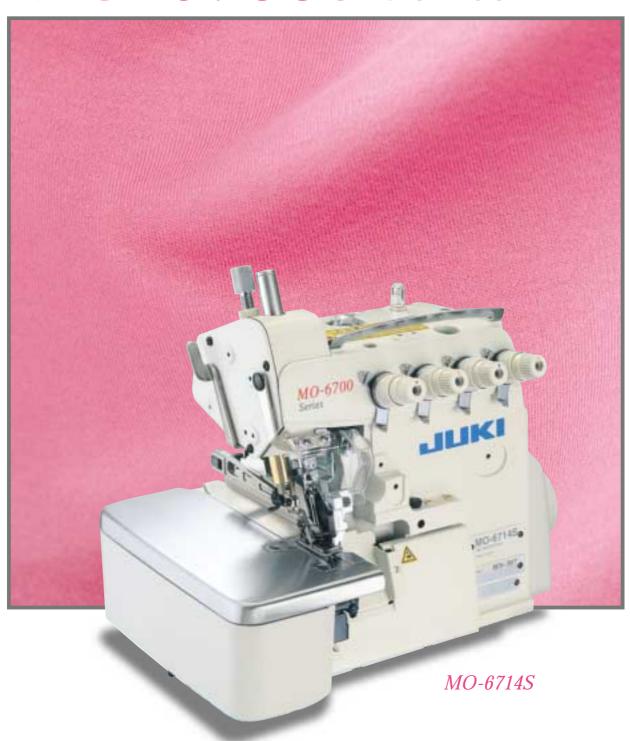


High-speed, overlock / safety stitch machine

MO-6700S Series



MO-6700S Series

A general-purpose advanced machine that responds to various kinds of sewing materials and processes.

The MO-6700S Series responds to various kinds of sewing materials and processes, producing delicate and beautiful soft-to-the-touch seams while further reducing operating noise as well as increasing durability. This is a highly advanced cost-effective machine.



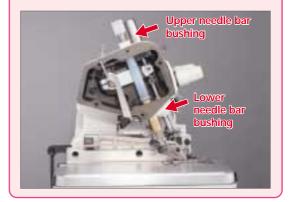
The machine ensures both beautiful and upgraded seam quality at higher speeds.

Since the machine comes with a needle-thread take-up mechanism as well as a looper thread take-up mechanism, to offer upgraded responsiveness from light- to heavy-weight materials with a lower applied tension, it achieves well-tensed soft-feeling seams that flexibly correspond to the elasticity of the material at the maximum sewing speed of 7,000rpm.



• Further increased reliability.

The newly adopted upper and lower needle bar bushings of the needle bar mechanism improve both the durability and reliability of the needle bar unit. The machine comes standard with a cartridge type oil filter and cooling fan for further improved reliability and durability.



The machine has been developed with the intention of providing an extended service life.

The machine incorporates various mechanisms as standard, such as a differential-feed micro-adjustment mechanism and an external adjustment mechanism for adjusting the feed dog inclination as well as increasing the differential feed ratio, which can be easily adjusted to finish seams that perfectly match the material to be used. Comfortable operation is all but guaranteed, by a wider area around the needle entry, the adoption as standard of a micro-lifter feature that offers improved responsiveness to materials and provides the operator with upgraded operability, and by the reduction of operating noise and vibration, which has been achieved by designing an optimally balanced machine.





Devices intended for conventional JUKI machines are also interchangeable.

Gauges and devices you have used with your existing JUKI machines are also interchangeable with no additional machining. This eliminates both the waste of resources and unwanted extra costs.



