 415, 440V					
	MAL-122002A0 MAL-122001AA	Automatic folded-edge controlled blind hemming device	upper knife For square upper knife	For 110, 115 ,220, 240V For 220, 380, 415, 440V For 110, 115 ,220, 240V	Ther	n, it makes the	e ne ped	edle enter the section of a	ne material deeper to prevent stitch deviation a material is reached, the blind hemming gu
	MAL-122002A0 MAL-122001AA MAL-122002AA	Automatic folded-edge controlled blind hemming device	upper knife For square upper knife	For 110, 115 ,220, 240V For 220, 380, 415, 440V For 110, 115 ,220, 240V For 220, 380, 415, 440V	Ther	n, it makes the	e ne ped	edle enter the section of a	ne material deeper to prevent stitch deviation
.123) Pipi n	MAL-122002A0 MAL-122001AA MAL-122002AA MAL-123000A0 g folder	Automatic folded-edge controlled blind hemming device Spring-type folded-	upper knife For square upper knife	For 110, 115 ,220, 240V For 220, 380, 415, 440V For 110, 115 ,220, 240V For 220, 380, 415, 440V	Whe will r	n, it makes the n the overlap move sufficier	e ne oped ntly	edle enter the section of a to prevent s	ne material deeper to prevent stitch deviation in material is reached, the blind hemming guitted deviation.
.123) Pipi n	MAL-122002A0 MAL-122001AA MAL-122002AA MAL-123000A0	Automatic folded-edge controlled blind hemming device	upper knife For square upper knife	For 110, 115 ,220, 240V For 220, 380, 415, 440V For 110, 115 ,220, 240V For 220, 380, 415, 440V	Ther Whe will r	n, it makes the n the overlap move sufficien piping folder	e ne oped ntly	edle enter the section of a sec	ne material deeper to prevent stitch deviation in material is reached, the blind hemming guittch deviation. If irst, then turns up the tape.
.123) Pipin //056	MAL-122002A0 MAL-122001AA MAL-122002AA MAL-123000A0 g folder	Automatic folded-edge controlled blind hemming device Spring-type folded-	upper knife For square upper knife edge contr	For 110, 115, 220, 240V For 220, 380, 415, 440V For 110, 115, 220, 240V For 220, 380, 415, 440V olled bottom hemming device	Ther Whe will r	n the overlap nove sufficien piping folder attachment ca	pped ntly ma	section of a to prevent s kes a piping e used for be	ne material deeper to prevent stitch deviation material is reached, the blind hemming guittich deviation. first, then turns up the tape. oth "cotton bias tape with gimp" and "knit ta
.123 Pipin //056 //075	MAL-122002A0 MAL-122001AA MAL-122002AA MAL-123000A0 rg folder MAM-0560J0A0 MAM-0750J0A0	Automatic folded-edge controlled blind hemming device Spring-type folded-Piping folder	upper knife For square upper knife edge contr	For 110, 115, 220, 240V For 220, 380, 415, 440V For 110, 115, 220, 240V For 220, 380, 415, 440V olled bottom hemming device	Ther Whe will r This This The	n the overlap nove sufficien piping folder attachment ca operation mod	pped ntly ma an b	section of a to prevent s kes a piping e used for be an be chang	ne material deeper to prevent stitch deviation material is reached, the blind hemming guttitch deviation. If irst, then turns up the tape. oth "cotton bias tape with gimp" and "knit tape dover with a fingertip control.
123 Pipin //056 //075	MAL-122002A0 MAL-122001AA MAL-122002AA MAL-123000A0 In g folder MAM-0560J0A0 MAM-0750J0A0 MAM-0760N0A0	Automatic folded-edge controlled blind hemming device Spring-type folded-Piping folder Piping folder (to be Ready-made pipin	upper knife For square upper knife edge contr e used wit	For 110, 115, 220, 240V For 220, 380, 415, 440V For 110, 115, 220, 240V For 220, 380, 415, 440V olled bottom hemming device	Ther Whe will r This This The c The c	n, it makes the n the overlap move sufficien piping folder attachment ca peration mod dimension of r	pped ntly ma an b de c	edle enter the section of a to prevent section of a to prevent section because a piping e used for bean be changy-made tapes	ne material deeper to prevent stitch deviation material is reached, the blind hemming guttitch deviation. first, then turns up the tape. oth "cotton bias tape with gimp" and "knit taled over with a fingertip control. s can be adjusted within the range of 8 to 13 in the stitch deviation.
123 Pipin //056 //075 //076	MAL-122002A0 MAL-122001AA MAL-122002AA MAL-123000A0 g folder MAM-0560J0A0 MAM-0750J0A0 MAM-0770M0A0	Automatic folded-edge controlled blind hemming device Spring-type folded-Piping folder	upper knife For square upper knife edge contr e used wit	For 110, 115, 220, 240V For 220, 380, 415, 440V For 110, 115, 220, 240V For 220, 380, 415, 440V olled bottom hemming device	Ther Whe will r This This The c The c	n, it makes the n the overlap move sufficien piping folder attachment ca peration mod dimension of r	pped ntly ma an b de c	edle enter the section of a to prevent section of a to prevent section because a piping e used for bean be changy-made tapes	ne material deeper to prevent stitch deviation material is reached, the blind hemming guttitch deviation. first, then turns up the tape. oth "cotton bias tape with gimp" and "knit taled over with a fingertip control. s can be adjusted within the range of 8 to 13 in the stitch deviation.
123 Pipin //056 //075 //076 //077	MAL-122002A0 MAL-122001AA MAL-122002AA MAL-123000A0 rg folder MAM-0560J0A0 MAM-0750J0A0 MAM-0760N0A0 MAM-0770M0A0 e, Ruler	Automatic folded-edge controlled blind hemming device Spring-type folded-Piping folder Piping folder (to be Ready-made piping Folder for g.	upper knife For square upper knife edge contr e used wit ng folder athering	For 110, 115, 220, 240V For 220, 380, 415, 440V For 110, 115, 220, 240V For 220, 380, 415, 440V olled bottom hemming device	Ther Whe will r This This The c The c	n, it makes the n the overlap move sufficien piping folder attachment ca peration mod dimension of r	pped ntly ma an b de c	edle enter the section of a to prevent section of a to prevent section because a piping e used for bean be changy-made tapes	ne material deeper to prevent stitch deviation material is reached, the blind hemming guttitch deviation. first, then turns up the tape. on "cotton bias tape with gimp" and "knit taled over with a fingertip control. It is can be adjusted within the range of 8 to 13 in the state of the stat
