USING THIS CATALOG

Even with the addition of thousands of new items, the improvements we have made to Master Catalog '99 have allowed us to keep this catalog to a manageable size. We have also made Master Catalog '99 easier to use so that you can find the information you require as quickly as possible. The most important changes are described below.

Hooks, Bobbins & Bobbin Cases Relocated — The separate Hook, Bobbin Case, & Bobbin sections which previously appeared in the front of the catalog have been eliminated. All hooks, bobbin cases and bobbins now appear in their appropriate machine class sections. Please remember to refer to our convenient **Hook, Bobbin Case & Bobbin Cross-Reference Table** located on pages 29-37. This table is a valuable reference tool and has been greatly expanded for this catalog.

Parts Appearing Only in the Numeric Index — The Numeric Index is expanded to include many parts that are not pictured or listed in the body of the catalog but which are nonetheless available for immediate shipping. These parts are designated as **"NP"** (Not Pictured) in the Numeric Index and fall into several categories, including:

- **"NP" Parts for Brother, Kansai and Mitsubishi Machines** — Parts for Brother, Kansai and Mitsubishi machines that *we stock for immediate delivery,* but do not picture in the catalog, carry an **"NP"** designation in the Numeric index. As a **master distributor** for these manufacturers, we have access to their entire line of industrial sewing machine parts and can supply you with **any part you need**. Among the tens of thousands of parts we have available from these manufacturers, we have only pictured a representative cross-section. Please inquire about the availability of any part you do not find. We are always adding new parts to our in-stock product line and can order any other part you require directly from these manufacturers.

- **"NP" Parts for Consew, Seiko, Stager and Toyota Machines** — Parts for Consew, Seiko, Stager and Toyota machines that *we stock for immediate delivery,* but are not pictured in the catalog, are listed as **"NP"** in the Numeric Index. Many of these were added to our line so recently that it was too late to include them in the body of this catalog.

- **"NP" Parts for Other Sewing Machines and Miscellaneous Items** — Parts for other brands of sewing machines and other items that *we stock for immediate delivery,* but were added to our line so recently that the deadline passed for including them in the body of the catalog, are listed as **"NP"** in the Numeric Index.

- **"NP" Parts in Lesser Demand** — To maintain the catalog at a practical size, parts that *we stock for immediate delivery,* but for which we have received relatively few requests, are listed as **"NP"** in the Numeric Index.

Parts for Singer Machines Relocated — We have relocated the entire section of parts for Singer machines into its proper alphabetic rotation among the sections of parts for the various sewing machine manufacturers, instead of placing parts for Singer machines first.

Part Number Sequencing — The parts listed in the Numeric Index in the middle of the catalog are sequenced in numeric/alphabetic order, instead of sequencing our parts by the number of digits in the part number. Please refer to "Using this Index" located on the first page of the Numeric Index for a more detailed explanation of this new sequencing method.

CÓMO USAR ESTE CATÁLOGO

Hemos hecho algunas mejoras al Catálogo General '99 para que su tamaño sea manejable, **aún con la adición de miles de artículos nuevos**, y para facilitar su uso con el fin de que usted pueda encontrar la información que necesita lo más pronto posible. Estas mejoras se explican a continuación.

Garfios, bobinas y cajas de bobina trasladados a un nuevo lugar — Hemos eliminado las diferentes secciones para garfios, bobinas y cajas de bobinas que anteriormente aparecían al comienzo del catálogo. Todos los garfios, bobinas y cajas de bobinas aparecen ahora en las secciones apropiadas correspondientes a la clase de máquina. Por favor, no se olvide de consultar nuestra conveniente **Tabla de Referencias Cruzadas** que usted encontrará en las páginas 29-37. Esta tabla es una herramienta de referencia útil y ha sido ampliada considerablemente en esta edición del catálogo.

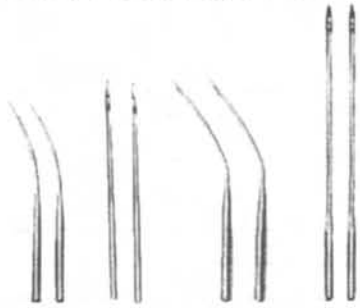
Piezas que sólo aparecen en el índice numérico — El índice numérico ha sido ampliado para incluir muchas piezas de repuesto que no figuran en las ilustraciones ni en el cuerpo de este catálogo pero sí están disponibles para despacho inmediato. Estas piezas llevan la designación de **"NP"** (significa que no aparecen en las ilustraciones) en el Índice Numérico y comprenden varias categorías, incluyendo:

- **Piezas "NP" para máquinas Brother, Kansai y Mitsubishi** — Las piezas de repuesto para máquinas Brother, Kansai y Mitsubishi que *nosotros llevamos en existencia para entrega inmediata,* pero que no figuran en las ilustraciones del catálogo, llevan una designación de **"NP"** en el Indice Numérico. Como distribuidor principal de estas marcas, tenemos acceso a toda su línea de piezas de repuesto para máquinas de coser industriales y le podemos surtir **cualquier pieza que necesite usted**. De las más de diez mil piezas de repuesto que nos están disponibles de aquellos fabricantes, sólo hemos puesto piezas representativas en ilustraciones para ayudarle a usted con su apropiada selección. Por favor, llámenos para la disponibilidad de cualquier pieza que no encuentre; siempre estamos anadiendo piezas a nuestro inventario y podemos ordenar cualquier pieza que usted necesite directomente de estos suplidores.
- **Piezas "NP" para máquinas Consew, Seiko, Stager y Toyota** — Las piezas de repuesto para máquinas Consew, Seiko, Stager y Toyota que *nosotros llevamos en existencia para entrega inmediata,* pero que no figuran en las ilustraciones del catálogo, llevan una designación de **"NP"** en el Índice Numérico. Muchas de ellas se agregaron tan recientemente a nuestra línea que ya fue demasiado tarde para incluirlas en el cuerpo de este catálogo.
- **Piezas "NP" para otras máquinas de coser y artículos varios** — Las piezas de repuesto para otras marcas de máquinas de coser y otros artículos que nosotros llevamos en existencia para entrega enmediata, que se agregaron tan recientemente a nuestra línea que pasó la fecha límite para incluirlas en el cuerpo del catálogo, llevan una designación de **"NP"** en el Índice Numérico.
- **Piezas "NP" de menor demanda** — Para mantener el catálogo de un tamaño fácil de utilizar, las piezas de repuesto que *nosotros llevamos en existencia para entrega inmediata* que no son de mucha demanda se encuentran en el Índice Numérico y llevan una designación de **"NP"**.

Piezas para máquinas Singer en un nuevo lugar — En vez de seguir nuestra prática tradicional de colocar la sección Singer primero, ahora la hemos trasladodo al lugar correcto en orden alfabético dentro de la agrupación de fabricantes de máquinas de coser.

Secuencia de números de pieza — Las piezas de repuesto que figuran en el Índice Numérico encontrado en el medio del catálogo han sido colocadas en orden numérico/alfabético. Por favor, refiera a "Cómo Usar El Índice" que se encuentra en la segunda página del Índice Numérico para una explicacíon mas detallada de nuestro systema de secuencia nuevo.

SAME SUPERIOR QUALITY!



SUPERIOR PACKAGING!

BEKA NEEDLE SYSTEMS CHART

SYSTEM

FOR ADLER

214x1
328-230
328LR
328S
328SS

FOR APEX UPHOLSTERY & ZIPPER MACHINE

14SP

FOR BERNINA

287WH Up to Size 18
287WH Size 19 & Up

BLINDSTITCH NEEDLES For Columbia–U.S.–American

Regular Point 251
Long Point 300

FOR CHANDLER BUTTONSEWER

175x3
175x7

FOR CONSEW

1000H

FOR DURKOPP

134-85CL
134-85CR
558
2134-85CL
2134-85CR

EMBROIDERY NEEDLES

287WKH

EMBROIDERY NEEDLES FOR TAJIMA, BARUDAN, ETC.

DBxK5
DBxK5KK

FOR FISCHBEIN

D5F
C100S

FUR NEEDLES FOR BONIS, ETC.

19H, 21H, 22H, 23H
292A
292B
292SP

FOR HOWE "D"

2380 (2331) Round Shank
2390 (2331F) Flat Shank
2392 Howe "D" Ball Point
2400 (2331FR) Flat Shank Right

FOR LEWIS BLINDSTITCH

29-6
29-13
29-25
29-34
29-49

FOR LEWIS Class: 200 BUTTONSEWER

29-S
29-L
29-LSS

SYSTEM

FOR MAMMUT

1000H

FOR MERROW

1D-5D (60M)
8D
10H
60MB-80

FOR METROPOLITAN

Class "J"
Class "M"
Class "O"

FOR PFAFF

022L
022LL
34D
34LI
34LR
34R
130B
130R
133R
134D
134DIA
134KK
134R
134LR
134VR
134-35CR
134-35D
134-35R
134R TRIFACET
134-35LR
190R
190LR
287D
287L
287LR
328LR
328S
328SS
332L
332LL
376D
376LR
438
459LG
606D
690D
690LR
805L
805LR
2134-35CR
4463KK

FOR REECE

501
750
950

FOR RIMOLDI

B27
B29
B63
B64
1886

FOR SINGER

6x3
7x1
7x3
7x3 KF
7x3KFR

SYSTEM

7x4RTW
7x23
16x1
16x2
16x2NRTW
16x2RTW
16x2TRI
16x2TW
16x63
16x73
16x87 (up to 18)
16x87 (19 & over)
16x95 (up to 18)
16x95 (19 & up)
16x99
16x226TRI
16x230NW
16x231
16x245
16x257
16x259
24x1
29x3
29x4
29x4NTW
31x1
52x5
52x7
55x3
62x43
62x45
62x57
62x59
68x3
68x5
71x1
81x1
82x1
82x13
88x1
88x5
88x9
92x1
108x1
108x3
126x1
126x3
126x9
128x1
128x2
128x3
128x4NW
128x6NW
128x6TRI
128x20
128x22NW
128x22TRI
129x1
135x1
135x5
135x7
135x8
135x8 DIA
135x8RTW
135x8TRI
135x9
135x11
135x16
135x16 DIA
135x16NW
135x16RTW
135x16TRI
135x17
135x17TRIFACET
135x21
135x25

SYSTEM

135x65
142x5
149x1
149x3
149x5
149x7
151x1
151x5
151x7
175x1
175x1FS
175x3
175x5
175x7
175x7KK
175x9
175x13
175H
214x1
214x2NCROSS
214x2NRTW
214x2RTW
794HFR
1431
1435
1738KKER
1906
1955

FOR STROBEL

1669E, EEO
2669E, EEO
3669E, EEO

FOR UNION SPECIAL

101G
106G
108G
113G
118G
120G
121G
126G
128G
130G
143G
147G
150G
154G
158G
163G
180G
183G
301G
306G
501G
506G

FOR UNITAS

251EU

FOR U.S. & AMERICAN EDGE BASTER

EWB

FOR WILLCOX & GIBBS

Straw 513
Superlock 576
Superlock Safety 578
Flatlock 551A
Flatlock 555A
Lockstitch 581

SYSTEM

FAMILY NEEDLES

15x1
Free Rotary CC
PFAFF 130R
DN2 (Double Needle)

JAPANESE SYSTEMS

AIx1
BQx1
DAx1
DAx5
DAx9
DBx1
DBx257
DCx27
DDx1
DHx1
DIx4
DLx1
DMx1
DMx13
DNx1
DOx5
DPx1
DPx5
DPx7
DPx17
DVx1
DVx43
DVx57
DYx1
DYx3
EBx1
EBx750
EEx1
LQx5
LWx2T
LWx5T
LWx6T
MTx133
MTx190
PFx797
PVx5
TBx1 (up to size 18)
TBx1 (size 19 & over)
TFx1 (up to size 18)
TFx2
TFx73
TQx1
TQx3
TQx7
TVx1
TVx3
TVx5
TVx7
UOx113
UOx163

NEEDLE SIZES CAN BE CONFUSING! REFER TO OUR NEEDLE SIZE CONVERSION CHART LOCATED ON PAGE 9.

NEEDLE POINT DESIGNATIONS

POINT TYPE	BEKA DESIGNATION	OTHER DESIGNATIONS	
ROUND	R	R	R
TRI-TIP	TRI-FACET	R-SD1	TRI-TIP
SHARP ROUND	SPI	R-SPI	SPI
LIGHT BP	NYR	R-SES	SIN
MEDIUM BP	LAC	R-SUK	SI
HEAVY BP	KAL	R-SKF	G
SPECIAL BP	SKL	R-SKL	SKL
STUB POINT	STU	R-STU	STU
EXTRA HEAVY BP	BIL	R-TR	TR

FOR ADLER

214x1	22-23-24-25-26
328	230
328LR	24-25-26-27-28
328S	25-26
328SS	25-26

FOR APEX UPHOLSTERY & CARPET MACHINES

14SP	054,060

FOR BERNINA

287WH (up to size 18)	8-9-10-11-12-14-16-18
287WH (size 19 & up)	19-20-21-22-23

FOR BLINDSTITCH

FOR COLUMBIA — U.S. — AMERICAN

REGULAR: ½–1–1½–2–2½–3–3½–4–4½–5½
LONG POINT: 10–15–20–25–30–35–40

FOR LEWIS BLINDSTITCH

29–492½ (29–252½), (29–342½)– 29–493 (29–343), 29–493½ (29–343½), 29–494 (29–344), 29–494½ (29–344½)
29–133, 29–133½, 29–134, 29–134½
29–63½, 29–64

FOR BLINDSTITCH (BALL POINT NEEDLES)

FOR COLUMBIA – U.S. – AMERICAN

REGULAR: ½BP, 1BP, 1½BP, 2BP, 2½BP, 3BP, 3½BP
LONG POINT: 10BP, 15BP, 20BP, 25BP, 30BP

FOR LEWIS BLINDSTITCH

29–492½BP (29–252½BP), (29–342½BP), 29–493BP (29–343BP), 29–493½BP (29–343½BP), 29–494BP (29–344BP), 29–494½BP (29–344½BP)

FOR CHANDLER

FOR CHANDLER BUTTONSEWER

175x3	12-14-16-18-20-22
175x7	12-14-16-18-20-21-22

FOR CONSEW

1000H	250

FOR DURKOPP

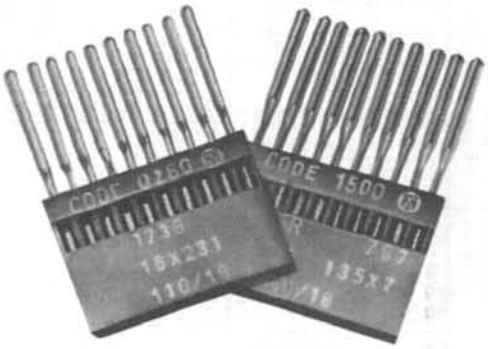
134-85CL	110-120-130-140
134-85CR	110-120-130-140
558	100-110-120
2134-85CL	110-120-130-140
2134-85CR	110-120-130-140

FOR EMBROIDERY MACHINES

287WKH	10-12-14-16

EMBROIDERY NEEDLES FOR TAJIMA, BARUDAN, ETC.

DBxK5	9-10-11-12-14-16
DBxK5KK	11-12



EACH SIZE IN

COLOR CODED

PLASTIC NEEDLE HOLDER

AT NO EXTRA COST!

FOR EMBROIDERY MACHINES (BALL POINT NEEDLES)

287WKH10BP, 287WKH12BP, 287WKH14BP, 287WKH16BP
BALLPOINT EMBROIDERY NEEDLES FOR TAJIMA, BARUDAN, ETC.
DBxK5BP 9-10-11-12-14-16
DBxK5TBP 9-10-11-14-16
DBxK5KKBP 9-10-11-12-14-16

FOR FAMILY MACHINES (BALL POINT NEEDLES)

15x1 9-11-14-16-17-18
20x1 14-16-18 (Reg. Pt.)
PACKED: 25 to Envelope 1,000 to a Master Box
PFAFF 130R **11** (75), **12** (80), **14** (90), **16** (100), **18** (110)
PACKED: 100 to Box, 1,000 to a Master Box
DN2 Double Needle (Reg. Pt.)
PACKED: 1 to a Sleeve, 50 Sleeves to a Master Box

FOR FISCHBEIN MODEL "D"

D5F

FOR FISCHBEIN MODEL 10000, 10300, 10400, C100S

C100S

FOR FUR NEEDLES (FOR BONIS, ETC.)

292A 12-14-16-18-20-21-22, 19H-21H-22H-23H
292B 18
292SP 12-14-16-18-20-21-22, 19H-21H-22H-23H

FOR HOWE "D"

2331 (490) Round Shank 2(110), 3(120), 4(130), 5(140)
2331F (490F) Flat Shank 0.5(90), 2(110), 3(120), 4(130), 5(140)
2400 (2331FR) Flat Shank Right 2(110)

FOR HOWE "D" (BALL POINT NEEDLES)

2331F (490F) BP Flat Shank 3(120)

FOR LEWIS CLASS: 200 BUTTONSEWER

29–12S, 29–14S, 29–16S, 29–18S, 29–20S, 29–21S
29–14LS, 29–16LS, 29–18LS, 29–20LS, 29–22LS
29–12LSS, 29–14LSS, 29–16LSS, 29–18LSS, 29–20LSS, 29–21LSS, 29–22LSS

FOR MAMMUT

1000H Size: 250

FOR MERROW

Sizes: 1D–2D–3D–4D–5D-8D
60MB-80 Size: 80

FOR MERROW CROCHET MACHINES

10H Size: 200
Needle for 15CA (35M)

FOR MERROW (BALL POINT NEEDLES)

Sizes: 1DBP–2DBP–3DBP–4DBP–5DBP

FOR METROPOLITAN

CLASS "J" J-00, J-0, J-1, J-2, J-3, J-4
CLASS "M" M-00, M-0, M-1, M-2, M-3, M-4
CLASS "O" 0-2, 0-3

FOR METROPOLITAN (BALL POINT NEEDLES)

CLASS "J" J-00BP, J-OBP, J-1BP, J-2BP, J-3BP
CLASS "M" M-00BP, M-0BP, M-1BP, M-2BP, M-3BP

FOR PFAFF

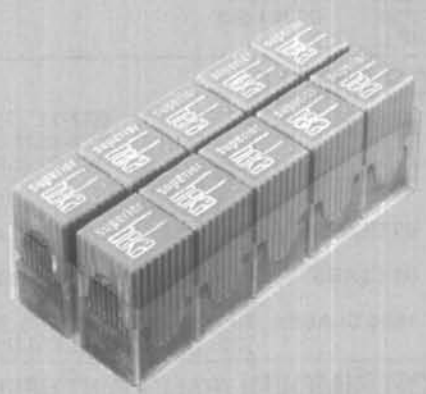
022L	**16** (100), **18** (110), **19** (120), **21** (130), **22** (140), **23** (160)
022LL	**16** (100), **18** (110), **19** (120), **21** (130), **22** (140), **23** (160)
34D	**12** (80), **14** (90), **16** (100), **18** (110)
34LI	**14** (90), **16** (100), **18** (110), **20** (125)
34LR	**12** (80), **14** (90), **16** (100), **18** (110)
34R	**10** (70), **11** (75), **12** (80), **14** (90), **16** (100), **18** (110)
130B	10-11-12-14-16-18
133R	**14** (90), **19** (120)
134D	**12** (80), **14** (90), **16** (100), **18** (110), **19** (120), **20** (125), **21** (130), **22** (140)
134DIA	20-21-22
134KK	**14** (90), **16** (100), **18** (110)

PACKAGING

ALL STRAIGHT NEEDLES
Packed 10 to plastic needle holder.
100 to box.
1000 to master box.

ALL CURVED NEEDLES
(Blindstitch, Overlock, etc.)
Packed 10 to a paper wrapper.
100 to a box.
1000 to a master box.

FUR NEEDLES
Packed 10 to an envelope.
100 to a package.



FOR PFAFF

134R	**9** (65), **10** (70), **11** (75), **12** (80), **14** (90), **16** (100), **18** (110), **19** (120), **20** (125), **21** (130), **22** (140), **23** (160), **24** (180)
134LR	**12** (80), **14** (90), **16** (100), **18** (110), **19** (120), **21** (130), **22** (140), **23** (160)
134VR	**12** (80), **14** (90), **16** (100), **18** (110), **19** (120), **21** (130), **22** (140), **23** (160), **24** (180)
134-35CR	**23**
134D	**16-18**
134R TRIFACET	**18**
134-35R	**14** (90), 16 (100), **18** (110), **19** (120), **21** (130), **22** (140), **23** (160), **24** (180), **25** (200)
134-35LR	**14** (90), **19** (120), **21** (130), **22** (140), **23** (160), **24** (180)
190R	**12** (80), **14** (90), **18** (110), **19** (120), **20** (125), **21** (130), **22** (140), (150), **23** (160), **24** (180)
190LR	**22** (140), **24** (180)
287D	**12** (80), **14** (90), **16** (100), **18** (110)
287L	**12** (80), **14** (90), **16** (100), **18** (110)
287LR	**12** (80), **14** (90), **16** (100), **18** (110)
328LR	**24-25-26-27-28**
328S	**25-26**
328SS	**25-26**
332L	**16** (100), **18** (110), **19** (120), **21** (130), **22** (140), **23** (160)
332LL	**16** (100), **18** (110), **19** (120), **21** (130), **22** (140), **23** (160)
376D	**12** (80), **14** (90), **16** (100), **18** (110)
376LR	**12** (80), **14** (90), **16** (100), **18** (110)
438	**70** (10), **80** (12), **90** (14), **100** (16), **110** (18), **120** (19)
459LG	**22**
606D	**12** (80), **14** (90), **16** (100), **18** (110)
690D	**12** (80), **14** (90), **16** (100), **18** (110)
690LR	**12** (80), **14** (90), **16** (100), **18** (110)
805L	**12** (80), **14** (90), **16** (100), **18** (110)
805LR	**12** (80), **14** (90), **16** (100), **18** (110)
2134-35CR	**23**
4463KK	**70** (10), **80** (12), **90** (14), **100** (16), **110** (18), **120** (19)

FOR PFAFF (BALL POINT NEEDLES)

134R	**10BP** (70), **11BP** (75), **12BP** (80), **14BP** (90), **16BP** (100), **18BP** (110)
190R	**18BP** (110), **20BP** (125)

FOR REECE

501:	**0-1-2-3-4**
750:	**00-0-1-2-3**
950:	**2**

FOR RIMOLDI

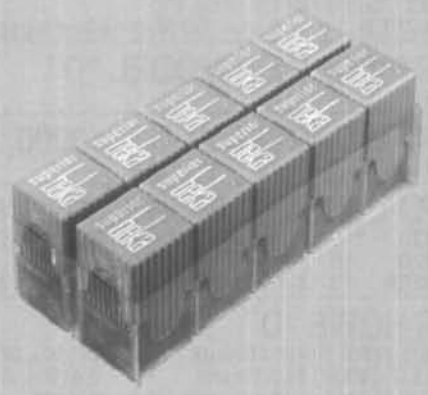
27 CLASS:	**B27-10** (70), **B27-11** (75), **B27-12** (80), **B27-14** (90), **B27-16** (100), **B27-18** (110), **B27-19** (120), **B27-20** (125), **B27-21** (130), **B27-22** (140), **B27-23** (160)
29 CLASS:	**B29-10** (70), **B29-12** (80), **B29-14** (90), **B29-16** (100), **B29-18** (110), **B29-19** (120)
63 CLASS:	**B63-9** (65), **B63-10** (70), **B63-12** (80) **B63-14** (90), **B63-16** (100)
64 CLASS:	**B64-10** (70), **B64-12** (80), **B64-14** (90), **B64-16** (100), **B64-19** (120)
1886 CLASS:	**70** (10), **75** (11), **80** (12), **90** (14), **100** (16), **110** (18), **120** (19), **125** (20), **130** (21)

FOR RIMOLDI (BALL POINT NEEDLES)

27 CLASS:	**B27-8BP** (60), **B27-9BP** (65), **B27-10BP** (70), **B27-11BP** (75), **B27-12BP** (80), **B27-14BP** (90), **B27-16BP** (100), **B27-18BP** (110)
29 CLASS:	**B29-10BP** (70), **B29-12BP** (80), **B29-14BP** (90), **B29-16BP** (100), **B29-18BP** (110)
63 CLASS:	**B63-10BP** (70), **B63-12BP** (80), **B63-14BP** (90)
1886 CLASS:	**1886-65BP** (9), **1886-70BP** (10), **1886-75BP** (11), **1886-80BP** (12), **1886-90BP** (14), **1886-100BP** (16), **1886-110BP** (18)

MASTER BOX

THE MASTER BOX OF 1,000 SEPARATES INTO 2 MASTER BOXES OF 500 (5 BOXES OF 100).



SAME SUPERIOR QUALITY . . . .

PLUS ALL THESE EXCLUSIVE FEATURES AT NO EXTRA COST:

- ★ **Needle system, parallel system, needle size and needle code are stamped on the individual 10 pack plastic needle holder for ease of handling. Operators can be given a 10 pack of needles without loss of time or waste.**
- ★ **Inventory control at a glance.**
- ★ **Box is re-usable for many uses.**

FOR SINGER MACHINES

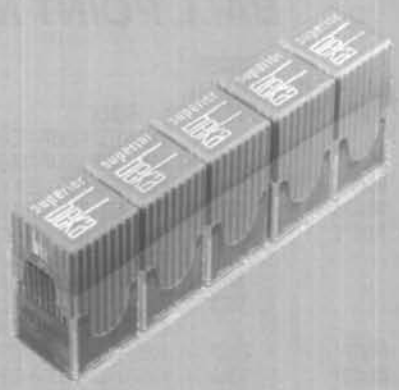
SYSTEM	SINGER CATALOG NO.	SIZES
6x3	—	330 (30)
7x1	5211	21-22-23-24-25-26-27
7x3	5213	21-23-24-25-26-27
7x3KF	—	19-23
7x3KFR	—	24
7x4RTW	—	25-26-27
7x23	4804	22-23-24-25-26-27
16x1	2047	10-11-12-14-16-18
16x2	2083	14-16-18-20
16x2NRTW	—	12-14-16-18
16x2RTW	—	12-14-16-18
16x2TRI	—	12-14-16-18
16x2TW	—	14-16-18-20
16x63	3861	21-22-23
16x73	2054	11-12-14-16-18
16x87	2055	11-12-14-16-18-19-20-21-22-23
16x95	1515	9-10-11-12-14-16-18-19-20-21-22-23
16x99	3060	20-21-22
16x226TRI	—	12-14-16-18
16x230	—	18
16x230NW	—	18
16x231	2254	8-9-10-11-12-14-16-18-19-20-21-22-23-24
16x245	—	18
16x257	2270	8-9-10-11-12-14-16-18-19-20-21-22-23-24
16x259	—	18
24x1	1111	11-14-16-18
29x3	3741	16-18-19-21-22
29x4	3750	16-18-19-21-22-23
29x4NTW	—	16-18-19-21-22-23
31x1	3027	14-16-18-19-20-21-22-23
52x5	1602	16-18
52x7	1604	14-16-18
55x3	—	21
62x43	3516	10-11-12-14-16-18-19-20-22-23
62x45	4107	14-16-18-19-20-21-22-23
62x57	3260	12-14-16-18-19-21-22-23
62x59	4112	22-23-24
68x3	1627	14-16-18-19-21
68x5	1628	14-16-18-19-20-21
71x1	1526	11-12-14-16-18-19-20-21-22-23
81x1	1225	12-14-16-18-20-21-22
82x1	1241	10-11-12-14-16-18-19-20-21-22-23
82x13	1249	11-12-14-16-18-19-21-22
88x1	1315	9-10-11-12-13-14-16-18-19-20-21
88x5	1319	16-18
88x9	1361	9-10-11-12-13-14-16-18-19-20-21
92x1	—	25-26-27
108x1	3048	12-14-16-18-19-20-21
108x3	3049	14-16-18-19-21
126x1	3301	16-18-19-20-21-22-23
126x3	3303	16-18-19-20-21-22-23
126x9	3305	16-18-19-20-21-22-23
128x1	1651	14-16-18-20-21
128x2	—	12-14-16-18-20-21-22
128x3	1653	14-16-18-20-21
128x4NW	—	18-20
128x6NW	—	18-20
128x6TRI	—	12-14-16-18-20-21-22
128x20	—	12-14-16-18-20-21-22
128x22NW	—	18-20
128x22TRI	—	12-14-16-18-20-21-22
129x1	4401	16-18-20-21-22
135x1	1451	10-12-14-16-18-20-21-22
135x5	1945	9-10-11-12-14-16-18-19-20-21-22-23-24
135x7	1901	9-10-11-12-14-16-18-19-20-21-22-23-24
135x8	1984	12-14-16-18-19-21-22-23
135x8DIA	1989	20-21-22
135x8RTW	—	12-14-16-18-19-21-22-23
135x8TRI	—	12-14-16-18-19-20-21-22
135x9	1902	14-16-18-20-21
135x11	1903	9-10-11-12-14-16-18-19-20-21-22-23-24
135x16	3371	16-18-20-21-22-23-24 (NARROW WEDGE)
135x16DIA	3378	22-23-24
135x16NW	—	16-18-20-21-22-23-24

LEATHER POINT NEEDLES

★ Highest Quality
★ Precision Made
★ Stocked For Immediate Delivery

SYSTEMS	POINT TYPE
16x2TRI; 16x226TRI; 34D; 287D; 376D; 606D; 690D	TRIANGULAR POINT
16x2; 16x2TW; TFx2	TWIST POINT
16x2NRTW; 16x2RTW; 34LR; 287L; 287LR; 376LR; 690LR	REVERSE TWIST POINT
128x2; 128x6TRI; 128x20; 128x22TRI	TRIANGULAR POINT
134D; 135x8TRI	TRIANGULAR POINT
134LR; 135x8RTW	REVERSE TWIST POINT
134DIA; 135x8DIA	DIAMOND POINT
135x16NW; 135x16	NARROW WEDGE POINT
022L; 022LL; 29x4NTW; DIx4; 332L; 332LL	NARROW TWIST POINT
135x16DIA	DIAMOND POINT
16x230NW	NARROW WEDGE POINT

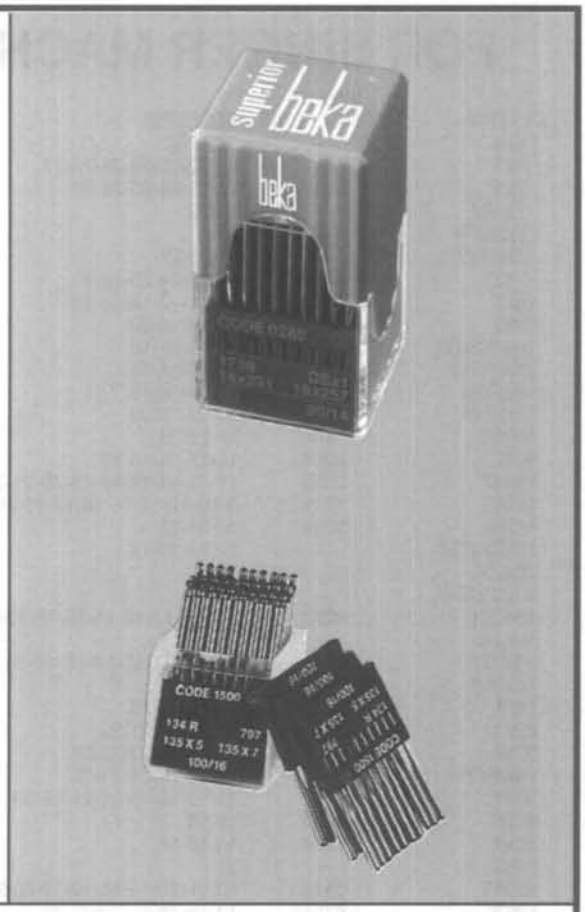
ALL OTHER SYSTEMS AND SIZES AVAILABLE UPON ORDERING OF CERTAIN MINIMUM QUANTITIES



NEEDLE SIZES CAN BE CONFUSING! REFER TO OUR NEEDLE SIZE CONVERSION CHART LOCATED ON PAGE 9.

FOR SINGER MACHINES

SYSTEM	SINGER CATALOG NO.	SIZES
135x16RTW	—	19-21-22
135x16TRI	—	16-18-20-22-23
135x17	3355	12-14-16-18-19-20-21-22-23-24-25
135x17Trifacet	—	16-20-21
135x21	1451	12-14-16-18-20-21-22
135x25	1968	9-10-11-12-14-16-18-19-20-21-22-23-24
135x65	1955	10-11-12-14-16-18-19-20-21-22-23
142x5	1413	16-18-19
149x1	2774	14-16-18-19-20-21
149x3	3651	10-11-12-14-16-18-19-20-22-23
149x5	4151	14-16-18-19-20-21-22-23
149x7	2776	14-16-18-19-20-21
151x1	1261	9-11-12-14-16-18
151x5	1291	9-11-12-14-16-18
151x7	1265	11-12-14-16-18
175x1	2851	10-12-14-16-18-20-21
175x1FS	—	16-18
175x3	4051	12-14-16-18-20-22
175x5	2852	10-12-14-16-18-20-21
175x7	4531	12-14-16-18-20-21-22
175x7KK	—	12-14-16-18-20-21-22
175x9	4533	12-14-16-18-20-21-22
175x13	4631	18-20-22
175H	—	21-150
214x1	4950	22-23-24-25-26
214x2Ncross	—	25-26
214x2RTW		24-25-26-27-28
214x2NRTW		24-25-26-27-28
794HFR		24
1431	1431	9-10-11-12-14-16-18-20-21
1435	1434	12-13-14-16-18
1738KKER	—	14
1906	1906	11-12-14-16-18
1955	1955	10-11-12-14-16-18-19-20-21-22-23



BALL POINT NEEDLES FOR SINGER MACHINES:

REGULAR SYSTEM	BALLPOINT SYSTEM	SINGER CATALOG NO.	SIZES
16x73			11BP-12BP-14BP-16BP-18BP
16x87		1529	11BP-12BP-14BP-16BP-18BP
16x95	8643	1515	8BP-9BP-10BP-11BP-12BP-14BP-16BP-18BP
16x231	16x275	2279	8BP-9BP-10BP-11BP-12BP-14BP-16BP-18BP
16x257	16x275	2779	8BP-9BP-10BP-11BP-12BP-14BP-16BP-18BP
71x1		8026	11BP-12BP-14BP-16BP-18BP-21BP
81x1		8761	11BP-12BP-14BP-16BP-18BP
82x1		8673	8BP-9BP-10BP-11BP-12BP-14BP-16BP-18BP
82x13			11BP-12BP-14BP-16BP-18BP
88x1	88x17	1327	10BP-11BP-12BP-14BP-16BP-18BP
88x9	88xS21	1364	10BP-11BP-12BP-14BP-16BP-18BP
135x5		1919	10BP-11BP-12BP-14BP-16BP-18BP-21BP

REGULAR SYSTEM	BALLPOINT SYSTEM	SINGER CATALOG NO.	SIZES
135x7	135x41	1919	10BP-11BP-12BP-14BP-16BP-18BP-21BP
135x11			10BP-11BP-12BP-14BP-16BP-18BP
135x17			14BP-16BP-18BP-20BP
135x25			10BP-11BP-12BP-14BP-16BP-18BP
135x65		1957	10BP-11BP-12BP-14BP-16BP-18BP
151x1	151xS11	1268	10BP-12BP-14BP-16BP-18BP
151x5		1292	10BP-12BP-14BP-16BP-18BP
151x7	151xS17	1271	10BP-12BP-14BP-16BP-18BP
1433	1433	1433	9BP-10BP-11BP-12BP-14BP-16BP-18BP
175x1BP			14BP
175x7BP			14BP
1955	1957	1957	10BP-11BP-12BP-14BP-16BP-18BP

FOR STROBEL

1669E, EEO	15-25-35
2669E, EEO	15-25-35
3669E, EEO	15-25-35

FOR UNION SPECIAL

101G	036-040-044
106G	036-040-044
108G	032-036-040-044-049-054
113G	032-036-040-044-047-049-054
118G	029-032-036
120G	032-036-040-044-049-054
121G	029-032-036-040-044
126G	036-040-044
128G	027-029-032-036-040-044-049-054-060-067
130G	044-054
143G	067-080-090-100
147G	044-049-054
150G	036-040-044
154G	025-027-029-032-036-040-044-049-054
158G	032-036-040-044
163G	032-036-040
180G	029-032-036-040-044-049-054-060
183G	032-036-040
301G	036-040-044-049
306G	036-040-044-049
501G	040-044-049
506G	040-044-049
1975G	090/230-156/400
9848G	090/230-156/400

FOR UNION SPECIAL (BALL POINT NEEDLES)

113G	113GO32BP, 113GO36BP, 113GO40BP, 113GO44BP, 113GO47BP
121G	121GO27BP, 121GO29BP, 121GO32BP
128G	128GO27BP, 128GO29BP, 128GO32BP, 128GO36BP, 128GO40BP, 128GO44BP, 128GO49BP, 128GO54BP
154G	154GO25BP, 154GO27BP, 154GO29BP, 154GO32BP, 154GO36BP, 154GO40BP, 154GO44BP
180G	180GO32BP, 180GO36BP, 180GO40BP, 180GO44BP

FOR UNITAS

251EU 10, 15, 25, 35

FOR U.S. & AMERICAN EDGE BASTER

SIZES: EWB2, EWB3, EWB4, EWB5

FOR WILLCOX & GIBBS

STRAW:	513-2, 513-3, 513-4, 513-5
FLATLOCK:	551A28, 551A33, 555A28, 555A33
SUPERLOCK:	576-32, 576-35, 576-40, 576-45
SUPERLOCK SAFETY:	578-32, 578-35, 578-40
LOCKSTITCH:	581-2, 581-3, 581-4, 581-5

FOR JAPANESE SYSTEMS

AIX1	12-14-16-18-20-21-22
BQX1	12-14-16-18-19-20-21
DAX1	9-10-11-12-13-14-16-18-19-20-21
DAX5	16-18
DAX9	9-10-11-12-13-14-16-18-19-20-21
DBX1	8-9-10-11-12-14-16-18-19-20-21-22-23
DBX257	8-9-10-11-12-14-16-18-19-20-21-22-23
DCX27	10-11-12-14-16-18-19-20-21-22-23
DDX1	22-23-24-25-26
DHX1	11-14-16-18
DIX4	16-18-19-21-22-23
DLX1	11-12-14-16-18-19-20-21-22-23
DMX1	10-11-12-14-16-18-19-20-21-22-23
DMX13	11-12-14-16-18-19-21-22
DNX1	067-080-090-100
DOX5	16-18-19
DPX1	10-12-14-16-18-20-21-22
DPX5	9-10-11-12-14-16-18-19-20-21-22-23-24
DPX7	9-10-11-12-14-16-18-19-20-21-22-23-24
DPX17	12-14-16-18-19-20-21-22-23-24-25
DVX1	029-032-036-040
DVX43	027-029-032-036-040-044-049-054-060-067
DVX57	12-14-16-18-19-21-22-23
DYX1	21-22-23-24-25-26-27
DYX3	21-23-24-25-26-27
EBX1	2-3-4-5
EBX750	00-0-1-2-3
EEX1	16-18-20-21-22
LQX5	14-16-18-19-20-21
LWX2T	2½-3-3½-4-4½
LWX5T	10-15-20-25-30-35-40
LWX6T	2½-3-3½-4-4½
MTX133	14-19
MTX190	12-14-18-19-20-21-22-23-24
PFX797	14-16-18-20-21
PVX5	16-18
TBX1 (up to size 18)	11-12-14-16-18
TBX1 (size 19 & over)	19-20-21-22-23
TFX1 (up to size 18)	10-11-12-14-16-18
TFX2	14-16-18-20
TFX73	11-12-14-16-18-19-20-21-22-23
TQX1	10-12-14-16-18-20-21
TQX3	12-14-16-18-20-22
TQX7	12-14-16-18-20-21-22
TVX1	16-18-19-20-21
TVX3	027-029-032-036-040-044-049-054-060-067
TVX5	14-16-18-19-20-21-22-23
TVX7	14-16-18-19-20-21
UOX113	032-036-040-044-047-049-054
UOX163	032-036-040

NEEDLE SIZE CHART (CONVERSION)

METRIC SIZES	60	65	70	75	80	85	90	95	100	105	110	120	125	130	140	160	170	180	200	230	250	280	300
SINGER	8	9	10	11	12	13	14		16		18	19	20	21	22	23		24	25	26	27	28	29
UNION SPECIAL		025	027	030	032	034	036		040		044	047	049	052	054		067		080	090	100	110	120
COLUMBIA: U.S.; AMERICAN – 251 SHORT			0	1	1½	2	2½	3	3½	4	4½			5									
COLUMBIA: U.S.; AMERICAN – 251 LONG				10	15	20	25	30	35	40	45												
LEWIS			2½		3		3½		4		4½												
MERROW	00	0	1		2		3		4		5												
REECE			000		00		0		1		2	3		4									
WILLCOX & GIBBS – Old No.	00	0	1		2		3		4		5	6											
WILLCOX & GIBBS – New No.	24	25	27	30	32		35		40		45	48											

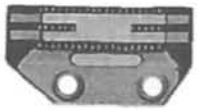
THROAT PLATES & FEED DOGS FOR SINGER

SINGLE NEEDLE DROP FEED LOCKSTITCH MACHINES (CLASSES: 31, 44, 95, 96, 191D, 195K, 196K, 241, 245, 251, 281, 331K, 366K, 400W, 451K, 491, 591D, 600W, 660A, 770, 771, 1300 & CENTURION 121D)

FOR REGULAR WORK

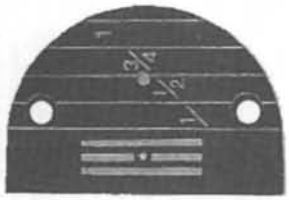
LARGE NEEDLE HOLE PLATE
#52032
#52032LG (#147154) Line Gauge
#52032LGB Line Gauge Black Finish
#52032LGT Line Gauge Teflon Coated

FOR REGULAR WORK



FEED DOG
#52031 Regular
#52031D Diamond Cut
#52031R Rubberized
#52031T Teflon Coated

FOR REGULAR WORK

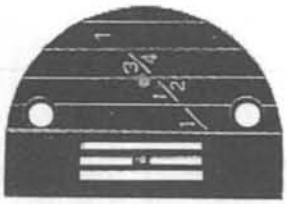


SMALL NEEDLE HOLE PLATE
#52033LGB (#147157) Line Gauge Black Finish
#52033LGT Line Gauge Teflon Coated

FOR REGULAR WORK

FEED DOG
#149031 Regular
#149031D Diamond Cut

FOR REGULAR WORK

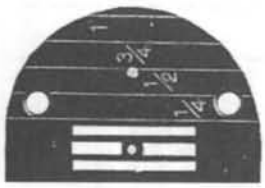


MEDIUM NEEDLE HOLE PLATE
#143272LGB Line Gauge Black Finish
#143272LGT Line Gauge Teflon Coated

FOR REGULAR WORK

FEED DOG
#149031R Rubberized
#149031T Teflon Coated

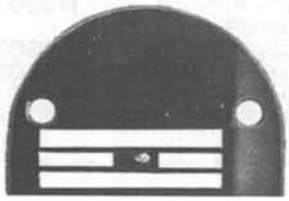
FOR MEDIUM HEAVY WORK



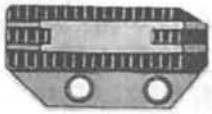
THROAT PLATE
#20160LG Line Gauge
#20160LGT Line Gauge Teflon Coated

FEED DOG
#149159 (#20159)
#149159D Diamond Cut
#149159R (#20159R) Rubberized
#149159T Teflon Coated

FOR HEAVY DUTY WORK

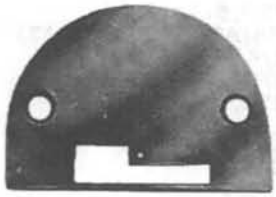


THROAT PLATE
#143169
#143169T Teflon Coated



FEED DOG
#149165 (#143165) Regular
#149165R Rubberized
#149165T Teflon Coated

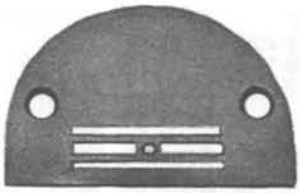
GENERALLY USED FOR AUTO UPHOLSTERY AND SEAT COVERS



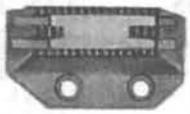
THROAT PLATE
#44255 Small Needle Hole
#44256 Large Needle Hole

FEED DOG
#149252

FOR SHIRT WORK



THROAT PLATE
#19418 Large Needle Hole (Black)



FEED DOG
#149058 (#20158)

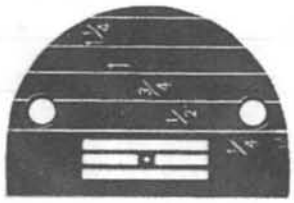
LONG THROW (FOR MAKING LONG STITCHES)

THROAT PLATE
#143243LG (#52463LG) Line Gauge
#143243LGT Line Gauge Teflon Coated

FEED DOG
#149462 (#52462)
#149462T Teflon Coated
#149462R Rubberized

FOR FINE WORK AND PERMANENT PRESS

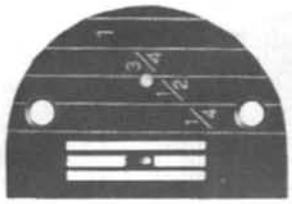
FOR Class: 591D200B



THROAT PLATE
#52145LG (#540761) Line Gauge
#52145LGT Line Gauge Teflon Coated

FEED DOG
#149144 (#52144) File Feeder
#149144R Rubberized

FOR "CHAINING OFF" REGULAR WORK

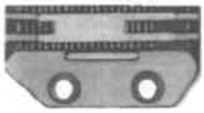


THROAT PLATE

MEDIUM NEEDLE HOLE
#147150LG Line Gauge
#147150LGT Teflon Coated
#147150LGW White

LARGE NEEDLE HOLE
#142061LG (#147458) Line Gauge
#142061LGT Teflon Coated

SMALL NEEDLE HOLE
#147158LG (#142060LG)
(#147158452)
(#149051) (#127318) Line Gauge
#147158LGT Teflon Coated



FEED DOG
(For Light Material)
#149057 (#142057) (22 Teeth per inch)
#149057D Diamond Cut
#149057T Teflon Coated
#149057R Rubberized
#149057S Supaloy
#149057SH With Shorter Middle Row

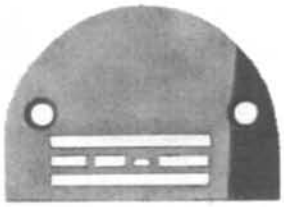
FEED DOG
(For Heavy Material)
#149062 (#142062) (16 Teeth per inch)
#149062D Diamond Cut
#149062T Teflon Coated
#149062R Rubberized

FILE FEED DOG
(For Fine Work and Permanent Press)
#272153

FOR "CHAINING OFF" HEAVY DUTY WORK Recommended with use of CHAIN OFF FOOT #127260

THROAT PLATE
#147320
#147388 Medium Needle Hole
#147346 (#147346-002) Small Needle Hole

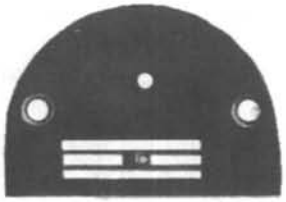
FEED DOG
#147315 (#147315-002) (28 Teeth, 22 Teeth to 1")
#147315T Teflon Coated
#147315R Rubberized



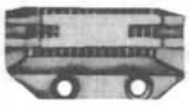
THROAT PLATE
#147346-001 (Slotted Needle Hole)

FEED DOG
#147315-001 (26 Teeth, 22 Teeth to 1")

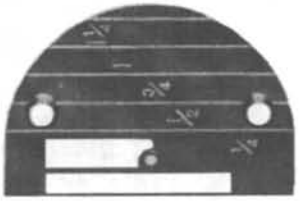
FOR CHAINING OFF ON LIGHT TO MEDIUM WEIGHT MATERIALS



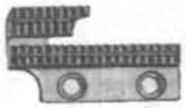
THROAT PLATE
#270326 Large Needle Hole



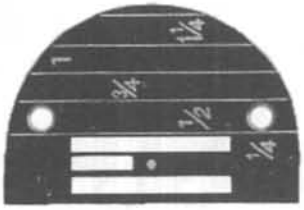
FEED DOG
#149366 (#143366)



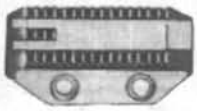
THROAT PLATE
#26605LG Line Gauge, Large Needle Hole
#26606 Small Needle Hole



FEED DOG
#26603 (#149603)
#26603D (#149603D) Diamond Cut
#26603R Rubberized

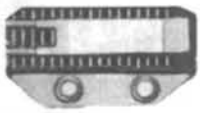


THROAT PLATE
#44162LG Line Gauge

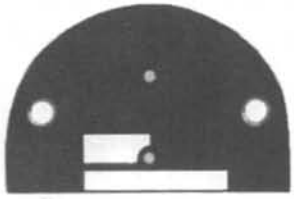


FEED DOG
#44158 (#149158)
#44158R Rubberized

THROAT PLATE
#143175



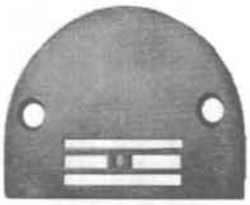
FEED DOG
#143174 (#149174)
#143174R Rubberized



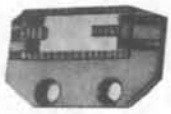
THROAT PLATE
#44137

FEED DOG
#44136 (#149136)

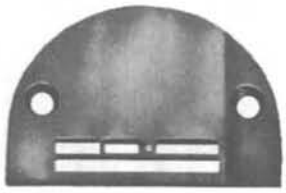
GENERALLY USED FOR SHIRT WORK



THROAT PLATE
#143171 Large Needle Hole
#143222 (#20161) Small Needle Hole



FEED DOG
#143170 (#149170)
(#149250)



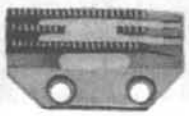
THROAT PLATE
#147309 Small Needle Hole

FEED DOG
#147305 (#147305-002)

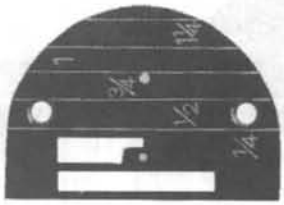
USED WITH FOOT #147308

FOR COLLARS & BACK BINDING

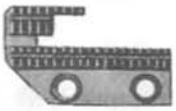
THROAT PLATE
#147328
#147328T Teflon Coated



FEED DOG
#147327
#147327T Teflon Coated



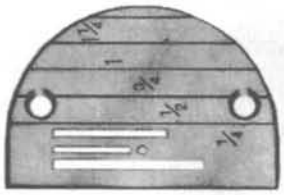
THROAT PLATE
#127320LG Line Gauge



FEED DOG
#149319 (#127319)
#149319R Rubberized

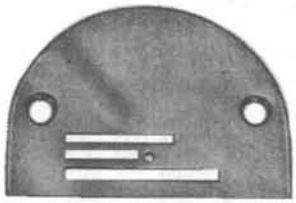
FEED DOG
FOR FINE WORK
#149319F File Feeder

FOR 191D; 591D300B

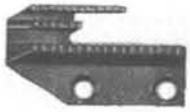


THROAT PLATE
#12482 (#541599)
#12482LG Line Gauge
#12482LGT Line Gauge Teflon Coated

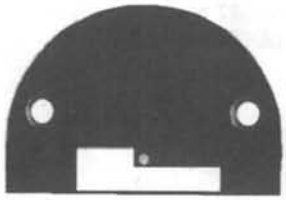
FEED DOG
#12481 (#149481)
#12481T Teflon Coated
#12481R Rubberized



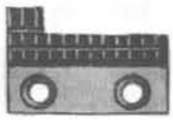
THROAT PLATE
#19409 (#20139)



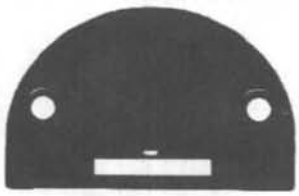
FEED DOG
#20162 (#149162)



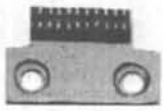
THROAT PLATE
#12411



FEED DOG
#12369
#12369T Teflon Coated
#12369R Rubberized



THROAT PLATE
#12438
#12438T Teflon Coated

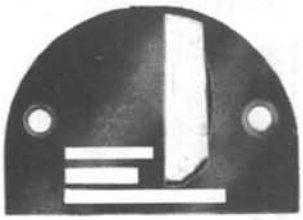


FEED DOG
#12436 (#149436)
#12436R Rubberized

THROAT PLATE
#20123LG Line Gauge
#20123LGT Line Gauge Teflon Coated

FEED DOG
#149163 (#20163)

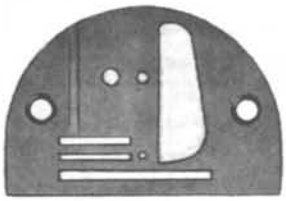
FOR BINDER SETS



THROAT PLATE
#160496 Black Binder Plate

FEED DOG
#149738 (#121738)

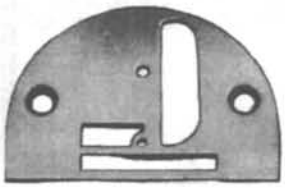
FOR BINDER SETS



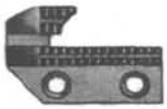
THROAT PLATE
#12442B With Cutout and Slot

FEED DOG
#20002
#20002R Rubberized

FOR BINDER SETS

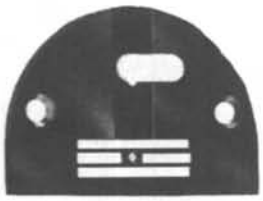


THROAT PLATE
#44137B With Cutout



FEED DOG
#44136 (#149136)
#44136R Rubberized

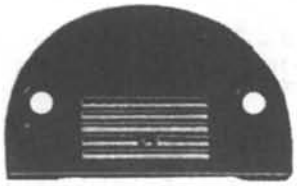
FOR SUPERIOR AND FOWLER EDGE CUTTER ATTACHMENTS



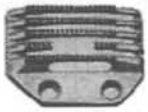
THROAT PLATE
#S7
#S7T Teflon Coated

FEED DOG
#S11
#S11R Rubberized

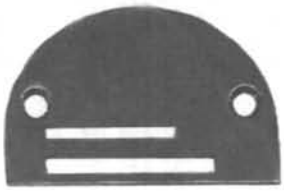
5-ROW COMBINATION FOR BETTER FEEDING ACTION



THROAT PLATE
#143402 5-Row Needle Plate



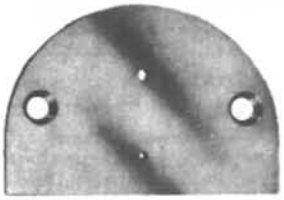
FEED DOG
#149009 5-Row Feed Dog
#149009R Rubberized



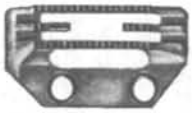
THROAT PLATE
#SPK1

FEED DOG
#SPK2

FOR DARNING



THROAT PLATE
#12422 Blank with Needle Hole
#12422T Teflon Coated



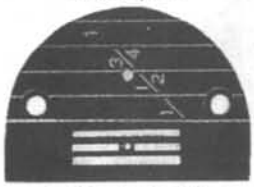
FEED DOG
#149006 Top Stitch Feed Dog with Special Groove
Used with #52032LG (#147154) Large Hole Needle Plate

FEED DOG
#S79F For Ric Rac or Lace Guide

FOR THROAT PLATES & FEED DOGS NOT LISTED IN THIS SECTION, PLEASE REFER TO THE SPECIFIC MACHINE CLASS LISTING.

GENERALLY USED FOR PLAIN STITCHING OR GATHERING LIGHT TO MEDIUM WEIGHT MATERIALS

FOR Classes: 400W10 & 31, 451K31, Etc.

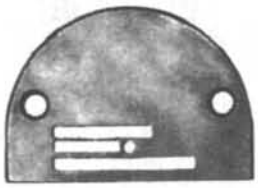


THROAT PLATE
#270571 (#143243LG)

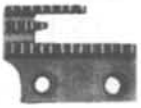
FEED DOG
#270566 Back

FEED DOG
#270567 Front

FOR Class: 431D200A



THROAT PLATE
#12414



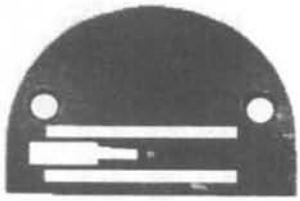
FEED DOG
#20304 Fine
#149372 (#12372) Coarse

FOR Classes: 31-18, 26 & 29 and 44-11

THROAT PLATE
#20262 Regular Needle Hole
#20263 Medium Oblong Needle Hole

FEED WHEEL
#2258 Regular
#15022 Coarse

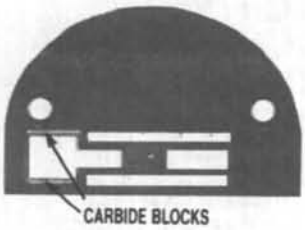
FOR AUTOMATIC CHAIN CUTTING



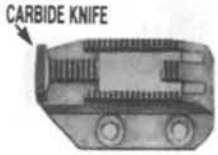
THROAT PLATE
#160001

FEED DOG
#161019 With Carbide Block

FOR AUTOMATIC CHAIN CUTTING

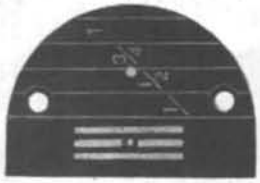


THROAT PLATE
#160998 With Carbide Knife Blocks



FEED DOG
#160992 (#160582) With Carbide Knife

COLLAR SCORING SET For Singer Single Needle Drop Feed Lockstitch Machines COMPLETE SET #CS3



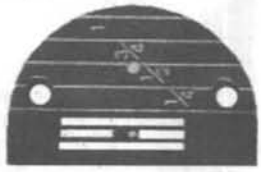
THROAT PLATE
#52033LGB (#147157)
Small Needle Hole, Line Gauge, Black Finish

FOOT
#147391 Top Stitch Foot with Special Groove

FEED DOG
#149006 Top Stitch Feeder with Special Prong

COMPLETE SET #CS3 CONSISTS OF:
#147391 Top Stitch Foot
#149006 Top Stitch Feeder
#52033LGB (#147157) Needle Plate

PERMANENT PRESS SET For Singer Single Needle Drop Feed Lockstitch Machines COMPLETE SET #CH3



THROAT PLATE
#147158LG (#142060LG) (#149051)
Line Gauge with SMALL Needle Hole

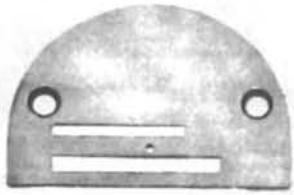
FOOT
#24983 (#517504) Hinged Foot

FEED DOG
#272153 File Feeder

COMPLETE SET #CH3 CONSISTS OF:
#24983 Hinged Foot
#272153 File Feeder
#147158LG (#142060LG) (#149051) Needle Plate

SPECIAL SET DESIGNED TO REDUCE SLIPPAGE COMPLETE SET #SPK

COMBAT PROBLEMS ARISING IN STITCHING RUBBER, PLASTIC COATED OR LAMINATED MATERIALS...ROLLER FOOT IS SPECIALLY DESIGNED TO ELIMINATE SLIPPAGE.



THROAT PLATE
#SPK1

ROLLER FOOT
#SPK3

FEED DOG
#SPK2

COMPLETE SET #SPK CONSISTS OF NEEDLE PLATE, FEED DOG & ROLLER FOOT

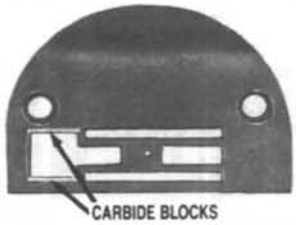
THROAT PLATES & FEED DOGS FOR Classes: 400W11-14 & 451K51

THROAT PLATE
#270646 Needle Hole Size 14 and 15. Trimming Margin 1/8" to 5/32"

ALSO AVAILABLE:
#52126 (#149126) Feed Dog
#52126R (#149126R) Rubberized Feed Dog
#52126D (#149126D) Diamond Cut Feed Dog

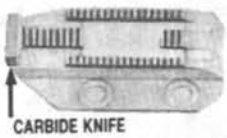
AUTOMATIC CHAIN CUTTING SET COMPLETE SET NO.: #160999

New Style



THROAT PLATE
#160998

PRESSER FOOT
#160997-001 (#160997) with Carbide Knife Block

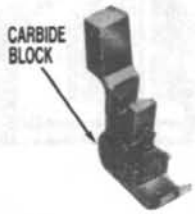


FEED DOG
#160992 with Carbide Knife

COMPLETE SET #160999 CONSISTS OF:
#160997-001 (#160997) Presser Foot with **#160709** Carbide Knife Block
#160998 Throat Plate with Carbide Knife Blocks
#160992 Feed Dog with Carbide Knife

AUTOMATIC CHAIN CUTTING SET COMPLETE SET NO.: #160002

THROAT PLATE
#160001



PRESSER FOOT
#160929 with Carbide Knife Block Complete

FEED DOG
#161019 with Carbide Knife

COMPLETE SET #160002 CONSISTS OF:
#160929 Presser Foot with Carbide Knife Block Complete
#160001 Throat Plate
#161019 Feed Dog with Carbide Knife

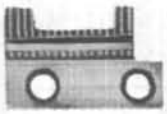
ALL AUTOMATIVE CHAIN CUTTING PARTS AVAILABLE SEPARATELY

#121996 Block Pressure Spring
#121998 Foot Shoe Only
#121999 Shoe Presser Spring
#160001 Throat Plate
#160709 (#160308) Carbide Knife Body
#160929 Foot w/Carbide Block
#161019 Feeder w/Carbide Block
#161188 (#23100) Feed Dog w/Carbide Knife Block (Used with **#61190** Throat Plate)

FEEDER WITH CARBIDE FOR Classes: 251, 252 & 253 AUTOMATIC CHAIN CUTTERS

FEEDER WITH CARBIDE
#161188

FEED DOG FOR Class: 281-5 EDGE CUTTERS



FEED DOG
#22628 (#522674)
(USED WITH 22630 THROAT PLATE)

THROAT PLATES & FEED DOGS FOR Classes: 95-12-42-82, 96-18, 245-4 & 251-15 EDGE CUTTERS

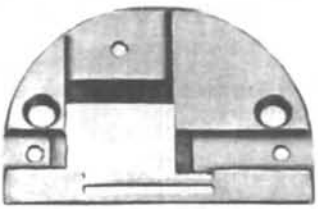
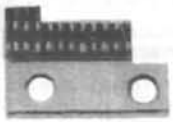


PLATE BODY
(Double Row)
#52127 (#149048)

ALSO AVAILABLE:
#5729 (#147259) Plate Body (Single Row)
#5731 (#127035) Throat Plate Slide
#578 Throat Plate Slide Screw

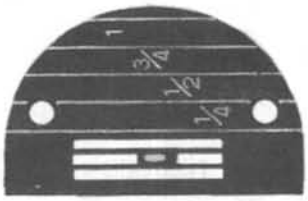


FEED DOG
(Double Row)
#52126 (#149126)
#52126R (#149126R) Rubberized
#52126D (#149126D) Diamond Cut

ALSO AVAILABLE:
#149025 (#19103) Feed Dog (Single Row)
#149025D Diamond Cut

THROAT PLATES & FEED DOGS FOR SINGER

SINGLE NEEDLE COMPOUND FEED (NEEDLE FEED) LOCKSTITCH MACHINES (CLASSES: 402W, 251-22 & 24, 281-22 & 24 & 366K125, 126, 145 & 146 and CENTURION 121C)



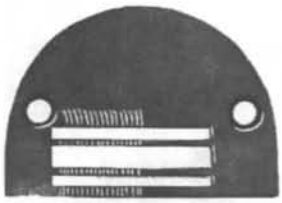
THROAT PLATE
#149233LG

FEED DOG
#149232

THROAT PLATE
#149022LG

FEED DOG
#149021

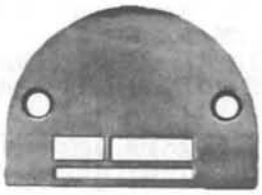
FOR 591C300A



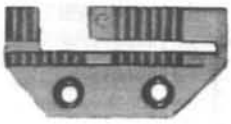
THROAT PLATE
#275020 (#530527)

FEED DOG
#275052 Fine

FEED DOG
#275010 Coarse

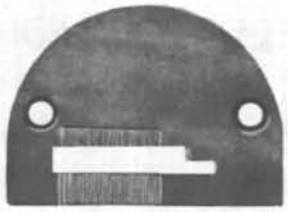


THROAT PLATE
#275069

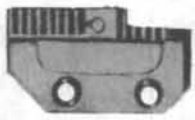


FEED DOG
#275055 (16 Teeth)

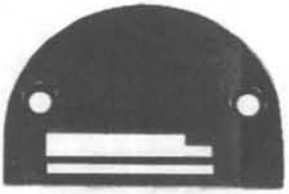
ALSO AVAILABLE:
#149225 (#275068) Throat Plate
#275054 Feed Dog



THROAT PLATE
#275072



FEED DOG
#275058



THROAT PLATE
#275018

FEED DOG
#275005 Medium Needle Hole
#275007 Large Needle Hole

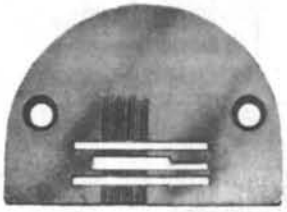
ALSO AVAILABLE:
#275087 Throat Plate
#275077 Feed Dog

GENERALLY USED FOR GENERAL WORK

THROAT PLATE
#275069

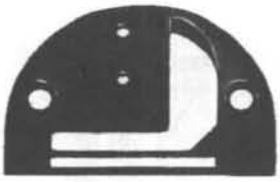
FEED DOG
#149211 (22 Teeth)

GENERALLY USED FOR SEWING SHIRT FRONTS



THROAT PLATE
#29858

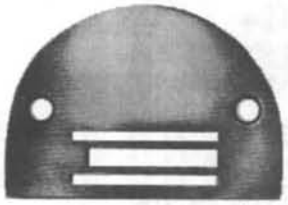
FOR THROAT PLATES & FEED DOGS NOT LISTED IN THIS SECTION, PLEASE REFER TO THE SPECIFIC MACHINE CLASS LISTING.



THROAT PLATE
#275073 Cut-Out for Binders

FEED DOG
#275059

GENERALLY USED FOR FOUNDATION GARMENTS



THROAT PLATE
#275071

FEED DOG
#275057

ANTI PUCKERING NEEDLE PLATE AND FEEDER SET

• For Single Needle Machines. • Eliminates Puckering Of Fabric Works On All Fabrics

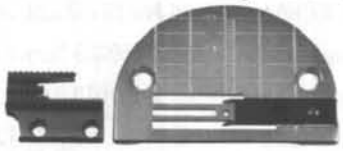


PLATE w/FEED DOG
#APS-10 Needle Plate & Feeder Set

ALSO AVAILABLE:
#APS-11 Plate
#APS-12 Feed Dog
#APS-SC Screw
#APS-SP Spring

NEEDLE FEED SET For Singer Single Needle Compound Feed (Needle Feed) Lockstitch Machines
COMPLETE SET #NFS1
USED PRIMARILY FOR SETTING COLLAR BANDS TO SHIRTS

THROAT PLATE
#149023LG Line Gauge Needle Plate

FOOT
#149027 (#149085)

FEED DOG
#149021

COMPLETE SET #NFS1 CONSISTS OF:
#149027 Foot
#149021 Feed Dog
#149023LG Needle Plate

PRESSER FEET FOR SINGER

SINGLE NEEDLE DROP FEED LOCKSTITCH MACHINES (CLASSES: 31, 44, 95, 96, 191D, 195K, 196K, 241, 245, 251, 281, 331K, 366K, 400W, 451K, 491, 591D, 600W, 660A, 770, 771, 1300 & CENTURION 121D)

REGULAR
#24983 (#62927) (#161066) (#505643) (#540739)
#24983T Teflon Base
#26231 Hinged Foot Spring

REGULAR
#24983SW (#24545SW)
Swiss

WIDE
#19336
#19336T Teflon Base

EXTRA WIDE
#127233 (#127234)
#127233T Teflon Base

DOUBLE TOE EVEN
#12144H
#12144HT Teflon Base

NARROW
#142058N
#142058NT Teflon Base

FOOT FOR SETTING COLLAR BANDS TO SHIRTS

#149027 (#149085)
Suggested for use with **#149023LG** Plate and **#149021** Feeder

FOOT FOR PERMANENT PRESS FABRICS

#52427 (#154420)

PLAIN FEET

#12142 (Hard)
#12142S (Soft)

DOUBLE TOE EVEN
#12144 (Hard)
#12144S (Soft)

HALF FOOT
#25983

SINGLE TOE
#12143

LEFT CORDING FEET

NARROW
#31358N
#31358NT Teflon Base

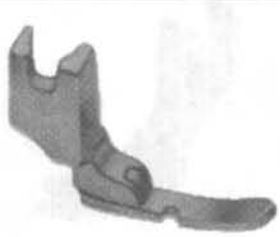
WIDE
#31358W
#31358WT Teflon Base

RIGHT CORDING FEET

NARROW
#12435N
#12435NT Teflon Base

WIDE
#12435W
#12435WT Teflon Base

LEFT HINGED CORDING FEET



NARROW
#31358HN
#31358HNT Teflon Base

WIDE
#31358HW
#31358HWT Teflon Base

RIGHT HINGED CORDING FEET

NARROW
#12435HN
#12435HNT Teflon Base

WIDE
#12435HW
#12435HWT Teflon Base

HINGED ZIPPER FEET

SPLIT HINGE
#40322SH
#40322SHT Teflon Base

LIN-O-VEL
SPLIT HINGE WITH TURNED UP FRONT
#165010H
#165010HT Teflon Base

MEDIUM SPLIT HINGE
#121946

WIDE SPLIT HINGE
#142058 (#142059)
#142058T Teflon Base

ZIPPER FEET

SPLIT
#165010
#165010T Teflon Base

HOLE IN CENTER
#40322
#40322T Teflon Base

CLOSED SPLIT
#40322CS
#40322CST Teflon Base

RIGHT QUILTER ZIPPER FOOT

#S523
Helps to make uniform, even stitches on either side of zipper.

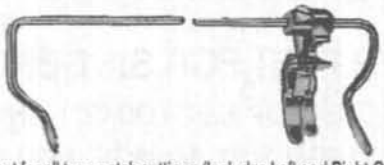
TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

ADJUSTABLE LEFT AND RIGHT CORDING FEET

REGULAR
#4351

HINGE
#4351H

HINGED QUILTER FOOT



Excellent for all type patch settings (Includes Left and Right Gauges)
#S521

PARTS AVAILABLE SEPARATELY:

- **#S521GL** Left Gauge for Quilter Foot
- **#S521GR** Right Gauge for Quilter Foot
- **#HQ10** Spring Screw for Quilter Foot
- **#HQ15** Quilter Foot Guider Screw
- **#HQ20** Hinged Quilter Foot Spring

RAISING (Edge) FEET

#12463 1/32 Gauge Size: 1/32"
#12463 1/16 Gauge Size: 1/16"
#12463 1/8 Gauge Size: 1/8"
#12463 3/16 Gauge Size: 3/16"
#12463 1/4 Gauge Size: 1/4"
#12463 5/16 Gauge Size: 5/16"
#12463 3/8 Gauge Size: 3/8"
#12463 1/2 Gauge Size: 1/2"

ADJUSTABLE HINGED RAISING FOOT

#S592
Makes any size edge from 1/32" to 1/4"

FOR PRESSER FEET NOT LISTED HERE REFER TO MACHINE CLASS LISTINGS.

LEFT HINGED RAISING FEET

#L12463H 1/32 Gauge Size: 1/32"
#L12463H 1/16 Gauge Size: 1/16"
#L12463H 3/32 Gauge Size: 3/32"
#L12463H 1/8 Gauge Size: 1/8"
#L12463H 3/16 Gauge Size: 3/16"
#L12463H 1/4 Gauge Size: 1/4"
#L12463H 5/16 Gauge Size: 5/16"
#L12463H 3/8 Gauge Size: 3/8"
#L12463H 1/2 Gauge Size: 1/2"

RIGHT HINGED RAISING FEET

#12463H 1/32 Gauge Size: 1/32"
#12463H 1/16 Gauge Size: 1/16"
#12463H 3/32 Gauge Size: 3/32"
#12463H 1/8 Gauge Size: 1/8"
#12463H 3/16 Gauge Size: 3/16"
#12463H 1/4 Gauge Size: 1/4"
#12463H 5/16 Gauge Size: 5/16"
#12463H 3/8 Gauge Size: 3/8"
#12463H 1/2 Gauge Size: 1/2"
#12463HT 1/16 Teflon Base, Gauge Size: 1/16"
#12463HT 1/8 Teflon Base, Gauge Size: 1/8"
#12463HT 3/16 Teflon Base, Gauge Size: 3/16"
#12463HT 1/4 Teflon Base, Gauge Size: 1/4"
#12463HT 5/16 Teflon Base, Gauge Size: 5/16"
#12463HT 3/8 Teflon Base, Gauge Size: 3/8"
#12463HT 1/2 Teflon Base, Gauge Size: 1/2"

ADJUSTABLE GUIDE FOOT

#S524

GUIDES AVAILABLE SEPARATELY:
#S520R (Right)
#S520L (Left)

SUPERIOR EDGE STITCH FOOT

#SM20 Gauge Size: 1/32" With Adjustable Tension Spring For Different Weight Materials

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

TOP STITCH GUIDE FEET

#36465 1/32 Gauge Size: 1/32"
#36465 1/16 Gauge Size: 1/16"
#36465 3/32 Gauge Size: 3/32"
#36465 1/8 Gauge Size: 1/8"
#36465 3/16 Gauge Size: 3/16"
#36465 1/4 Gauge Size: 1/4"
#36465 5/16 Gauge Size: 5/16"
#36465 3/8 Gauge Size: 3/8"
#36465 1/2 Gauge Size: 1/2"

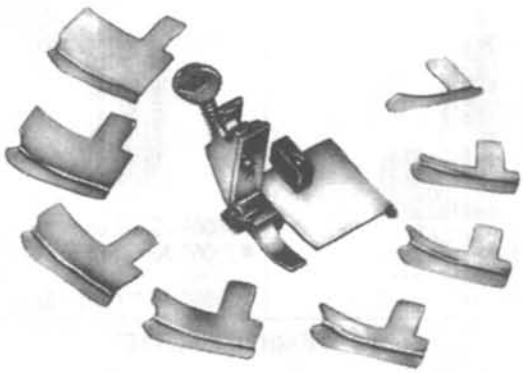
TOP STITCH SPRINGS
#36464 1/32 For Gauge Sizes: 1/32"; 1/16"; 3/32"; 1/8"
#36464 3/16 For Gauge Sizes: 3/16"; 1/4"; 5/16"
#36464 3/8 For Gauge Size: 3/8"
#36464 1/2 For Gauge Size: 1/2"

QUILTER FEET

#160342

#QS1

9 GAUGE PATENT FOOT



#9G
9 Gauge Patent Foot

Nine separate removable guides from 1/16" to 1". Convenient "Rear Angle Screw" insures positive slip proof locking. "Flat Front" construction on all gauges keeps cloth flat while in operation. Comes in one complete unit.

EXTRA GAUGES FOR 9 GAUGE PATENT FOOT

#9G 1/16 Gauge Size: 1/16"
#9G 1/8 Gauge Size: 1/8"
#9G 3/16 Gauge Size: 3/16"
#9G 1/4 Gauge Size: 1/4"
#9G 3/8 Gauge Size: 3/8"
#9G 1/2 Gauge Size: 1/2"
#9G 5/8 Gauge Size: 5/8"
#9G 3/4 Gauge Size: 3/4"
#9G 1 Gauge Size: 1"

PATENT FOOT with 3 Gauges

#35137

COMBINATION SHIRRING AND STITCHING FOOT

#S952

AVAILABLE SEPARATELY:
#S952SC Screw
#S952SP Spring

SHIRRING FEET

WIDE
HIGH STEP
#120828H

WIDE
REG. STEP
#120828 (#25985)

NARROW
REG. STEP
#120828N

ADJUSTABLE SHIRRING FOOT

ADJUSTABLE
HIGH & REG. BLOCK
#S950

COMPENSATING SHIRRING FOOT with Edge Guide

#270533
(FOR 400W; 400W30, 31)

ATTACHMENT SHIRRER FOOT

#S207
Made of Forged Steel.
Specially Designed.
Suitable for Various Sizes.

DOUBLE GAUGE PIPING FEET

#36069DG 1/8 Double Gauge Size: 1/8"
#36069DG 3/16 Double Gauge Size: 3/16"
#36069DG 1/4 Double Gauge Size: 1/4"

LEFT AND RIGHT PIPING FEET

LEFT
#36069L 1/16 Left Gauge Size: 1/16"
#36069L 1/8 Left Gauge Size: 1/8"
#36069L 3/16 Left Gauge Size: 3/16"
#36069L 1/4 Left Gauge Size: 1/4"
#36069L 3/8 Left Gauge Size: 3/8"
#36069L 1/2 Left Gauge Size: 1/2"

RIGHT
#36069R 1/16 Right Gauge Size: 1/16"
#36069R 1/8 Right Gauge Size: 1/8"
#36069R 3/16 Right Gauge Size: 3/16"
#36069R 1/4 Right Gauge Size: 1/4"
#36069R 3/8 Right Gauge Size: 3/8"
#36069R 1/2 Right Gauge Size: 1/2"

FRENCH PIPING FEET

#26650L (Left)
#26650R (Right)

DOUBLE GROOVE FRENCH PIPING FOOT

#26650DG (Double Groove)

TURNED UP HINGED PIPING FEET

LEFT
#L36069H 1/8 Gauge Size: 1/8"
#L36069H 3/16 Gauge Size: 3/16"
#L36069H 1/4 Gauge Size: 1/4"

RIGHT
#R36069H 1/8 Gauge Size: 1/8"
#R36069H 3/16 Gauge Size: 3/16"
#R36069H 1/4 Gauge Size: 1/4"

CORDING & PIPING FEET COMBINATIONS

LEFT COMBO

#31358L 1/8 Gauge Size: 1/8"
#31358L 3/16 Gauge Size: 3/16"
#31358L 1/4 Gauge Size: 1/4"
This foot is a combination of a RIGHT PIPING Foot and a LEFT CORDING Foot.

RIGHT COMBO

#12435R 1/8 Gauge Size: 1/8"
#12435R 3/16 Gauge Size: 3/16"
#12435R 1/4 Gauge Size: 1/4"
This foot is a combination of a LEFT PIPING Foot and a RIGHT CORDING Foot.

HINGED NYLON FOOT

#S710

HINGED BLANK FOOT

#S500 Regular Hole in Center (Soft)

HINGED LINING FEET

#12144HLD
#12144HLDT Teflon Base

#12144HLB Regular Turned Up Front
#12144HLBT Teflon Base

VELVET FEET

SHORT TOE
#S530S

LONG TOE
#S531L Upturn

BLANK FOOT

#S801 Wide Hole in Center (Soft)

BLANK FOOT

#S802 Wide Hole to Left (Soft)

BLANK FOOT

#S804 Extra Wide Hole in Center (Soft)

BLANK FOOT

#S400 Regular Hole in Center (Soft)

BLANK FOOT

#S402 Regular Turned Up Front

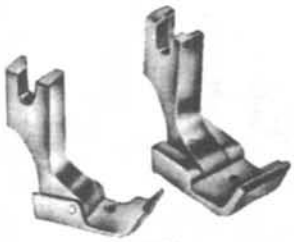
BLANK FOOT

#S401 Regular Hole to Left (Soft)

HINGED EDGE CUTTER FEET

REGULAR

#127034H 1/8 (#147253 1/8)
Gauge Size: 1/8"
#127034H 3/16 (#147254 3/16)
Gauge Size: 3/16"
#127034H 1/4 (#147254 1/4)
Gauge Size: 1/4"
#127034HT 1/8 Teflon Base,
Gauge Size: 1/8"
#127034HT 3/16 Teflon Base,
Gauge Size: 3/16"
#127034HT 1/4 Teflon Base, Gauge Size: 1/4"



BLANK

#127034HB 1/8 Gauge Size: 1/8"
#127034HB 3/16 Gauge Size: 3/16"
#127034HB 1/4 Gauge Size: 1/4"

HINGED TUBE FEET

1/4"
CENTER,
RIGHT
OR LEFT

1/2"
CENTER,
RIGHT
OR LEFT

HINGED TUBE FEET (PICTURED ABOVE):

#S10C 1/4 Center 1/4"
#S10R 1/4 Right 1/4"
#S10L 1/4 Left 1/4"
#S10C 1/2 Center 1/2"
#S10R 1/2 Right 1/2"
#S10L 1/2 Left 1/2"

HINGED TUBE FEET AVAILABLE IN OTHER SIZES:

#S10C 1/8 Center 1/8"
#S10C 3/16 Center 3/16"
#S10C 3/8 Center 3/8"
#S10R 3/8 Right 3/8"
#S10L 3/8 Left 3/8"
#S10C 5/8 Center 5/8"
#S10R 5/8 Right 5/8"
#S10L 5/8 Left 5/8"
#S10C 3/4 Center 3/4"
#S10R 3/4 Right 3/4"
#S10L 3/4 Left 3/4"
#S10C 1 Center 1"
#S10R 1 Right 1"
#S10L 1 Left 1"

TUBES AVAILABLE SEPARATELY:

#TU 1/8 Tube Size: 1/8"
#TU 3/16 Tube Size: 3/16"
#TU 1/4 Tube Size: 1/4"
#TU 3/8 Tube Size: 3/8"
#TU 1/2 Tube Size: 1/2"
#TU 5/8 Tube Size: 5/8"
#TU 3/4 Tube Size: 3/4"
#TU 1 Tube Size: 1"

1/2" SEAM BINDING FOOT with Guide

#S532

FOR PRESSER FEET NOT LISTED HERE REFER TO MACHINE CLASS LISTINGS.