SURCI ASS MACHINE I IST

S	UBCLASS MA	4 <i>CHI</i>	NE	LIS	T				W 77		- Tay 11		
Seams	Model No.	L H Materials	Number of	Number of	→ ⊢ Needle gauge	Overedging width (mm)	Number of feed dog	Stitch	Bottom differential-	Presser lifting amount	Needle system	Max. sewing speed	Remarks
Seams	Widdel No.	iviateriais		threads	(mm)	widir (iriiri)	rows	(mm)	feed ratio	(mm)	Needle system	(rpm)	
	eedle overlock> runstitching in ger	neral fa	hric								1	T	HAR
- 10	MO-6704S-0D4-300		1	3	_	3.2	2	4	1:0.7 ~ 1:2	7	DC x 27 #11	7,000	
	MO-6704S-0E4-300		1	3	_	4.0	2	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	
	MO-6704S-0F4-300		1	3	_	4.8	2	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	
	MO-6704S-0D6-300		1	3	_	3.2	3	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	
	MO-6704S-0F6-300	L~M	1	3	_	4.8	3	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	
	MO-6704S-0D4-3F0		1	3	_	3.2	2	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	
	MO-6704S-0E4-3F0		1	3	_	4.0	2	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	
	MO-6704S-0D6-3F0		1	3	_	3.2	3	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	For soft-chains
	MO-6704S-0D4-3F6		1	3	_	3.2	2	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	
	MO-6704S-0E4-4FH		1	3	-	4.0	2	4	1:0.7~1:2	7	DC × 27 #11	7,000	For soft-chains Upper looper extra high throw type
	MO-6704S-0E4-40H		1	3	_	4.0	2	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	Tilgir till ov type
	MO-6704S-0F4-40H	M∼H	1	3	_	4.8	3	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	Upper looper extra
	MO-6704S-0E6-40H		1	3	_	4.0	3	4	1:0.7 ~ 1:2	7	DC×27 #11	7,000	high throw type
	MO-6704S-0F6-500		1	3	_	4.8	3	4	1:0.7 ~ 1:2	7	DC×27 #14	7,000	
	MO-6704S-0F6-50H		1	3	-	4.8	3	4	1:0.7 ~ 1:2	7	DC x 27 #14	7,000	Upper looper extra high throw type
Foi	blind hemming	L121: Bli	nd stitc	h hemn	ning att	achment	•	•					MAT WIT
	MO-6705S-0D4-210/				ling att				407.40		DO 07 #0	7.000	
	L121 MO-6705S-0E4-41H/	L~M M~H	1	3	-	3.2 4.0	2	4	1:0.7 ~ 1:2	5.5	DC×27 #9	7,000	Upper looper extra
	L121						_	•				.,	high throw type
FOI	rolled hemming (fo	olded d	ownv						107.10		DO 4 #0	7.000	
	MO-6704S-0A4-150	EL~L	1	3	-	1.6	2	4	1:0.7 ~ 1:2	5	DC x 1 #8	7,000	
A STORE OF THE PERSON OF THE P	MO-6704S-0A5-150		1	3	-	1.6	1	4	1:0.7 ~ 1:2	5	DC×1#8	7,000	
	eedle overlock> runstitching in ger	neral fa	bric								心學:	T A	PLAT
	MO-6714S-BD4-307		2	4	2.0	3.2	2	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	7,000	
	MO-6714S-BE4-307		2	4	2.0	4.0	2	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	7,000	
	MO-6714S-BD6-307	L~M	2	4	2.0	3.2	3	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	7,000	
	MO-6714S-BE6-307		2	4	2.0	4.0	3	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	7,000	
	MO-6714S-BE6-20H		2	4	2.0	4.0	3	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	7,000	
	MO-6714S-BE4-40H		2	4	2.0	4.0	2	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	7,000	Upper looper extra
	MO-6714S-BE6-40H		2	4	2.0	4.0	3	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	7,000	high throw type
	MO-6712S-CE4-40H	M~H	2	4	2.4	4.0	2	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	7,000	
	MO-6712S-DF6-507	101~11	2	4	3.2	4.8	3	4	1:0.7 ~ 1:2	6.5	DC x 27 #14	7,000	For imitation safety-stitching
	MO-6712S-DF6-50F		2	4	3.2	4.8	3	4	1:0.7 ~ 1:2	6.5	DC×27 #14	7,000	
● Foi	gathering S162:	Swing-typ	oe gath	ering de	evice (m	nanual-levei	operat	ed)					心心中
	MO-6714S-BE6-327/ S162	L~M	2	4	2.0	4.0	3	3.2	1:0.9 ~ 1:2.6	6	DC × 27 #11	7,000	
Fn:	tape attaching	G02, G39	: Tane a	ttachin	g press	er foot	Q141: Ta	ape aui	 de			V IN	PRETE
	MO-6714S-BE6-44H/ G39/Q141		2	4	2.0	4.0	3	3.2	1:0.9 ~ 1:2.6	7	DC × 27 #14	7,000	Upper looper extra
	MO-6714S-BE7-44H/ G02/Q141	M~H	2	4	2.0	4.0	4	3.2	1:0.9 ~ 1:2.6	7	DC×27 #14	7,000	high throw type
											•		