123 Pipin M056 M075 M076 M077 Guid	MAL-122002A0 MAL-122001AA MAL-122002AA MAL-123000A0 In g folder MAM-0560J0A0 MAM-0750J0A0 MAM-0760N0A0 MAM-0770M0A0 In g folder MAM-0770M0A0 In g folder MAM-0770M0A0 In g folder MAM-0750J0A0 MAM-0750J0A0 MAM-0750J0A0	Automatic folded-edge controlled blind hemming device Spring-type folded-Piping folder (to be Ready-made pipin Piping folder for g.	upper knife For square upper knife edge contr e used wit g folder athering	For 110, 115, 220, 240V For 220, 380, 415, 440V For 110, 115, 220, 240V For 220, 380, 415, 440V olled bottom hemming device h knit tape)	Ther Whe will r This The c The c The a	n, it makes the nthe overlap move sufficient piping folder attachment capperation modifimension of rattachment mattachment m	pped ntly maan b de c read	edle enter the section of a to prevent section of a to prevent section and the section of a sect	ne material deeper to prevent stitch deviation material is reached, the blind hemming guttitch deviation. first, then turns up the tape. on "cotton bias tape with gimp" and "knit taled over with a fingertip control. It is can be adjusted within the range of 8 to 13 in the state of the stat
Pipin M056 M075 M076 M077 Guid	MAL-122002A0 MAL-122001AA MAL-122002AA MAL-123000A0 rg folder MAM-0560J0A0 MAM-0750J0A0 MAM-0760N0A0 MAM-0770M0A0 e, Ruler	Automatic folded-edge controlled blind hemming device Spring-type folded-Piping folder (to be Ready-made pipin Piping folder for g.	upper knife For square upper knife edge contr e used wit g folder athering	For 110, 115, 220, 240V For 220, 380, 415, 440V For 110, 115, 220, 240V For 220, 380, 415, 440V olled bottom hemming device	Ther Whe will r This The c The c The a	n, it makes the n the overlap move sufficien piping folder attachment ca pperation modimension of r attachment m	pped ntly	edle enter the section of a to prevent section of a to prevent section of a prevent section of an action of an action of a prevent section of a prevent sect	ne material deeper to prevent stitch deviation material is reached, the blind hemming gutitich deviation. Ifirst, then turns up the tape. oth "cotton bias tape with gimp" and "knit taled over with a fingertip control. It is can be adjusted within the range of 8 to 13 the lower fabric while making decorative pip
M056 M075 M076 M077	MAL-122002A0 MAL-122001AA MAL-122002AA MAL-123000A0 In g folder MAM-0560J0A0 MAM-0750J0A0 MAM-0760N0A0 MAM-0770M0A0 In g folder MAM-0770M0A0 In g folder MAM-0770M0A0 In g folder MAM-0750J0A0 MAM-0750J0A0 MAM-0750J0A0	Automatic folded-edge controlled blind hemming device Spring-type folded-Piping folder (to be Ready-made pipin Piping folder for g.	upper knife For square upper knife edge contr e used wit g folder athering	For 110, 115, 220, 240V For 220, 380, 415, 440V For 110, 115, 220, 240V For 220, 380, 415, 440V olled bottom hemming device h knit tape)	Ther Whe will r This The c The c The c The a	n, it makes the n the overlap move sufficient piping folder attachment capperation modifimension of rattachment mattachment mattachment is sufficient to the capperation of the attachment mattachment is sufficient to the capperation of the ca	pped ntly maan b de c readjakes	edle enter the section of a to prevent section of a to prevent section of a section	ne material deeper to prevent stitch deviation in material is reached, the blind hemming gutitich deviation. If it, then turns up the tape. oth "cotton bias tape with gimp" and "knit taled over with a fingertip control. Is can be adjusted within the range of 8 to 13 the lower fabric while making decorative pip on the machine head (face plate).
Pipin M056 M075 M076 M077 Guid H153 H154	MAL-122002A0 MAL-122001AA MAL-122001AA MAL-122002AA MAL-123000A0 In g folder MAM-0560J0A0 MAM-0750J0A0 MAM-0760N0A0 MAM-0770M0A0 In g folder MAM-0760N0A0 MAM-0770M0A0 MAM-0770M0A0 MAM-0770M0A0 MAM-0740M0A0 MAM-0740M0A0 MAM-0740M0A0	Automatic folded-edge controlled blind hemming device Spring-type folded-Piping folder (to be Ready-made piping folder for g. Cloth edge guide r. Cloth edge guide r.	upper knife For square upper knife edge contr e used wit g folder athering	For 110, 115, 220, 240V For 220, 380, 415, 440V For 110, 115, 220, 240V For 220, 380, 415, 440V olled bottom hemming device h knit tape)	Ther Whe will r This This The c The c The a	n, it makes the n the overlap move sufficien piping folder attachment ca peration mod dimension of r attachment m ring type edg attachment is used for tapes	pped ntly ma an b de c read akes	section of a to prevent s kes a piping e used for ban be chang y-made tapes gathers on aide. ed attached th the width	ne material deeper to prevent stitch deviation material is reached, the blind hemming gutitich deviation. Ifirst, then turns up the tape. oth "cotton bias tape with gimp" and "knit taled over with a fingertip control. Is can be adjusted within the range of 8 to 13 the lower fabric while making decorative pip on the machine head (face plate). of 7mm or less.
.123 Pipin M056 M075 M076 M077 Guid H153 H154	MAL-122002A0 MAL-122001AA MAL-122001AA MAL-122002AA MAL-123000A0 In g folder MAM-0560J0A0 MAM-0750J0A0 MAM-0760N0A0 MAM-0770M0A0 In g folder MAM-0760N0A0 MAM-0770M0A0 MAM-0770M0A0 MAM-0770M0A0 MAM-0740M0A0 MAM-0740M0A0 MAM-0740M0A0	Automatic folded-edge controlled blind hemming device Spring-type folded-Piping folder (to be Ready-made piping folder for g. Cloth edge guide r. Cloth edge guide r.	upper knife For square upper knife edge contr e used wit g folder athering	For 110, 115, 220, 240V For 220, 380, 415, 440V For 110, 115, 220, 240V For 220, 380, 415, 440V olled bottom hemming device h knit tape)	There will r This The control The control The control The control The control The control This control This curve	n, it makes the n the overlap move sufficien piping folder attachment ca pperation more dimension of r attachment m ring type edg attachment is used for tapes attachment is sed for tapes be. It enables	pped ntly maan b de c read; akes	edle enter the section of a to prevent section of a to prevent section of a prevent section o	ne material deeper to prevent stitch deviation in material is reached, the blind hemming gutitich deviation. Ifirst, then turns up the tape. oth "cotton bias tape with gimp" and "knit taled over with a fingertip control. Is can be adjusted within the range of 8 to 13 the lower fabric while making decorative pip on the machine head (face plate). of 7mm or less. dging a sleeve bottom placket with a sharps smoothly sew the curved section of a sleeve
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SPECIFICATIONS