ADJUSTABLE TUBE FOOT

#S533
Complete with 2 Shells. Adjustable in width (⅛" to 1" and 1" to 2") and Stitch Location at no extra cost.

EXTRA TUBES AVAILABLE
#S5331 For ⅛" to 1"
#S5332 For 1" to 2"

DELUXE ADJUSTABLE TAPE FOOT

#S534
Designed for accuracy and uniformity. Has an adjustable guide for running ribbons, bindings, etc. Adjustable to any width up to 1". Stitch can be regulated to any position on binding.

BALL HEMMER FEET (DOUBLE FOLD)

Mouth opens to allow heavy portions of material and seams to pass through freely.

#490358 1/32 Gauge Size: 1/32"
#490358 1/16 Gauge Size: 1/16"
#490358 1/8 Gauge Size: ⅛"
#490358 3/16 Gauge Size: 3/16"
#490358 1/4 Gauge Size: ¼"

WIRE HEMMER FEET (DOUBLE FOLD)

Mouth opens to allow heavy portions of material and seams to pass through freely.

#490360 1/32 Gauge Size: 1/32"
#490360 1/16 Gauge Size: 1/16"
#490360 3/32 Gauge Size: 3/32"
#490360 1/8 Gauge Size: ⅛"
#490360 3/16 Gauge Size: 3/16"
#490360 1/4 Gauge Size: ¼"

SPRING HEMMER FEET (DOUBLE FOLD)

★ With Seam Opening Spring

Mouth opens to allow heavy portions of material and seams to pass through freely.

#490359 1/32 Gauge Size: 1/32"
#490359 1/16 Gauge Size: 1/16"
#490359 1/8 Gauge Size: ⅛"
#490359 3/16 Gauge Size: 3/16"
#490359 1/4 Gauge Size: ¼"

SINGLE FOLD HEMMER FOOT

#490357 1/4 Upturn

SINGLE FOLD HEMMER FOOT

#490355 1/4 Downturn

SINGLE FOLD HEMMER FEET

#490356 1/4 Reverse Downturn
#490356 3/16 Reverse Downturn

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

SCROLL SINGER TYPE HEMMER FEET

#160344 Gauge Size: 1/16"
#120938 Gauge Size: 3/32"
#120803 Gauge Size: ⅛"
#120804 Gauge Size: 5/32"
#120805 Gauge Size: 3/16"
#120940 Gauge Size: 7/32"
#120806 Gauge Size: ¼"
#120807 Gauge Size: 5/16"

TOP STITCH JOINER FEET

Single downturn fold on one ply and top stitched and joined to another ply in one operation.

#H5020 1/4 Gauge Size: ¼"

SHIRRING FOOT

#270195

ELASTIC SHIRRING FEET WITH ADJUSTABLE TENSIONS

#S537 1/8 Size: ⅛"
#S537 3/8 Size: ⅜"
#S537 3/16 Size: 3/16"
#S537 1/2 Size: ½"
#S537 1/4 Size: ¼"

BINDER FEET

REGULAR #12142C

EXTRA WIDE #12142XW

ALSO AVAILABLE:
SPECIAL CUT OUT TO FIT BINDERS
#12142C 3/4 Cut Out ¾"
#12142C 7/8 Cut Out ⅞"
#12142C 1 Cut Out 1"
#12142C 11/8 Cut Out 1⅛"
#12142C 11/4 Cut Out 1¼"
#12142C 13/8 Cut Out 1⅜"
#12142C 11/2 Cut Out 1½"

HINGED BINDER FOOT WITH ADJUSTMENT SCREW

#12142AHB

AVAILABLE SEPARATELY:
#12142AHBN Nut For #12142AHB Binder Foot

HINGED BINDER FOOT WITH ADJUSTMENT SCREW

#12142AHBNF For Needle Feed Machines

COMPENSATING BINDER FEET

★ Fits Any Set-In-Binder

These feet compensate for any variation of thickness and feed on both sides. For faster feeding, perfectly even binding, less feeder marks, flatter garments.

#601 for ¾" or ⅞" Binding
#602 for 1" or 1⅛" Binding

#604 for 1¼" or wider Binding

EDGE GUIDE HEMMING FEET

SMALL
#S538 for Hems up to ¼"

MEDIUM
#S539 for Hems up to ½"

LARGE
#S540 for Hems up to 1"

EXTRA LARGE
#S541 for Hems up to 1" and over

FOR USE ON HEMS WHEN A MORE UNIFORM STITCHING MARGIN IS REQUIRED

HEMMING FEET

Available in 3 Size Widths

½"

¾"

1"

#S542 1/2 Size: ½" **#S542 3/4** Size: ¾" **#S542 1** Size: 1"

The turned up toe permits hemmers and folders to run through freely without pleating or wrinkling.

REVERSE EDGE GUIDE HEMMING FOOT

#SR1
For use on Hems when a more uniform stitching margin is required.

HINGED HEMMING FOOT

Used with Hemmers up to ¼"

#S545
An excellent foot, used in conjunction with hemmers and other attachments. Helps keep the fold of the material in place.

COMPENSATING HEMMING FEET

NARROW
#S543 Used with Hemmers & Folders up to ¾"

WIDE
#S544 Used with Hemmers & Folders up to 1¼"

Compensates for any variation of material and feeds on both sides. For faster feeding, perfect hemming and folding. Garment is flatter—less puckering and curling.

COMPENSATING FEET

With Double Spring Action and Replaceable Screws

1/32" GAUGE
#21R (**#143219**) Right
#22L (**#143215**) Left
#23 Double
#21RT Right, Teflon Base
#22LT Left, Teflon Base
#23DT Double, Teflon Base

1/32" GAUGE (NARROW)
#210 Right
#220 Left
#230 Double

1/16" GAUGE
#211 Right
#221 Left
#231 Double
#221LT Left, Teflon Base

AVAILABLE SEPARATELY:
#CFS1 Replacement Screw (1/32" Thru 1/16" Gauge)
#CFS5 Replacement Screw for **#210**
#CSP1 Replacement Spring for **#210**
#CSP2 Replacement Spring

COMPENSATING FEET

1/8" GAUGE

#212 Right
#222 Left

#222LT
Left Compensating Foot 1/8" (Teflon)

3/16" GAUGE

#213 Right
#223 Left
#213RT Right, Teflon Base
#223LT Left, Teflon Base

1/4" GAUGE

#214 Right
#224 Left
#214RT Right, Teflon Base

AVAILABLE SEPARATELY:
#CFS2 Replacement Screw (1/8" Gauge)
#CFS3 Replacement Screw (3/16" Gauge)
#CFS4 Replacement Screw (1/4" Gauge)
#CSP2 Replacement Spring

LARGE SIZE COMPENSATING FEET

With Double Spring Action and Replaceable Screws

#215R 5/16" Right (Illustrated)
#225L 5/16" Left

#216R 3/8" Right (Illustrated)
#226L 3/8" Left

#218R 1/2" Right (Illustrated)
#228L 1/2" Left

AVAILABLE SEPARATELY:
#CFS7 Replacement Screw for **#215R** and **#225L**
#CFS6 Replacement Screw for **#216R** and **#226L**
#CFS8 Replacement Screw for **#218R** and **#228L**

COMPENSATING FEET WITH NEEDLE HOLE

With Double Spring Action and Replaceable Screws. Needle Hole Improves Operator's Control Over Stitching at High Speeds.

#R22-1 1/32" Left

Specially Designed For Understitching

#21HR 1/32" Right
#22HL 1/32" Left
#211H 1/16" Right
#221H 1/16" Left
#212H 1/8" Right
#222H 1/8" Left

DUAL COMPENSATING RAISING FEET (COMPENSATING FEET WITH STRIP GAUGE)

These feet enable operator to obtain Two Different Stitching margins without changing Presser Foot.
★ TWO OPERATIONS WITH THE SAME FOOT ★

OPERATION "1"

OPERATION "2"

#21-14 (1/32" Right) With 1/4" Right Strip Gauge
#21-15 (1/32" Right) With 5/16" Right Strip Gauge
#211-14 (1/16" Right) With 1/4" Right Strip Gauge
#211-15 (1/16" Right) With 5/16" Right Strip Gauge

EACH FOOT SUPPLIED WITH ALLEN WRENCH

ALSO AVAILABLE:
#21-14SC Screw
#21-14WR Wrench
#CFS10 Small Screw
#CSP4 Small Spring
#CSP5 Large Spring

TAPE EDGE SHIRRING FEET

REGULAR
#P5R

WIDE
#P5W

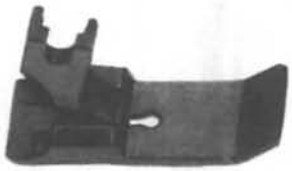
TOP STITCH FOOT FOR COLLAR SCORING

#147391 With Special Groove Suggested for use with **#52032LG** (**#147154**) Plate and **#149006** Top Stitch Feeder with Special Prong

FOOT FOR COLLARS & BACK BINDING

#147308
Suggested for use with **#147309** Plate and **#147305** Feeder

HINGED FOOT FOR CURTAIN WORK



#143168

ETCHING (DARNING) FOOT

#26936

KISSABLE ZIPPER FOOT

#SK223

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

INVISIBLE HINGED ZIPPER FOOT

#S518

ALSO AVAILABLE:
#S518N Narrow Invisible Hinged Zipper Foot

CHAIN CUT-OFF FEET

#S536 Style "A"

#127260

ALSO AVAILABLE:
#127259 Knife for **#127260** Foot.

SUPERIOR CHAIN CUT-OFF FOOT

The Finest Thread Cutter Foot Ever Developed

#S535

Sturdily constructed for long lasting use. Cuts and holds thread every time. Operation takes place with regular sewing motion. Thread passes through slot under spring. Cuts and holds at knife position.

REPLACEMENT PARTS:
#S5351 Screw, **#S5352** Knife

AUTOMATIC CHAIN CUTTING FEET WITH CARBIDE BLOCK

#160997

#160929

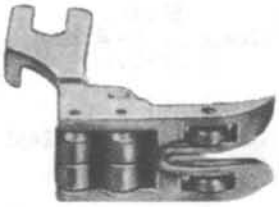
REPLACEMENT PARTS:
#121998 Foot Shoe Only
#160709 Carbide Knife Body
#121999 Shoe Presser Spring
#121996 Block Pressure Spring

SPECIALLY DESIGNED FEET TO REDUCE SLIPPAGE

FOR 366K

#98797-501 Roller Presser Foot

SPK ROLLER FOOT



#SPK3
Recommended with use of **#SPK1** Needle Plate and **#SPK2** Feeder

NYLON ROLLER FOOT

#S517
Designed to stitch Rubber or Plastic Coated or Laminated materials.

ALSO AVAILABLE:
#S519 for 111W Needle Feed Machines

ADJUSTABLE ROLLER FOOT

#S548
Can be used for general kinds of tailoring sewing machines with no additional equipment. By adjusting height of spring, it is adapted for various thickness, kinds, and layers of Foam Laminated fabrics.

SUPERIOR DELUXE ROLLER PRESSER FOOT

#SDRF
★ Designed for surfaces that cannot be oiled.
★ Eliminates the use of oil and oil pads.
★ Stops gathering and uneven stitches.
★ Excellent for the belt and leather trade.

ROLLER FOOT #62861 COMPLETE WITH PRESSER BAR #19464

FOR Classes: 31-17, 31-18 & 31-29

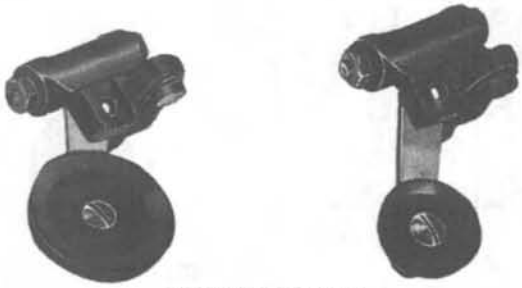
COMPLETE SET #S194

ALSO AVAILABLE SEPARATELY:
#62861 Roller Foot
#19464 Presser Bar

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

ROLLER PRESSER FEET (COMPLETE)

For Laminated Fabrics, Foam Rubber, Nylon, Plastics and Leather



SERRATED ROLLERS

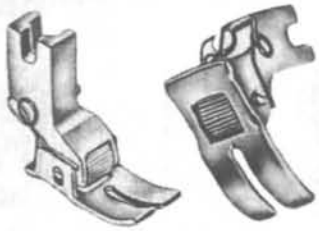
LARGE
#12267 (#16100) Complete With **#1898** Roller, Screw & Nut

SMALL
#12264 Complete With **#1895** Roller, Screw & Nut

RECOMMENDED WITH USE OF **#12438** SINGLE ROW NEEDLE PLATE AND **#12436 (#149436)** FEEDER

AVAILABLE SEPARATELY:
#2205 (#8950) Spring For **#12264** & **#12267** Roller Feet

SPRING ACTION ROLLER FOOT



#R2
Large Wheel Roller and Specially Designed Spring allows for Better Feeding Action.

AVAILABLE SEPARATELY: #R2-1 Spring

SLIDE RING TEFLON FEET

With Posi-Traction Nylon Ring

(Left Illustrated)

Complete With Instructions

#SR-DB-R Slide Ring Teflon Foot Single Ring, Right Side For Sewing Skirts, Slacks, Slide Fasteners, Etc.

#SR-DB-W Slide Ring Teflon Foot Double Ring For Regular Seaming

#SR-DB-L Slide Ring Teflon Foot Single Ring, Left Side For Sewing Zippers, Tapes, Etc.

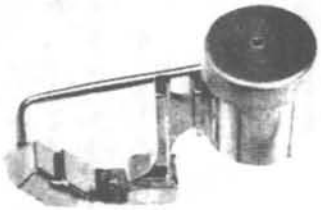
★ NO SEAM PUCKERING **★ PREVENTS MATERIAL STRETCHING**

• MOVES TOGETHER WITH FEED DOG AND FEEDS THE CLOTH WITH ACCURACY. • SPECIALLY DESIGNED POSI-TRACTION RING ROTATES AS MATERIAL PASSES UNDER FOOT. • ACTION ELIMINATES FRICTION. • FOR BEST RESULTS RUBBERIZED FEEDERS ARE RECOMMENDED.

AVAILABLE SEPARATELY:
#SR-DB-H Slide Ring (Hoop) Only For Slide Ring Teflon Foot

HINGED OIL CUP FOOT

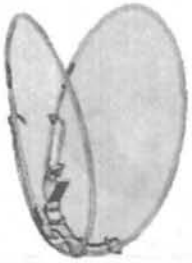
For Sewing Plastic, Foam, Polyethylene, Rubber Backed and Other Materials Not Sewable With Regular or Teflon Feet.



#S546

NYLON RING FOOT, COMPLETE

For Preventing Plastics, Coated Materials, Leathers, Etc. From Sticking to Foot. Allows For Smooth Sewing on Difficult Fabrics.



#S515
Ring rotates as material passes under foot. Action eliminates friction.

AVAILABLE SEPARATELY:
#S516 Nylon Hoops

MOLDED TEFLON* ANTI-FRICTION FEET

★ EXTRA STRONG AND DURABLE SOLID MOLDED TEFLON BOTTOM ON COMPENSATING TYPE SHANK
★ FOR USE ON LAMINATED FOAM, RUBBER FABRICS, PLASTICS, SYNTHETICS, LEATHERETTE, PILE FABRICS, ETC.
★ ELIMINATES DRAG AND PUCKER
★ INCREASE PRODUCTION AND REDUCE COST

#MT1 For Singer Single Needle Drop Feed Lockstitch Machines

#UMT1 For Union Special Single Needle Lockstitch Classes: 61200, 61300, 61400 & 63400

AVAILABLE SEPARATELY:
#MT2 Replaceable Bottom for **#MT1** and **#UMT1**

BLANK FOOT (WITH HOLE IN CENTER)

#MT9 For Singer Single Needle Drop Feed Lockstitch Machines

AVAILABLE SEPARATELY:
#MT10 Replaceable Bottom

#MT20 (#24983MT) (#541585-002) For Singer Single Needle Drop Feed Lockstitch Machines

AVAILABLE SEPARATELY:
#MT21 (#24983MTB)
Replaceable Bottom for **#MT20**

ZIPPER FOOT

#MT3 For Singer Single Needle Drop Feed Lockstitch Machines

#UMT3 For Union Special Single Needle Lockstitch Classes: 61200, 61300, 61400 & 63400

AVAILABLE SEPARATELY:
#MT4 Replaceable Bottom for **#MT3** and **#UMT3**

FOR NEEDLE FEED MACHINES

#MT5 For Singer Classes: 111W & 211W

AVAILABLE SEPARATELY:
#MT6 Replaceable Bottom

FOR Class: 20U31

#MT23 (#541566MT)

AVAILABLE SEPARATELY:
#MT24 Replaceable Bottom

TEFLON COMPENSATING FOOT

⅛" Left Illustrated

COMPLETE FEET

LEFT

#MT22 1/32" Left
#MT221 1/16" Left
#MT222 ⅛" Left
#MT223 3/16" Left
#MT224 ¼" Left

RIGHT

#MT21R 1/32" Right
#MT211R 1/16" Right
#MT212R ⅛" Right
#MT213R 3/16" Right
#MT214R ¼" Right

⅛" Left Illustrated

BOTTOM ONLY

LEFT

#MT22B 1/32" Left
#MT221B 1/16" Left
#MT222B ⅛" Left
#MT223B 3/16" Left
#MT224B ¼" Left

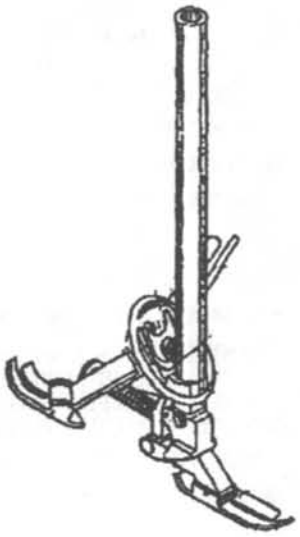
RIGHT

#MT21RB 1/32" Right
#MT211RB 1/16" Right
#MT212RB ⅛" Right
#MT213RB 3/16" Right
#MT214RB ¼" Right

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

PRESSER BAR WITH TURRET TO TAKE 3 PRESSER FEET

PRESSER FEET NOT INCLUDED



#NB3F
$35.00

- Uses Standard Presser Feet
- Saves time in changing feet — merely twist turret to change foot
- Ideal for modular manufacturing units

METRIC CONVERSION TABLE

MILLIMETER TO INCH

1 mm	0.039"	20 mm	0.787"
2 mm	0.079"	21 mm	0.827"
3 mm	0.118"	22 mm	0.866"
4 mm	0.157"	23 mm	0.906"
5 mm	0.197"	24 mm	0.945"
6 mm	0.236"	25 mm	0.984"
7 mm	0.276"	26 mm	1.024"
8 mm	0.315"	27 mm	1.063"
9 mm	0.354"	28 mm	1.102"
10 mm	0.394"	29 mm	1.142"
11 mm	0.433"	30 mm	1.181"
12 mm	0.472"	40 mm	1.575"
13 mm	0.512"	50 mm	1.969"
14 mm	0.551"	60 mm	2.362"
15 mm	0.591"	70 mm	2.756"
16 mm	0.630"	80 mm	3.150"
17 mm	0.669"	90 mm	3.543"
18 mm	0.709"	100 mm	3.937"
19 mm	0.748"		

HIROSE DREAM HOOKS — HTH AND HTH-BTR SERIES

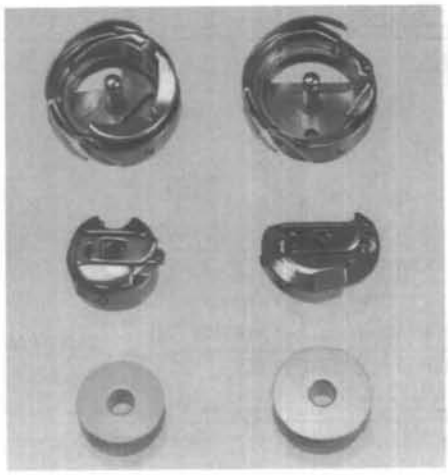
★ **HTH & HTH-BTR Series Hooks Increase Thread Capacity By 70%!!!**

HTH SERIES FOR HIGH SPEED SINGLE NEEDLE LOCKSTITCH MACHINES		INTERCHANGEABLE WITH	
HOOK COMPLETE	**#HTH-B17C**	BROTHER	116780-0-01
BOBBIN CASE ONLY	**#52237NBL17**	CONSEW	1166
BOBBIN ONLY	**#272152-17**	JUKI	B-1830-127-0A0
		MITSUBISHI	MF10A0120 P975007 W218864
ALSO AVAILABLE:		SINGER	143342FG
#40394NS17 Bobbin Case Tension Spring		TOYOTA	2120604-310
#NBL522X17 No Back Lash Spring		YAKUMO	H-93
HTH-BTR SERIES FOR HIGH SPEED SINGLE NEEDLE LOCKSTITCH UNDERTRIMMING MACHINES		BROTHER	145565-1-01 153131-0-01
HOOK COMPLETE	**#HTH-BTR17C**	CONSEW	2111104-310 2120604-310
BOBBIN CASE ONLY	**#52237NBL17**	JUKI	D-1830-555 BA0 D-1830-555-DAB D-1830-555-DAC
BOBBIN ONLY	**#272152-17**	MITSUBISHI	MF36A0120 MF40A0120 MN35A0120 P975017
		SINGER	368132
		TOYOTA	2111104-310 2120604-310

CONVENTIONAL HOOK

x 170%

HTH Series



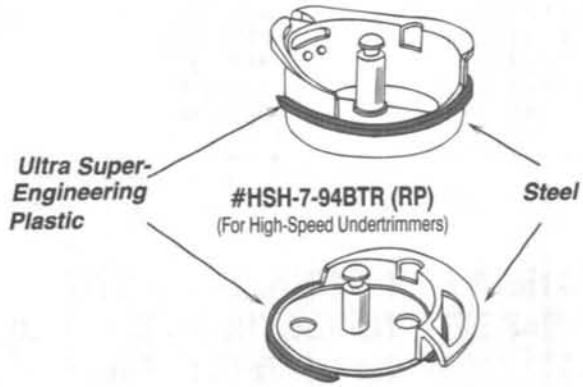
LARGE CAPACITY HOOK

HIROSE RP OIL-FREE HOOKS

NEWLY DEVELOPED PLASTIC RACE WAY HOOKS	
FOR TAJIMA & BARUDAN EMBROIDERY MACHINES	
#ME05050300RP (#M1055ERP)	No Oil Seal Screw Necessary
FOR BROTHER CLASSES: B705, B715, B757, B792, B793 ETC.	
#S02603-0-01RP	Complete With Oil Seal Screw
#S02603-1-01RP	Complete With Oil Seal Screw
#S06106-0-01RP	Complete With Oil Seal Screw
FOR JUKI Class: DDL-555-2	
#D-1830-555-BA0RP	Complete With Oil Seal Screw
#D-1830-555-DA0RP	Complete With Oil Seal Screw
#111-41355RP	Complete With Oil Seal Screw
FOR MITSUBISHI CLASS: LS-2210	
#MF00A0120RP	Complete With Oil Seal Screw
#MF40A0120RP	Complete With Oil Seal Screw
#MN35A0120RP	Complete With Oil Seal Screw
FOR SINGER Class: 457G	
#502718RP	Complete With Oil Seal Screw
#509083RP (With .05 Longer Point)	Complete With Oil Seal Screw
OIL SEAL SCREWS - AVAILABLE SEPARATELY	
#502718SCRP	For 502718RP & 509083RP Hooks
#110-79506	For D-1830-555-BAORP And Mitsubishi Hooks
#109173-1-01	For S02603-0-01RP; S02603-1-01RP; S06106-0-01RP

Now Available Up To 4000 S.P.M.

- **NO OILING:** No lubricating work to enhance the outstanding efficiency of RP Oil-Free Hooks.
- **NO OIL STAIN:** No stain on sewing material & thread.
- **STABLE SEWING:** Through smooth rotation, creates beautiful and high quality sewing. No need for disposed sewing on start stitch.
- **PLASTIC RACE WAY:** Smooth & noise-less running.
- **STEEL BOBBIN CASE BASE:** No damage from needle hitting & thread jamming.



HOOKS, BOBBIN CASES/HOOK BASES, BOBBIN CASE CAPS & BOBBINS CROSS REFERENCE CHART

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
LARGE CAPACITY HOOKS			
See interchangable listing on page 28	#HTH-B17C	#52237NBL-17	#272152-17
	#HTH-BTR17C	#52237NBL-17	#272152-17
	#HTM-A14C	#52237NBL-17	#272152-17
ADLER			
67, 68	#068-15-138-4 (#068-181-4)	#068-15-106-4 (#068-178-4)	#68180 (#068-180) (#068-00-180-0)
		#068-179-4 (#068-00-179-4)	
	#068-15-082-4E-Z #068-15-081-4E-Z	#068-15-078-4E-Z #068-15-080-4E-Z	
69-FA-373	—	#069-15-028-4	#069-15-030-4 (#069-15-030-0)
98	#098-15-181-4	#098-15-178-4	
105, 166	#005-0029-04 #005-0029-04E-Z		
167	#167-181-4 #167-181-4E-Z (#167-15-181-4) #167-15-181-E-Z (#167-00-181-4) #167-00-181-4E-Z	#167-178 #167-178E-Z (#167-00-178-4) #167-00-178-4E-Z (#167-179-4E-Z)	#167180 (#167-180) (#167-00-180-0)
		#167-179-4 (#167-00-179-4) #167-00-179-4E-Z	
196, 296	#196-15-181-4 (#296-15-181-4)	#89-178C (#089-00-178-4)	#61-056 (#061-00-056-0)
220	#220-181-4 (#220-00-181-4)	#220-179-4 (#220-00-179-4)	#220-180 (#220-00-180-0)
	#220-181-4HP (220-00-181-4HP)	—	#220-180-0
268	#268-15-017-4E-Z	#268-15-044-4E-Z	
396	#396-15-081-4 #396-15-081-4E-Z	#396-15-082-4 #396-15-082-4E-Z	#296-15-282-0
	#396-15-281-4 #396-15-281-4E-Z	#396-15-078-4E-Z	
	#396-15-091-4E-Z	#396-15-078-4	#61-056 (#061-00-050-0)
467	#467-15-009-4	#467-15-008-4	#167-15-027-0
BARUDAN			
	#KF220310	#KF220370	#KF220410
	#KF220310E-Z	#KF220440E-Z	
BEH, BEJ	#HK1	#MF10E0125	#MF10A0123
BEAM	#KF220750	#52237	#40264
	#EL3113	#52237	#40264
BROTHER			
B220, 221, 222, 223, 826, 827, 828	#116827-0-01	#116828-0-01 (#154159-0-01)	#100117-0-01
B430-2, 3, 6, 7, 8 & 9, 433, 434, 435, 436, 441	#152687-0-01	#152690-0-01 (#152690-1-01) (#152690-2-01)	#145265-0-01 (#159613-0-01) (#154663-0-01)
B430-1, 4, 5, 431, 432, 433, 434, 435, 436, 441, 438	#152685-0-01 (#152685-1-01)	#152688-0-01 (#152688-1-01) (#159610-0-01) (#159610-1-01)	#145265-0-01 (#159613-0-01) (#154663-0-01)
B484	#S00689-0-01	#S00690-0-01 (#S00690-1-01)	#S00693-0-01
	S00688-0-01	#S00691-0-01 (#S00691-1-01) (#S00691-2-01)	#S00871-0-01

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
BROTHER (Continued)			
B651, 652	#112041-0-01 #112041-0-01E-Z	#117596-0-01 #117596-0-01E-Z	#100376-0-01
B705, B707-3, B715-103, 203, 403, 503, B716, B757-103, 105, 203, 205, 403, 405, 503, 505, B781-103, 104, 203, 204, B792-503, 613, B795-313	#145585-1-01 (#153131-0-01) #153131-0-01E-Z	#148350-1-01 #148350-1-01E-Z	#146290-0-01
B706-5, B714-5, B755-5	#111275-0-01 #111275-0-01E-Z	#100369-0-01 #100369-0-01E-Z	#117132-0-01
	#111276-0-01		
B707-5	#155690-0-01	#148350-1-01	#100376-0-01
B714-3, B755-3 & 5, B757-3, 5, B781-2, 4, B792-003, 13, B795-013	#116780-0-01	#100369-0-01	#117132-0-01
B715-105, 205, 405, 503, B737-905, B790-105, 205, 505, 605, B791-10-5, 40-5, 70-5, 90-5	#148846-0-01	#148350-1-01	#100376-0-01
B735-5, B736-5	#159907-0-01	#100369-0-01	#117132-0-01
		#S03245-0-01 (#S06573-0-01)	#146290-0-01
B737-1, B738-1, 3	#S02603-0-01 (#S02603-1-01)	#S03245-0-01 (#S06573-0-01)	#146290-0-01
	#S02603-0-01E-Z	#148350-1-01E-Z	
	#S06106-0-01		
B745-5, 7	#147789-0-01	#147790-0-01	#117061-0-01
	#148297-0-01		
	#150487-0-01		
	#150877-0-01		
B747	#159793-0-01		
B755, B756, B781-1, 3	#112523-0-01	#100369-0-01	#117132-0-01
B760-3	#111274-0-01	#100369-0-01	#117132-0-01
#B760-5, B763-5, #B767-5	#111272-0-01 #111272-0-01E-Z	#100369-0-01 100369-0-01E-Z	#117132-0-01
B763-1, 3	#116996-0-01	#100369-0-01	#117132-0-01
B790-3, B791-00, 3	#143784-0-01	#148350-0-01	#146290-0-01 (#116782-0-01)
B790-5, B791-00, 5	#140882-0-01	#100369-0-01	#117132-0-01
B790-103, 203, 303, 403, 503, 603, B791-10-3, 40-3, 70-3, 90-3	#147101-0-01	#148350-0-01	#117132-0-01
			#146290-0-01 (#116782-0-01)
B797-5	#150487-0-01	#147990-0-01	#117061-0-01
		#151845-0-01	
B812, B813, B851		#107097-1-01 (#107097-0-01)	#117480-0-01
B814-2, 3, 4, 102	#143986-1-01	#107097-1-01 (#107097-0-01)	#146025-0-01
	#143986-1-01E-Z	#107097-1-01E-Z	
	#143986-0-01 (#143986-0-01E-Z)		
B815	#159155-0-01 (#159155-0-01E-Z)	#159157-0-01 (#159157-0-01E-Z)	#159158-0-01

HOOKS, BOBBIN CASES/HOOK BASES, BOBBIN CASE CAPS & BOBBINS CROSS REFERENCE CHART

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
BROTHER (Continued)			
B815	#159156-9-01E-Z	#S01870-0-01 (#S01870-0-01E-Z)	
	#S11451-1-01	#159157-0-01	#159158-0-01
	#S11454-9-01	#159157-0-01	#159158-0-01
	#159156-9-01	#159157-0-01	#159158-0-01
	#S19897-0-01	#159157-0-01	#159158-0-01
B831-5, B832-5	#144903-0-01	#151138-0-01	#112781-0-01
B831-1, 3, B832-1, 3	#112691-0-01	#151138-0-01	#112781-0-01
	#112691-0-01E-Z		
B832-403, 503	#151016-0-01	#159937-0-01	#148603-0-01
	#158760-0-01		
	#154327-0-01		
	#159945-0-01		
B832-403	#158762-0-01	#151042-0-01	#148603-0-01
	#154524-0-01		
B832-405, 505	#148618-0-01	#159326-0-01	#148603-0-01
B835-3, 5, 800	#150371-0-01	#151041-0-01	#112781-0-01
B835	#S00880-0-01	#159803-0-01	#148603-0-01
B835-403, 405, 503, 505, 900, 903, 905	#150372-0-01	#151041-0-01	#148603-0-01
	#158761-0-01		
B836	#155466-0-01	#155476-0-01	#155484-1-01
B837	#150966-0-01		#150971-0-01
	#156379-0-01		#156380-0-01
	#S01023-0-01	—	#150971-0-01
	#S01023-9-01	—	#150971-0-01
	#S01024-9-01	—	#150971-0-01
B838	#153912-0-01		#150971-0-01
B842	#S07425-0-01		#112781-1-01
	#S07426-0-01		
	#S07427-0-01		#S01928-1-01
B845	#S07568-0-01	#S07741-0-01	#112781-1-01
	#S07569-0-01	#S07742-0-01	#S01928-1-01
	#S07733-0-01	#S07739-0-01	
B847	#S07429-0-01	#S07740-0-01	#S01928-1-01
B852	#158472-0-01 #158472-0-01E-Z (#S08019-0-01) (#S08019-0-01E-Z)	#158471-0-01 #158471-0-01E-Z	#158205-0-01
B861-1	#117677-0-01	#117596-0-01	#146290-0-01 (#116782-0-01)
B861-7	#112041-0-01	#117596-0-01	#100376-0-01
B872	#S09263-0-01	#S09272-0-01	#155484-1-01
	#S09264-0-01	#S09278-0-01	#S09285-0-01
	#S09267-0-01	#S09278-0-01	#S09285-0-01
	#S09268-0-01	#S09278-0-01	#S09285-0-01
	#S13615-0-01	—	#S09285-0-01
B875	#S09266-0-01	#S09280-0-01	#S09285-0-01
	#S09265-0-01	#S09278-0-01	#S09285-0-01
B882	#156514-0-01		#155484-0-01
BAS-311	#S15662-0-01	#S15902-1-01	#S15665-0-01
	#S15663-0-01	#S15902-1-01	#S15665-0-01
BAS-361	#S04669-0-01	#151845-0-01	#117061-0-01
	#S05119-0-01		
BAS-410	#S18416-0-01	#S17096-0-01	#S17095-0-01
BAS-760	#S24903-0-01	#S24904-0-01	#S23848-0-01

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
BROTHER HOUSEHOLD ZIG-ZAG MACHINE			
		#128582-0-03 (#100108-0-02)	
CHANDLER			
DY-337	#R1145	#R1144	#R1143
CHANDLER DARNER			
	#DM-77 (#2DL2-77)	#DM-78-AS (#2DL5-78)	#DM110
CONSEW			
18, 118	#6016	#6017	#6018
30	#210C	#211C	#212C
99, 103, 722, 825	#B70	#B75	#B74
105	#2110424-310 #2110424-310E-Z	#2110104-301B #2110104-301BE-Z	#2110114-321-B (#2110104-321)
120	#2120304-310A	#2120304-301	#2120304
	#2120304-310AE-Z	#2120304-301E-Z	
139, 224, 225, 226, 237, 239, 245, 266R1, SEIKO STW-7, 7B, 8, 8B, 8M, 8V, 27-B, 28-B	#10655 (#10655E-Z)	—	#10656 (#10655-2E-Z)
145	#B79 (#C145R)	#B84	#B83 (#2120304-312)
			#2120304
146RB	#712	#714	
	#712E-Z	#137AE-Z	
175RB	#2130104-300B	#2130104-301A (#137A)	#2120304-321
	#2130104-300BE-Z	#2130104-301AE-Z	
199R	#279		
206RB, SEIKO STH-3BL, 7BL, 8BL	#18033 #18033E-Z	#18045 #18045E-Z	#18034
		#18033-4	
210, 218, 219, 230, 290, 310	#1166	#2110104-301B	#2110114-321-B (#2110104-321)
290RTC	#2120604-310	#2120604-301	#2110114-321
223, 227, 282, 288, SEIKO CW-7, 7B, 8, 8B, 8V, 8BV	#13086 #13086E-Z		#10656
228, 229, 282, 357, 358, SEIKO PW-8, 8B	#12109	#12124	#12125
		#235769	
228-1, 229, 238, 282, 288, 357, 362, 388, 389, SEIKO PW6, 6B, 7, 7B, LPW-6B, 7B, 8B	#12032 #12032E-Z	#233765 #10655-2E-Z	#10656
244, 254, 333, 339, SEIKO LLW-8L, 8BL, 27L, 27BL, 28L, 28BL, LSW-7L, 7BL, 8L, 8BL, 27L, 27BL, 28L, 28BL	#15040	#15040-2	#15041
255, SEIKO, LSW-8LC, 8BLC	#30507 (#30502)	#30507-9 (#30502-9)	#15041
277R, RFS, SEIKO, LSC-8B, 8BV	#17033	#17034	#17035
		#17033-4	
282RB, 289RB, 389RB, SEIKO, LPW-8BL	#14005	#15040-2	#15041

HOOKS, BOBBIN CASES/HOOK BASES, BOBBIN CASE CAPS & BOBBINS CROSS REFERENCE CHART

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
CONSEW (Continued)			
290R	#2111004-301-A	#2110604-301-A (#2110604-301)	#2110114-321
290RATCW, RTC, RTCW	#2120504-310 #2120604-310	#2120604-301	#2110114-321
327R, SEIKO LTW-27BK	#16291		#10656
327RB, SEIKO LSW 27BLK, 28BLK	#16407	#16407-9	#16408
		#16407-2	
332, SEIKO LTW-27, B, BM	#11124	#248460	#10656
	#11124E-Z	#248468E-Z	
389RB, SEIKO LPW-27BL	#14505	#15040-2	#15041
347	#B49	#502530	#B54
733R	#35224		
744R, 745R	#70140C		
SEIKO SK-8	#1343		
DURKOPP			
211	#211-911 #211-911E-Z	#265-776 #211-1115E-Z	#204-230
	#211-1101 #211-1101E-Z (#211-1102) #211-1102E-Z	#211-1115	#204-230A
	#211-261 #211-261E-Z	#211-275	#204-230
		#211-288	
211, 261, 265	#211-912	#211-926	#204-230A
212, 265	#265-951 (#265-761) (#265-1016)	#265-776 (#211-1115)	#265-789 (#265-789A)
		#265-772	#204-230
216	#216-1491 (#216-161)	#204-335	#204-230
221, 222, 237, 239, 241, 242, 245, 249, 541, 543, 549	#249-592	#249-369	#245-1660A
252, 255, 264	#252-781	#252-368 (#235-368)	
265-101, 15135	#265-12786	#211-1115	#204-230
	#265-12786E-Z	#211-1115E-Z	#204-230A
265-305, 15305	#265-771	#265-772	#265-789
271	#271-751		
272	#272-1121		
556	#556-5001	#556-5044	#556-1603
570	#570-1242 #570-1242E-Z	#570-1243 #570-1243E-Z	#570-1015
		#570-1243A #570-1243AE-Z	
ELTAC			
750	#2-21	#2-20	#2-19
1250, 1600	#H-14	#H-15	#H-16
GROSS & MARCO			
	#GHK1	#GBC	#GBB
	#GHK		
JUKI			
DDL-105, DDW-112, 122	#B-1830-012-0A0	#B-1837-012-0A0	#B-9117-012-000

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
JUKI (Continued)			
DDL-115, DLM-52, DDW-9, 92, LT-72, TR-7	#B-1830-009-0A0	#B-1837-012-0A0	#B-9117-012-000
DDL-127, 227, 541, 2, 3, 5, 555, DDW-226, DLD-432, DLM-522, DLU-450	#B-1830-127-0A0 #B-1830-127-0A0E-Z	#B-1837-012-0A0 #B-1837-012-0A0E-Z	#B-9117-012-000
DDL-201	#B-1830-201-0A0 (#B-1830-201-HA0)	#B-1837-201-0A0	#B-9117-201-000
	#B-1830-201-SA0		
DDL-555, A & W	#B-1830-127-0A0 #B-1830-127-0A0E-Z	#B-1837-012-0A0 #B-1837-012-0A0E-Z	#B-9117-012-000
DDL-555	#D-1830-555-BA0	#D-1837-555-BAA	#B-9117-012-000
	#D-1830-555-BA0E-Z	#D-1837-555-BAAE-Z	
	#D-1830-555-DAA	#D-1837-555-BAA	#B-9117-012-000
	#D-1830-555-DA0	#D-1837-555-BAA	#B-9117-012-000
	#D-1830-555-DAB	#D-1837-555-BAA	#B-9117-012-000
		#040-55534621	
	#D-1830-555-DAC		
	#D-1830-555-DACE-Z	#D-1837-555-BAAE-Z	
DDL-555-2	#D-1830-555-BAORP	#D-1837-555-BAA	#B-9117-012-000
DDL-555H, DLN-415-2-4	#B-1830-555-HA0 #B-1830-555-HA0E-Z	#B-1837-041-0A0 #B-1837-041-0A0E-Z	#B-9117-012-000
DDL-5550-6	#111-41355	#110-38759	#B-9117-012-000
DDL-560	#D-1830-141-HA0	#B-1837-201-0A0	
DDW-155	#B-1830-155-0A0	#B-1837-012-0A0	#B-9117-012-000
DLN-415	#B-1830-415-0A0	#B-1837-041-0A0	#B-9117-012-000
DLN-415H, DDL-555H	#D-1830-415-BAH	#D-1837-555-BAA	#B-9117-012-000
		#040-41535721	#B-9117-552-A00
DNU-241-H	#B-1830-241-HA0	#10018	#B-9117-201-000
LBH-761, 762, 763	#B-1808-761-0A0 (#B-1808-761-0AB)	#B-1810-761-0A0 (#B-1810-761-000)	#B-1809-761-000
	#B-1808-761-0A0E-Z	#B-1810-761-0A0E-Z	
LBH-771	#B-1808-771-0A0 (#B-1808-771-0AC)	#B-1810-771-0A0	#B-1811-771-000
LG-158	#B-1830-057-SA0		#B-9117-057-000
	#B-1830-057-0A0 (#B-1830-057-SA0HP)		
LH-51, 517, 518, 526A	#B-1830-051-0A0		#B-9117-051-000
	#B-1830-051-0A0E-Z		
LH-512, 515	#B-1830-512-0A0		#B-9117-051-000
	#B-1830-512-0A0E-Z		
LH-512H, 515H	#B-1830-512-0AH		#B-9117-051-000
	#B-1830-512-0AHE-Z		
LH-1152	#101-95154	#101-95204	#101-11300
	#101-10153	#101-10252	#B-9117-051-000
	#101-97655		#B-9117-051-000
	#101-10104		
LH-1152-4, 5	#101-10054	#101-10252	#101-11300
	#101-10005		
LK232, 322	#B-1823-232-000	#B-1836-232-0A0	#A-9117-001-000 (#B-9117-001-000)
LK-280, 980	#B-1818-280-000 #B-1818-280-000E-Z	#B-1828-980-0A0 #B-1828-980-0A0E-Z (#B-1828-280-0A0E-Z) #B-1828-280-0A0	#B-1827-280-000
	#D-1818-282-N00	#B-1828-980-0A0	#B-1827-280-000

HOOKS, BOBBIN CASES/HOOK BASES, BOBBIN CASE CAPS & BOBBINS CROSS REFERENCE CHART

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
JUKI (Continued)			
	#D-1818-282-N00E-Z	#B-1828-980-0A0E-Z	
LK-1850	#B-1818-280-000	#B-1828-980-0AB	#B-1827-280-000
	#B-1818-280-000E-Z	#B-1818-980-0ABE-Z	
LT-59, 591	#B-1830-059-0A0	—	#B-9117-057-000
LUH-521	#B-1830-521-HA0	#B-1837-521-0A0	
LUH-526, 527	#B-1830-526-0B0	#B-1837-526-0A0	#B-9117-563-000
	#B-1830-521-0A0		
LU-562	#B-1830-055-0A0		#B-9117-051-000
	#B-1830-055-0A0E-Z		
LU-563	#B-1830-563-0A0	#040-56349021H	#B-9117-563-000
	#B-1830-563-0A0E-Z	#040-56349021HE-Z	#B-9117-563-000S
LU-563-3	#B-1830-563-BA0	#040-56349021	#B-9117-563-000
	#B-1830-563-BA0E-Z	#040-56349021E-Z	#B-9117-563-000G
			#B-9117-563-000P
LZ-271	#B-1830-027-0A0	#B-1837-027-0A0	#B-9117-012-000
	#B-1830-027-0A0E-Z	#B-1837-027-0A0E-Z	
LZ-391	#B-1830-710-0A0	#B-1837-027-0A0	#B-9117-012-000
			#B-9117-039-000
LZ-581	#B-1830-581-0A0	#B-1837-582-0A0	#B-9117-155-000
LZ-1280, 1285, 1286, 1287	#100-32555	#100-34056	#B-1809-761-000
LZH-1290	#100-78954	#100-80059	#100-80604
LEWIS			
16	#1040A1-L	#411-6 (#411-8)	#1047L
		#1041AL	#1047LA (#10-4)
170	#409-27-1	#411-6 (#411-8)	#1047L
MEISTERGRAM			
M100, M600, M700	#HK (#P810003)	#BC (#P810005)	#B0B (#P810004)
M700		#P413830	
M700XL	#P413820	#P413830	#P413670
MITSUBISHI			
CU-865-12	#ML65B0120	#MF10E0125	#MF10A0123
DB-120-1, 2, 126-10, 130, 170, 171, LZ2-130-M0B, LS2-150, LS2-680-M0BH	#MF10A0120 #MF10A0120E-Z	#MF10E0125 #MF10E0125E-Z	#MF10A0123
DB-122, 130, 127, DX-370-10, DY-340-12, LS2-130-H0B, LX2-630-M0, LY2-340-H0B	#MF22B0120 #MF22B0120E-Z	#MF10E0125 #MF10E0125E-Z	#MF10A00123
DB-127, 130, 325-22, 327, DX-370-20, 377, DY-330-22, 340-22, YU-360-22, CU-865-22FP, LS2-110-B0B, 130-B0B, LU2-460-B0B, LX2-630-B0, LY-340-B0B	#MF25B0120 #MF25B0120E-Z	#MF25E0125 #MF25B0125E-Z	#MF25B0123
DB-189	#MF00A0120	#MF40E0125	#MF00A0123

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
MITSUBISHI (Continued)			
DB-189-10, 11, DB-199-10, LS2-180-MIW, 190-HIW, LS2-190-MITZ, NITWZ	#MF40A0120 (#MF36A0120) #MF40A0120E-Z	#MF40E0125 (#MF36E0125) (#MF40E1125) #MF40E0125E-Z	#MF36A0123
			#MF41D0123
DB-189-12, 13, DB-199-12, LS2-180-HIT, 190-HIT	#MF42B0120 (#MF38B0120)	#MF40E0125 (#MF36E0125) (#MF40E1125)	#MF36A0123
DB-189-22BZ	#MF45A0120	#MG44E0125	
DB-189-22BZ, DY-339, 340-22BZ, 349-22, LY2-380-BIT, PLK-1210, 1212	#MG44B0120	#MS02E0125	#MG44B0123
		#MG44E0125	
DB-286-10, DN-260-710, 265-10 275-10K, LS2-690-M0J, LT2-220-M0, M0B, 240-M0B, LU2-420-H0B	#MN10A0120 #MN10A0120E-Z	#MN10A0120-1	#MN10A0123 (#MN40A0123)
DB-320-10, 11, 321, DX-370-10	#MF60A0120	#MF10E0125	#MF10A0123
DB-320-12, 325, DT-330-12	#MF62B0120	#MF10E0125	#MF10A0123
	#MF62B0120E-Z	#MF10E0125E-Z	
DG-519	#MF36A0120	#MF36E0125	#MF41D0123
	#MF36A0120E-Z	#MF36E0125E-Z	
DN-260-22, DN-262, 265-22, 267, LT2-220-BO-BOB	#MN12B0120 #MN12B0120E-Z		#MN12B0123
	#MN12B0120E-Z		
DN-269-10, LT2-230-MIT, MITW	#MN50A0120 (#MN50E2120)	#MN50A0125 (#MN50E0125)	MN50A0123
LT2-230-MITZ	#MN50E1120	#MN50E0125	#MN50A0123
	#MN55A0120	#MN27A0125	
		#MN27A0125-1	
	#MN72E0120		#MN72A0123
DN-269-20, LT2-230-BIT, 250-BIT	#MN52E0120	#MN52E0125	#MN52A0123
DN-275-10	#MN27A0120	#MN27A0125	
		#MN27A0120-1	
DN-275-20, 20A, LT2-246-BOA, BOB	#MN28B0120 (#MN26B0120)	#MN28B0125 (#MN26B0125)	#MN12B0123
DN-279-10, LT2-250-MIT	#MN60E0120 (#MN60A0120)		
LT2-250BIT	#MN62E0120	#MN62A0125	#MN62A0123
DN-350-10, DY-330-12	#MN30A0120	#MF10E0125	#MN10A0123
DU-100-12, 105-12, 120-12, 125-12, LU2-400-HO, HOB, 420-HO	#MP00A0120 (#MP00B0120)		
DU-100-22-102, 105-22-107, 120-22-122, 125-22-127, LU2-400, BO, BOB	#MP02B0120		#MN12B0123
LU2-410	#MP43A0120	#MP43A0120-1	
DX-370	#MF60A0120	#MF10E0125	#MF10A0123
DX-870-10	#MQ70A0120		#MQ70A0123

HOOKS, BOBBIN CASES/HOOK BASES, BOBBIN CASE CAPS & BOBBINS CROSS REFERENCE CHART

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
MITSUBISHI (Continued)			
DY-253, LY2-300-COB	#MG23E0121		#MG23E0123
LS2-210M	#MN35A0120	#MN35A0125	
LU2-410	#MP41A0120	#MN52E0125	#MN52A0123
		#MP41A0120-1 (#MN41A0120-1)	
LZ-207-10, LZ2-700-MO	#MT27A0120	#MT27E0125	#MT27A0123
LZ-710, 11, 720-11, 760-11, 780-11, 790-11, LZ2-720-LOB, LZ-720-11, 780-LOB, 790-LOB	#MT70A0120	#MT70E0125	#MT40A0123
PB-810-10, 820-10, 840-10, PN-840-10, 10FP, LS5-610-HOB, 620-HOB	#MV01A0120		#MF10A0123
PLK-109, 0303, 0604	#MS01A0120 (#MS01A1120) #MS01A0121	#MS01A0125	#MS01A0123
PLK-A1006	#MS10A0120	#MS02E0125	#MS17A0123
	#MS17A0120	#MS17A0125	#MS17A0123
NAKAJIMA			
280L	#10017 (#NAK-10017)	#10018 (#NAK-10018)	#1143 (#NAK-1143)
280LB, LBY	#15035LB	#15470LB	
380, 380B	#109068030	#NAK-9070	#NAK-9069
321L, 341L	#122089006	#122089090	#201143000
580L	#101218000	#201144000	
	#101218000E-Z	#201144000	
680L	#NAK-1145	#NAK-1144	#NAK-1143
NECCHI			
POCKET SETTER (IDEAL)	#IE35872-C #IE35872-CE-Z	#IE35870 #IE35870E-Z	#IE18358
830, 831, 832, 835	#121525-4	#52340-4	
	#121525-4E-Z	#971878-4E-Z	
881	#221525400	#971878-4	
	#221525400E-Z	#971878-4E-Z	
895	#227524400 227524400E-Z	#227526400 227526400E-Z	
PFAFF			
34, 3125, 3135, 3136, 3331, 3334, 3335, 3336, 3337	#91-006560-05 #91-006560-05E-Z (#6560) #6560E-Z	#91-024423-91 #91-024423-91E-Z (#24423) #24423E-Z	#91-002030-05 (#2030)
	#91-006694-05 #91-006694-05E-Z (#6694) #6694E-Z	#91-006843-91 (#6843)	#91-002030-05A (#2030A)
38, 3125, 3325	#91-005870-91		#91-002030-05 (#2030)
114, 115, 116, 3114, 3115	#91-008250-91 (#8250)	#91-008243-91 (#8243)	#91-020240-05 (#20240)
	#91-008246-91 (#8246/9)		
133, 134	#91-009264-91	#91-009266-91 (#9266)	#91-009033-05 (#9033)

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
PFAFF (Continued)			
138, 331, 333, 335, 337, 734, 260 HOME MACH.	#91-105492-91 #91-105492-91E-Z (#91-105491-91) #91-105491-91E-Z (#105492) #105492E-Z (#105491) #105491E-Z	#91-009076-91 #91-009076-91E-Z (#9076) #9076E-Z	#91-009033-05 (#9033)
		#91-008844-05	
		#91-009076-91M (#9076M)	#91-009033-05A (#9033A)
141-155, 142-720, 175-196, 871-893	#91-010165-91 #91-010165-91E-Z (#10165) #10165E-Z	#91-010159-91 #91-010159-91E-Z (#10159) #10159E-Z	#91-010079-05 (#10079)
		#91-010157-01 #91-010157-01E-Z (#10157) #10157E-Z	
141-155, 175-196, 871-893	#91-010850-91 #91-010850-91E-Z (#10850) #10850E-Z	#91-010159-91 #91-010159-91E-Z (#10159) #10159E-Z	#91-010079-05 (#10079)
		#91-010157-01 #91-010157-01E-Z (#10157) #10157E-Z	
	#91-010896-91 #91-010896-91E-Z (#10896) #10896E-Z	#91-010159-91 #91-010159-91E-Z (#10159) #10159E-Z	#91-010079-05 (#10079)
		#91-010157-01 #91-010157-01E-Z (#10157) #10157E-Z	
234		#91-009076-91 (#9076)	#91-009033-05 (#9033)
341, 346, 353, 354		#91-010159-91 (#10159)	#91-010079-05 (#10079)
		#91-010157-01 (#10157)	
417, 418, 419	#91-168888-91 (#168888)	#91-168628-91	#91-168178-05
437, 438, 439	#91-168885-91 (#91-168885-91E-Z) (#168885) (#168885E-Z)	#91-009076-71 (#91-009076-71E-Z) (#9076NBL) (#9076NBLE-Z)	#91-168144-05 (#9033A)
441, 448	#91-118318-91	#91-118414-91	#91-118308-05
		#91-118320-05	
	#91-118419-91	#91-118414-91	#91-118308-05
		#91-118320-01	
441, 448, 451, 457	#91-118875-91	#91-010159-91 (#10159)	#91-010079-05 (#10079)
		#91-010157-01 (#10157)	
	#91-118876-91	#91-010159-91 (#10159)	#91-010079-05 (#10079)
		#91-010157-01 (#10157)	
460, 480	#91-171820-91 #91-171820-91E-Z (#171820) #171820E-Z (#91-069888-91) #91-069888-91E-Z (#61136) (#69759) #69759E-Z (#65759) (#69888) #69888E-Z	#91-009076-71 #91-009076-71E-Z (#9076NBL) #9076NBLE-Z (#91-069672-91) #91-069672E-Z (#69672) #69672E-Z	#91-168144-05
	#91-171910-91 #91-171910-91E-Z (#171910) #171910E-Z	#91-009076-91 #91-009076E-Z (#9076) #9076E-Z	#91-009033-05 (#9033)

HOOKS, BOBBIN CASES/HOOK BASES, BOBBIN CASE CAPS & BOBBINS CROSS REFERENCE CHART

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
PFAFF (Continued)			
471, 493	#91-119385-91 #91-119385-91E-Z	#91-119458-91 #91-119487-01E-Z #91-119487-91E-Z	#91-118308-05
	#91-119386-91 #91-119386-91E-Z (#119386) #119386E-Z	#91-010159-91 #91-010159E-Z (#10159) #10159E-Z	#91-010079-05 (#10079)
		#91-010157-01 #91-010157-01E-Z (#10157) #10157E-Z	
	#91-119899-91 #91-119899-91E-Z	#91-119458-91 #91-119487-01E-Z #91-119487-91E-Z	#91-118308-05
541, 546, 551, 555, 591, 596, 544, 720	#91-018340-91 #91-018340-91E-Z (#18340) #18340E-Z	#91-018348-91 #91-018348-91E-Z (#18348) #18348E-Z	#91-018339-05 (#18339)
		#91-018346-01 #91-018346-01E-Z (#18346) #18346E-Z	#91-018339-05A (#18339A)
1241, 1246, 1242-720, 1244-720	#91-140451-91 #91-140451-91E-Z	#91-140287-91 #91-140287-91E-Z	
		#91-140291-01	
1241, 1246, 1242-720, 748, 1244-720, 1246-748	#91-140539-91 #91-140539-91E-Z	#91-018348-91 (#18348) #91-018348-91E-Z	#91-018339-05 (#18339)
		#91-018346-01 (#18346)	
	#91-140552-91		
	#91-140552-91E-Z		
1242-720, 1244-720, 1245-900	#91-140540-91 #91-140540-91E-Z	#91-140287-91 #91-140287-91E-Z	
		#91-140291-01	
1242-720, 748, 1244-720, 1246-748	#91-140538-91	#91-018348-91 (#18348)	#91-018339-05 (#18339)
	#91-140538-91E-Z	#91-018348-91E-Z	
		#91-018346-01 (#18346)	
		#91-018346-01E-Z	
	#91-140553-91		
	#91-140553-91E-Z		
3116	#91-120631-91	#91-008243-91 (#8243)	#91-120054-05
	#91-120631-91E-Z	#91-008243-91E-Z	
3518	#95-629677-91	#95-629679-91	#91-168178-05
SINGER			
7CL	#58669		#16901
			#11910
	#58210		#16901
12W, 12K	#207880 (#204216)	#208383	#206076
			#203208
16, 16U, 16-188, 16U288	#2515 #2515E-Z	#15277 #15277E-Z (#125115)	#2996
17, 17-30, 18	#6028		#2073
	#16869		
17-22, 23, 25, 27, 17U123, 133	#16614	#15277 (#125115)	#2996
17U130, 141, 241, 242, 18U122, 222, 322	#547744 (#547772)		#2073
20U	#541674 (#410019)	#541977 (#541680)	#55623
	#541674E-Z	#541678E-Z	

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
SINGER (Continued)			
	#541675	#541678 (#410025) #541678NBL	
20U23, 42, 43, 20U143	#410054	#541678 (#410025)	#55623
	#541968	#541678NBL (#410025NBL)	
	#541968E-Z	#541678NBLE-Z	
		#541977	
20U31, 33, 35, 42, UX142	#410019 (#410140)	#541678 (#410025)	#55623
		#541680 (#541977)	
21W4, 5, 6	#203290	#203210	
		#203217	
21W30	#203463	#203210	#233939
21W30, 31, 33	#203465	#203209	
	#203464		
21W162, 110W124, 128	#203804 (#237796)	#233765	#203470
	#203803	#235100	
21W180, 182, 46W61, 47W62, 63, 52W30, 31, 131W, 153K100-102, 153W	#238250 #238250E-Z (#236121) #236121E-Z	#233765 #233765E-Z	#203470
	#203523 #203523E-Z	#235100 #235100E-Z	#233939
29K71, 73, 29U171A, 173A	#8654 (#8603)		#8604
	#81964		
29K72, 29U171, 172A	#81952		#82552
31, 331K	#12393 #12393E-Z	#62740 #62740E-Z	#2996
	#139654		
	#19292		#2996A
31-20, 44-13	#20757	#20756	#19131
45K	#98622 (#98623)		#95093
	#98622E-Z		
47W70, 131W	#244521 #244521E-Z	#233765 #233765E-Z	#203470
		#235100	
	#235779	#240546	
51W, 52W, 136W, 138W102	#264161C (#234205)	#235769	#233939
		#241676	
	#203803	#241677	
	#264161	#235769	
51W53, 54, 56, 57, 59, 136W, 238W	#241691 (#249118)	#235769	#233939
		#241676	
52W21	#234205	#241676	#233939
		#235769	
	#203523		
68CL	#5934	#5784	#5810
68-1 to 38, 69-16	#39296		#2073
68-39, 69	#2515	#15277 (#125115)	#2996
	#2515E-Z	#15277E-Z	
	#21562	#33942	
71CL	#23503	#39624 (#249599)	#23500
	#40028 #40028E-Z	#249598 (#23502) #39624E-Z	#23500A

HOOKS, BOBBIN CASES/HOOK BASES, BOBBIN CASE CAPS & BOBBINS CROSS REFERENCE CHART

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
SINGER (Continued)			
71-101, 107, 141 72W	#23503 #203290	#249921 #203209	#23500 #213710
		#203210	
		#203217	
78CL	#37854	#224841	#2996
95-1-10, 96-10	#52089 (#52089E-Z) (#142019)	#149063 (149063E-Z)	#40264
		#143346 (#149064) (#270872)	
	#52089FG (#142019FG)	#52237	#40264SN
		#52237M	
		#52237SN	
		#52237NBL	
95-40 T0 100, 96-40 T0 100, 245CL	#127119 #127119E-Z (#144830) #144830E-Z	#149063 #149063E-Z	#40264
	#127119FG (#144830FG)	#52237	
		#52237NBL	#40264SN
		#52237SN	
97CL	#58786		
107W, 107G, 143W, 307G	#210533 #210533E-Z (#224460) #224460E-Z	#210846	#210530 (#263099)
		#241404 #241404E-Z (#224441) #224441E-Z (#210915)	
	#224442	#241404M (#224441M) (#210915M)	
	#224443		
	#224447	#241404NBL (#224441NBL) (#210915NBL)	
	#210533SN (#224446)		
	#210533H (#224460H)		
	#210533HSB		
107W100, 101, 102, 103, 140W12	#224428	#224418	#210530 (#263099)
108U, 108W20, 21, 108K20	#224750 (#247791)	#202533	#202265
			#202265A
108W, 108K, 61W	#244088	#202533	#202265
	#244087		#202265A
	#244088C		
110W, 110K	#237796 (#203804)	#233765 (#240546)	#203470
		#235100	
	#203803		
111W100, 101, 102, 103, 153, 154	#240207 #240207E-Z	#233765 #233765E-Z (#240546) #240546E-Z	#203470
		#235100	
111W150, 151	#240240 #240240E-Z	#233765 #233765E-Z (#240546) #240546E-Z	#203470
		#235100	

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
SINGER (Continued)			
111W155, 156, 211G155, 156, 211U165, 166, 211W155	#240558 #240558E-Z #240557E-Z	#233765 #233765E-Z (#240546) #240546E-Z	#203470
		#235100	#244750
112W110, 112W139	#224016 #224016E-Z (#240091)	#248460 #248460E-Z (#236082)	#203470
	#237204		
112W115, 112W139, 112W140	#237171	#237169	#233939
		#237168	
	#248475	#224197	#233939
112W140, 145, 146	#248445 #248445E-Z (#248463) #248463E-Z	#248460 #248460E-Z	#203470
118W	#235797 (#264119)	#241676	#233939
		#235769	
		#241677	
119W	#247675	#241676	#206076
121C, D, 770D1, 3, 41, 43, 771D1, 3, 41, 43	#513170 #513170E-Z (#522540) #522540E-Z	#513169 #513169E-Z (#490737) #490737E-Z	#272152
	#522313 (#490736)	#522533 (#490738)	
	#522353	#149063 (#210939)	
		#149063NBL (#115388)	
		#522312	
121C300, 121D300	#522454 #522454E-Z (#530199)	#149063M #522456 #522456E-Z (#530198)	#239729
	#239780 #239780E-Z #239727E-Z	#239728E-Z #239728E-Z	
132B, 132K, 133K	#103120 (#103020)	#103109	#97949
		#103116	
		#103103	
	#103123 (#CS1343)	#103118 (#103005)	#97949
		#103016	
		#103115 (#103013)	
133W	#240904	#224418	
134W	#264725		#203470
	#264726		
136W, 238G	#249118 (#241691)	#235769	#233939
		#241676	
		#241677	
138G103, 138W103	#264245		#233939
138W, 138W101, 138G101, 168G, 168W	#264119	#237169	#233939
	#264414	#237168	
		#224197	
	#203523		
	#235779		
144W, 145W	#265093 (#265361)	#265090	#264645
	#265093HP (#265361HP)		#264645S
151W, 151K	#224545 (#224579)	#210846	#210530 (#263099)
		#241404 (#224441) (#210915)	
		#224442	#502526 (#233028)
180W201, 202	#264265	#264256	#233939

HOOKS, BOBBIN CASES/HOOK BASES, BOBBIN CASE CAPS & BOBBINS CROSS REFERENCE CHART

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
SINGER (Continued)			
188K, 195K, 196K	#174045	#149063	#270010
	#174045E-Z	#149063E-Z	
		#149064	#55623
188U	#546794 (#174045)	#544745	#55623
191D, 491D, 591C, D, E, V, 601D, BD, BF, GD, GF	#544784 #544784E-Z	#540735 #52237NBLE-Z	#272152
	#544786	#544783	
191D200A, 300A, 291U, 491D200GA, 300GA, 591C200A, 300A, 591D200A, 300A, 303A, 305A	#545990 #545990E-Z #545991E-Z	#544745 #544745E-Z #143390E-Z (#505358)	#55623
		#540770	
	#545991		
191D200AA, D300AA, 220U12, 13, 591D200AD, AF, D203, D205, D240, D300, D303, D305, 591UX100AF, 301, 302, 591E200A, G01D100AD, AF	#414126	#544745 (#505358)	#55623
		#540770	
211G146, 151, 158, 165, 166, 265, 211GX100, 115, 211U157, 211W151, 212G140, 141, 145, 212W140, 145, 146, 212U141	#267357 #267357E-Z (#244711) #244711E-Z	#248460 #248460E-Z (#236082)	#203470
			#244750
211G351, 357, 358, 465, 466, 765, 766, 211GX102, 108, 212G641, 212GX8, 212GX102, 104, 108, 110	#514200	#514241	#514201
211G451, 457, 665, 666, 211GX101, 103, 112, 212G440, 441, 212GX45, 101, 103, 107, 212U441	#514109	#512551	#233939
	#514354		
	#34823	#247669 (#514352)	
		#514108 (#512550)	
211G557, 558, 566, 211GX104, 106, 109, 114, 117, 211U566A, 212G340, 539, 541	#510008	#510009	#510007
211U567B, 212U539A	#412307 #412307E-Z	#412317 #412317E-Z	#510007
212U143A, 144A, 443A	#412433	#412440	#244750
		#247669	
236U, 236W, 236G	#263464C	#235769	#233939
		#241676	
	#263464	#241677	
	#263463		
241, 251, 281, 366K	#149172	#149063	
	#149173	#149064	
241, 251, 281, 400W, 402W, 451K, 600W	#143342 (#143342E-Z)	#52237 (#52237E-Z)	#270010

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
SINGER (Continued)			
	#143342FG #143342FGE-Z	#147149 #147149E-Z	#272152
	#143342SN #143342SNE-Z	#143390 #143390E-Z	
	#143342SNS		
	#143342TS #143342TSE-Z	#52237E-Z	
	#34824		
	#34825		
269W	#40028 #40028E-Z	#43725 #43725E-Z	#23500
	#239287	#43725NBL	#23500A
271K	#107122 (#271421)	#271419 (#271525)	#502526 (#233028)
		#107118 (#271785)	
	#271575C (#106268)	#107118M (#271785M)	
281-41, 181, 183, 366K117, 145, 146, 225	#32388 #32388E-Z	#143390 #143390E-Z (#143390-001)	#272152
	#32389	#32387	
312T141, 312U171 369W	#A610-G212 (#CH319995H01) #239727 #239727E-Z	#239728 #239728E-Z	#239729
	#239780 #239780E-Z	#239728E-Z	
400W, 451K, 600W	#272138E-Z	#149063E-Z	
		#270872	
	#272138JPE-Z	#52237E-Z #149063 (#210939)	
	#272138SNE-Z	#52237E-Z #149063NBL	
431D, F, T	#12393	#410564	#2996
			#2996A
457G	#502718 #502718E-Z	#502530 #502530E-Z	#233028 (#502526)
	#509083 (#34822)	#502527	
		#502531	
	#502534	#502530M	
	#509083HP	#502530NBL	
	#502718HP (#508508)		
	#502718RP	#502530	#502526
469U	#418045 #418045E-Z	#418047 #418047E-Z	#418046
491D, 591C, D	#540733	#540735	#272152
	#414070		
	#414430		
	#514354	#512551	#233939
660A1, 2, 3	#174091	#149063	#270010
		#149063NBL	
		#149064	
TAJIMA			
TMBW	#M1055W	#M1058B	#M1057B
TMB	#M1055B	#M1058B	#M1057B
TMBE	#M1055E	#M1058B	#M1057B
TMF	#M1055ENK	#52237	#40264
TMEF	#M1055ENWK		
TMEG	#M1055-17	#M1058-17	#M1057-17
	#ME0505000000	#52237	#40264
	#ME0505000000E-Z		
	#ME05050012RY	#ME0503000NBL	#ME0504000000
	#ME0505000724	#52237	#40264

HOOKS, BOBBIN CASES/HOOK BASES, BOBBIN CASE CAPS & BOBBINS CROSS REFERENCE CHART

MACHINE CLASS	HOOK	BOBBIN CASE, HOOK BASE, BOBBIN CASE CAP	BOBBIN
TAJIMA Continued			
	#ME05050300RP	#ME0503000NBL	#ME0504000000
	#MEC5050000TS	#MEC503000DBMNBL	#ME0504000DBM
	#MEC5050000TS		
	#MEC505000HTH	#MEC503000HTH	#MEC504000HTH
TOYOTA			
AD-157	#2111004-310-A	#2110604-301-A	#2110114-321-B
	#2111004-310-AE-Z	#2110604-301-AE-Z	
AD324	#2120304-310A	#2110804-301	
AD552	#2130704-310	#2130504-301	
AD470	#2140104-310		
UNION SPECIAL			
61200, 61300, 61400, 61900, 63400, 63900	#61407B #61407BE-Z (#61207D) #61207DE-Z	#63913A #63913AE-Z #61413EE-Z	#61212
	#61407BFG #61407BFGE-Z (#61207DFG)	#63913B #63913BE-Z (#63913C)	#61212A
	#61407BTS #61407BTSE-Z #61407BSN #61407SNE-Z (#29474R) (#29474S) (#63407) #61413EE-Z	#61413EE-Z #61413E	 #61212
	#29474-X		
	#29474TA		
		#61413EM	#61212A
		#61414	
	#29474PA	#61413E	#61212
	#63414	#63913A	#61212
61800, 62200	#29474H #29474HE-Z (#29474AC) #29474ACE-Z	#61413ENBL #61413ENBLE-Z	#62212
WILLCOX & GIBBS			
IOA	#L97 (#311-811-004)	#6-11 (#311-816-003)	#5 (#311-815-005)
YAMATO			
DP2, DP3	#75126	#75128	#75129
DP6	#76626		

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

METRIC CONVERSION TABLE

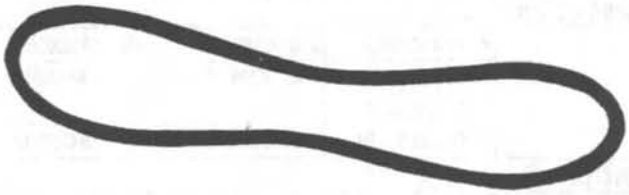
INCH TO MILLIMETER

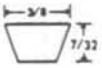
1/64"	0.40 mm	37/64"	14.68 mm
1/32"	0.79 mm	19/32"	15.08 mm
3/64"	1.19 mm	39/64"	15.48 mm
1/16"	1.59 mm	5/8"	15.88 mm
5/64"	1.98 mm	21/32"	16.67 mm
3/32"	2.38 mm	11/16"	17.46 mm
7/64"	2.78 mm	23/32"	18.26 mm
1/8"	3.18 mm	3/4"	19.05 mm
9/64"	3.57 mm	25/32"	19.84 mm
5/32"	3.97 mm	13/16"	20.64 mm
11/64"	4.37 mm	27/32"	21.43 mm
3/16"	4.76 mm	7/8"	22.23 mm
13/64"	5.16 mm	29/32"	23.02 mm
7/32"	5.56 mm	15/16"	23.81 mm
15/64"	5.95 mm	31/32"	24.61 mm
1/4"	6.35 mm	63/64"	25.00 mm
17/64"	6.75 mm	1"	25.40 mm
9/32"	7.14 mm	1-1/8"	28.58 mm
19/64"	7.54 mm	1-1/4"	31.75 mm
5/16"	7.94 mm	1-3/8"	34.93 mm
21/64"	8.33 mm	1-1/2"	38.10 mm
11/32"	8.73 mm	1-3/4"	44.45 mm
23/64"	9.13 mm	2"	50.80 mm
3/8"	9.53 mm	2-1/4"	57.15 mm
25/64"	9.92 mm	2-1/2"	63.50 mm
13/32"	10.32 mm	2-3/4"	69.85 mm
27/64"	10.72 mm	3"	76.20 mm
7/16"	11.11 mm	3-1/4"	82.55 mm
29/64"	11.51 mm	3-1/2"	88.90 mm
15/32"	11.91 mm	3-3/4"	95.25 mm
31/64"	12.30 mm	4"	101.60 mm
1/2"	12.70 mm	4-1/4"	107.95 mm
33/64"	13.10 mm	4-1/2"	114.30 mm
17/32"	13.49 mm	4-3/4"	120.65 mm
35/64"	13.89 mm	5"	127.00 mm
9/16"	14.29 mm	6"	152.40 mm

BELTING

ENDLESS "V" BELTS

• LONGER LASTING • OIL RESISTANT • HEAT RESISTANT
• POWERFUL • SHOCK PROOF • HIGH FLEXIBILITY



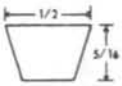


'3L' BELTS

#22V V Belt 22"
#23V (#150723) V Belt 23"
#24V (#150724) V Belt 24"
#25V (#150725) V Belt 25"
#26V (#150726) V Belt 26"
#27V (#150727) V Belt 27"
#28V (#150728) V Belt 28"
#29V (#150729) V Belt 29"
#30V (#150730) V Belt 30"
#31V (#150731) V Belt 31"
#32V (#150732) V Belt 32"
#33V (#150733) V Belt 33"
#34V (#150734) V Belt 34"
#35V (#150735) V Belt 35"
#36V (#150736) V Belt 36"
#37V (#150737) V Belt 37"
#38V (#150738) V Belt 38"
#39V (#150739) V Belt 39"
#40V (#150740) V Belt 40"
#41V (#150741) V Belt 41"
#42V (#150742) V Belt 42"
#43V (#150743) V Belt 43"
#44V (#150744) V Belt 44"
#45V (#150745) V Belt 45"
#46V (#150746) V Belt 46"
#47V (#150747) V Belt 47"
#48V (#150748) V Belt 48"
#49V (#150749) V Belt 49"
#50V (#150750) V Belt 50"
#51V (#150751) V Belt 51"
#52V (#150752) V Belt 52"
#53V (#150753) V Belt 53"
#54V (#150754) V Belt 54"
#55V (#150755) V Belt 55"
#56V (#150756) V Belt 56"
#57V (#150757) V Belt 57"
#58V (#150758) V Belt 58"
#59V (#150759) V Belt 59"
#60V (#150760) V Belt 60"

"V" BELTS FOR JUKI

#MTJ-VM003000 V Belt 30"
#MTJ-VM003400 V Belt 34"
#MTJ-VM003500 V Belt 35"
#MTJ-VM003600 V Belt 36"
#MTJ-VM003700 V Belt 37"
#MTJ-VM003800 V Belt 38"
#MTJ-VM003900 V Belt 39"
#MTJ-VM004000 V Belt 40"
#MTJ-VM004100 V Belt 41"
#MTJ-VM004200 V Belt 42"
#MTJ-VM004300 V Belt 43"
#MTJ-VM004400 V Belt 44"
#MTJ-VM004500 V Belt 45"
#MTJ-VM004600 V Belt 46"
#MTJ-VM004700 V Belt 47"
#MTJ-VM004800 V Belt 48"
#MTJ-VM004900 V Belt 49"
#MTJ-VM005000 V Belt 50"
#MTJ-VM005200 V Belt 52"
#MTJ-VM005600 V Belt 56"



'4L' BELTS

#423V THRU **#439V**—Sizes 24" Thru 39"
#440V THRU **#455V**—Sizes 40" Thru 55"
#456V THRU **#460V**—Sizes 56" Thru 60"

RED-GO FLEX V-BELTING

Made in the USA

#40VO (Top)
#31VO (Bottom)
#32VO (Bottom)
#33VO (Bottom)

*SOLID URETHANE CONSTRUCTION. 100 FOOT ROLLS ONLY.

Dynamic ROUND LEATHER BELTING

100 FT. ROLLS

HIGHEST QUALITY . . . TRIPLE STRETCH

IMPORTED HAIR-ON:

#B100 1/4" Heavy (9/32 Reg.) Imported Hair-On
#B101 9/32" Heavy (5/16 Reg.) Imported Hair-On
#B102 5/16" Heavy (11/32 Reg.) Imported Hair-On
#B103 11/32" Heavy Imported Hair-On
#B104 3/8" Heavy Imported Hair-On

OAK:

#B105 9/32" Heavy Oak
#B107 3/8" Heavy Oak
#B108 3/16" Heavy Oak
#B109 1/4" Heavy (9/32 Reg.) Oak
#B110 11/32" (5/16 Heavy) Heavy Oak

BELTING

O-THANE POLYURETHANE HEAVY DUTY BELTING

★ O-THANE IS A HOLLOW ROUND POLYURETHANE HEAVY DUTY BELTING WITH PATENTED INTERNAL CONNECTORS FOR QUICK EASY BELT ASSEMBLIES (MAY ALSO BE FUSED TOGETHER)

#B115 ¼" Diameter O-Thane Polyurethane Belting
#B116 5/16" Diameter O-Thane Polyurethane Belting
#B117 ⅜" Diameter O-Thane Polyurethane Belting

CONNECTORS AVAILABLE SEPARATELY:
#B115C ¼" FOR #B115 (package of 25)
#B116C 5/16" FOR #B116 (package of 25)
#B117C ⅜" FOR #B117 (package of 20)

(SOLD IN 100 FT. ROLLS)
PACKAGE OF CONNECTORS SUPPLIED WITH EACH 100 FT. ROLL

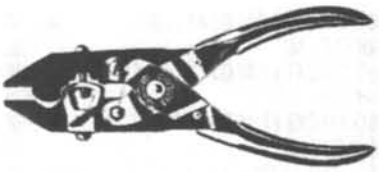
Superior BELT PLIERS

MADE IN ENGLAND—A REAL PROFESSIONAL TOOL

★ For "V" and Round Leather Belting
★ Forged Steel Jaws
★ Blade and Tube made of High Tempered Steel
★ Individually Wrapped

REPLACEMENT PARTS FOR #425/6 SUPERIOR BELT PLIERS:

#425/6-2 Belt Plier Guard
#425/6-3 Belt Plier Knife Screw
#425/6-4 Belt Plier Knife (Inside)
#425/6-5 Belt Plier Tube
#425/6-7 Belt Plier Anvil & Guard Screw
#425/6-8 Belt Plier Nut



#425/6

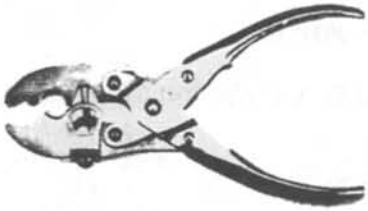
PACKED 6 TO A CARTON

SARGENT BELT PLIERS

Made in U.S.A.