<Safety stitching>

For runstitching in general fabric



FOI	r runstitching in ger	ierai ia	Dric						13.00	- 88	Mary All Year	616	Of all and A
	MO-6716S-DD6-300		2	5	3.2	3.2	3	4	1:0.7 ~ 1:2	7	DC x 27 #11	7,000	
	MO-6716S-DD6-3F0		2	5	3.2	3.2	3	4	1:0.7 ~ 1:2	7	DC x 27 #11	7,000	For soft-chains
	MO-6716S-DE4-300	L~M	2	5	3.2	4.0	2	4	1:0.7 ~ 1:2	7	DC x 27 #11	7,000	
	MO-6716S-DE6-300		2	5	3.2	4.0	3	4	1:0.7 ~ 1:2	7	DC x 27 #11	7,000	
	MO-6716S-FF6-300		2	5	4.8	4.8	3	4	1:0.7 ~ 1:2	7	DC x 27 #11	7,000	
	MO-6716S-BE4-40H		2	5	2.0	4.0	2	4	1:0.7 ~ 1:2	7	DC x 27 #11	7,000	
	MO-6716S-DE4-40H	M~H	2	5	3.2	4.0	2	4	1:0.7 ~ 1:2	7	DC x 27 #11	7,000	Upper looper extra
	MO-6716S-DE6-40H		2	5	3.2	4.0	3	4	1:0.7 ~ 1:2	7	DC x 27 #11	7,000	high throw type
- CILL	MO-6716S-FF6-40H		2	5	4.8	4.8	3	4	1:0.7 ~ 1:2	7	DC x 27 #11	7,000	
	MO-6716S-DD6-500		2	5	3.2	3.2	3	4	1:0.7 ~ 1:2	7	DC x 27 #16	7,000	
	MO-6716S-FF6-500		2	5	4.8	4.8	3	4	1:0.7 ~ 1:2	7	DC x 27 #16	7,000	
	MO-6716S-FF6-50H		2	5	4.8	4.8	3	4	1:0.7 ~ 1:2	6.5	DC x 27 #16	7,000	Upper looper extra
	MO-6716S-FH6-50H		2	5	4.8	6.4	3	4	1:0.7 ~ 1:2	6.5	DC x 27 #16	7,000	high throw type
	MO-6716S-FF6-60H	Н	2	5	4.8	4.8	3	4.5	1:0.9 ~ 1:1.7	5	DC x 27 #21	7,000	For jeans Upper looper extra
	MO-6716S-FH6-60H	"	2	5	4.8	6.4	3	4.5	1:0.9 ~ 1:1.7	5	DC x 27 #21	7,000	high throw type

For gathering S159: Swing-type gathering device (interlocked with pedal) S161: Swing-type gathering device (manual-lever operated)

)		X	Me	
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3137	M∼H	2	5	4.8	4.8	3	3.2	1:0.9 ~ 1:2.6	6	DC×27 #14	7,000	Upper looper extra
MO-6716S-DE4-42H/ S161	ivi~⊓	2	5	3.2	4.0	2	3.2	1:0.9 ~ 1:2.6	6	DC×27 #11	7,000	high throw type

For rolling-in tape N077: Clean finish top and bottom



- 1 01	ronning in tupe	orr. oic	uii iiiiisi	i top ai	ia botto	111							as ii
	MO-6745S-ED4-360/ N077	L~M	2	4	4.0	3.2	2	4	1:0.7 ~ 1:2	5	DC×27 #14	7,000	2-needle type for double-chainstitch on pocket bags

< 3-needle safety stitching>



	MO-6743S-1D6-40H	M~H	3	6	4.8 +2.0	3.2	3	4	1:0.7 ~ 1:2	6.5	DC×27 #11	7,000	Upper looper extra
	MO-6743S-2D6-40H	IVI~II	3	6	3.2 +2.0	3.2	3	4	1:0.7 ~ 1:2	6.5	DC x 27 #11	7,000	high throw type

SUBCLASS

Diversified subclass machines are available. The selection of a machine that best matches the processes in concern are permitted.