Model name	MO-6104D	MO-6114D	MO-6116D
Stitch type	1-needle overlock	2-needle overlock	Safety stitching
Stitch style in the U.S.A.	504	514	516
Max. sewing speed		6,000rpm	
Stitch length	0.8~	· 4mm	1.5 ~ 4mm
Needle gauge (mm)	-	2.0, 2.4	2.0, 3.2, 4.8
Overedging width (mm)	3.2, 4.0, 4.8	2.0, 3.2, 4.0, 4.8	3.2, 4.0, 4.8
Bottom differential feed ratio	For gathering	1:2 (Max. 1:4), For stretching 1:0.	7 (Max. 1:0.6)
Needle bar stroke	24.5mm (Anti-materia	I-slip type), 25.5mm (Upper looper	extra high throw type)
Inclination angle of the needle		20°	
Needle mechanism	Need	lle bar method and upper/lower bu	ıshing
Needle	DC	x 27 (excluding some subclass mo	odel)
Max. lift of the presser foot	7r	nm (excluding some subclass mod	del)
Max. presser foot pressure		63.7N (6.5kg)	
Stitch adjusting method		By push-button	
Differential-feed adjusting method		By lever (with micro-adjustment)	
Weight of the machine head		28kg	
Lubrication		No lubrication	
Needle cooler		Option	
Needle thread heat remover		Option	
Micro-lifter		Provided as standard	