REPLACEMENT PARTS FOR #119-6 SARGENT BELT PLIERS:

#119-6-2 Belt Plier Guard
#119-6-4 Belt Plier Knife (Inside)
#119-6-5 Belt Plier Tube
#119-6-6 Belt Plier Anvil and Screw
#119-6-8 Belt Plier Knife Screw



#119-6

BELT HOOKS

FOR ROUND LEATHER BELTING
#17B For 3/16" Belt
#16B Top
#15B Bottom
#14B Extra Large
(PACKED 500 PER BOX)

"V" BELT HOOKS:
#31B Bottom
#40B Top
(PACKED 200 PER BOX)

TREADLE BELTS

#B111
3/16"x72" with Hook 25 per bundle

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

RIGHT ANGLE BINDER SETS

★ QUICK ADJUSTMENT FEATURE ★ ADJUSTABLE FOR ALL SHAPES OF GARMENTS ★ INDIVIDUALLY BOXED

C.G. For Dresses, Sportswear, etc.
O.C. For Overcoats, Suitings and Topcoats

FINISHES:

5/8" Cut Size = 5/32" Finished Size
3/4" Cut Size = 3/16" Finished Size
7/8" Cut Size = 7/32" Finished Size
1" Cut Size = 1/4" Finished Size
1 1/8" Cut Size = 5/16" Finished Size
1 1/4" Cut Size = 3/8" Finished Size
1 3/8" Cut Size = 13/32" Finished Size
1 1/2" Cut Size = 7/16" Finished Size
1 3/4" Cut Size = 9/16" Finished Size
2" Cut Size = 11/16" Finished Size

Approximate Finish only. Finished size may vary with type of material and bias cut.

CLEAN FINISH TOP AND BOTTOM

COMPLETE RIGHT ANGLE BINDER SET CONSISTS OF

BINDER FOOT (Regular or Compensating); BINDER FEEDER; BINDER HEAD AND PLATE

FOR SINGER

SINGLE NEEDLE DROP FEED LOCKSTITCH MACHINES (Classes: 31, 44, 95, 96, 191D, 195K, 196K, 241, 245, 251, 281, 331K, 366K, 400W, 451K, 491, 591D, 600W, 660A, 770, 771, 1300 and CENTURION 121D)

RIGHT ANGLE BINDER SETS WITH REGULAR BINDER FOOT

#S60 5/8CG (#490341 5/8) Set C.G. 5/8"
#S60 3/4CG (#490341 3/4) Set C.G. 3/4"
#S60 7/8CG (#490341 7/8) Set C.G. 7/8"
#S60 1CG (#490341 1) Set C.G. 1"
#S60 11/8CG (#490341 11/8) Set C.G. 1 1/8"
#S60 11/4CG (#490341 11/4) Set C.G. 1 1/4"
#S60 13/8CG (#490341 13/8) Set C.G. 1 3/8"
#S60 11/2CG (#490341 11/2) Set C.G. 1 1/2"
#S60 15/8CG (#490341 15/8) Set C.G. 1 5/8"
#S60 13/4CG (#490341 13/4) Set C.G. 1 3/4"
#S60 2 CG (#490341 2) Set C.G. 2"
#S60 5/8OC Set O.C. 5/8"
#S60 3/4OC Set O.C. 3/4"
#S60 7/8OC Set O.C. 7/8"
#S60 1OC Set O.C. 1"
#S60 11/8OC Set O.C. 1 1/8"
#S60 11/4OC Set O.C. 1 1/4"
#S60 13/8OC Set O.C. 1 3/8"
#S60 11/2OC Set O.C. 1 1/2"
#S60 15/8OC Set O.C. 1 5/8"
#S60 13/4OC Set O.C. 1 3/4"
#S60 2OC Set O.C. 2"

BINDER FEEDER
#770B Binder Feeder (Used up to 1")
#20002 Binder Feeder (Over 1")

REGULAR BINDER FOOT
#12142C

COMPENSATING BINDER FOOT
#601 For 5/8-3/4" or 7/8" Binding
#602 For 1" or 1 1/8" Binding
#604 For 1 1/4" or Wider Binding

RIGHT ANGLE BINDER SETS WITH COMPENSATING BINDER FOOT

#S60 5/8W/C Set 5/8"
#S60 3/4W/C Set 3/4"
#S60 7/8W/C Set 7/8"
#S60 1W/C Set 1"
#S60 11/8W/C Set 1 1/8"
#S60 11/4W/C Set 1 1/4"
#S60 13/8W/C Set 1 3/8"
#S60 11/2W/C Set 1 1/2"
#S60 15/8W/C Set 1 5/8"
#S60 13/4W/C Set 1 3/4"
#S60 2W/C Set 2"

FOR UNION SPECIAL

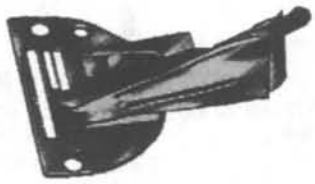
SINGLE NEEDLE LOCKSTITCH Classes: 61200, 61300, 61400 & 63400

RIGHT ANGLE BINDER SETS WITH REGULAR BINDER FOOT

#SU60 3/4 Set 3/4"
#SU60 7/8 Set 7/8"
#SU60 1 Set 1"
#SU60 11/8 Set 1 1/8"
#SU60 11/4 Set 1 1/4"
#SU60 13/8 Set 1 3/8"
#SU60 11/2 Set 1 1/2"

RIGHT ANGLE BINDER SETS WITH COMPENSATING BINDER FOOT

#SU60 3/4W/C Set 3/4"
#SU60 7/8W/C Set 7/8"
#SU60 1W/C Set 1"
#SU60 11/4W/C Set 1 1/4"
#SU60 13/8W/C Set 1 3/8"
#SU60 11/2W/C Set 1 1/2"



BINDER FEEDER
#61405L

REGULAR BINDER FOOT
#61220H

COMPENSATING BINDER FOOT
#601US For 3/4" or 7/8" Binding
#602US For 1" or 1 1/8" Binding
#604US For 1 1/4" or Wider Binding

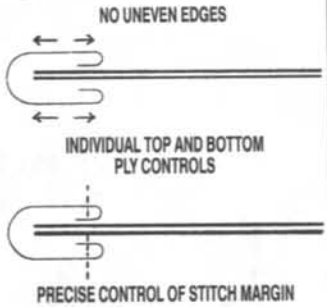
SEPARATE PARTS AVAILABLE FOR ALL BINDER SETS:

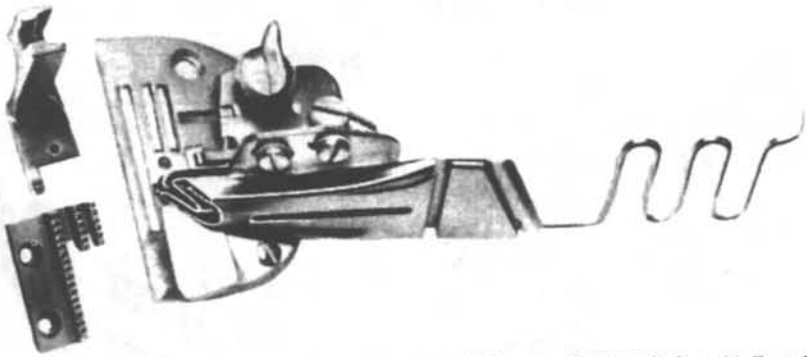
#S60-7 Binder Washer
#S60-8 Binder Bracket
#S60-9 Binder Lever
#BLS10 Binder Lever Screw

ADJUSTABLE RIGHT ANGLE BINDER SETS

FOR SINGER, UNION SPECIAL JUKI, BROTHER & MITSUBISHI SINGLE NEEDLE LOCKSTITCH MACHINES

•AVAILABLE IN 3 MOST POPULAR SIZES
•RAW EDGES DISAPPEAR •TOP & BOTTOM EDGES ALWAYS EVEN





#S60A7/8 Set with Foot & Feed Dog ⅞" (22 MM)
#S60A1 Set with Foot & Feed Dog 1" (26 MM)
#S60A11/4 Set with Foot & Feed Dog 1¼" (32 MM)
#S60A11/8 Set with Foot & Feed Dog 1⅛" (28 MM)
#S60A11/2 Set with Foot & Feed Dog 1½" (40 MM)

AVAILABLE SEPARATELY:

#S60AP-01 Plate For #S60A1 (26 MM) & #S60A 1⅛ (28 MM)
#S60AP-03 Plate For #S60A 1¼ (32 MM) & #S60A 1½ (40 MM)
#S60AF-1 Foot For #S60A1 (26 MM) & #S60AF 1⅛
#S60AF-11/4 Foot For #S60A1 ¼ (32 MM)
#S60AF-11/2 Foot For #S60A1 ½ (40 MM)
#S60AF Feeder For All Sizes

THE WORLD'S FINEST

HEMMERS AND BINDERS

INDIVIDUALLY BOXED

PLAIN SAFETY HEMMER

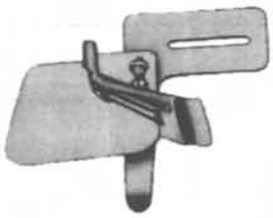
#400 1/16 1/16"
#400 1/8 ⅛"
#400 3/16 3/16"
#400 1/4 ¼"
#405 3/8 ⅜"
#405 1/2 ½"

SPRING SAFETY HEMMER

#450 1/16 1/16"
#450 1/8 ⅛"
#450 3/16 3/16"
#450 1/4 ¼"

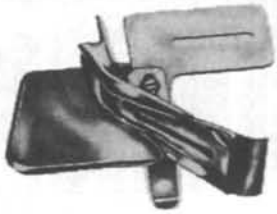
PLAIN BRAID OR TAPE BINDER
Raw Edge

#1003/8 ⅜"
#1001/2 ½"
#1005/8 ⅝"
#1003/4 ¾"
#100LS7/8 ⅞"
#100LS1 1"
#100LS1 1/4 1¼"



DOUBLE FOLD PLAIN BINDER

#508 5/8 ⅝"
#508 3/4 ¾"
#508 7/8 ⅞"
#508 1 1"



DOUBLE FOLD PLAIN BINDER

#508LS11/8 1⅛"
#508LS11/4 1¼"
#508LS11/2 1½"
#508LS13/4 1¾"
#508LS2 2"

PARTS AVAILABLE SEPARATELY:

#400-31 Handle (Hook Gauge)
#400-32 Hemmer Bracket"
#1443 1/8 Hemmer Screw ⅛"
#1443 3/16 Hemmer Screw 3/16"
#1443 1/4 Hemmer Screw ¼"
#1443 3/8 Hemmer Screw ⅜"
#450S 1/16 Hemmer Spring 1/16"
#450S 1/8 Hemmer Spring ⅛"
#450S 3/16 Hemmer Spring 3/16"
#450S 1/4 Hemmer Screw ¼"

THE WORLD'S FINEST

HEMMERS AND BINDERS

INDIVIDUALLY BOXED

FOR SINGER

SINGLE NEEDLE DROP FEED LOCKSTITCH MACHINES (Classes: 31, 44, 95, 96, 191D, 195K, 196K, 241, 245, 251, 281, 331K, 366K, 400W, 451K, 491, 591D, 600W, 660A, 770, 771, 1300 and CENTURION 121D)

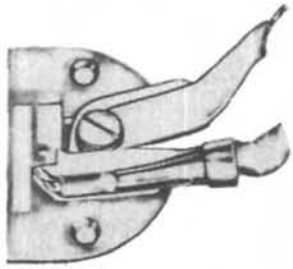
BINDING STAND SUPPLIED WITH EACH BINDER SET

SEMI-FOLD BINDER

(Clean Finish Top, Raw Edge Underside)

SEMI-FOLD BINDING FOOT
#S62F
(All Sizes)

FEED DOG
#44136
(#149136)



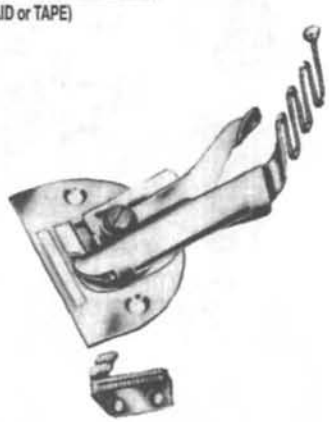
SETS:

#S62 1/2 ½"	#S62 11/8 1⅛"
#S62 5/8 ⅝"	#S62 11/4 1¼"
#S62 3/4 ¾"	#S62 13/8 1⅜"
#S62 7/8 ⅞"	#S62 11/2 1½"
#S62 1 1"	

RAW EDGE BINDER

(BRAID or TAPE)

RAW-EDGE BINDING FOOT
#S64F1/2 ½"
#S64F5/8 ⅝"
#S64F3/4 ¾"
#S64F7/8 ⅞"
#S64F1 1"
#S64F11/8 1 ⅛"
#S64F11/4 1 ¼"



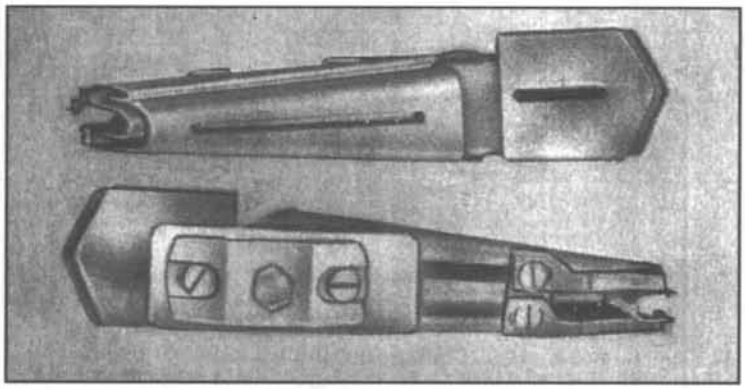
FEED DOG
#44136 (#149136)

SETS:

#S64 1/2 (#490385 1/2) ½"
#S64 5/8 (#490385 5/8) ⅝"
#S64 3/4 (#490385 3/4) ¾"
#S64 7/8 (#490385 7/8) ⅞"
#S64 1 (#490385 1) 1"
#S64 11/8 (#490385 11/8) 1⅛"
#S64 11/4 (#490385 11/4) 1¼"

COLLARETTE BINDER

FOR UNION SPECIAL Classes: 52700, 52800, 57700 & 57800; YAMATO Classes: DV-203 & 1203 and DW-303 & 1303; PEGASUS Classes: W-61 and KANSAI SPECIAL Classes: DVK-1701F, DWK-1802K, ETC.



CLEAN FINISH TOP, RAW EDGE BOTTOM

INDIVIDUALLY PACKED

#S12311/8 1⅛" Tape Size (28MM) Finish: ⅜"—10MM)
#S12311/4 1¼" Tape Size (32MM) Finish: ½"—12MM)
#S12313/8 1⅜" Tape Size (35MM) Finish: 9/16"—14MM)
#S12311/2 1½" (1 9/16") Tape Size (40MM) Finish: ⅝"—15MM)
#S1232 2" Tape Size (50MM) Finish: ¾"—20MM)

For Plates, Feeders and Feet . . . Refer to Individual Listings

STAINLESS STEEL SWING HEMMER

FOR BLINDSTITCH MACHINES

★ Used for hemming all kinds of wearing apparel, curtains and draperies. Operator can swing hemmer away from the foot for finishing the bottom hem of a closed garment.

SPECIAL FEATURE:
Adjustable to and from the Needle Point

CLEAN FINISH

HEMMERS, COMPLETE:

#S72B 1/4 ¼"	**#S72B 1** 1"	**#S72B 21/2** 2½"
#S72B 3/8 ⅜"	**#S72B 11/4** 1¼"	**#S72B 3** 3"
#S72B 1/2 ½"	**#S72B 11/2** 1½"	**#S72B 31/2** 3½"
#S72B 5/8 ⅝"	**#S72B 13/4** 1¾"	**#S72B 4** 4"
#S72B 3/4 ¾"	**#S72B 2** 2"	**#S72B 5** 5"
		#S72B 6 6"

STAINLESS STEEL SWING HEMMER

FOR SINGLE NEEDLE LOCKSTITCH MACHINES

CLEAN FINISH

★ Used for hemming all kinds of apparel, also curtains and draperies. Operator can swing hemmer away from the foot for finishing the bottom of a closed garment.

NOTE: All 2" and over **LOCKSTITCH HEMMERS** Have Special Adjustable Feature. **Adjustable to and from the Needle Point.**

HEMMERS, COMPLETE:

#S72L 1/4 (#490344 1/4) ¼"	**#S72L 3/4 (#490344 3/4)** ¾"	**#S72L 13/4 (#490344 13/4)** 1¾"	**#S72L 31/2 (#490344 31/2)** 3½"
#S72L 3/8 (#490344 3/8) ⅜"	**#S72L 1 (#490344 1)** 1"	**#S72L 2 (#490344 2)** 2"	**#S72L 4 (#490344 4)** 4"
#S72L 1/2 (#490344 1/2) ½"	**#S72L 11/4 (#490344 11/4)** 1¼"	**#S72L 21/2 (#490344 21/2)** 2½"	**#S72L 5 (#490344 5)** 5"
#S72L 5/8 (#490344 5/8) ⅝"	**#S72L 11/2 (#490344 11/2)** 1½"	**#S72L 3 (#490344 3)** 3"	**#S72L 6 (#490344 6)** 6"

PARTS AVAILABLE SEPARATELY:
#S72-9 Hemmer Bracket Set

STAINLESS STEEL MOUSE TRAP LATCH BLINDSTITCH HEMMERS

ALL BLINDSTITCH LATCH HEMMERS ARE ADAPTABLE FOR LOCKSTITCH MACHINES

★ Used for finishing bottom hems on dresses, skirts, and other circular garments.

HEMMERS, COMPLETE:

#S73 1 1"	**#S73 21/2** 2½"
#S73 11/4 1¼"	**#S73 3** 3"
#S73 11/2 1½"	**#S73 4** 4"
#S73 2 2"	

CLEAN FINISH

PARTS AVAILABLE SEPARATELY:
#S73SP Hemmer Spring

STAINLESS STEEL SPLIT HEMMER

STAINLESS STEEL SPLIT HEMMER
FOR BLINDSTITCH MACHINE ILLUSTRATED

CLEAN FINISH

- **For Use On Dresses, Shorts and similar articles.**
- **Closed Garments can be finished by swinging out the inner portion of the hemmer.**

STAINLESS STEEL SPLIT HEMMERS FOR SINGLE NEEDLE LOCKSTITCH MACHINES

#S81 1 (#490345 1) Lockstitch Split Hemmer 1"
#S81 11/2 (#490345 11/2) Lockstitch Split Hemmer 1½"
#S81 2 (#490345 2) Lockstitch Split Hemmer 2"
#S81 21/2 (#490345 21/2) Lockstitch Split Hemmer 2½"
#S81 3 (#490345 3) Lockstitch Split Hemmer 3"

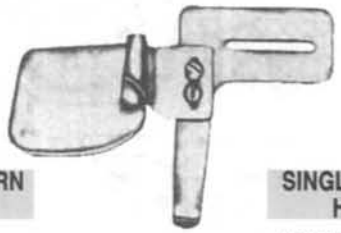
STAINLESS STEEL SPLIT HEMMERS FOR BLINDSTITCH MACHINES

#S81B 1 Blindstitch Split Hemmer 1"
#S81B 11/2 Blindstitch Split Hemmer 1½"
#S81B 2 Blindstitch Split Hemmer 2"
#S81B 21/2 Blindstitch Split Hemmer 2½"
#S81B 3 Blindstitch Split Hemmer 3"

PARTS AVAILABLE SEPARATELY:

#S81C 1 Coil Spring 1"	**#S81ST 1** Straight Spring 1"
#S81C 11/2 Coil Spring 1½"	**#S81ST 11/2** Straight Spring 1½"
#S81C 2 Coil Spring 2"	**#S81ST 2** Straight Spring 2"
#S81C 21/2 Coil Spring 2½"	**#S81ST 21/2** Straight Spring 2½"
#S81C 3 Coil Spring 3"	**#S81ST 3** Straight Spring 3"

SINGLE TURN HEMMERS



SINGLE UPTURN HEMMERS

#S75U 3/16 3/16"
#S75U 1/4 1/4"
#S75U 3/8 3/8"
#S75U 1/2 1/2"

SINGLE DOWNTURN HEMMERS

#S75D 3/16 3/16"
#S75D 1/4 1/4"
#S75D 3/8 3/8"
#S75D 1/2 1/2"
#S75D 3/4 3/4"

SINGLE TURN HEMMERS WITH SWING-AWAY BRACKET

★ FOR LOCKSTITCH & BLINDSTITCH MACHINES

SINGLE TURN HEMMERS WITH SWING-AWAY BRACKET

#SW75U 3/16 Upturn With Swing-Away Bracket 3/16"
#SW75U 1/4 Upturn With Swing-Away Bracket 1/4"
#SW75U 3/8 Upturn With Swing-Away Bracket 3/8"
#SW75U 1/2 Upturn With Swing-Away Bracket 1/2"
#SW75D 3/16 Downturn With Swing-Away Bracket 3/16"
#SW75D 1/4 Downturn With Swing-Away Bracket 1/4"
#SW75D 3/8 Downturn With Swing-Away Bracket 3/8"
#SW75D 1/2 Downturn With Swing-Away Bracket 1/2"

3 WAY BLINDSTITCH DRAPERY HEMMERS

★ USED ON DRAPERIES, SHIRTS, ETC.
★ FULL TURN HEMMER, CLEAN FINISH

#S92B1/2 1/2"
#S92B3/4 3/4"
#S92B1 1"
#S92B11/4 1 1/4"
#S92B11/2 1 1/2"
#S92B13/4 1 3/4"
#S92B2 2"
#S92B3 3"
#S92B4 4"

3 WAY LOCKSTITCH DRAPERY HEMMERS

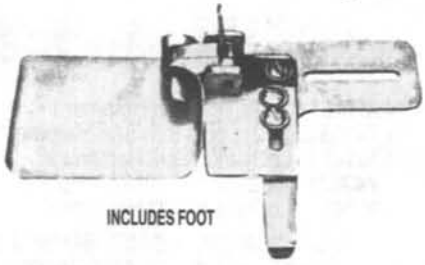
#S92L1/2 1/2"
#S92L3/4 3/4"
#S92L1 1"
#S92L11/4 1 1/4"
#S92L11/2 1 1/2"
#S92L13/4 1 3/4"
#S92L2 2"
#S92L3 3"
#S92L4 4"

LATCH HEMMERS

★ Simple Press On Lever Snaps Up Top Of Hem Making It Possible To Finish Hems On Shorts, Sleeves, Pajama Legs, etc.

CLEAN FINISH

★ For Hemming Circular Garments



INCLUDES FOOT

LATCH HEMMERS FOR SINGLE NEEDLE LOCKSTITCH MACHINES:

#S78 1/4 for Lockstitch 1/4"
#S78 3/8 for Lockstitch 3/8"
#S78 1/2 for Lockstitch 1/2"
#S78 5/8 for Lockstitch 5/8"
#S78 3/4 for Lockstitch 3/4"
#S78 1 for Lockstitch 1"

LATCH HEMMERS FOR BLINDSTITCH MACHINES:

#S78B 1/4 for Blindstitch 1/4"
#S78B 3/8 for Blindstitch 3/8"
#S78B 1/2 for Blindstitch 1/2"
#S78B 5/8 for Blindstitch 5/8"
#S78B 3/4 for Blindstitch 3/4"
#S78B 1 for Blindstitch 1"

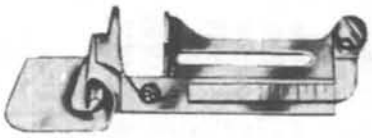
SHIRT TAIL SPRING HEMMER SETS FOR SINGER SINGLE NEEDLE LOCKSTITCH

★ COMPLETE WITH FEEDER AND FOOT

Cross seams can pass through this hemmer with ease due to a special spring.

Made with foot, feed dog and swing-away bracket for easy finishing.

CLEAN FINISH



SHIRT TAIL SPRING HEMMER SETS:

#S70 1/4 Set 1/4"
#S70 3/8 Set 3/8"
#S70 1/2 1/2"
#S70 1/16 Set 1/16"
#S70 1/8 Set 1/8"
#S70 3/16 3/16"

FEED DOG AVAILABLE SEPARATELY:

#S70FE

FEET AVAILABLE SEPARATELY:

#S70F1/16 1/16"
#S70F1/8 1/8"
#S70F3/16 3/16"
#S70F1/4 1/4"
#S70F3/8 3/8"
#S70F1/2 1/2"

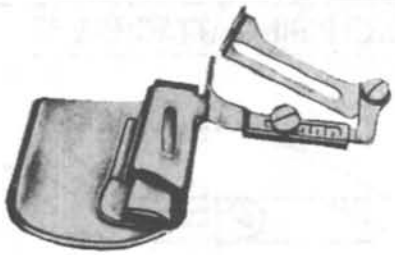
TONGUE HEMMERS

★ For hemming short strips such as used on pocket tops or pajamas, shirts, jeans, etc.
★ Material is easily fitted into hemmer and machine

TONGUE HEMMER SETS:

#S76 3/4 ¾"
#S76 1 1"
#S76 11/4 1¼"
#S76 11/2 1½"
#S76 2 2"

CLEAN FINISH



LONG CORE HEMMERS

★ Used for curtains, shirt fronts, sheets, pillow cases, etc.
★ The long core provides full control at high speeds for continuous long run hemming

LONG CORE HEMMER SETS:

#S77 3/4 ¾"
#S77 1 1"
#S77 11/4 1¼"
#S77 11/2 1½"
#S77 2 2"

CLEAN FINISH

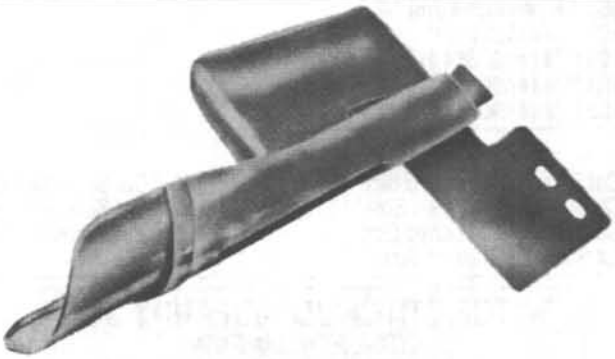
PLACKET FOLDERS

★ For sewing sleeve facings and plackets on to garments in one operation
★ Made especially for short lengths of binding which can quickly be inserted in this type folder

PLACKET FOLDERS:

#S50 11/4 (#490397 11/4) 1¼"
#S50 11/2 (#490397 11/2) 1½"
#S50 13/4 (#490397 13/4) 1¾"
#S50 2 (#490397 2) 2"
#S50 21/4 (#490397 21/4) 2¼"
#S50 21/2 (#490397 21/2) 2½"
#S50 3 (#490397 3) 3"
#S50 31/4 (#490397 31/4) 3¼"
#S50 31/2 (#490397 31/2) 3½"

CLEAN FINISH



INCLUDES #S542 HEMMING FOOT

FINISHES:

1¼" Cut Size= ⅜" Finished Size
1½" Cut Size= ½" Finished Size
1¾" Cut Size= ⅝" Finished Size
2" Cut Size= ¾" Finished Size
2¼" Cut Size= ⅞" Finished Size
2½" Cut Size= 1" Finished Size
3" Cut Size= 1⅛" Finished Size
3¼" Cut Size= 1¼" Finished Size
3½" Cut Size= 1½" Finished Size

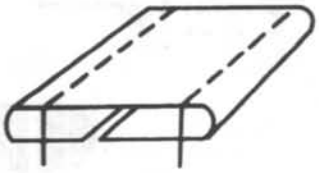
BELT LOOP FOLDERS

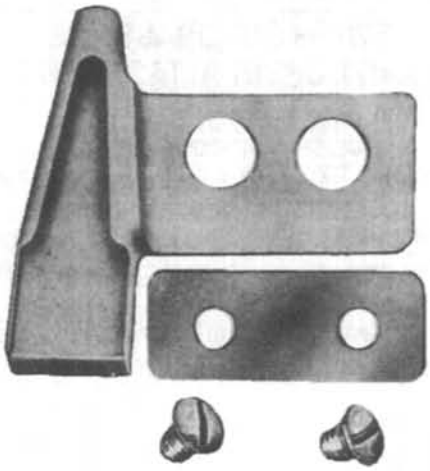
★ FOR UNION SPECIAL Classes: 52700, 69000, Etc.
Covering Stitch Machines

Used for producing Belt Loops on Double Needle Machines from short strips of materials.

BELT LOOP FOLDER, COMPLETE:

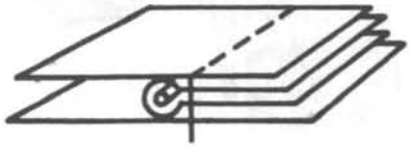
#S66 3/4 ¾"
#S66 7/8 ⅞"
#S66 1 1"
#S66 11/8 1⅛"
#S66 11/4 1¼"
#S66 11/2 1½"





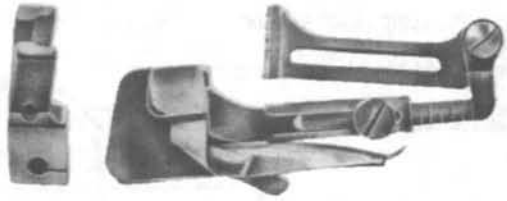
PARTS AVAILABLE SEPARATELY:
#23425V Belt Loop Folder Bracket
#25C Screw

CORD EDGE PIPING ATTACHMENTS



CORE EDGE PIPING ATTACHMENTS FOR SINGER SINGLE NEEDLE LOCKSTITCH:

#S65 5/8 (#490350 5/8) 5/8"
#S65 3/4 (#490350 3/4) 3/4"
#S65 7/8 (#490350 7/8) 7/8"
#S65 1 (#490350 1) 1"



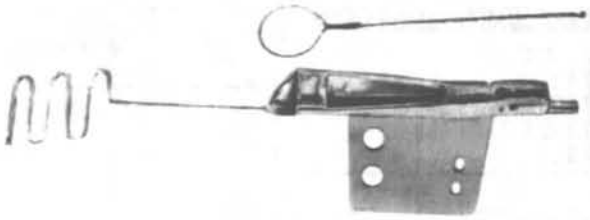
CORE EDGE PIPING ATTACHMENTS FOR UNION SPECIAL SINGLE NEEDLE LOCKSTITCH:

#SU65 5/8 5/8"
#SU65 3/4 3/4"
#SU65 7/8 7/8"
#SU65 1 1"

SPAGHETTI ATTACHMENTS

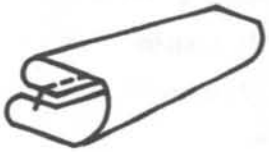
NEW STYLE, IMPROVED, PLATE MOUNTED UNIT...FOR EASIER USE!

- For Producing a Spaghetti-Like Tubing or Piping from Open Binding.
- Binding is Turned Inside Out, leaving Stitches Hidden.
- Finished Product is Ideal for Making Trimmings, Loops, etc.



SPAGHETTI ATTACHMENTS, COMPLETE

#S53 5/8 (#490354 5/8) 5/8"
#S53 3/4 (#490354 3/4) 3/4"
#S53 7/8 (#490354 7/8) 7/8"
#S53 1 (#490354 1) 1"
#S53 11/8 (#490354 11/8) 1 1/8"
#S53 11/4 (#490354 11/4) 1 1/4"
#S53 11/2 (#490354 11/2) 1 1/2"



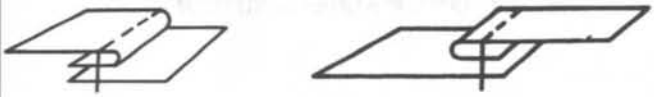
FINISHES:

5/8" Cut Size= 5/32" Finished Size
3/4" Cut Size=3/16" Finished Size
7/8" Cut Size= 7/32" Finished Size
1" Cut Size=1/4" Finished Size
1 1/8" Cut Size=5/16"Finished Size
1 1/4" Cut Size=3/8" Finished Size
1 1/2" Cut Size=7/16" Finishes Size

1/4" TOP STITCH JOINER AND FOOT
(YOKE ATTACHMENT)

This Attachment makes a Single Downturn Hem joined to another piece of material forming a Top Stitch Seam.

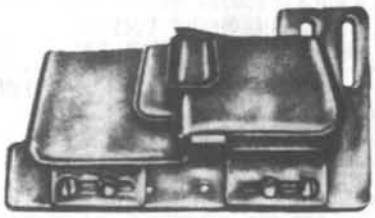
ADJUSTABLE AT ALL POINTS FOR DEPTH STITCHING.



1/4" TOP STITCH JOINER & FOOT SETS:

#S51L Left Feed
#S51R Right Feed (Reverse)

Right Foot Left Foot



SWING OUT BRASSIERE AND CORSET ATTACHMENT

RECOMMENDED WITH USE OF BRASSIERE FOOT WITH COMPENSATING GUIDE

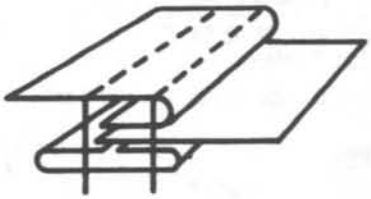
Used on Singer Class: 112W, 212W and 212G Machines for Joining operations.

Covered stripper gives a smooth surface for corner making and flat work.

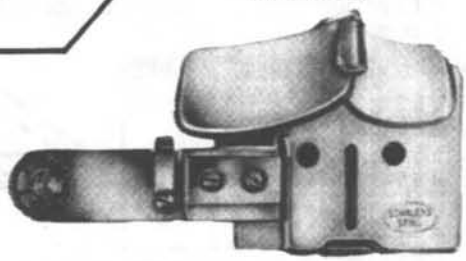
Top folder can be swung out, for making of corners, by moving the finger release.

Lock spring catch prevents swing arm from vibrating out of position.

Curved top folder platform keeps seams from catching.



STAINLESS STEEL



SWING OUT BRASSIERE & CORSET ATTACHMENTS, COMPLETE:

#S110 3/16 (#490353 3/16) 3/16"
#S110 1/4 (#490353 1/4) 1/4"

BRASSIERE FOOT
WITH COMPENSATING GUIDE

★ GIVES EVEN MARGINS AT ALL !

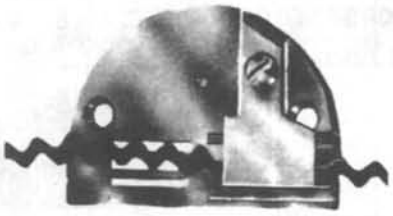
#S570 1/8 Gauge Size: 1/8"
#S570 3/16 Gauge Size: 3/16"
#S570 1/4 Gauge Size: 1/4"
#S570 5/16 Gauge Size: 5/16"
#S570 3/8 Gauge Size: 3/8"
#S570 7/16 Gauge Size: 7/16"
#S570 1/2 Gauge Size: 1/2"
#S570 9/16 Gauge Size: 9/16"
#S570 1/4 SH Short Toe
#S570 1/8 SH Short Toe
#S570 3/16 SH Short Toe
#S570 5/16 SH Short Toe

ADJUSTABLE RIC RAC OR LACE GUIDE

★ Adjustable to 3/8"
★ Used with either a raw edge or clean finish hemmer.
★ For any plain Singer machine.

PARTS AVAILABLE SEPARATELY:

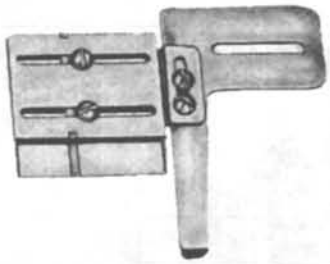
FEED DOG
#S79F



ADJUSTABLE RIC RAC OR LACE GUIDE, COMPLETE
#S79

ADJUSTABLE GUIDE TUBE

★ Used To Sew Lace, Ribbon, Ric-Rac, Braid or Trimming From 1/8" to 1 3/4" Widths Evenly From Center to Either Edge On to Garment.



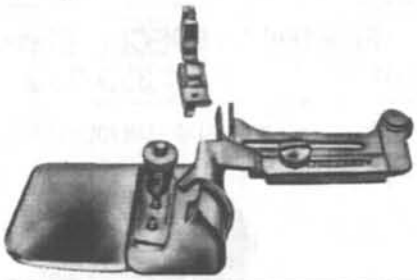
ADJUSTABLE GUIDE TUBE
#S52

STITCHED ELASTIC SWING HEMMER

FOR SINGLE NEEDLE MACHINES

★ This is a Turn-Up Hemmer that stitches Elastic end to end while sewing.
★ This eliminates tacking at both ends.
★ Amount of Gathering is Obtained by Adjusting Special Tension Bracket.

ALSO AVAILABLE IN SIZES:
#S91 5/16
#S91 3/8
#S91 1/2



STITCHED ELASTIC SWING HEMMER
#S91 1/4

KISSABLE ZIPPER ATTACHMENT

FOR USE ON ALL METAL, NYLON—SEPARATOR ZIPPERS

FOR SINGLE NEEDLE LOCKSTITCH MACHINES

★ **SAVES TIME**
★ **SNAG PROOF**
★ **NO PUCKERING**
★ **EASY TO USE**
★ **GOOD ON ALL FABRICS**
★ **ASSURES ACCURACY**
★ **COMPLETE EASY TO FOLLOW INSTRUCTIONS WITH EACH SET**

COMPLETE SET CONSISTS OF:
Zipper Foot, Guide Bar on Swing Gauge & Thumb Screw.

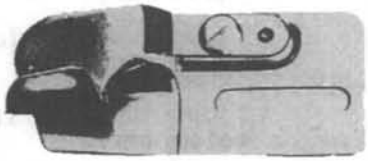
Trademark U.S. PATENT 3140680

KISSABLE ZIPPER ATTACHMENT, COMPLETE
#SK222

PARTS AVAILABLE SEPARATELY:
#SK223 Kissable Zipper Foot
#SK224 Kissable Zipper Guide Bar Bracket

LAP SEAM FOLDERS

★ **FOR SINGER Classes: 112W, 134W, 212G & 212W**



LAP SEAM FOLDERS COMPLETE:

#S112 1/4M (#490361 1/4M) Medium 1/4"
#S112 1/4H (#490361 1/4H) Heavy 1/4"
#S112 1/4MH (#490361 1/4MH) Medium-Heavy 1/4"
#S112 3/16M (#490361 3/16M) Medium 3/16"
#S112 3/16H (#490361 3/16H) Heavy 3/16"
#S112 3/16MH (#490361 3/16MH) Medium-Heavy 3/16"

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

LAP SEAM FOLDERS

FOR SINGER Classes: 231-2, 4, 5, 6, 7, 8, 31, 34 & 35 and 261-1, 2, 3, 20, 31 & 32

LAP SEAM FOLDER COMPLETE:

#121586 3/16M Medium 3/16"
#121586 3/16H Heavy 3/16"
#121586 3/16MH Medium-Heavy 3/16"
#121586 1/4M Medium 1/4"
#121586 1/4H Heavy 1/4"
#121586 1/4MH Medium-Heavy 1/4"
#121586 1/4XH Extra Heavy 1/4"

ALSO AVAILABLE LAP SEAM FOLDERS, COMPLETE FOR SINGER Class: 231-25:

#121757 3/16M Medium 3/16"
#121757 3/16H Heavy 3/16"
#121757 3/16MH Medium-Heavy 3/16"
#121757 1/4M Medium 1/4"
#121757 1/4H Heavy 1/4"
#121757 1/4MH Medium-Heavy 1/4"
#121757 1/4XH Extra Heavy 1/4"

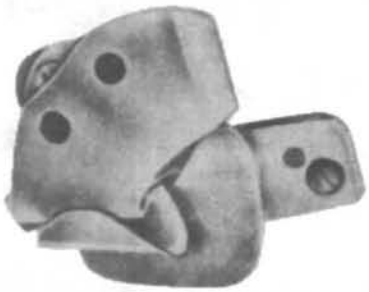
FOR SINGER Classes: 147-100 & 101, 253-201 & 211 and 262-21 & 22

LAP SEAM FOLDER, COMPLETE

#160619 3/16M Medium 3/16"
#160619 3/16H Heavy 3/16"
#160619 3/16MH Medium-Heavy 3/16"
#160619 1/4M Medium 1/4"
#160619 1/4H Heavy 1/4"
#160619 1/4MH Medium-Heavy 1/4"

FOR UNION SPECIAL Classes: 35800BQ & 35800DQ

DOUBLE LAP SEAM FOLDERS FOR 8 & 9 GAUGE



DOUBLE LAP SEAM FOLDERS, COMPLETE (For 8 & 9 Gauge)

#23420Z-9-1/8MH Medium Heavy
#23420Z-9-1/8H Heavy
#23420Z-9-1/8XH Extra Heavy

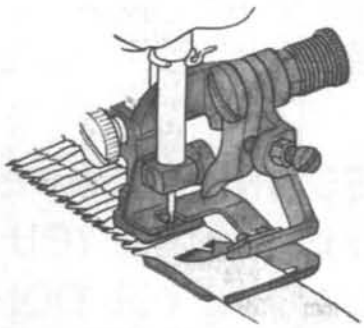
FOR UNION SPECIAL Class: 51400

LAP SEAM FOLDER, COMPLETE

#23420V 3/16M Medium 3/16"
#23420V 3/16H Heavy 3/16"
#23420V 3/16MH Medium-Heavy 3/16"
#23420V 1/4M Medium 1/4"
#23420V 1/4H Heavy 1/4"
#23420V 1/4MH Medium-Heavy 1/4"
#23420V 1/4XH Extra Heavy 1/4"

RUFFLER ATTACHMENT

FOR INDUSTRIAL SEWING MACHINES



- ★ **Depth of pleat adjustable from 0 to 5 MM**
- ★ **Recommended for thin fabrics**
- ★ **Uses one stitch per pleat**
- ★ **Supplied with one #G9-32 needle clamp**
- ★ **Feeding amount of pleat controlled by screw on attachment**
- ★ **Distance between pleats adjusted by feed dog in machine**

RUFFLER ATTACHMENT, COMPLETE

#G9 (#G9E) (#543023-001)

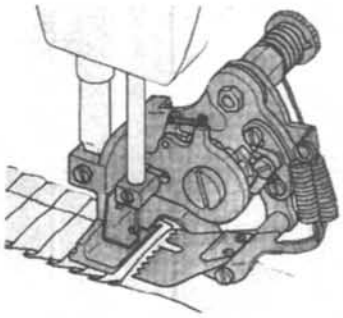
PARTS AVAILABLE SEPARATELY:

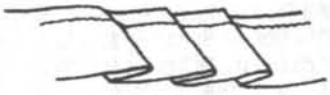
#G9S Blade
#G9-5 Adjusting Screw
#G9-7 Action Spring
#G9-32 Needle Clamp with Roller (Standard Type)
#G9-32A Needle Clamp with Roller (6.35 MM Diameter)
#G9-32NCS Screw For NDL Bar
#G9-32NS Screw For NDL Clamp
#G9-36 Needle Clamp with Roller (Square Hole)

RUFFLER ATTACHMENT

FOR SINGLE NEEDLE LOCKSTITCH MACHINES
(SINGER, JUKI, BROTHER, MITSUBISHI, ETC.)

★ WORKS ON A WIDE RANGE OF FABRICS, EVEN JEANS
★ AVAILABLE WITH EITHER 4 OR 8 STITCHES PER PLEAT (GIVING EXTRA STRENGTH PER PLEAT)





★ DEPTH OF PLEAT ADJUSTABLE FROM 0 TO 10 MM

Feeding amount of pleat controlled by screw on attachment

Distance between pleats adjusted by feed dog in machine.

RUFFLER ATTACHMENT, COMPLETE
#G900 (#G900E)
(★ SUPPLIED WITH ONE #G900-28 NEEDLE CLAMP)

PARTS AVAILABLE SEPARATELY:

#G900S Replaceable Thin Blade (0.2 MM)
#G900SH Replaceable Heavy Blade (0.5 MM)
#G900-3E Cam Roller Base With Screw
#G900-8 Action Spring
#G900-16SP Spring For #G900-16 Feed Plate
#G900-28 Needle Clamp Standard (7.24 MM Diameter)
#G900-28A Needle Clamp (6.35 MM Diameter)
#G900-28S Needle Set Screw For #G900-28 Clamp
#G900-29 Spring
#G900-CF4S Cam For 4 Stitches
#G900-CF8S Cam For 8 Stitches
#G900-SCR Screw For #G900S Blade

BACKTACKING ATTACHMENT ON SWING-AWAY BRACKET (PATENT #3123033)

- **Designed to fit all standard overlocks.**
- **Installed in minutes—ready for work.**
- **Your operator can obtain back tacking on the leading edges of seams while overlocking attachment can swing away from sewing area when not required, and in a split second can be repositioned into working position.**
- **Increased quality reduces handling, eliminates trimming and a bartack operation. adaptable for all overlock operations. Excellent for both knit and woven goods.**

ON SWING-AWAY BRACKETS, COMPLETE:

#A9457 For Union Special Class: 39500
#AS270-X2-4452 (#920776-4-10) For Rimoldi Machines
#MAP-80101-ZA0 For Juki Class: MO-801
#SBT20 For Singer Classes: 246 & 460
#SBT21 For Singer Class: 990B
#SBT22 For Merrow Machines
#SBT23 For Union Special Class: 39500
#SBT24 For Rimoldi Machines
#SBT25 For Willcox & Gibbs Superlock Machines
#SBT26 For Willcox & Gibbs Pegasus 515 Series Machines
#SBT27 For Yamato Machines
#SBT28 For Juki Class: MO-801

REPLACEMENT PARTS FOR #A9457

#A9457A Knife
#A9457B Knife Screw
#A9457C Spring
#A9457D Spring Screw
#A9457E Nut
#A9457F Washer
#A9457G Fulcrum Screw
#A9457H Fulcrum Nut

REPLACEMENT PARTS FOR #AS270-X2-4452 (#920776-4-10)

#3647B (#100458-0-10) Knife Screw
#2701PDB-4042 (#203231-0-10) Guard Set Screw
#270X1-4462 (#920778-0-10) Guard
#270X1-4482 (#920782-0-10) Lower Spring
#270X1-4502 (#920785-0-10) Upper Spring

REPLACEMENT PARTS FOR #MAP-80101-ZA0

#MAT-80103-Z00 Upper Spring
#MAT-80104-Z00 Lower Spring
#MAT-80105-Z00 Knife
#MAT-80106-Z00 Guard
#SS-6060410-TP Knife Screw
#SS-7060610-SP Guard Set Screw

REPLACEMENT PARTS FOR ALL SBT ON SWING-AWAY BRACKETS

SPRING
#SBT41

GUARD
#SBT44

ALSO AVAILABLE:

#SBT42 Screw
#SBT23SC Mounting Screw for **#SBT23**
#SBT43 Washer
#SBT45 Knife

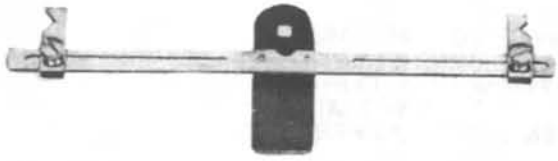
BUTTON SEWER SPACING GAUGES

FOR SINGER Classes: 68, 69, 114 & 175 AND LEWIS MACHINES

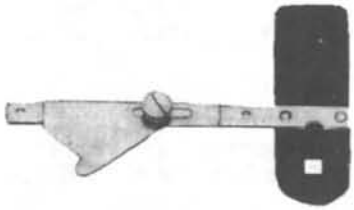
DOUBLE BUTTON SPACERS

★ FOR SEWING BUTTONS ON BLOUSES, PAJAMAS, SHIRTS, ETC. EVENLY AND WITHOUT MARKING GARMENT

#S8068 Double Button Spacer for Singer Classes: 68 & 69
#S80114 Double Button Spacer for Singer Class: 114
#S80175 Double Button Spacer for Singer Class: 175
#S80L Double Button Spacer for Lewis

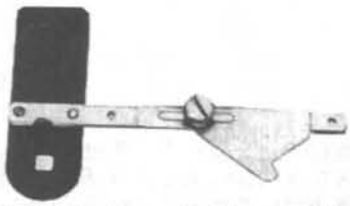


BUTTON SPACER For Right to Left FOR MEN'S WEAR



#S8268 Button Spacer for Singer Classes: 68 & 69
#S82114 Button Spacer for Singer Class: 114
#S82175 Button Spacer for Singer Class: 175
#S82L Button Spacer for Lewis

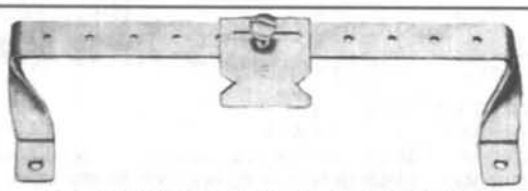
BUTTON SPACER For Left to Right FOR LADIES WEAR



#S8468 Button Spacer for Classes: 68 & 69
#S84114 Button Spacer for Class: 114
#S84L Button Spacer for Lewis

#S86 SHANK BUTTON SPACER FOR SINGER Class: 175 AND LEWIS

FASTENS DIRECTLY TO TABLE



FOR SPACING ON EITHER SIDE OF MACHINE

BUTTONHOLE SPACING GAUGES

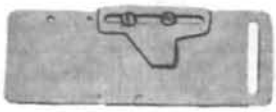
FOR SINGER Classes: 71 & 271K

TO SPACE BUTTONHOLES EVENLY WITHOUT MARKING

HORIZONTAL
#S88

VERTICAL
#S90

FOR HORIZONTAL BUTTONS



FOR MEN'S WEAR
#S92

FOR LADIES' WEAR
#S94

CONE BEARINGS

BALL BEARING CONE
#CB1 With Long Taper. For Lace and Elastic Spools. ⅜" Bore.

BALL BEARING CONE
#CB2 Stubby ⅜" Bore. 1½" Outside Diameter.

BALL BEARING CONE
#CB3 ½" Bore. 1⅞" Outside Diameter.

BALL BEARING CONE
#CB4 ½" Bore. 2¼" Outside Diameter.

HEAVY DUTY CONE BEARING WITH 2½" OUTSIDE DIAMETER
#CB5 3/8 ⅜" Bore.
#CB5 1/2 ½" Bore.
#CB5 5/8 ⅝" Bore.

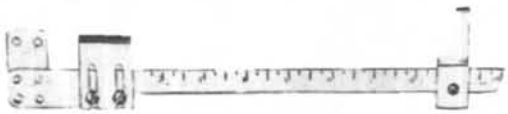
BUTTONHOLE SPACERS FOR BABY REECE MACHINE

FOR SPACING BUTTONS TO RIGHT OR LEFT

#S96 HORIZONTAL BUTTONHOLES

#S98 VERTICAL BUTTONHOLES

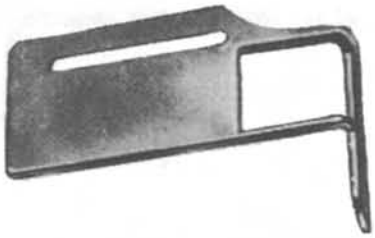
AN ADJUSTABLE GAUGE FOR MAKING EVENLY SPACED BUTTONHOLES WITHOUT MEASURING OR MATCHING



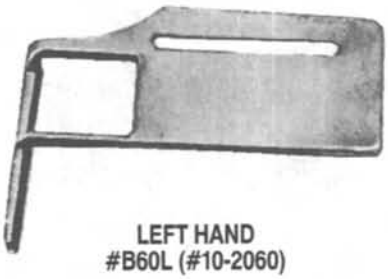
REPLACEMENT PARTS AVAILABLE SEPARATELY:

#S96A Buttonhole Spacer Screw, Large
#S96R Allen Head Screw (Large) for **#S96** Spacer
#S96W Allen Wrench
#S98A Buttonhole Spacer Screw, Short
#S98R Allen Head Screw (Short) for **#S98** Spacer

BUTTONHOLE SPACING GAUGES FOR MODEL 101 BIG REECE



RIGHT HAND
#B59R (#10-2059)



LEFT HAND
#B60L (#10-2060)

Superior EDGE CUTTER ATTACHMENT

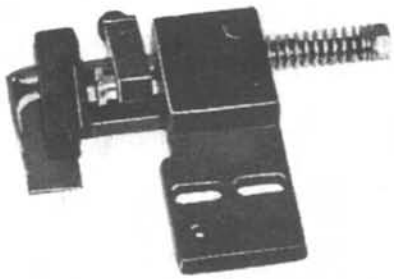
FOR SINGER SINGLE NEEDLE DROP FEED LOCKSTITCH MACHINES CLASSES: 31, 44, 95, 96, 191D, 195K, 196K, 241, 245, 251, 281, 331K, 366K, 400W, 451K, 491, 591D, 600W, 660A, 770, 771, 1300 & CENTURION 121D)

COMPLETE SET CONSISTS OF: Regular Foot, Plate, Feeder, Knife Block, Top & Bottom Knives, Knife Spring and Nut, Racer Arm Assembly, Looper, Pull Bar and Two Wrenches.

★ TRIMS AND STITCHES IN ONE OPERATION

★ EASILY INSTALLED

★ ADAPTABLE FOR ALL TYPES OF WORK IN GARMENT MANUFACTURING



EDGE CUTTER ATTACHMENT SET, COMPLETE
#490368 (#ECS1)

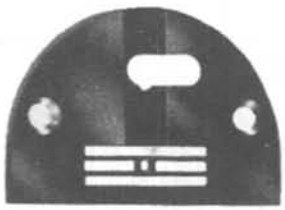
PARTS FOR *Superior* EDGE CUTTER ATTACHMENT #490368

(★ See Next Page For Additional Parts Available)

REGULAR FOOT
#S5

RIBBON FOOT
#S5R ½"

COLLAR BINDING FOOT
#S5C 5/8 ⅝"
#S5C 3/4 ¾"



NEEDLE PLATE
#S7 Regular
#S7T Teflon Coated

FEEDER
#S11 Regular
#S11R Rubberized

ADDITIONAL PARTS FOR *Superior* EDGE CUTTER ATTACHMENT #490368

TOP KNIFE
#S18

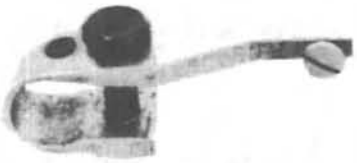
SPRING
#S13

LEFT HAND NUT
#S14

RACER ARM ASSEMBLY
#S16

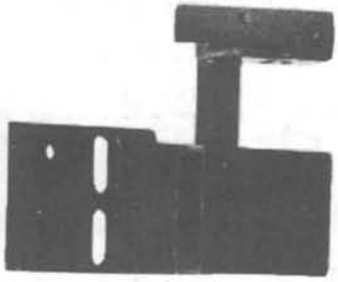
BOTTOM KNIFE
#S9

LARGE WRENCH
#S28

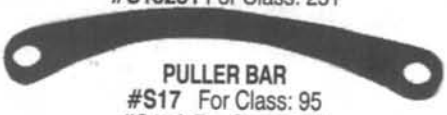


LOOPER
#S15241 For Class: 241
#S15251 For Class: 251

SMALL WRENCH
#S27



KNIFE BLOCK
#S21



PULLER BAR
#S17 For Class: 95
#S17A For Class: 241

OTHER PARTS AVAILABLE (NOT ILLUSTRATED):

#S10 Bottom Knife Screw
#S20 Hexagon Bolt for Looper
#S22 Racer Arm Cap Screw
#S24 Looper Set Screw
#S29 Pull Bar Screw

Superior TAPE AND RIBBON RACKS

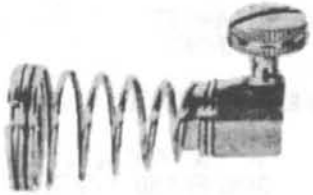
With the CUSTOM BUILT TENSION that are easily ADJUSTABLE FROM 3/16" TO 1¼". Equipped with vibration proof nuts to assure even tension at all times. Every rack supplied with 2 FULL SIZE 6" METAL DISCS and a TENSION SPRING COLLAR ASSEMBLY to hold tape firm.

TAPE RACK

FOR SINGER MACHINES:

#TR95 Tape Rack For Classes: 95 & 96
#TR241 Tape Rack For Class: 241
#TR245-4 Tape Rack For Class: 245-4
#TR251 Tape Rack For Class: 251
#TR281 Tape Rack For Class: 281

TENSION SPRING COLLAR ASSEMBLY FOR TAPE RACKS (AVAILABLE SEPARATELY)



#TR201

ADDITIONAL TAPE RACK PARTS AVAILABLE SEPARATELY (NOT ILLUSTRATED):

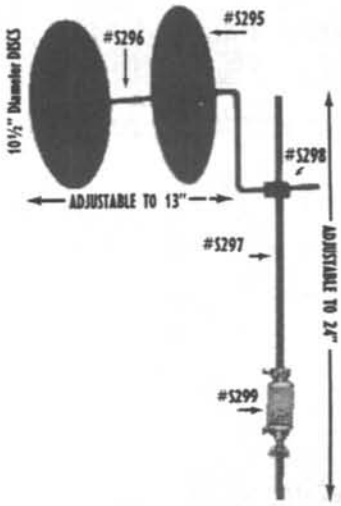
#T95 Tape Rack Tension Bracket For Class: 95
#T241 Tape Rack Tension Bracket For Classes: 241, 245-4, 251 & 281
#TR200 Tension Bracket Nut
#TR202 Disc with Collar
#TR203 Plain Disc
#TR206 Disc Rod for Tape Rack
#TR211 Tension Bracket Spring
#TR212 Tape Rack Screw Complete For Class: 241
#TR213 Tape Rack Screw Complete For Classes: 251 & 281

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

#S290 HEAVY DUTY TOP OF TABLE RACK COMPLETE

PARTS AVAILABLE SEPARATELY:

#S295 Disc
#S296 Plate Crank Rod
#S297 Main Rod
#S298 Rod Connectors
#S299 "C" Clamp

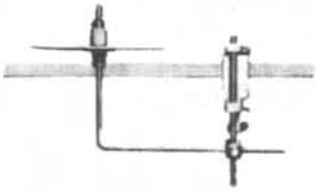


TAPE and RIBBON RACK
FOR CONSEW Class: 220 MACHINE

#TR220

BINDING & TAPE REEL

★ Adjustable from any angle.



#CW18

#TR105 NEW STYLE TAPE AND BINDING REEL BALL BEARING WITH BRAKE

Packing: Individually Boxed

PARTS AVAILABLE SEPARATELY:

#TR105-1 "C" Clamp ½" bore for TR105
#TR105-11 Ball Bearing Disc (Acrylic) w/Brake
#TR105-12 Ball Bearing Disc (Acrylic)

★ Reel tilts to any angle
★ Reel can be used in any position, vertical or horizontal
★ Ball bearings help eliminate drag
★ Special brake eliminates binding over-run when machine stops

UNDER TABLE ROLL RACK

For Binding on rolls that must be fed to the Sewing Machine from under the table. Rack will hold a roll of material up to 3" wide.

#S285

CARD WINDER

★ Clamps to any table
★ Adjustable for different size cards
★ Adjustable to any direction

#CW4

TABLE TYPE ELASTIC TENSION BRACKET

Required amounts of gathering and shirring are obtained by the adjustment of the tension springs. The Bracket can also be used for retarding laces & braids.

#S286

BINDING REEL

Used with Binders and Folders

#S287 (TABLE TOP)

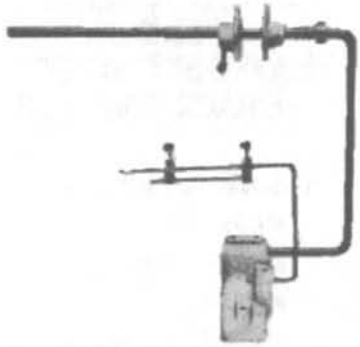
TAPE and RIBBON RACK
FOR SINGER Class: 457G ZIG-ZAG

RUGGEDLY BUILT TO WITHSTAND HIGH SPEEDS

PARTS AVAILABLE SEPARATELY:

#B25G Casting

#T457G Tape Rack Tension Bracket, Complete



TAPE & RIBBON RACK, COMPLETE
#TR457G

NEW STYLE TAPE and RIBBON RACK
FOR ALL W & W STYLE MACHINES

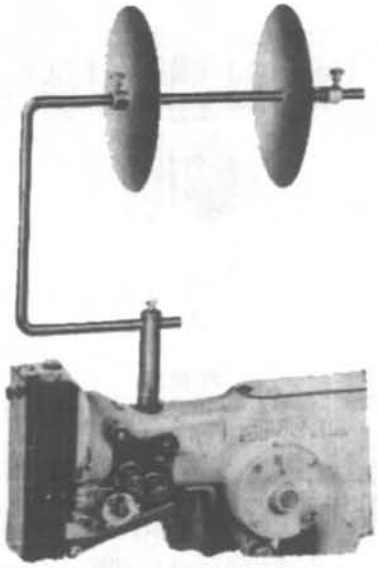
Will fit Singer Classes: **61W, 107W, 108W, 110W, 111W, 112W, 131W, 143W, 144W, 151W, 153W, etc.**

Simply un-screw Oil Thumb Screw from Top of the Machine and screw Tape Rack in.

SEPARATE PARTS AVAILABLE:

#T107W Tape Rack Tension Bracket Complete for Classes: 107W, 111W, 112W & 143W
#T212W Tape Rack Tension Bracket Complete for Class: 212W
#TR204 Tape Rack Post for W & W
#TR205 ⅜" Tension Spring Collar Assembly
#TR207 ⅜" Disc with Collar
#TR208 Plain Disc

★ Extra Heavy ⅜" Shafts
★ Large 6" Discs



TAPE & RIBBON RACK, NEW STYLE

#TRWW2 New Style Tape Rack Only For W & W
#TRWW3 New Style Tape Rack with Tension Bracket for W & W

ALSO AVAILABLE:
RACK FOR SINGER Classes: 212G & 212W

#TR212WA Tape Rack without Tension Bracket

#TR212W Tape Rack Complete with Tension Bracket

E-Z BINDING CUTTER

★ No more fumbling with materials.
★ Easily installed behind presser foot with 2 screws.
★ Materials will pass freely and easily into the Binding Cutter Knife.
★ Simply press lever of Binding Cutter and a clean cut is made quickly.
★ Can be used for places other than Sewing Machines whenever a fast, efficient Cutting-Off job is required.
★ Saves time wasted on Scissor Handling

EXTRA LARGE 1¾" BLADES

E-Z BINDING CUTTER, COMPLETE
#490366 (#EB110)

REPLACEMENT PARTS AVAILABLE SEPARATELY:

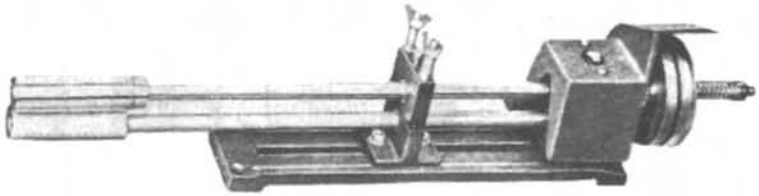
#EB111 E-Z Binding Cutter Knife Set (Replaceable Blade Assembly)
#EB112 E-Z Binding Cutter Main Body (Lower Knife Supporting Body)
#EB113 E-Z Binding Cutter Upper Knife Supporting Block Asssembly
#EB114 E-Z Binding Cutter Handle Complete
#EB115 E-Z Binding Cutter Knife Presser Spring
#EB116 E-Z Binding Cutter Push Up Spring
#EB117 E-Z Binding Cutter Knife Screw
#EB118 E-Z Binding Cutter Fulcrum Screw
#EB119 E-Z Binding Cutter Handle Screw
#EB120 E-Z Binding Cutter Adjusting Nut
#EB121 E-Z Binding Cutter Adjusting Screw
#EB122 E-Z Binding Cutter Plate Spring Screw
#EB123 E-Z Binding Cutter Spring Pin

Superior CLOTH PULLERS

ALL PULLERS HAVE ½" SHAFTS AND ARE NORMALLY SUPPLIED WITH 2 PLAIN 3" ROLLERS

STANDARD MODEL

★ **INDIVIDUALLY BOXED.**



CLOTH PULLER, COMPLETE
#P1

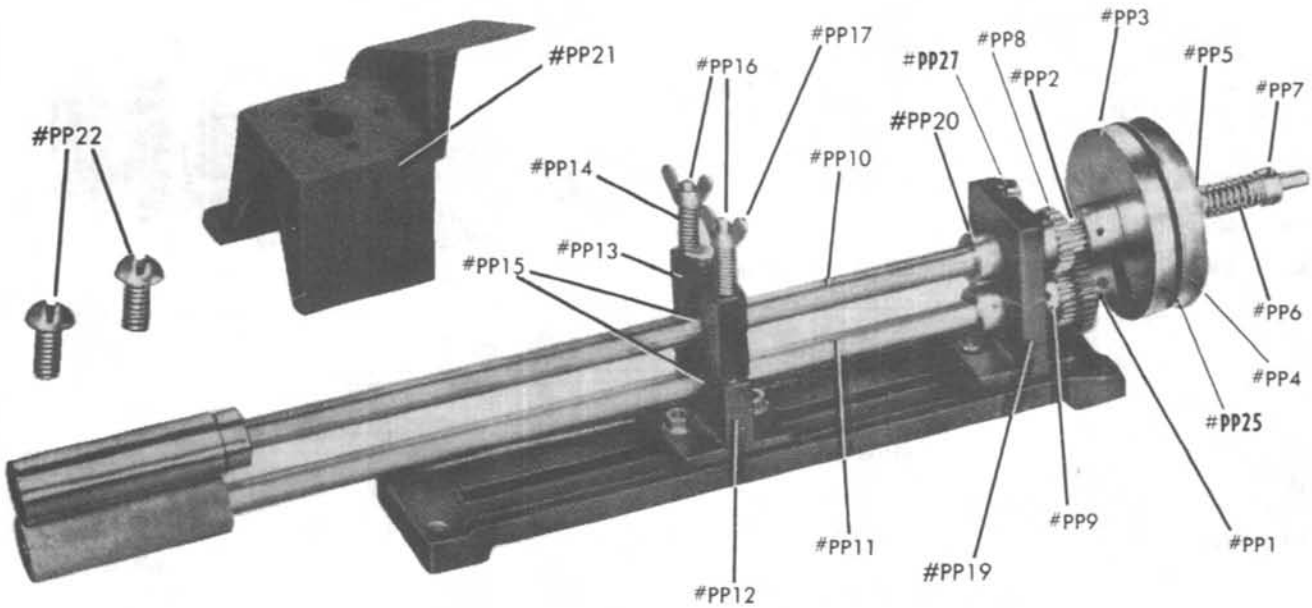
ONLY THE SUPERIOR CLOTH PULLER HAS ALL THESE FEATURES:

- **BELT GUARD & GEAR COVER** protects your fingers—an excellent safety feature. Eliminates binding of gears caused by loose threads, dirt, etc. and prevents catching of loose materials on belt pulley.
- **EQUIPPED WITH LONGER LASTING NYLON-FIBRE GEAR** for durability and quiet running.
- **TWO ADJUSTABLE "T" PIECES** which can be replaced separately and can also be adjusted accordingly by long slot on base on puller.

NOTE: #P1 PULLER IS NORMALLY SUPPLIED WITH 2 PLAIN 3" ROLLERS. CAN SUBSTITUTE ANY 3" ROLLER DESIRED. FOR ASSORTMENT OF ROLLERS AVAILABLE REFER TO PAGE 57

PULLER PARTS AVAILABLE SEPARATELY:

#PP1A Main Gear, Metal
#PP2 Clutch Wheel Gear
#PP3 Clutch Wheel with Gear
#PP4 Pulley Wheel
#PP5 Spring Bushing
#PP6 Shaft Spring
#PP7 Bushing
#PP8 Upper Gear
#PP9 Lower Gear
#PP10 Upper Shaft
#PP11 Lower Shaft
#PP12 Lower Shaft Bracket
#PP13 Upper Shaft Bracket
#PP14 Tension Spring
#PP15 Bronze Bushing
#PP16 Tension Post
#PP17 Tension Nut
#PP18 Upper and Lower Shaft Bracket Complete (Consisting of #PP12; #PP13; #PP14; #PP15; #PP16; #PP17)
#PP19 Solid Shaft Bracket Complete
#PP20 Shaft Collar
#PP21 Belt Guard and Gear Cover
#PP22 Cover Screw
#PP25 Plastic Friction Disc
#PP27 Straight Oil Cup
#PP28 Angled Oil Cup



Superior ZERO-MAX VARIABLE SPEED QUICK-CHANGE CLOTH PULLERS

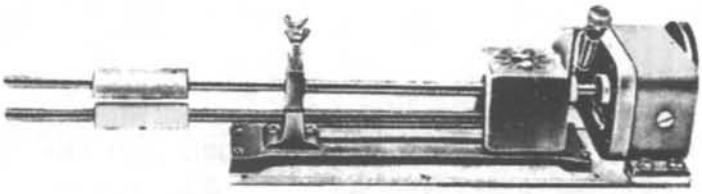
The finest of cloth pullers featuring the stepless variable speed drive.

A touch of the lever results in pin-point coordinated control.

★ EQUIPPED WITH 1 KNURLED AND 1 REGULAR ROLLER.
★ BELT GUARD AND GEAR COVER ELIMINATES THREAD WRAPPING SHAFTS AND GEARS.

#VP7L

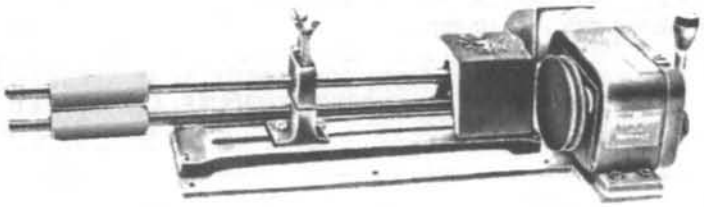
FOR LONG ARM MACHINES, Including Singer Classes: 96, 112W, 211W 212W, 241 & 251



#VP7L

#VP6M

FOR SHORT ARM MACHINES, Including Singer Classes: 52, 95, 107W, 143W, 400W, 451K, 457G & 600W. Also suitable for Blindstitch Machines (Including U.S.; Columbia; American, etc.) and Union Special 5000 Series Machines

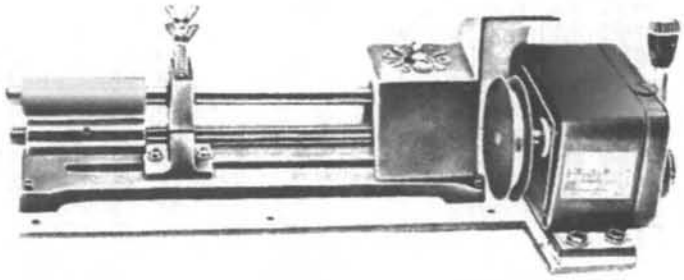


#VP6M

#RCFP Rubber Coupling For Variable Speed Cloth Pullers

#VP5S

SHORT MODEL FOR OVERLOCK
Including Singer Class: 246; Merrow Machines, etc.

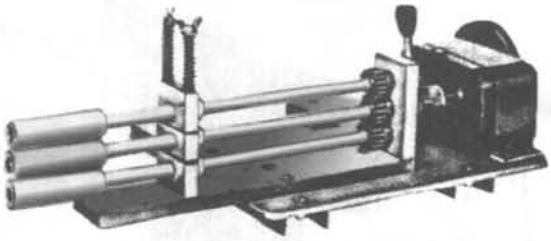


#VP5S

#VP8S
ZERO MAX
SPAGHETTI PULLER

ALSO AVAILABLE
#VP16S SPAGHETTI PULLER FOR OVERLOCKS

★ Three Roller Spaghetti Puller with Tension Springs.
★ Rollers on Top of each other. Driven by 3 Shafts.
★ Supplied with Brackets, to mount Puller in front of Machine.



#VP8S

COMPLETE LINE OF ROLLERS:

FOR ½" SHAFTS:

ADJUSTABLE COMPENSATING ROLLER
#PR31

RUBBER ROLLER
#PR32 3"
#PR61 6"

KNURLED ROLLER
#PR33 3"
#PR62 6"

PLAIN ROLLER
#PR34 3"
#PR63 6"

FOR ⅜" SHAFTS:

#PR41 3" PLAIN ROLLER
#PR42 3"KNURLED ROLLER
#PR43 3" RUBBER ROLLER
#PR44 3" SERRATED ROLLER

ZERO MAX PULLER DRIVES

#E1 Continuous Counter Clockwise
#E2 Continuous Clockwise
#E41 Continuous Counter Clockwise
#E42 Continuous Clockwise
#E1-SC Continuous CCW with Speed Control
#E2-SC Continuous Clockwise w/Speed Control
#E41-SC Continuous CCW with Speed Control
#E42-SC Continuous Clockwise w/Speed Control
#E1ID Intermittent Counter Clockwise
#E2ID Intermittent Clockwise
#E41ID Intermittent Counter Clockwise
#E42ID Intermittent Clockwise

DOUBLE GROOVE BALANCE WHEELS
(FOR USE WITH PULLERS)

FOR SINGER Class: 212W

DOUBLE GROOVE BALANCE WHEEL
#267451

FOR SINGER Class: 246

DOUBLE GROOVE BALANCE WHEEL
#160877

FOR SINGER Classes: 400W & 402W

DOUBLE GROOVE BALANCE WHEEL
#259464 With Bearing **#272142 (#270004)**

FOR SINGER Classes: 451K, 457G & 600W

DOUBLE GROOVE BALANCE WHEEL
#272227DG

FOR RIMOLDI

DOUBLE GROOVE BALANCE WHEEL
#270-008/3 (#202011-2-10)

FOR UNION SPECIAL 39500 SERIES

PULLEY ADAPTER
#39521PA
(Used In Conjunction With Regular Pulley Wheel)

FOR UNION SPECIAL 50000 SERIES

DOUBLE GROOVE BALANCE WHEEL
#51221C (#52921)

DOUBLE GROOVE BALANCE WHEEL
#52921PG (#52421)

PULLEY WHEEL ADAPTERS
AVAILABLE FOR MOST MACHINES

RECOMMENDED FOR USE ON SINGER Classes: 107W, 112W115, 131W, 153W, 400W1, etc.

★ Attached to hub on Sewing Machine Fly Wheel when this can be adapted.

PULLEY WHEEL ADAPTER (STYLE 1)
#PW1

RECOMMENDED FOR USE ON SINGER Classes: 111W, 112W140, 143W, 240W, etc.

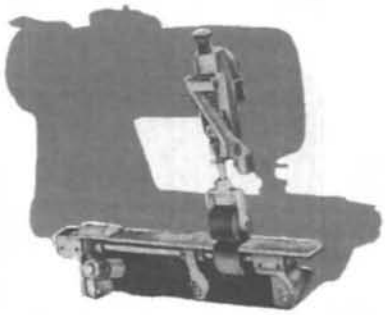
★ Attaches by replacing Balance Wheel Screw of Sewing Machine. Used when there is no hub on wheel.

PULLEY ADAPTER STUD WITH PULLEY WHEEL (STYLE 3)
#PW3

AVAILABLE SEPARATELY:
#PA3 Pulley Adapter Stud for WW Type
#2002A Aluminum Pulley 2"

#S300W "GEM" COMPLETE GEAR DRIVEN PULLER FOR SINGER Class: 300W

- EASILY INSTALLED. NO MACHINING REQUIRED.
- UPPER PULLER ASSEMBLY SHIPPED COMPLETELY INSTALLED.
- PRECISION MADE TO EXACTING SPECIFICATIONS.
- SUPPLIED WITH YOUR CHOICE OF STITCH WORM AND GEAR.



#S300W

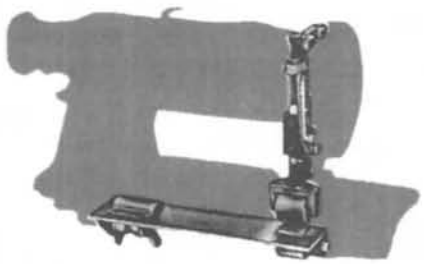
STITCHES PER INCH	STITCH WORM	GEAR	STITCHES PER INCH	STITCH WORM	GEAR
5	#269655	#269656	9	#269631	#269632
6	#269657	#269658	10	#269663	#269664
7	#269659	#269660	12	#269667	#269668
8	#269661	#269662			

REPLACEMENT PARTS FOR "GEM" GEAR DRIVEN PULLER FOR SINGER Class: 300W

#913 Roll Adjusting Thumb Screw
#131979 Rubber Feed Roller Upper & Lower For Gauges 3/16" to 1¼" With (2) Screws
#200017 Screw For 268452, 269609, 269623
#200202 Bar Lifter Roller Screw Stud
#200354 Position Screw For 268437
#200362 Set Screw For 269625, 269656, 268434
#200378 Set Screw For 268424
#200382 Set Screw For 268437, 269624, 269655
#200571 Cover Plate Screw For 268407, 268464
#201220 Position Screw For 269624, 269656
#201308 Screw For 268429
#201892 (Upper) Bar Lifter Roller
#232866 Position Pin For 268452, 269609, 268449, 269623
#268407 Cover Plate For Gauges 3/16 to 1¼ inches
#268424 (Lower) Shaft Collar With Two 200378
#268425 Needle Bearings
#268428 (Upper) Bar
#268429 (**#415216**) Bar Bracket With Bar Lifter Stop Pin
#268430 (**#415221**) Bar Lifter
#268432 Bar Lifter Cam Plate
#268434 (**#415218-452**) (Upper) Bar Position Bracket With 268435
#268435 (Upper) Bar Position Bracket Stud
#268436 (Upper) Bar Spring
#268437 (Upper) Bracket For Gauges 3/16 to 1¼ inches
#268438 (Upper) Shaft For Gauges 3/16 to 1¼ inches
#268449 (Lower) Shaft Bracket With Needle Bearing
#268452 Bed Hinge Conn. Bracket With Needle Bearing
#268464 Puller Feed Cover Plate For Gauges 3/16 to 1¼ inches
#268465 (Lower) Shaft
#269609 Bed Hinge Conn. Bracket With Needle Bearing
#269621 Cross Shaft
#269623 Cross Shaft Bracket With Two Needle Bearings
#269624 Cross Shaft Worm With 200382 and 201220 Screws
#269625 Cross Shaft Worm Gear With Two 200362 Set Screws
#415222 Puller Feed Roller Bracket (Upper)

#S212P "GEM" CLOTH PULLER FOR SINGER Classes: 112W140 & 212W140

- EASILY ATTACHED TO MACHINE. NO MACHINING NECESSARY.
- SPLIT DRIVING CRANK ELIMINATES NEED TO REMOVE BOTTOM SHAFT FOR INSTALLATION.
- EQUIPPED WITH UPPER AND LOWER, 1½" EXTRA WIDE HARD RUBBER ROLLERS.
- SELF ALIGNING UPPER ROLLER FORK BRACKET.
- NEW STYLE SINGER TYPE HEAVY DUTY CLUTCH.



#S212P

COMPLETE LINE OF REPLACEMENT PARTS AVAILABLE FOR #S212P "GEM" CLOTH PULLER

ROLLERS AVAILABLE SEPARATELY:

#212049 Rubber Roller (Upper)
#212050 Rubber Roller (Lower)

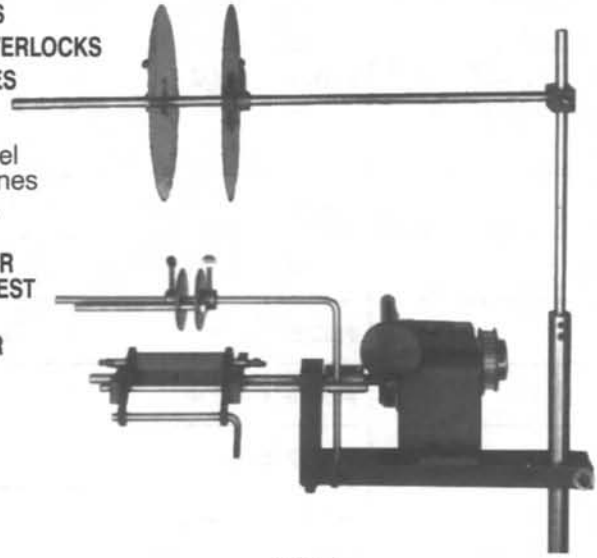
Superior TOP ELASTIC METERING DEVICE

- JUKI 800 AND 2500 SERIES
- MERROW AND SINGER OVERLOCKS
- WILLCOX & GIBBS 4 SERIES
- YAMATO

Price includes handwheel adapter for these machines and timing pulley & belt.