Blind hemming MO-6705S-0E4-41H/L121 (L121: Blind stitch hemming attachment)



For gathering MO-6714S-BE6-327/S162 (\$162: Swing-type gathering device)



● For rolling-in tape MO-6745S-ED4-360/N077 (N077: Clean finish top and bottom)



GAS-12063000*

GAK-320000A0

GAK-490000A0

GAK-520000A0

131-62557

131-63159

131-63902

131-63456

131-63803

TA-0950806R0

SM-4040855SP

SS-4091015SP

WP-0371026SD

SS-7110840SP

SS-4091015SP

WP-0371026SD

Needle cooler unit asm.

Needle cooler unit asm.

Screw

Washer

Screw

Screw

Washer

Presser

Felt

Screw

Silicon tank asm.

Rubber plug

Auto-lifter AK25 GAK-250000A0

AK32

AK49

AK52

Model	Part No.		Descri	ption						
Chair	n-off thread trimmin	ng device								
T039	MAT-039001A0	One-touch type ta and chain-off thre		For 110, 115 ,220, 240V						
1037	MAT-039002A0	trimming device (electromagnetic t	type)	For 220, 380, 415, 440V						
	MAT-040001A0	Automatic tape cutter + chain-off thread	For 110, 115 ,220, 240V							
T040	MAT-040002A0	trimming device	For 220, 380, 415, 440V							
T040	MAT-040001AA	(number-off-stitch	For fully-	For 110, 115 ,220, 240V						
	MAT-040002AA	magnetic type)	sunken type	For 220, 380, 415, 440V						
T041	MAT-041000A0A	Pneumatic flat cut	ter							
T042	MAT-042000A0	Pneumatic side cu	utter							
Blow	er-type chain-off th	read suction devi	ice							
MC-7A	J .	Blower-type chain	-off thread	suction device + cloth chip						
Pneu	matic chain-off thre	ad suction device	е							
MC-4		Specific to chain-o	off thread, p	pedal-operated						
MC-5		Specific to chain-o	off thread							
MC-8		Pneumatic chain-o	off thread +	cloth chips						
MC-9		Function of MC-8	+ auto-lifte	er						
MC-24	IC-24 Pneumatic chain-off thread + cloth chips									
*The aforementioned devices are not equipped with an air regulator. Please purchase the following components when you need to regulate air pressure.										
	PF-0552010-B0	Air regulator (F.R.	unit asm.)							
	GMD-01080000 × 2	Fixing screw for F.	R. unit asm	1.						
	GMD-01080000 x 2 Fixing screw for F.R. unit asm. F1021-003-000 Tube connector (male)									
	F1021-003-000 Tube connector (male)									

Electromagnetic type

Pneumatic type (knee-operated)

Pneumatic type (pedal-operated)

One-touch connector

* Selection parts instead of the tube connector

Pneumatic type (with chain-off thread suction device)

[Reference]

Combination table of "chain-off thread suction device" and "auto-lifer" which correspond to "chain-off thread trimming device".

Chain-off thread trimming device		Chain-off thread suction device	Auto-lifter				
		MC-7A	AK65 (Electronic-stop motor or AC servomotor)				
		IVIC-7A	AK101 (JUKI servomotor)				
T039	+	MC-8 AK65 (Electronic-stop motor or AC serv					
		IVIC-8	AK101 (JUKI servomotor)				
		MC-9	(MC-9 is equipped with an auto-lifter.)				
	_						
		MC-7A	AK32 (any motor will do)				
T040	ᆚ	IVIC-7A	AK65 (Electronic-stop motor or AC servomotor)				
1040	┌	MC-5	AK32 (any motor will do)				
		MC-24	AK32 (any motor will do)				
	-						
	1						
			AK49 (Motors other than JUKI				

			MC-7A	AK49 (Motors other than JUKI servomotors are applicable.)
			IVIC-/A	AK65 (Electronic-stop motor or AC servomotor)
				AK101 (JUKI servomotor)
	T041 or T042	+	*	AK52 (any motor will do) * AK52 is equipped with a chain-off thread suction device.
-			MC-4	AK65 (Electronic-stop motor or AC servomotor)
			MC-8	AK65 (Electronic-stop motor or AC servomotor)
-			IVIC-6	AK101 (JUKI servomotor)
Į			MC-9	(MC-9 is equipped with an auto-lifter.)