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

The same file the file in placing orders, that the model hame should be written as follows.											
Stitch type	U.S.A	Code		Туре	Code		Device and attack	chment	Code		
1-needle overlock	504	04		Dry-head	D		Tape attaching presser foot (for sewing	g sharp curves) / Tape guide	G39/Q141		
2-needle overlock	514	14									
2-needle safety stitch	516	16									
	N	106	51)	<u>]</u> [

Needle gauge (mm)	Overedging width (mm)	Feed dog	Code
	3.2	2-row	0D4
	3.2	3-row	0D6
	4.0	2-row	0E4
	4.0	3-row	0E6
	4.8	2-row	0F4
	4.8	3-row	0F6
2.0	2.0	3-row	BB6
2.0	3.2	2-row	BD4
2.0	3.2	3-row	BD6
2.0	4.0	2-row	BE4
2.0	4.0	3-row	BE6
2.4	4.8	3-row	CF6
3.2	3.2	2-row	DD4
3.2	4.0	2-row	DE4
3.2	4.0	3-row	DE6
3.2	4.8	2-row	DF4
3.2	4.8	3-row	DF6
4.8	4.8	2-row	FF4
4.8	4.8	3-row	FF6

Ma	aterial	Application	Special machine classification	Code
Medium- to S	Specific to knits	Runstitching	Upper looper extra high throw	40H
heavy-weight	such as sweaters	Tape attaching	Upper looper extra high throw	44H
Light- to medium-weight	For general fabrics	Runstitching	Anti-material-slip type	30P

• To order, please contact your nearest JUKI distributor.







JUKI CORPORATION HEAD OFFICE



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http://www.juki.com

^{*} Specifications and appearance are subject to change without prior notice for improvement. * Read the instruction manual before putting the machine into service to ensure safety.

^{*} This catalog is printed on recycle paper.