AVAILABLE FOR OTHER MACHINES UPON REQUEST

CHOICE OF PLAIN OR COARSE ROLLERS

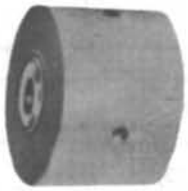


#VP13

AVAILABLE SEPARATELY: TIMING BELTS FOR VP13

#VP-100 10"	#VP-190 19"
#VP-110 11"	#VP-200 20"
#VP-120 12"	#VP-210 21"
#VP-130 13"	#VP-220 22"
#VP-140 14"	#VP-230 23"
#VP-150 15"	#VP-240 24"
#VP-160 16"	#VP-250 25"
#VP-170 17"	#VP-260 26"
#VP-180 18"	

REPLACEMENT PARTS FOR GALKIN PULLER
(PARTS CAN BE USED ON MOST SINGER AND UNION SPECIAL "TOP DRIVE" GALKIN PULLERS)



RUBBER COVERED UPPER ROLLER
#GAP501-2 1¼"

KNURLED STEEL UPPER ROLLER
#GAP816-SK 1¼"

TIMING BELT
#GAP2254

UPPER ROLLER SHAFT
#GAP2212
For Upper Rollers #GAP501-2 and #GAP816-SK.

LOWER ROLLER, KNURLED
#GAP2231 1¼"

LOWER ROLLER SHAFT
#GAP2232
For Lower Roller (#GAP2231)

WHEN ORDERING...PLEASE USE THE PART NUMBERS EXACTLY AS SHOWN IN THIS CATALOG (INCLUDING DASHES). THIS WILL HELP EXPEDITE YOUR SHIPMENTS & THE INVOICING OF YOUR ORDERS.

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- HOOKS/BOBBIN CASES/BOBBINS CROSS-REFERENCES—PAGES 29 THRU 37
- METRIC CONVERSIONS—PAGE 95
- NEEDLE SIZE CONVERSIONS—PAGE 9

SCREWS FOR ADLER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Length of Screw	Pitch
#893-06-716-0	4mm	10mm	.7mm
#992-00-337-0	—	—	—
#992-00-475-0	—	—	—
#992-00-687-0	.32mm	6mm	—
#992-00-721-0	—	—	—
#992-00-981-0	—	—	—
#992-01-914-0	—	—	—
#992-01-658-0	—	—	—

Item	Dia. of Thread	Length of Screw	Pitch
#992-01-915-0	—	—	—
#992-02-356-0	2mm	.25mm	—
#992-02-357-0	—	—	—
#992-02-357-7	2mm	.25mm	—
#992-02-389-0	4mm	9mm	—
#992-10-746-0	—	—	—
#992-12-255-0	—	—	—
#993-92-069-0	3mm	3mm	—

SCREWS FOR AMERICAN BLINDSTITCH MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item
#400040 (936A)
#400042 (938)

Item
#400075 (959)
#400082 (965)

Item
#400096 (972)
#401185 (X15-1S)

SCREWS FOR COLUMBIA BLINDSTITCH MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Length of Screw	Pitch
#18C236	—	—	—

Item	Dia. of Thread	Length of Screw	Pitch

SCREWS FOR U.S. BLINDSTITCH MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item
#209-1
#1051
#1075

Item
#1076S
#1079 (1779)(1266)
#1097

Item
#1099U (1098U)
#1101
#1102 (1122S)

SCREWS FOR FOR U.S. BLINDSTITCH MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL **FOR TAPS...REFER TO PAGE 96**

Item
#1106
#1108-6 (1108)(1060)
#1114
#1120

Item
#1122S (1102)
#1244 (1244-4)
#1289
#1326

Item
#3049
#3050

SCREWS FOR BROTHER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Screw	Length of Screw
#001630-4-02	2.38mm	4mm
#001670-5-12	3.57mm	5mm
#001670-8-14	3.57mm	8mm
#001671-0-14	3.53mm	10mm
#005681-0-12	4.37mm	10mm
#009630-6-14	2.38mm	6mm
#009630-8-12	2.38mm	8mm
#009660-4-12	3.18mm	4mm
#009660-6-12	3.18mm	6mm
#009660-7-12	3.18mm	7mm
#009669-3-12	3.18mm	3mm
#009669-4-12	3.18mm	4mm
#009670-4-12	3.57mm	4mm
#009670-4-14	3.57mm	4mm
#009670-5-12	3.57mm	5mm

Item	Dia. of Screw	Length of Screw
#009670-6-12	3.57mm	6mm
#009670-7-12	3.57mm	7mm
#009670-8-12	3.57mm	8mm
#009670-8-13	3.57mm	8mm
#009670-8-14	3.57mm	8mm
#009671-0-13	3.57mm	10mm
#009671-0-14	3.57mm	10mm
#009671-8-13	3.57mm	18mm
#009679-3-12	3.57mm	3mm
#009680-5-12	4.37mm	5mm
#009680-7-12	4.37mm	7mm
#009680-7-13	4.37mm	7mm
#009681-2-12	4.37mm	12mm
#009711-4-12	4.76mm	14mm
#009760-8-12	5.95mm	8mm

SCREWS FOR BROTHER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Screw	Length of Screw
#009760-8-13	5.90mm	7.40mm
#009761-4-12	5.95mm	14mm
#013660-4-12	3.18mm	4mm
#013679-4-12	3.57mm	4.5mm
#013710-5-12	4.76mm	5mm
#013710-7-12	4.76mm	7mm
#013760-6-10	5.95mm	6mm
#013761-4-10	5.85mm	13.85mm
#014660-3-22	3.18mm	3mm
#014680-4-22	4.37mm	4mm
#014680-6-20	4.37mm	6mm
#014680-6-22	4.37mm	6mm
#014710-5-22	4.76mm	5mm
#014760-6-22	5.95mm	6mm
#014770-6-22	6.35mm	6mm
#014821-0-22	7.94mm	10mm
#017680-5-12	4.57	5mm
#017681-0-12	4.33mm	10mm
#017711-4-12	4.76mm	14mm
#017761-6-12	5.95mm	16mm
#017762-0-13	5.95mm	20mm
#017782-5-12	6.35mm	25mm
#018061-4-22	6mm	14mm
#018062-0-22	6mm	20mm
#018062-2-22	6mm	22mm
#018081-6-22	8mm	16mm
#018501-4-22	5mm	14mm

Item	Dia. of Screw	Length of Screw
#018681-0-22	4.37mm	10mm
#060630-4-12	2.38mm	4mm
#060670-5-12	3.57mm	5mm
#060670-8-12	3.50mm	7.60mm
#060671-0-12	3.57mm	10mm
#060680-7-12	4.25mm	6.50mm
#062630-6-12	2.38mm	6mm
#062630-8-12	2.38mm	8mm
#062660-4-12	3.18mm	4mm
#062660-6-12	3.18mm	6mm
#062660-7-12	3.18mm	7mm
#062661-2-12	—	—
#062670-4-12	3.57mm	4mm
#062670-5-12	3.50mm	4.60mm
#062670-6-12	3.50mm	5.50mm
#062670-8-12	3.50mm	7.50mm
#062671-0-12	3.57mm	10mm
#062671-0-16	3.57mm	10mm
#062671-4-12	3.57mm	14mm
#062672-0-12	3.50mm	17.75mm
#062680-6-12	4.37mm	—
#062680-7-12	4.30mm	6.45mm
#062680-8-12	4.37mm	8mm
#062681-0-12	4.37mm	10mm
#062681-2-12	4.37mm	12mm
#062711-0-12	4.76mm	10mm
#062711-4-12	4.30mm	14mm

SCREWS FOR BROTHER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL **FOR TAPS...REFER TO PAGE 96**

Item	Dia. of Screw	Length of Screw
#062760-8-12	5.95mm	8mm
#062761-4-12	4.76mm	14mm
#100032-0-01	4.37mm	—
#100032-0-03	4.37mm	—
#100032-0-04	4.37mm	9mm
#100035-0-01	—	—
#100080-0-03	3.18mm	—
#100080-0-04	3.18mm	—
#100105-0-02	2.35mm	2.55mm
#100105-0-04	—	—
#100191-0-03	2.30mm	3.30mm
#100251-0-01	6.35mm	—
#100287-0-04	—	—
#100326-0-01	—	—
#100360-0-01	—	—
#100360-0-03	2.30mm	2.40mm
#100368-0-02	—	—
#100369B	—	—
#100402-0-02	—	—
#100402-0-04	3.57mm	—
#100463-0-01	7.94mm	—
#100511-0-03	4.76mm	—
#101706-0-01	6.30mm	5mm
#102424-0-03	—	—
#102424-0-04	4.37mm	22.70mm
#102538-0-02	3.57mm	—
#102538-0-07	3.57mm	—

Item	Dia. of Screw	Length of Screw
#102626-0-05	2.38mm	—
#102843-0-01	—	—
#102843-0-04	—	—
#103950-0-03	6mm	11.10mm
#104336-0-01	—	—
#104336-0-03	—	—
#104478-0-01	8.37mm	—
#105086-0-01	4.37mm	—
#105130-0-01	3.57mm	—
#105146-0-01	6.35mm	—
#105173-0-04	—	—
#105288-0-01	2.38mm	2.70mm
#105965-0-02	4.37mm	—
#106629-0-01	4.37mm	—
#107231-0-02	4.76mm	—
#107404-0-00	—	—
#107404-0-01	1.50mm	2mm
#107407-0-03	—	—
#108960-0-02	—	—
#108960-0-04	3.67mm	—
#110201-0-01	5.56mm	—
#110215-0-02	3.57mm	—
#111105-0-01	2.38mm	—
#111140-0-01	—	—
#111140-0-02	—	—
#111443-0-01	—	—
#111443-0-03	3.57mm	—

SCREWS FOR BROTHER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Screw	Length of Screw
#112015-0-01	3.18mm	—
#112301-0-01	—	—
#112623-0-01	6.35mm	—
#112626-0-01	6.35mm	—
#112628-0-01	6.35mm	—
#112684-0-01	6.25mm	5.70mm
#112751-0-02	3.57mm	—
#113050-0-01	3.57mm	—
#113912-0-01	—	—
#115493-0-02	5.90mm	16.60mm
#115503-0-01	4.37mm	—
#115546-0-01	—	—
#116283-0-01	3.18mm	—
#116323-0-01	3.57mm	—
#117160-0-01	4.37mm	7.25mm
#117516-0-01	—	—
#117666-0-01	3.18mm	—
#118521-0-01	—	—
#122771-0-01	2.38mm	—
#122771-0-02	2.38mm	—
#131007-0-01	6.30mm	5mm
#131337-0-01	—	—
#140004-0-01	3.57mm	—
#140270-0-01	2.50mm	7.70mm
#140553-0-01	—	—
#140553-1-01	3.18mm	4mm
#140553-1-02	3.18mm	4mm

Item	Dia. of Screw	Length of Screw
#141514-0-01	—	—
#141542-0-01	3.18mm	—
#141544-0-01	3.10mm	3mm
#142420-0-01	3.18mm	3.20mm
#143793-0-01	6.35mm	—
#144075-0-01	3.57mm	—
#144458-0-01	3.57mm	—
#144458-0-02	—	—
#145247-0-01	2.30mm	3.50mm
#145318-0-01	4.37mm	—
#145371-0-01	2.38mm	—
#146360-0-02	4.76mm	7mm
#146427-0-01	3.18mm	—
#146759-0-01	3.50mm	9.80mm
#146865-0-01	2.30mm	6.30mm
#147845-0-01	—	—
#147845-1-01	—	—
#147880-0-01	1.98mm	—
#148425-0-01	—	—
#148536-0-01	4.37mm	—
#148537-0-01	4.37mm	—
#148539-0-01	—	—
#148539-1-01	2.38mm	—
#148546-0-01	2.90mm	11.60mm
#149171-0-01	—	—
#149177-0-01	—	—
#149266-0-01	3.05mm	18.50mm

SCREWS FOR BROTHER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

FOR TAPS...REFER TO PAGE 96

Item	Dia. of Screw	Length of Screw
#149833-0-01	—	—
#150670-0-01	—	—
#150812-0-01	—	—
#151027-0-01	2.20mm	4.80mm
#151029-0-01	—	—
#151030-0-01	—	—
#151163-0-01	—	—
#151392-0-01	4.37mm	—
#151601-0-01	4.25mm	4.45mm
#151601-0-02	4.25mm	4.45mm
#151602-0-01	4.30mm	5.70mm
#151977-0-01	—	—
#151980-0-01	—	—
#151987-0-01	4.37mm	—
#152718-0-01	5.95mm	—
#152793-0-01	—	—
#152904-0-01	4.37mm	—
#153057-0-02	—	—
#153208-0-01	—	—
#153208-0-02	4.30mm	6.80mm
#153221-0-01	—	—
#153222-0-01	—	—
#153403-0-02	3.18mm	—
#153598-0-01	4.25mm	7.70mm
#153761-0-01	3.57mm	—
#154341-0-01	—	—
#154674-0-01	1.55mm	4mm

Item	Dia. of Screw	Length of Screw
#158107-0-01	3.45mm	5.75mm
#158534-0-01	—	—
#158536-0-01	2.38mm	—
#180721-0-01	—	—
#180731-0-01	2.40mm	2.50mm
#181937-0-01	2.38mm	—
#181938-0-01	—	—
#183038-0-01	—	—
#183155-0-01	7.14mm	—
#183156-0-01	2.38mm	—
#183157-0-01	—	—
#183292-0-01	—	—
#183293-0-01	1.50mm	1.30mm
#183389-0-01	—	—
#183390-0-01	—	—
#183507-0-01	—	—
#S00712-0-01	4.37mm	—
#S00712-1-01	4.37mm	2.90mm
#S00722-0-01	4.37mm	—
#S01297-0-01	—	—
#S01297-0-12	3.45mm	3.25mm
#S01304-0-01	6.20mm	17.20mm
#S01374-0-01	2.38mm	4mm
#S01567-0-01	—	—
#S01568-0-01	—	—
#S01708-0-01	1.98mm	—
#S01933-0-01	3.18mm	4mm

SCREWS FOR BROTHER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Screw	Length of Screw
#S10209-1-01	4.37mm	—

Item	Dia. of Screw	Length of Screw
#S13399-0-01	3.57mm	12mm

SCREWS FOR CONSEW MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Thread Per Inch	Tap#
#102C	—	—	—
#103C	—	—	—
#108C	—	—	—
#118C	—	—	—
#120C	—	—	—
#122C	—	—	—
#123C	—	—	—
#125C	—	—	—
#128C	—	—	—
#131C	—	—	—
#134C	—	—	—
#146C	—	—	—
#147C	—	—	—
#149C	—	—	—
#151C	—	—	—
#153C	—	—	—
#154C	—	—	—
#156C	—	—	—
#159C	—	—	—
#167C	—	—	—
#173C	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#181C	—	—	—
#187C	—	—	—
#189C	—	—	—
#191C	—	—	—
#193C	—	—	—
#200C	—	—	—
#215C	—	—	—
#218C	—	—	—
#219C	—	—	—
#233C	—	—	—
#235C	—	—	—
#238C	—	—	—
#241C	—	—	—
#247C	—	—	—
#267C	—	—	—
#4009	—	—	—
#5176A	—	—	—
#5187	—	—	—
#5215	—	—	—
#6015	—	—	—
#6025	—	—	—

SCREWS FOR CONSEW MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL **FOR TAPS...REFER TO PAGE 96**

Item	Dia. of Thread	Thread Per Inch	Tap#
#6029	—	—	—
#6031	—	—	—
#6361	—	—	—
#6366	—	—	—
#7018	—	—	—
#8007	—	—	—
#8009	—	—	—
#8014	—	—	—
#8031	—	—	—
#8040	—	—	—
#8057	—	—	—
#8059	—	—	—
#8060	—	—	—
#8076	—	—	—
#8091	—	—	—
#8093	—	—	—
#10513	—	—	—
#10519	17/64	24	20112
#10521	17/64	24	20112
#10522	17/64	24	20112
#10524	17/64	24	20112
#10525	17/64	24	20112
#10532	5/32	40	20026
#10534	3/32	48	20011
#10535	9/64	36	20042
#10542	5/32	40	20026
#10545	11/64	32	20052

Item	Dia. of Thread	Thread Per Inch	Tap#
#10550	5/32	40	20026
#10552	9/64	36	20042
#10559	3/16	32	20054
#10561	11/64	32	20052
#10566	1/4	32	20069
#10570C	—	—	—
#10573	7/32	32	20060
#10577	17/64	24	20112
#10581	7/32	32	20060
#10597	1/8	40	20024
#10601	1/8	40	20024
#10612	1/4	32	20069
#10624	1/4	32	20069
#10639	1/4	32	20069
#10646	17/64	24	20112
#10650C	9/64	36	20042
#10658	1/4	32	20069
#10660	3/16	32	20054
#10662	5/32	40	20028
#10664	9/64	36	20042
#10666	11/64	40	538
#10679	—	—	—
#10681	9/64	36	20042
#10685	9/64	36	20042
#10695	3/32	80	20004
#10696	9/64	36	20042
#10699	9/64	36	20042

SCREWS FOR CONSEW MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Thread Per Inch	Tap#
#10701	11/16	24	20119
#10704	11/64	32	20052
#10706	17/64	24	20112
#10708	7/32	32	20060
#10712	17/64	24	20112
#10715	11/64	32	20052
#10731	13/64	32	20057
#10766	—	—	—
#10828	1/4	40	87
#13011	—	—	—
#13014	—	—	—
#13015	—	—	—
#13018	—	—	—
#13021	—	—	—
#13023	—	—	—
#13027	—	—	—
#13031A	—	—	—
#13033	—	—	—
#13036	—	—	—
#13052	—	—	—
#13065	—	—	—
#13068	—	—	—
#13069	—	—	—
#13078	—	—	—
#13080	—	—	—
#16407-4	—	—	—
#16407-11	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#16407-12	—	—	—
#18033-3	—	—	—
#18045-3	—	—	—
#18045-4	—	—	—
#35017	—	—	—
#35193	—	—	—
#50002	—	—	—
#50008	—	—	—
#50017	—	—	—
#50024	—	—	—
#50054	—	—	—
#50072	—	—	—
#50078	—	—	—
#50081	—	—	—
#50085	—	—	—
#50089	—	—	—
#50107	—	—	—
#50116	—	—	—
#50123C	—	—	—
#50130	—	—	—
#50133C	—	—	—
#50137	—	—	—
#50140	—	—	—
#50149	—	—	—
#50165	—	—	—
#50172	—	—	—
#50178	—	—	—

SCREWS FOR CONSEW MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL **FOR TAPS...REFER TO PAGE 96**

Item	Dia. of Thread	Thread Per Inch	Tap#
#50209	—	—	—
#50212	—	—	—
#50218	—	—	—
#50224	—	—	—
#50227	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#50238	—	—	—
#50248	—	—	—
#50251	—	—	—
#50287	—	—	—

SCREWS FOR DURKOPP MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Screw	Length of Screw
#204-343	—	—
#204-344	—	—

Item	Dia. of Screw	Length of Screw
#211-387	—	—
#216-131	—	—

Item	Dia. of Screw	Length of Screw
#216-134	3.90mm	8.70mm
#216-406	—	—

SCREWS FOR JUKI MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Thread Per Inch	Tap#
#040-00000591	—	—	—
#040-05140582	—	—	—
#040-05141182	—	—	—
#040-05141184	—	—	—
#101-10500	—	—	—
#101-10609	—	—	—
#101-95402	—	—	—
#B-1104-122-000	—	—	—
#B-1105-804-000	—	—	—
#B-1114-980-000	—	—	—
#B-1116-980-000	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#B-1210-980-000	—	—	—
#B-1213-372-000	—	—	—
#B-1421-352-000	—	—	—
#B-1427-804-000	—	—	—
#B-1457-055-000	—	—	—
#B-1459-053-00B	—	—	—
#B-1469-053-000	—	—	—
#B-1509-051-000	—	—	—
#B-1511-816-000	—	—	—
#B-1514-816-000	—	—	—
#B-1611-055-000	—	—	—

SCREWS FOR JUKI MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Thread Per Inch	Tap#
#B-1810-761-H00	—	—	—
#B-1810-761-J00	—	—	—
#B-1831-055-000	—	—	—
#B-1843-563-000	—	—	—
#B-1903-541-000	—	—	—
#B-1903-552-000	—	—	—
#B-2006-372-000	—	—	—
#B-2036-372-000	—	—	—
#B-2605-980-000	—	—	—
#B-3208-280-000	—	—	—
#B-3418-552-000	—	—	—
#D-1456-055-B00	—	—	—
#D-1458-055-B00	—	—	—
#SD-0402001-SP	—	—	—
#SD-0460702-SP	—	—	—
#SD-0500091-TP	—	—	—
#SD-0500095-TH	—	—	—
#SD-0500803-SL (SP) (TP)	—	—	—
#SD-0600095-TH	—	—	—
#SD-0600271-SP	—	—	—
#SD-0630275-SP	—	—	—
#SD-0630301-SP	—	—	—
#SD-0640201-SP	—	—	—
#SD-0640211-SP	—	—	—
#SD-0641321-TP	—	—	—
#SD-0641322-TP	—	—	—
#SD-0720193-SP	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#SD-0720332-SP	—	—	—
#SD-0790511-SP	—	—	—
#SD-0790802-SP	—	—	—
#SD-0791501-SP	—	—	—
#SD-8150510-SP	—	—	—
#SS-1060210-TP	3/32	56	—
#SS-1110640-SP (TP)	11/64	40	538
#SS-2060210-SP	3/32	56	517
#SS-2060220-SP	3/32	56	517
#SS-2060310-SP	3/32	56	517
#SS-2060510-SL (SP)	3/32	56	517
#SS-2080810-SP	1/8	44	507
#SS-2090710-SP	9/64	40	—
#SS-2090820-TP	9/64	40	—
#SS-2110710-TP	11/64	40	—
#SS-2110910-SK (SP)	—	—	—
#SS-2110915-SP	11/64	40	—
#SS-2110920-SP (TP)	11/64	40	538
#SS-3060310-SP	—	—	—
#SS-3060410-SP	3/32	56	—
#SS-3090520-SP	9/64	40	—
#SS-3090610-SP	—	—	—
#SS-3150710-SN (SP) (TP)	15/64	28	548
#SS-3151012-TR	15/64	28	—
#SS-4060310-SP	3/32	56	517
#SS-4080310-SP	1/8	44	507
#SS-4080610-SP	—	—	—

SCREWS FOR JUKI MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

FOR TAPS...REFER TO PAGE 96

Item	Dia. of Thread	Thread Per Inch	Tap#
#SS-4080620-SP (TP)	1/8	44	507
#SS-4090610-SN (SP)	9/64	40	503
#SS-4090810-SP	—	—	—
#SS-4090815-SP	9/64	40	—
#SS-4110715-SP	11/64	40	—
#SS-4110910-SP (TP)	—	—	—
#SS-4111015-SP	—	—	—
#SS-5060310-SP	3/32	56	—
#SS-5060410-SL (SP)	3/32	56	517
#SS-5090610-SP	9/64	40	503
#SS-5110710-SP	11/64	40	—
#SS-5110810-SP	—	—	—
#SS-6050110-TP	5/64	64	—
#SS-6060210-SP	—	—	—
#SS-6060340-SP	3/32	56	517
#SS-6060410-SP (TP)	3/32	56	517
#SS-6060510-TP	3/32	56	517
#SS-6080320-SP (TP)	1/8	44	507
#SS-6080340-SP	1/8	44	507
#SS-6080410-SP	1/8	44	507
#SS-6080610-SP (TP)	1/8	44	507
#SS-6080720-SP	1/8	44	507
#SS-6081010-TP	1/8	44	507
#SS-6081210-SP	1/8	44	—
#SS-6090410-TP	9/64	40	503
#SS-6090420-SP (TP)	9/64	40	503
#SS-6090440-SP	9/64	40	503

Item	Dia. of Thread	Thread Per Inch	Tap#
#SS-6090612-TP	9/64	40	503
#SS-6090620-SP	9/64	40	503
#SS-6090630-SP (TP)	9/64	40	503
#SS-6090650-SP	—	—	—
#SS-6090670-SP (TP)	9/64	40	503
#SS-6090810-SP	9/64	40	503
#SS-6090910-TP	9/64	40	503
#SS-6091010-TP	—	—	—
#SS-6091210-SP (TP)	9/64	40	503
#SS-6110430-TP	11/64	40	538
#SS-6110610-TP	—	—	—
#SS-6110710-TP	—	—	—
#SS-6111010-SP (TP)	11/64	40	538
#SS-6111140-SK (SP)	11/64	40	538
#SS-6111210-SP	—	—	—
#SS-6111740-SP	—	—	—
#SS-6121212-TP	—	—	—
#SS-6121220-TP	3/16	28	—
#SS-6121610-SP (TP)	3/16	28	559
#SS-6152440-SP	15/64	28	548
#SS-6153040-SP	15/64	28	548
#SS-6580752-TP	1/8	40	20024
#SS-6661110-SK (SP)	1/4	40	87
#SS-6742012-TP	1/4	40	87
#SS-7060310-SP	3/32	56	517
#SS-7060510-SP	—	—	—
#SS-7060610-SP	3/32	56	517

SCREWS FOR JUKI MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Thread Per Inch	Tap#
#SS-7080310-SK (SP)	1/8	44	507
#SS-7080410-SP	—	—	—
#SS-7080510-SK(SL)(SP)	1/8	44	507
#SS-7080510-TP	1/8	44	507
#SS-7080520-SP	—	—	—
#SS-7090410-SP	9/64	40	503
#SS-7090510-SL (SP)	—	—	—
#SS-7090520-SL(SP)(TP)	9/64	40	503
#SS-7090610-SP	—	—	—
#SS-7090620-TP	9/64	40	503
#SS-7090630-SP	9/64	40	503
#SS-7090670-SP	9/64	40	503
#SS-7090710-SP (SL)	9/64	40	—
#SS-7090910-SK (SP)(TP)	9/64	40	503
#SS-7091110-SP (TP)	9/64	40	503
#SS-7110410-SN (SP)	11/64	40	—
#SS-7110510-SL (SP)(TP)	11/64	40	538
#SS-7110540-SP	11/64	40	538
#SS-7110710-SP (TP)	11/64	40	538
#SS-7110720-SP			
#SS-7110740-SP (TP)	11/64	40	538
#SS-7110820-SP	—	—	—
#SS-7110840-SP	—	—	—
#SS-7110910-SP (TP)	11/64	40	538
#SS-7111120-SK (SP)	11/64	40	538
#SS-7111310-SP	—	—	—
#SS-7111410-SK (SP)(TP)	11/64	40	538

Item	Dia. of Thread	Thread Per Inch	Tap#
#SS-7112420-SP	—	—	—
#SS-7120910-SK (SL)(SN)(SP)	3/16	28	559
#SS-7121410-SP	3/16	28	559
#SS-7150940-SP	15/64	28	—
#SS-7151120-SP	15/64	28	548
#SS-7151210-SK (SP)	15/64	28	548
#SS-7161640-SP	—	—	—
#SS-7620750-SL (SP)	3/16	32	565
#SS-7681650-SP (TP)	9/32	28	17
#SS-7681750-SP (TP)	9/32	28	17
#SS-8080310-SP (TP)	1/8	44	507
#SS-8080410-SP (TP)	1/8	44	507
#SS-8080610-SP	—	—	—
#SS-8080660-TP	—	—	—
#SS-8090410-SP (TP)	9/64	40	503
#SS-8090540-SP	9/64	40	503
#SS-8090670-SP	9/64	40	503
#SS-8110410-SP (TP)	11/64	40	538
#SS-8110422-TP	—	—	—
#SS-8110510-SL (SN)(SP)(TP)	11/64	40	538
#SS-8110750-SP	11/64	40	538
#SS-8111251-SP	—	—	2385
#SS-8150310-SP	15/64	28	548
#SS-8150410-SP	—	—	—
#SS-8150510-SP (TP)	15/64	28	548
#SS-8150710-SN (SP)(TP)	15/64	28	548
#SS-8151150-SK (SN)(SP)(TP)	15/64	28	548

SCREWS FOR JUKI MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

FOR TAPS...REFER TO PAGE 96

Item	Dia. of Thread	Thread Per Inch	Tap#
#SS-8151160-SP	15/64	28	—
#SS-8151230-SP	—	—	—
#SS-8151550-SK (SP)	15/64	28	548
#SS-8151770-SK (SP)	—	—	—
#SS-8151780-SP	15/64	28	—
#SS-8152030-SP	15/64	28	—
#SS-8152080-SP	15/64	28	—
#SS-8660530-SK (TP)	1/4	40	87
#SS-8660610-SP (TP)	1/4	40	87
#SS-8660612-TP	1/4	40	87
#SS-8660670-SP	1/4	40	87
#SS-8660810-TP	1/4	40	87
#SS-8660820-TP	—	—	—
#SS-8660830-TP	—	—	—
#SS-8681650-TP	9/32	28	17
#SS-8701042-TP	5/16	24	63
#SS-9080410-SP	—	—	—
#SS-9090410-TP	9/64	40	—
#SS-9090610-TP	9/64	40	503
#SS-9090640-SP	—	—	—
#SS-9090813-TP	—	—	—
#SS-9091810-SP	9/64	40	503
#SS-9092310-SP	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#SS-9111010-SK (SP)(TP)	11/64	40	538
#SS-9111013-SP	11/64	40	538
#SS-9111050-SP	11/64	40	538
#SS-9111610-SP	—	—	—
#SS-9112310-SP	11/64	40	538
#SS-9120643-TP	3/16	28	559
#SS-9121340-CP	3/16	28	559
#SS-9150710-TP	15/64	28	548
#SS-9151120-CP	15/64	28	—
#SS-9151120-SK (SP)	15/64	28	548
#SS-9151210-TP	15/64	28	548
#SS-9151220-SR	—	—	—
#SS-9151230-SP	—	—	—
#SS-9151420-TP	—	—	—
#SS-9151440-CP	—	—	—
#SS-9151610-SR	15/64	28	—
#SS-9151630-SP	—	—	—
#SS-9182010-SM (SN)	9/32	20	89
#SS-9621413-SP	—	—	—
#SS-9661120-CP (SP)	1/4	40	87
#SS-9661130-SP	—	—	—
#SS-9661230-CP (SP)	1/4	40	87

SCREWS FOR KANSAI MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Length of Screw
#06-001	3.8mm	3mm
#84-161	5.5mm	4.5mm
#84-162	4.6mm	5.5mm
#84-311	—	3mm
#84-314	3.57mm	4mm
#84-361	7mm	5.5mm
#84-363	7mm	10mm
#84-367	5.5mm	12mm
#84-380	—	—
#84-382	5.5mm	7mm
#84-383	—	14mm
#84-462	6mm	8mm
#84-464	—	—
#84-511	3.35mm	3.45mm
#84-513	—	4mm
#84-521	—	5mm

Item	Dia. of Thread	Length of Screw
#84-561	6.2mm	4.5mm
#84-566	8mm	12mm
#84-572	6.5mm	10.5mm
#84-584	—	—
#84-588	—	—
#84-612	7mm	11mm
#84-661	7.2mm	6.3mm
#84-763	7.5mm	12mm
#84-817	7mm	14mm
#84-861	7.5mm	15mm
#84-862	7.7mm	7mm
#85-181	10mm	—
#85-210	—	—
#85-620	3.2mm	8mm
#85-625	3.5mm	4mm
#87-104	—	3mm

SCREWS FOR LEWIS MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Thread Per Inch	Tap#
#18-75	5/32	40	V340
#18-125	2	56	—
#18-246	3	64	—
#18-272	1/8	44	—
#18-307	1/8	44	—
#18-318	4	48	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#18-330	—	—	—
#18-558	5/32	40	V340
#18-609	2	56	—
#18-623	5/32	40	V340
#18-733	5/32	40	V340
#18-747	1/4	24	—

SCREWS FOR LEWIS MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

FOR TAPS...REFER TO PAGE 96

Item	Dia. of Thread	Thread Per Inch	Tap#
#18-750	3/16	32	V311
#18-873	3/16	32	V311
#18-901	—	—	—
#18-929	3/16	32	V311
#18-930	5/32	40	V340
#18-931	5/32	40	V340
#18-945	5/32	40	V340
#18-959	7/32	32	—
#18-965	1/4	32	—
#18-967	5/32	40	V340

Item	Dia. of Thread	Thread Per Inch	Tap#
#18-974	5/32	40	V340
#73A	.088	64	V100
#1005L	7/32	32	—
#1039L	—	—	—
#1046L	—	—	—
#1189L	5/32	40	V340
#1351L	4	48	—
#1776L	—	—	—
#CS327	.155	40	V108
#SBW15	3/16	32	V311

SCREWS FOR MERROW MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Thread Per Inch	Tap#
#1-7/64	—	—	—
#2-1/8	1/8	40	5-40
#2-5/32	5/32	40	5/32-40
#3-1/8	1/8	40	—
#3-3/16	3/16	36	3/16-36
#5-3/16	3/16	36	3/16-36
#6-3/16	3/16	36	3/16-36

Item	Dia. of Thread	Thread Per Inch	Tap#
#7-5/32	5/32	40	5/32-40
#7-3/16	3/16	36	—
#8-1/8	1/8	40	5-40
#8-3/16	3/16	36	3/16-36
#9-1/8	1/8	40	5-40
#9-3/16	3/16	36	3/16-36
#11-5/32	5/32	40	5/32-40

Item	Dia. of Thread	Thread Per Inch	Tap#
#13-5/32	5/32	40	5/32-40
#35-5/32	5/32	40	5/32-40
#36-5/32	—	—	—
#37-5/32	—	—	—
#38-5/32	5/32	40	5/32-40
#83-3/16	—	—	—

SCREWS FOR METROPOLITAN MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Thread Per Inch	Tap#
#314-600-061(H44)	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#

SCREWS FOR MITSUBISHI MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Length of Screw
#M90601010	3/32	—
#M90602002	3/32	—
#M90604002	3/32	—
#M90605002	3/32	—
#M90612002	—	—
#M90802003	1/8	—
#M90806002	1/8	—
#M90813002	1/8	—
#M90815002	1/8mm	4.5mm
#M90851002	1/8mm	8mm
#M90851015	1/8mm	4mm
#M90853002	1/8	—
#M90854002	1/8	—
#M90906003	9/64	—
#M90907002	9/64	—
#M90907010	9/64	—
#M90910003	9/64	—
#M90911002	9/64	—
#M90911011	9/64	—
#M90916011	9/64	—
#M90916011	9/64	—
#M90922002	9/64mm	8mm
#M90935002	11/64	—
#M90935003	9/64	—
#M90939002	9/64	—
#M90944002	9/64	—
#M90951003	9/64mm	36L6.5mm

Item	Dia. of Thread	Length of Screw
#M90953003	9/64	—
#M91102001	11/64	—
#M91102010	11/64	—
#M91102002	—	—
#M91102011	11/64mm	8mm
#M91106022	—	—
#M91107002	11/64	—
#M91110002	11/64	—
#M91117002	11/64	—
#M91129015	11/64	—
#M91151010	11/64	—
#M91252016	3/16	—
#M91503001	15/64	—
#M91602001	1/4mm	4mm
#M91603001	1/4	—
#M91606001	1/4	—
#M91653001	1/4	—
#M94001021	—	—
#M94003021	—	—
#M94004021	—	—
#M94006021	5/8	—
#M95001021	—	—
#M95002021	—	—
#MF25E0125-2	—	—
#MG44E0125-3	—	—
#MG44E0125-4	—	—
#SE32440405L	—	—

SCREWS FOR NEW LONG NP.7 BAG SEWING MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL **FOR TAPS...REFER TO PAGE 96**

Item	Dia. of Thread	Length of Screw
#S28021KS 15/64 (15/64 S28021)	15/64	—
#S28028 (15/64 S28028)	15/64	—
#S32034 (3/16 S32034)	3/16	—
#S40001 (9/64 S40001)	9/64	—
#S40002 (11/64 S40002)	11/64	—
#S40003 (1/8 S40003)	1/8	—
#S40003 11/64 (11/64 S40003)	11/64	—

Item	Dia. of Thread	Length of Screw
#S40005 (11/64 S40005)	11/64	—
#S40011 (9/64 S40011)	9/64	—
#S40043 (9/64 S40043)	9/64	—
#S40065 (9/64 S40065)	9/64	—
#S40075 (11/64 S40075)	11/64	—
#S40089 (11/64 S40089)	11/64	—

SCREWS FOR PFAFF MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Length of Screw
#11-039174-15	—	—
#11-108006-15	—	—
#11-108084-15	—	—
#11-108135-15	—	—
#11-108171-15	—	—
#11-108174-15	—	—
#11-108177-15	—	—
#11-108222-15	—	—
#11-108225-15	—	—
#11-108228-15	—	—
#11-108237-15	—	—
#11-108288-15	—	—
#11-130176-15	—	—
#11-130224-15	—	—
#11-130227-15	—	—

Item	Dia. of Thread	Length of Screw
#11-173171-15	—	—
#11-173174-15	—	—
#11-174086-15(700288)	—	—
#11-174173-15	—	—
#11-174293-15	—	—
#11-317970-15	—	—
#11-330085-15	—	—
#11-341901-15	—	—
#11-341902-15	—	—
#91-000019-15	—	—
#91-000034-15(34P)	—	—
#91-000072-15	—	—
#91-000073-35	—	—
#91-000082-15	—	—
#91-000082-35	—	—

SCREWS FOR PFAFF MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Length of Screw
#91-000085-35	—	—
#91-000089-35	—	—
#91-000091-35	—	—
#91-000172-35	—	—
#91-000219-15(219P)	—	—
#91-000249-15	—	—
#91-000250-15	—	—
#91-000277-35	—	—
#91-000321-15	—	—
#91-000335-25	—	—
#91-000386-15	—	—
#91-000390-15(390P)	—	—
#91-000407-15(40715)	—	—
#91-000422-35(42235)	—	—
#91-000509-05	—	—
#91-000509-15(509)	—	—
#91-000512-15	—	—
#91-000529-15	—	—
#91-000678-15	—	—
#91-000687-15(687P)	—	—
#91-000785-05	—	—
#91-000785-15(785)	—	—
#91-000790-15	—	—
#91-000928-15(928)	—	—
#91-000998-15	2.30mm	2.45mm
#91-001179-35(1179)	—	—
#91-001241-15(1241)	—	—

Item	Dia. of Thread	Length of Screw
#91-100044-15	—	—
#91-100208-15	—	—
#91-100270-15	—	—
#91-100296-35(29635)	—	—
#91-174016-05	—	—
#91-174068-15	—	—
#91-700082-15	—	—
#91-700082-25	—	—
#91-700112-25	—	—
#91-700173-15	—	—
#91-700226-15	2.45mm	2.50mm
#91-700249-15	—	—
#91-700277-45	—	—
#91-700335-15	—	—
#91-700335-25	3.90mm	6.00mm
#91-700335-45	—	—
#91-700336-15	—	—
#91-700717-15	—	—
#91-700770-15	—	—
#91-700799-15	—	—
#91-700868-15(700868)	—	—
#91-700991-15(700991)	—	—
#91-700996-15	—	—
#91-701041-15(701041)	—	—
#91-701179-91	—	—
#91-701344-15	—	—
#91-701344-35(701344)	—	—

SCREWS FOR REECE MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

FOR TAPS...REFER TO PAGE 96

Item	Dia. of Thread	Thread Per Inch	Tap#
#01-1069(1069)	3/16	36	3/16-36N.S.2
#01-1099(1099)	—	—	—
#01-2019(2019)	6	52	6-52N.S.2
#01-2131(2131)	6	52	6-52N.S.2
#01-2193(2193)	4	60	4-60N.S.2

Item	Dia. of Thread	Thread Per Inch	Tap#
#01-2313(2313)	3/16	36	3/16-36N.S.2
#01-2351(2351)	6	52	6-52N.S.2
#01-2385(2385)	1/4	30	1/4-30N.S.2
#01-2386(2386)	3/16	36	3/16-36N.S.2

SCREWS FOR RIMOLDI MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item

- #100458-0-10(3647B)
- #201236-0-10
- #202473-0-11
- #202488-0-10(270-977)
- #202489-0-10(270-978)
- #202496-0-10(270-987)
- #203187-0-10(2701P-403/1)
- #203231-0-10(2701PDB-4042)
- #204799-0-10(290-987)
- #204869-0-11(204869-0-10)(297-179)
- #204889-0-10(297-187)
- #204895-0-10(204895-0-11)(297-195)
- #204947-0-10(297-906)
- #207562-0-00
- #302351-0-10
- #303503-0-10
- #721412-2-00
- #721433-2-00
- #721443-2-00

Item

- #721464-2-00
- #721475-2-00
- #721485-2-00
- #724032-0-00
- #724895-2-00
- #727012-0-00(016-B-4)
- #729011-2-00
- #740220-2-00
- #740230-2-00
- #740236-0-00(039-R-85)
- #741088-0-00(007-H-25)
- #741413-0-00(001-A-32)
- #741413-2-00
- #741415-2-00
- #741431-0-00(270-989)
- #741431-2-00
- #741433-0-00(001-A-43)
- #741433-2-00
- #741453-2-00

Item

- #741520-2-00(004-F4)
- #741535-0-00(004-C-55)
- #741539-0-00
- #741642-2-00
- #741675-2-00
- #741724-0-00(007R-75)
- #742811-0-00
- #743464-2-00
- #744530-0-00
- #744533-0-00
- #744573-0-00
- #744634-0-00(032-F-65)
- #744636-2-00
- #744730-2-00
- #744742-0-00(032-L-105)
- #745002-0-00
- #745800-2-00(290-944)
- #745812-2-00(270-974/1)

SCREWS FOR SINGER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Thread Per Inch	Tap#
#76	15/64	28	548
#79S	15/64	28	548
#102S	1/8	44	507
#107S	9/64	40	503
#109	1/8	44	507
#111S	3/32	56	517
#112	5/64	64	218
#127	3/16	28	559
#134	1/4	24	65
#141	3/16	28	559
#144	5/16	24	63
#145	3/16	28	559
#152	9/64	40	503
#156	15/64	28	548
#157	11/64	40	538
#160	3/16	32	565
#164	3/16	32	565
#171	9/64	40	503
#175	9/64	40	503
#176	9/64	40	503
#178	3/16	28	559
#180	3/16	28	559
#181	3/16	32	565
#185	1/8	44	507
#187	9/64	40	503
#190	9/64	40	503
#191	11/64	40	538

Item	Dia. of Thread	Thread Per Inch	Tap#
#193	9/64	40	503
#195	9/64	40	503
#196	9/64	40	503
#197	1/8	44	507
#199	3/16	32	565
#200	11/64	40	538
#202	9/64	40	503
#203	9/64	40	503
#206	1/8	44	507
#207	9/64	40	503
#208	1/8	44	507
#209	9/64	40	503
#215	3/32	64	554
#217	9/64	40	503
#218	3/32	56	517
#219	9/64	40	503
#223S	1/8	44	507
#225	11/64	40	538
#226	3/32	56	517
#227	1/8	44	507
#228	1/8	44	507
#229	3/32	56	517
#230S	1/8	44	507
#231S	11/64	40	538
#233	3/32	56	517
#236	9/64	40	503
#237	9/64	40	503

Item	Dia. of Thread	Thread Per Inch	Tap#
#238	3/32	56	517
#240	3/32	56	517
#241	—	—	—
#244	9/64	40	503
#248	9/64	40	503
#249	3/32	56	517
#251	3/32	56	517
#284	9/64	40	503
#286	9/64	40	503
#286S	9/64	40	503
#289	9/64	40	503
#337	3/32	56	517
#356	5/16	18	11
#375	9/32	28	17
#381	15/64	28	548
#389	3/16	32	20054
#390	9/64	40	503
#391	9/64	40	503
#398	3/32	64	554
#399	9/64	40	503
#401	1/8	44	507
#404	3/32	64	554
#418	9/64	40	503
#419	9/64	40	503
#434	5/16	24	63
#443S	15/64	28	548
#446	15/64	28	548

SCREWS FOR SINGER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

FOR TAPS...REFER TO PAGE 96

Item	Dia. of Thread	Thread Per Inch	Tap#
#448	15/64	28	548
#453	15/64	28	548
#458	3/16	28	559
#460	9/64	40	503
#462	11/64	40	538
#465	11/64	40	538
#466	9/64	56	495
#515S	—	—	—
#578	9/64	40	503
#591	3/32	100	521
#592	5/64	64	218
#596	9/64	40	503
#620S	1/8	44	507
#624S	11/64	40	538
#661	9/32	28	17
#662	3/32	56	517
#665	3/32	56	517
#668	—	—	—
#680W	3/16	32	565
#688	1/2	28	166
#689	15/64	28	548
#690	3/16	32	565
#691	11/64	40	538
#702	3/32	56	517
#704	11/64	40	538
#725	3/32	56	517
#732	9/64	40	503

Item	Dia. of Thread	Thread Per Inch	Tap#
#738	9/64	40	503
#742	11/64	40	538
#747	9/64	40	503
#768	1/8	64	515
#775	9/64	40 L.H.	492
#797	9/32	28	117
#802	5/16	24	63
#808	9/64	40	503
#818	3/16	32	565
#853	1/8	44	507
#857	1/8	44	507
#858	9/32	28	17
#896	11/64	40	538
#898	11/64	40	538
#904	1/8	44	507
#906	1/8	44	507
#907	3/16	32	565
#908	11/32	28	60
#913	11/16	28	208
#914	11/64	40	538
#933	3/16	32	565
#934	1/8	44	507
#936	7/16	28	4
#997	9/64	40	503
#1019	9/64	40	503
#1036	1/4	40	87
#1053	3/32	56	517

Item	Dia. of Thread	Thread Per Inch	Tap#
#1057	11/64	40	538
#1065	9/32	28	17
#1072	1/8	44	507
#1076	1/8	44	507
#1094	11/64	40	538
#1100	3/32	56	517
#1103	7/32	32	86
#1122	9/32	18	15
#1155	9/64	40	503
#1161	3/32	56	517
#1173	5/64	64	218
#1178	1/4	28	316
#1182	1/8	50	513
#1196	1/4	28	316
#1198	11/64	40	536
#1202	35/64	20 L.H.	320
#1204	1/4	28	316
#1206	13/64	36	315
#1208	3/32	56	517
#1209	11/64	40	538
#1231	9/64	40	503
#1235S	3/16	32	565
#1238S	11/64	40	538
#1243	5/16	24	63
#1253	11/64	40	538
#1255	13/64	36	315
#1259	1/4	40	87

SCREWS FOR SINGER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Thread Per Inch	Tap#
#1318	13/64	36	315
#1323S	11/64	40	538
#1329	3/32	56	517
#1367	5/64	64	218
#1380	1/16	80	357
#1423	9/64	40	503
#1430	9/64	40	503
#1449	.84	64	525
#1454	11/64	40	538
#1472	3/32	56	517
#1480	11/64	40	538
#1480S	11/64	40	538
#1483	9/64	40	503
#1492	9/64	40	503
#1498	11/64	40	538
#14431/4	9/64	40	503
#14431/8	9/64	40	503
#14433/8	9/64	40	503
#14433/16	9/64	40	503
#50004	9/64	40	503
#50014	9/64	40	503
#50018	11/64	40	538
#50062	1/4	24	65
#50093	1/16	80	357
#50117	1/8	44	507
#50123	1/8	44	507
#50138	1/8	44	507

Item	Dia. of Thread	Thread Per Inch	Tap#
#50152	9/64	40	503
#50169J	3/32	56	517
#50190	9/64	40	503
#50203	9/64	40	503
#50225J(#50225)	3/32	56	517
#50241	11/64	40	538
#50267	11/64	40	538
#50305	9/64	40	503
#50311	11/64	40	538
#50318	3/32	56	517
#50356	1/4	24	65
#50379	9/64	40	503
#50383	9/64	40	503
#50406	3/32	56	517
#50438	9/64	40	503
#50446	11/64	40	538
#50579	1/8	44	507
#50581	1/4	24	65
#50599	1/4	28	316
#50603	9/64	40	503
#50624	1/8	44	507
#50628	9/64	40	503
#50632	9/32	20	89
#50650	9/64	40	503
#50671	.190	32	N.F. 2
#51224	9/64	40	503
#51229	3/32	56	517

Item	Dia. of Thread	Thread Per Inch	Tap#
#51283	15/64	28	548
#51306	3/32	56	517
#51345	3/32	56	517
#51369	11/64	40	538
#51381	9/64	40	503
#51387	35/64	20 L.H.	320
#51388	3/32	56	517
#51403	1/8	44	507
#51421	5/16	24	265
#51428R	5/16	18	11
#51429R	5/16	18	U.S.S.
#51473R	5/16	18	11
#51797	—	—	—
#109329	—	—	—
#109484	—	—	—
#109522	1/4	40	87
#114032	—	—	—
#140019	5/32	32	530
#140020	11/64	40	538
#140021	5/32	32	530
#140024	3/16	32	565
#140026	3/8	24	U.S.S.
#140036	1/8	44	507
#140037	3/8	16	236
#140039	3/16	32	565
#140040	1/4	32	412

SCREWS FOR SINGER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

FOR TAPS...REFER TO PAGE 96

Item	Dia. of Thread	Thread Per Inch	Tap#
#140047	5/16	24	63
#140050	9/64	40	503
#140059	1/8	44	507
#140061	9/64	40	503
#140066	3/16	32	565
#140072	3/16	32	565
#140088	11/64	40	538
#140119	9/64	40	503
#140160	11/64	40	538
#140239	1/8	44	507
#140265	1/8	44	507
#140295	9/64	40	503
#140321	3/16	32	565
#140350-51469	1/4	24	65
#140352	3/16	32	565
#140390	9/64	40	503
#140393	11/64	40	538
#140411	5/16	24	63
#140414	15/64	28	548
#140503	190	24	N.C.2
#140509	1/8	44	507
#140510	9/64	40	503
#140545	9/64	40	503
#140549	3/32	56	517
#140596	11/64	40	538
#140655	3/32	64	554
#140706	9/64	40	503

Item	Dia. of Thread	Thread Per Inch	Tap#
#140788	9/64	40	503
#141077	7/32	24	—
#141093	15/64	28	548
#141099	3/16	32	565
#141100	7/32	24	—
#141103	11/64	40	—
#141145	11/64	40	538
#141158	11/64	40	538
#141220	4	48	U.N.F.
#141242	9/64	40	503
#141245	11/64	40	538
#141424	3/48	1/4	—
#141450	1/4	28	316
#141462	—	—	—
#141478	—	—	—
#141494	—	—	—
#141514	3/32	100	521
#141525	3/32	56	517
#141553	—	—	—
#141566	—	—	—
#141567	—	—	—
#141574	3/32	56	517
#141584	3/32	48	20011
#141664	9/64	36	20042
#143349	1/4	40	—
#149153	1/4	40	—
#154971	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#164009	—	—	—
#164068	—	—	—
#175390	3/16	32	565
#175674	1/8	44	507
#200006	17/64	24	20112
#200009	—	—	—
#200014	—	—	—
#200017	5/16	20	20131
#200019	17/64	24	20112
#200029	17/64	24	20112
#200035	13/64	32	20057
#200040	7/32	32	20063
#200043	—	—	—
#200047	3/16	32	565
#200053	13/64	32	20057
#200054	11/64	32	20052
#200056	9/64	36	20042
#200056S	—	—	—
#200058	7/32	32	20063
#200061	3/16	32	20054
#200064	11/64	32	20052
#200066	9/64	36	20042
#200069	3/16	32	20054
#200070	7/32	32	20063
#200072	5/32	40	20026
#200074	9/64	36	20042
#200076	9/64	36	20042

SCREWS FOR SINGER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Thread Per Inch	Tap#
#200077	11/64	32	20052
#200078	11/64	32	20052
#200082	11/64	32	20052
#200084	3/16	32	20054
#200086	5/32	40	20026
#200089	9/64	36	20042
#200094	—	—	—
#200095	3/16	32	20054
#200096	11/64	32	20052
#200098	11/64	32	20052
#200099	9/64	36	20042
#200100	3/16	30	20090
#200103	1/8	40	20024
#200106	1/8	40	20024
#200110	9/64	36	20042
#200112	3/16	32	20054
#200113	11/64	32	20052
#200118	9/64	36	20042
#200121	13/64	32	20057
#200125	9/64	36	20042
#200126	9/64	36	20042
#200132	9/64	36	20042
#200135	1/8	40	20024
#200137	9/64	36	20042
#200138	1/8	40	20024
#200141	9/64	36	20042
#200143	9/64	36	20042

Item	Dia. of Thread	Thread Per Inch	Tap#
#200145	7/64	48	20012
#200157	13/64	32	20057
#200157S	13/64	32	20057
#200159	11/64	32	20052
#200161	9/64	36	20042
#200164	1/8	40	20024
#200166	1/8	40	20024
#200169	1/8	40	20024
#200172	3/32	48	20011
#200173	1/8	40	20024
#200175	3/32	48	20011
#200180	3/32	48	20011
#200181	—	—	—
#200184	13/64	32	20057
#200186	1/8	40	20042
#200188	1/8	40	20024
#200190	9/64	36	20042
#200194	7/32	32	20060
#200196	3/32	48	20011
#200202	1/4	32	20069
#200246	13/64	32	20057
#200249	7/32	32	20060
#200253	3/16	32	20054
#200256	7/32	32	20060
#200257	7/32	32	20060
#200262	17/64	24	20112
#200263	3/16	32	20054

Item	Dia. of Thread	Thread Per Inch	Tap#
#200265	7/32	32	20060
#200273	3/16	32	20054
#200278	3/16	30	20090
#200294	9/64	36	20042
#200299	9/64	40	503
#200308	9/64	36	20042
#200309	9/64	36	20042
#200321	3/32	48	20011
#200327	—	—	—
#200328	—	—	—
#200333	1/4	32	20069
#200335	17/64	24	20112
#200336	1/8	40	20024
#200337	3/16	32	20054
#200344	11/64	32	20052
#200346	—		—
#200347	17/64	24	20112
#200351	3/16	32	565
#200354	1/4	32	20069
#200355	9/64	36	20042
#200362	1/4	32	20069
#200363	17/64	24	20112
#200364	7/32	32	20060
#200373	7/32	32	20060
#200374	17/64	24	20112
#200377	7/64	48	20012
#200378	1/4	32	20069

SCREWS FOR SINGER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

FOR TAPS...REFER TO PAGE 96

Item	Dia. of Thread	Thread Per Inch	Tap#
#200380	11/64	32	20052
#200382	1/4	32	20069
#200383	17/64	24	20112
#200386	13/64	32	20057
#200387	7/32	32	20060
#200389	9/64	36	20042
#200394	13/64	32	20057
#200396	17/64	24	20112
#200420	1/8	40	20024
#200428	17/64	24	20112
#200429	17/64	24	20112
#200447	—	—	—
#200459	13/64	32	20057
#200462	13/64	32	20057
#200463	—		—
#200473	9/64	36	20042
#200502	11/16	24	20119
#200541	13/64	32	20057
#200549	3/16	32	20054
#200555	9/64	36	20042
#200556	9/64	36	20042
#200567	9/64	36	20042
#200570	17/64	24	20112
#200571	3/16	30	20090
#200573	7/32	32	20060
#200577	9/64	36	20042
#200578	11/64	32	20052

Item	Dia. of Thread	Thread Per Inch	Tap#
#200581	—	—	—
#200582	9/64	36	20042
#200583	9/64	36	20042
#200585	9/64	36	20042
#200587	3/32	48	20011
#200590	3/32	48	20011
#200592	3/32	80	20004
#200594	1/16	80	20002
#200596	3/32	48	20011
#200597	1/16	80	20002
#200598	3/32	80	20004
#200602	17/64	24	20112
#200607	5/16	20	20131
#200610	3/32	48	20011
#200632	7/32	40	20032
#200641	17/64	24	20112
#200653	3/16	32	20054
#200739	9/64	36	20042
#200861	13/64	32	20057
#200907	1/8	40	20024
#200909	7/32	32	20060
#200915	5/32	40	20028
#200919	17/64	24	20112
#200934	3/16	32	20054
#200948	17/64	24	20112
#200958	7/32	32	20060
#200964	3/32	48	20011

Item	Dia. of Thread	Thread Per Inch	Tap#
#200978	3/32	80	20004
#200983	1/16	80	20002
#200984	1/16	80	20002
#200996	3/16	32	20054
#201015	5/32	40	20028
#201016	3/32	80	20004
#201020	9/64	36	20042
#201030	1/8	40	20024
#201031	9/64	36	20042
#201052	11/64	32	20052
#201063	1/8	40	20024
#201071	11/64	32	20052
#201075	3/16	32	20054
#201129	13/64	32	20057
#201132	1/16	80	357
#201143	3/32	48	20011
#201148	9/64	36	20042
#201160	—	—	—
#201183	9/64	36	20042
#201188	—	—	—
#201220	1/4	32	20069
#201222	1/4	32	20069
#201253	3/32	48	20011
#201254	1/4	32	20069
#201256	1/4	32	20069
#201272	17/64	24	20112
#201308	17/64	24	20112

SCREWS FOR SINGER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Thread Per Inch	Tap#
#201334	3/32	48	20011
#201350	9/64	36	20042
#201363	5/16	24	63
#201387	3/16	32	20054
#201409	7/64	48	20012
#201416	—	—	—
#201421	1/4	32	20069
#201442	15/64	28	548
#201491	1/8	40	20024
#350107	15/64	28	548
#350132	9/64	36	20042
#350149	11/64	32	20052
#350172	1/4	32	20069
#350197	7/32	32	20060
#350234	3/32	64	554
#350267	13/64	32	20057
#350299	7/32	32	20060
#350405	1/16	80	20002
#350411	5/32	40	20028
#350419	17/64	24	20112
#350445	9/64	36	20042
#350467	3/16	32	20054
#350477	5/32	40	20028
#350478	7/64	48	20012
#350486	9/64	36	20042
#350503	9/64	36	20042
#350540	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#350541	—	—	—
#350548	3/16	40	20031
#350552	9/64	36	20042
#350559	9/64	36	20042
#350588	3/32	80	20004
#350595	.180	32	N.F.3
#350600	1/4	28	316
#350604	1/4	28	316
#350605	5/16	24	63
#350606	.164	32	—
#350611	9/64	36	20042
#350620	9/64	36	20042
#350625	1/8	40	20024
#350676	7/32	32	20060
#350821	11/64	40	538
#350846	9/64	36	20042
#350898	11/64	40	538
#350953	—	—	—
#350954	—	—	—
#350962	—	—	—
#350963	—	—	—
#368172	11/64	40	538
#374098	—	—	—
#414501	1/4	28	316
#414509	—	—	—
#414511	—	—	—
#414512	9/64	40	503

SCREWS FOR SINGER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL **FOR TAPS...REFER TO PAGE 96**

Item	Dia. of Thread	Thread Per Inch	Tap#
#414516	9/64	40	503
#414517	—	—	—
#414519	9/64	40	503
#414522	1/8	0.6	—
#414525	—	—	—
#414526	—	—	—
#414528	7/32	32	20060
#414529	11/64	40	538
#414539	9/64	40	—
#414545	3/16	32	565
#414546	1/4	28	316
#414548	—	—	—
#414549	—	—	—
#414552	—	—	—
#414555	3/16	32	—
#414557	11/64	40	—
#414558	—	—	—
#414563	9/64	40	503
#414565	—	—	—
#414567	—	—	—
#414569	9/64	40	503
#414608	1/16	80	—
#414635	—	—	—
#414636	—	—	—
#414686	11/64	40	538
#414790	—	—	—
#416136	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#490836	190	24	N.C.2
#500242	—	—	—
#500244	9/64	40	503
#500246	9/64	40	503
#500250	1/4	28	316
#500272	—	—	—
#500256	9/64	40	503
#500280	11/64	40	538
#500306	11/64	40	538
#500414	5/64	64	538
#500519	3/32	56	—
#504010	—	—	—
#504019	11/64	40	538
#504030	9/64	40	503
#504051	1/8	44	507
#504063	9/64	40	503
#504063-451	9/64	40	503
#504084	—	—	—
#504086	3/32	100	521
#504087	1/16	80	357
#504105	5/16	80	—
#504112	1/8	44	507
#504159	—	—	—
#544196	—	—	—
#544204-001	—	—	—
#544284	—	—	—
#544286	11/64	40	538

SCREWS FOR SINGER MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Thread Per Inch	Tap#
#544287	—	—	—
#544325	¼	28	—
#544329	¼	28	—
#544330	¼	24	65
#544336	3/16	32	565
#544338	11/64	40	538
#544348	7/32	32	20060
#544362	¼	24	65
#544399	⅛	44	507
#544411	15/64	24	—
#544435	—	—	—
#545082	9/64	40	503
#545084	9/64	40	503
#545103	11/64	40	538

Item	Dia. of Thread	Thread Per Inch	Tap#
#545136	¼	40	—
#545154	¼	24	—
#545180	3/32	56	517
#545181	9/64	40	503
#545213	7/32	32	20060
#545297	—	—	—
#549024	¼	28	316
#549027	9/64	40	503
#549368	—	—	—
#549376	—	—	—
#549380	9/64	40	503
#549397	—	—	—
#788946	—	—	—
#876740	½	28	—

OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/BOBBINS CROSS-REFERENCES—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

SCREWS FOR SIRUBA MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

FOR TAPS...REFER TO PAGE 96

Item	Dia. of Thread	Length of Screw
#SK201	2.30mm	2.00mm
#SK207	4.30mm	8.50mm
#SK208	2.30mm	2.00mm
#SK209	2.30mm	5.90mm
#SK213	3.10mm	7.20mm
#SK216	3.10mm	3.30mm
#SK219	3.10mm	4.20mm
#SK221	3.10mm	4.50mm

Item	Dia. of Thread	Length of Screw
#SK229	3.50mm	6.00mm
#SK230	3.50mm	6.70mm
#SK237	3.50mm	9.70mm
#SK241	3.50mm	7.50mm
#SK243	—	—
#SK245	3.50mm	9.70mm
#SK246	3.50mm	7.30mm
#SK256	4.20mm	4.25mm

Item	Dia. of Thread	Length of Screw
#SK260	4.43mm	7.40mm
#SK261	4.30mm	8.30mm
#SK275	4.30mm	8.70mm
#SK277	4.25mm	9.50mm
#SK298	—	—
#SK357	3.10mm	4.25mm

SCREWS FOR TAJIMA MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Thread Per Inch
#TSP200100000	1/16	80

Item	Dia. of Thread	Thread Per Inch
#TSP200200000	3/32	100

SCREWS FOR UNION SPECIAL MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Thread Per Inch	Tap#
#22KH	.124	50	V104
#25B	.124	50	V104
#25C	14	20	V130

Item	Dia. of Thread	Thread Per Inch	Tap#
#25CC	.182	40	V109
#25S	.214	32	V113
#25T	.214	32	V113

Item	Dia. of Thread	Thread Per Inch	Tap#
#28	.124	50	V104
#28B	—	—	—
#28C	.124	50	V104

SCREWS FOR UNION SPECIAL MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Thread Per Inch	Tap#
#57WD	.124	50	V104
#73	.183	32	V110
#73A	.088	6	V100
#73C	.124	50	V104
#73X	.183	32	V110
#74	.214	32	V113
#74A	.257	32	V118
#74E	.257	32	V118
#75	.155	40	V108
#75A	.155	40	V108
#77S	.124	50	V104
#80	.214	32	V113
#81	.214	32	V113
#85	.191	28	V112
#87	.146	20	V107
#87A	—	—	—
#87U	.124	50	V104
#88	.182	40	V109
#88A	.182	40	V109
#88B	.182	40	V109
#88D	.182	40	V109
#89	.182	40	V109
#90	.146	40	V107
#91	.146	40	V107
#93	.182	40	V109
#93A	.182	40	V109
#94	.182	40	V109

Item	Dia. of Thread	Thread Per Inch	Tap#
#95	.214	32	V113
#96A	.214	32	V113
#97	.146	40	V107
#97A	.146	40	V107
#97X	.146	40	V107
#98	.214	32	V113
#98A	.126	40	V105
#136	.214	32	V113
#187A	.124	50	V104
#187B	.124	50	V104
#222D	—	—	—
#294	—	—	—
#303	.182	40	V109
#318S	.257	32	V118
#376	.182	40	V109
#376A	.182	40	V109
#402	.182	40	V109
#420	.314	24	V119
#531	.110	50	V102
#538	—	—	—
#604S	.110	50	V102
#605	.110	50	V102
#605A	.110	50	V102
#627S	—	—	—
#906A	.155	40	V108
#1096B	.088	64	V100
#12986B	.146	40	V107

Item	Dia. of Thread	Thread Per Inch	Tap#
#22513	.146	40	V107
#22514	14	20	V130
#22515A	.146	40	V107
#22516	.155	40	V108
#22516A	.155	40	V108
#22517	.214	32	V113
#22519C	—	—	—
#22519J	.182	40	V109
#22524	.146	40	V107
#22525	.155	40	V108
#22525A	.182	40	V109
#22526	.182	40	V109
#22528	.182	40	V109
#22541	.183	32	V110
#22541B	—	—	—
#22543A	—	—	—
#22560B	.182	40	V109
#22561	.124	50	V104
#22562	.146	40	V107
#22562A	.146	40	V107
#22564	.146	40	V107
#22564D	.146	40	V107
#22564E	.073	72	V151
#22564F	.073	72	V151
#22564G	.146	40	V107
#22564J	—	—	—
#22565A	.124	50	V104

SCREWS FOR UNION SPECIAL MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL **FOR TAPS...REFER TO PAGE 96**

Item	Dia. of Thread	Thread Per Inch	Tap#
#22565C	.146	40	V107
#22565D	.146	40	V107
#22565S	—	—	—
#22569	.183	32	V110
#22569A	.183	32	V110
#22569B	.183	32	V110
#22569C	.183	32	V110
#22569D	.183	32	V110
#22569F	.183	32	V110
#22570	.182	40	V109
#22574	.214	32	V113
#22580	.214	32	V113
#22585A	.146	40	V107
#22585S	—	—	—
#22586R	.250	32	V140
#22587	.219	28	V116
#22588A	.155	40	V108
#22588J	—	—	—
#22591	.257	32	V118
#22593	.124	50	V104
#22596	.182	40	V109
#22596E	.182	40	V109
#22597	.214	32	V113
#22597A	.214	32	V113
#22599	.110	50	V102
#22639B	.404	16	V122
#22652A-6	8	32	V129

Item	Dia. of Thread	Thread Per Inch	Tap#
#22657D-12	—	—	—
#22704	.124	50	V104
#22711	—	—	—
#22706A	.314	24	V119
#22716	.088	64	V100
#22716A	.088	64	V100
#22716B	.100	100	V150
#22716E	.100	100	V150
#22716F	.073	72	V151
#22716H	.088	64	V100
#22726L	—	—	—
#22726M	.146	40	V107
#22729	.146	40	V107
#22730	.214	32	V113
#22733	—	—	—
#22735	.182	40	V109
#22738	.088	64	V100
#22738B	.088	64	V100
#22738C	.088	64	V100
#22738H	.088	64	V100
#22743	.146	40	V107
#22747	.124	50	V104
#22747B	.124	50	V104
#22752	.214	32	V113
#22760A	.146	40	V107
#22764	.182	40	V109
#22768	.124	50	V104

Item	Dia. of Thread	Thread Per Inch	Tap#
#22768A	.124	50	V104
#22768B	.124	50	V104
#22773	.182	40	V109
#22775	.146	40	V107
#22784L	—	—	—
#22791E	.146	40	V107
#22792	.183	32	V110
#22792C	—	—	—
#22797A	—	—	—
#22798B	.088	64	V100
#22799B	.088	64	V100
#22799E	.058	64	V100
#22799R	—	—	—
#22799Y	—	—	—
#22801	.124	50	V104
#22804	—	—	—
#22806A	.257	32	V118
#22823A	¼	28	V146
#22823B	¼	28	V146
#22829	—	—	—
#22834	—	—	—
#22839	.214	32	V113
#22839C	.214	32	V113
#22840A	—	—	—
#22845A	.124	50	V104
#22845B	.124	50	V104
#22847B	—	—	—

SCREWS FOR UNION SPECIAL MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Thread Per Inch	Tap#
#22848	.182	40	V109
#22852	.214	32	V113
#22874	.182	40	V109
#22874C	.182	40	V109
#22892B	.182	40	V109
#22894C	.214	32	V113
#22894P	.182	40	V109
#33174B	.182	40	V109
#39557C	—	—	—
#39830B	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#39830F	—	—	—
#39830J	—	—	—
#79048	.155	40	V108
#92121	.214	32	V113
#92127	.214	32	V113
#99293	—	—	—
#99312	—	—	—
#AS22D	.146	40	V107
#BP108	.257	32	V118
#HA61D	.214	32	V113

Item	Dia. of Thread	Thread Per Inch	Tap#
#HA65E	.182	40	V109
#HA65L	.182	40	V109
#HA81	.257	32	V118
#HA95	.257	32	V118
#HS24C	.146	40	V107
#HS100D	.146	40	V107
#J79J	.183	32	V110
#J87J	.124	50	V104
#T26	.124	50	V104

SCREWS ASSORTMENT PACK FOR UNION SPECIAL

Contains an assortment of 38 of the most popular Screws; 187 pieces in total.

CONSISTS OF THE FOLLOWING:

NUMBER	PIECES	NUMBER	PIECES
#25B	3	#91	3
#25C	5	#93	5
#25S	3	#93A	5
#25CC	3	#94	5
#28	5	#95	5
#28C	5	#96A	5
#73	5	#97	3
#73A	5	#98	5
#75A	3	#98A	5
#77S	5	#187A	5
#80	10	#376	5
#81	5	#605	3
#87	10	#605A	5
#87U	5	#22524	5
#88	10	#22525	3
#88A	3	#22561	5
#88B	5	#22574	5
#89	5	#22597	5
#90	5	#22768	5

#29484

SCREWS FOR WILLCOX & GIBBS LOCKSTITCH MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL **FOR TAPS...REFER TO PAGE 96**

Item	Dia. of Thread	Thread Per Inch	Tap#
#811	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#

SCREWS FOR WILLCOX & GIBBS SUPERLOCK MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Thread Per Inch	Tap#
#313-600-043 (4037)	—	—	—

Item	Dia. of Thread	Thread Per Inch	Tap#
#313-600-124 (4341)	—	—	—

SCREWS FOR WILLCOX & GIBBS—PEGASUS MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Length of Screw
#323-600-002 (1175-2) 1175-2PEG	—	—
#323-600-011	—	—
#323-600-012 (1457)	—	—
#323-600-016 (1229)	—	—
#323-600-019 (1175-3)	—	—
#323-600-021	—	—
#323-600-024 (1998-2)	3.50mm	6.25mm
#323-600-026 (2521)	—	—
#323-600-029	—	—
#323-600-035(5086)	—	—
#323-600-039(5113)	—	—
#323-600-044(5088)	—	—
#323-600-046(1170-3)	—	—
#323-600-048(1333)	—	—
#323-600-050(5089) 5089PEG	—	—
#323-600-051	—	—

Item	Dia. of Thread	Length of Screw
#323-600-054(5142)	—	—
#323-600-057(5117) 5117PEG	—	—
#323-600-060(5118) 5118PEG	—	—
#323-600-072(5094)	—	—
#323-600-075(1732) 1732PEG	—	—
#323-600-087(5141)	—	—
#323-600-091(5359)	—	—
#323-600-092(5328)	—	—
#323-600-128(5107)	—	—
#323-600-200(1156)	—	—
#323-600-202(5030)	—	—
#323-600-209(5214)	—	—
#323-600-224(9070-2)	—	—
#323-600-226(1170)	—	—
#323-600-229(2922) 2922PEG	—	—
#323-600-250	—	—

SCREWS FOR WILLCOX & GIBBS—PEGASUS MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

REFER TO CLASS LISTINGS FOR SCREWS NOT LISTED HERE.

Item	Dia. of Thread	Length of Screw
#323-600-251(5022)	—	—
#323-600-256(5029)	—	—
#323-600-257(5091)	—	—
#323-600-259(2902)	—	—
#323-600-271(2193P) 2193PEG	—	—
#323-600-291(5220)	—	—
#323-600-296(5233)	—	—
#323-600-300(5299)	—	—
#323-600-301(1189)	—	—
#323-600-302(5227)	—	—
#323-600-307(5077)	—	—
#323-600-331(204162)	—	—

Item	Dia. of Thread	Length of Screw
#323-600-341(5292)	—	—
#323-600-366(5346)	—	—
#323-600-390(5492) 5492PEG	—	—
#323-600-394(5484-HC)(5500) 5484	—	—
#1216	—	—
#4009-1	—	—
#4009-1PEG	—	—
#4554PEG	—	—
#5387	—	—
#5501PEG	—	—
#7009PEG	—	—

SCREWS FOR YAMATO MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL

Item	Dia. of Thread	Length of Screw
#1175	—	—
#1222	—	—
#1226	—	—
#1227	3.17	3.3
#1228	—	—
#1230	2.38	3.8
#1330S	—	—
#1613	2.38	4.5
#1892	3.17	2.9

Item	Dia. of Thread	Length of Screw
#1900	2.38	2.4
#3410	—	—
#3637	—	—
#3638	—	—
#4097	2.15	3.65
#4106	3.30	6.20
#4170	3.17	2.5
#4171	3.17	1.3
#4182	2.30	2.75

SCREWS FOR YAMATO MACHINES

ILLUSTRATIONS VARY IN SIZE TO SHOW DETAIL **FOR TAPS...REFER TO PAGE 96**

Item	Dia. of Thread	Length of Screw
#4313	—	—
#4317	3.10	4.40
#4352	—	—
#4353	—	—
#4358	—	—
#4404	—	—
#4406	4.25	7.70
#4440	4.20	10.90
#5036	—	—
#5043	—	—

Item	Dia. of Thread	Length of Screw
#5112	2.38	5.5
#5345	4.36	6.3
#5401	—	—
#6093	—	—
#7405	—	—
#7609	3.30	8.70
#7650	—	—
#9142	3.57	4.8
#9730	—	—
#32651	—	—

METRIC CONVERSION TABLE

MILLIMETER TO INCH

1 mm	0.039"	11 mm	0.433"	20 mm	0.787"	29 mm	1.142"
2 mm	0.079"	12 mm	0.472"	21 mm	0.827"	30 mm	1.181"
3 mm	0.118"	13 mm	0.512"	22 mm	0.866"	40 mm	1.575"
4 mm	0.157"	14 mm	0.551"	23 mm	0.906"	50 mm	1.969"
5 mm	0.197"	15 mm	0.591"	24 mm	0.945"	60 mm	2.362"
6 mm	0.236"	16 mm	0.630"	25 mm	0.984"	70 mm	2.756"
7 mm	0.276"	17 mm	0.669"	26 mm	1.024"	80 mm	3.150"
8 mm	0.315"	18 mm	0.709"	27 mm	1.063"	90 mm	3.543"
9 mm	0.354"	19 mm	0.748"	28 mm	1.102"	100 mm	3.937"
10 mm	0.394"						

INCH TO MILLIMETER

1/64"	0.40 mm	19/64"	7.54 mm	37/64"	14.68 mm	1-1/4"	31.75 mm
1/32"	0.79 mm	5/16"	7.94 mm	19/32"	15.08 mm	1-3/8"	34.93 mm
3/64"	1.19 mm	21/64"	8.33 mm	39/64"	15.48 mm	1-1/2"	38.10 mm
1/16"	1.59 mm	11/32"	8.73 mm	5/8"	15.88 mm	1-3/4"	44.45 mm
5/64"	1.98 mm	23/64"	9.13 mm	21/32"	16.67 mm	2"	50.80 mm
3/32"	2.38 mm	3/8"	9.53 mm	11/16"	17.46 mm	2-1/4"	57.15 mm
7/64"	2.78 mm	25/64"	9.92 mm	23/32"	18.26 mm	2-1/2"	63.50 mm
1/8"	3.18 mm	13/32"	10.32 mm	3/4"	19.05 mm	2-3/4"	69.85 mm
9/64"	3.57 mm	27/64"	10.72 mm	25/32"	19.84 mm	3"	76.20 mm
5/32"	3.97 mm	7/16"	11.11 mm	13/16"	20.64 mm	3-1/4"	82.55 mm
11/64"	4.37 mm	29/64"	11.51 mm	27/32"	21.43 mm	3-1/2"	88.90 mm
3/16"	4.76 mm	15/32"	11.91 mm	7/8"	22.23 mm	3-3/4"	95.25 mm
13/64"	5.16 mm	31/64"	12.30 mm	29/32"	23.02 mm	4"	101.60 mm
7/32"	5.56 mm	1/2"	12.70 mm	15/16"	23.81 mm	4-1/4"	107.95 mm
15/64"	5.95 mm	33/64"	13.10 mm	31/32"	24.61 mm	4-1/2"	114.30 mm
1/4"	6.35 mm	17/32"	13.49 mm	63/64"	25.00 mm	4-3/4"	120.65 mm
17/64"	6.75 mm	35/64"	13.89 mm	1"	25.40 mm	5"	127.00 mm
9/32"	7.14 mm	9/16"	14.29 mm	1-1/8"	28.58 mm	6"	152.40 mm

Superior HIGH SPEED TAP KIT

#365271 (#TK1)

Each Tap is encased in its own "Easy-To-See-Through" Plastic Compartment.

Containing 20 of the Most Popular Taps for Singer and Union Special Screws.