AK65	GAK-650000A0	Electromagnetic ty	уре							
AK101	GAK-A01000A0	Pneumatic type (fo	or servomo	otor)						
Model	Part No.		Descri	ption	Feature					
Gath	ering device									
S159	MAS-159000A0		oedal / for s	safety stitch machine)	The attachment opens with the presser foot pedal. This facilitates material setting on the machine. Furthermore, a knee-control type differential-feed					
S160	MAS-160000A0	Swing-type gather (interlocked with p		e overlock machine)	adjusting device is built in the attachment. It controls a differential-feed ratio a desired, thereby enabling the operator to make beautiful gathers.					
S161	MAS-161000A0		rated / for	safety stitch machine)	The attachment is used to perform two different processes, joining fabric process and gathering process, at a time.					
S162	MAS-162000A0	Swing-type gather (manual-lever ope		e overlock machine)	The attachment can be opened/closed by using the lever (manually operated). The differential-feed ratio is controlled with the knee lever.					
Blind	I hemming device									
L121	MAL-121000A0	Blind stitch hemm	ing attachr	ment	A ruler used for blind hemming in knits					
	MAL-122001A0	Automatic	For flat	For 110, 115 ,220, 240V						
L122	MAL-122002A0	folded-edge	upper knife	For 220, 380, 415, 440V	The attachment automatically detects the overlapped section of a material.					
LIZZ	MAL-122001AA controlled blind For square For 110, 115 ,220, 240V				Then, it makes the needle enter the material deeper to prevent stitch deviation.					
	MAL-122002AA hemming device upper knife For 220, 380, 415, 440\									
L123	MAL-123000A0	Spring-type folded-	edge contr	olled bottom hemming device	When the overlapped section of a material is reached, the blind hemming guide will move sufficiently to prevent stitch deviation.					
Pipin	g folder									
M056	MAM-0560J0A0	Piping folder			This piping folder makes a piping first, then turns up the tape.					
M075	MAM-0750J0A0	Piping folder (to b	e used witl	h knit tape)	This attachment can be used for both "cotton bias tape with gimp" and "knit tape". The operation mode can be changed over with a fingertip control.					
M076	MAM-0760N0A0	Ready-made pipir	ıg folder		The dimension of ready-made tapes can be adjusted within the range of 8 to 13mm.					
M077	MAM-0770M0A0	Piping folder for g	athering		The attachment makes gathers on the lower fabric while making decorative piping.					
Guid	e, Ruler									
H153	MAH-153000A0	Cloth edge guide	ruler (for o	verlock machine)	A service to the service of the service of					
H154	MAH-154000A0	Cloth edge guide	ruler (for sa	afety stitch machine)	A swing type edge guide.					
Q141	MAQ-141000B0	Tape guide			This attachment is used attached on the machine head (face plate). It is used for tapes with the width of 7mm or less.					
S084D	MAS-084000AD	Pattern guide			This attachment is used for overedging a sleeve bottom placket with a sharp curve. It enables the machine to smoothly sew the curved section of a sleeve bottom placket along with the guide pin of the presser foot.					
Felle	r, Binder									
K006	MAK-00601000	Upturn feller			This feller is exclusively used with the 3C0 throat plate. It is attached on the throat plate.					
N067	MAN-0670D0A0	Reinforcement tap	e attachm	ent binder	This binder binds the edge of a pocket bag while cutting round its periphery.					
N077	MAN-077000A0	Clean finish top ar	nd bottom		This binder runstitches a pocket bag and binding its periphery with tape simultaneously.					
Misc	ellaneous									
Z173	MAZ-173000A0	Backlatch device (for 1-need	le overlock machine)	It sews chain-off thread at the start of sewing inside overedged seam. With this device, the operator is no longer required to neatly arrange the chain-off thread. Rolled-in chain-off thread also works as a simplified bartack.					
	101 / 0007	Needle eedler uni	Loome							

For overlock machine

For safety stitsch machine

Needle cooler

Needle thread heat remover

By silicon oil lubricationg unit for the needle thread.

By silicon oil lubricating unit for the needle thread.