NUMBER	SIZE
#11T	5/16-18
#63T	5/16-24
#65T	1/4-24
#503T	9/64-40
#507T	1/8-44
#517T	3/32-56
#530T	5/32-32

NUMBER	SIZE
#538T	11/64-40
#548T	15/64-28
#559T	3/16-28
#565T	3/16-32
#20011T	3/32-48
#20024T	1/8-40
#20042T	9/64-36

NUMBER	SIZE
#20057T	13/64-32
#V104 (For Union Special)	124-50
#V107 (For Union Special)	146-40
#V109 (For Union Special)	182-40
#V113 (For Union Special)	214-32
#V130 (For Union Special)	14-20

TAPS ARE ALSO AVAILABLE SEPARATELY

OTHER TAPS AVAILABLE:

NUMBER	SIZE
#4T	7/16-28
#60T	11/32-28
#218T	5/64-64
#236T	3/8-16
#315T	13/64-36
#357T	1/16-80

NUMBER	SIZE
#521T	3/32-100
#554T	3/32-64
#20002T	1/16-80
#20004T	3/32-80
#20052T	11/64-32
#20069T	1/4-32

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/BOBBINS CROSS-REFERENCES—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

PARTS FOR ADLER

CLASSES: 067, 068, 069 & 167

RECOMMENDED NEEDLES: 134R & 134-35

FOR Class: 167

KNIFE
#167-462

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

★ Sold In Sets Only

INSIDE FOOT

OUTSIDE FOOT

SINGER TYPE WELTING FEET
#S671/4 Gauge Size ¼" **#S673/16** Gauge Size 3/16"

OUTSIDE FOOT

INSIDE FOOT

LEFT WELTING FEET
#067-22-076-0 Outside, 3/16" **#067-22-077-0** Outside, ¼"
#067-22-068-3 Inside, 3/16" **#067-22-069-3** Inside, ¼"

ALSO SOLD IN SETS:
#S67W3/16 Set of Left Welting Feet, 3/16" Gauge
#S67W1/4 Set of Left Welting Feet, ¼" Gauge

OUTSIDE FOOT

INSIDE FOOT

OUTSIDE FOOT

INSIDE FOOT

CORDING (ZIPPER) FEET
#067-22-078-0 Right Outside Foot **#067-22-079-0** Left Outside Foot
#067-22-070-6 Right Inside Foot **#067-22-070-0** Left Inside Foot

ALSO SOLD IN SETS:
#S67ZR Set of Right Zipper Feet **#S67ZL** Set of Left Zipper Feet

FOR Class: 167

7MM INSIDE SINGLE WELTING FOOT
#067-22-063-3

FOR Class: 167

7MM OUTSIDE SINGLE WELTING FOOT
#067-22-072-3

6MM INSIDE DOUBLE WELTING FOOT
#067-90-010-0

6MM OUTSIDE DOUBLE WELTING FOOT
#067-90-010-1

OUTSIDE FOOT
#167-22-019-3
(#167-22-019-0)

INSIDE FOOT
#167-22-018-3
(#167-22-018-0)

FOR Classes: 067 & 068

THROAT PLATE
#067-20-036-0

FEED DOG
#067-21-028-0

ALSO AVAILABLE:
#992-00-337-0 Throat Plate Screw

FOR Class: 167

THROAT PLATE
#167-20-007-0

FEED DOG
#167-21-010-0 "C" Needle Hole
#167-21-014-0 "B" Needle Hole

ALSO AVAILABLE:
#992-00-337-0 Throat Plate Screw

FOR Classes: 067 & 068

HOOK, BASE & CAP COMPLETE
#068-15-138-4 (#068-181-4)

ALSO AVAILABLE:
#068-15-081-4E-Z Hook, Base & Cap Complete (FOR LEATHER)
#068-15-082-4E-Z Hook, Base & Cap Complete (FOR FABRIC)
(#068-15-081-4) For Leather
(#068-15-082-4) For Fabric

FOR Class: 167-273

HOOK COMPLETE
#167-15-020-4

ALSO AVAILABLE:
#167-15-019-4 Bobbin Case Cap
#167-15-018-4 Hook Base

FOR Class: 167

HOOK, BASE & CAP COMPLETE
#167-181-4 (#167-15-181-4)
#167-181-4E-Z (#167-00-181-4)

FOR Class: 167-273

BOBBIN CASE CAP
#167-15-019-4

FOR Classes: 067 & 068

BOBBIN
#68180
(#068-00-180-0)
(#068-180)

ALSO AVAILABLE:
#069-15-030-4
(#069-15-030-0)
Aluminum Bobbin For Class: 069-FA-373

FOR Classes: 067 & 068

BOBBIN CASE CAP
#068-15-106-4 (#068-178-4)

ALSO AVAILABLE:
#992-10-746-0 Bobbin Case Adjusting Screw For Class: 067
#992-12-255-0 Bobbin Case Set Screw For Class: 067
#069-15-028-4 No Back-Lash Bobbin Case For Class: 069-FA-373
#069-15-028-4E-Z No Back-Lash Bobbin Case For Class: 069-FA-373

FOR Classes: 067 & 068

HOOK BASE
#068-179-4
(#068-00-179-4)

FOR Class: 167

BOBBIN WITH HOLE
#167180H (#167-180H)

FOR Class: 167

BOBBIN
#167180
(#167-00-180-0) (#167-180)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: 167

BOBBIN CASE CAP
#167-178
#167-178E-Z (#167-00-178-4)

ALSO AVAILABLE:
#167-00-187-0 Bobbin Case Tension Spring
#992-01-914-0 Bobbin Case Set Screw
#992-01-915-0 Bobbin Case Tension Adjusting Screw
#167-00-178-4E-Z
#167-178-4E-Z

FOR Class: 167

HOOK BASE
#167-179-4
#167-179-4E-Z (#167-00-179-4)

FOR Class: 067

BOBBIN CASE OPENER
#067-00-170-0

FOR Class: 167

BOBBIN CASE OPENER
#167-00-170-0 For Class: 167

FOR Class: 067

CHECK SPRING
#068-00-491-0

FOR Class: 067

TENSION RELEASE BRACKET
#068-11-101-3

FOR Class: 067

STITCH LENGTH LOCK LEVER
#067-00-240-0

FOR Class: 067

TAKE UP LEVER
HINGE STUD
#067-00-018-0

FOR Class: 067

VIBRATING CONNECTING
LINK WITH STUD
#067-31-201-3

FOR Classes: 067, 069-FA-373 & 167

NEEDLE BAR COMPLETE
#069-23-001-4

ALSO AVAILABLE:
#992-00-721-0 Needle Bar Screw

FOR Class: 068

TAKE UP CONNECTING LINK
#068-00-043-0

FOR Class: 068

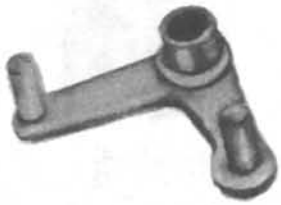
FEED DRIVING
CONNECTING LINK
#068-00-240-0

FOR
FLIP-UP DOUBLE NEEDLE CLAMP
FOR ADLER Class: 67-262 REFER TO PAGES 407-408

FOR Class: 069

VIBRATING PRESSER
BAR LINK
#069-31-204-0

FOR Class: 069



LIFTING BELL CRANK
#069-31-205-3

PARTS FOR ADLER
CLASSES: 091 & 098
RECOMMENDED NEEDLES: 134-35

FOR Class: 167

TAKE UP LEVER
#167-00-016-0

FOR Class: 067

NEEDLE BAR
CONNECTING STUD
#067-00-042-3

HOOK
#098-15-181-4

ALSO AVAILABLE:
#098-15-181-4E-Z Hook

BOBBIN CASE
#098-15-178-4

FOR Class: 067

LIFTING ROCK
SHAFT CRANK
#067-00-313-3

FOR Class: 067

FOOT BAR
LIFTING BRACKET
#067-00-329-3

PARTS FOR ADLER
CLASSES: 096, 196 & 296
RECOMMENDED NEEDLES: 133R & 134R

FOR Class: 067

VIBRATING PRESSER BAR
#067-31-221-4

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index. The Item May Be Listed Elsewhere!

FOR Class: 296

KNIFE
#296-20-002-0

FOR Classes: 196 & 296

HOOK
#196-15-181-4
(#296-15-181-4)
(Hirose Number: HAD-196B)

FOR Classes: 096, 196 & 296

BOBBIN
#61-056

FOR Classes: 096, 196 & 290

BOBBIN CASE
#089-00-178-4 (#89-178C)

ALSO AVAILABLE:
#89-178CE-Z Bobbin Case
#089-00-178-4E-Z

PARTS FOR ADLER
CLASS: 220
RECOMMENDED NEEDLES: 7 x 23

HOOK & BOBBIN CASE
#220-181-4 (#220-00-181-4)
(Hirose Number: HSH445)

ALSO AVAILABLE:
#220-181-4HP Special Hard Point Hook & Bobbin Case
(Hirose Number: HSH445SP)
#220-00-181-4HP

HOOK GIB (Short)
#220-191

HOOK GIB (Long)
#220-192

BOBBIN
#220-180 (#220-00-180-0)

ALSO AVAILABLE:
#220-180-0 Without Holes

BOBBIN CASE
#220-179-4 (#220-00-179-4)

FOR Class: 268

HOOK & BASE
#268-15-017-4

ALSO AVAILABLE:
#268-15-017-4E-Z Hook, Base & Cap Complete
#268-15-044-4E-Z Bobbin Case Cap
268-15-044-4 Bobbin Case Cap
167-15-018-4 Hook Base

PARTS FOR ADLER
CLASS: 396
RECOMMENDED NEEDLES: 134 (134CF)

HEAVY THREAD HOOK
#396-15-081-4
(Hirose Number: HAD-396H)

ALSO AVAILABLE:
#396-15-281-4 Regular Thred Hook
#396-15-081-4E-Z Heavy Thread E-Z Hook
#396-15-281-4E-Z Regular Thread E-Z Hook

BOBBIN CASE
#396-15-078-4

ALSO AVAILABLE:
#396-15-078-4E-Z Bobbin Case

NO BACK-LASH BOBBIN CASE
#396-15-082-4

ALSO AVAILABLE:
#396-15-082-4E-Z No Back-Lash Bobbin Case
#NBLS2E-Z No Back-Lash Spring
#NBLSC2E-Z Screw

BOBBIN
#296-15-282-0

TAKE-UP SPRING
#196-00-115-0

WIRE THREAD GUIDE
#367-90-011-0

FOR Class: 396

KNIFE
#396-35-069-0

FOR Class: 396

KNIFE
#396-35-075-0

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR ADLER

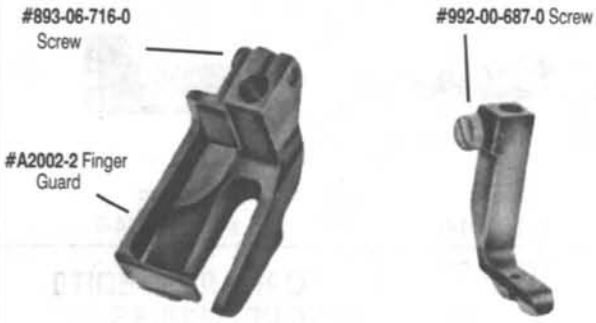
CLASS: 467

RECOMMENDED NEEDLES: 134 & 134LR

TOP KNIFE
#367-35-007-0

BOTTOM KNIFE
#367-35-005-0

WELTING FEET WITH FINGER GUARD
★ Sold In Sets Only

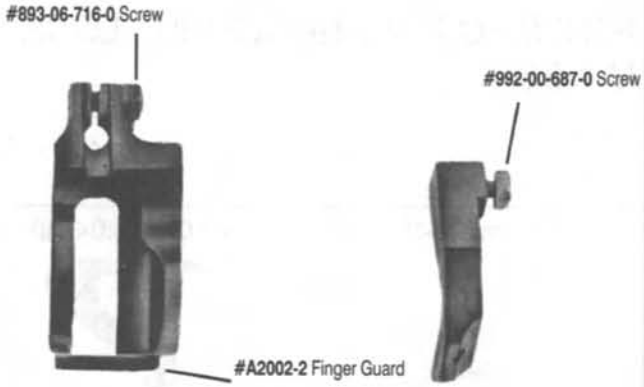


WELTING FEET WITH FINGER GUARD (Sets)

#A2001 ¼" Gauge
#A2002 ⅜" Gauge
#A2003 5/16" Gauge
#A2004 3/16" Gauge
#A2005 ½" Gauge

PARTS AVAILABLE SEPARATELY:
#893-06-716-0 Screw For Outside Foot
#992-00-687-0 Screw For Inside Foot
#A2002-2 Finger Guard

WELTING FEET WITH 10 MM BORDER
(10 MM From Center of Needle Hole to Edge of Foot)
★ Sold In Sets Only



WELTING FEET WITH 10MM BORDER
#A2001W ¼" Gauge
#A2004W 3/16" Gauge

OUTSIDE FOOT
#367-22-099-3

INSIDE FOOT
#467-22-001-3

ALSO AVAILABLE:
#367-90-011-0 Wire Guard For Welting Feet
#367-22-100-0 Solid Guard

THROAT PLATE
#467-20-009-0

FEED DOG
#467-21-006-0

ALSO AVAILABLE:
#467-21-007-0 Feed Dog For Class: 467FZ 373
Used With Same Throat Plate

FOR Class: 467

ROTARY HOOK
#467-15-009-4
(Hirose Number: HAD-467)

ALSO AVAILABLE:
#467-15-004-0 Hook Gib
#467-15-005-0 Hook Gib (pointed)
#467-15-012-0 Tension Spring
#467-15-023-0 Needle Guard
#992-02-356-0 Set Screw
#992-02-357-7 Regulating Screw With Slot

BOBBIN CASE
#467-15-008-4

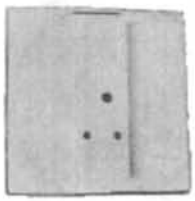
ALUMINUM BOBBIN WITH KNURLED STEM
#167-15-027-0

SPRING
#367-35-006-0

SPRING
#367-11-056-0

SPRING
#367-11-057-0

SPRING
#367-15-027-0



SLIDE PLATE (Right)
#367-14-009-0

SLIDE PLATE (Left)
#367-14-207-0

FOR Class: 268

Hook & Base
#268-15-017-4

ALSO AVAILABLE:
268-15-017-4E-Z Hook complete with cap
268-15-044-4E-Z Bobbin case cap
268-15-044-4 Bobbin case cap

PARTS FOR MISCELLANEOUS ADLER MACHINES

HOOK BASE
#167-15-018-4

FOR Class: 381

KNIFE
#381-33-002-0

FOR Class: 48

SHUTTLE HOOK
#048-00-125-2

FOR Class: 61

BOBBIN
#061-00-056-0

FOR Class: 381

KNIFE
#381-33-001-0

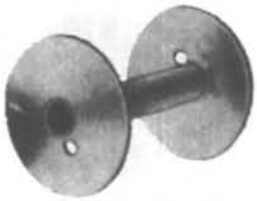
FOR Class: 971

KNIFE
#971-44-014-0

FOR Classes: 105 & 166

SHUTTLE HOOK
#005-0029-04 #005-0029-04E-Z

FOR Class: 020



BOBBIN
#020-00-201-0

FOR Class: 971

KNIFE
#971-44-018-0

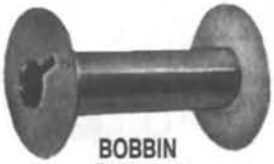
TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

FOR Classes: 204, 205

SHUTTLE HOOK
(CLOSED FRAME)
#204-15-010-4

ALSO AVAILABLE:
#102256105

FOR Class: 165



BOBBIN
#005-242

ALSO AVAILABLE:
#005-00-240-0 Bobbin For Class: 165

PARTS FOR BERNINA HOME LOCK MO-334D

FOR Class: 265

HOOK
#265-21-142

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

FOR Class: MO-334D

UPPER LOOPER
#501-045-03

FOR Class: MO-334D

LOWER LOOPER
#501-419-03

FOR Class: MO-334D

UPPER KNIFE (CT)
#501-434-03

FOR Class: MO-334D

LOWER KNIFE
#501-454-03

NEEDLE GUIDE
#400081 (#964)

FEED PLATEN BRACKET SPRING
#400019 (#916)

PARTS FOR BLINDSTITCH

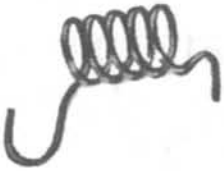
TYPE: AMERICAN & SINGER DEARBORN

RECOMMENDED NEEDLES: BLINDSTITCH (Regular or Long Point)

THREAD GUIDE
#400083 (#966)

RIB SHAFT CENTER SCREW NUT
#400076 (#960)

METAL CHAIN-OFF PIN FOR PRESSER FOOT
#401184 (#X15-1)



PRESSER FOOT SHOE SPRING
#400064 (#951)

RIB & SHAFT ASSEMBLED
#400671 (#9541/2A)

PRESSER FOOT SHOE SPRING (Skip Stitch)
#400065 (#9511/2)

PRESSER FOOT SHOE (Regular)
#400061 (#950)

PARTS FOR BLINDSTITCH

TYPE: COLUMBIA

RECOMMENDED NEEDLES: BLINDSTITCH (Regular or Long Point)

PRESSER FOOT SHOE (Skip Stitch)
#400145 (#9501/2)

FEED DOG
#400028 (#926C) Regular
#400028R (#926CR) Rubberized

FEEDER
#23C43-1 Regular
#23C43-1R Rubberized

LOOPER
#36C22-1

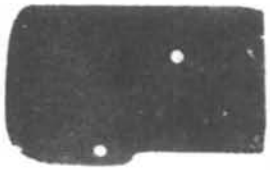
LOOPER
#400041 (#937) (#401073)

NEEDLE CLAMP
#400039 (#935)

NEEDLE GUIDE
#6C-47

PRESSER FOOT SHOE
#49-2

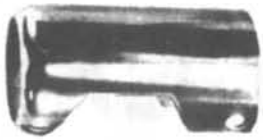
CLOTH GUIDE
#75C112-2



FELT PAD
#4543

NEEDLE GUIDE
#6-56

FOOT PEDAL (Shoe)
#4135-9



SLEEVE TUBE
#32C270

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

(Wide)
PRESSER FOOT SHOE
#4137-133

(Narrow)
PRESSER FOOT SHOE
#4137-135

(Regular)
PRESSER FOOT SHOE
#4137-136

ALSO AVAILABLE:
#1351L Presser Foot Edge Guide Screw **#21-193** Presser Foot Cloth Retaining Spring

PARTS FOR BLINDSTITCH
TYPE: LEWIS CLASS: 150
RECOMMENDED NEEDLES: 29-34 & 29-49

FEEDER
#23-216 Regular
#23-216R Rubberized

PRESSER FOOT EDGE GUIDE
#75-210

PRESSER FOOT CHAINING FINGER
#122-35

NEEDLE CLAMP THREAD GUIDE PLATE (Upper)
#1016

NEEDLE CLAMP THREAD GUIDE PLATE (Lower)
#1015 (#41-28)

LOOPER
#36-16

PARTS FOR BLINDSTITCH
TYPE: U.S. BLINDSTITCH
RECOMMENDED NEEDLES: BLINDSTITCH (Regular or Long Point)

LOOPER
#2200 (#22) (#3430)

FEEDER
#2100 (#43U) Regular
#2100R Rubberized

NEEDLE GUIDE
#1238 (#47)

PRESSER FOOT SHOE SPRING
#1832

PRESSER FOOT SHOE SPRING
#1239 (#50A)

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

COMPLETE PRESSER FOOT ASSEMBLY
#6100 (#6100C-4) (#6142)
Consists Of: One Each #1106 (Screw), #1235 (Pivot Pin), #2504 (Presser Foot Shoe) & #6100 (Presser foot)
★ All Parts Listed Above Are Available Separately

TENSION DISC
#1324

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PRESSER FOOT SHOE (Narrow—New-Style) WITH SPRING COMPLETE
#2504 (#49A)

ALSO AVAILABLE:
#1832 Spring

PRESSER FOOT SHOE (Wide—New-Style) WITH SPRING COMPLETE
#2500 (#2501)

ALSO AVAILABLE:
#1832 Spring

BELT LOOP KNIVES FOR U.S. BLINDSTITCH MODEL 991BL
★ **#BL4 Set Of 4 Regular Knives**
★ **#CTBL4 Set Of 4 Carbide Tip Knives**

KNIFE
#1352 (#208L) Regular
#CT1352 (#CT208L) Carbide Tip

KNIFE
#1351 (#208R) Regular
#CT1351 (#CT208R) Carbide Tip

KNIFE
#1349 (#209L) Regular
#CT1349 (#CT209L) Carbide Tip

KNIFE
#1348 (#209R) Regular
#CT1348 (#CT209R) Carbide Tip

ALSO AVAILABLE:
#209-1 Screw For #1348 & #1349 Belt Loop Knives

FELT PAD
#4543

CYLINDER SLEEVE TUBE (Plastic)
#1211 (#167)

CYLINDER SLEEVE TUBE (Metal)
#1211M

CYLINDER SLEEVE TUBE NARROW (Plastic)
#1212

CLOTH GUIDE HOLDER (New-Style)
#1242H (#126)

CLOTH GUIDE HOLDER, COMPLETE (New-Style)
#5028 (#1283)

TENSION COMPLETE
#47890 Consists of: 1 Stud **(#1330)**, 1 Spring **(#1633)**, 1 Nut & 2 Discs **(#1324)**
★ Stud Spring & Disc Available Separately

TENSION PARTS FOR NEW STYLE TENSION (5198/5002) AVAILABLE SEPARATELY

#1083 Tension Discs (2 Used)
#1084 Tension Thread Guide
#1085 (#1329S) Tension Spring
★ Complete Tension Not Available

CLOTH GUIDE
#2600 (#125)

CLOTH GUIDE (New-Style), COMPLETE
#UB1

TENSION STUD
#1330

TENSION SPRING
#1633

CLOTH GUIDE
#2603

CLOTH GUIDE
#1080

FEED LEVER
#5023 (#5016)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PLATEN BRACKET LEFT
#2451

FOR U.S. BLINDSTITCH MODELS: 88, 108, 118 & 518
★ FOR THIN FABRICS, SYNTHETIC HARD GOODS AND DRESSES

NOTCHED RIB SHAFT
#61-C (#6046)

PLATEN BRACKET RIGHT
#2450

FOR U.S. BLINDSTITCH MODELS: 99 & 718
★ FOR SYNTHETIC HARD GOODS AND DRESSES

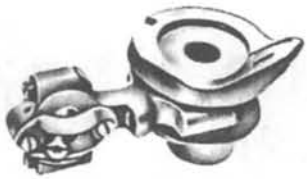
RIB SHAFT WITH DEEP NOTCH
#6001

PLATEN LEFT
#2400

PLATEN RIGHT
#2401

FOR U.S. BLINDSTITCH MODELS: 99 & 718
★ FOR THIN FABRICS AND DRESSES

RIB SHAFT WITH NOTCH
#6008



NEEDLE SHAFT CONNECTION ASSEMBLY
#T5004/1 Consists of: Needle Shaft Connection (1013) & Needle & Feed Eccentric (1014)
★ Sold As A Unit Only

RIB CONNECTION ASSEMBLY PARTS AVAILABLE SEPARATELY:

#1062 Rib Connection Eccentric

#1120 Rib Lever Eccentric Screw

★ RIB CONNECTION ASSEMBLY (T5003/1) (10154) NOT AVAILABLE

PLATEN BRACKET LIMIT SCREW NUT
#1168

LOOPER ROD COMPLETE ASSEMBLY
#T5186 (#T5008) (#5017) Consists of: 1147 Looper Rod with 1148 Looper Rod Ball and Looper Ball Carrier
★ Sold As A Unit Only

PLATEN BRACKET SPRING
#1171

PLATEN SCREW NUT
#1167

LOOPER ROD FORK & CARRIER ASSEMBLY
#T5006 (#5230)

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

SWING PLATE
#1209U (#1200)

ALSO AVAILABLE:

#165 Swing Plate Pivot Stud Complete
#1048 Retaining Ring For Pivot Pin
#1051 Screw For Holding Stop Pin
#1225 Pivot Pin
#1326 Screw For Stationary Plate
#5015 Stop Pin Assembly

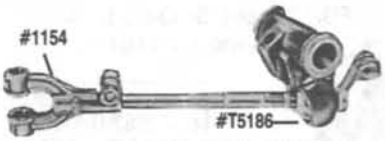
NEEDLE SHAFT
#1095

MAIN SHAFT
#1045

EYE GUARD KIT
★ FOR USE ON ALL BLINDSTITCH MACHINES

#9552 (#490510)

★ PROTECTS OPERATOR FROM BROKEN NEEDLES
★ HIGH IMPACT TRANSPARENT PLASTIC
★ INDIVIDUALLY BOXED
★ SIMPLE INSTALLATION



LOOPER ROD ASSEMBLY, COMPLETE
#T5206

PARTS AVAILABLE SEPARATELY:

#1123 Stud for #1154
#1154 Looper Fork with Screw #3049 and Nut #1979
#5176 Rib Connection Eccentric
#T5186 (#5017) Looper Rod Carrier, Complete

NEEDLE LEVER ASSEMBLY COMPLETE
#5082 (#5021)

PARTS AVAILABLE SEPARATELY:

#1076S Needle Clamp Screw
#1097 Needle Lever Clamp Screw
#1137 Needle Clamp
#3050 Needle Lever Clamp Screw

SPRING LINK ASSEMBLY
#5020US

OTHER PARTS AVAILABLE FOR U.S. BLINDSTITCH

#1076S Needle Clamp Screw
#1098U (#1099U) Screw For Attaching Cloth Guide Holder
#1101 Sleeve Tube Screw
#1108 Screw For Presser Foot Clamp
#1114 Platen Bracket Limit Screw
#1122S Needle Guide Screw
#1235 Pivot Pin
#1244-4 (#1244) Platen Screw
#1266 (#1779) (#1079) Cloth Guide Screw (New Style)
#1315 Chain-Off Finger (Pin)
#1326 Front Plate Screw
#3050 Screw

PARTS FOR BONIS

FOR "A" SERIES

LOOPER
#114A

FOR "B" SERIES

LOOPER
#114B

FOR Classes: B55, ST55, SL64, SP65, SB66, ETC.
★ FOR USE IN SEWING SHOES, BOOTS, TOYS, ETC.

LOOPER
#114T

FOR FUR MACHINE

OPENER TREADLE
#S-1

PARTS FOR BROTHER

CLASSES: LK3-B220, B430, B431, B433, B 484 & B826 HIGH SPEED SINGLE NEEDLE BAR TACK; LK3-B436, B441, B484 & B486 HIGH SPEED SINGLE NEEDLE BAR & PATTERN TACKING; AND LK3-B434 (B439) HIGH SPEED LOCKSTITCK PATTERN TACKING (SINGLE STEP WORK CLAMPING SYSTEM)

RECOMMENDED NEEDLES:

For Class: LK3-B220: 68 x 5 (LQ x 5)

For Classes: LK3-B430-1, 4, 5, 7, 8 & 9: 135 x 7 (DP x 5)

For Classes: LK3-B430-2, 3 & 6, B431, B433, B436, B441, B484 & 486: 135 x 6 & 135 x 17 (DP x 17)

For Class: LK3-B434: 135 x 5 (DP x 5) & 135 x 17 (DP x 17)

For Class: LK3-B826: 88 x 5 (LQ x 5)

★ THE BROTHER PARTS SHOWN ON THE FOLLOWING PAGES ARE STOCKED FOR IMMEDIATE DELIVERY. ALL OTHER BROTHER PARTS ARE AVAILABLE UPON REQUEST.

FOR Class: B220

MOVABLE KNIFE
#147587-2-01 (#147587-0-01)

FOR Class: B220

KNIFE GUIDE
#147589-0-01 (#147589-1-01)

FOR Class: B430

MOVABLE KNIFE
#152901-0-01

ALSO AVAILABLE:
#152904-0-01
Screw For #152901-0-01

FOR Class: B430

FIXED KNIFE
#152905-0-01

FOR Class: B430

KNIFE ARM "C"
#152981-0-01

FOR Class: B430

KNIFE CONNECTING ROD
#152897-0-01 (#152897-1-01)
(#152897-2-01)

FOR Classes: B433 & B441

MOVABLE KNIFE ASSEMBLY
#154176-0-01

FOR Classes: B220 & B826

SHUTTLE HOOK
#116827-0-01

YOU ARE VERY IMPORTANT TO US. PLEASE TELL US HOW WE'RE TAKING CARE OF YOU.

FOR Classes: B430-1, 4, 5, 7, 8 & B434

SHUTTLE HOOK (Standard)
#152685-1-01 (#152685-0-01)
(#152685-9-01) (#152685-9-02)

ALSO AVAILABLE:
#152685-1-01E-Z
(#152685-0-01E-Z)
(#152685-9-01E-Z)
(#152685-9-02E-Z)

FOR Brother Classes:
B430 & B480

SHUTTLE HOOK
#S15662-9-01 (#S15662-0-01)
(#S15662-9-91)

FOR Brother Class: B430

SHUTTLE HOOK LB
#S15663-0-01 (#S15663-9-01)

FOR Classes: B430-2 & B434
r Use With Thick Material

SHUTTLE HOOK
#152687-0-01 (#152687-1-01)
(#152687-9-02)

ALSO AVAILABLE:
#152687-0-01E-Z
(#152687-1-01E-Z)
(#152687-9-02E-Z)

FOR Classes: B220 & B826

BOBBIN CASE
#154159-0-01

FOR Classes: B220 & B826

BOBBIN CASE
#116828-0-01

FOR Class: B430

BOBBIN CASE
#159610-1-01 (#159610-0-01)

FOR Class: B430

NO BACK LASH
BOBBIN CASE
#S15902-0-01 (#S15902-1-01)
(#S15902-3-01)

SHUTTLE RACE THREAD GUIDE
(Right)
#152679-0-01

RACE RING SET CLAW
#152683-0-01

FOR Class: B430

NO BACK LASH
BOBBIN CASE
#S15903-0-01
(#S15903-1-01)

FOR Classes: B430 & B434

NO BACK-LASH BOBBIN CASE
#152688-1-01 (#152688-0-01)

SPRING
#152684-0-01

SHUTTLE DRIVER
#152681-0-01 (#152681-1-01)
For Class: B430
(#152681-2-01)

FOR Classes: B430 & B434
★ For Use With Very Thick Materials

BOBBIN CASE ASSEMBLY "B"
#152690-0-01

ALSO AVAILABLE:
#159612-0-01 Spin Spring

FOR Class: B434

BOBBIN CASE ASSEMBLY
#152690-2-01

FOR Brother Class: B430

TACK REGULATOR
SHAFT ASSEMBLY
#153042-0-01

FOR Brother Class: B430

POWER PULLEY ASSEMBLY
#151930-2-01 (#153867-0-01)

FOR Classes: B220, B430 & B434

ALUMINUM BOBBIN
#145265-0-01 (#159613-0-01)

FOR Brother Class: B430

BOBBIN LB
#S15666-0-01

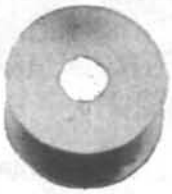
FOR Brother Class: B430

POWER CAM STOPPER (A)
#151940-0-01

FOR Brother Classes:
B430 & B484

SHUTTLE RACE
COVER ASSEMBLY
#152842-0-06 (#152842-0-09)

FOR Brother Class: B430



ALUMINUM BOBBIN LA
#S15665-0-01

FOR Class: B434

ALUMINUM BOBBIN
#154663-0-01

FOR Brother Class: B430

NEEDLE HOLE PLATE
#156153-0-01

FOR Brother Classes:
B430 & B480

SHUTTLE RACE
BODY ASSEMBLY
#S00327-0-01 (#S00327-1-01)

SHUTTLE HOOK ADJUSTING
STUD
#152678-0-01

SHUTTLE RACE THREAD GUIDE
(Left)
#152680-0-01

FOR Brother Classes: B430 & B480

UPPER SHAFT(WITH HOLE)
#151995-0-01 (#151995-1-01)

FOR Brother Class: B430

TACK LENGTH FEED CAM 28S
#153054-0-01

FOR Brother Class: B430

WORK CLAMP (R) 1"
#S00906-0-01

FOR Brother Class: B430

SPRING
#151923-0-01

NEEDLE HOLE PLATE
#147581-0-01 For Class: B220

ALSO AVAILABLE:
#147582-0-01 Needle Hole Plate For Class: B220
#152908-0-01 Needle Hole Plate For Class: B430
#152909-0-01 Needle Hole Plate For Class: B430
#152910-0-01 Needle Hole Plate For Class: B430
#156149-0-01 Needle Hole Plate For Class: B430
#156150-0-01 Needle Hole Plate For Class: B430
#156151-0-01 Needle Hole Plate For Classes: B430, B431 & B434
#156152-0-01 Needle Hole Plate (D2.5) For Classes: B430 & B441
#156164-0-01 Needle Hole Plate For Class: B430

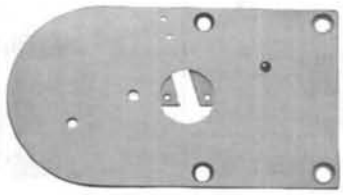
FOR Brother Classes: B430 & B551

NUT 6 • 35
#150556-0-01 (#150556-0-02)

FOR Brother All Classes

NUT 7 • 14
#104689-0-02

FOR Brother Classes: B484 & B486



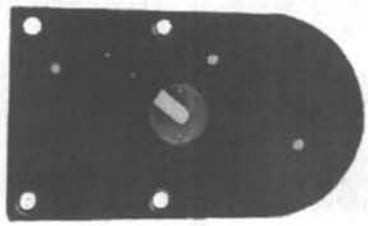
NEEDLE PLATE
#S00698-1-01

FOR Brother Classes: B430, B837 & B916

NUT 7 • 14
#021800-1-02

FOR Brother Class: B430

TENSION RELEASE PIN
#152873-0-01



NEEDLE PLATE
#152995-0-01

FOR Brother Class: B430

STOP RING
#048060-3-42

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

COLLARS
#153218-0-01
#153219-0-01
#153220-0-01
#153597-0-01

THREAD TRIMMER ARM ASSEMBLY
#152896-0-01 For Classes: B430 & B486

SHUTTLE RACE RING (Standard)
#152682-0-01 For Classes: B430 & B434

ALSO AVAILABLE:
#152686-0-01 Shuttle Race Ring (Thick Materials)

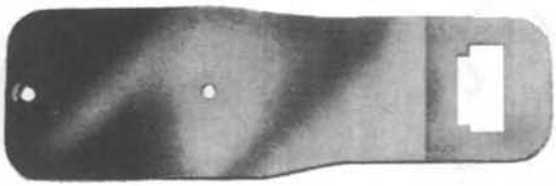
THREAD WIPER
#141928-0-01 For Class: LK3-B220

THREAD RETAINER
#152906-1-01 (#152906-0-01)

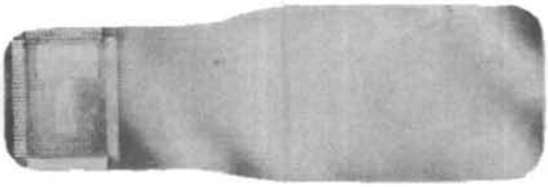
THREAD NIPPER SPRING
#115489-0-01 For Class: B220

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

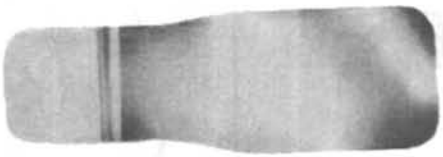
NIPPER FASTENING PLATE
#141779-0-01 For Class: B220



FEED PLATE
#153055-0-01 (#153055-2-01) For Class: B430



FEED PLATE
#153610-1-01 For Class: B430

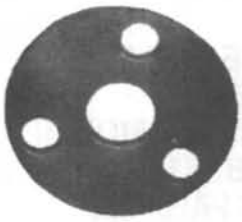


FEED PLATE
#153205-2-01 For Class: B430

SLIDE PLATE
#153384-0-01 For Classes: B434 & B486

SPACER
#152703-1-00 For Classes: B430 & B486

KEY
#152704-0-00 (#S02878-0-00)
For Classes: B430 & B486



WASHER
#153104-0-01

NEEDLE STITCH CHANGING GEAR (W)
#152719-0-00 28 Stitch
#152721-0-00 42 Stitch

NEEDLE STITCH CHANGING GEAR (C)
#152720-0-00 28 Stitch
#152722-0-00 42 Stitch

56 STITCH GEAR (W)
#153395-0-00 For Classes: B433 & B486

CAM ROLLER ASSEMBLY
#153357-0-01 For Class: B434

56 STITCH GEAR (C)
#153408-0-00 For Classes: B433 & B486

CAM ROLLER ASSEMBLY
#156110-0-01 For Class: B434

CAM ROLLER ASSEMBLY "A"
#153352-0-01 For Class: B434

ROLLER AND STUD
#153043-0-01

ROLLER
#107744-0-01 For Class: B430

ROLLER
#152914-0-01 For Classes: B430 & B486

VERTICAL FEED CRANK ROLLER
#153195-0-01 For Classes: B430 & B486

NEEDLE BAR
#152240-0-01

TAKE UP SPRING
#145519-0-01

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

NEEDLE BAR CLAMP
#152239-0-01

NEEDLE THREAD GUIDE
#152890-0-01

TAKE UP LEVER ASSEMBLY
#152232-0-01

THREAD RETAINER
#152889-0-01

ALSO AVAILABLE:
#152891-0-01 Thread Guide For Class: B430

ARM THREAD GUIDE
#113316-0-01

THREAD TAKE UP LEVER
#152888-0-01

TAKE UP
#153330-0-01

ARM THREAD GUIDE
#152870-0-01

ARM THREAD GUIDE
#152869-0-01

NEEDLE BAR GUIDE SLIDE BLOCK
#142211-0-01

NEEDLE BAR CRANK
#152237-0-01

THREAD RETAINER
#152889-0-01

FINGER GUARD
#153046-0-01

WIPER
#152828-0-01
(#156035-0-01)

NEEDLE BAR CONNECTOR
#152238-0-01

FINGER GUARD
#156495-0-01 For Class: B430

WASHER
#025800-3-32 For Class: B430

WASHER
#025350-1-32 For Classes: B430 & BAS330

WASHER
#025350-3-32 For Classes: B430 & BAS500

NUT
#021680-2-02 For Classes: B430 & B436

NUT
#152705-0-01 For Classes: B430 & B486
#152705-1-01

WASHER
#152728-0-01

WASHER
#028060-2-42

LOWER THREAD TENSION BRACKET ASSEMBLY
#152945-0-01

WASHER
#109893-0-02

STEEL BALL (3/8")
#071095-2-50 For Classes: B430 & B486

HOLDER
#154465-0-01 For Classes: B430 & B486

FOR Brother Classes: B486 & B814

SNAP RING
#048110-1-42

STEEL BALL (3/32")
#071023-8-50 For Class: B434

WORK CLAMP (Left)
#152778-0-01

WORK CLAMP (Right)
#152777-0-01

TENSION DISC
#145446-0-01

TENSION DISC-WASHER
#159805-0-01 For Classes: B430 & BAS361

WORK CLAMP (Large)
#153372-0-01 For Class: B430 & B485

TENSION SPRING
#107606-0-01 For Classes: B430 & B486

SPRING
#155501-0-01 For Classes: B430 & B486

POWER CAM STOPPER ASSEMBLY (B)
#151941-1-01 For Classes: B430 & B486

PULLEY ASSEMBLY
#152695-2-01 For Classes: B430 & B486

CLUTCH
#152702-0-01 For Classes: B430 & B486

CLUTCH STOPPER
#151889-0-01 For Classes: B430 & B486

BRAKE CAM SEGMENT
#152693-0-01 For Classes: B430 & B486

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

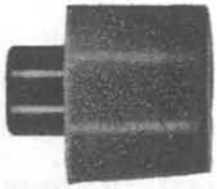
BRAKE ASSEMBLY
#151895-0-00 For Class: B430 & B486

BRAKE SPRING
#151902-0-01 For Classes: B430 & B486

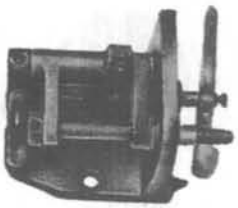
PACKING
#152847-0-00 For Classes: B430 & B486

RUBBER CUSHION
#115018-0-01 For Class: B430

RUBBER CUSHION
#151890-0-00 For Classes: B430 & B486



BED CUSHION
#152860-0-01 For Classes: B430 & B486



BOBBIN WINDER ASSEMBLY
#152982-0-01 (#152982-1-01)

PARTS AVAILABLE SEPARATELY:
#152933-0-01 Bobbin Winder Shaft
#152935-0-01 Bobbin Presser
#152942-0-01 (#152942-1-01) Bobbin Winder Wheel

EYE GUARD ASSEMBLY
#153100-0-01 (#153100-0-00)

ALSO AVAILABLE:
#153098-0-01 (#153098-0-00)
Eye Guard For Classes: B430 & B486

WRENCH
#152765-0-01

OILER
#114483-0-02 For Class: B430

ALSO AVAILABLE:
#114486-0-02 Oiler Base Only

SCREWDRIVER
#118837-0-01 For Classes: B430 & BAS550

THE PARTS FOR BROTHER MACHINES LISTED IN THIS CATALOG ARE FOR IMMEDIATE DELIVERY. WE CAN ORDER AND QUICKLY DELIVER ANY OTHER PART FOR BROTHER YOU MAY REQUIRE!

PARTS FOR BROTHER

CLASS: LK3-B484 HIGH SPEED LOCKSTITCH PATTERN TACKING MACHINE WITH TABLE HOOK

RECOMMENDED NEEDLES: 16 x 231 (DB x 1), 135 x 7 (DP x 5) & 135 x 17 (DB x 17)

MOVABLE KNIFE ASSEMBLY
#S00706-2-01

FIXED KNIFE
#S00713-0-01

KNIFE ARM (C)
#S00701-0-01

ROTARY HOOK ASSEMBLY
#S00689-0-01

ALSO AVAILABLE:
#S00688-0-01 Rotary Hook Assembly (For Thick Materials)

BOBBIN CASE ASSEMBLY
#S00691-1-01

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

BOBBIN CASE ASSEMBLY
#S00690-0-01

ALSO AVAILABLE:
#S00691-0-01 Bobbin Case Assembly For Thick Materials
#S00692-0-01 Presser Spring For #S00690-0-01
#S00711-0-01 Adjusting Spring For #S00690-0-01
#S00831-0-01 Adjusting Spring For #S00690-0-01

BOBBIN CASE WITH PIGTAIL & SCREW #S00691-2-01
(#S00691-0-01)
(#S00691-4-01) (#S00691-1-01)

BOBBIN CASE ASSEMBLY "B"
#S00690-1-01
(#S00690-2-01)

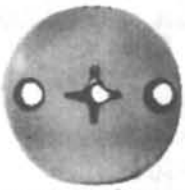
BOBBIN
#S00693-0-01

BOBBIN FOR THICK MATERIAL
#S00871-0-01 (#S00871-1-01)
For Use With **#S00691-0-01** Bobbin Case

THREAD WIPER (A)
#156206-0-01

THREAD RETAINER (A)
#S01583-0-01 (#S00720-0-01)

ALSO AVAILABLE:
#S01584-0-01 Thread Retainer (B)



NEEDLE HOLE PLATE (C)
(Cross-Shaped Groove)
#S00716-0-01

ALSO AVAILABLE:
#S00717-0-01 Needle Hole Plate (D) (Cross-Shaped Groove)

NEEDLE HOLE PLATE
#S00714-0-01 Needle Hole Plate (A)
#S00715-0-01 Needle Hole Plate (B)
#S00718-0-01 Needle Hole Plate (E)
#S00719-0-01 Needle Hole Plate (F)

ADDITIONAL THREAD RETAINER RELATED PARTS AVAILABLE FOR Class: LK3-B484 (NOT ILLUSTRATED)

#081008-0-70 Packing P8 For Thread Retainer Screw
#153596-0-01 Washer For Thread Retainer Screw
#S00722-0-01 Thread Retainer Screw
#S00723-0-01 Collar For Thread Retainer Screw

NEEDLE BAR
#S00809-0-01 Needle Bar (A)
#S00810-0-01 Needle Bar (C)

NEEDLE BAR THREAD GUIDE (B)
#154664-0-01

NEEDLE BAR THREAD GUIDE (A)
#152890-0-01

FINGER GUARD
#S00926-0-01 (#S00926-1-01)

POSITION BRACKET BOBBIN CASE HOLDER
#S00687-0-01

UPPER KNIFE, CARBIDE
#S09080-0-01 For Classes: B271 & B272

LOWER KNIFE
#S09075-0-01 For Classes: B271 & B272

BOLT
#018681-0-22 For Position Bracket Bobbin Case Holder (#S00687-0-01)

THREAD TAKE-UP SPRING
#144588-0-01 Thread Take-Up Spring (B) (For Thick Materials)
#145519-0-01 Thread Take-Up Spring (Standard)

LOWER KNIFE
#S09101-0-01 For Classes: B271 & B272

FOR Class: B272

THREAD GUIDE
#S08988-0-01

TENSION SPRING
#104525-0-01

OTHER PARTS AVAILABLE FOR Class: LK3-B484 (NOT ILLUSTRATED)

#153220-0-01
Collar For #153222-0-01

#S00705-0-01
Collar For #S00712-0-01

#S00805-0-01 Roller

FOR Classes: B737 & B872

TWIST SPRING
#S15889-0-01

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR BROTHER

CLASSES: FD4-B271 & B272 BOTTOM COVERING STITCHERS WITH FLAT BEDS

RECOMMENDED NEEDLES: 128G

UPPER KNIFE, (R) CARBIDE
#S09093-0-01 For Classes : B271 & B272

UPPER KNIFE (L) CARBIDE
#S09094-0-01 For Classes: B271 & B272

FOR Brother Classes: B271 & B272

NEEDLE PLATE
#S08724-0-01

FOR Brother Classes: B271 & B272

NEEDLE THREAD BUSHING
#146924-0-00

PARTS FOR BROTHER

CLASSES: EF4-B511, B531, B561 & B571 HIGH SPEED AND EF4-B611, B621, B641 & B651 ULTRA HIGH SPEED SINGLE & DOUBLE NEEDLE OVERLOCKS; MA4-B551 & B581 HIGH SPEED AND MA4-B631 & B661 ULTRA HIGH SPEED SAFETY STITCHERS; AND EF4-B671, B672, B681 & B682 AND HA4-B691, B692 & B694 HIGH SPEED OVERLOCKS WITH UPPER & LOWER ADJUSTABLE FEEDS.

RECOMMENDED NEEDLES:

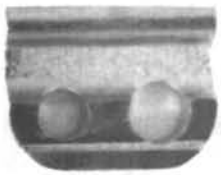
For Classes: EF4-B511, B531, B561, B571, B581, B611, B621, B641 & B651: 88 x 1 (DC x 1)

For Classes: EF4-B671, B672, B681 & B682 AND HA4-B691, B692 & B694: (B27)

For Class: MA4-B551: 81 x 1 (DC x 1) & 82 x 13 (DM x 13)

For Classes: MA4-B611, B621, B631, B641, B651 & B661: 82 x 1 (DC x 27)

LOWER KNIFE
#112436-0-01 (#155193-0-01) For Classes: B511, B531, B551, B631 & B661



UPPER KNIFE PRESSER
#148343-0-01 (#148343-1-01)
For Class: B511 & B694

SPRING
#146584-0-01

UPPER KNIFE (Flat)
#148198-0-01

UPPER KNIFE—CARBIDE TIP
#148815-0-01 For Classes: B511, B631 & B661

OVER LOOPER
#146612-0-01 (#146792-0-01) (#147934-0-01) For Classes: B511, B531 & B551

OVER LOOPER
#159686-0-01 (#146962-0-01) (#147937-0-01) For Classes: B511, B531 & B551

UPPER KNIFE
#148342-0-01 For Class: B511

UPPER KNIFE—CARBIDE TIP
#144074-0-01 (#144074-0-00)
For Classes: B511, B531, B551, B631 & B661

OVER LOOPER
#147936-0-01 For Classes: B531 & B571

OVER LOOPER
#146613-0-01 (#147935-0-01)
For Classes: B511, B531 & B551

CHAIN MOVABLE BLADE
#153637-0-01 (#S12430-0-01)
For Class: B511

CHAIN FIXED BLADE
#153640-0-01 For Classes: B511 & B661

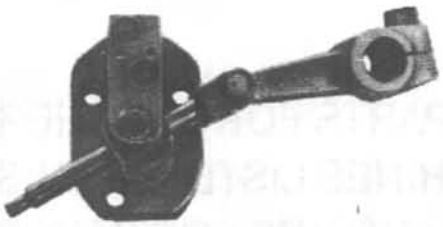
ALSO AVAILABLE:
#153636-0-01 Chain Blade Assembly For Classes: B511 & B661

UPPER LOOPER
#S01249-0-01 For Class: B651
(#S01249-1-01)

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

TRIMMING KNIFE
#140888-0-01 For Classes: B511, B531 & B551

LOWER KNIFE HOLDER GUIDE
#146585-0-01



OVER LOOPER ASSEMBLY
#146611-2-01 (#146611-1-01) (#146611-3-01) For Classes: B511 & B531

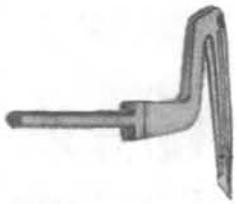
UPPER KNIFE HOLDER
#144073-0-01 For Classes: B511 & B571

LOWER KNIFE PRESSER PLATE
#117515-0-01

CHAIN STITCH LOOPER
#146635-0-01 For Classes: B511, B581, B631 & B661

LOWER LOOPER
#144049-0-01 For Classes: B511, B531, B551 & B631

UNDER LOOPER
#159884-0-01 For Class: B511
(#159884-1-01)



UNDER LOOPER
#S01248-0-01 For Class: B511

FITTINGS FOR B500 & B600 SERIES MACHINES

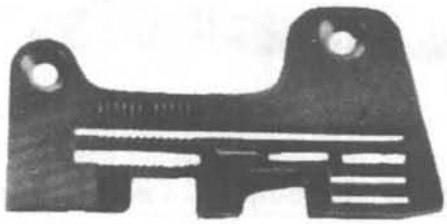
PRESSER FOOT ASSEMBLIES

PRESSER FOOT ASSEMBLIES

#142250-0-01 For Class: B511
#146871-1-01 For Class: B551
#146874-1-01 For Class: B551
#146881-0-01 5MM For Class: B551
#146884-0-01 (#146884-1-01) For Classes: B511 & B561
#146890-0-01 For Classes: B511 & B641 **(#146890-1-01)**
#147950-0-01 (#147950-1-01) Used For Taping. For Class: B511
#148013-1-01 (#148013-0-01) For Class: B551
#148405-1-01 5MM For Class: B551
#154974-0-01 (#146898-0-01) For Classes: B511, B551 & B561
#155118-1-01 Used For Denims. For Classes: B631 & B661 **(#155118-2-01)**
#156558-0-01 For Class: B511

THE PARTS FOR BROTHER MACHINES LISTED IN THIS CATALOG ARE FOR IMMEDIATE DELIVERY. WE CAN ORDER AND QUICKLY DELIVER ANY OTHER PART FOR BROTHER YOU MAY REQUIRE!

NEEDLE PLATES



NEEDLE PLATES

#146501-0-01 3MM For Classes: B551, B581, B631 & B661
#146504-0-01 5MM For Classes: B551, B581, B631 & B661
#146510-0-01 (#159770-0-01) 5MM—For Extra Heavy Materials For Classes: B551-087 & 088-6
#146730-0-01 For Classes: B511 & B561
#146731-0-01 For Classes: B511 & B561
#146732-0-01 For Classes: B511 & B561
#146733-0-01 For Classes: B511 & B561
#146734-0-01 For Classes: B511 & B561
#146735-0-01 For Class: B511
#146736-0-01 For Classes: B511 & B561
#146781-0-01 (#S01711-0-01) 2.2MM For Classes: B531 & B571
#146782-0-01 (#155988-0-01) (#S01713-0-01) 2.2MM. For Classes: B531 & B571
#146783-0-01 2.2MM For Classes: B531 & B571
#146785-0-01 3MM For Classes: B531 & B571
#146786-0-01 2.2MM For Classes: B531 & B571
#147783-0-01 5MM—For Extra Heavy Materials For Classes: B551-087 & 088-5
#148031-0-01 For Class: B531
#148352-0-01 For Classes: B511 & B561
#148398-0-01 5MM For Class: B551
#159769-0-01 For Extra Heavy Materials. For Class: B551-087.
#S01715-0-01 For Classes: B531 & B680

MAIN FEED DOGS

MAIN FEED DOGS

#146567-0-01 For Classes: B551, B581, B631 & B661
#146568-0-01 For Classes: B551, B581, B631 & B661 **(#146568-1-01)**
#146569-0-01 For Class: B551
#146571-0-01 For Class: B551
#146744-0-01 For Classes: B511, B531, B561 & B571 **(#S09348-1-01)**
#146745-0-01 For Classes: B511, B531, B631 & B661 **(#146745-1-01)**
#146746-0-01 For Classes: B511 & B531
#146790-0-01 For Classes: B531 & B571
#S01778-0-01 For Class: B551

OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.

DIFFERENTIAL FEED DOGS

DIFFERENTIAL FEED DOGS

#146572-0-01 For Classes: B551, B581, B631 & B661 (**#146572-1-01**)

#146573-0-01 For Classes: B551, B581, B631 & B661 (**#146573-1-01**)

#146574-0-01 For Class: B551 (**#146574-1-01**)

#146576-0-01 For Classes: B551 & B581

#146748-0-01 For Classes: B511, B531 & B561

#146749-0-01 For Class: B511

#146750-0-01 For Classes: B511, B531 & B561

#146751-0-01 For Classes: B511, B631 & B561

#146791-0-01 For Classes: B531 & B571

#156131-0-01 For Class: B511

DIFFERENTIAL FEED DOG
#S09349-0-01 (#S09349-1-01)

UPPER FEED DOG (Heavy)
#S00303-1-01 (#S00303-0-01)
For Class: B692

NEEDLE CLAMP ASSEMBLIES

#146487-0-01 For Classes: B551 & B581 (**#S30553-0-01**)
#146491-0-01 5MM For Class: B551
#146773-0-01 2.2MM For Classes: B511, B531 & B571
#146775-0-01 For Classes: B531 & B571
#146489-0-01 For Class: B551

CHAIN FEED DOGS
#146577-0-01 For All Classes (**#S13428-0-01**)
#146578-0-01 For Classes: B511, B531 & B551

FOR Class: B531

PRESSER FOOT
#154987-1-01
(#154987-2-01)

FOR Class: B511

MAIN FEED DOG
#S13188-0-01

PRESSER FOOT (Rear)
#156069-0-01 For Classes: B551 & B561

PRESSER FOOT (Front)
#145147-0-01 For Class: B551

BLADE DRIVING CAM
#153630-0-01 For Classes: B511 & B694

CHAIN STITCH LOOPER TAKE-UP
#150807-1-01 For Classes: B551 & B694

CHAIN STITCH LOOPER HOLDER
#146634-0-01 For Classes: B511, B551 & B581

OVER LOOPER THREAD GUIDE
#142669-0-02

GUIDE
#146929-0-01

TENSION SPRING
#144104-0-01 For Classes: B511, B551, B631 & B661

OVER LOOPER HOLDER ASSEMBLY
#144033-1-01 For Classes: B511 & B551

UNDER LOOPER HOLDER
#146617-0-01

SPACER
#148782-0-01

BOLT
#149171-0-01 For Looper Holder (#146617-0-01)

OVER LOOPER THREAD TAKE-UP (R)
#146652-0-01

UNDER LOOPER THREAD TAKE-UP (R)
#146653-0-01

UNDER LOOPER THREAD GUIDE
#146926-0-01 For Classes: B551 & B581

ALSO AVAILABLE:
#146926-0-02 Under Looper Thread Guide For Classes: B511, B631, B631 & B661

LOOPER THREAD TAKE-UP (L)
#146654-0-01 For Classes: B511, B531, B631 & B661

NEEDLE THREAD GUIDE
#146793-0-01 For Classes: B511, B531 & B571

NEEDLE THREAD GUIDE
#147344-0-01 For Class: B511

BOTTOM LOOPER GUARD
#146777-0-01 (#146777-1-01)
For Class: B531
(#146777-2-01)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Brother Class: B511

NEEDLE GUARD (B)
#S16091-0-01

FOR Brother Class: B511

NEEDLE THREAD GUARD SPRING
#112299-0-01

CHAIN CUTTER PARTS FOR Class: B511

UPPER BLADE
#149706-0-01 (#146671-0-01)
(#S13660-0-01)

LOWER BLADE
#149707-0-01
(#S13661-0-01)

FOR Brother Class: B511

UPPER KNIFE HOLDER
#144179-0-01

FOR Brother Class: B511

MAIN PRESSER ARM
#146526-0-01

AIR CONTROL SET (Chain Cutter)
#147960-0-01 (#147959-0-01) For Classes: B511 & B694

FOR Brother Class: B511

CHAIN BLADE ASSEMBLY
#S12429-0-01 #(S12429-1-01)

NEEDLE THREAD GUIDE (C)
#155307-1-01 For Classes: B611 & B694

NEEDLE THREAD GUARD
#155309-1-01 For Classes: B631 & B694

ALSO AVAILABLE:
#155310-1-01 For Classes: B611 & B691
#S16142-0-01
#S16145-0-01 #S16141-0-01

CHAIN STITCH BASE PLATE ASSEMBLY
#150808-0-01 For Classes: B511 & B694

NEEDLE THREAD TAKE-UP
#144108-0-01

NEEDLE THREAD GUIDE PLATE
#110813-0-01 For Classes: B511 & B694

NEEDLE THREAD TAKE-UP
#142201-0-01 For Class: B511

THREAD GUIDE
#146663-0-01 For Classes: B551 & B694

THREAD TENSION CONTROL NUT
#149568-0-03 For Class: B581

ALSO AVAILABLE:
#147149-0-01 Thread Tension Adjustment Spring For Class: B511

PRESSER FOOT HINGE SPRING
#146887-0-01 Except For Classes: B551 & B581

WASHER
#025030-1-32 For Presser Feet Except For Class: B581

ALSO AVAILABLE:
#105248-0-03 Washer For Class: B551

CHAIN STITCH NEEDLE THREAD GUIDE
#146650-0-01 For Class: B551

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Brother Class: B581

FEED CAM SLEEVE ASSEMBLY
#181625-0-01

SPRING
#146869-0-01 For Classes: B551 & B581

PRESSER FOOT LIFTER LINK
#S00276-0-01 For Classes: B671 & B694

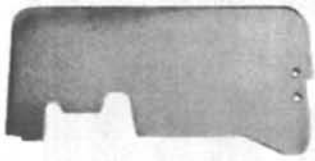
ALSO AVAILABLE:
#146523-0-01 Presser Foot Lifter Link For Class: B511
#154955-0-01 Presser Foot Lifter Link For Class: B611

SPRING
#140993-0-01 For Class: B551 & B661

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index. The Item May Be Listed Elsewhere!

LOOPER TENSION CONTROL
#110820-1-01 For Class: B511

MOVABLE NEEDLE GUARD
#144127-0-01



CLOTH PLATE
#146448-0-01 For Classes: B511, B531 & B551

ALSO AVAILABLE:
#146716-0-01 Cloth Plate For Class: B511

FOR Classes: B511 & B551

PRESSER LIFTER INSIDE LEVER
#146524-0-01

NEEDLE GUARD
#146726-0-01 For Class: B511

CLOTH PLATE SPRING
#146450-0-01 For Classes: B511, B531 & B551

CLOTH PLATE STOPPER
#146449-0-01 For Classes: B511, B531 & B551

PRESSER FOOT STITCH TONGUE
#146903-0-01 For Classes: B511, B531 & B571

STITCH TONGUE
#S01706-0-01 For Class: B531

ALSO AVAILABLE:
#155993-0-01 Needle Plate Tongue

FOR Brother Class: B551

NEEDLE GUARD (FRONT)
#159757-0-01

NEEDLE BAR CLAMP
#146482-0-01 For Classes: B511, B531 & B551

CLAMP NUT
#147631-0-01 For Classes: B511 & B561

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PRESSER BAR SPRING
#144081-0-01 For Classes: B511, B531, B551, B631 & B661

NEEDLE ARM DRIVE CRANK ROD
#146476-1-01 For Class: B511

PRESSER BAR LIFTER
#S00053-0-01 For Classes: B640 & B661

NEEDLE BAR
#146483-0-01 Except For Classes: B511 & B561

PRESSER BAR
#146521-0-01 For Classes: B511, B531 & B551

PARTS FOR THREAD HANDLER (NEW STYLE) #146662-0-01 For Class: B551

BEARING CAP
#150806-0-01

CHAIN STITCH LOOPER TAKE-UP
#150807-1-01

CHAIN STITCH BASE PLATE
#150808-0-01

THREAD HANDLER
#150810-0-01

THREAD GUIDE
#150811-0-01

STUD SCREW
#150812-0-01

SPRING
#150813-0-01

SPRING WASHER
#028050-2-40

ALSO AVAILABLE:
#146662-0-01 Thread Handler Complete, New Style

MAIN PRESSER ARM
#146789-0-01 For Classes: B511 & B531

EDGE HEMMING ROLLER ASSEMBLY
#147710-1-01 For Classes: B511 & B641

FOR Brother Class: B641

NEEDLE CLAMP ASSEMBLY (2.2 MM)
#154910-0-01

FOR Brother Class: B641

NEEDLE CLAMP ASSEMBLY
#154906-0-01

STOP RING
#048020-3-42 For Classes: B511, B531 & B551

PRESSER HINGE SHAFT
#S01375-0-01 For Classes: B551 & B694

RUFFLER INTERLOCKING PART SET
#S00081-0-02 For Class: B641

PRESSER ARM PIN
#146527-0-01 For Classes: B511, B531 & B551

PRESSER BAR LIFTER
#147759-0-01 For Classes: B511, B531 & B551

PRESSER LIFTER PIN
#144084-0-01 For Classes: B511, B531 & B551

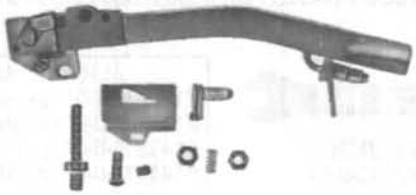
FEED LIFTING ECCENTRIC BLOCK
146544-0-00 For Classes: B511, B531 & B551

RUFFLER ATTACHMENT
#146587-2-02 (#146587-0-01) (#147972-1-01) For Class: B511

FEED BAR GUIDE BLOCK
#146547-0-00 For Classes: B511, B531 & B661

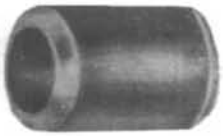
FOR Brother Class: B694

NEEDLE THREAD GUIDE
#S16144-0-01



CHAIN CUTTER PARTS SET
#S09649-0-01 (#151062-1-01) For Classes: B511 & B611
(#S09649-1-01)

NEEDLE BAR BUSHING
#S01417-0-01 For Classes: B511 & B694

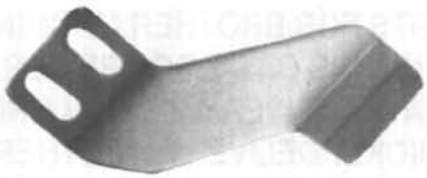


NEEDLE BAR BUSHING (D)
#159636-0-00 For Class: B511

FLAT CHAIN CUTTER PARTS SET
#153172-1-01 (#153172-2-01) For Classes: B511 & B661

WORM WHEEL
#144619-0-00 For Class: B511

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.



RUFFLING BLADE
#144783-0-01 For Classes: B511 & B661

SPRING
#146535-0-01 For Classes: B511, B531 & B551

ALSO AVAILABLE:
#140993-0-01 For Classes: B551 & B661
#146870-0-01 For Classes: B511 & B694
#153635-0-01 For Class: B694

MAIN FEED SHAFT
#144068-0-01 For Classes: B511 & B531

CUSHION
#147919-0-01
#147919-0-02 For Classes: B511, B551, B661, etc.

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

EDGE GUIDE
#146761-0-01 For Classes: B511 & B561

MISCELLANEOUS TOOLS FOR B500 & B600 SERIES MACHINES

WRENCH
#105343-0-01

ALSO AVAILABLE:
#107779-0-01 Spanner (6 x 7)
#117466-0-00 Overlock Tweezer
#143566-0-01 Spanner (8 x)
#144124-0-01 (#S01943-0-01) Needle Screw Wrench
#146700-0-01 Screw Wrench

FIVE THREAD COTTON STAND ASSEMBLY
#S02770-0-01 (#150162-0-01) (#150162-0-03) For Class: B551

ALSO AVAILABLE:
#S02769-0-01 (#150161-0-01) (#150161-0-03) Four Thread Cotton Stand Assembly For Class: B551

THE PARTS FOR BROTHER MACHINES LISTED IN THIS CATALOG ARE FOR IMMEDIATE DELIVERY. WE CAN ORDER AND QUICKLY DELIVER ANY OTHER PART FOR BROTHER YOU MAY REQUIRE!

OTHER PARTS FOR SERIES B500 & B600 MACHINES (NOT ILLUSTRATED):

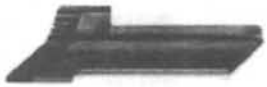
#021660-1-02 Nut For Class: B531
#025030-1-35 (#025030-1-32) Washer For Class: B511
#071023-8-50 3/32" Steel Ball For Class: B694
#102571-0-03 Nut For Class: B511
#106436-0-01 Oil Felt For Class: B511
#110793-0-01 Cutter Pin For Classes: B511 & B694
#143548-0-00 Tension Pin For Class: B511
#143549-0-00 Terminal Pin For Class: B511
#144105-0-01 (#144105-0-00) Washer Pin For Class: B511
#144764-0-01 Spring For Classes: B511 & B694
#149262-0-01 Nut For Class: B661
#S00181-0-01 Spring Plate For Classes: B671 & B694
#S06706-0-01 (#156334-0-02) (#156334-0-01) Silicone Oil For Classes: B511 & B694

PARTS FOR BROTHER

CLASSES: MA4-B631 & B661 ULTRA HIGH SPEED SAFETY STITCHERS

RECOMMENDED NEEDLES: 82 x 1 (DC x 27)

UPPER KNIFE, CARBIDE TIP
#144074-0-00 (#144074-0-01)
For Classes: B631 & B661



UPPER ANGLE KNIFE, CARBIDE TIP
#148815-0-01 For Classes: B631, B661-092-5 & 6 & B661-093-5 & 6

LOWER KNIFE
#155193-0-01 For Classes: B631 & B661

TRIMMING KNIFE
#148259-0-01 For Classes: B631 & B661

LOWER KNIFE PRESSER PLATE
#155194-0-01 For Classes: B511, B631 & B661

OVER LOOPER
#155240-0-01 For Classes: B631 & B661

OVER LOOPER (Spreader)
#155241-0-01 For Classes: B631 & B661

ALSO AVAILABLE:
#009660-6-12 Looper Screw For Classes: B631 & B661

TENSION DISC
#145446-0-01 For Classes: B631 & B661

TENSION SPRING
#144104-0-01 For Classes: B631 & B661

UNDER LOOPER
#159434-0-01 For Class: B661

PRESSER FOOT COMPLETE (5MM)
#156197-0-01 For Classes: B631, B661-083-5

OVER LOOPER THREAD GUIDE
#155313-0-01 For Classes: B631 & B661

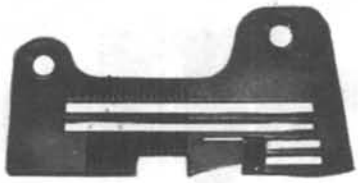
CHAIN STITCH NEEDLE GUARD (F)
#146496-2-01 For Classes: B631 & B661 **(#146496-3-01)**

PRESSER FOOT
#156062-0-01 For Classes: B631 & B661-063-3 & 5

ALSO AVAILABLE:
#155118-1-01 Presser Foot Assembly For Class: B631. Used For Denim.

NEEDLE THREAD TAKE-UP
#155306-0-01 For Classes: B631 & B661

MOVABLE NEEDLE GUARD
#158433-0-01 For Class: B661



NEEDLE PLATE
#146501-0-01 For Classes: B631, B661-063-3
#146503-0-01 For Classes: B631, B661-063-5
#146504-0-01 For Classes: B631, B661-083-5

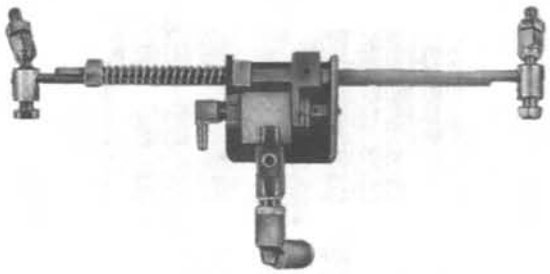
NEEDLE THREAD GUARD
#155309-1-01 For Class: B631

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

MAIN FEED DOG
#146567-0-01 For Classes: B631, B661-063-3 & 5

ALSO AVAILABLE:
#146568-0-01 Main Feed Dog For Classes: B631 & B661-083-5

CHAIN FEED DOG
#146577-0-01 For Classes: B631 & B661-063-3 & 5



DIFFERENTIAL FEED DOG
#146572-0-01 For Classes: B631 & B661-063-3 & 5

ALSO AVAILABLE:
#146573-0-01 Differential Feed Dog For Classes: B631 & B661-083-5

NEEDLE CLAMP ASSEMBLY
#154916-0-01 3MM For Classes: B631 & B661

ALSO AVAILABLE:
#154918-0-01 Needle Clamp Assembly 5MM For Classes: B631 & B661

CHAIN CUTTER AIR CONTROL SET
#147960-0-01 (#147959-0-01) For Classes: B511 & B694

SPRING
#150813-0-01 For Class: B551

STOPPER SPRING FOR FRONT COVER
#146446-0-01 (#154829-0-01)
For Classes: B611 & B694

FRONT COVER ASSEMBLY
#148991-0-01 For Class: B511

ALSO AVAILABLE:
#148997-0-01 Front Cover Assembly For Class: B551

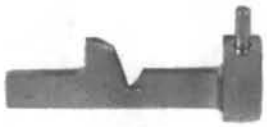
SPRING PLATE
#S00181-0-01 For Classes: B671 & B694

SPRING PLATE
#149267-0-01 For Class: B511

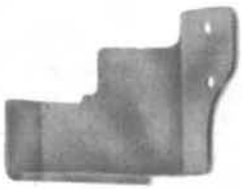
CHAIN BLADE ASSEMBLY
#149705-0-01 For Class: B511
(#149705-1-01)

OIL FILTER GAUGE
#147528-1-00 (#147528-0-01)
For Class: B511

ROLLER
#S12439-0-01 For Class: B511

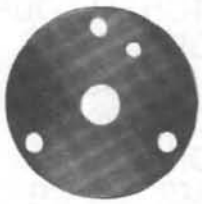


ROLLER
#153631-0-01 For Classes: B511 & B694



EYE GUARD ASSEMBLY
#151017-0-01 For Class: B511

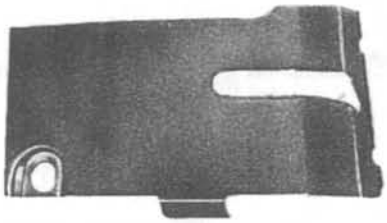
ALSO AVAILABLE:
#150550-0-00 Eye Guard Only



BEARING CAP
#150806-0-01 For Class: B511

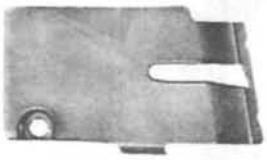
CHIP GUARD (3)
#142245-0-01 For Classes: B511 &B611

EDGE HEMMING ROLLER ASSEMBLY
#147710-1-01 For Classes: B511 & B641



BLADE COVER (Small)
#S00231-0-00 (#S00231-0-01) For Classes: B671 & B694

FLEXIBLE WIRE ASSEMBLY
#148391-0-01 For Classes: B511 & B692



BLADE COVER (Small)
#153650-0-00 (#153650-0-01)
For Classes: B551 & B661

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

FOR BROTHER

CLASSES: EF4-B953, B955, B956, B957, B958 & B959 and MAH-972 SINGLE & DOUBLE NEEDLE (STRAIGHT & CURVED) OVERLOCKS

RECOMMENDED NEEDLES:

For Classes: EF4-B953 & B955: 154G (UO x 154)
For Classes: EF4-B956, B958 & B959: 81 x 1 (DC x 1)
For Class: EF4-B957: 82 x 1 (DM x 1)
For Class: MA4-972: 81 x 1 (DC x 1) & 82 x 13 (DM x 13)

UPPER KNIFE—CARBIDE TIP
#140567-0-01 (Narrow) For Classes: B953 & B955

UPPER KNIFE—CARBIDE TIP
#114768-0-01 (#140568-0-01)
For Classes: B953 & B955

LOWER KNIFE (Straight Neelde)
#118527-0-01 For Classes: B956 & B972

UPPER KNIFE—CARBIDE TIP (Straight Needle)
#140242-0-01 For Classes: B956 & B972

UPPER KNIFE—CARBIDE TIP (Serger)
#144074-0-00 For Class: B957

ALSO AVAILABLE:
#144074-0-01 Upper Knife—Carbide Tip (Serger) For Class: B957

LOWER KNIFE (Serger)
#144077-0-01 For Class: B957

UPPER KNIFE
#112376-0-01 For Class: B959

LOWER KNIFE
#112436-0-01 For Class: B959

UNDER LOOPER (Curved Needle)
#110736-0-01 For Classes: B953 & B955

DOUBLE CHAIN LOOPER (Straight Needle)
#140161-0-01 For Class: B956 & B972

UNDER LOOPER (Straight Needle)
#143734-0-01 (#140132-0-01)
For Classes: B956, B972

UNDER LOOPER (Serger)
#144049-0-01 For Class: B957

OVER LOOPER (Serger)
#144042-0-01 For Class: B957

LOWER KNIFE PRESSER PLATE
#117515-0-01 For Classes: B956 & B957

OVER LOOPER (Straight Needle)
#143733-0-01 For Classes: B956 & B972

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR BROTHER

CLASSES: TZ1-B651 & B652 SINGLE NEEDLE ZIG-ZAG LOCKSTITCH

RECOMMENDED NEEDLES: 16 x 231 (DB x 1)

HOOK
#112041-0-01

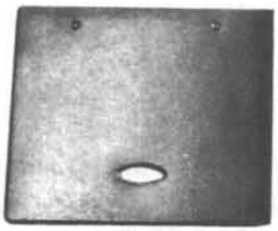
BOBBIN CASE
#117596-0-01

BOBBIN
#100376-0-01

NEEDLE PLATE
#112802-0-01

ALSO AVAILABLE:
#180989-0-01 Needle Plate (12MM)
#111989-0-01 Needle Plate Spring

SPOOL PIN
#100386-0-01



SLIDE PLATE
#111992-0-01 (#180993-0-01)

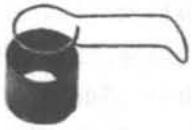
FEEDER
#112796-0-01

ALSO AVAILABLE:
#112014-0-01 Feed Dog (12MM)
#112016-0-01 Feed Dog Holding Screw Nut

PRESSER FOOT
#112800-0-01 (5MM)
#111994-0-01 (12MM)

TENSION STUD
#112110-0-01

ALSO AVAILABLE:
#112122-0-01 Tension Stud
#100401-0-01 Tension Spring
#112117-0-01 Tension Spring (Sub)



TAKE UP SPRING
#100533-0-00

ALSO AVAILABLE:
#120448-0-01 Rubber Ring
#142084-0-01 Bobbin Winder Arm

NEEDLE BAR
#113913-0-01

PARTS FOR BROTHER

CLASSES: LZ2-B852, B853 & B854 SINGLE NEEDLE HIGH SPEED ZIG-ZAG LOCKSTITCH

RECOMMENDED NEEDLES: 196S

NEEDLE CLAMP
#180988-0-01

THREAD GUIDE
#113911-0-01

HOOK
#158472-0-01 (#S08019-0-01)
For Class: B852 (Hirose Number: DP2-57(2))

BOBBIN CASE CAP
#158471-0-01 For Class: B852
#158471-0-01E-Z

NOTCH PIN
#100327-0-01

NOTCH SPRING
#113956-0-01

BOBBIN
#158205-0-01 For Classes: B852 & B854

BOBBIN CASE HOLDER POSITION BRACKET
#158149-0-01 For Class: B852

BOBBIN CASE HOLDER POSITION BRACKET
#112043-0-01

LENGTH CONTROL
#113353-0-01

THE PARTS FOR BROTHER MACHINES LISTED IN THIS CATALOG ARE FOR IMMEDIATE DELIVERY. WE CAN ORDER AND QUICKLY DELIVER ANY OTHER PART FOR BROTHER YOU MAY REQUIRE!

TENSION ASSEMBLY
#158114-0-01 For Class: B852

PARTS AVAILABLE SEPARATELY AND ALSO AVAILABLE:
#158107-0-01 Screw
#158188-0-01 Tension Disc Assembly
#158189-0-01 Tension Releasing Disc
#158190-0-01 Tension Nut
#158191-0-01 Tension Stud
#158192-0-01 Thread Take-Up Spring
#158193-0-01 Spring Regulator Bracket
#158194-0-01 Tension Spring
#158195-0-01 Tension Felt
#158196-0-01 Tension Stop Washer

PARTS FOR BROTHER

CLASSES: DB2-B705, B706, B707, B710, B714, B735, B736, B737, B738, B747, B755, B757, B761, B763 & B767 SINGLE NEEDLE LOCKSTITCH; DB2-B790, B791 & B795 SINGLE NEEDLE FEED LOCKSTITCH; & DB2-B707, B715, B716, B790 & B791 SINGLE NEEDLE LOCKSTITCH WITH UNDERTRIMMERS.

RECOMMENDED NEEDLES:
For Classes: DB2-B705, B706, B707, B710, B714, B735, B736, B737, B738, B747, B755, B757, B761 & B767:
16 x 231 (DB x 1) & 16 x 257 (135 x 7)
For Classes: DB2-B715, B716, B790, B791 & B795:
16 x 231 (DB x 1)
For Class: DB2-763: 88 x 1 (DA x 1) & 16 x 231 (DB x 1)

FOR Class: B715

MOVABLE KNIFE
#145608-0-01

ALSO AVAILABLE:
#154675-0-01 Movable Knife

FOR Classes: B711 & B791

MOVABLE KNIFE
#154575-0-01 For Class: B716
#159541-0-01 For Class: 791
#159799-0-01 For Class: B711
#159915-0-01 For Class: 791

FOR Classes: B716 & B791

FIXED KNIFE
#159540-0-01 For Class: B791
#154568-0-01 (#154568-1-01)

FOR Class: B737

LOWER THREAD FINGER
#S02643-0-01

FOR Class: B737

FEED REGULATOR BRACKET
#S02557-0-00

FOR Class: B737

TENSION RELEASING SPRING
#S03670-0-01

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Class: B737

REVERSE LEVER SHAFT
#149085-0-01

FOR Class: B737

SLIDE BLOCK
#154590-0-01

FOR Class: B737

SYCRONIZER #13-2
#228473-0-01

FOR Classes: B791 & B795

UPPER KNIFE
#156283-0-01 For Class: B791
#156284-0-01 For Class: B795

FOR Class: B737

FIXED KNIFE
#S02637-0-01

FOR Class: B737

MOVABLE KNIFE
#S02645-0-01

FOR Classes: B755-100 & B755-150

MOVABLE UNDERTRIMMING KNIFE
#142058-0-01 (#142058-0-00)

FOR Classes: B755-100 6 B755-150

FIXED UNDERTRIMMING KNIFE
#142061-0-01

FOR Classes: B705, B715 & B757

HOOK
#145585-1-01

FOR Classes: B706, B735 & B736

HOOK
#159907-0-01
(Hirose Number: HSH-7.94B(RT))
(#159907-9-01) (#S09129-9-01)

FOR Classes: B707 & B710

HOOK
#155690-0-01
(Hirose Number: HSH-7.94 BOHNTR)

FOR Classes: B714, B755 & B757

HOOK
#116780-0-01

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Classes: B715-105, 205, 405 & 505 & B790-205, 505 & 605

HOOK
#148846-0-01

FOR Classes: B737 & 738

HOOK
#S02603-0-01 (#S02603-1-01)
(Hirose Number: HSH-7.94BTR(737)

ALSO AVAILABLE:
#S02603-0-01E-Z

FOR Classes: B737 & B738

HOOK
#S06106-0-01 (Hirose Number: HSH-7.94BTR [737SPQ])

FOR Class: B747

HOOK
#159793-0-01
(Hirose Number: HSM-B1HTR)

FOR Class: B763-3

HOOK
#116996-0-01
(Hirose Number: HSH-7.24BJ)

FOR Class: B763-5

HOOK
#111272-0-01

YOU ARE VERY IMPORTANT TO US. PLEASE TELL US HOW WE'RE TAKING CARE OF YOU.