SPECIFICATIONS

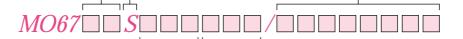
Model name	MO-6704S	MO-6714S	MO-6716S						
Stitch type	1-needle overlock	2-needle overlock	Safety stitching						
Stitch style in the U.S.A.	504	514	516						
Max. sewing speed		7,000rpm							
Stitch length	0.8	- 4mm	1.5 ~ 4mm						
Needle gauge (mm)	-	2.0, 2.4, 3.2	2.0, 3.2, 4.0, 4.8, 4.8+2.0						
Overedging width (mm)	1.6, 3.2, 4.0, 4.8	3.2, 4.0, 4.8	3.2, 4.0, 4.8, 6.4						
Differential feed ratio	For gathe	ering 1:2(Max. 1:4), For stretching 1:0.7(N	Max. 1:0.6)						
Needle bar stroke		24.5mm							
Inclination angle of the needle		20°							
Needle mechanism	N	Needle bar method and upper/lower bushing							
Needle		DC x 27 (excluding some subclass mode	el)						
Max. lift of the presser foot		7mm (excluding some subclass model)							
Max. presser foot pressure		63.7N (6.5kg)							
Stitch adjusting method		By push-button							
Differential-feed adjusting method		By lever (with micro-adjustment)							
Weight of the machine head		28kg							
Lubrication		Automatic							
Lubricating oil	JUKI Machine Oil 18 (equivalent to ISO VG18)								
Needle cooler	Option								
Needle thread heat remover	Option								
Micro-lifter		Provided as standard							

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

	3 .	
Stitch type	U.S.A	Code
1-needle overlock	504	04
1-needle overlock for blind hemming	505	05
2-needle imitation safety stitch	512	12
2-needle overlock	514	14
2-needle safety stitch	516	16
3-needle safety stitch		43
2-needle double chain stitch		45

	Туре	Code	Device and attachment	Code
	Standard	S	Tape attaching presser foot / Tape guide	G02/Q141
			Tape attaching presser foot (for sewing sharp curves)/ Tape guide	G39/Q141
			Blind stitch hemming attachment	L121
			Swing-type gathering device (interlocked with pedal / for safety stitch machine)	S159
			Swing-type gathering device (manual-lever operated / for safety stitch machine)	S161
			Swing-type gathering device (manual-lever operated / for overlock machine)	S162
Clean finish top and bottom			Clean finish top and bottom	N077



Needle gauge (mm)	Overedging width (mm)	Feed dog	Code
	1.6	2-row	0A4
	1.6	1-row	0A5
	3.2	2-row	0D4
	3.2	3-row	0D6
	4.0	2-row	0E4
	4.0	3-row	0E6
	4.8	2-row	0F4
	4.8	3-row	0F6
2.0	3.2	2-row	BD4
2.0	3.2	3-row	BD6
2.0	4.0	2-row	BE4
2.0	4.0	3-row	BE6
2.0	4.0	4-row	BE7
2.4	4.0	2-row	CE4
3.2	3.2	3-row	DD6
3.2	4.0	2-row	DE4
3.2	4.0	3-row	DE6
3.2	4.8	3-row	DF6
4.0	3.2	2-row	ED4
4.8	4.8	3-row	FF6
4.8	6.4	3-row	FH6
4.8+2.0	3.2	3-row	1D6
3.2+2.0	3.2	3-row	2D6

Ma	terial	Application	Special machine classification	Code
Extra light- to light-weight	Light-weight materials such as men's shirts	Rolled hemming	Standard	150
Light- to	Specific to knits	Runstitching	Upper looper extra high throw	20H
medium-weight		Blind hemming	Standard	210
	For general fabrics	Runstitching	Standard	300
		Runstitching	Upper looper high throw	307
Light- to		Gathering	Upper looper high throw	327
medium-weight		Rolling-in tape	Standard	360
· · · · · · · · · · · · · · · · · · ·		Soft-chain	Standard	3F0
		Soft-chain	Throat plate and feed dog both provided with a lip	3F6
	Specific to knits such as sweaters	Runstitching	Upper looper extra high throw	40H
		Blind hemming	Upper looper extra high throw	41H
		Gathering	Upper looper extra high throw	42H
		Tape attaching	Upper looper extra high throw	44H
Medium- to		Soft-chain	Upper looper extra high throw	4FH
heavy-weight	Medium- to heavy- weight materials such as denim	Runstitching	Standard	500
		Runstitching	Upper looper high throw	507
		Runstitching	Swim suits	50F
		Runstitching	Upper looper extra high throw	50H
	For heavy-weight materials	Runstitching	Upper looper extra high throw	60H

• To order, please contact your nearest JUKI distributor.









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* Specifications and appearance are subject to change without prior notice for improvement.

* This catalog is printed on recycle paper.

^{*} Read the instruction manual before putting the machine into service to ensure safety.