FOR Classes: B755 & B756

HOOK
#112523-0-01 (Not For Class: B755 & B756) (Hirose Number: HSH-7.94D)

ALSO AVAILABLE:
#111276-0-01 Hook For Class: B755
#111275-0-01 Hook For Heavy Material For Class: B755-3
#111275-0-01E-Z Hook

FOR Classes: B790-3, 5 & 303

HOOK
#143784-0-01 For Classes: B790-3
(Hirose Number: HSH-7.94 DRN)

ALSO AVAILABLE:
#140882-0-01 Hook For Class: B790-5 (Hirose Number: HSH-7.94BRNH)
#147101-0-01 (#S13122-0-01) Hook For Class: B790-303 (Hirose Number: HSH-7.94DRNTR)

FOR Classes: B714, B755, B757, B763, B67 & 790

NO BACK-LASH BOBBIN CASE
#100369-0-01

ALSO AVAILABLE:
#NBL522 Brake Spring For
#100369-0-01
#100369-0-01E-Z

FOR Classes: B705, B715, B757 & B790

NO BACK-LASH BOBBIN CASE
#148350-1-01

ALSO AVAILABLE:
#148967-0-00 (#148967-0-01) Brake Spring For #148350-1-01
#148967-1-01 Brake Spring For Classes: B706 & B795

FOR Classes: B737 & B738

BOBBIN CASE ASSEMBLY
#S03245-0-01 (#S06573-0-01)

ALSO AVAILABLE:
#183388-0-01 Tension Spring For Class: B737
#S03246-0-01 Tension Spring For Class: B737

FOR Classes: B714, B755, B763, B767 & B792

BOBBIN (Solid)
#117132-0-01S

FOR Classes: B715 & B792

BOBBIN (With Slot)
#100376-0-01

FOR Classes: B714, B755, B763, B767 & B792

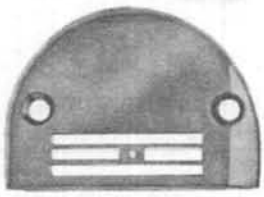
BOBBIN (With Holes)
#117132-0-01

FOR Classes: B757 & B790

ALUMINUM BOBBIN
#146290-0-01 (#116782-0-01)

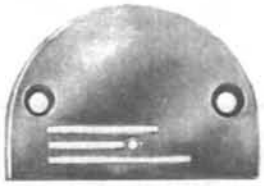
HINGED PRESSER FOOT (With Slot)
#113280-0-01

ALSO AVAILABLE:
- **#140717-0-01** Presser Foot Assembly For Class: B791
- **#140957-0-01** Slotless Presser Foot Assembly For All Classes Except Class: B790
- **#141158-0-01** Presser Foot Assembly For Class: B791
- **#145157-0-01** Presser Foot For Classes: B706 & B755
- **#147157-0-01** Presser Foot Assembly For Classes: B706 & B755
- **#147703-0-01** Presser Foot Assembly For Class: B791
- **#150789-0-01** Presser Foot For Classes: B706 & B755
- **#153037-1-01** Presser Foot Assembly For Classes: B707 & B738



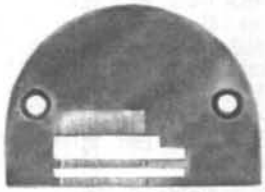
NEEDLE PLATE
#140575-0-01 For Class: B755-150

ALSO AVAILABLE:
- **#100603-0-01** Needle Plate For Classes: B755 & B763
- **#111859-0-01** Needle Plate For Class: B755
- **#149004-0-01** Needle Plate With Needle Hole Only For Class: B761
- **#150792-0-01** Needle Plate (H26) For Class: B706
- **#155676-0-01** Needle Plate (A14) For Classes: B707 & B737
- **#156116-0-01** Needle Plate (1.8) For Classes: B707 & B737
- **#S00867-0-01** Needle Plate (A18) For Class: B716
- **#S03884-0-01** Needle Plate For Class: 737



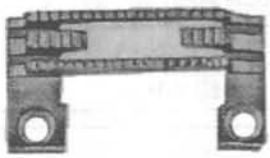
NEEDLE PLATE
#147245-0-01 For Classes: B706 & B755

ALSO AVAILABLE:
- **#100266-0-01** Needle Plate For Classes: B755-3, B757-3 & B763-3
- **#111508-0-01** Needle Plate For Class: B767
- **#145971-0-01** Needle Plate (B18) For Classes: B706 & B755
- **#146050-0-01** Needle Plate For Classes: B707 & B716



NEEDLE PLATE
#140715-0-01 For Class: B791

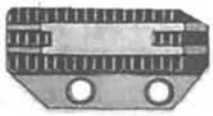
ALSO AVAILABLE:
- **#118681-0-01** Needle Plate For Class: B790-5
- **#143855-0-01** Needle Plate For Class: B791
- **#143857-0-01** Needle Plate For Class: B791
- **#147954-0-01** Needle Plate For Class: B791
- **#148842-0-01** Needle Plate For Class: B791
- **#S01988-0-01** Needle Plate For Class: B791
- **#S11160-0-01** Needle Plate (S) For Class: B791
- **#S11463-0-01** Needle Plate (T) For Class: B791
- **#S13101-0-01** Needle Plate For Class: B791



FEED DOG
#140580-0-01 For Class: B755-150

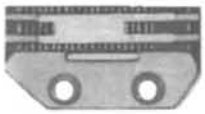
ALSO AVAILABLE:
- **#111860-0-01 (#111860-1-01)** Feed Dog For Class: B755
- **#111898-0-01** Feed Dog (Thin) For Class: B763
- **#147143-0-01** Feed Dog For Class: B755
- **#155675-0-01** Feed Dog For Classes: B707 & B716
- **#156113-0-01** Feed Dog For Classes: B707 & B716
- **#159430-0-01** Feed Dog For Classes: B706 & B747
- **#S00868-0-01** Feed Dog For Class: 716

FOR Brother Class: B737

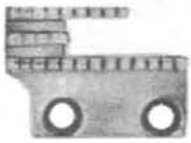


FEED DOG
#150793-0-01

FOR Classes: B737 & B738



FEED DOG
#S03885-0-01



FEED DOG
#144500-0-01 For Classes: B706 & B755

ALSO AVAILABLE:
#100334-0-01 Feed Dog For Classes: B755-3 & B757-3
#147493-0-01 Feed Dog For Class: B767

FEED DOG
#140716-0-01 For Class: B791

FEED DOG
#S01989-0-01 For Class: B791

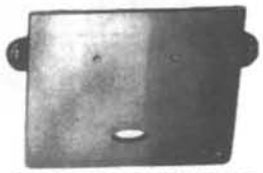
ALSO AVAILABLE:
#118756-0-01 Feed Dog For Class: B790-5
#148301-0-01 Feed Dog For Class: B791
#148845-0-01 Feed Dog For Class: B705
#159521-0-01 Feed Dog For Class: B791
#159522-0-01 Feed Dog For Class: B791
#159525-0-01 Feed Dog For Class: B791
#S03357-0-01 Feed Dog For Class: B791
#S13102-0-01 Feed Dog For Class: B791
#S13102-1-01 Feed Dog For Class: B791

TENSION SPRING
#100374-0-01 For Class: B755

ALSO AVAILABLE:
#148967-0-00 (#148967-0-01) Brake Spring For No Back-Lash Bobbin Case **#148350-1-01**
#183291-0-01 Lower Thread Adjusting Spring For Classes: B706 & B795
#183388-0-01 Brake Spring For Class: B737
#NBL522 Brake Spring For No Back-Lash Bobbin Case **#100369-0-01**

BOBBIN CASE HOLDER POSITIONING BRACKET (Finger)
#100367-0-01 For All Classes: Except Classes: B757 & B781

ALSO AVAILABLE:
#159324-0-01 Positioning Bracket For Classes: B706 & B738



SLIDE PLATE ASSEMBLY
#180018-0-01

ALSO AVAILABLE:
#114561-0-01 Slide Plate Spring

BOBBIN FINGER
#149125-0-01 For Class: B715

THREAD FINGER
#145610-1-01

LOWER THREAD FINGER
#147102-0-01 For Class: B790

ALSO AVAILABLE:
#159797-0-01 Lower Thread Finger For Class: B711
#S02643-0-01 Lower Thread Finger For Class: B737

LOWER THREAD FINGER
#154669-0-01

ALSO AVAILABLE:
#154569-0-01 Lower Thread Finger For Class: B716

THREAD WIPER
#S02681-0-01 For Class: B737

ALSO AVAILABLE:
#146094-0-01 Thread Wiper For All Classes Except Class: B790
#150832-0-01 (#150832-0-00) Thread Wiper For Class: B790

THREAD WIPER STUD COLLAR
#146288-0-01 For Classes: B707 & B795

THREAD WIPER STUD
#150801-0-01 For Class: B790

THREAD WIPER CRANK
#156995-0-01 For Classes: B707 & B747

ALSO AVAILABLE:
#156996-0-01 Thread Wiper Spring For Class: B707

SPACER
#145611-0-00 For Class: B715-403 & 503

ALSO AVAILABLE:
#146187-0-00 Spacer For Class: B715

THREAD TRIMMER CLUTCH
#149709-0-01

MAIN KNIFE HOLDER PLATE
#149712-0-01

MAIN KNIFE HOLDER
#149710-0-01

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

WASHER
#025680-2-32 (#100645-0-03) For Class: B715

ALSO AVAILABLE:
#146188-0-01 Washer For Needle Plate
#146251-0-01 Washer For Needle Plate
#147697-0-01 Washer For Trimmer Clutch Pin **(#149709-0-01)**

NEEDLE BAR
#106408-0-01 6.35 mm Diameter For Class: B755
#111462-0-01 7.24 mm Diameter For Class: B715
#117252-0-01 For Class: B763-5
#118685-0-01 For Class: B790-3
#145986-0-01 For Classes: B706 & B735
#S00399-0-01 For Class: B791

PRESSER BAR LIFTER
#145482-1-01 For Classes: B706 & B791

NEEDLE CLAMP
#143930-0-01 (#143931-0-01)
For Classes: B763 & B655

ALSO AVAILABLE:
#180166-0-01 Needle Clamp Assembly For Classes: B714 & B767

NEEDLE BAR THREAD GUIDE
#144577-0-01 For Class: B755

THREAD GUIDE
#145944-0-01 (#151594-0-01)

ALSO AVAILABLE:
#112775-0-01 Needle Bar Thread Guide

FINGER GUARD
#150384-1-01 For Class: B755

THREAD GUIDE
#145525-0-01 For All Classes Except Class: B790

THREAD GUIDE (Under)
#100573-0-01 For All Classes Except Class: B763

THREAD GUIDE (Lower)
#116964-0-01 For Class: B763

THREAD GUIDE (Upper)
#116963-0-01 For Class: B761

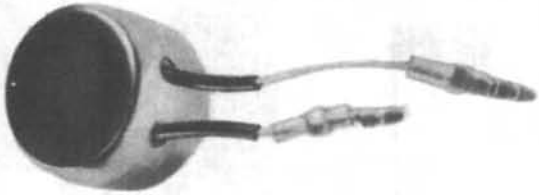
THREAD GUIDE
#145522-0-01 For All Classes Except Class: B790

NEEDLE BAR THREAD GUIDE
#118382-0-01 For Classes: B714 & B767

THREAD RETAINER
#114931-0-01

UPPER THREAD RECEIVER
#154688-0-01 For Class: B715

THREAD GUIDE
#146055-0-01



THREAD WIPER SOLENOID
#146082-0-00 For All Classes Except Class: B790

TENSION REGULATOR ASSEMBLY
#181634-0-01 For Class: B715

ALSO AVAILABLE:
#181473-0-01 Tension Regulator Assembly For Class: B757

PRE-TENSION ASSEMBLY
#144502-0-01 For Classes: B755 & B757

THREAD TAKE-UP LEVER ASSEMBLY
#111234-0-01 (#111234-1-01) For Class: B755

ALSO AVAILABLE:
#113318-0-01 (#113318-1-01) Take-Up For Class: B755
#147551-0-01 (#147551-1-01) Take-Up Lever For Class: B715
#S02527-0-01 Thread Take-Up Lever Assembly For Class: B735

TENSION RELEASE PIN
#100400-0-00 For All Classes Except Class: B763

LEVER ASSEMBLY
#154582-0-01 For Classes: B707 & B798

UPPER TENSION REGULATOR BRACKET
#144741-0-01 For Classes: B745 & B755

ALSO AVAILABLE:
#111854-0-01 Upper Thread Tension For Class: B755
#145250-0-01 Tension Bracket For Class: B761
#156639-0-01 (#149130-1-01) Tension Release Wire For Class: B715

PRE-TENSION STUD
#146056-0-01 (#153111-0-01)

TENSION STUD
#100398-0-01 For All Classes Except Class: B757

ALSO AVAILABLE:
#116922-0-01 Tension Stud For Classes: B706 & B636

FOR Classes: B737 & B872

TWIST SPRING
#S15889-0-01

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

TENSION SPRING
#104525-0-01 For Classes: B755 & B757

TENSION SPRING
#146060-0-00

ALSO AVAILABLE:
#145153-0-01 Tension Spring For Classes: B715 & B755
#145520-0-01 Tension Spring For All Classes Except Class: B790
#146038-0-01 Spring For Classes: B706 & B795
#146058-0-01 Tension Spring
#147149-0-01 Threaad Tension Adjustment Spring For Class: B761
#148924-1-01 Spring For Class: B706
#S03246-0-01 Tension Spring For Class: B737

TENSION DISC
#108721-0-01 For Class: B755

TENSION DISC
#147705-0-01 For All Classes Except Class: B705

TENSION CONTROL NUT
#100136-0-01

TENSION DISC WASHER
#100134-0-01

CHECK SPRING
#100399-0-01

ALSO AVAILABLE:
#S02620-0-01 Thread Take-Up Spring For Class: B737

SPRING
#157967-0-01

TENSION RELEASE WIRE
#156639-0-01 (#149130-1-01) For Class: B715

STOP RING
#048040-3-46 (#048040-3-42)
(#048030-3-46) (#048030-3-42)

ALSO AVAILABLE:
#048090-3-42 Stop Ring (12) For Class: B707
#146103-0-01 Stop Ring (12) For Class: B715

CUTTER PRESSER PLATE
#156285-0-01 For Class: B795

NEEDLE BEARING
#147777-0-00 For Classes: B706 & B795

WASHER
#025680-1-33 For Cover #149128-0-01 For All Classes Except Class: B705

STOPPER
#145617-0-01

ACTUATOR
#146128-0-00 For All Classes Except Class: B705

SLIP RING SUPPORT
#148825-0-01 For All Classes Except Class: B705

PUMP FILTER
#144872-0-01

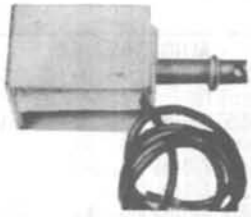
PUMP BODY
#148848-0-01

MICRO SWITCH
#140643-0-00 For All Classes Except Class: B705

FACE PLATE THREAD GUIDE
#111476-0-01 For Class: B755

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

LOWER SHAFT
#109160-0-01 For Classes: B714, B755, B757 & B790



REVERSE SOLENOID
#151181-0-01 For All Classes Except Class: B705

ALSO AVAILABLE:
#154201-0-01 (#154201-1-01) Reverse Solenoid For Classes: B715 & B716

BOBBIN WINDER
#147549-0-01 (#147549-1-01) For Class: B715

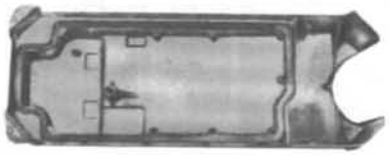
ALSO AVAILABLE:
#145558-0-01 #145558-0-00 Rubber Ring For All Classes Except Class: B790
#148047-0-01 Bobbin Winder Shaft For Class: B715
#157960-0-01 Bobbin Winder Shaft For Class: B706

SYNCHRONIZER INTEGRATED CIRCUIT CORD
#222380-0-01 For Class: B707

PACKING "P62"
#S02808-0-00 (#081060-0-90)
For Classes: B736 & B737
(#S14144-0-00)

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

PAN GASKET (Packing)
#146040-0-01 For Class: B755



OIL PAN ASSEMBLY
#181420-3-01 (#181420-2-01) For Class: B757

ALSO AVAILABLE:
#146004-0-01 Oil Pan Cushion For Class: B706

KNEE LIFTER COMPLETE
#181427-0-01

ALSO AVAILABLE:
#140503-0-01 Knee Lifter Cover For Class: B715
#145573-0-00 Knee Lifter Bar For All Classes Except Class: B790
#146037-0-01 Knee Lifter For Classes: B706 & B795
#146039-0-01 Knee Lifter Joint For Class: B706

KNEE LIFTER COMPLYING BAR
#S00096-0-01 (#S00096-1-01) (#S00096-2-01)
For Classes: B707, B737 & B795
(#S16250-0-01)

PARTS FOR BROTHER

CLASSES: DB2-745 SINGLE NEEDLE DECORATIVE STITCHERS; B797 UPPER & LOWER FEED LOCKSTITCH; AND B798 SINGLE NEEDLE TOP & BOTTOM FEED STITCHERS

RECOMMENDED NEEDLES: 16 x 231BP (DB x 1 ST) & 135 x 17 (DP x 17)

FOR Classes: B745 & B797

LARGE CAPACITY HOOK
#147789-0-01 For Class: B745-5
(Hirose Number: HSM-B1H)

ALSO AVAILABLE:
#148297-0-01 Large Capacity Hook For Class: B745-7
#150487-0-01 Large Capacity Hook for Use with Extra Heavy Thread For Class: B797
#150877-0-01 Large Capacity Hook for Use with Extra Heavy Thread For Class: B745-7

FOR Classes: B745 & B797

LARGE CAPACITY BOBBIN CASE
#147790-0-01

ALSO AVAILABLE:
#181936-0-01 (#181936-3-01) Adjusting Tension Spring
#181937-0-01 Screw for Spring Adjustment
#181938-0-01 Spring Set Screw

FOR Class: B797

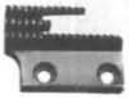
BOBBIN CASE
#151845-0-01

FOR Classes: B745 & B797

LARGE CAPACITY BOBBIN
#117061-0-01

FOR Classes: B745 & B797

NEEDLE PLATE
#147322-0-01 For Class: B745
#150492-0-01 For Class: B797



FEED DOG
#147335-0-01 For Class: B745
#147493-0-01 For Class: B797

WALKING FOOT (Outside)
#150454-0-01

PRESSER FOOT (Inside)
#150436-0-01

WELTING FEET WITH BACK CUT-OUT FOR PIPING (CURVED) FOR Class: B797

CURVED OUTSIDE WELTING WALKING FOOT
#151847-0-011/8 1/8"
#151847-0-013/16 3/16"
#151847-0-017/32 7/32"
#151847-0-01 1/4"
#151848-0-01 5/16"
#151849-0-01 3/8"

INSIDE PRESSER FOOT
#151850-0-01 For All Sizes

NARROW TYPE FEET FOR Class: B797
★ FOR SMALL GOODS (E.G. PURSES, HANDBAGS, ETC.)

WALKING FOOT (Outside)
#151851-0-01

PRESSER FOOT (Inside)
#151852-0-01

FOR Class: B745

PRESSER FOOT
#147328-0-01 For Class: B745

TAKE UP SPRING
#148923-0-01

BOBBIN CASE HOLDER BRACKET (Finger)
#147337-0-01

SPOOL PIN
#147557-0-01 (#147557-1-01)
Spool Pin

PARTS FOR BROTHER

CLASSES: BAS301, 302, 310, 320, 321, 322, 350, 360 & 361 ELECTRONIC PROGRAMMABLE LOCKSTITCH

RECOMMENDED NEEDLES: DP x 5 & DP x 17

FOR Class: BAS361

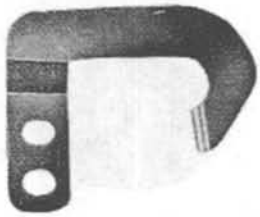
HOOK
#S05119-0-01

FOR Class: BAS361

HOOK
#S04669-0-01

FIXED KNIFE
#S10210-0-01 For Class: BAS310
(#S10210-1-01)

MOVABLE KNIFE ASSEMBLY
#S10205-0-01 For Class: BAS310



FIXED KNIFE
#S02374-0-01 For Classes: BAS320 & BAS322

MOVABLE KNIFE ASSEMBLY
#S02375-0-01 For Classes: BAS320 & BAS322

MOVABLE KNIFE
#155092-0-01 For Classes: BAS360 & BAS361

FIXED KNIFE
#157782-0-01 For Classes: BAS360 & BAS361

PRESSER FOOT (A)
#152283-1-01 For Classes: BAS301 & BAS361

PRESSER FOOT (C)
#152637-0-01 For Classes: BAS301 & BAS361

ALSO AVAILABLE:
#S13815-0-01

NEEDLE HOLE PLATE "F"
#S02373-0-01 For Classes: BAS320 & BAS322

FOR Class: BAS310

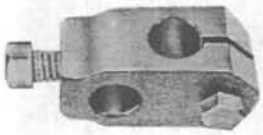
WASHER
#S10208-0-01

FOR Class: BAS310

SHUTTLE RACE ASSEMBLY
#S10373-0-01

FOR Class: BAS361

BOTTOM PLUNGER (A)
#157795-0-01 (#157795-1-01)



KNIFE LIFTER JOINT
#146039-0-01 For Class: BAS350

THREAD WIPER
#S02871-0-01 For Class: BAS320

NEEDLE BAR THREAD GUIDE (A)
#S02438-0-01 For Classes: BAS320 & BAS322

ALSO AVAILABLE:
#S02439-0-01 Needle Bar Thread Guide (B) For Classes: BAS320 & BAS322

SHUTTLE RACE THREAD GUIDE
#S02429-0-01 For Classes: BAS320 & BAS322

BOBBIN WINDER SHAFT
#157960-0-01 For Class: BAS350

STOP RING
#048090-3-42 For Class: BAS361

FOR Class: BAS410

NBL BOBBIN CASE
#S17096-0-01

FOR Class: BAS410

HOOK
#S18416-0-01

FOR Class: BAS760

BOBBIN CASE
#S24904-0-01

FOR Class: BAS701

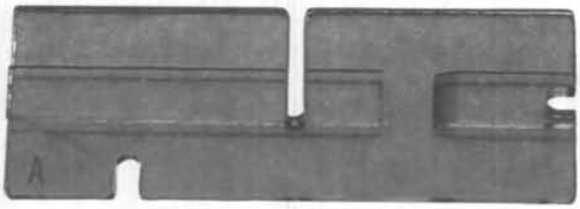
NEEDLE THREAD COLLAR
#S16143-0-01

FOR Class: BAS910

THREAD WIPER
#S06466-0-01

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: BAS910



BUTTON UPPER COVER (A)
#S09601-1-00

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

PARTS FOR BROTHER

CLASS: DB2-B781 SINGLE NEEDLE DIFFERENTIAL FEED STRAIGHT STITCH

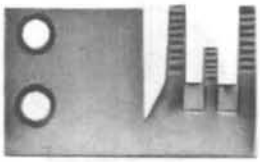
RECOMMENDED NEEDLES: 16 x 231 (DB x 1)

HOOK
#116780-0-01

ALSO AVAILABLE:
#112523-0-01 Hook
#153131-0-01 Hook For Classes: B781-204 & B792

BOBBIN CASE
#100369-0-01
#100369-0-01E-Z

ALUMINUM BOBBIN
#146290-0-01



MAIN FEED DOG
#142659-0-01
(#142659-1-01)

SUB FEED DOG (B)
#142660-0-01

THREAD TAKE UP LEVER ASSEMBLY
#111234-0-01 (#111234-1-01)

TENSION DISC
#145446-0-01

TENSION STUD
#100398-0-01

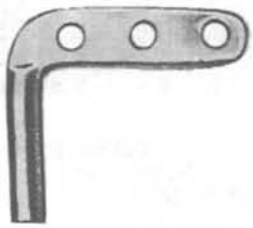
TENSION DISC WASHER
#100134-0-01

TENSION CONTROL NUT
#100136-0-01

TENSION RELEASE PIN
#100400-0-00

NEEDLE BAR
#111462-0-01 7.24 mm Diameter

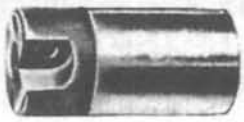
THREAD GUIDE (Under)
#100573-0-01



THREAD RETAINER
#114931-0-01

CHECK SPRING
#100399-0-01

PUMP BODY
#148848-0-01



LOWER SHAFT BUSHING (Left)
#118761-1-00 (#118761-0-00)

LOWER SHAFT BUSHING (Right)
#104520-1-00 (#104520-0-00)

LOWER SHAFT
#109160-0-01

SPRING
#159939-0-01 For Class: B781

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR BROTHER

CLASSES: DB2-B792 & B793 SINGLE SINGLE NEEDLE ADJUSTABLE TOP & BOTTOM FEED LOCKSTITCH WITH THREAD TRIMMER

RECOMMENDED NEEDLES 16 x 231 (DB x 1)

HOOK
#153131-0-01 (#145585-1-01)

NO BACK-LASH BOBBIN CASE
#148350-1-01

BOBBIN
#100376-0-01

NO BACK-LASH SPRING
#148967-0-00

SPRING WASHER
#028350-2-42 For Bolt (#144075-0-01)

SPRING WASHER
#028680-2-43 For Screw (#151392-0-01)

ALSO AVAILABLE:
#107682-0-01 Nut For Screw (#151392-0-01)
#151392-0-01 Screw

BOBBIN CASE HOLDER BRACKET FINGER
#147337-0-01

UPPER FEED PLATE SPRING (Upper)
#151390-0-01

UPPER FEED PLATE SPRING
(Lower)
#151391-0-01

PUMP BODY
#148848-0-01

THREAD WIPER
#151436-0-01 (#151436-0-00) For Class: B792

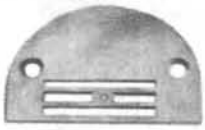
NEEDLE BAR
#111462-0-01

GAUGE SETS FOR Classes: DB2-B792 & B793

★ Complete Set Consists Of: Presser Foot, Needle Plate, Feed & Upper Feed Dog

★ Individual Gauge Sets Each Listed Separately Below & On Next Page

PRESSER FOOT
#151277-0-01 (Illustrated)



THROAT PLATE
#151261-0-01 (Illustrated)

FEED DOG
#151324-0-01 (Illustrated)

UPPER FEED DOG
#151383-0-01 (Illustrated)

ALSO AVAILABLE FOR ALL GAUGE SETS:

BOLT FOR UPPER FEED DOGS
#144075-0-01

GAUGE SET FOR STRETCHING SET #183041-0-01 (#183041-3-01)

★ Brother Group Code "A"

CONSISTS OF & AVAILABLE SEPARATELY:

#151261-0-01 Needle Plate

#151277-0-01 Presser Foot

#151324-0-01 Feed Dog

#151383-0-01 Upper Feed Dog

GAUGE SET FOR SHIRRING SET #183042-0-01

★ Brother Group Code "B"

CONSISTS OF & AVAILABLE SEPARATELY:

#151262-0-01 Needle Plate
#151281-0-01 Presser Foot
#151325-0-01 Feed Dog
#151384-0-01 Upper Feed Dog

★ These Gauge Parts Cannot Be Used On Machines With A Thread Wiper Device

GAUGE SET FOR TUCKING PREVENTION SET #183043-0-01 (#183043-3-01)

★ Brother Group Code "C"

CONSISTS OF & AVAILABLE SEPARATELY:

#151263-0-01 Needle Plate
#151286-0-01 Presser Foot
#151326-0-01 Feed Do
#151384-0-01 Upper Feed Dog

★ These Gauge Parts Cannot Be Used On Machines With A Thread Wiper Device

GAUGE SET FOR MATERIALS NEEDING LARGE FEEDING CAPACITY SET #183044-0-01 (#183044-3-01)

★ Brother Group Code "D"

CONSISTS OF & AVAILABLE SEPARATELY:

#151261-0-01 Needle Plate
#151288-0-01 Presser Foot
#151324-0-01 Feed Dog
#151385-0-01 Upper Feed Dog

★ These Gauge Parts Cannot Be Used On Machines With A Thread Wiper Device

GAUGE SET FOR HEMMING SET #183045-0-01

★ Brother Group Code "E"

CONSISTS OF & AVAILABLE SEPARATELY:

#159289-0-01 (#151261-0-01) Needle Plate
#151290-0-01 Presser Foot
#151324-0-01 Feed Dog
#151386-0-01 Upper Feed Dog

★ These Gauge Parts Cannot Be Used On Machines With A Thread Wiper Device

GAUGE SET FOR TOP STITCHING SET #183046-0-01

★ Brother Group Code "F"

CONSISTS OF & AVAILABLE SEPARATELY:

#159295-0-01 (#151264-0-01) Needle Plate
#151292-0-01 (#151292-1-01) Presser Foot
#159305-0-01 (#151327-0-01) Feed Dog
#151387-0-01 Upper Feed Dog

★ These Gauge Parts Cannot Be Used On Machines With A Thread Wiper Device

GAUGE SET FOR ATTACHING LEFT ZIPPERS SET #183048-0-01 (#183048-4-01)

★ Brother Group Code "GL"

CONSISTS OF & AVAILABLE SEPARATELY:

#151266-0-01 Needle Plate
#151296-0-01 Presser Foot
#151329-0-01 Feed Dog
#151389-0-01 Upper Feed Dog

★ These Gauge Parts Cannot Be Used On Machines With A Thread Wiper Device

GAUGE SET FOR ATTACHING RIGHT ZIPPERS
SET #183047-0-01
★ Brother Group Code "GR"

CONSISTS OF & AVAILABLE SEPARATELY:

#151265-0-01 (#159296-0-01) Needle Plate
#151293-0-01 Presser Foot
#151328-0-01 Feed Dog
#151388-0-01 Upper Feed Dog

★ These Gauge Parts Cannot Be Used On Machines With A Thread Wiper Device

PARTS FOR BROTHER

CLASSES: LH4-B802, B803, B810, B814, B815, B813 & B860 HIGH SPEED BUTTONHOLERS

RECOMMENDED NEEDLES: 135 x 5 (DP x 5)

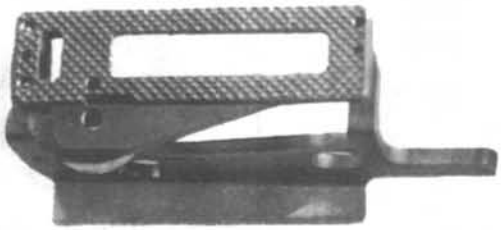
FOR Classes: B814-2-3-4 & 102

HOOK & BOBBIN CASE, COMPLETE
#143986-1-01 (#143986-9-01)

ALSO AVAILABLE:
#143986-0-01 Hook & Base Less Bobbin Case
#143986-0-01E-Z
#143986-1-01E-Z

BOBBIN CASE
#107097-1-01 (#107097-0-01)

ALUMINUM BOBBIN
#117480-0-01 For Classes: B814-1 to 3
#146025-0-01 For Classes: B814-4 & 101 to 103



PRESSER FOOT
#145739-0-01 25MM
#145740-0-01 32MM

UPPER CLAMPING FOOT ASSEMBLY (16 MM)
#145145-0-01 For Class: B814
(#150763-0-01)

UPPER CLAMPING FOOT ASSEMBLY (16MM)
#S01466-0-01 For Classes: BA810 & BA815

BOBBIN SPRING
#148054-0-01

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

CUTTER
#107200-0-01 ½"
#107204-0-01 7/16"
#107205-0-01 ⅝"
#107207-0-01 ¾"
#107210-0-01 1"
#109837-0-01 ⅜"
#109838-0-01 ⅞"
#151839-0-01 ½" For Class: B814
#S01276-0-01 ⅞" For Class: B815
#S03278-0-01 7/16" For Class: B815

CUTTER
#143780-0-01 1¼"
#147941-0-01 1⅞"

FOR Class: B814

CUTTER
#147987-0-01

UPPER THREAD UPPER BLADE
#141513-0-01

UPPER THREAD MIDDLE BLADE
#141512-0-01 (#141512-1-01)

FIXED KNIFE
#145367-0-01

STOPPER PIN
#141511-0-01

FIXED KNIFE
#141543-0-01

MOVABLE KNIFE
#141541-0-01

TRIMMING KNIFE
#145731-0-01

THREAD PRESSER
#145366-0-01

LOWER THREAD RELEASER
#142419-0-01

LOWER THREAD RELEASE PLATE
#142416-0-01
For Classes: B814-2 & 3

CUTTER HOLDER
#141480-0-01

NEEDLE PLATE
#145246-0-01 For Class: B814

NEEDLE PLATE
#S01469-0-01 For Class: BA810 & BA815

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

UPPER THREAD TRIMMING CONNECTING BAR (L)
#141489-0-01

UPPER THREAD TRIMMING ASSEMBLY
#141509-0-01
(#141509-1-01)

PLASTIC PLATE
#S01270-0-01

ALSO AVAILABLE:
#151843-0-01 Plastic Plate

GIMP DETACH LEVER
#145373-0-01

GIMP PIPE
#145380-0-01

FOR Classes: B810 & B816

ROTARY HOOK HOLDER (A)
#159159-0-01

GIMP GUIDE POSITION
#145403-0-01

PULLEY
#228840-0-00 For Classes: 802 & 812

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

NEEDLE BAR CONNECTING ROD
#145719-1-01 (#145719-0-01) For Class: B814

NEEDLE BAR THREAD GUIDE
#148053-0-01 For Class: B814

STOP CAM ASSEMBLY
#141286-0-01 For Class: B814
#158901-1-01 For Class: B815

SLIDE BLOCK
#141466-0-01 For Class: B814

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index, The Item May Be Listed Elsewhere!

V-BELT
#141636-0-00 For Class: B814

FOR Classes: B812 & B814

CARBON BRUSH
#231556-0-01

FOR Class: B814

NEEDLE BAR
#141293-1-01

SPRING
#141581-0-01 For Class: B814

FOR Class: B814

CLUTCH CLAW (B)
#141553-0-01

FOR Class: B814

BOBBIN WINDER ASSEMBLY
#141601-0-09 (#141601-0-06)

FOR Class: B814

ROTARY HOOK HOLDER POSITION BRACKET
#141308-1-01

FOR Class: B814

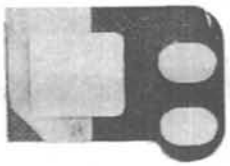
SPRING
#118352-0-01

ROLLER & STUD ASSEMBLY
#141576-0-01 For Class: B814

OIL FELT
#106436-0-01 For Class: B814

PARTS FOR BROTHER
CLASS: LH4-B815 HIGH SPEED BUTTONHOLER
RECOMMENDED NEEDLES: 135 x 5 (DP x 5)

MOVABLE KNIFE
#159274-0-01



FIXED KNIFE
#159276-2-01 (#159276-0-01) (#159276-1-01) For Class: B815

FOR Classes: B815 & B816

HOOK
#S19897-0-01 (#S19897-9-01)

FOR Classes: B815 & B816

HOOK
#S19893-9-01 (#S19893-0-01)

FOR Classes: B810 & B816

HOOK
#159156-9-01 (#159156-1-01)

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

FOR Class: B-815

ROTARY HOOK ASSEMBLY
#159155-0-01 (#159155-1-01)

ALSO AVAILABLE:
#159155-0-01E-Z
#159156-9-01 Hook Less Cap
#159156-9-01E-Z

BOBBIN CASE ASSEMBLY
#159157-0-01

ALSO AVAILABLE:
#159157-0-01E-Z
#S01870-0-01E-Z
#S01870-0-01 Bobbin Case Assembly For Classes: B805 & B810

FOR Classes: B815 & B816

HOOK
#S19892-0-01
#S19892-9-01

CONNECTING BAR
#159355-0-01 For Class: B815

BOBBIN
#159158-0-01

ROTARY HOOK STOP (B)
#159160-0-01 For Class: B815

FEED ARM SUPPORTER
#159067-0-01 For Class: B815

CLUTCH STOPPER
#115545-0-01 For Class: B815

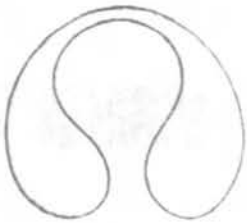
BOBBIN CASE HOLDER POSITION BRACKET
#140757-0-01 For Class: B831

UPPER THREAD TRIMMING ASSEMBLY
#159357-0-01

CLUTCH STOPPER SPRING
#158963-0-01 For Classes: B805 & B815

UPPER THREAD LOWER BLADE
#159370-0-01

UPPER THREAD MIDDLE BLADE
#159373-0-01

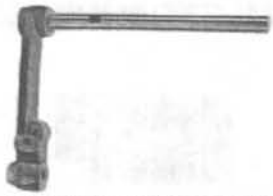


BELT
#141711-0-00 (#141711-1-00) (#159389-0-01)

UPPER THREAD UPPER BLADE
#159374-0-01

UPPER THREAD TRIMMER SAFETY PLATE
#159381-0-01 For Class: B815

BRAKE ASSEMBLY
#158976-0-01 For Class: B815



LOWER THREAD CUTTER LEVER ASSEMBLY
#159259-2-01 For Classes: B805 & B815

LOWER THREAD RETAINER
#159275-0-01 (#159275-1-01)

UPPER THREAD TRIMMER DRIVING SPRING
#159378-0-01

VERTICAL SHAFT DRIVE GEAR ASSEMBLY
#118279-0-01 For Class: B860

PULLEY
#228237-0-01 For Classes: B802 & B812

OTHER PARTS AVAILABLE FOR Class: B815

#158979-0-01 Spring

#159078-0-01 Spring

#180318-0-01 Tension Spring For Class: B831

#S01292-0-01 Spring

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR BROTHER

CLASSES: BAS-500 AUTOMATIC BUTTONHOLE SEWER & BAS-550 AUTOMATIC BUTTON SEWER

RECOMMENDED NEEDLES:
For Class: BAS-500: DP-K15
For Class: BAS-550: TQ1 x 16

BOTTON PRESSER
#S05356-0-00 For Class: BAS-550

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR BROTHER

CLASSES: LT2-B831, B833, B842, B845, B8450, B860 & B872 TWIN NEEDLE, NEEDLE FEED LOCKSTITCH; LT2-B832 & B882 TWIN NEEDLE, NEEDLE FEED LOCKSTITCH (WITH AUTOMATIC THREAD TRIMMER); LT2-B835 & B836 TWIN NEEDLE FEED CORNER STITCH; & LT2-B875 & B8750 LARGE HOOK TWIN NEEDLE LOCKSTITCH

RECOMMENDED NEEDLES: 135 x 5 (DP x 5)

FIXED KNIFE (Left)
#148538-0-01

FIXED KNIFE (Right)
#149169-0-01

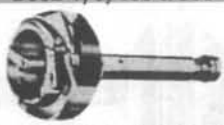
FIXED KNIFE
#S07527-0-01 For Classes: B842 & B875

MOVABLE KNIFE
#148535-0-01

MOVABLE KNIFE
#S07526-0-01 For Classes: B842 & B875 **(#S07526-2-01)**

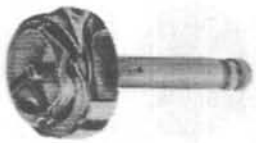
CENTER KNIFE
#153019-0-01 For Class: B833

FOR Classes: B831-1 & 3 & B832-1, 3, 403 & 503



HOOK AND BOBBIN CASE (With Lubrication)
#112691-0-01
(Hirose Number: HSH-12-15L)
#112691-0-01E-Z

FOR Classes: B831-5 & B832-5, 405 & 505

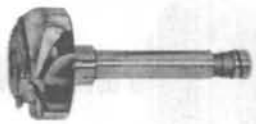


HOOK FOR HEAVY MATERIALS
#144903-0-01
(Hirose Number: HSH-12-15L(H))

FOR Classes: B831 & B834

HOOK
#151138-0-01
(Hirose Number: HSH-12-15L)

FOR Class: B832-3

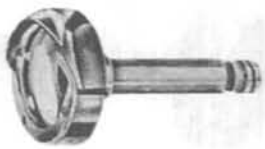


HOOK
#154327-0-01
(Hirose Number: HSH-12L(1))

FOR Class: B832-400

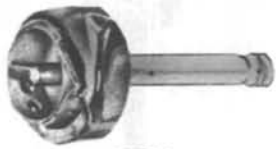
HOOK COMPLETE
#158760-0-01
(Hirose Number: HSH-12-15LTR1)

FOR Class: B832-400



HOOK ONLY
#159945-0-01

FOR Classes: B832-401, 403 & 405



HOOK
#151016-0-01
(Hirose Number: HSH-12-15LTR)

ALSO AVAILABLE:
#148618-0-01 Hook for Heavy Material For Class: B832-405 (Hirose Number: HSH-12-15LTR(H))
#151146-0-01 Adjusting Spring

FOR Class: B835

HOOK
#158761-0-01
(Hirose Number: HSH-12-15LCTR1)

ALSO AVAILABLE:
#S00880-0-01 Hook Only

FOR Classes: B835-400, 500 903 & 905

HOOK AND BOBBIN CASE
#150372-0-01
(Hirose Number: HSH-12-15LCTR)

TENSION SPRING
#151145-0-01 For Class: B831

ALSO AVAILABLE:
#148602-0-01 Bobbin Spring
#151043-0-01 Tension Spring For Class: B835
#151145-0-01 Tension Spring For Class: B831
#156521-0-01 Tension Adjusting Spring For Class: B882
#156557-0-01 Bobbin Presser Spring For Class: B882

FOR Class: B835-800

HOOK AND BOBBIN CASE
#150371-0-01
(Hirose Number: HSH-12-15LC)

FOR Class: B875

HOOK
#S09266-0-01

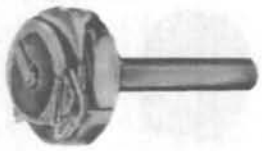
FOR Class: B832-3

BOBBIN CASE CAP
#159937-0-01

FOR Class: B832-400

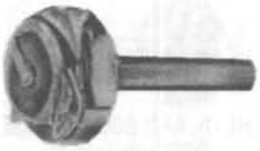
HOOK BASE
#159326-0-01

FOR Class: B841-3



HOOK
#S07425-0-01

FOR Class: B842



HOOK
#S07427-0-01

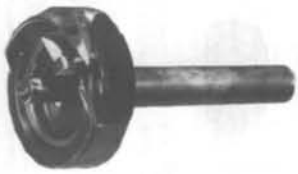
FOR Class: B835

HOOK BASE
#151042-0-01

FOR Class: B872

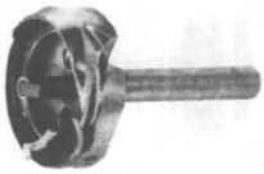
BOBBIN CASE CAP
#S09278-0-01

FOR Class: B845



HOOK COMPLETE
#S07568-0-01

FOR Class: B872



HOOK COMPLETE
#S09264-0-01

FOR Class: B835

BOBBIN CASE CAP
#151041-0-01

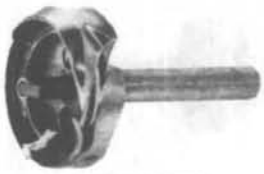
FOR Classes: B835-400 & 500

BOBBIN CASE CAP
#151044-0-01

FOR Classes: B842 & B847

HOOK
#S07429-0-01

FOR Class: B842



ROTARY HOOK
#S07733-0-01 (#S07733-9-01)

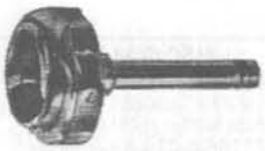
FOR Class: B842

HOOK BASE
#S07737-0-01

FOR Class: B845

BOBBIN CASE CAP
#S07742-0-01

FOR Class: B882



HOOK & BOBBIN CASE
#156514-0-01

FOR Class: B872

HOOK ONLY
#S09268-0-01

FOR Class: B875

BOBBIN CASE CAP
#S09280-0-01

FOR Classes: B832, B835 & B842

BOBBIN
#112781-0-01 (#112781-1-01)

FOR Class: B842

BOBBIN
#S01928-1-01

FOR Class: B872

BOBBIN
#S09285-0-01

FOR Classes: B832, B837 & B838

BOBBIN
#150971-0-01

FOR Classes: B832-400 & B835-900

ALUMINUM BOBBIN
#148603-0-01

ALSO AVAILABLE:
#155484-0-01 Aluminum Bobbin With No Holes For Class: B882

FOR Class: B831

PRESSER FOOT WITH ¼" GUIDE
#149312-0-01

FOR Classes: B831 & B832

PRESSER FEET
#112638-0-01 3/16"
#112642-0-01 ¼"
#112645-0-01 5/16"
#114948-0-01 ⅛"
#116498-0-01 3/8"
#116499-0-01 ½"
#116500-0-01 5/8"
#116501-0-01 1¼"
#116502-0-01 5/32"
#118946-0-01 1½"

FOR Classes: B831 & B832

THROAT PLATES
#112603-0-01 3/16"
#112604-0-01
(#117367-0-01) ¼"
#112605-0-01 5/16"
#114950-0-01 ⅛"
#116503-0-01 5/32"
#116504-0-01 1¼"
#116505-0-01 ½"
#116506-0-01 3/8"
#116507-0-01 5/8"
#118945-0-01 1½"

FOR Classes: B831 & B832

FEED DOGS
#112659-0-01 3/16"
#112660-0-01 ¼"
#112661-0-01 5/16"
#114951-0-01 ⅛"
#116508-0-01 1¼"
#116509-0-01 5/32"
#116510-0-01
(#116510-1-01) 3/8"
#116511-0-01 ½"
#116512-0-01 5/8"
#118947-0-01 1½"

NEEDLE CLAMPS
#112599-0-01
(#158791-0-01) 3/16"
#112600-0-01 ¼"
#112601-0-01
(#158793-0-01) 5/16"
#114947-0-01 ⅛"
#116488-0-01 5/8"
#116489-0-01 5/32"
#116490-0-01
(#158797-0-01) ½"
#116491-0-01
(#158798-0-01) 3/8"
#116492-0-01
(#158799-0-01) 1¼"
#118944-0-01 1½"

FOR FLIP-UP DOUBLE NEEDLE CLAMPS FOR CLASS: B831 REFER TO PAGES 234-235

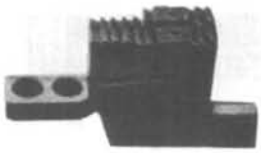
FOR Classes: B832 & B835 THREAD TRIMMER

PRESSER FEET
#148687-0-01 3/16"
#148693-0-01 ¼" (-3)
#148695-0-01 ¼" (-5)
#149673-0-01 ½"
#S10510-0-01 ¼"

FOR Classes: B832 & B835 THREAD TRIMMERS

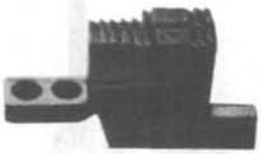
THROAT PLATES
#159400-0-01 ⅛"
#148718-0-01
(#158784-0-01) 3/16"
#155851-0-01 3/16"
#148722-0-01
(#158783-0-01) ¼" (-3)
#148724-0-01
(#155853-0-01) ¼" (-5)
#S10507-0-01 ¼"

FOR Class: B832 & B835 THREAD TRIMMERS



FEED DOGS
#148702-0-01 3/16"
#148703-0-01 3/16" (Heavy)
#148704-0-01 ¼" (-3)
#148705-0-01 ¼" (-5)
#158756-0-01 ¼"
#S10509-0-01 ¼"

FOR Class: B842



FEED DOG 3/16 MH
#S07905-0-01

FOR Class: B875

FEED DOG ¼"
#153882-0-01

FOR Classes: B832 & B835 THREAD TRIMMERS

NEEDLE CLAMPS
#112599-0-01 3/16"
#112600-0-01 1/4" (-3, -5)

ALSO AVAILABLE:
#158779-0-01 1 1/4" Needle Clamp

FOR Class: B845

NEEDLE CLAMP 1/4" (RIGHT)
#S15738-0-01

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

FOR Class: LT2-B835 THREAD TRIMMER

SPLIT NEEDLE CLAMP (1/4")
#150830-0-01

ALSO AVAILABLE:
#149832-0-01 Thread Guide Plate
#107404-0-00 Screw 1.98

BOBBIN CASE OPENER
#112697-0-01

ALSO AVAILABLE:
#155482-0-01 Bobbin Case Opener
For Class: B882

PRESSER SPRING FIXED KNIFE
#148708-0-01 (#148708-1-01)

KNIFE ROCK ARM SHAFT
#148573-0-01 For Class: B832

FOR Class: B833

HEAD CUSHION
#148890-1-01

FOR Class: B833

VALVE LEVER ASSEMBLY
#143647-1-01 (#143647-2-01)

WASHER
#105161-0-02

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

WIPER (Left)
#148530-0-01

WIPER (Right)
#148529-0-01

FOR Class: B842

LOWER THREAD HOLDING SPRING
#S07525-0-00

FOR Class: B842

THREAD WIPER
#S07553-0-01

FOR Class: B842

TENSION SPRING
#144110-0-01

THREAD GUIDE SPRING
#148668-0-01

THREAD GUIDE PLATE
#149832-0-01 For Class: B835

ALSO AVAILABLE:
#148666-0-01 Thread Guide Bracket
For Classes: B832 & B835
#148667-0-01 Thread Guide Disc for
Classes: B832 & B835

ARM THREAD GUIDE
#112715-0-01

TOP COVER THREAD GUIDE
#140527-0-01

THREAD PRESSER SPRING
#148593-0-00 For Class: B832

ALSO AVAILABLE:
#148594-0-00 Thread Presser Spring For Class: B832

WASHER
#025630-1-32 For Presser Spring (#148593-0-00 & #148594-0-00)

ARM THREAD GUIDE (Upper)
#108266-0-01

ALSO AVAILABLE:
#112658-0-01 Arm Thread Guide (Center)

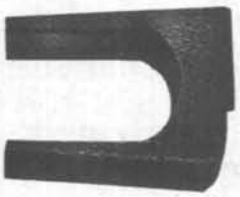
ROTARY HOOK SHAFT BUSHING (Lower)
#112687-0-01

ROTARY HOOK SHAFT BUSHING (Upper)
#112690-0-01

OPENER LINK
#112692-0-01
#112692-1-01

NEEDLE BAR CRANK
#112577-0-01 For All Classes Except Class: B835

NEEDLE BAR CRANK ROD
#112593-0-01 For All Classes Except Class: B835



FEED BAR FORK
#112656-0-01

THREAD TAKE UP LEVER
#112578-0-01 For All Classes Except Class: B835

STUD
#112579-0-01 For All Classes Except Class: B835

TAKE UP SPRING
#108262-0-01 For All Classes Except Class: B835

ALSO AVAILABLE:
#144681-0-01 Take Up Spring
#155491-0-01 Thread Take Up Spring For Class: B832

THREAD PRESSER SPRING
#150821-1-00 For Class: B832

SPRING GUIDE
#108254-0-01

TENSION SPRING
#118317-0-01

ALSO AVAILABLE:
#155492-0-01 Tension Spring For Class: B832

FOR Class: B842

UPPER TENSION CONTROL ASSEMBLY
#158764-1-01

TENSION REGULATOR
#181756-0-01 For Class: B832

ALSO AVAILABLE:
#144678-0-01 Tension Regulator

TENSION REGULATOR
#180231-0-01 For Class: B831

TENSION DISC
#108263-0-01

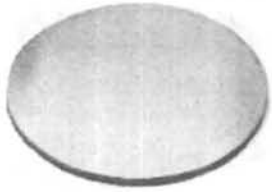
TENSION DISC WASHER
#108264-0-01

TENSION STUD
#144680-0-01

FOR Class: B872

NUT
#100022-0-04

FOR Class: B872



BOBBIN WINDOW
#S07320-0-00

FOR Class: B872

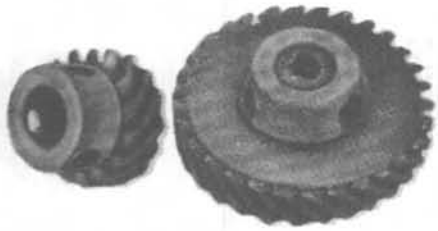
LOWER THREAD HOLDING PLATE
#S09284-0-01

NUT
#108265-0-01

FELT
#114941-0-01

SPRING WASHER
#028050-2-40 For Class: B845

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.



SPIRAL GEAR ASSEMBLY
#180949-0-01

PRESSER BAR
#112614-0-01

VERTICAL SHAFT DRIVE GEAR ASSEMBLY
#118279-0-01 For Class: B860

FOR Class: B872

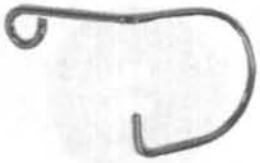
BOBBIN PRESSER SPRING
#S09286-0-00

PULLEY
#142112-0-01 For All Classes Except Class: B835

SPRING
#151034-0-01 For Class: B835

FEED REGULATING SPRING
#143609-0-01 For Class: B832

PRESSER PLATE SPRING
#118170-0-01 (#118170-1-01)

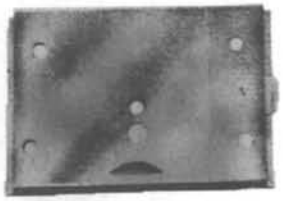


FINGER GUARD
#155522-0-01 For Classes: B832 & B835

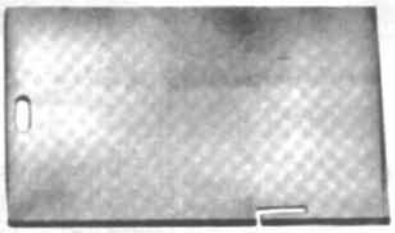
REVERSE LINER STOPPER
#118865-0-01 For Class: B832

CAP FOR OIL INLET
#113526-0-01

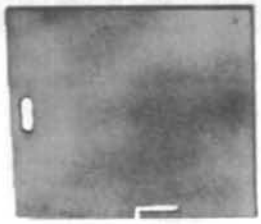
OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.



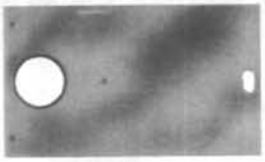
SLIDE PLATE (Front)
#112610-0-01 (#112610-1-01)



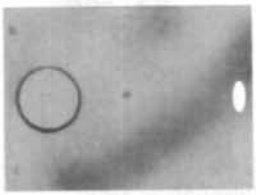
SLIDE PLATE (Left)
#112606-0-01



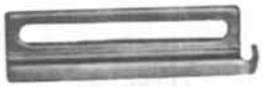
SLIDE PLATE (Right)
#112607-0-01



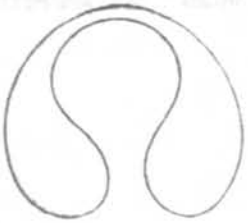
SLIDE PLATE (L) ASSEMBLY
#S07318-1-01 For Classes: B842 & B875



SLIDE PLATE (R) ASSEMBLY
#S07325-1-01 For Classes: B842 & B875



GUARD PLATE
#159946-0-01 For Class: B845



BELT
#159170-0-00 For Class: B845

TIMING BELT
#112586-0-01

KNEE LIFTER ROLLER BRACKET
#116276-0-01 (#151609-0-01)

ALSO AVAILABLE:
#113380-0-01 Knee Lifter

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

KNEE LIFTER CONNECTING ROD
#112632-0-01

SPRING
#112629-0-01

BED HINGE
#112570-0-01 Except For Classes Except Class: B835

SPRING FOR CONNECTING ROD
#148654-0-01 For Class: B832

PARTS FOR BROTHER

CLASSES: LS2-B837 & B838 SINGLE NEEDLE LOCKSTITCH UNISON FEED (WALKING FOOT) MACHINES

RECOMMENDED NEEDLES: 135 x 17 (DP x 17)

REGULAR WALKING FEET

INSIDE FOOT
#183007-0-01

OUTSIDE FOOT
#150962-0-01

WALKING FEET WITH TEETH (TOE ON RIGHT SIDE)

INSIDE FOOT
#183030-0-01

OUTSIDE FOOT
#151564-0-01

WALKING FEET WITH TEETH (TOE ON LEFT SIDE)

INSIDE FOOT
#183031-0-01

OUTSIDE FOOT
#151566-0-01

DOUBLE TOE WELTING FEET WITH TEETH

INSIDE FOOT
#183020-0-01 1/4" (6.4MM)
#183019-0-01 3/16" (4.8MM)

OUTSIDE FOOT
#151544-0-01 1/4" (6.4MM)
#151542-0-01 3/16" (4.8MM)

WELTING FEET

INSIDE FOOT
#183008-0-01 1/8", 5/32", 3/16", 1/4", 5/16" & 3/8"
#183014-0-01 1/2"
#183015-0-01 5/8"

OUTSIDE FOOT
#151520-0-01 1/8" (3.2MM)
#151522-0-01 5/32" (4MM)
#151524-0-01 3/16" (4.8MM)
#151526-0-01 1/4" (6.4MM)
#151528-0-01 5/16" (7.9MM)
#151530-0-01 3/8" (9.5MM)
#151532-0-01 1/2" (12.7MM)
#151534-0-01 5/8" (15.9MM)

THE PARTS FOR BROTHER MACHINES LISTED IN THIS CATALOG ARE FOR IMMEDIATE DELIVERY. WE CAN ORDER AND QUICKLY DELIVER ANY OTHER PART FOR BROTHER YOU MAY REQUIRE!

SINGLE TOE WELTING FEET WITH TEETH

INSIDE FOOT
#183016-0-01 3/16" (4.8MM)
#183017-0-01 1/4" (6.4MM)
#183017-0-01 1/4" (6.4MM)
#183018-0-01 5/16" (7.9MM)

OUTSIDE FOOT
#151536-0-01 3/16" (4.8MM)
#151538-0-01 1/4" (6.4MM)
#151540-0-01 5/16" (7.9MM)

CURVED WELTING FEET WITH BACK CUT OUT (IDEAL FOR SEWING AROUND CORNERS)

INSIDE FOOT
#183022-0-01 3/16" (4.8MM)
#183023-0-01 1/4" (6.4MM)
#183024-0-01 5/16" (7.9MM)
#183025-0-01 3/8" (9.5MM)
#183026-0-01 1/2" (12.7MM)

OUTSIDE FOOT
#151548-0-01 3/16" (4.8MM)
#151550-0-01 1/4" (6.4MM)
#151552-0-01 5/16" (7.9MM)
#151554-0-01 3/8" (9.5MM)
#151556-0-01 1/2" (12.7MM)

DOUBLE WELTING FEET

INSIDE FOOT
#183027-0-01 3/16" (4.8MM)
#183028-0-01 1/4" (6.4MM)
#183029-0-01 3/8" (9.5MM)

OUTSIDE FOOT
#151558-0-01 3/16" (4.8MM)
#151560-0-01 1/4" (6.4MM)
#151562-0-01 3/8" (9.5MM)

NARROW TYPE WALKING FEET FOR LEATHER

INSIDE FOOT
#183032-0-01

OUTSIDE FOOT
#151568-0-01

FOR Class: B837

MOVABLE KNIFE
#159365-0-01
(#159365-1-01)

FOR Class: B837-5-0

HOOK
#156379-0-01
(Hirose Number: HSH-12-15MM(6)TR)

FOR Class: B837

HOOK AND BOBBIN CASE
#150966-0-01

ALSO AVAILABLE:
#148601-0-01 Spring
#151495-0-01 Tension Adjusting Spring
#156463-0-01 Anti Spin Spring

FOR Class: B838

HOOK & BOBBIN CASE
#153912-0-01
(Hirose Number: HSH-12-15MMS(5))

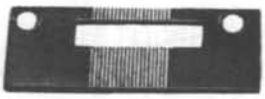
BOBBIN (Large Capacity)
#150971-0-01

FOR Class: B837

ALUMINUM BOBBIN
#156380-0-01

FOR Class: B838

NEEDLE PLATE ¼"
#153881-0-01



NEEDLE PLATE
#150959-0-01

FEED DOG
#150960-0-01

ALSO AVAILABLE:
#156376-0-01 Feed Dog

BOBBIN CASE OPENER
#150970-0-01

WASHER
#105161-0-02 For Bobbin Case Opener
(#150970-0-01)

THREAD TAKE UP LEVER
#150898-0-01

STUD
#112579-0-01

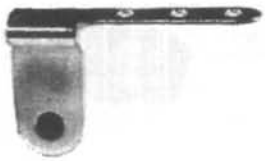
THREAD TAKE-UP LEVER SLIDE BLOCK
#150899-0-01

ARM THREAD GUIDE (Center)
#112658-0-01

ARM THREAD GUIDE (Upper)
#151013-0-01 For Class: B837

TOP COVER THREAD GUIDE
#140527-0-01

ARM THREAD GUIDE
#112715-0-01



THREAD RETAINER
#151008-0-01

FOR Class: B837

SPRING GUIDE
#108254-0-01

RATCHET SPRING
#150986-0-01

NEEDLE BAR
#150906-0-01

TAKE-UP SPRING
#151011-0-01

UPPER TENSION CONTROL ASSEMBLY
#151009-0-01

PRESSER BAR
#112614-0-01

TENSION DISC
#108263-0-01

TENSION CONTROL NUT
#108265-0-01

PRESSER PLATE SPRING
#118170-0-01 (#118170-1-01)

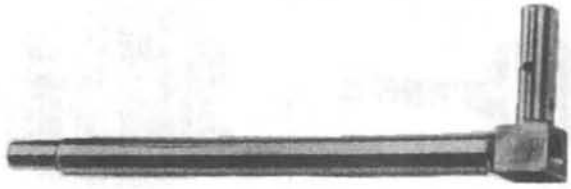
NEEDLE BAR CRANK ROD
#150911-0-01

NEEDLE BAR CRANK
#112577-0-01

PRESSER BAR PRESSER SPRING
#150951-0-01

NEEDLE BAR CLAMP
#150910-0-01

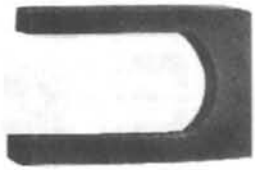
NEEDLE BAR THREAD GUIDE
#151014-0-01



UPPER FEED PRESSER BAR
#150948-0-01

NEEDLE BAR GUIDE SLIDE BLOCK
#150907-0-01

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.



FEED BAR FORK
#150958-0-01

OPENER LINK
#150967-0-01

ROCK LEVER
#150980-0-01

RATCHET
#150985-0-01

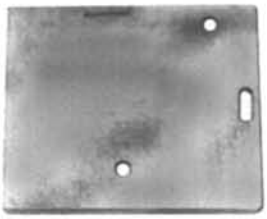
STOP RING (12)
#146103-0-01

CONNECTING ROD JOINT STUD
#148768-0-01

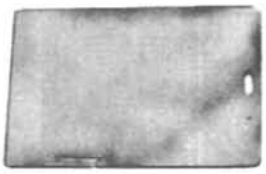
FINGER GUARD
#150917-0-01

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

SPIRAL GEAR ASSEMBLY
#180949-0-01



SLIDE PLATE (Right)
#150896-0-01



SLIDE PLATE (Left)
#150895-0-01

SLIDE PLATE STOPPER
#150897-0-01

FELT
#114941-0-01

COLLAR
#112634-0-01

KNEE LIFTER LEVER SPRING
#150924-0-01

TIMING BELT
#112586-0-01

PARTS FOR BROTHER

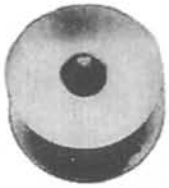
CLASS: LE2-B861 EMBROIDERY MACHINES

RECOMMENDED NEEDLES: 16 x 231 (DB x 1)

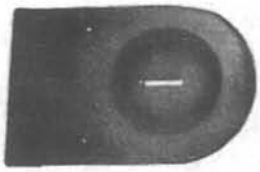
HOOK
#112041-0-01 Hook For Class: B861-7

ALSO AVAILABLE:
#117677-0-01 Hook For Class: B861-1

BOBBIN CASE
#117596-0-01



ALUMINUM BOBBIN
#116782-0-01 (#146290-0-01)

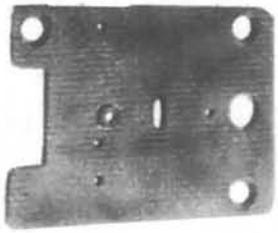


NEEDLE PLATE ASSEMBLY
#148309-0-01

THREAD TAKE UP SPRING
#118197-0-01

SPRING FOR NEEDLE PLATE ASSEMBLY
#148310-0-01

SPOOL PIN
#100386-0-01



NEEDLE PLATE
#144711-0-01

ALSO AVAILABLE:
#151971-0-01 Needle Plate

PARTS FOR BROTHER

CLASSES: CB3-B906, B912, B913, B915, B916 & B917 CHAIN STITCH BUTTON SEWERS WITH THREAD TRIMMERS AND CB3-B917/BA10 CHAIN STITCH BUTTON SEWER WITH BUTTON FEEDER

RECOMMENDED NEEDLES: 175 x 1 (TQ x 1) & 175 x 5

SNAP
#115145-0-01

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

MOVABLE KNIFE—A
#151972-0-01

MOVABLE KNIFE—B
#151979-0-01

THREAD HANDLER (Looper Position Finger)
#115072-0-01 For Class: B913

FIXED KNIFE
#S03629-0-01 For Class: B917

MOVABLE KNIFE
#S03627-0-01 For Class: B917

THREAD HANDLER
#S03569-1-01 (#S03569-0-01)
For Classes: B906 & B917

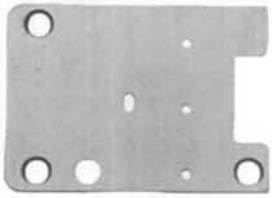
LOOPER
#115069-0-01

LOOPER
#S03536-0-01 For Class: B917

THREAD TAKE-UP LEVER
#144486-0-01 For Class: B915
(#144486-1-01)

CLAMP HOLDER BAR
#115144-0-01

FOR Class: B916



NEEDLE PLATE
#S03430-0-01

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

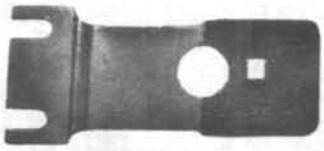
NEEDLE BAR
#115050-0-01 For Class: B915

NEEDLE GUIDE
#115054-1-01 For Class: B915

TENSION PLATE
#142360-0-01

TENSION STUD
#151879-0-01

TENSION NUT
#107682-0-01



FEED PLATE
#115085-0-01

ALSO AVAILABLE:
#144659-0-01 (#144659-1-01) Feed Plate
#151960-0-01 Feed Plate
#S03476-0-01 Feed Plate For Class B917

WASHER
#146354-0-01 For #144659-0-01

ALSO AVAILABLE:
#025800-3-32
Washer For Class: B917

TENSION SPRING
#151880-0-00

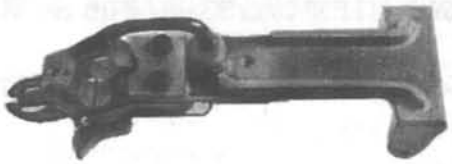
ALSO AVAILABLE:
#142361-0-01 (#142361-0-00)
Spring For Class: B913

THREAD GUARD
#112300-0-01

ROLLER
#107744-0-01 For Class: B915

ALSO AVAILABLE:
#115098-0-01 Roller For Class B917

CLUTCH PLATE
#114998-0-00 For Class: B915



SNAP HOLDER ASSEMBLY
#115167-0-01 (#118538-0-01)

ALSO AVAILABLE:
#150403-0-01 (#150403-1-01) Button Clamp Assembly

SHANK ATTACHMENT ASSEMBLY
#142570-3-01 (#142570-0-01) (#142570-1-01)

EYE GUARD ASSEMBLY
#143971-0-01

PARTS FOR BROTHER

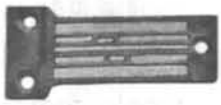
CLASSES: DT6-B925 & B926 TWIN NEEDLE & THREE NEEDLE DOUBLE CHAIN STITCH FEED-OFF-THE-ARM MACHINES

RECOMMENDED NEEDLES:
For Class: B925: 149 x 1 (TV x 1)
For Class: B926: 149 x 5 (TV x 5)

GAUGE PARTS FOR Class: DT6-B926
★ PARTS FOR INDIVIDUAL MACHINES LISTED SEPARATELY BELOW

LOOPER
#148869-0-01
(Short Illustrated)

PRESSER FOOT
#147868-0-01
(Illustrated)



NEEDLE PLATE
#147867-0-01
(Illustrated)

FEED DOG
#148971-0-01
(Illustrated)

SUB-FEED DOG
#147307-0-01
(Illustrated)

NEEDLE CLAMP
#181074-0-01
(Illustrated)

★ ALSO AVAILABLE (NOT ILLUSTRATED): LAP SEAM FOLDER ASSEMBLY

GAUGE PARTS FOR Class: 926-5A (¼" Gauge-2 Needle)

#147868-0-01 Presser Foot
#147867-0-01 Needle Plate
#148971-0-01 Feed Dog Assembly
#148869-1-01 (#148869-0-01) Short Looper
#148871-0-01 (#148871-1-01) Long Looper
#181074-0-01 Needle Clamp With Screw
#147302-0-01 Lap Seam Folder Assembly (¼" Heavy)

GAUGE PARTS FOR Class: 926-6A (⅛" x ⅛" Gauge-3 Needle)

#148865-0-01 Presser Foot
#148864-0-01 Needle Plate
#148867-0-01 Feed Dog Assembly
#148869-1-01 (#148869-0-01) Short Looper
#148871-0-01 (#148871-1-01) Long Looper
#148870-1-01 (#148870-0-01) Medium Looper
#181716-0-01 Needle Clamp With Screw
#147302-0-01 Lap Seam Folder Assembly (¼" Heavy)

GAUGE PARTS FOR Class: 926-7A (¼" Gauge-2 Needle)

#150668-0-01 Presser Foot
#150666-0-01 Needle Plate
#150673-0-01 Feed Dog Assembly
#148869-1-01 (#148869-0-01) Short Looper
#148871-0-01 (#148871-1-01) Long Looper
#181074-0-01 Needle Clamp With Screw
#147302-0-01 Lap Seam Folder Assembly (¼" Heavy)

GAUGE PARTS FOR Class: 426-8A (⅛" x ⅛" Gauge-3 Needle)

#150672-0-01 Presser Foot
#150667-0-01 Needle Plate
#150675-0-01 Feed Dog Assembly
#148869-1-01 (#148869-0-01) Short Looper
#148871-0-01 (#148871-1-01) Long Looper
#148870-1-01 (#148870-0-01) Medium Looper
#181716-0-01 Needle Clamp With Screw
#147302-0-01 Lap Seam Folder Assembly (¼" Heavy)

FOR Class: B925

PRESSER FOOT ¼"
#106160-0-01

FOR Class: B925

NEEDLE PLATE ¼"
#S11508-0-01

FOR Class: B925

FEED DOG ¼"
#S11509-0-01

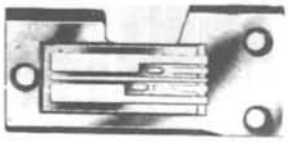
FOR Class: B925

LOOPER ASSEMBLY ¼" H
#145821-0-01

FOR Class: B925

NEEDLE CLAMP ¼" H
#181008-0-01 (#181074-0-01)

FOR Class: B925



NEEDLE PLATE 3/16" MH
#105403-0-01

FOR Class: B925

NEEDLE BAR
#105081-0-01

FOR Class: B925

LOOPER SIDE COVER (RIGHT)
#105310-0-01

FOR Class: B925

LOOPER SIDE COVER (LEFT)
#105315-0-01

FOR Class: B925

NEEDLE BAR CRANK ROD
#105075-0-01

FOR Class: B925

NEEDLE BAR CRANK
#105074-0-01

THREAD CUTTER
#111114-0-01

CUTTER GUIDE
#111113-0-01

THREAD TAKE-UP LEVER ASSEMBLY
#182108-0-01 For Class: B926

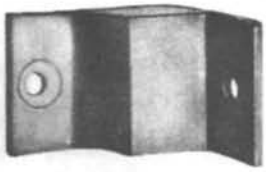
THREAD CUTTER PLATE
#105306-0-01 For Class: B925

LAP SEAM FOLDER ASSEMBLY
#147302-0-01

BASE CUSHION
#105341-0-01

FOR Classes: B925 & B926

LOWER THREAD GUIDE HINGE ASSEMBLY (R)
#105260-0-09
(#105260-0-04)



CUSHION
#105337-0-01

FOR Class: B925

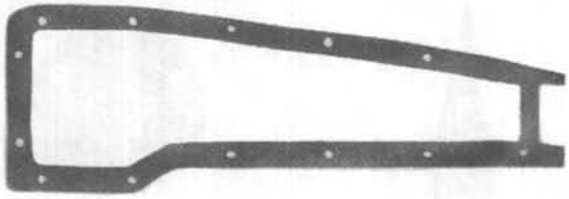
SPRING
#105319-0-00

FOR Class: B925

PULLER TIMING BELT SHORT
#150716-0-01

FOR Class: B925

PULLER TIMING BELT LONG
#150661-0-01



PACKING GASKET
#111067-0-01 For Class: B926

FOR Class: B926

LOOPER HOLDER (SHORT)
#148872-0-01

ALSO AVAILABLE:
#148873-0-01 Looper Holder (Medium) For Class: B926

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR BROTHER

CLASSES: B523, B524N & B526 HOME LOCK

RECOMMENDED NEEDLES: 16 x 257 (TEX-1)

PRESSER FOOT ASSEMBLY
#127383-0-01

NEEDLE PLATE (C)
#126733-0-01

NEEDLE PLATE
#127889-0-01 For Class: B524N

LOWER KNIFE
#X05007-0-01 (#127134-0-01)

UPPER KNIFE
#127734-0-01

LOOPER
#127840-0-01

OVER LOOPER
#127814-0-01 For Class: B523

UNDER LOOPER LEVER
#126625-0-00

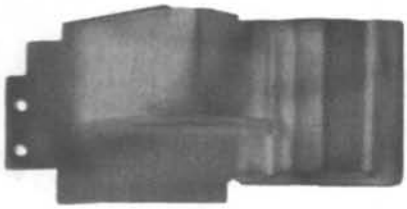
DOUBLE CHAIN LOOPER ASSEMBLY
#126648-0-01

SPREADER
#127260-0-01

LOOPER THREAD TAKE-UP
#126913-0-01

THREAD RETAINER
#152889-0-01

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index, The Item May Be Listed Elsewhere!



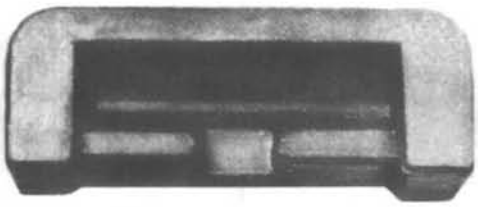
FRONT COVER (C)
#126523-0-01

TIMING BELT
#126533-0-00

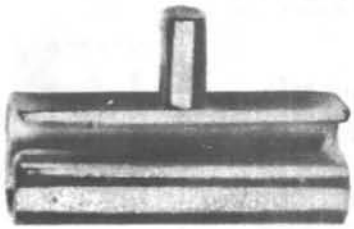
PARTS FOR MISCELLANEOUS BROTHER
INDUSTRIAL MACHINES

FOR BROTHER MD-802-813 DC MOTORS

SYNCHRONIZER
#291080-0-07



RUBBER HINGE
#143910-0-01 For Classes: B756 & B792



METAL HINGE
#143882-0-01 For Classes: B756 & B792

HEAD CUSHION
#146003-1-01

FUSE, SA
#215822-0-00

FOR Class: V-41

TRIMMING KNIFE
#S20118-0-01

FOR Class: V-41

NEEDLE THREAD PRESSER PLATE
#S20691-0-01

SILICONE OIL
#S06704-0-01

FOR Brother Class: BZ-42

NEEDLE HOLE PLATE (A)
#S10211-0-01

FOR Brother Class: BZ-42

NEEDLE HOLE PLATE (E)
#S10212-1-01

FOR Brother Class: BZ-42

NEEDLE HOLE PLATE
#S10213-0-01

FOR Brother Class: B-252

WASHER
#109239-0-02

FOR Brother Classes: V-41 & B5V4

ANGLE KNIFE
(NARROW)
#S20896-1-01 (#S20896-0-01)

FOR Brother Classes: V-41 & B5V4

ANGLE KNIFE
(WAVE EDGE)
#S20897-1-01

FOR Brother Class: V-41

UPPER LOOPER
#S20626-0-01

FOR Brother Class: V-51

OVER LOOPER
#S20438-0-01

FOR Brother Classes: B276 & B277

LOOPER
#S21866-0-01

FOR Brother Classes: B276 & B277

UPPER KNIFE
#S21915-0-01

FOR Brother Class: B281

LOOPER
#S12842-0-01

FOR Class: B772

UPPER KNIFE
#S10605-1-01
(#S10605-2-01)

FOR Class: B774

FINGER GUARD
#159738-0-00

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

PARTS FOR BROTHER
HOUSEHOLD MACHINES

BOBBIN CASE
#128582-0-03 (#100108-0-02)

BOBBIN
#100117-0-01

PARTS FOR CHANDLER
CLASS: BUTTONSEWER

RECOMMENDED NEEDLES:
For Flat Buttons & Snaps: PBS3 (175 x 3)
For Shank Buttons: PBS7 (175 x 7)
For Special Applications (Extra Long): PBDT (129 x 1)
For Hand Buttonsewer: 471 (195 x 1FS)

FOR BUTTONHOLDERS AND HOOK & EYE ATTACHMENTS REFER TO PAGES 458-460.

LOOPER
#543-133

SPREADER FINGER
#543-203

SPREADER SCREW
#543-1002

ALL-IN-ONE FLAT BUTTON CLAMP, COMPLETE
#543-3C

ALSO AVAILABLE:
#543-1C All-In-One Shank Button Clamp
#543-2C All-In-One Snap Clamp, Complete

PARTS FOR CHANDLER

CLASS: DY-337

RECOMMENDED NEEDLES: 135 x 17 (3355)

FOR ADDITIONAL PARTS FOR CHANDLER CLASS: DY-337 & ALSO FOR NAKAJIMA CLASS: TDU-N62 and REX CLASS: R26-188

REFER TO PAGES 312-314

(PRESSER FEET & MOST OTHER PARTS ARE INTERCHANGEABLE WITH PARTS FOR SINGER CLASS: 16-188)

LARGE CAPACITY HOOK
#R1145 (Hirose Number: HSM-A)

LARGE CAPACITY BOBBIN CASE
#R1144

LARGE CAPACITY BOBBIN
#R1143

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

REGULAR WALKING FEET

WALKING FOOT (Outside)
#R1099

PRESSER FOOT (Inside)
#R1078

WELTING FEET WITH GROOVE (FOR PIPING)

★ SET CONSISTS OF AN INSIDE & OUTSIDE FOOT

WALKING FOOT (Outside)

PRESSER FOOT (Inside)

SETS: WALKING FOOT (Outside) & PRESSER FOOT (Inside)

#C321/8 Set 1/8"
#C323/16 Set 3/16"
#C321/4 Set 1/4"
#C325/16 Set 5/16"
#C323/8 Set 3/8"

FEET AVAILABLE SEPARATELY:

#C311/8 Walking Foot (Outside) 1/8"
#C313/16 Walking Foot (Outside) 3/16"
#C311/4 Walking Foot (Outside) 1/4"
#C315/16 Walking Foot (Outside) 5/16"
#C313/8 Walking Foot (Outside) 3/8"
#C30I Presser Foot (Inside) For All Sizes

WELTING FEET WITH BACK CUT-OUT FOR PIPING (CURVED)

★ SET CONSISTS OF AN INSIDE & OUTSIDE FOOT

WALKING FOOT (Outside)

PRESSER FOOT (Inside)

SETS: WALKING FOOT (Outside) & PRESSER FOOT (Inside)

#C681/8 Set 1/8"
#C683/16 Set 3/16"
#C687/32 Set 7/32"
#C681/4 Set 1/4"
#C685/16 Set 5/16"
#C683/8 Set 3/8"

FEET AVAILABLE SEPARATELY:

#C671/8 Walking Foot (Outside) 1/8"
#C673/16 Walking Foot (Outside) 3/16"
#C677/32 Walking Foot (Outside) 7/32"
#C671/4 Walking Foot (Outside) 1/4"
#C675/16 Walking Foot (Outside) 5/16"
#C673/8 Walking Foot (Outside) 3/8"
#C30I Presser Foot (Inside) For All Sizes

WELTING FEET WITH DOUBLE GROOVE (FOR DOUBLE PIPING)

★ SET CONSISTS OF AN INSIDE & OUTSIDE FOOT

WALKING FOOT (Outside)

PRESSER FOOT (Inside)

SETS: WALKING FOOT (Outside) & PRESSER FOOT (Inside)

#C951/8 Set 1/8"
#C953/16 Set 3/16"
#C951/4 Set 1/4"

FEET AVAILABLE SEPARATELY:

#C941/8 Walking Foot (Outside) 1/8"
#C943/16 Walking Foot (Outside) 3/16"
#C941/4 Walking Foot (Outside) 1/4"
#C93 Presser Foot (Inside) For All Sizes

PARTS FOR CONSEW

★ ALSO FOR SEIKO & TOYOTA (WHERE INDICATED)

★ FOR RECOMMENDED NEEDLES REFER TO OUR NEEDLE CATALOG

★ FOR PARTS THAT ARE INTERCHANGEABLE WITH SINGER MACHINES, REFER TO THE CROSS-REFERENCE CHART WHICH FOLLOWS

SINGER/CONSEW CROSS-REFERENCE CHART

★ In The Singer Sections Part Numbers With A Dot (•) Before The Number Are For Consew Machines

CONSEW Classes:	INTERCHANGEABLE WITH SINGER Classes:	REFER TO PAGE NOS.
18 & 118	16-188	312-314
28	78	364-366
30	31-15	322-327
224-225 & 226	111W & 211W	387-404
227	153W	445-450
240	LEWIS Class: 200 BUTTON SEWER	248-252
260 & 261	175	458-463
332	FLIP-UP DOUBLE NEEDLE CLAMP	407
339	112W139	407
733R	7	308-310

FOR Class: 98, 99, 103, 722 & 825

HOOK
#B70 (Hirose Number: DB1-Z16)
#B70E-Z

FOR Classes: 98, 99, 103, 722 & 825

BOBBIN
#B74

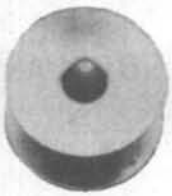
FOR Classes: 98, 99, 103, 722 & 825

BOBBIN CASE
#B75

FOR Class: 105

HOOK
#2110424-310 (Hirose Number: DA1-B)
#2110424-310E-Z

FOR Classes: 105 & 208



ALUMINUM BOBBIN
#2110104-321

FOR Classes: 105 & 208

BOBBIN CASE
#2110104-301B
#2110104-301BE-Z

FOR Class: 120

HOOK (LARGE CAPACITY)
#2120304-310A

FOR Class: 120

BOBBIN CASE
#2120304-301

FOR Class: 120

BOBBIN
#2120314-321

FOR Class: 145

HOOK
#B79 (#B79E-Z)
#C145R (#C145RE-Z)

FOR Class: 145

BOBBIN CASE
#B84 (#714)

FOR Class: 145

BOBBIN
#B83

FOR Class: 145

BOBBIN
#2120304

ALSO AVAILABLE:
#2120304-312 Bobbin

FOR Class: 146RB

HOOK
#712 (Hirose Number: DBM-A(Z14))
#712E-Z

FOR Class: 175

HOOK
#2130104-300B
(Hirose Number: HSM-B(Z17))
#2130104-300BE-Z

FOR Class: 175RB

BOBBIN
#2120304-321

FOR Class: 175RB

LARGE CAPACITY BOBBIN CASE COMPLETE
#2130104-301A

FOR Class: 175RB

BOBBIN CASE
LARGE CAPACITY
#137A

FOR Class: 175RB

HOOK BASE
#18033-4

FOR Class: 199R

HOOK
#279

FOR Class: 206RB

BOBBIN
#18034

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: 206RB

HOOK
#18033

ALSO AVAILABLE:
#18033-3 Hook Gib Screw
#18033-4 Hook Base
#18033E-Z

FOR Class: 206RB

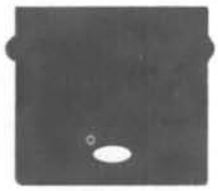
NO BACK-LASH BOBBIN CASE
#18045

ALSO AVAILABLE:
#18045-2 Tension Spring
#18045-3 Tension Spring Regulating Screw
#18045-4 Tension Spring Set Screw
#18045-5 Latch
#18045-10 Brake Spring
#18045E-Z

FOR Class: 206RB

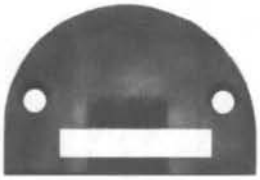
BRAKE SPRING
#18045-10S For No-Backlash Bobbin Case #18045

FOR Class: 206RB



BED SLIDE PLATE
#18032

FOR Class: 206RB



THROAT PLATE
#18030

FEED DOG
#18031

FOR Class: 206RB

THREAD RELEASE FINGER
#18039

FOR Classes: 210, 218, 219, 230, 290 & 310

HOOK
#1166 (Hirose Number: HSH-7.94B)
#1166E-Z

FOR Class: 222 BLINDSTITCH

TENSION SPRING
#79B

FOR Classes: 223, 227, 282 & 288

HOOK
#13086 (Hirose Number: HSH-31(B))
#13086E-Z

FOR Classes: 224, 225 & 226

HOOK
#10655 (Hirose Number: HSH-11-55)
#10655E-Z

FOR Classes: 225 & 226

BOBBIN
#10656

FOR Classes: 224, 225 & 226

BOBBIN CASE
#10655-2

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Classes: 225 & 226

THROAT PLATE
#10665

FEED DOG
#10805

FOR Classes: 224, 225 & 226

LOWER SHAFT BUSHING (Front)
#10605

FOR Classes: 224, 225 & 226

FELT
#10760

FOR Classes: 224 & 225

HOOK SADDLE COMPLETE
#10641

FOR Classes: 224 & 225

FEED DRIVING ECCENTRIC ADJUSTMENT DISC SPRING COLLAR
#10623

ADDITIONAL PARTS AVAILABLE FOR Class: 226 (Not Illustrated)

#10518 Lift Eccentric Connection Crank

#10647 Screw Washer

#10740 Knee Lifter Umbrella

FOR Class: 227

HOOK BEVEL PINION (Large)
#13032

FOR Class: 227

FOOT LIFTER LEVER (New Style)
#13056A (#13056)

FOR Classes: 228, 229, 282, 357 & 358. ALSO FOR SEIKO Classes: PW-8 & 8B.

HOOK
#12109 (Hirose Number HSH-68-1)

YOU ARE VERY IMPORTANT TO US. PLEASE TELL US HOW WE'RE TAKING CARE OF YOU.

FOR Classes: 228-1, 229, 238, 282, 288, 357, 362, 388 & 389. ALSO FOR SEIKO Classes: PW-6, 6B, 7 & 7B & LPW-6B, 7B & 8B.

HOOK
#12032 (Hirose Number: HSH-31)

ALSO AVAILABLE:
#12032E-Z

FOR Class: 228

With Oil Lubricator

BOBBIN CASE CAP
#12124

FOR Class: 228

BOBBIN
#12125

FOR CONSEW Class: 244, 254, 255, 333 & 339. ALSO FOR SEIKO Classes: LLW-8L & BL, 27L & BL, 28L & BL & LSW-7L & BL, 8L & BL, 27L & BL, 28L & BL.

HOOK AND BOBBIN CASE
#15040
(Hirose Number: HSH-12-15MM (5))

ALSO AVAILABLE:
#15040-3 Hook Gib

FOR Class: 255. ALSO FOR SEIKO Classes: LSW-8LC & 8BLC.

HOOK, BASE & CAP COMPLETE
#30507 (#30502)
(Hirose Number: KRT8-LC)

FOR Classes: 244, 255, 389 & 389RB. ALSO FOR TOYOTA Class: AD-3310.

BOBBIN
#15041 (#2121404-321A)

HOOK BASE FOR CONSEW Class: 244

HOOK BASE
#15040-2

ALSO AVAILABLE:
#15040-10 Tension Spring
#16407-11 Tension Spring Screw
#16407-12 Tension Spring Regulating Screw

FOR Class: 255

BOBBIN CASE CAP
#30507-9 (#30502-9)

FOR Class: 255 & 339

BOBBIN CASE OPENER
#15048

FOR Class: 255

OUTSIDE FOOT
#10796

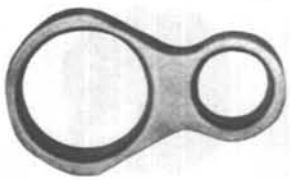
INSIDE FOOT
#10795

FOR Class: 255RB

TENSION STUD (Small)
#10789

ALSO AVAILABLE:
#10792 Tension Stud (Large)

FOR Class: 255RB



OPENER LEVER LINK
#15051

FOR Class: 255RB

BED SLIDE PLATE (RIGHT)
#15056

FOR Class: 255RB

CONNECTING COLLAR
#10774

FOR Class: 255RB

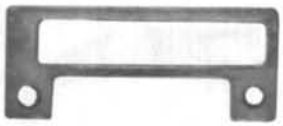
HINGE PIN
#15050

NEEDLE SIZES CAN BE CONFUSING! REFER TO OUR NEEDLE SIZE CONVERSION CHART LOCATED ON PAGE 9.

FOR Class: 255RB

VIBRATING PRESSER BAR
#15107

FOR Class: 255RB



VIBRATING
PRESSER BAR GUIDE
#15108-A

ADDITIONAL PARTS AVAILABLE FOR Classes: 244, 254, 255, 333 & 339

#10713-A Lifting Lever Conn. Rod For Class: 255RB
#15032 Needle Bar For Classes: 255 & 255RB
#15040-2 Hook Base
#15040-3 Hook Gib
#15089 Thread Guide For Class: 255B
#16407-4 Hook Gib Screw

FOR Class: 277R. ALSO FOR SEIKO Classes: LSC-8B & 8BV.

HOOK
#17033

FOR Class: 277R

HOOK BASE
#17033-4 (#17033)

FOR Class: 277R

BOBBIN CASE
#17034

FOR Class: 277R

BOBBIN
#17035

FOR Classes: LPW-27BK, 28BK

HOOK COMPLETE
#12856

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

FOR Classes: 289 & 289RB, ALSO FOR SEIKO Class: LPW-8BL.

HOOK
#14005

ALSO AVAILABLE:
#15040-2 Hook Base
#15041 Bobbin

FOR Class: 289RB

THROAT PLATE
#14021

FEED DOG
#14030

FOR Classes: 290RATCW, 290RTC & 290RTCW

HOOK
#2120504-310
(Hirose Number: HSH-7-94 BTR)

FOR Class: 290R. ALSO FOR SEIKO Class: 290R & TOYOTA Class: AD-157.

HOOK
#2111004-310-A
(Hirose Number: HSH-7.94BTR)
#2111004-310-AE-Z

FOR Class: 290R

BOBBIN CASE
#2110604-301

FOR Class: 290R

BOBBIN CASE ASSEMBLY
#2110604-301-A

FOR Class: 290RTC

HOOK
#2120604-310

TOYOTA Class: AD-157

HOOK ASSEMBLY
#2111104-310

FOR Class: 290R

ALUMINUM BOBBIN
#2110114-321-B

FOR Class: 290R. ALSO FOR TOYOTA Class: AD-157.

MOVING BLADE
#0252052-145-A

FOR Class: 290R. ALSO FOR TOYOTA Class: AD-157.

STATIONARY KNIFE
#0252052-141-C

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: 290R. ALSO FOR TOYOTA Class: AD-157

NEEDLE BAR
#2111112-111

FOR Class: 290R. ALSO FOR TOYOTA Class: AD-157.

HOOK RETAINER
#2110904-315-B

FOR Class: 332. ALSO FOR SEIKO Classes: LTW-27, 27B & 27BM.

HOOK
#11124 (Hirose Number: HSH-12-15L)
#11124E-Z

FOR Class: 327. ALSO FOR SEIKO Class: LTW-27BK.

HOOK AND BOBBIN CASE
#16291

FOR Class: 327RB. ALSO FOR SEIKO Classes: LSW-27BLK & 28BLK.

HOOK & CAP
#16407 (Hirose Number: HSH-12MC(5))

FOR Class: 327RB. ALSO FOR SEIKO Classes: LSW-27BLK & 28BLK

HOOK BASE
#16407-2

FOR Class: 327RB

BOBBIN
#16408

FOR Class: 327RB

BOBBIN CASE CAP
#16407-9

FOR Class: 347

HOOK & BOBBIN CASE BASE
#B49 (Hirose Number: DP2-57(2))
#B49E-Z

FOR Class: 347

ALUMINUM BOBBIN
#B54

FOR Classes: 389 & 389RB. ALSO FOR SEIKO Class: LPW-27BL.

HOOK
#14505

FOR SEIKO Class: SK-8

HOOK
#1343 (Hirose Number: HSH-32)

FOR Class: 733R. ALSO FOR SEIKO Class: SLH-2B.

SHUTTLE HOOK
#35224

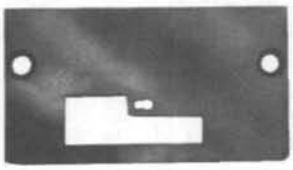
FOR Class: AD550

HOOK
#2130704-310

FOR Class: AD740

HOOK
#2140104-310

FOR Class: 733R



NEEDLE PLATE
#35175

FEEDER
#35176

FOR Classes: 744R & 745R

HOOK
#70140C (Hirose Number: KRT14-5-0)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Class: 756

SHUTTLE HOOK
(OPEN FRAME)
#28091C

PARTS AVAILABLE SEPARATELY:
#28091-1 Frame
#28091-3 Cylinder Set Screw
#28091-6 Thread Regulating Spring

FOR Seiko Class: H-2BL

HOOK
#18849

BOBBIN CASE
#18850

FOR CONSEW Classes: TE-5, 5B, 6 & 6B AND TF-5, 5B, 6 & 6B. ALSO FOR SEIKO.

SHUTTLE HOOK
#8028

FOR TOYOTA Class: AD-3310

TAKE-UP LEVER
#2122702-211A

NUMERIC LISTING OF PARTS AVAILABLE FOR CONSEW, SEIKO AND TOYOTA

FOR RECOMMENDED NEEDLES, REFER TO OUR NEEDLE CATALOG

PARTS FOR CONSEW, SEIKO & TOYOTA

#0252052-141-C Stationary Knife For Classes: 290R & AD-157
#0252052-145-A Moving Knife For Classes: 290R & AD-157
#10005 ¼" Needle Clamp For Class: 389RB
#10007 ⅜" Needle Clamp For Class: 389RB
#10015-1-1/4 1¼" Needle Clamp For Class: 389RB
#10015-5/8 ⅝" Needle Clamp (10031) For Class: 389RB
#10018SP No Back Lash Spring For Class: 206RB
#1017 Screw
#10182 ⅛" Outside Foot For Class: 389RB
#101831/8 ⅛" Lift Presser Foot For Class: 339RB
#101833/16 3/16" Lift Presser Foot For Class: 339RB
#101851/4 ¼" Lift Presser Foot For Class: 339RB
#101865/16 5/16" Lift Presser Foot For Class: 339RB
#101873/8 ⅜" Lift Presser Foot For Class: 339RB
#101891/2 ½" Lift Presser Foot For Class: 339RB
#101923/4 ¾" Lifting Presser Foot For Class: 339RB
#10282 ⅛" Vibr Presser Foot For Class: 389RB
#102831/8 ⅛" Vibr Presser Foot For Class: 339RB
#102833/16 3/16" Vibr Presser Foot For Class: 339RB
#102851/4 ¼" Vibr Presser Foot For Class: 339RB
#102865/16 5/16" Vibr Presser Foot For Class: 339RB
#102873/8 ⅜" Vibr Presser Foot For Class: 339RB
#102891/2 ½" Vibr Presser Foot For Class: 339RB
#10291 ⅝" Vibr Presser Foot For Class: 389RB
#102923/4 ¾" Vibr Presser Foot For Class: 339RB

FOR CONSEW, SEIKO & TOYOTA

#10295 1¼" Vibrating Presser Foot For Class: 389RB
#102C Screw For Class: 30
#10366 5/16" Needle Plate For Class: 329RB
#10367 ⅜" Needle Plate For Class: 329RB
#1037 Needle Plate For Class: 30
#10396 5/16" Feed Dog For Class: 329RB
#10397 ⅜" Feed Dog For Class: 329RB
#103C Thumb Screw For Class: 30
#1042 Hinged Foot For Class: 30
#10487 ⅜" Feed Dog For Class: 389RB
#10491 ⅝" Feed Dog For Class: 389RB
#10495 1¼" Feed Dog For Class: 339RB
#104C Thd Guide Upper For Class: 30
#10504 Handwheel For Class: 226R
#10509/10 Lift Eccentric Complete For Class: 225
#10513 Eccentric Set Screw For Classes: 225/6
#10514 Lift Rock Shaft Bushing For Classes: 225/6
#10515 Lift Rock Shaft For Classes: 225/6
#10516 Rock Shaft Screw Stud For Class: 255RB
#10517 Stud Screw Nut For Classes: 225/6
#10518 Lifting Eccentric Connection Crank For Class: 226
#10519 Screw For Classes: 225/6
#10520 Needle Bar Crank For Classes: 225/6
#10521 Needle Bar Crank Position Screw For Classes: 225/6
#10522 Needle Bar Crank Set Screw For Classes: 225/6
#10523 Needle Bar Conn Link Stud For Classes: 225/6
#10524 Set Screw For Classes: 225/6
#10525 Screw For Classes: 225/6
#10526 Take-Up Lever For Classes: 225/6
#10527 Take-Up Lever Hgn Stud For Classes: 225/6
#10528 Needle Bar Conn Link For Classes: 225/6
#10529 Take-Up Lever Driving Stud For Class: 225
#10530 Needle Bar W/Thd Guide For Classes: 225/6
#10531 Needle Bar Conn Stud For Classes: 225/6
#10532 Screw For Classes: 225/6
#10533 Needle Bar Thd Guide For Classes: 225/6
#10534 Needle Bar Thd Guide Screw For Classes: 225/6
#10535 Presser Bar Screw For Classes: 225/6
#10536 Needle Bar Rock Frame For Classes: 225/6
#10537 N/B Rock Frame Hgn Stud For Classes: 225/6
#10538 Presser Bar Bushing Upper For Classes: 225/6
#10539A Presser Bar Bushing (Lower) For Class: 255RB
#10540 Presser Bar For Classes: 225/6
#10541 Presser Bar Position Guide Lever For Classes: 225/6
#10542 Set Screw For Class: 225/6
#10543 Presser Bar Position Guide For Classes: 225/6
#10544 Presser Bar Lift Bracket For Class: 225
#10545 Presser Bar Lift Bracket Screw For Classes: 225/6
#10546 Tension Release Slide For Classes: 225/6
#10546A Tension Release Slide For Class: 225RB
#10547 Tension Release Slide Spring For Classes: 225/6
#10548 Screw
#10549 Presser Bar Spring Bracket For Classes: 225/6
#10550 Presser Bar Pinch Screw For Classes: 225/6
#10552 Oil Guard Screw For Classes: 225/6
#10553 Vib Presser Bar Extension For Classes: 225/6
#10554 Vib Presser Bar Ext Spring For Classes: 225/6
#10555 Vib Presser Bar For Classes: 225/6
#10556 Vib Presser Bar Conn Link For Classes: 225/6
#10557 Lift Bell Crank Link For Classes: 225/6
#10558 Lift Bell Crank For Classes: 225/6
#10559 Lift Bell Crank Set Screw For Classes: 225/6
#10560 Needle Bar Rock Frame Position Bracket For Classes: 225/6
#10561 Needle Bar Rock Frame Position Bracket Screw For Classes: 225/6
#10562 Arm Shaft Bush Front For Classes: 225/6
#10564 Arm Shaft Bush Back For Classes: 225/6
#10565 Arm Shaft Ball Bearing Collar For Classes: 225/6
#10566 Screw For Classes: 225/6
#10567 Arm Shaft Ball Bearing For Classes: 225/6
#10569 Arm Shaft Con Belt Pulley For Classes: 225/6
#10570C Pulley Position Screw For Classes: 225/6
#10571 Pulley Set Screw For Classes: 225/6
#10573 Set Screw
#10575 Balance Wheel For Classes: 225/6
#10576 Screw
#10577 Bobbin Winder Adj Screw For Classes: 225/6
#10579 Screw
#10580C Needle Bar Rock Frame Slide Block Stud For Classes: 225/6
#10581 Needle Bar Rock Frame Slide Block Screw For Classes: 225/6
#10586 Nut For Classes: 225/6
#10587 Feed Drive Rock Shaft For Classes: 225/6
#10590 Crank (11870) For Class: 255RB

FOR CONSEW, SEIKO & TOYOTA

#10593 Feed Drive Rock Shaft Stop Collar For Classes: 225/6
#10594 Feed Bar For Classes: 225/6
#10595 Feed Fork Complete For Classes: 225/6
#10596 Felt
#10597 Set Screw For Classes: 225/6
#10598 Set Screw For Class: 339RB
#10599 Feed Fork Washer For Classes: 225/6
#105C Thd Guide Lower For Class: 30
#10600 Feed Dog For Classes: 225/6
#10601 Feed Dog Screw For Classes: 225/6
#10603 Hook Driving Shaft (Bottom) For Classes: 225/6
#10605 Lower Shaft Bushing (Front) For Classes: 224,5,6
#10610 Safety Clutch Pulley Comp For Classes: 225/6
#10611 Position Collar For Classes: 225/6
#10612 Set Screw For Classes: 225/6
#10613 Hinge Stud For Class: 226R-2
#10614 Hinge Pin For Class: 226R-2
#10615 Spring For Classes: 225/6
#10616 Locking Lever For Class: 226A-2
#10617 Safety Clutch Latch For Classes: 225/6
#10618 Connecting Link For Classes: 225/6
#10619 Safety Clutch Latch Spring For Classes: 225/6
#10620 Safety Clutch Latch Pin For Classes: 225/6
#10621 Neoprene Belt For Classes: 225/6
#10622 Hook Driving Shaft Lock Ratchet For Classes: 225/6
#10623 Feed Drive Ecc Adj Disc Collar For Classes: 225/6
#10624 Screw For Classes: 225/6
#10625 Spring For Classes: 225/6
#10626 Feed Drive Eccentric Adj Disc For Classes: 225/6
#10627 Feed Driving Flange For Class: 339RB
#10628 Screw
#10629 Screw
#10630 Screw
#10631 Eccentric Friction Gib For Class: 339RB
#10632 Feed Drive Eccentric For Classes: 225/6
#10633 Feed Driving Connection For Classes: 225/6
#10634 Pin For Class: 255RB
#10635 Screw
#10636 Nut For Class: 339RB
#10637 Feed Lift Cam For Classes: 225/6
#10638 Hook Driving Gear (Spiral) For Classes: 225/6
#10639 Screw For Classes: 225/6
#10641 Hook Saddle Complete For Classes: 225/6
#10642 Hook Bushing Upper For Classes: 225/6
#10643 Hook Bushing Lower For Classes: 225/6
#10646 Hook Saddle Screw For Classes: 225/6
#10647 Screw Washer For Classes: 225/6
#10648 Bobbin Case Opener Lever For Classes: 225/6
#10649 Bobbin Case Opener For Classes: 225/6
#10650C Bobbin Case Opener Screw
#10651 Screw Stud For Classes: 225/6
#10653 Bobbin Case Opener Lever Link For Classes: 225/6
#10654 Hgn Stud For Classes: 225/6
#10655 Hook For Classes: 225/6
#10655-2 Hook Base For Classes: 225/6
#10655-2E-Z Hook Base For Classes: 225/6
#10655E-Z Hook For Classes: 225/6
#10656 Bobbin For Classes: 225/6
#10657 Hook Driving Pinion (Spiral) For Classes: 225/6
#10658 Pinion Screw For Classes: 225/6
#10659 Presser Bar Lifter For Classes: 225/6
#10660 Screw For Classes: 225/6
#10662 Presser Foot Pinch Screw For Classes: 225/6
#10663 Lifting Presser Foot For Classes: 225/6
#10664 Foot Screw For Classes: 225/6
#10665 Throat Plate For Classes: 225/6
#10666 Throat Plate Screw For Classes: 225/6
#10667 Bed Plate Stop (Back) For Classes: 225/6
#10668 Bed Plate Stop Spring For Classes: 225/6
#10669 Bed Slide Front For Classes: 225/6
#10670 Bed Slide Back For Classes: 225/6
#10671 Feed Reg Stud Large For Classes: 225/6
#10672 Feed Reg Stud Small For Classes: 225/6

FOR CONSEW, SEIKO & TOYOTA

#10673 Feed Reg Stud Spring For Classes: 225/6
#10674 Lock Stud Retaining Spring For Classes: 225/6
#10675 Tension Bracket For Classes: 225/6
#10676 Tension Stud Small For Classes: 225/6
#10678 Tension Release Lever For Classes: 225/6
#10679 Tension Releasing Screw For Classes: 225/6
#10680 Thread Retainer For Classes: 225/6
#10681 Thread Retainer Set Screw For Classes: 225/6
#10682 Thread Guide Upper For Classes: 225/6
#10683 Thread Guide Middle For Classes: 225/6
#10684 Thread Guide Lower For Classes: 225/6
#10685 Thread Guide Screw For Classes: 225/6
#10686 Tension Release Plunger For Classes: 225/6
#10687 Tension Stud Large For Classes: 225/6
#10689 Thread Control Spring For Classes: 225/6
#10690 Spring Stop For Classes: 225/6
#10691 Tension Disc For Classes: 225/6
#10692 Tension Releaser Disc For Classes: 225/6
#10693 Tension Release Spring For Classes: 225/6
#10694 Thread Controller Disc For Classes: 225/6
#10695 Thread Controller Disc Screw For Classes: 225/6
#10696 Stop Screw For Classes: 225/6
#10697 Tension Thumb Nut For Classes: 225/6
#10698 Face Plate For Classes: 225/6
#10699 Thumb Screw For Classes: 225/6
#106C Tension Complete For Class: 30
#10701 Thumb Screw For Classes: 225/6
#10702 Arm Cap (Top Cover) For Classes: 225/6
#10703 Screw Washer For Classes: 225/6
#10704 Arm Cap Screw For Classes: 225/6
#10705 Presser Bar Spring Flat For Classes: 225/6
#10706 Screw For Classes: 225/6
#10707 Screw
#10708 Thumb Screw For Classes: 225/6
#10709 Spool Pin For Classes: 225/6
#10710 Knee Lifter Lift Lever For Classes: 225/6
#10711 Foot Lifter Conn Lever For Class: 339RB
#10712 Hgn Screw For Classes: 225/6
#10713 Lever Lift Rod For Classes: 225/6
#10713-A Lifting Lever Conn Rod For Class: 255RB
#10714 Spring Collar For Classes: 225/6
#10715 Set Screw For Classes: 225/6
#10716 Rod Spring For Classes: 225/6
#10717C Lift Bracket For Classes: 225/6
#10718 Roller Only For Class: 339RB
#10719 Hinge Screw For Class: 339RB
#10720 Tension Rod For Class: 255RB
#10725 Bushing For Classes: 225/6
#10728 Wick For Classes: 225/6
#10730 Cloth Guide For Classes: 225/6
#10731 Cloth Guide Screw For Classes: 225/6
#10740 Knee Lifter Umbrella For Classes: 225/6
#10754 Screw
#10758 Hinge Screw For Class: 339RB
#10759 Guide For Class: 339RB
#10760 Felt For Classes: 225/6
#10761 Set Screw For Class: 339RB
#10765 Screw
#10766 Hook Drive Gear Screw For Classes: 225/6
#10767 Screw For Class: 329RB
#10771 Lifting Eccentric For Classes: 225/6
#10772C Lifting Eccentric Connection With Bearing For Class: 206RB
#10773 Needle Bearing For Classes: 206RB & 225/6
#10774 Conn Collar For Class: 255RB
#10775 Hinge Screw For Class: 255RB
#10776 Wing Nut For Class: 255RB
#10782 Hook Drive Shaft Bushing For Classes: 225/6
#10789 Tension Stud (Small) For Class: 255RB
#10792 Tension Stud (Large) For Class: 255RB
#10795 Inside Foot For Class: 255RB
#10796 Outside Foot For Class: 255RB
#107C Thread Take-Up Spring Regulator For Class: 30
#10805 Feeder For Classes: 225/6

FOR CONSEW, SEIKO & TOYOTA

#10806 Reverse Lever Spring For Classes: 225/6
#10828 Foot Screw For Class: 733R
#10844 Reverse Lever For Classes: 225/6
#10860 Needle Bar Thread Guide For Class: 224
#10862 Hinged Foot For Classes: 225/6
#10863 Needle Plate For Classes: 225/6
#10864 Feed Dog For Classes: 225/6
#108C Set Screw
#10904 Ndl Bar Clamp For Class: 329R
#10905 Take-Up Lever For Class: 329R
#10953 Thread Control Spring For Class: 329R-1
#10955 Needle Bar For Class: 339RB
#10956C Tension Bracket Complete For Class: 329R
#109C Tension Disc For Class: 30
#11006 Top Arm Thread Guide For Class: 339RB-1
#11042 Oil Wick For Class: 339RB-1
#11068 Bushing For Class: 332
#11080 Oil Felt For Classes: 225/6
#11095 Friction Gib For Class: 332
#110C Tension Release Disc For Class: 30
#11124 Hook For Classes: 327 & 332
#11124E-Z Hook For Classes: 327 & 332
#11142 Washer For Class: 332
#11154 Lever Spring Screw For Class: 332
#11160 Thread Guide For Class: 332
#11162 Screw For Class: 329R
#111C Tension Spring For Class: 30
#113C Tension Screw Stud For Class: 30
#11465 Knife For Class: 226RK-1
#114C Tension Release Pin For Class: 30
#115C Tension Regulating Thumb Nut For Class: 30
#1166 Hook For Classes: 210, 218, 219, 230, 290 & 310
#1166E-Z Hook For Classes: 210, 218, 219, 230, 290 & 310
#116C Arm Thread Guard For Class: 30
#1185 Feed Dog For Class: 30
#1186 Screw
#118C Upper Thd Guide Screw
#11945 Taper Pin For Class: 255RB
#11950 Feed Reverse Pin For Class: 255RB
#11952 Connecting Rod Pin For Class: 255RB
#11953 Screw For Class: 255RB
#11957 Change-Over Crank (Right) For Class: 255RB
#11961 Rock Shaft Crank For Class: 255RB
#119C Arm Cover Rear For Class: 30
#12009 Hook Complete For Class: 227
#12032 Hook For Classes: 228, 229, 282, 357 & 389
#12032E-Z Hook For Classes: 228, 229, 282, 357 & 389
#12051 Hook Post Cover For Class: 329R
#12052 Hook Post Cover For Class: 329R
#12053 Hook Post Cover For Class: 329R
#12054 Hook Post Cover For Class: 329R
#120C Screw
#12104 Hook Washer (12032-05) For Class: 329R
#12105 Hook Screw
#12106 Hook Socket Shaft For Class: 329R
#12107 Hook Post Slide For Class: 329R
#12109 Hook For Classes: 228, 229, 282, 357 & 358
#12110 Screw
#12111 Lever Post Cover Front For Classes: 228, 229
#12112 Lever Post Cover Back For Classes: 228, 229
#12113 Cover Screw For Class: 329R
#12114 Bobbin Case Opener For Class: 329R
#12120 Screw
#12123 Lever Post Support For Class: 229
#12124 Bobbin Case (Cap) For Class: 228
#12125 Bobbin For Class: 228
#12127 Feed Dog Lever For Class: 229
#12128C Slide Block Complete For Class: 229
#12131 Screw
#12132 Plate ½-¾ For Class: 329R
#12133 Timing Belt For Class: 329R
#12136 Washer For Class: 229
#12153 Lower Shaft For Class: 229

FOR CONSEW, SEIKO & TOYOTA

#121C Needle Bar For Class: 30
#12294C Belt Guard For Class: 229R
#122C Needle Bar Bushing Upper Screw
#123C Needle Bar Bushing Lower Screw
#12418 Bed Plate Screw
#124C Needle Bar Thd Guide For Class: 30
#12530 Hook For Class: 357R
#125C Ndl Bar Thd Guide Screw
#126C Needle Clamp For Class: 30
#127C Presser Bar For Class: 30
#12854 Needle Bar For Class: 329R
#12855 Needle Bar Liner For Class: 369RB
#12856 Hook For Class: 369RB
#12856-9 Bobbin Case Cap For Class: 369RB
#12856-9C Bobbin Case Cap For Class: 369RB
#128C Thumb Screw
#129C Presser Foot Spring For Class: 30
#13005 Bed Hinge Screw For Class: 227
#13006 Bed Clamp For Class: 227
#13008 Bed Clamp Washer For Class: 227
#13009 Bed (Cylinder) End Cover For Class: 227
#13011 Bed (Cylinder) Cap Screw For Class: 227
#13012 Feed Drive Rock Shaft Bearing For Class: 227
#13013 Feed Drive Rock Shaft W/Screw For Class: 227
#13014 Pinch Screw
#13015 Feed Bar Hgn Screw
#13016 Feed Bar (Fork) For Class: 227
#13017 Feed Lift Fork Gib (Adj) For Class: 227
#13018 Fork Screw
#13019 Feed Lift Fork For Class: 227
#13020 Feed Dog For Class: 227
#13021 Feed Dog Screw
#13022 Throat Plate For Class: 227
#13023 Throat Plate Screw
#13024 Bed Slide Back For Class: 227
#13025 Guide Plate For Class: 227
#13026 Guide Plate (Rear) For Class: 227
#13027 Guide Plate Screw
#13028 Hook Driving Shaft Bushing Front For Class: 227
#13029 Feed Drive Rock Shaft Bushing For Class: 227
#13030 Feed Lift Ecc W/Set Screw For Class: 227
#13031 Feed Lift Ecc Set Screw
#13031A Feed Lift Ecc Set Screw
#13032 Hook Bevel Pinion W/3 Screws For Classes: 225/6
#13033 Pinion Set Screw
#13034 Hook Bevel Gear 18 Teeth For Class: 227
#13035 Hook Saddle W/Wick For Class: 227
#13036 Hook Saddle Screw For Class: 227
#13037 Hook Saddle Screw Washer For Class: 227
#13038 Bobbin Case Lever Fulcrum W/Stud For Class: 227
#13039 Drive Wheel For Class: 227
#13040 Bobbin Case Lever Slide For Class: 227
#13041 Bobbin Case Lever For Class: 227
#13042 Hook Washer For Class: 227
#13043 Rock Shaft For Class: 227
#13047 Lock Spring For Class: 227
#13049 Hook Driving Shaft Collar For Class: 227
#13051 Feed Driving Rock Shaft Collar For Class: 227
#13052 Screw For Class: 227
#13053 Rock Shaft Crank For Class: 227
#13054 Connecting Belt Timing Plate For Class: 227
#13055 Presser Bar Lifting Lever For Class: 227
#13056 Foot Lifter Lever For Class: 227
#13056A Foot Lifter Lever For Class: 227
#13059 Foot Lifter Lever Spring For Class: 227
#13060 Arm Shaft For Class: 227
#13065 Hinge Screw For Class: 227
#13066 Bracket Plunger For Class: 227
#13067 Plunger Spring For Class: 227
#13068 Stop Screw For Class: 227
#13069 Reg Screw For Class: 227
#13074 Ball Bearing Adapter For Class: 227
#13075 Adapter Sleeve For Class: 227

FOR CONSEW, SEIKO & TOYOTA

#13076 Nut For Class: 227
#13078 Screw For Class: 227
#13080 Socket Screw
#13085 Screw For Class: 227
#13086 Hook For Classes: 223, 227, 282 & 288
#13086E-Z Hook For Classes: 223, 227, 282 & 288
#13087 Hook Screw For Class: 227
#130C Presser Bar Guide Bracket For Class: 30
#13103 Feed Dog For Class: 223
#131C Set Screw
#132C Presser Bar Lifting Lever Bracket For Class: 30
#133C Slack Thread Retainer For Class: 30
#1343 Hook For Class: Seiko SK-8
#134C Screw
#135C Presser Bar Lifting Lever For Class: 30
#1365 Screw
#1368 Screw For Class: 733R-2
#136C Hinge Screw & Nut For Class: 30
#13707 Bed Slide Plate For Class: 289RB
#13719 Hook F/Seiko For Class: LCW-8BL
#137A Bobbin Case Large Capacity For Class: 175RB
#137C Needle Bar Connecting Link For Class: 30
#138C Needle Bar Conn Stud For Class: 30
#139C Needle Bar Conn Stud Collar For Class: 30
#14003 Balance Wheel (15162-A) For Class: 289RB
#14005 Hook For Classes: 389 & Seiko LPW-6BL
#14005-18 Hook Screw For Class: 329R
#14006 Hook Shaft For Class: 289
#14008 Oiling Felt (A) For Class: 289RB
#14010 Oiling Felt (C) For Class: 289RB
#14013 Screw For Class: 389RB
#14014C Hook Post Cover For Class: 289RB
#14017 Hook Cover Spring For Class: 389RB
#14021 Plate For Class: 289RB
#14022 Needle Plate Base (Front) For Class: 289RB
#14024 Screw For Class: 389RB
#14025 Feed Dog Lever Post For Class: 289RB
#14026 Oiling Felt For Class: 289RB
#14027 Feed Dog Lever Post Cover For Class: 289RB
#14030 Feeder For Class: 289RB
#14032 Opener Hook For Class: 289RB
#14033 Bobbin Case Opener Fork For Class: 289RB
#14034 Oil Wick For Class: 289RB
#140C Tension Release Lever For Class: 30
#1414 Spring Regulator For Class: 733R
#1417 Take Up Spring For Class: 733R
#1418 Thd Take Up Spring Sleeve For Class: 733R
#141C Tension Release Lever Pin For Class: 30
#142C Tension Release Lever Spring For Class: 30
#144C Arm Shaft For Class: 30
#14505 Hook For Classes: 389RB & Seiko LPW27BL
#14509 3/8" Base Plate For Class: 339
#14528 Plate For Class: 382
#14547 5/16" Needle Plate For Class: 369RB
#14548 3/8" Ndl Plate For Class: 389
#14567 5/16" Feed Dog For Class: 369RB
#14568 3/8" Feed Dog For Class: 389
#14597 Oiling Felt For Class: 382
#146C Screw
#14706 Hook Complete For Class: 369RB
#14706-9 Bobbin Case Cap For Class: 369RB
#147C Set Screw
#149C Set Screw For Class: 30
#15007 Screw
#15013 Lever Hinge Stud For Class: 255B
#15017 Ndl Bar Frame Reg. Pipe For Class: 255B
#15018 Washer For Class: 255B
#15019 Bell Crank For Class: 255RB
#15022C Feed Drive Cam W/Pin For Class: 255RB-2
#15023 Cam Washer For Class: 255RB
#15024 Take-Up Lever For Class: 255RB
#15026 Slide For Class: 255B
#15031 Oil Wick For Class: 255B

FOR CONSEW, SEIKO & TOYOTA

#15032 Needle Bar For Classes: 255, 255RB
#15037 Face Plate Spring For Class: 255RB
#15038 Face Plate Rubber For Class: 255B
#15039 Screw For Class: 255B
#15040 Hook & Bobbin Case For Class: 244
#15040-10 Tension Spring For Class: 244
#15040-2 Hook Base For Class: 244
#15040-3 Hook Gib For Class: 244
#15041 Bobbin For Classes: 244 & 389
#15048 Bobbin Case Opener For Classes: 255 & 339
#15049 Bobbin Case Opener For Class: 255RB
#15050 Hinge Pin For Class: 255RB
#15051 Opener Lever Link For Class: 255RB
#15053 Screw Stud For Class: 255B
#15054 Thread Guide Upper For Class: 255B
#15055 Screw
#15056 Bed Slide Right For Class: 255RB
#15057 Oil Regulator Dial For Class: 255B
#15058 Oil Regulator Shaft For Class: 255B
#15059 Oil Regulator Shaft Spring For Class: 255B
#15060 Vibrating Presser Bar Screw For Class: 255B
#15061 Oil Regulator Pin For Class: 255B
#15075 Lifting Lever Conn Rod For Class: 255B
#15082 Oil Bottle For Class: 369RB
#15089 Thread Guide For Class: 255B
#15095 Hook Bushing For Class: 255RB
#15096 Bushing For Class: 255RB
#15097 Vinyl Pipe Guard (D) For Class: 255B
#15098C Belt Guard Complete For Class: 206
#15107 Vibrating Presser Bar For Class: 255RB
#15108-A Vibrating Presser Bar Guide For Class: 255RB
#15109 Block For Class: 255RB
#15154E Lifting Presser Foot For Class: 255B
#15155E Vibrating Presser Foot For Class: 255B
#15156 Presser Bar Spring For Class: 255RB
#151C Lift ECC Set Screw
#152C Arm Shaft Bushing Rear For Class: 30
#153C Set Screw For Class: 30
#154C Arm Cap Screw For Class: 30
#156C Screw For Class: 30
#158C Take Up Crank For Class: 30
#159C Take Up Lever Cap Screw
#16212 Needle Bar Position Guide For Class: 369RB
#16213 Screen For Class: 369RB
#16215 Ratchet For Class: 369
#16222 Needle Thumb Screw For Class: 369RB
#16223 Needle Stopping Stud For Class: 369RB
#16224 Spring For Class: 369RB
#16225 Needle Stopping Stud Collar For Class: 369RB
#16226 Ball For Class: 369RB
#16227 Steel Ball Guide Block For Class: 369RB
#16229 Spring For Class: 369RB
#16230 Nut (Short) For Class: 369RB
#16231 Nut (Long) For Class: 369RB
#16232 Slide Block For Class: 369RB
#16233 Needle Bar Spring For Class: 369RB
#16235 Screw For Class: 369RB
#16237 5/16" Needle Clamp For Class: 369RB
#16238 3/8" Needle Clamp For Class: 369RB
#16241 Regulating Screw For Class: 369RB
#16242 Needle Clamp Screw For Class: 369RB
#16243 Needle Set Screw For Class: 369RB
#16244 Needle Clamp Thread Guide For Class: 369RB
#16245 Needle Clamp Thread Guide Screw For Class: 369RB
#16250 Slide Block Stud For Class: 369RB
#16258 Return Spring For Class: 329R
#16268 Return Spring For Class: 329RB
#16291 Hook For Classes: 327 & Seiko LTW-27LK
#16291-8 Regulating Screw For Class: 329R
#16291-9 Hair Spring For Class: 369RB
#162C Lever Link Hgn Pin For Class: 30
#16403 Thread Take-Up Lever For Class: 327RB
#16404 Thread Take-Up Lever For Class: 388R

FOR CONSEW, SEIKO & TOYOTA

#16407 Hook Complete For Classes: 327RB & Seiko LWS-27
#16407-10 Bobbin Case Spring For Classes: 327RB & 369RB
#16407-11 Screw For Classes: 327RB & 369RB
#16407-12 Screw For Classes: 327RB & 369RB
#16407-13 Hair Spring For Classes: 327RB & 369RB
#16407-14 Hair Spring Screw For Classes: 327RB & 369RB
#16407-15 Retainer Spring For Classes: 327RB & 369RB
#16407-2 Hook Base For Classes: 327RB & Seiko LWS-27
#16407-4 Hook Gib Screw For Class: 327RB
#16407-5 Needle Guard For Classes: 327RB & 369RB
#16407-6 Screw For Classes: 327RB & 369RB
#16407-7 Thread Guard For Class: 369RB
#16407-8 Thread Guard Screw For Classes: 327RB & 369RB
#16407-9 Bobbin Case Cap For Classes: 327RB & 369RB
#16408 Bobbin For Classes: 327RB & 369RB
#16411 Check Spring For Class: 329R
#16417 Tension Stud For Class: 329R
#16427 ⅜" Throat Plate For Class: 329R
#16505 Eccentric Conn Crank For Class: 329R
#16516 Spring For Class: 329R
#167C Feed Reg Screw For Class: 30
#17019 Set Screw For Class: 206RB
#17033 Hook For Classes: 277R & Seiko LSC-8B
#17033-4 Hook Base For Classes: 277R & Seiko LSC-8B
#17034 Bobbin Case For Classes: 277R, 8B, 8BV
#17035 Bobbin For Class: 277R
#173C Conn Screw W/Nut For Class: 30
#175C Conn Screw & Nut For Class: 30
#176C Crank Connecting Rod For Class: 30
#177C Conn Screw & Nut For Class: 30
#178C Oscillating Rock Shaft For Class: 30
#18030 Black Ndl Plate For Class: 206RB
#18030RAB Binder Plate For Class: 206RB
#18031 Feed Dog For Class: 206RB
#18031RAB Binder Feeder For Class: 206RB
#18032 Bed Slide Plate For Class: 206RB
#18033 Rotating Hook For Class: 206RB
#18033-3 Hook Gib Screw For Class: 206RB
#18033-4 Hook Base For Class: 206RB
#18033-6 Screw For Class: 206RB
#18033-8 Screw For Class: 206RB
#18033E-Z Hook For Class: 206RB
#18034 Bobbin For Class: 206RB
#18035 Bobbin Case Position Finger For Class: 206RB
#18039 Thd Release Finger For Class: 206RB
#18040 Set Screw For Class: 206RB
#18041 Thread Releasing Shaft For Class: 206RB
#18043 Thread Releasing Shaft For Class: 206RB
#18045 No Back Lash Bobbin Case For Class: 206RB
#18045-10 No Back Lash Spring For Class: 206RB
#18045-10S No Back Lash Spring F/Sabun For Class: 206RB
#18045-2 Tension Spring For Class: 206R
#18045-3 Thd Tension Spring Reg Screw For Class: 206R
#18045-4 Set Screw For Class: 206RB
#18045-5 Bob Case Latch For Class: 206RB
#18045-7 Bob Case Latch Pin For Class: 206RB
#18045-8 Plate Spring For Class: 206RB
#18045-9 Bob Case Latch Screw For Class: 206RB
#18045E-Z No Back Lash Bobbin Case For Class: 206RB
#180C Crank Hgn Pin For Class: 30
#181C Set Screw For Class: 30
#182C Oscillating Shaft For Class: 30
#18308 Feed Dog For Class: 206RB
#18324 Moving Knife For Class: 206RB
#18344 Fixed Knife For Class: 206RB
#186C Pin For Class: 30
#187C Set Screw For Class: 30
#18849 Hook For Class: H-2BL
#18850 Bobbin Case For Class: H-2BL
#188C Ndl Plate For Class: 30
#189C Screw For Class: 30
#190C Feed Dog For Class: 30
#191C Screw For Class: 30

FOR CONSEW, SEIKO & TOYOTA

#192C Slide Plate For Class: 30
#193C Screw For Class: 30
#194C Slide Plate Spring For Class: 30
#195C Ndl Plate For Class: 30
#196C Feed Dog For Class: 30
#199C Presser Foot For Class: 30
#200C Screw For Class: 30
#20276 Screw For Class: 332
#20301C Looper For Class: 332
#203C Presser Foot For Class: 30
#210C Shuttle Hook For Class: 30
#2110104-301B Bobbin Case For Classes: 105 & 208
#2110104-301BE-Z Bobbin Case For Classes: 105 & 208
#2110104-321 Aluminum Bobbin For Classes: 105 & 208
#2110114-321-B Aluminum Bobbin For Class: 290R
#2110202-354A(E) Check Spring
#2110424-310 Hook For Class: 105
#2110424-310E-Z Hook For Class: 105
#2110604-301 Bobbin Case For Class: 290R
#2110604-301-A Bobbin Case For Class: 290R
#2110904-315-B Hook Retainer For Classes: 290R & AD-157
#2111004-310-A Hook For Classes: 290R & AD-157
#2111004-310-AE-Z Hook For Classes: 290R & AD-157
#2111104-310 Hook For Class: AD-157
#2111112-111 Needle Bar For Classes: 290R & AD-157
#211C Bobbin Case For Class: 30
#2120304 Bobbin For Class: 145
#2120304-301 Bobbin Case For Class: 120
#2120304-310A Large Capacity Hook For Class: 120
#2120304-312 Bobbin For Class: 145
#2120304-321 Bobbin For Class: 175RB
#2120314-321 Bobbin For Class: 120
#2120504-310 Hook For Class: 290R
#2120604-310 Hook For Class: 290RTC
#2121404-321A Bobbin For Classes: 244, 389, AD-3310
#2122702-211A Take-Up Lever For Class: AD-3310
#212C Bobbin For Class: 30
#2130103-111 Needle Plate For Class: 175RB
#2130104-300B Hook For Class: 175
#2130104-300BE-Z Hook For Class: 175
#2130104-301A Large Capacity Bobbin Case For Class: 175RB
#2130704-310 Hook For Class: AD-550
#2140104-310 Hook For Class: AD-740
#214C Shuttle Race Ring For Class: 30
#215C Screw For Class: 30
#216C Shuttle Race Back For Class: 30
#217C Shuttle Race Back Spring For Class: 30
#218C Screw For Class: 30
#219C Race Body Screw For Class: 30
#220C Shuttle Race Body Complete For Class: 30
#222C Spool Pin For Class: 30
#224C Feed Bar For Class: 30
#227C Rock Shaft Crank For Class: 30
#229C Feed Rock Shaft Crank For Class: 30
#230C Roller Stud For Class: 30
#232C Lifting Lever For Class: 30
#233C Hgn Screw
#234C Lifting Lever Conn Rod Joint For Class: 30
#235C Hinge Screw For Class: 30
#236C Lifting Lever Conn Rod With Nut For Class: 30
#238C Set Screw
#239C Knee Lifter Bell Crank For Class: 30
#240C Bell Crank Spring For Class: 30
#241C Screw For Class: 30
#242C Bobbin Winder Complete For Class: 30
#246C Balance Wheel For Class: 30
#247C Set Screw For Class: 30
#255C Machine Hinge Plate For Class: 30
#256 Oil Plug Screw For Class: 199R
#256C Hinge Hook For Class: 30
#258C Oil Can For Class: 30
#267C Screw For Class: 30
#268C Drip Pan For Class: 30

FOR CONSEW, SEIKO & TOYOTA

#279 Hook For Class: 199R
#28091-1 Shuttle Frame For Class: 756
#28091-3 Shuttle Cylinder Set-Pin For Class: 756
#28091-6 Thread Regulating Spring For Class: 756
#28091C Shuttle Hook (Open Frame) For Class: 756
#28091CA Shuttle Hook (Open Frame) For Class: 756
#30010 Tension Release Plate For Class: 255RB
#30066 Pinch Screw For Class: 206RB
#30157 Ball Bearing Adapter For Class: 255RB
#30169 Synchronizer Adapter For Class: 255RB
#3036 Nut
#30502 Hook Complete For Classes: 255, 8LC, 8BLC
#30502-9 Bobbin Case Cap For Classes: 255, LSW-8LC, 8BLC
#30507 Hook Complete For Classes: 255, 8LC, 8BLC
#30507-9 Bobbin Case Cap For Classes: 255, LSW-8CL & 8BLC
#34182 Bottom Shaft For Class: 339RB
#35008 Balance Wheel For Class: 733R
#35016 Thread Take-Up Cam For Class: 733R
#35017 Cam Set Screw For Class: 733R
#35019 Needle Bar Connecting Link For Class: 733R
#35021 Needle Bar Connecting Link Stud For Class: 733R
#35022 Needle Bar For Class: 733R
#35035 Take-Up Lever For Class: 733R
#35036 Take-Up Lever Hinge Bolt For Class: 733R
#35038 Roller & Stud For Class: 733R
#35040 Washer For Class: 733R
#35045 Feed Driving Eccentric For Class: 733R
#35046 Feed Fork Connection For Class: 733R
#35093 Presser Arm For Class: 733R
#35096 Vib Presser Foot For Class: 733R
#35102 Eccentric Rod For Class: 733R
#35108 Adjusting Arm For Class: 733R
#35109 Rock Shaft For Class: 733R
#35110 Guide Block (35454) For Class: 733R
#35111 Screw For Class: 733R-2
#35113 Arm For Class: 733R-2
#35115 Bell Crank For Class: 733R-2
#35117 Bell Crank Slide Block For Class: 733R
#35119 Hinge Stud W/Screw For Class: 733R
#35120 Presser Bar Bracket (35455) For Class: 733R
#35140 Presser Bar For Class: 733R
#35141 Lift Presser Foot For Class: 733R
#35147C Lifting Lever Assly. For Class: 733R-2
#35151 Wave Washer For Class: 733R-2
#35152 Lifting Link For Class: 733R-2
#35164 Tension Disc Leather For Class: 733R
#35166 Thread Guide For Class: 733R
#35173 Presser Foot For Class: 733R
#35174 Vib Presser Foot For Class: 733R
#35175 Needle Plate For Class: 733R
#35176 Feeder For Class: 733R
#35182 Shaft Crank W/Screw For Class: 733R
#35184 Feed Rock Shaft For Class: 733R
#35188 Feed Bar For Class: 733R
#35189 Feed Dog For Class: 733R
#35190 Needle Hole Strip For Class: 733R
#35192 Plate Body For Class: 733R
#35193 Plate Screw For Class: 733R
#35201C Crank Connecting Rod Comp. For Class: 733R
#35203 Cone Bolt For Class: 733R
#35206 Hinge Pin For Class: 733R
#35210C Slide Block Complete For Class: 733R
#35212 Washer For Class: 733R
#35214 Oscillating Shaft Crank For Class: 733R
#35216 Oscillating Shaft For Class: 733R
#35218 Shuttle Driver For Class: 733R
#35222 Shuttle Race Complete For Class: 733R
#35222-3 Shuttle Race Back For Class: 733R
#35222-4 Shuttle Race Spring For Class: 733R
#35224 Shuttle For Class: 733R
#35224-3 Shuttle Tension Spring For Class: 733R
#35224-4 Screw For Class: 733R
#35224-8 Cylinder Hinge Pin For Class: 733R

FOR CONSEW, SEIKO & TOYOTA

#35226 Bobbin For Class: 733R
#35233 Rock Shaft Crank For Class: 733R
#35235 Roller Bearing For Class: 733R
#35248 Bob Winder Spindle F/35255BW For Class: 733R
#35249 Bobbin Winder Latch For Class: 733R
#35255BW Bobbin Winder For Class: 733R
#37257 Bobbin For Class: 389R
#37735 Hook For Class: 389R
#37735-03 Hook Gib For Class: 389R
#37735-05 Needle Guard For Class: 389R
#37735-07 Bobbin Case Cap For Class: 389R
#37735-08 Tension Spring For Class: 389R
#37735-11 No Back Lash Spring For Class: 389R
#4009 Screw For Class: 240
#40541 Presser Bar Guide Bracket For Classes: 225/6
#50002 Locating Screw For Classes: 260, 261
#50004C Starting Lever For Classes: 260, 261
#50005 Lever Spring For Classes: 260, 261
#50008 Stop Screw For Classes: 260, 261
#50009 Stop Screw Nut For Classes: 260, 261
#50011 Thumb Nut Spring For Classes: 260, 261
#50012 Washer F/50011 For Classes: 260, 261
#50017 Arm Side Cover Left Screw For Classes: 260, 261
#50024 Stud Set Screw For Classes: 260, 261
#50027 Screw Stud Thumb Nut For Classes: 260, 261
#50035 Center Finger For Classes: 260, 261
#50036 Right Spring For Classes: 260, 261
#50040 Spring For Classes: 260, 261
#50051 Hinge Pin For Classes: 260, 261
#50052 Presser Bar For Classes: 260, 261
#50054 Collar Set Screw For Classes: 260, 261
#50064 Crank Front Comp For Classes: 260, 261
#50068 Ndl Bar Con Link For Classes: 260, 261
#50072 Thd Guide Plate Screw For Classes: 260, 261
#50073/74 Needle Bar Hollow W/Screw For Classes: 260, 261
#50078 Link Screw (Upper) For Classes: 260, 261
#50081 Set Screw For Classes: 260, 261
#50086 Thd Pull-Off Front For Classes: 260, 261
#50089 Bracket Screw For Classes: 260, 261
#50090 Thd Pulll-Off Back For Classes: 260, 261
#50099 Washer For Classes: 260, 261
#50103 Nut For Classes: 260, 261
#50107 Clamping Screw For Classes: 260, 261
#50108 Clamping Nut For Classes: 260, 261
#50113 Washer For Classes: 260, 261
#50116 Screw For Classes: 260, 261
#50117C Feed Plate Carrier For Classes: 260, 261
#50118 Feed Plate Spring For Classes: 260, 261
#50119 Feed Plate Holder For Classes: 260, 261
#50120 Feed Plate Work Plate For Classes: 260, 261
#50122 Needle Plate For Classes: 260, 261
#50123C Bed Top Cover Screw For Classes: 260, 261
#50130 Screw For Classes: 260, 261
#50133C Set Screw For Classes: 260, 261
#50135 Roller For Classes: 260, 261
#50137 Screw For Classes: 260, 261
#50138C Washer For Classes: 260, 261
#50140 Worm Wheel Set Screw For Classes: 260, 261
#50141 Stop Motion Trip Point For Classes: 260, 261
#50145 Thd Nipper Releasing Stud For Classes: 260, 261
#50146 Ndl Bar Vib Cam Pin For Classes: 260, 261
#50149 Lever Arm Screw For Classes: 260, 261
#50150 Lever Arm Screw Washer For Classes: 260, 261
#50151 Ndl Bar Vib Lever For Classes: 260, 261
#50160 Adj Back Hinge Stud For Classes: 260, 261
#50165 Set Screw For Classes: 260, 261
#50168 Pulley Shaft For Classes: 260, 261
#50169 Pulley For Classes: 260, 261
#50172 Screw For Classes: 260, 261
#50173 Stop Dog For Classes: 260, 261
#50174 Stop Dog Pin For Classes: 260, 261
#50178 Thread Finger For Classes: 260, 261
#50179 Driving Worm Gear For Classes: 260, 261

FOR CONSEW, SEIKO & TOYOTA

#50180 Worm Gear Pin For Classes: 260, 261
#50181 Pulley Shaft Gear For Classes: 260, 261
#50182 Pulley Shaft Gear Pin For Classes: 260, 261
#50184 Pin For Classes: 260, 261
#50186 Shaft Bushing For Classes: 260, 261
#5019 Pully Insert For Class: 240
#50198/99 Looper Shaft W/Collar For Classes: 260, 261
#5020 Ball Large For Class: 240
#50201 Looper For Classes: 260, 261
#50204 Ndl Guide Shaft For Classes: 260, 261
#50205 Oscil Crank Spring For Classes: 260, 261
#50207 Spreader For Classes: 260, 261
#50209 Bushing Set Screw For Classes: 260, 261
#50211 Pulley Shifter Holder For Classes: 260, 261
#50212 Pulley Shifter Screw For Classes: 260, 261
#50214 Pulley Shifter For Classes: 260, 261
#50216 Cushion Spring Holder For Classes: 260, 261
#50217 Cushion Spring For Classes: 260, 261
#50218 Set Screw F/50217 For Classes: 260, 261
#50222 Starting Crank W/Pin Inserted For Classes: 260, 261
#50223 Starting Crank Pin For Classes: 260, 261
#50224 Adjusting Screw For Classes: 260, 261
#50227 Trip Screw For Classes: 260, 261
#50238 Pawl Bracket Screw For Classes: 260, 261
#50248 Plate Screw For Classes: 260, 261
#50251 Set Screw For Classes: 260, 261
#50260 Lock Nut For Classes: 260, 261
#50262 Tension Screw Stud For Classes: 260, 261
#50263 Thumb Nut For Classes: 260, 261
#50264 Tension Disc For Classes: 260, 261
#50265 Tension Release Disc For Classes: 260, 261
#50267C Tension Screw Stud For Classes: 260, 261
#50287 Holder Screw For Classes: 260, 261
#5039B Stop Motion Plunger Rod Nut For Class: 240
#50422 Screw For Classes: 260, 261
#5054 Needle Bar For Class: 240
#5073A Thd Pull-Off Lever For Class: 240
#5130A Stop Motion Plunger Lever For Class: 240
#5131 Stop Motion Disc Lever For Class: 240
#5135 Stop Motion Disc Spring For Class: 240
#5136 Plunger Rod Washer (Rubber) For Class: 240
#5137 Lever Restoring Spring For Class: 240
#5168 Stop Motion Disc Latch For Class: 240
#5176A Block (Side Bkt) For Class: 240
#5187 Stop Motion Screw Stud For Class: 240
#5197 Lever Restoring Spring Pin For Class: 240
#5215 Set Screw F/Steel Disc For Class: 240
#5271 Stop Motion Lever Nut For Class: 240
#6002 Take-Up Lever W/Roller For Class: 118
#6008C Lower Shaft For Classes: 18 & 118
#6009 Shuttle Carrier (Driver) For Classes: 18 & 118
#6010C Race Body Comp For Classes: 18 & 118
#6011 Race Back For Classes: 18 & 118
#6012 Race Back Spring For Classes: 18 & 118
#6014 Race Cap For Classes: 18 & 118
#6015 Race Cap Screw For Classes: 18 & 118
#6016 Shuttle Hook For Classes: 18 & 118
#6017 Bobbin Case For Classes: 18 & 118
#6018 Bobbin For Classes: 18 & 118
#6024 Crank Roller For Classes: 18 & 118
#6025 Set Screw For Classes: 18 & 118
#6028C Feed Dog For Classes: 18 & 118
#6029 Feeder Screw For Classes: 18 & 118
#6030 Needle Plate For Classes: 18 & 118
#6031 Plate Screw For Classes: 18 & 118
#6033 Slide Plate Comp For Classes: 18 & 118
#6034 Slide Plate Spring For Classes: 18 & 118
#6319 Presser Bar For Classes: 18 & 118
#6327 Ndl Bar Crank For Classes: 18 & 118
#6329 Needle Bar For Classes: 18 & 118
#6330 Needle Clamp For Classes: 18 & 118
#6332C Take-Up Lever w/Roller For Classes: 18 & 118
#6339 Screw For Class: 289RB

FOR CONSEW, SEIKO & TOYOTA

#6349/501/4 ¼" Set Welting Feet For Classes: 18 & 118
#6349/501/8 ⅛" Set Welting Feet For Classes: 18 & 118
#6349/503/16 3/16" Set Welting Feet For Classes: 18 & 118
#6349/503/8 ⅜" Set Welting Feet For Classes: 18 & 118
#6349/505/32 5/32" Set Welting Feet For Classes: 18 & 118
#6349/507/32 7/32" Set Welting Feet For Classes: 18 & 118
#6349/50DG1/4 ¼" Set Double Welting Feet For Classes: 18 & 118
#6349/50DG1/8 ⅛" Set Double Welting Feet For Classes: 18 & 118
#6349/50DG3/16 3/16" Set Double Welting For Classes: 18 & 118
#6349/50DG3/8 ⅜" Set Double Welting Feet For Classes: 18 & 118
#63491/4 ¼" Inside Welt Foot For Classes: 18 & 118
#63491/8 ⅛" Inside Welting Foot For Classes: 18 & 118
#63493/16 3/16" Inside Welt Foot For Classes: 18 & 118
#63493/8 ⅜" Inside Welting Foot For Classes: 18 & 118
#63495/32 5/32" Inside Welting Foot For Classes: 18 & 118
#63497/32 7/32" Inside Welting Foot For Classes: 18 & 118
#6349DG1/4 ¼" Inside Dbl Welt Foot For Classes: 18 & 118
#6349DG1/8 ⅛" Inside Dbl Welt Foot For Classes: 18 & 118
#6349DG3/16 3/16" Inside Dbl Welt Foot For Classes: 18 & 118
#6349DG3/8 ⅜" Inside Dbl Welt Foot For Classes: 18 & 118
#63501/4 ¼" Outside Welt Foot For Classes: 18 & 118
#63501/8 ⅛" Outside Welting Foot For Classes: 18 & 118
#63503/16 3/16" Outside Welt Foot For Classes: 18 & 118
#63503/8 ⅜" Outside Welting Foot For Classes: 18 & 118
#63505/32 5/32" Outside Welt Foot For Classes: 18 & 118
#63507/32 7/32" Outside Welt Foot For Classes: 18 & 118
#6350DG1/4 ¼" Outside Dbl Welt Foot For Classes: 18 & 118
#6350DG1/8 ⅛" Outside Dbl Welt Foot For Classes: 18 & 118
#6350DG3/16 3/16" Outside Dbl Welt Foot For Classes: 18 & 118
#6350DG3/8 ⅜" Outside Dbl Welt Foot For Classes: 18 & 118
#6359 Conn Rod Joint For Classes: 18 & 118
#6361 Set Screw For Classes: 18 & 118
#6366 Set Screw For Classes: 18 & 118
#70024 Needle Bar Thread Guide
#70031 Presser Bar For Class: 744R
#70036 Lifting Bell Crank For Class: 744R
#70037 Presser Bar Conn Link For Class: 744R
#70049C Flange Complete For Class: 744R
#70051 Feed Adj Disc For Class: 744R
#70052 Spring Presser Collar For Class: 744R
#70060 Presser Bar Spring (Heavy) For Class: 744R
#70078 Thread Guide (Lower) For Class: 744R
#70118 Feeder Screw For Class: 744R
#70129 Screw For Class: 744R
#70137 Screw (A) For Class: 744R
#70140C Hook For Classes: 744R & 745R
#70164 Hinge Screw For Class: 744R
#70166 Feed Rev Bell Crank For Class: 744R
#70167 Shoulder Nut F/70164 For Class: 744R
#70168 Hinge Screw For Class: 744R
#7018 Set Screw For Classes: 18 & 118
#7019 Presser Bar Lifter For Classes: 18 & 118
#70201 Needle Bar Rock Frame For Class: 745R
#70202 Presser Bar For Class: 744R
#70206 Tension Release Lever For Class: 745R
#70214 Slide Plate (Front) For Class: 745R
#70217 Feed Bar For Class: 744R
#7023 Tens Spring For Classes: 18 & 118
#70230 ¼" Needle Bar W/Clamp For Class: 745R
#70233 ⅜" Needle Bar W/Clamp For Class: 745R
#70235 ½" Needle Bar W/Clamp For Class: 745R
#70237 ⅝" Needle Bar W/Clamp For Class: 745R
#70242 1¼" Needle Bar W/Clamp For Class: 745R
#7025 Tension Thd Guide Large For Classes: 18 & 118
#70253 ⅜" Vib Presser Foot For Class: 745R
#70257 ⅝" Vib Presser Foot For Class: 745R
#7027 Tension Thd Guide Small For Classes: 18 & 118
#70273 ⅜" Lift Presser Foot For Class: 745R
#70277 ⅝" Lift Presser Foot For Class: 745R
#70278 ¾" Lift Presser Foot For Class: 745R
#7028 Thd Take-Up Spring For Classes: 18 & 118
#70293 ⅜" Throat Plate For Class: 745R
#70302 1¼" Throat Plate For Class: 745R

FOR CONSEW, SEIKO & TOYOTA

#70313 ⅜" Feed Dog For Class: 745R
#70317 ⅝" Feed Dog For Class: 745R
#70322 1¼" Feed Dog For Class: 745R
#705 Needle Plate For Class: 146RB
#712 Hook For Class: 146RB
#712E-Z Hook For Class: 146RB
#714 Bobbin Case For Class: 145
#79B Tension Spring For Class: 222
#8007 Feed Cam Set Screw
#8009 Rear Bushing Screw
#8014 Fork Rod Screw
#8020 Shuttle Driver Pin For Classes: 18 & 118
#8028 Shuttle Hook For Classes: TE5, 6&B TF5, 6&B
#8031 Thd Guide Set Screw
#8039 Presser Bar For Classes: 18 & 118
#8040 Presser Foot Screw
#8044 Screw
#8057 Thumb Screw
#8059 Screw
#8060 Tens Thd Guide Set Screw
#8076 Tension Stud For Classes: 18 & 118
#8077 Tension Disc For Classes: 18 & 118
#8079 Tension Stud Nut For Classes: 18 & 118
#8091 Shuttle Race Screw
#8093 Side Cover Thumb Screw
#8105 Nut For Class: 225
#8116 Screwdriver For Classes: 260, 261
#8120 Wood Handle Screwdriver For Class: 226
#8121 4" Screwdriver For Classes: 225/6
#8125 Plastic Oiler
#8157 Feed Regulator Spring For Class: TF-6R
#8158 Feed Regulator Ball For Class: TF-6R
#9541112-356 Clamp Screw
#A107 Hook For Class: 230R
#A18W Needle Plate For Class: 199R
#AC422B Hook Retainer For Class: 230R
#AC702 Stationary Knife For Class: 290R
#AC707A Moving Knife For Class: 290R
#B49 Hook For Class: 347
#B49E-Z Hook For Class: 347
#B54 Bobbin For Class: 347
#B70 Hook For Classes: 99, 103.722, 825
#B70E-Z Hook For Classes: 99, 103, 722
#B74 Bobbin For Classes: 98, 99, 103, 722
#B75 Bob Case For Classes: 98, 9, 103, 722, 825
#B79 Hook For Class: 145
#B79E-Z Hook For Class: 145
#B83 Bobbin For Class: 145
#B84 Bobbin Case For Class: 145
#C145R Hook For Class: 145
#C145RE-Z Hook For Class: 145
#C146RB705 Needle Plate For Class: 146RB
#C146RB706 Take-Up Lever For Class: 146RB
#C146RB707 Needle Bar For Class: 146RB
#C146RB710 Ndl Bar thd Guard For Class: 146RB
#C146RB712 Hook For Class: 146RB
#C146RB712-3 Hook THD Guide For Class: 146RB
#C146RB713 Bobbin For Class: 146RB
#C146RB714 Bobbin Case For Class: 146RB
#C146RB721 Inside Foot For Class: 146RB
#C146RB722 Screw For Class: 146RB
#C146RB724 Feed Dog For Class: 146RB
#C146RB727 Outside Foot For Class: 146RB
#C146RB728 Screw For Class: 146RB
#C146RB731 Screw For Class: 146RB
#C146RB733 Screw For Class: 146RB
#C146RB773 Arm Shaft For Class: 146RB
#C146RB774 Helical Gear Lt For Class: 146RB
#C199R110 Ndl Plate For Class: 199R
#C199R113 3-Hole Thd Eyelet For Classes: 199R, 146RB & 347
#C199R115 Arm Thd Guide For Classes: 199R, 146RB & 347
#C199R116 Screw For Classes:199R, 146RB & 347
#C199R117 Ten Post Thd Guide For Classes: 199R, 146RB & 347

FOR CONSEW, SEIKO & TOYOTA

#C199R118 Screw For Classes: 199R, 146RB & 347
#C199R119 Ten Post Socket For Classes: 199R, 146RB & 347
#C199R119C Tension Complete For Classes: 199R, 146RB & 347
#C199R120 Screw For Classes: 199R, 146RB & 347
#C199R121 Tension Post For Classes: 199R, 146RB & 347
#C199R122 Screw For Classes: 199R, 146RB & 347
#C199R123 Take-Up Spring For Classes: 199R, 146RB & 347
#C199R124 Tension Disc For Classes: 199R, 146RB & 347
#C199R125 Ten Release Washer For Classes: 199R, 146RB & 347
#C199R126 Tension Spring For Classes: 199R, 146RB & 347
#C199R127 Tension Nut For Classes: 199R, 146RB & 347
#C199R138 Tension Rel. Pin For Class: 199R
#C199R139 Ndl Plate For Class: 199R
#C199R139F Ndl Plate 6 Row For Class: 199R
#C199R140 Screw For Class: 199R
#C199R141 Bed Slide For Classes: 199R, 146RB
#C199R201 Ndl Bar Frame For Classes: 199R, 146RB & 347
#C199R204 Needle Bar For Class: 199R
#C199R205/206 Needle Bar Conn Stud with Bushing For Classes: 199R, 146RB & 347
#C199R209 Ndl Bar Set Screw For Classes: 199R, 146RB & 347
#C199R210 Ndl Bar Conn Link For Classes: 199R, 146RB & 347
#C199R216 Needle Screw For Classes: 199R, 146RB & 347
#C199R217 Hinge Pin For Classes: 199R, 146RB & 347
#C199R219 Take-Up Lever For Class: 199R
#C199R220 Ndl Bar Crank For Classes: 199R, 146RB & 347
#C199R229 Arm Shaft For Class: 199R
#C199R234 Ndl Vibr. Pinion For Classes: 199R, 146RB & 347
#C199R236 Gear For Classes: 199R, 146RB
#C199R245 Pinion For Classes: 199R, 146RB
#C199R252 Miter Gear For Classes: 199R, 146RB
#C199R257 Hook Drive Shaft For Classes: 199R, 146RB
#C199R258 Miter Gear For Classes: 199R, 146RB
#C199R266 Helical Gear Rt For Classes: 199R, 146RB
#C199R267 Screw For Classes: 199R, 146RB
#C199R268 Helical Gear Lt For Class: 199R
#C199R269 Screw For Classes: 199R, 146RB
#C199R279 Hook For Class: 199R
#C199R280 Screw For Class: 199R
#C199R281 Position Bracket For Classes: 199R, 146RB
#C199R282 Screw For Classes: 199R, 146RB
#C199R283 Bobbin For Class: 199R
#C199R284 Bobbin Case For Class: 199R
#C199R285 Ndl Bar Thd Guard For Class: 199R
#C199R324 Bevel Gear-Large For Classes: 199R, 146RB & 347
#C199R353 Stopper For Classes: 199R, 146RB & 347
#C199R354 Washer For Classes: 199R, 146RB & 347
#C199R355 Nut For Classes: 199R, 146RB & 347
#C199R381 Ten Release Lever For Classes: 199R, 146RB & 347
#C199R382 Screw For Classes: 199R, 146RB & 347
#C199R384 Presser Foot For Classes: 199R, 347
#C199R385 Screw For Classes: 199R, 347
#C199R387 Presser Bar For Classes: 199R, 146RB & 347
#C199R405/406 Feed Lftg Rock Shaft Crank with Roller & 407 Screw For Classes: 199R, 146RB
#C199R411 Feed Bar For Classes: 199R, 146RB
#C199R415 Feed Dog For Class: 199R
#C199R415F Feed Dog 6 Row For Class: 199R
#C199R416 Screw For Classes: 199R, 146RB
#C199R429 Knee Lifter Lifting Lever Connecting Rod For Class: 199R
#C199R430 Knee Lifter Bell Crank For Class: 199R
#C199R431 Knee Lifter Spring For Class: 199R
#C199R432 Knee Lifter Bell Crank Screw For Class: 199R
#C315R/AH415 Bobbin For Class: 315R
#C347-504 Needle Plate For Class: 347
#C347-505 Screw For Class: 347
#C347-514 Arm Shaft For Class: 347
#C347-519 Timing Belt For Class: 347
#C347-521 Take-Up Lever For Class: 347
#C347-522 Needle Bar For Class: 347
#C347-524 Hook Drive Shaft For Class: 347
#C347-525/527 Miter Gear Set (w/527 Helical Gear) For Class: 347
#C347-526 Screw For Class: 347
#C347-528 Screw For Class: 347

FOR CONSEW, SEIKO & TOYOTA

#C347-536 Hook For Class: 347
#C347-537 Screw For Class: 347
#C347-538 Bobbin For Class: 347
#C347-539 Bobbin Case For Class: 347
#C347-540 Position Bracket For Class: 347
#C347-551 Screw For Class: 347
#C347-561 Feed Reg Block For Class: 347
#C347-567 Feed Dog For Class: 347
#C347-568 Feed Dog Set Screw For Class: 347
#C347-578 Feed Reg Slide Block For Class: 347
#TR220 Tape Rack For Class: 220

PARTS FOR DURKOPP

FOR RECOMMENDED NEEDLES, REFER TO OUR NEEDLE CATALOG

FOR Class: 055

KNIFE
#055-601 3/8" #055-604 9/16"
#055-602 1/2" #055-605 11/16"

FOR Classes: 211, Etc.

UNDER TRIMMER KNIFE (Bottom-Movable)
#211-9677 (#219-6708A)

FOR Classes: 211, Etc.

UNDER TRIMMER KNIFE (Top-Stationary)
#211-9685

FOR Classes: 211, Etc.

UNDER TRIMMER KNIFE (Top Stationary—New-Style)
#211-50366

FOR Class: 211 HIGH SPEED SINGLE NEEDLE LOCKSTITCH

ROTARY HOOK
#211-1101
#211-1102

ALSO AVAILABLE:
#211-1101E-Z Rotary Hook
#211-1102E-Z Rotary Hook

FOR Class: 211

HOOK
#211-911

ALSO AVAILABLE:
#211-911E-Z Hook

FOR Class: 211, 212 & 265

OPEN TYPE BOBBIN CASE
#211-1115
#211-1115E-Z

FOR Classes: 211, 261 & 265 UNDER TRIMMERS

HOOK
#211-912

BOBBIN CASE
#211-926

FOR Class: 211 HIGH SPEED SINGLE NEEDLE LOCKSTITCH

HOOK
#211-261
#211-261E-Z

BOBBIN CASE
#211-275

ALSO AVAILABLE:
#211-288 Bobbin Case (Closed Type) New Style
#204-337 Latch For Bobbin Case (#211-288)
#40393 Latch For Bobbin Case #211-275

FOR Classes: 211 & 212

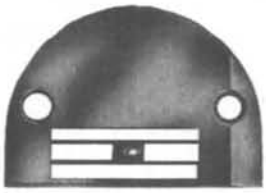
BOBBIN
#204-230

ALSO AVAILABLE:
#204-230A Aluminum Bobbin

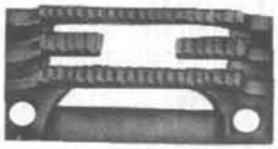
FOR Class: 211

HINGED FOOT
#211-9797

FOR Class: 211

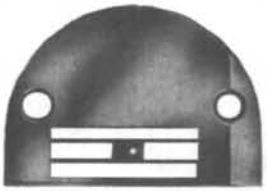


THROAT PLATE
#211-9823

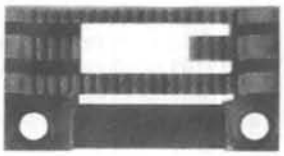


FEED DOG
#211-9824

FOR Class: 211

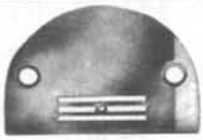


THROAT PLATE
#211-50504A

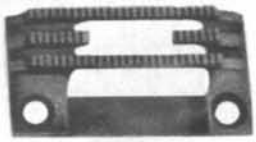


FEED DOG
#211-50505A

FOR Class: 211



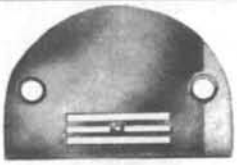
THROAT PLATE
#211-9795



FEED DOG
#211-50505

ALSO AVAILABLE:
#211-50511 Feed Dog (Used With Throat Plate #211-9795)
#211-50505A Feed Dog (Used With Throat Plate #211-9795)

FOR Class: 211



THROAT PLATE
#211-90192

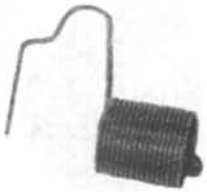
FEED DOG, DIAMOND CUT
#211-90193

ALSO AVAILABLE:
#216-134 Throat Plate Screw

FOR Class: 211

BOBBIN CASE HOLDER
#211-217

FOR Class: 211



CHECK SPRING
#211-50216

FOR Class: 211

NEEDLE BAR COMPLETE
#211-339

PARTS AVAILABLE SEPARATELY:
#211-387 Needle Bar Set Screw

FOR Classes: 211, Etc.

TENSION RELEASE DISC
#114-202

FOR Classes: 211, Etc.

THREAD CHECK SPRING
#204-135

FOR Classes: 211, Etc.

THREAD TENSION SPRING
#004-79

FOR Classes: 211, Etc.

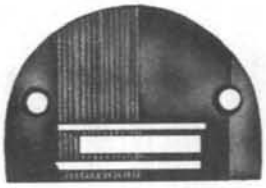
TENSION DISC
#204-136

FOR Classes: 211, Etc.

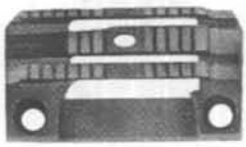
TENSION NUT
#211-482

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

FOR Class: 212



THROAT PLATE
#212-10998



FEED DOG
#212-52102

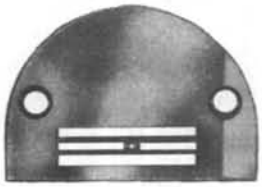
FOR Class: 216 SINGLE NEEDLE LOCKSTITCH

HOOK
#216-1491 (#216-161)

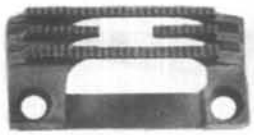
BOBBIN CASE
#204-335

ALSO AVAILABLE:
#40393 Latch For Bobbin Case
#204-342 Tension Spring
#204-343 Tension Spring Screw
#204-344 Tension Spring Regulating Screw

FOR Class: 219



THROAT PLATE
#219-2928



FEED DOG
#219-2929

FOR Class: 227

KNIFE
#227-683

FOR Class: 244

KNIFE
#244-14157

FOR Class: 244

THREAD BINDER
#244-14164

FOR Class: 244

THREAD INTERSECT
#244-14161

FOR Class: 245

ALUMINUM BOBBIN
#245-1660A

FOR Class: 246

UPPER KNIFE
#246-2553

FOR Class: 249

HOOK & BASE
#249-592

ALSO AVAILABLE:
#249-369 Bobbin Case Cap

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Classes: 252, 3, 4 & 5 and 264

HOOK
#252-781

ALSO AVAILABLE:
#252-368 (#235-368)
Bobbin Case

FOR Class: 265

KNIFE
#265-8772

FOR Class: 265

COUNTER KNIFE
#265-12265

FOR Class: 265

HOOK & BOBBIN CASE
COMPLETE
#265-771

FOR Class: 265

HOOK
#265-12786

ALSO AVAILABLE:
#265-12786E-Z Hook

FOR Class: 265

HOOK
#265-1016 (#265-951)
(#265-761) Hook

FOR Class: 265

BOBBIN CASE
#265-776

ALSO AVAILABLE:
#40393 Latch For Bobbin Case

FOR Class: 265

NO BACK-LASH BOBBIN CASE
(Large Capacity)
#265-772

FOR Class: 265

BOBBIN
#265-789

ALSO AVAILABLE:
#265-789A Aluminum Bobbin

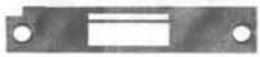
FOR Class: 271

HOOK
#271-751

FOR Class: 272

HOOK & BASE
#272-1121

FOR Class: 291



THROAT PLATE
#291-6504

FEED DOG
#291-6604

FOR Class: 291

OUTSIDE
FOOT

OUTSIDE PIPING FOOT WITH
NEEDLE GUARD 3/16" (5MM)
#291-6841NS

INSIDE
FOOT

INSIDE PIPING FOOT 3/16" (5MM)
#291-6727NS

FOR Class: 291

OUTSIDE PIPING FOOT
(¼", 6mm)
#291-6849
GUARD ONLY
#291-6895

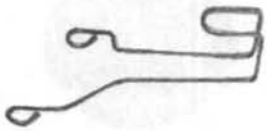
FOR Class: 291

INSIDE PIPING FOOT (¼", 6mm)
#291-6739

FOR Class: 291

TENSION SPRING
#291-667

FOR Class: 291



FINGER GUARD
#291-6810

FOR Class: 460

HOOK
#460-243

FOR Class: 541

BOBBIN
#249-372

FOR Class: 556

HOOK & BASE COMPLETE
#556-5001

FOR Class: 556

BOBBIN CASE
#556-5044

FOR Class: 556

ALUMINUM BOBBIN
#556-1603

FOR Class: 557

LOOPER
#557-602A

FOR Class: 557

LOOPER
#557-605

FOR Class: 557

LOOPER
#557-611

FOR Class: 557

LOOPER
#557-614

FOR Class: 558

KNIFE
#558-6197

FOR Class: 558

LOWER KNIFE
#558-6110

ALSO AVAILABLE:
#558-8879 Lower Knife For Class: 558

FOR Class: 558

UPPER KNIFE
#558-6109

FOR Class: 570

LOWER KNIFE
#570-961

FOR Class: 570

KNIFE
#570-962

FOR Class: 570

COUNTER KNIFE
#570-974

FOR DURKOPP Class: 570

SHUTTLE HOOK
#570-1242

ALSO AVAILABLE:
#570-1242E-Z Shuttle Hook

FOR Class: 570

NO BACK-LASH BOBBIN CASE
#570-1243A (#570-1243)

ALSO AVAILABLE:
#570-1243E-Z
(#570-1243AE-Z) Bobbin Case

FOR Class: 570

ALUMINUM BOBBIN
#570-1015

FOR Class: 570

THREAD WIPER WIRE
#570-727

FOR Class: 746

KNIFE
#746-996

FOR Class: 746

KNIFE
#746-996A

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

PARTS FOR EMBROIDERY MACHINES

FOR BARUDAN
FOR Classes: BHE & BEJ

HOOK
#HK1

FOR BARUDAN

HOOK
#2231F

FOR BARUDAN

HOOK
#KF220310
(Hirose Number: HSH7.94A(MIQ))

FOR BARUDAN

BOBBIN CASE
#KF220370

FOR BARUDAN

BOBBIN
#KF220410

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

FOR BARUDAN

HOOK WITH TEFLON BASE
#KF220750

FOR BARUDAN

HOOK WITH TEFLON BASE
#KF220780

FOR BARUDAN

HOOK
#EL3113

FOR BARUDAN

NBL BOBBIN CASE
#BBC1

FOR GROSS-MARCO

HOOK & BOBBIN CASE CAP COMPLETE
#GHK

FOR GROSS-MARCO

HOOK ONLY
#GHK1

FOR GROSS-MARCO

BOBBIN CASE
#GBC

FOR GROSS-MARCO

BOBBIN
#GBB

FOR ELTAC Class: 750

HOOK
#2-21

FOR ELTAC Class: 750

NO BACK-LASH BOBBIN CASE
#2-20

FOR ELTAC Class: 750

BOBBIN
#2-19

FOR ELTAC Class: 1250

HOOK
#H-14

FOR ELTAC Class: 1250

BOBBIN CASE
#H-15

FOR ELTAC Class: 1250

BOBBIN
#H-16

FOR ELTAC HAPPY MACHINE

#1-24

FOR ELTAC HAPPY MACHINE

HOOK
#EM3

FOR ELTAC HAPPY MODEL J & K MACHINES

NBL BOBBIN CASE
#M1058NBL

FOR MEISTERGRAM Classes: M100 & M600

HOOK
#HK

FOR Classes: M100 & M600

HOOK
#P810003

FOR Classes: M100 & M600

BOBBIN CASE
#P810005

FOR MEISTERGRAM Classes: M100 & M600

BOBBIN CASE
#BC

FOR MEISTERGRAM Classes: M100 & M600

BOBBIN
#BOB
(#P810004)

FOR MEISTERGRAM Classes: M100 & M600

TAKE-UP SPRING
#TUS

FOR MEISTERGRAM Classes: M600XL & M700XL

LARGE CAPACITY HOOK & BASE
#MHK2 (#MHK2E-Z)

FOR MEISTERGRAM Classes: M600XL & M700XL

BOBBIN CASE
#MBC2

ALSO AVAILABLE:
#P413820 Hook

FOR MEISTERGRAM Class: M700XL

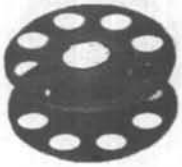
LARGE CAPACITY BOBBIN CASE
#P413830

FOR MEISTERGRAM Classes: M600XL & M700XL

ALUMINUM BOBBIN
#MBC

ALSO AVAILABLE:
#P413820 Hook

FOR MEISTERGRAM FOR Class: M700XL



BOBBIN
#P413670

FOR TAJIMA Class: TMB

HOOK
#M1055B

FOR TAJIMA Class: TMI

HOOK (Short Gib)
#M1055E

FOR TAJIMA Class: TMW

HOOK WITH TEFLON BASE
#M1055EN

HOOK (Heavy Thread)
#M1055W

FOR TAJIMA Class: TNW

BOBBIN CASE
#M1058B

FOR TAJIMA FOR Classes: TME & TMEF

HOOK
#ME0505000000

FOR TAJIMA FOR Classes: TME & TMEF

HOOK WITH TEFLON BASE
#M1055ENK

FOR TAJIMA FOR Classes: TME & TMEF

BOBBIN CASE
#ME0503000000

FOR Class: TM

BOBBIN CASE
#MEC503000DBM

FOR TAJIMA Class: TMW

BOBBIN
#M1057B

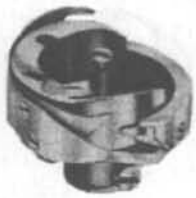
FOR TAJIMA

HOOK
#ME05050012RY

FOR TAJIMA

HOOK WITH TEFLON BASE
#MEC5050100TS
#MEC5050000TS

FOR TAJIMA



HOOK
#ME0505000724

FOR TAJIMA

HOOK WITH TEFLON BASE
#M1055ENWK

FOR TAJIMA

NBL BOBBIN CASE
#ME0503000NBL

FOR TAJIMA

NBL BOBBIN CASE
WITH PIGTAIL
#MEC503000DBMNBL

FOR TAJIMA

BOBBIN
#ME0504000000

FOR TAJIMA

ALUMINUM BOBBIN
#ME0504000DBM

FOR TAJIMA & BARUDAN

HOOK COMPLETE 170% CAPACITY
#MEC505000HTH (#M1055-17)

PARTS AVAILABLE SEPARATELY
#MEC503000HTH (#M1058-17)
Bobbin Case Large Capacity for Tajima Embroidery
#MEC504000HTH (#M1057-17)
Aluminum Bobbin Large Capacity for Tajima Embroidery

OTHER HOOKS FOR TAJIMA

(NOT ILLUSTRATED)

LARGE CAPACITY
#MEC5050100RP

HOOK WITH TEFLON BASE FOR UNDERTRIMMER
#ME05050112RY

HOOK FOR UNDERTRIMMER
#ME05050212RY

HOOK WITH TEFLON BASE FOR UNDERTRIMMER
#MEC5050100TS

NEEDLE BAR
(200mm)
#EF0611000200 For Class: TMEF

NEEDLE BAR
(207mm)
#FX0632000000 For Class: TMFX

PARTS FOR TAJIMA

(NOT ILLUSTRATED)

BOBBIN CASE TENSION SPRING
N/S (STANDARD)
#TSP200000000

BOBBIN CASE TENSION SPRING
(JUMBO)
#TSP20000000J

FOR Class: ZSK

NBL BOBBIN CASE
#574057 (#574057E-Z)

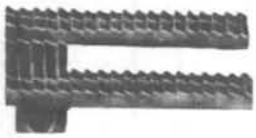
PARTS FOR FISHBEIN

CLASS: MODEL "C" BAG CLOSING MACHINE

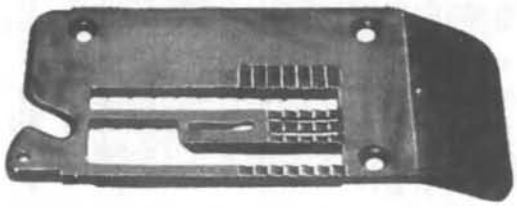
RECOMMENDED NEEDLES: N4F

LOOPER
#1-132N

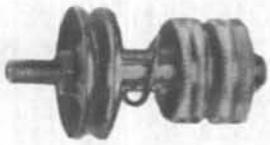
KNIFE
#1-283



FEED DOG
#1-107L



THROAT PLATE
#1-280



TENSION ASSEMBLY COMPLETE
#1-270A

PARTS AVAILABLE SEPARATELY:
#1-171 (#D714) (#11714) Lock Washer
#1-174 Tension Disc (2 Used)
#1-175 Tension Spring
#1-270 Tension Stud
#1-271 Tension Nut, Lower
#1-272 Tension Nut, Upper

NEEDLE BAR
#1-129

ADDITIONAL PARTS AVAILABLE FOR MODEL "C" BAG CLOSING MACHINE

#1-189 (#D501) (#11501) Needle Clamp Nut
#1-118L (#D402 (#11402) Presser Foot Hinge Bolt
#1-160 (#F64038) Throat Plate Screw
#1-143 (#D915) (#11915) Motor Brush

PARTS FOR FISCHBEIN
CLASS: MODEL "D" BAG CLOSING MACHINE
RECOMMENDED NEEDLES: D5F

LOOPER
#D300 (#11300)

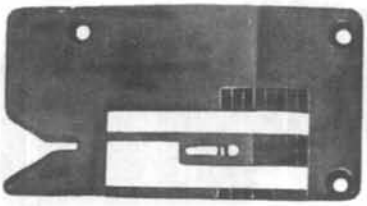
STATIONARY KNIFE
#D703 (#11703)

MOVING KNIFE
#D702 (#11702)

KNIFE BRACKET SHAFT
#D707 (#11707)

KNIFE BRACKET
#D700 (#11700)

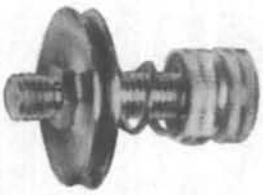
FEED DOG
#D203 (#11203)



THROAT PLATE
#D210 (#11210)

PRESSER FOOT COMPLETE
#D400 (#11400)

PARTS AVAILABLE SEPARATELY:
#D402 (#1-118L) (#11402) Presser Foot Hinged Bolt
#D403 Presser Foot Hinged Bolt Nut



TENSION COMPLETE
#D112 (#11112)

PARTS AVAILABLE SEPARATELY:
#D113 (#11113) Tension Stud
#D114 (#11114) Tension Disc
#D115 (#11115) Tension Spring
#D116 (#11116) Tension Nut (Upper)
#D117 (#11117) Tension Nut (Lower)
#D120 (#11120) Lock Washer
#F64038 (#1-160) Tension Nut Retaining Screw

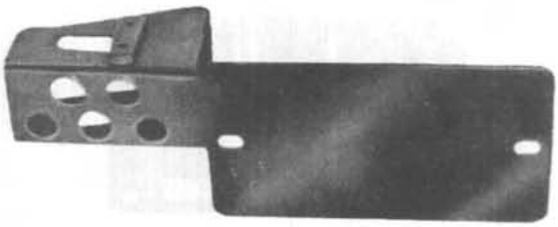
NEEDLE BAR
#D500 (#11500)

ALSO AVAILABLE:
#D501 (#1-189) (#11501) Needle Clamp Nut

THREAD GUIDE TUBE (Front)
#D110 (#11110)

CAM FOLLOWER STUD
#D308 (#11308)

DRIVE BELT
#D909 (#11909)



NEEDLE BAR GUARD
#D101 (#11101)

MOTOR BRUSH
#D915 (#1-143) (#11915)

PRESSER FOOT HINGE BOLT NUT
#11711

PARTS FOR FISCHBEIN

CLASS: MODEL "E" BAG CLOSING MACHINE

RECOMMENDED NEEDLES: D5F

PRESSER FOOT BAR
#11404

KNIFE CLIP
#11003

KNIFE BRACKET
#11007

PIVOT NEEDLE CLAMP
#11008

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR FISCHBEIN

CLASS: MODEL 10000 BAG CLOSING MACHINE

RECOMMENDED NEEDLES: C100S

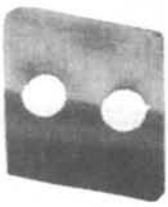
LOOPER
#C-10060

MOVING KNIFE
#A-10090

STATIONARY KNIFE
#A-10091

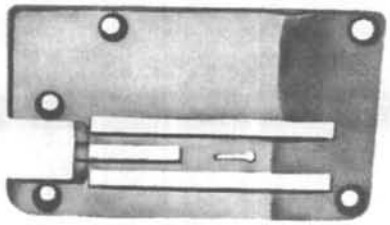
BED KNIFE
#A-10306

MOVING KNIFE
#A-10307

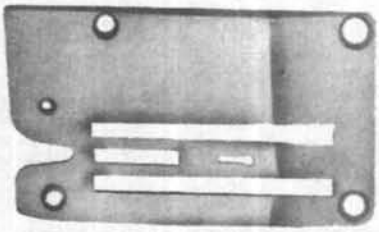


KNIFE SPRING
#A-10089

PRESSER FOOT
#A-10185



THROAT PLATE
#B-10303



THROAT PLATE
#C-10017

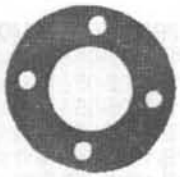
FEED DOG (Standard) (4 Center Teeth)
#A-10078

NEEDLE GUARD
#A-10174

TENSION SLEEVE
#A-10114

PIVOT STUD
#A-10305

WASHER
#B-2043 (#10337)

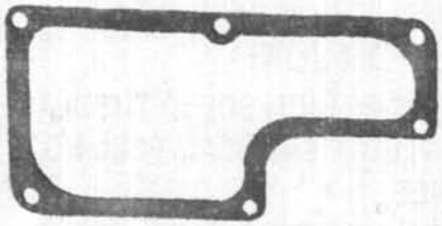


MAIN SHAFT AND OIL SEAL GASKET
#A-10094

BLOCK VALVE GASKET
#A-10049

MANIFOLD COVER GASKET
#A-10095

KNIFE SHAFT AND LOOPER SEAL GASKET
#A-10058



BOTTOM COVER GASKET
#A-10093

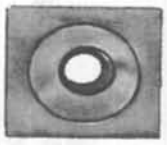
TOP COVER GASKET
#A-10092

PARTS FOR GALKIN

★ For Replacement Parts For Galkin Puller, Refer To Page 59.

BELT LOOP KNIFE
#167L

BELT LOOP KNIFE
#168R



BLOCK
#169

★ KNIFE & BLOCK SET #BL2
(Set Consists of 1 of Each Knife & 2 Blocks)

FOR GAP 2000 UNDERTRIMMER

BOTTOM KNIFE
#2020-2

FOR GAP 2000 UNDERTRIMMER

TOP KNIFE
#58-A

KNIFE
#2008

NEEDLE SIZES CAN BE CONFUSING! REFER TO OUR NEEDLE SIZE CONVERSION CHART LOCATED ON PAGE 9.

NEEDLE BAR
#B-1401-026-000

PARTS FOR JUKI

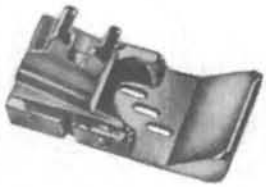
CLASS: MS-26 HIGH SPEED TUBULAR SHAPE THREE NEEDLE LAP SEAM FELLING MACHINES

RECOMMENDED NEEDLES: 149 x 5 (TV x 5)

LOOPER "A"
#B-2513-026-F00

LOOPER "B"
#B-2514-026-000

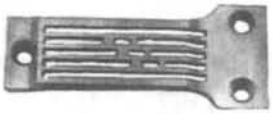
LOOPER "C"
#B-2515-026-F00



PRESSER FOOT
#B-1507-026-FA0

NEEDLE CLAMP
#B-1406-026-F00
(#B-1406-026-FA0)

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.



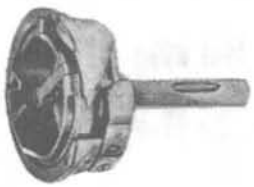
THROAT PLATE
#B-1108-026-F00
(#B-1108-026-F0B)

FEED DOG
#B-1604-026-A00

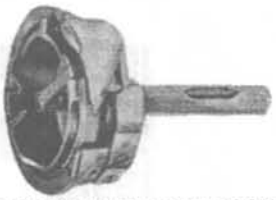
PARTS FOR JUKI

CLASSES: LG-158 & 158-1 SINGLE NEEDLE & TWO NEEDLE COMPOUND FEED LOCKSTITCH MACHINES

RECOMMENDED NEEDLES: 214 x 1 (4953)



HOOK
#B-1830-057-SA0 For Class: LG-158
(Hirose Number: HSH-445)



SPECIAL HARD POINT HOOK
#B-1830-057-0A0
(#B-1830-057-SA0HP)
(Hirose Number: HSH-445(SP))

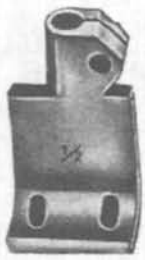
HOOK BASE
#040-05742221

BOBBIN
#B-9117-057-000

BOBBIN CASE OPENER LEVER LINK
#B-1820-057-000

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

LIFTING PRESSER FOOT (Outside)
#B-1525-057-F00 ¼"
#B-1525-057-K00 ⅜"
#B-1525-057-L00 ½"
#B-1525-057-M00 ⅝"
#B-1525-057-N00 ¾"
#B-1525-057-Q00 1"
#B-1525-057-S00 1¼"
#B-1525-057-U00 1½"



VIBRATING PRESSER FOOT
(Inside)
#B-1470-158-FA0 ¼"
#B-1470-158-KA0 ⅜"
#B-1470-158-LA0 ½"
#B-1470-158-MA0 ⅝"
#B-1470-158-NA0 ¾"
#B-1470-158-QA0 1"
#B-1470-158-SA0 1¼"
#B-1470-158-UA0 1½"

THROAT PLATE
#B-1109-057-M00

LEVER
#B-1307-055-000

BOBBIN CASE OPENER
#B-1824-057-000

LATCH
#B-1308-055-000

THREAD TENSION SPRING
#B-3129-053-000

TENSION RELEASE DISC
#B-3132-012-000

ALSO AVAILABLE:
#B-3125-012-000 Tension Post Nut

THREAD TAKE-UP LEVER
#B-1905-057-000

TAKE-UP SPRING
#B-3128-057-B00
(#B-3128-057-000)

SPRING
#B-1305-055-000

WALKING BAR (Vibrating Presser Bar)
#B-1466-057-000

TIMING BELT
#B-1301-158-000

PARTS FOR JUKI
CLASS: MBH-180 CHAIN STITCH BUTTONHOLER
RECOMMENDED NEEDLES: 16 x 231 (2254)

PRECISION MADE KNIVES
#B-2701-180-F00
(#B-2701-180-A00) ¼"
#B-2701-180-K00
(#B-2701-180-B00) ⅜"
#B-2701-180-L00
(#B-2701-180-C00) ½"
#B-2701-180-V00
(#B-2701-180-D00) 9/16"
#B-2701-180-M00
(#B-2701-180-E00) ⅝"
#B-2701-180-N00 ¾"
#B-2701-180-P00
(#B-2701-180-G00) ⅞"
#B-2701-180-Q00
(#B-2701-180-H00) 1"
#B-2701-180-R00
(#B-2701-180-J00) 1⅛"
#B-2701-180-S00 1¼"
#B-2701-180-T00 1⅜"

THREAD TRIMMER KNIFE
#B-4001-180-000

TRIMMER HOOK
#B-4002-180-000

FIRST LOOPER
#B-2523-180-000

SECOND LOOPER
#B-2524-180-000

THROAT PLATE
#B-1109-180-000

FOR Class: MBH-180

LONG CLAMP FOOT
ASSEMBLY, RIGHT
#B-1502-180-AA0

FOR Class: MBH-180

LONG CLAMP FOOT
ASSEMBLY, LEFT
#B-1503-180-AA0

FOR Class: MBH-180

SHORT CLAMP FOOT
ASSEMBLY, RIGHT
#B-1502-180-CA0

FOR Class: MBH-180

SHORT CLAMP FOOT
ASSEMBLY, LEFT
#B-1503-180-CA0

SPRING
#B-1422-352-000

TENSION DISC
#B-2313-180-000

NEEDLE BAR
#B-1401-180-000

PARTS FOR JUKI

CLASSES: LK-232, 280, 322, 980 & 1850 HIGH SPEED SINGER NEEDLE LOCKSTITCH BAR TACKING MACHINES

RECOMMENDED NEEDLES:
For Classes: LK-232 & 322: 68 x 5 (1628)
For Class: LK-280: 135 x 5 (1949)
For Class: LK-980: 135 x 7 (1901)
For Class: LK-1850: 135 x 5 (1949) & 135 x 7 (1901)

FOR Classes: LK-232-322

CHROME FINISHED
SHUTTLE HOOK
#B-1823-232-000

FOR Classes: LK232 & 322

BOBBIN CASE
#B-1836-232-0A0

FOR Classes: LK-232 & 322

BOBBIN
#A-9117-001-000
(#B-9117-001-000)

FOR Classes: LK-232 & 322

NEEDLE THREAD KNIFE
#B-2423-232-000

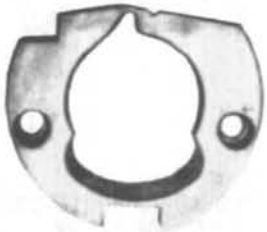
FOR Classes: LK-232 & 322

BOBBIN THREAD KNIFE
#B-2424-232-000

FOR Class: LK-232

THREAD NIPPER
#B-2018-232-000

FOR Classes: LK-232 & 322



SHUTTLE RACE WITH FELTS
#B-1812-232-000

ALSO AVAILABLE:
#B-1813-232-000 Shuttle Race Ring
#B-1815-232-000
(#B-1815-053-000) Pressure Spring For Race Ring
#B-1816-232-000 Shuttle Race Spring

FOR Class: LK-232

THREAD WIPER WIRE
#B-2101-232-000

for CLASS: lk-232

SNAP RING
#B-1229-232-000

FOR Classes: LK-232 & 322

PLATE NEEDLE HOLE GUIDE
#B-2426-232-000

ALSO AVAILABLE:
#B-3126-012-000 Tension Disc
#B-3114-232-000 Tension Spring

FOR Classes: LK-232 & 322

TAKE-UP SPRING
#B-3128-232-000

ALSO AVAILABLE:
#A-3128-001-000 Take-Up Spring
For Class: LK-232
#RE-0300000-K0 Snap Ring

FOR Class: LK-232

PRESSURE SPRING
#B-2619-232-000

FOR Class: LK-232

STOP CAM SPRING
#B-1211-232-000

FOR Class: LK-232

TENSION SPRING
#B-2007-232-000

FOR Classes: LK-280 & 980

BOBBIN CASE
#B-1828-280-0A0
(#B-1828-980-0A0)

ALSO AVAILABLE:
#B-1828-280-00B Latch Spring
#B-1828-280-00C Tension Spring
#B-1828-280-0A0E-Z
#B-1828-980-0A0E-Z

FOR Class: LK-280

ALUMINUM BOBBIN
#B-1827-280-000

FOR Classes: LK-280 & 980

SHUTTLE DRIVER
#B-1812-280-0A0
(#B-1812-980-0A0)

FOR Classes: LK-280 & 980

SHUTTLE RACE RING ASSEMBLY
#B-1817-280-0A0
(#B-1817-280-000)

ALSO AVAILABLE:
#B-1815-980-000 Shuttle Race Spring
#B-1815-280-000 Shuttle Race Spring
#B-1823-280-000 Shuttle Race Latch Spring

FOR Class: LK-280

MOVING KNIFE CONNECTING LINK
#B-2418-280-000

FOR Class: LK-280

COUNTER KNIFE
#B-2424-280-000

FOR Classes: LK-280 & 980

CHROME FINISHED SHUTTLE HOOK
#B-1818-280-000
#B-1818-280-000E-Z

FOR Class: LK-980
★Used For Heavy Work

SHUTTLE HOOK
#D-1818-282-N00
#D-1818-282-N00E-Z

FOR Class: LK-280

MOVING KNIFE
#B-2421-280-0A0
(#B-2421-280-000)

FOR Class: LK-280

MOVING KNIFE DRIVING LEVER, SMALL
#B-2415-280-0A0

FOR Class: LK-1850

BOBBIN CASE
#B-1828-980-0AB

ALSO AVAILABLE:
#B-1828-980-0ABE-Z

FOR Class: LK-982-13

SHUTTLE HOOK
#D-1818-982-N00

FOR Class: LK-280

MOVING KNIFE DRIVING LEVER, LARGE
#B-2414-280-0A0

FOR Class: LK-980

KNIFE ARM CAM STUD
#B-2403-980-000

FOR Class: LK-280

THROAT PLATE ONLY
#B-2425-280-000

ALSO AVAILABLE:
#B-2425-280-0A0 Throat Plate Complete With Lever Stud
#B-2417-280-000 Lever Stud

FOR Class: LK-280

WORK CLAMP FOOT, LEFT
#B-2552-280-000 (#B-2552-280-00B)

FOR Class: LK-980

NEEDLE GUARD
#B-3130-980-000

FOR Class: 1850

FINGER GUARD
#135-33104

FOR Class: LK-280

WORK CLAMP FOOT, RIGHT
#B-2551-280-000

FOR Class: LK-280

WIPER
#B-2101-280-0A0

ALSO AVAILABLE:
#B-2110-280-000 Wiper Connecting Arm Spring

FOR Class: LK-280

WORK CLAMP FOOT LIFTING SHAFT
#B-2555-280-000

FOR Classes: LK-280 & 980

BALL FOR WORK CLAMP FOOT MOUNTING BASE
#B-2549-280-000

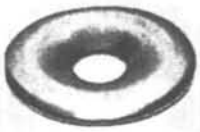
FOR Class: LK-980

WIPER CONNECTING ARM ASSEMBLY
#B-2104-280-0A0 For Class: LK-980

For Class: LK-280

WORK CLAMP FOOT LOWERING FORK
#B-1508-280-000

FOR Classes: LK-280 & 980



TENSION DISC
#B-3126-012-000

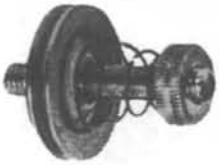
FOR Class: LK-280

WIPER INSTALLING PLATE
#B-2102-280-000

FOR Class: LK-280

WORK CLAMP FOOT HOOK, LEFT
#B-2543-280-000

FOR Classes: LK-280 & 980



THREAD TENSION ASSEMBLY (No. 1)
#B-1115-232-0A0

PARTS AVAILABLE SEPARATELY:
#A-3125-002-000 Tension Nut (No. 1) For Class: LK-280
#B-3123-352-000 Tension Post (No. 1) For Class: LK-280

FOR Class: LK-980

FOOT LIFTING LEVER TENSION SPRING
#B-1507-352-000

FOR Classes: LK-280 & 980

PRESSER FOOT SUSPENSION
#B-2546-280-000
(#G-5130-100-000)

FOR Classes: LK-280 & 980

TENSION CONTROLLER (No. 2)
#B-2302-280-0A0

PARTS AVAILABLE SEPARATELY:
#B-2303-280-000 Tension Release Pin (No. 2)
#B-3107-804-000 Tension Disc Pressure Tube (No. 2)

FOR Class: LK-280

TENSION POST (No. 2)
#B-2302-280-000

FOR Class: LK-280

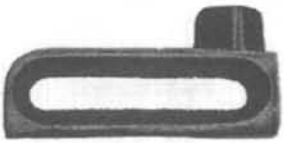
TENSION NUT (No. 2)
#B-3119-771-000

FOR Classes: LK-280 & 980

TENSION SPRING (No. 1)
#B-1115-232-000

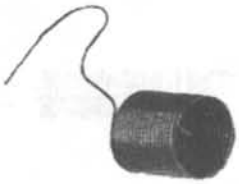
ALSO AVAILABLE:
#B-3114-232-000 Tension Spring (No. 2)
#B-3218-232-000 Tension Spring For Class: LK-232

FOR Class: LK-980



TENSION RELEASE LINK TRIPPING SEGMENT
#B-2304-980-000 For Class: LK-980

FOR Classes: LK-280 & 980



CHECK SPRING (No. 2)
#B-3112-761-000

FOR Classes: LK-280 & 980

NEEDLE BAR CONNECTION ASSEMBLY
#B-1411-552-0A0
(#B-1411-552-000)

FOR Classes: LK-280 & 980

NEEDLE BAR CRANK
#B-1203-280-000

FOR Class: LK-280

NEEDLE HOLE GUIDE
#B-2426-280-000

FOR Class: LK-280

NEEDLE HOLE GUIDE
#B-2426-280-00B

FOR Classes: LK-280 & 980

NEEDLE BAR CRANK ROD
#B-1404-280-000

FOR Class: LK-280

NEEDLE HOLE PLATE GUIDE
#B-2426-280-00C

FOR Class: LK-280

THREAD NEEDLE BEARING
#B-1905-541-B00

FOR Class: LK-280

NEEDLE BAR
#B-1401-280-000

FOR Classes: LK-280 & 980

TAKE-UP LEVER PIN
#B-1904-280-000

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

NEEDLE BAR THREAD GUIDE
#B-1405-280-000

FOR Class: LK-980

NEEDLE BAR THREAD GUIDE
#D-1405-L7A-M00

FOR Class: LK-280

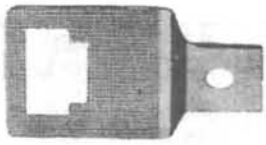
THREAD TAKE-UP LEVER
#B-1901-280-0A0

ALSO AVAILABLE:
#B-1905-541-000 Take-Up Lever Needle Bearing For Classes: LK-280 & 980

FOR Classes: LK-280 & 980

LOWERING LEVER TENSION SPRING
#B-1513-280-000

FOR Classes: LK-280 & 980



FEED PLATE
#B-2519-280-000
(#B-2519-280-00B)

ALSO AVAILABLE:
#WP-0651056-SD Feed Plate Washer
#SS-9150710-TP Feed Plate Screw

FOR Classes: LK-280 & 980

COLLAR
#B-2416-280-000

FOR Classes: LK-280 & 980

PRESSER SPRING
#B-2545-280-000

FOR Classes: LK-280 & 980

REVERSE ROTATION PREVENTING LATCH
#B-3028-280-000

FOR Class: LK-280

SPRING FOR STOP MOTION LEVER DRIVING PLATE
#B-2622-280-000A

FOR Class: LK-280

PIN FOR STOP MOTION LEVER DRIVING PLATE SPRING
#B-2624-280-000

FOR Classes: LK-280 & 980

PRESSURE SPRING WASHER
#B-2607-280-000

FOR Classes: LK-280 & 980

PRESSURE SPRING FOR STOP LINK ROD
#B-2606-280-000

FOR Class: LK-980

STARTING LEVER TENSION SPRING
#B-2610-980-000

FOR Class: LK-280

STOP MOTION LEVER TENSION SPRING
#B-2610-280-000

FOR Class: LK-980

LIFTING LEVER SPRING
#B-2556-280-000 For Class: LK-980

FOR Class: LK-980

SPRING PIN
#PS-0300201-KP For Class: LK-980

FOR Class: LK-280

STOP MOTION DRIVING LEVER ASSEMBLY
#B-2605-280-0A0 (#B-2605-280-000A)

FOR Classes: LK-232, 280 & 290

STOP ROD LINK
#B-2604-280-000A For Class: LK-280
#B-2604-980-000 (#B-2604-280-000) For Class: LK-980
#B-2612-232-000 (#B-2612-023-000) For Class: LK-232

FOR Classes: LK-280 & 290

STOP MOTION SAFETY PLATE
#B-3030-980-000

FOR Class: LK-980

STOP MOTION REGULATING LEVER ASSEMBLY
#B-2617-980-0A0 (#B-2616-280-0A0)

ALSO AVAILABLE:
#SD-0790511-SP Screw Stud
#WP-0612056-SD Washer

FOR Class: LK-280

STARTING LEVER
#B-2619-280-000

FOR Class: LK-980

STARTING LEVER SPRING
#B-2629-980-000

FOR Class: LK-980

STOP MOTION LEVER PLATE SPRING
#B-2625-980-000

FOR Classes: LK-280 & 290

STOP MOTION CONNECTING LEVER
#B-2620-980-000

FOR Class: LK-280

DRIVING PLATE
#B-2624-980-000

FOR Classes: LK-280 & 980

SAFETY PLATE STOPPER SPRING
#B-1217-280-000

FOR Class: LK-980

BUSHING
#B-1243-980-000

FOR Class: 980

SAFETY PLATE HOLDING PIN
#B-2622-980-000

FOR Class: 980

STOP MOTION REGULATING CAM SHAFT
#B-2614-980-000

FOR Class: LK-980

PRESSURE DECREASING GEAR SHAFT
#B-3007-980-000

FOR Classes: LK-280 & 980

HINGE SCREW
#B-2605-980-000

FOR Classes: LK-280 & 980

DRIVING PULLEY STOP MOTION BALL
#B-1253-980-000 For Class: LK-980
#B-1253-280-000 For Class: LK-280

FOR Classes: LK-280 & 980

STOP MOTION REGULATING CAM ROLLER
#B-2613-280-000

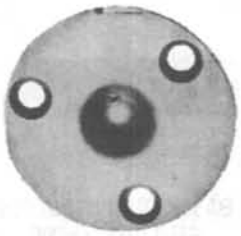
FOR Classes: LK-280 & 980

STOP MOTION STOP RING
#B-2615-280-000

FOR Classes: LK-280 & 980

STOP LINK ROD RUBBER CUSHION
#B-2608-280-000

FOR Class: 980



STOP MOTION BALL RETAINER
#B-1252-980-000

FOR Class: 980

STOP MOTION CAM
#B-1214-980-0A0
(#B-1214-980-000)

ALSO AVAILABLE:
#B-1216-980-000 Stop Motion Cam Pin For Class: 980

FOR Class: 980

DRIVING PULLEY PRESSER PLATE
#B-3525-980-0B0 (#B-2611-980-000A)
(#B-2611-980-000) (#B-2630-980-000)
(#B-3525-980-0A0A) (#B-3525-980-0B0A)

FOR Class: 980

SPRING
#B-1826-280-000

FOR Class: LK-1850

PULLEY SPRING
#135-04105 For Class: LK-1850

FOR Class: LK-280

BALL RETAINER
#B-2548-280-000

FOR Class: 980

WASHER
#B-2557-280-00C

FOR Class: LK-280

FEED CAM ROLLER SHAFT
#B-2501-280-000
(#B-2520-280-000)

FOR Class: LK-980

FEED REGULATOR SHAFT
#B-2517-980-000

FOR Class: LK-980

CLUTCH BRACKET, SMALL
#B-1256-980-000

FOR Classes: LK-280 & 980

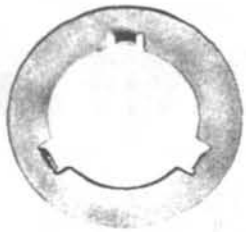
FEED CAM ROLLER
#B-2502-280-B0B

ALSO AVAILABLE:
#B-2502-280-00B Feed Cam Roller For Class: LK-280

FOR Class: 980

KNIFE DRIVING ROD TRIP ASSEMBLY
#B-2401-980-0A0

FOR Class: LK-980



CLUTCH BRACKET, LARGE
#B-1255-980-000

FOR Class: 980

KNIFE DRIVING CONNECTING RING
#B-2406-980-000

FOR Class: LK-280

BASE CONNECTING PIN
#B-1107-280-000

FOR Classes: LK-280 & 980

MAIN SHAFT THRUST WASHER (C)
#B-1221-771-00C For Class: LK-980

ALSO AVAILABLE:
#B-1242-280-000 Thrust Washer For Class: LK-280
#B-1242-980-000 Thrust Washer, Small For Class: LK-980
#B-1256-280-000 Thrust Washer For Class: LK-280
#B-2423-280-00A Washer For Class: LK-280
#B-2423-280-00B Washer For Class: LK-280
#B-2423-280-00C
(#B-2423-280-000)
(#D-2423-280-00C) Washer For Class: LK-280
#B-2423-280-00D
(#D-2423-280-00D) Washer For Class: LK-280
#WP-0621016-SD
(#WP-0621016-SC)
(#WP-0621016-SP) Washer For Class: LK-980
#WS-0441040-KP Washer For Class: LK-980

FOR Class: LK-280

LINK STUD
#B-2539-280-000

FOR Classes: LK-280 & 980

SLIDE BLOCK
#B-2609-280-000 For Class: LK-280
#B-1510-280-000 For Classes: LK-280 & 980

ALSO AVAILABLE:
#B-2609-980-000 Slow Speed Cam Slide Block

FOR Class: LK-280

CAM ROLLER
#B-2404-280-000

FOR Class: 980

SLOW SPEED CAM SPRING
#B-1221-980-000

FOR Class: LK-980

THRUST COLLAR ASSEMBLY
#CS-0791010-SH

FOR Classes: LK-280 & 980

COUNTER WEIGHT
#B-1202-280-000

FOR Class: LK-980

MAIN SHAFT PRESSURE SPRING
#B-1254-980-000

FOR Class: LK-980

MAIN SHAFT SPRING
#B-1254-280-000

FOR Class: LK-980

PRESSING SPRING
#D-2545-L4B-B00

FOR Class: LK-980

BELT COVER PIN
#B-1116-980-000

FOR Class: LK-232

SNAP RING
#RE-0600000-KE

FOR Class: LK-980

SNAP RING
#RC-1381001-KP

FOR Class: LK-980

MAIN SHAFT NEEDLE BEARING
#B-1208-980-000
(#B-1208-980-00B)

FOR Class: LK-980

BRAKE NEEDLE BEARING
#B-1228-980-000

FOR Class: LK-980

DRIVING PULLEY NEEDLE BEARING
#B-1244-980-000

FOR Class: LK-980

DRIVING PULLEY PIN
#B-1246-980-000

FOR Class: LK-280

DRIVING PULLEY NEEDLE BEARING
#B-1244-280-000
(#B-1244-280-A00)
(#B-1244-280-00A)

FOR Class: LK-980

SLOW SPEED CLUTCH SPRING
#B-1245-980-000

FOR Class: LK-980

SLOW SPEED CORK RING
#B-1247-980-000

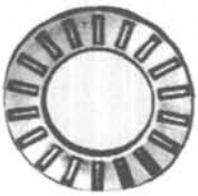
FOR Class: LK-980

BRAKE CORK RING
#B-1234-980-000

FOR Class: LK-980

DRIVING CLUTCH
#B-1235-980-000

FOR Class: LK-980



MAIN SHAFT THRUST BEARING
#B-1211-980-000

FOR Classes: LK-280 & 980

DRIVING CLUTCH BALL BEARING
#B-1237-280-000 For Class: LK-280

ALSO AVAILABLE:
#B-1237-980-000 Driving Clutch Ball Bearing For Class: LK-980

FOR Class: LK-980

THRUST BEARING, LARGE
#B-1231-980-000

ALSO AVAILABLE:
#B-1236-980-000 Grease Seal, Large

FOR Class: LK-980

INTERMEDIATE CAM THRUST BEARING
#B-1229-980-000

FOR Class: LK-280

MAIN SHAFT THRUST BEARING
#B-1211-280-000

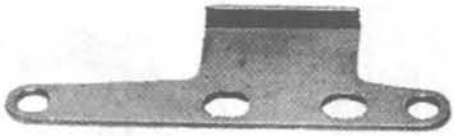
FOR Class: LK-980

BALL PUSHING SPRING FOR CAM
#B-1240-980-000

FOR Class: LK-980

FRAME THREAD GUIDE (B)
#B-1124-280-000

FOR Class: LK-980



BELT COVER HINGE
#B-1115-980-000

ALSO AVAILABLE:
#B-1114-980-000 Belt Cover Screw #B-3312-012-000 Spool Rest Lock Nut

FOR Class: LK-980

RUBBER CUSHION
#B-2608-280-000

FOR Class: LK-980

DRIVING PULLEY
#B-1250-980-000

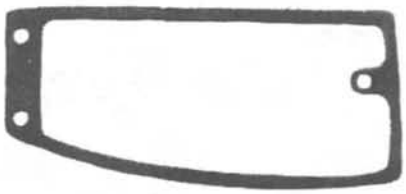
FOR Class: LK-280

LATCH SHAFT
#B-1822-280-000

FOR Class: LK-1850

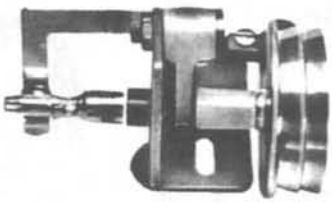
BOBBIN WINDER SPRING
#135-26702

FOR Class: LK-980



FACE PLATE GASKET
#B-1121-280-000

FOR Classes: LK-280 & 980



BOBBIN WINDER, COMPLETE
#B-3201-280-0A0

FOR Class: LK-980

SAFETY PLATE ASSEMBLY
#B-3101-280-0A0

ALSO AVAILABLE:
#B-3120-372-000 Safety Plate Plastic Lens

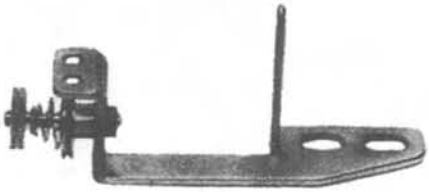
FOR Class: LK-980

BOBBIN WINDER SPINDLE
#B-3204-280-000

FOR Class: LK-980

BOBBIN WINDER THREAD GUIDE BRACKET
#B-3211-980-000

FOR Class: LK-280



BOBBIN WINDER THREAD GUIDE
#B-3211-280-0A0 (#B-3211-980-0A0)

PARTS FOR JUKI

CLASSES: LZ-271 & 391 LOCKSTITCH EMBROIDERY MACHINES

RECOMMENDED NEEDLES: 16 x 231 (2254)

FOR Classes: LZ-271 & 391

HOOK
#B-1830-027-0A0
#B-1830-027-0A0E-Z

FOR Class: LZ-391

HOOK
#B-1830-710-0A0
(Hirose Number: DB1-Z710)

FOR Classes: LZ-271 & 391

BOBBIN CASE
#B-1837-027-0A0

FOR Class: LZ-271

BOBBIN
#B-9117-012-000

FOR Class: LZ-391

BOBBIN
#B-9117-039-000

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

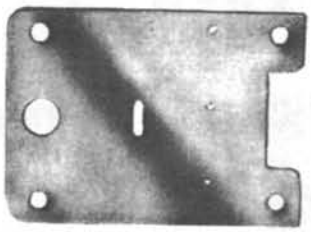
FOR Class: LZ-271

NEEDLE BAR
#B-1401-271-000

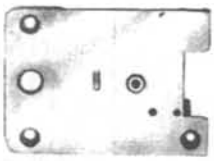
PARTS FOR JUKI

CLASSES: MB-372 & 373 SINGLE NEEDLE CHAIN STITCH BUTTON SEWERS

RECOMMENDED NEEDLES: 175 x 7 (4531)



NEEDLE PLATE
#B-1241-372-000 For Class: MB-372



THROAT PLATE ASSEMBLY
#B-1241-373-0B0 For Class: MB-373

PARTS AVAILABLE SEPARATELY:
#B-1241-373-0A0 (#B-1241-373-000) Throat Plate Only

LOOPER
#B-1239-372-000 For Class: MB-372

LOOPER COLLAR ASSEMBLY
#CS-079061A-TH
(#CS-0790613-TH)
For Class: MB-372

MOVING KNIFE ASSEMBLY
#B-2406-373-0A0
(#B-2406-372-0A0)
For Class: MB-373

COUNTER KNIFE
#B-2410-373-000 For Class: MB-373

NIPPER ASSEMBLY
#B-2031-372-0A0
(#B-2031-372-000)

NIPPER RELEASING PLUNGER
#B-3104-372-000 For Class: MB-372

NIPPER BLOCK
#B-2028-372-000

NIPPER BLOCK SPRING
#B-2029-372-000 For Class: MB-372

NIPPER BAR BLOCK SPRING
#B-2037-372-000

LOOP POSITIONING FINGER
#B-1237-372-000 For Class: MB-372

YOKE SLIDE
#B-1237-373-000 For Class: MB-373

LOOP POSITIONING FINGER LEVER
#B-1230-372-0A0 For Class: MB-372

LEVER ROLLER
#B-1232-372-000 For Classes: MB-372 & 373

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

LOOP POSITIONING FINGER CAM
#B-1234-372-000 For Class: MB-372

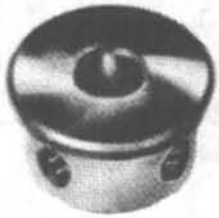
THREAD PULL-OFF LEVER ASSEMBLY
#B-2025-372-0B0 (#B-2025-372-0A0) (#B-2025-372-000)
For Class: MB-372

NEEDLE BAR CONNECTING ROD ASSEMBLY
#B-1414-372-0A0 For Class: MB-372

NEEDLE BAR
#B-1401-372-000 For Class: MB-372

NEEDLE DRIVING PULLEY SHAFT
#B-1201-372-000 For Class: MB-372

NEEDLE GUIDE
#B-1242-373-000 For Class: MB-373
#B-1242-372-000 For Class: MB-372



FEED CAM ROLLER STUD FOR CLASS
#B-2508-372-000
For Class: MB-372

NEEDLE DRIVING PULLEY CLUTCH DISC
#B-1208-372-000 For Class: MB-372

STOP MOTION DISC ASSEMBLY
#B-1210-372-0A0
(#B-1210-372-000)
For Class: MB-372

ALSO AVAILABLE:
#B-1213-372-000 Stop Motion Disc Screw

FOR Class: MB-373

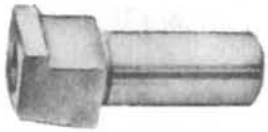
LENGTHWISE FEED CAM
#D-2506-373-L00

SPRING PIN
#B-2608-372-000

PRESSURE ADJUSTING SPRING
#B-2545-372-000

SPRING FOR TRIP LEVER
#B-2616-372-000 For Class: MB-372

ALSO AVAILABLE:
#B-1205-372-000 Spring For Classes: MB-372 & 373



STOP MOTION PLUNGER
#B-2604-372-000 For Class: MB-372

STOP MOTION DISC PAWL ("A")
#B-1211-372-000

STOP MOTION DISC PAWL ("B")
#B-1212-372-000

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

STOP MOTION DISC APPLYING PRESSURE LEVEL
#B-2611-372-000 For Classes: MB-372 & 373

STOP MOTION LEVER RESTORING SPRING
#B-2609-372-000 For Class: MB-372

FRICTION PLATE ROTATING STUD
#B-2638-372-000 For Class: MB-372

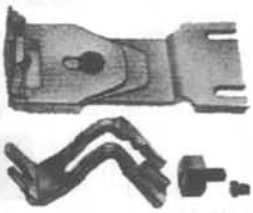
ALSO AVAILABLE:
#B-2615-372-000 Stop Motion Trip Lever Pin For Class: MB-372

#B-1203-372-000 Driving Ball (Large)
For Classes: MB-372 & 373

ALSO AVAILABLE:
#B-1246-372-000 Spring Ball (Small) For Classes: MB-372 & 373

STOP MOTION PLUNGER ROD DISC SPRING
#B-2606-372-000 For Classes: MB-372 & 373

STOP MOTION PLUNGER ROD
#B-2605-372-000 For Class: MB-372



WRAPPED-AROUND BUTTON CLAMP, COMPLETE
#B-2440-372-0B0 For Class: MB-372

STOP MOTION RUBBER CUSHION
#B-2607-372-000 For Classes: MB-372 & 373

WIPER
#MAZ-02506-000

WIPER BASE
#MAZ-02505-000

WIPER THREAD GUARD SPRING
#MAZ-02507-000 For Class: MB-372

FOR Classes: MB-372, 373

SHANK BUTTON CLAMP COMPLETE
#B-2401-372-0B0

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

BUTTON CLAMP LIFTING LINK
#B-4411-372-000A For Class: MB-372

BUTTOM CLAMP LIFTER ROD
#B-4416-372-000 For Class: MB-372

ALSO AVAILABLE:
#B-4417-372-000 Lifting Rod Roller For Classes: MB-372 & 373

BUTTON CLAMP STOPPER PIN
#B-2543-372-000 For Class: MB-372

ALSO AVAILABLE:
#B-2560-372-000 Button Clamp Stop Pin For Class: MB-372

BUTTON CLAMP LIFTING HOOK
#B-2546-372-000 For Class: MB-372

BUTTON CLAMP FORKED ROD ASSEMBLY
#B-4401-372-0A0
(#B-4401-372-000)
For Class: MB-372

FINGER GUARD
#B-3130-372-000A For Class: MB-372

THREAD GUIDE (No. 1)
#B-1111-372-000 For Class: MB-372

THREAD GUIDE #3
#B-3107-373-000 For Class: MB-373

THREAD GUIDE #3
#B-3107-372-000 For Class: MB-372

THREAD GUIDE #4
#B-3108-372-000 For Class: MB-372

THREAD GUIDE
#B-2038-372-000 For Class: MB-372

THREAD GUIDE
#B-2040-373-000 For Class: MB-373

LIFTING LEVER SPRING
#B-4419-372-000

THREAD TENSION GUIDE ASSEMBLY (No. 3)
#B-3109-372-0A0
(#B-3109-372-000)
For Class: MB-372

ALSO AVAILABLE:
#B-3110-372-000 Tension Spring For Classes: MB-372 & 373
#B-3148-123-000 Thread Tension Guide Disc For Class: MB-372
#B-3149-123-A00 Thread Tension Guide Spring (No. 3)

JAW HOLDER HINGE SCREW
#B-2553-372-000 For Class: MB-372

THREAD TENSION STAFF (No. 1)
#B-2015-372-000 For Class: MB-372

TENSION DISC PIN (No. 1)
#B-2014-372-000 For Class: MB-372

BUSHING
#B-1403-372-000 For Class: MB-372

THUMB NUT, PLAIN
#B-3103-372-000 For Class: MB-372

SNAP RING
#B-2541-372-000

ALSO AVAILABLE:
#RE-0300000-K0 Snap Ring

INDICATOR PIN BEARING BLOCK
#B-2524-372-000 For Class: MB-372

SCREW STUD FOR ACTUATING LEVER
#SD-0790802-SP For Class: MB-372

ALSO AVAILABLE:
#SD-0402001-SP Screw Stud For Class: MB-372

BALL BEARING
#B-1215-372-B00 For Class: MB-372

ALSO AVAILABLE:
#SS-9120643-TP Feed Plate Screw For Classes: MB-372 & 373

BUTTON TRAY ASSEMBLY
#B-8210-372-0A0

SAFETY PLATE ASSEMBLY (Eye-Guard)
#B-3120-372-0A0 For Class: MB-372

FOR Class: MB-372

EYE GUARD
#B-3101-372-0A0

CLUTCH DISC NUT
#NS-6150430-SP
(#NS-6150430-SR) For Classes: MB-372 & 373

ALSO AVAILABLE:
#NS-6160520-SP Nut

NUT
#NS-6150440-SP For Classes: MB-372 & 363

WASHER
#WP-0480856-SP
(#WP-0480856-SD)
For Class: MB-372
#WP-0501016-SD
(#WP-0501016-SC)
(#WP-0501016-SP)
For Classes: MB-372 & 373

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

PARTS FOR JUKI

CLASSES: AMS-210 SINGLE NEEDLE LOCKSTITCH (COMPUTER CONTROLLED); DDL-227 SINGLE NEEDLE LOCKSTITCH; DLN-415 & 415-2 AND DDL-552-2, 553-2 & 555H-2 HIGH SPEED SINGLE NEEDLE LOCKSTITCH; DDL-555-4 SINGLE NEEDLE LOCKSTITCH WITH UNDERTRIMMERS; DDL-5550 SINGLE NEEDLE LOCKSTITCH (NEW STYLE); AND DDL-5550-6 SINGLE NEEDLE LOCKSTITCH WITH UNDERTRIMMERS (NEW STYLE)

RECOMMENDED NEEDLES:
For Class: AMS-210: 135 x 7 & 135 x 17
For Class: DDL-227, DDL-555-4 & DDL-550: 16 x 257 & 135 x7
For Class: DDL-5550-6: 16 x 257
For Class: DLN-415 & 415-2: and DDL-555-2, 553-2, 555-2 & 555H-2: 16 x 231

FOR Class: AMS-210

MOVING KNIFE
#B-2424-210-000

FOR Class: AMS

MOVING KNIFE ASSEMBLY
#B-2421-205-0A0

FOR Class: AMS

MOVING KNIFE ASSEMBLY
#B-2421-210-AA0

FOR Class: AMS

FIXED KNIFE
#B-2424-210-A00

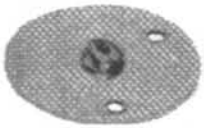
FOR Class: AMS-210

MOVING KNIFE
#B-2421-210-000

FOR Class: DLN-415

MOVING KNIFE ASSEMBLY
#D-2402-415-DAL For Class: DLN-415

FOR Class: AMS-215CGS



NEEDLE HOLE GUIDE
#B-2426-210-00A

FOR Class: AMS-215CGS

NEEDLE HOLE GUIDE (F)
#B-2426-210-00F

FOR Class: DLN-415-2

MOVING KNIFE
#D-2402-415-BA0

ALSO AVAILABLE:
#D-2402-415-BAH Moving Knife For Class: DLN-415H-2

FOR Class: DDL-555-2

MOVING KNIFE ASSEMBLY
#D-2402-555-BA0

ALSO AVAILABLE:
#D-2402-555-BAB Moving Knife Assembly For Class: DDL-555H-2 Heavy

FOR Class: DDL-555-2

COUNTER KNIFE
#D-2406-555-B00

FOR Class: DDL-555

COUNTER KNIFE
#D-2406-555-D0H

FOR Class: DDL-5550-6

MOVABLE KNIFE
#110-40052 Used With Knife
(#D-2406-555-D0H)

FOR Class: DDL-5550H

MOVING KNIFE
#110-93259 For Class: DDL-5550H

FOR Class: DLN-415

HOOK
#B-1830-415-0A0
(Hirose Number: HSH-7.94BSN)

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

FOR Classes: DLN-415H-2 & 4 UNDERTRIMMERS

HOOK
#D-1830-415-BAH
(Hirose Number: HSH-7.94BOHNTR)

ALSO AVAILABLE:
#D-1830-415-BAHE-Z

FOR Classes: DDL-552, 553 & 555

HOOK
#B-1830-127-0A0

ALSO AVAILABLE:
#B-1830-127-0A0E-Z Hook

FOR Class: DDL-555 & 555H

HOOK FOR HEAVY MATERIAL
#B-1830-555-HA0
(#B-1830-555-TA0)
(Hirose Number: HSH-7.94BOH)

ALSO AVAILABLE:
#D-1830-555-DA0 Hook for DDL-555
(#B-1830-555-HA0E-Z)
(Hirose Number: HSH-7.94 BTR (SP))

FOR Class: DDL-555-2

HOOK
#D-1830-555-BA0
(#D-1830-555-DAC)
(#D-1830-555-DAB)
(Hirose Number: HSH-7.94BTR)

ALSO AVAILABLE:
#D-1830-555-BA0E-Z Hook
#D-1830-555-DACE-Z
#D-1830-555-DABE-Z

FOR Class: DDL-555M

HOOK FOR HEAVY WORK
#B-1830-555-TAO

FOR Class: DDL-555-2

HOOK BASE
#D-1830-555-D0A
For D-1830-555-BA0 Hook

FOR Class: DDL-5550

HOOK
#111-41355

FOR Class: DDL-555OH

HOOK FOR HEAVY WORK,
6MM OPENING
#110-92459

FOR Class: DDL-555H-2

HOOK
#D-1830-555-BAG For Class: DDL-555H-2

FOR Class: DLN-415

BOBBIN CASE
#B-1837-041-0A0

FOR DDL

BOBBIN CASE
#B-1837-012-0A0

ALSO AVAILABLE:
#B-1837-012-0A0E-Z
Bobbin Case

FOR Class: DLN-415H

BOBBIN CASE
#D-1837-415-DAL

FOR Class: DDL

NO BACK-LASH BOBBIN CASE
#B-1837-555-BAA (#D-1837-555-BA0)

ALSO AVAILABLE:
#D-1837-555-BAA No Back-Lash Bobbin Case For Class: DDL-555
#NBL522 Brake Spring

FOR Class: DDL-555-2

HOOK BASE
#040-55534621

FOR Class: DDL-5550

BOBBIN CASE
#110-38759 For Class: DDL-5550

FOR Class: AMS-205

ALUMINUM BOBBIN
#B-1805-205-000

FOR JUKI Classes: DLN & DDL

BOBBIN
#B-9117-012-000

FOR Class: AMS-210

ALUMINUM BOBBIN
#B-1805-210-000

FOR JUKI Class: DDL-555A-2

ALUMINUM BOBBIN
#B-9117-552-A00

FOR Class: DLN-415

HINGED PRESSER FOOT
STANDARD
#B-1524-412-0A0

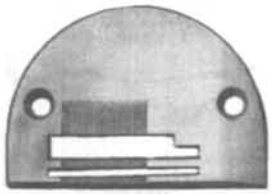
FOR Class: DDL-555

DOUBLE TOE, UPTURN HINGED FOOT
#B-1524-012-0A0 7/16" Wide

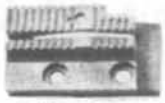
PRESSER FT w/FINGER SAFETY GUARD
#B-1524-412-0B0
(#D-1524-415-BBA)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: DLN-415

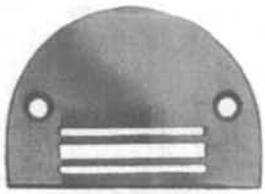


THROAT PLATE (A) STANDARD
#B-1109-041-A00



FEED DOG (A)
#B-1609-041-A00

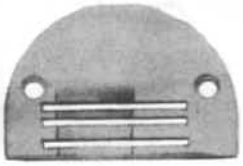
FOR Class: DLN-415



THROAT PLATE
#B-1109-041-F0B

FEED DOG (B)
#B-1609-415-B00

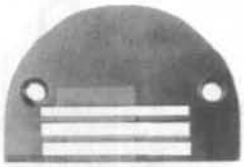
FOR Class: DLN-415



THROAT PLATE
#B-1109-415-H00

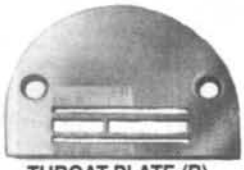
FEED DOG
#D-1609-415-B0H
(#D-1609-415-H0B)

FOR Class: DLN-415



THROAT PLATE
#B-1109-415-H0B Used With Feed Dog #D-1609-415-B0H

FOR Class: DLN-415



THROAT PLATE (B)
FOR SYNTHETIC MATERIALS
#B-1109-415-B00
(#B-1109-415-A00)

FOR Class: DLN-415

THROAT PLATE (C)
FOR HEAVY MATERIALS
#B-1109-041-C00

FEED DOG (C)
#B-1609-041-C00

ALSO AVAILABLE:
#B-1109-041-D00 Throat Plate
#B-1609-041-D00 Feed Dog

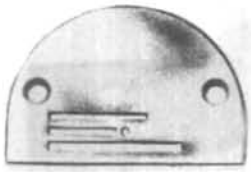
FOR Class: DLN-415

THROAT PLATE (E)
FOR EXTRA HEAVY MATERIALS
#B-1109-041-E00 For Class: DLN-415

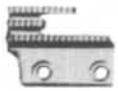
FEED DOG (E)
#B-1609-041-E00 For Class: DLN-415

ALSO AVAILABLE:
#B-1109-041-F00 Throat Plate (F)
#B-1609-041-F00 Feed Dog (F)
#D-1609-415-B00 Feed Dog

FOR Class: DDL-555-2

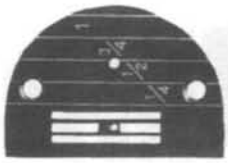


THROAT PLATE (A) STANDARD
#B-1109-012-A00
(#B-1109-012-000)



FEED DOG (A) STANDARD
#B-1613-012-A00

FOR Class: DDL-555

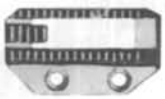


THROAT PLATE
#B-1109-552-000
(#B-1109-553-000)

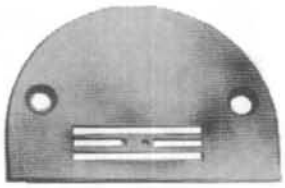
FEED DOG
#B-1613-552-000

FOR Class: DDL-555H-2

THROAT PLATE FOR HEAVY MATERIALS
#B-1109-555-H0B



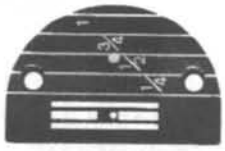
FEED DOG FOR HEAVY MATERIALS
#B-1613-555-H00



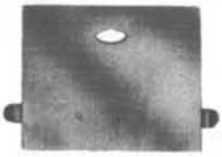
THROAT PLATE (I) LIGHTWEIGHT MATERIALS
#B-1109-012-I00

FEED DOG (I) LIGHTWEIGHT MATERIALS
#B-1613-012-I00

FOR Classes: DDL-555 & 555-5



THROAT PLATE
#D-1109-555-D0I
(#B-1109-012-I0B) Used With Feed Dog #B-1613-012-I00



BED SLIDE ASSEMBLY
#B-1110-012-0A0 For Class: DLN-415

ALSO AVAILABLE:
#110-01658 For Class: DDL-5550

BOBBIN CASE HOLDER POSITIONING FINGER
#B-1835-012-000 (#B-1835-201-000) For Class: DDL-552, 3 & 5

ALSO AVAILABLE:
#D-1835-555-B00 Positioning Finger For Class: DDL-555

BOBBIN CASE POSITIONING FINGER
#110-38809 For Class: DDL-5550

BOBBIN CASE POSITIONING FINGER
#110-93804 For Class: DDL-5550

FORKED BASE FOR KNIFE
#D-2411-555-B00

THREAD GUIDE FOR KNIFE
(New-Style)
#D-2405-555-B00A
(#D-2405-555-B00B)

THREAD GUIDE FOR KNIFE
(Old-Style)
#D-2405-555-B00

SLACK THREAD REGULATOR
#B-1521-552-000 For Classes: DDL-552, 553 & 555

PICKER ASSEMBLY
#D-2408-555-CA0 For Class: DDL-555-2

FOR Class: DDL-555

UPPER NEEDLE BAR BUSHING
#B-1402-552-000A

FOR Class: DDL-555

LOWER NEEDLE
BAR BUSHING
#B-1403-155-000

WIPER
#D-2104-555-C00
For Class: DDL-555

WIPER LINK SHAFT
#D-2107-555-B00 For Class: DDL-555

FRAME THREAD GUIDE (B)
#B-3114-761-000
For Class: DLN-415

ALSO AVAILABLE:
#B-1129-415-000A Frame Thread Guide (D) For Class: DLN-415

FRAME THREAD GUIDE (A)
#B-1126-552-000 For Classes: DDL-555 & 555-2

ALSO AVAILABLE:
#B-1126-553-000
(#B-1126-201-000)
Frame Thread Guide (A) (For Heavy Materials)

THREAD GUIDE
#D-2405-415-D0L
For Class: DLN-415

THREAD HOLDER
#D-2407-415-D00
For Class: DLN-415

THREAD GUIDE
#110-40201 For Class: DDL-5550

NEEDLE BAR
#B-1401-552-A00 (#B-1401-450-A00) For Classes: DDL-552, 3 & 5
#B-1401-552-B00 For Classes: DDL-552, 3 & 5
#B-1401-552-I00 For Class: DDL-555H
#B-1401-415-A00 For Class: DLN-415

NEEDLE BAR THREAD GUIDE
#B-1418-541-000 For Class: DDL-555
#B-1418-552-A00 For Class: DDL-552-2
#B-1418-552-B00 (#B-1418-552-A00A) For Classes: DDL-555 & DLN-415
#B-1419-155-000 For Class: DDL-555-2
#B-1419-553-000 For Class: DDL-555
#B-1421-522-000 (#B-1421-155-000) For Class: DDL-555
#D-1419-555-D00 For Class: DDL-555

TAKE-UP SPRING (Heavy)
#B-3128-012-000 (#B-3128-581-000) For Classes: DDL-552, 3 & 5

ALSO AVAILABLE:
#B-3128-027-000 Take-Up Spring (Light) For Class: DDL-555
#D-3128-555-D00 Take-Up Spring For Class: DDL-555

NEEDLE THREAD GUIDE PIN ASSEMBLY
#B-1113-155-0A0 For Classes: DLN-415; DDL-552, 3 & 5

ALSO AVAILABLE:
#B-3149-123-A00 Tension Spring For Class: DDL-555

THREAD GUIDE PIN
#B-1114-012-000
For Class: DLN-415

TAKE-UP LEVER ASSEMBLY
#B-1901-552-0A0 (#B-1901-552-0C0)
For Classes: DDL-552, 3 & 5

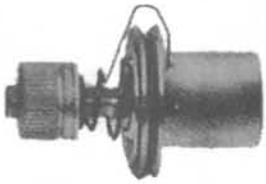
TAKE-UP ASSEMBLY
#D-1901-555-DA0
For Class: DDL-555-4

NEEDLE THREAD TAKE-UP ASSEMBLY
#110-39070 For Class: DDL-5550

THREAD TENSION ASSEMBLY
#B-3111-126-0A0 For Class: DLN-415-2

FOR Class: DDL-5550

PRE-TENSION ASSEMBLY
#110-45051



THREAD TENSION ASSEMBLY
#B-3111-552-0A0 For Classes: DLN-415, DDL-552, 553 & 555

THREAD TENSION POST SOCKET
#B-3111-552-B00
For Class: DDL-555

TENSION SPRING
#D-3168-555-B00
For Class: DDL-555-2

ALSO AVAILABLE:
#B-3129-012-B00 Tension Spring For Class: DLN-415
#D-3168-555-H0B Tension Spring For Class: DDL-555
#D-3129-555-D00 Tension Spring For Class: DDL-5550

ROLLER RETURN SPRING
#110-41506 For Class: DDL-5550

TENSION DISC
#B-3126-012-000 For Classes: DDL-552, 3 & 5

ALSO AVAILABLE:
#B-3214-047-000 Tension Disc For Class: DDL-555

OTHER TENSION PARTS AVAILABLE:

#B-3115-552-000 (#B-3122-027-000) (#B-3115-522-000) Tension Post For Classes: DDL-552, 3 & 5

#B-3116-125-000 Tension Nut For Classes: DDL-552, 3 & 5

#B-3120-125-000 Tension Disc Stop For Classes: DDL-552, 3 & 5

#B-3132-552-000 Tension Release Washer For Classes: DDL-552, 3 & 5

#B-3129-012-A00 (#B-3129-012-000) Tension Spring

TENSION RELEASE PLATE
#D-3156-415-B00 For Class: DLN-415

SWITCH LEVER SPRING
#D-1635-555-B00 For Class: DDL-555

TENSION SPRING
#B-1646-555-000 For Classes: DLN-415; DDL-552, 3 & 5

ALSO AVAILABLE:
#D-1624-555-B00 Tension Spring For Class: DDL-555

LINK PIN
#D-1615-555-B00
(#B-1615-555-B00)
For Class: DDL-555

PLUNGER SPRING
#B-1214-038-000 For Class: DDL-555

LIFTING LEVER SPRING
#B-1530-415-000
For Class: DLN-415

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

LIFTING LEVER CONNECTING ROD
#B-3412-415-000 For Class: DLN-415

ALSO AVAILABLE:
#B-3412-552-000 Lifting Lever Connecting Rod For Class: DDL-555

SPRING PIN
#PS-0200122-K0 For Clas: DLN-415

ALSO AVAILABLE:
#PS-0250162-KH Spring Pin For Class: DLN-415

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

ROCK ARM CONNECTING ROD
#B-1630-555-000 For Class: DDL-555

SPRING
#B-3429-552-000

PRESSER SNAP RING
#RE-0500000-K0
(#RE-0500000-KE)
(#B-1638-051-000)

PRESSER SPRING
#B-1505-227-000A For Class: DDL-227

LOCK NUT
#NS-6620310-SP

NUT
#NS-6150440-SP

PRESSER BAR
#B-1501-127-000 For Class: DDL-555

LIFTING LEVER CONNECTING ROD
#B-3415-552-000 For Classes: DDL-552, 3 & 5

PIN
#B-1213-552-000 For Classes: DDL-552, 3 & 5

FEED REGULATOR HINGE PIN
#B-1622-555-000 For Class: DDL-555-2

FEED REGULATING PIN SPRING
#B-1148-555-000 For Class: DDL-555

SNAP RING
#RE-0250000-K0
(#RE-0521010-KP)
For Class: DDL-555

ALSO AVAILABLE:
#B-3426-552-000 Snap Ring For Class: DDL-555-2
#RE-1200000-K0 Snap Ring For Class: DLN-415

MAIN RUBBER RING
#R0-2943101-00 For Classes: DLN-415; DDL-552, 3 & 5

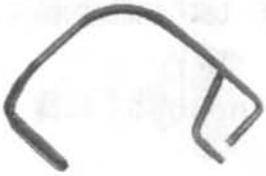
TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

MITRE GEAR ASSEMBLY (Small)
#B-1308-155-0A0
For Class: DLN-415

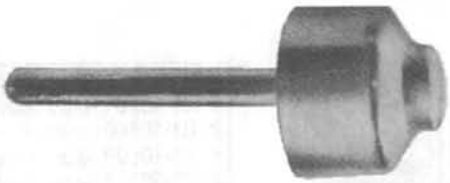
MITRE GEAR ASSEMBLY (Large)
#B-1307-155-0A0
For Class: DLN-415

ALSO AVAILABLE:
#B-1306-155-0A0 Pinion Gear Assembly For Class: DLN-415
#B-1305-012-0A0 Gear Assembly For Class: DLN-415

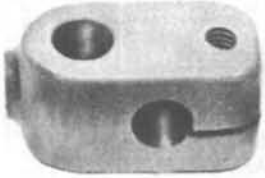
STITCH DIAL ASSEMBLY
#B-1623-555-0A0A



FINGER GUARD
#D-1421-555-D00
For Class: DDL-555



KNEE PRESSER LIFTER ROD ASSEMBLY
#B-3421-552-0A0 (#B-3421-555-000)



KNEE BEARING BRACKET
#B-3427-122-000
For Class: DLN-415

YOU ARE VERY IMPORTANT TO US. PLEASE TELL US HOW WE'RE TAKING CARE OF YOU.

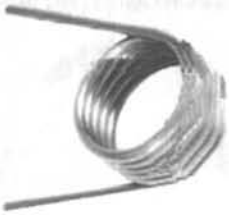
BED SCREW STUD
#B-1104-122-000 For Class: DLN-415

RUBBER CUSHION
#B-8226-125-000 For Class: DDL-555

MAIN OIL SEAL
#B-1208-552-000A For Classes: DLN-415; DDL-552, 3 & 5

LUBRICATING PUMP PLUNGER
#B-3534-155-000
For Class: DLN-415

SWITCH 320
#D-2119-555-C00
For Class: DDL-555



CLUTCH PLATE SPRING
#110-41704 For Class: DDL-5550

FOR Class: DDL-555

OIL WICK
#B-1810-552-000

STOP PIN
#B-1147-555-000
For Class: DDL-555

SPOOL REST CUSHION
#B-3311-012-000

OIL RESERVOIR GASKET (Bottom)
#B-8218-552-000 (#B-8218-125-000) For Class: DDL-555

SLIDE PLATE GASKET
#B-1119-552-000 For Class: DDL-555

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR JUKI

CLASSES: LH-512 & 515 TWO NEEDLE-NEEDLE FEED LOCKSTITCH; LH-1152-4 TWO NEEDLE LOCKSTITCH WITH NEEDLE FEED, AUTOMATIC THREAD TRIMMER & REVERSE FEED; AND LH-1152, LH-1152C, LH-1152G, LH-1162 & LH-1164 DOUBLE NEEDLE LOCKSTITCH WITH UNDERTRIMMER.

RECOMMENDED NEEDLES:
For Classes: LH-512, 515 & 1152-4: 135 x 7 (1901) (DP x 5)
For Classes: LH-1152, 1152C, 1152G, 1162 & 1164: 135 x 17
★ FOR FLIP UP DOUBLE NEEDLE CLAMPS FOR CLASS: LH-512 REFER TO PAGES 234-235.

FOR Class: LH-1152

FIXED KNIFE
#101-15400

FOR Class: LH-1162

MOVING KNIFE
#102-11100

FOR Class: LH-1162

COUNTER KNIFE
#102-11209

FOR Class: LH-1162

COUNTER KNIFE
#102-32403

FOR Classes: LH-1162 & 1164

MOVING KNIFE
#102-11118

FOR Classes: LH-512 & 515

HOOK
#B-1830-512-0A0
#B-1830-512-0A0E-Z

ALSO AVAILABLE:
#B-1830-512-0AH Short Gib Hook For Heavy Materials. For Classes: LH-512H & 515H. (Hirose Number: HSH-21-40(AJ))

FOR Class: LH-512

HOOK BASE WITH FORKED SPRING
#040-51242921
BOBBIN CASE TENSION SPRING (FORKED)
#040-51244961

FOR Class: LH-1152

HOOK & BASE (With Cap)
#101-10153
(Hirose Number: HSH-12(2))

FOR Class: LH-1152

HOOK, BASE & CAP
#101-10054
(Hirose Number: HSH-12(2)TR)

FOR Class: LH-1152

HOOK & BASE (Less Cap)
#101-10104
(Hirose Number: HSH-12(2))

FOR Class: LH-1152

HOOK BASE
#101-97705

FOR Class: LH-1152-4 PLAIN MACHINES

HOOK
#101-97655

ALSO AVAILABLE:
#101-10005 (#101-10062)
Hook For Class: LH-1152-4

FOR Class: LH-1152G-4-3B UNDERTRIMMER

HOOK
#101-95154
(Hirose Number: HSH-12-15(2)TR)
#101-95154E-Z

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Class: LH-1152-4

BOBBIN CASE CAP
#101-10252

ALSO AVAILABLE:
#101-10401 Tension Spring
#101-10500 Installing Screw
#101-10609 Adjusting Screw
#101-95303 Tension Spring For Class: LH-1152C

FOR Juki Class: LH-1162

#102-07959 Hook (Left) Assly. (LH-1162)
#102-08056 Hook (Right) Assly. (LH-1162)
#102-07751 Hook (Left) Assly. (LH-1162-4, 5)
#102-07850 Hook (Right) Assly. (LH-1162-4, 5)
#102-08254 Bobbin Case
For All The Above Hooks.

FOR Class: LH-1152G

HOOK BASE
#101-95204 (For #101-95154 Hook)

FOR Classes: LH-512 & LH-515

BOBBIN
#B-9117-051-000

FOR Class: LH-1152-4

ALUMINUM BOBBIN
#101-11300 For Class: LH-1152-4

BOBBIN CASE OPENING LEVER BASE
#B-1822-512-000
For Classes: LH-512 & 555

BOBBIN CASE OPENING LEVER STUD
#B-1823-512-000
For Classes: LH-512 & 515

BOBBIN CASE OPENING LEVER
#B-1824-512-000
(#B-1824-512-000A)
For Classes: LH-512 & 515

BOBBIN CASE OPENING LEVER
#101-11805 For Class: LH-1152-4

SPRING
#101-11508 For Class: LH-1152-4

CLAMP SPRING
#101-15707 For Class: LH-1152-4

HOOK SHAFT
#B-1831-512-000A
For Class: LH-515

ALSO AVAILABLE:
#B-1853-512-00B Washer For Sewing Hook Shaft (B) For Classes: LH-512 & 515

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

HINGED PRESSER FEET

#B-1524-512-AAD 3/32"
#B-1524-512-BAD 1/8"
#B-1524-512-CAD 5/32"
#B-1524-512-DAD 3/16"
#B-1524-512-EAD 7/32"
#B-1524-512-FAD 1/4"
#B-1524-512-GAD 9/32"
#B-1524-512-HAD 5/16"
#B-1524-512-KAD 3/8"
#B-1524-512-LAD 1/2"
#B-1524-512-MAD 5/8"
#B-1524-512-NAD 3/4"
#B-1524-512-PAD (#B-1524-051-PA0) 7/8"
#B-1524-512-QAD 1"
#B-1524-512-RAD (#B-1524-051-RA0) 1 1/8"
#B-1524-512-SAD (#B-1524-512-SA0) 1 1/4"
#B-1524-512-TAD 1 3/8"
#B-1524-512-UAD 1 1/2"

THROAT PLATES

#B-1109-512-A00 3/32"
#B-1109-512-B00A 1/8"
#B-1109-512-C00 (#B-1109-051-C00) 5/32"
#B-1109-512-D00 (#B-1109-051-D00) 3/16"
#B-1109-512-E00 (#B-1109-051-E00) 7/32"
#B-1109-512-F00 (#B-1109-051-F00) 1/4"
#B-1109-512-G00 9/32"
#B-1109-512-H00 5/16"
#B-1109-512-K00 3/8"
#B-1109-512-L00 (#B-1109-051-L00) 1/2"
#B-1109-512-M00 (#B-1109-051-M00) 5/8"
#B-1109-512-N00 3/4"
#B-1109-512-P00 (#B-1109-051-P00) 7/8"
#B-1109-512-Q00 (#B-1109-051-Q00) 1"
#B-1109-512-R00 1 1/8"
#B-1109-512-S00 (#B-1109-051-S00) 1 1/4"
#B-1109-512-T00 1 3/8"
#B-1109-512-U00 1 1/2"

FEED DOGS

#B-1613-512-A00 3/32"
#B-1613-512-B0B 1/8"
#B-1613-512-C00 (#B-1613-051-C00) 5/32"
#B-1613-512-D00 3/16"
#B-1613-512-E00 (#B-1613-051-E00) 7/32"
#B-1613-512-F00 (#B-1613-051-F00) 1/4"
#B-1613-512-G00 9/32"
#B-1613-512-H00 5/16"
#B-1613-512-K00 3/8"
#B-1613-512-L00 (#B-1613-051-L00) 1/2"
#B-1613-512-M00 (#B-1613-051-M00) 5/8"
#B-1613-512-N00 3/4"
#B-1613-512-P00 (#B-1613-051-P00) 7/8"
#B-1613-512-Q00 (#B-1613-051-Q00) 1"
#B-1613-512-R00 1 1/8"
#B-1613-512-S00 (#B-1613-051-S00) 1 1/4"
#B-1613-512-T00 (#B-1613-051-T00) 1 3/8"
#B-1613-512-U00 1 1/2"

NEEDLE CLAMPS

#B-1402-051-AA0
(#B-1402-051-A00) 3/32"
#B-1402-051-BA0
(#B-1402-051-B00) 1/8"
#B-1402-051-CA0 5/32"
#B-1402-051-DA0
(#B-1402-051-D00) 3/16"
#B-1402-051-EA0 7/32"
#B-1402-051-FA0
(#B-1402-051-F00) 1/4"
#B-1402-051-GA0 9/32"
#B-1402-051-HA0 5/16"
#B-1402-051-KA0
(#B-1402-051-K00) 3/8"
#B-1402-051-LA0
(#B-1402-051-L00) 1/2"
#B-1402-051-MA0
(#B-1402-051-M00) 5/8"
#B-1402-051-NA0
(#B-1402-051-N00) 3/4"
#B-1402-051-PA0
(#B-1402-051-P00) 7/8"
#B-1402-051-QA0
(#B-1402-051-Q00) 1"
#B-1402-051-RA0
(#B-1402-051-R00) 1 1/8"
#B-1402-051-SA0
(#B-1402-051-S00) 1 1/4"
#B-1402-051-TA0
(#B-1402-051-T00) 1 3/8"
#B-1402-051-UA0
(#B-1402-051-U00) 1 1/2"

THREAD WIPER
#102-09203 For Class: LH-1152-4

THREAD WIPER
#102-09807 For Class: LH-1152

WIPER
#101-14106 For Class: LH-1152-4

WIPER LINK ASSEMBLY
#101-13454 For Class: LH-1152-4

NUT
#NS-6110420-SP
For Class: LH-1152-4

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

NEEDLE BAR
#B-1401-051-000 For Classes: LH-512 & 515

PRESSER BAR
#B-1501-581-000 For Classes: LH-512 & 515

NEEDLE BAR CRANK
#B-1209-512-0A0
For Classes: LH-512 & 515

NEEDLE BAR LINK
#B-1408-512-000
For Classes: LH-512 & 515

THREAD TAKE-UP SPRING
#B-3128-512-000 For Classes: LH-512 & 515

ALSO AVAILABLE:
#B-3128-527-000 Check Spring (B)
For Class: LH-1152-4

THREAD TAKE-UP LEVER WASHER
#B-1910-552-000 For Classes: LH-512 & 515

ALSO AVAILABLE:
#WP-0330500-0E
(#WP-0330500-SB)
(#WP-0330500-MB) Washer
For Classes: LH-512 & 515

HOOK SHAFT NEEDLE BEARING
#B-1826-512-000
For Classes: LH-512 & 515

THREAD NEEDLE BEARING
#B-1905-541-B00
For Classes: LH-512, 515 & LK-280

DRIVING ROD NUT
#NS-6680410-SP
(#NS-6680410-SN)
For Classes: LH-512 & 515

ALSO AVAILABLE:
#B-1132-512-000 Nut For Classes: LH-512 & 515
#NS-6060310-SP Nut For Classes: LH-512 & 515

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

THREAD TAKE-UP LEVER ASSEMBLY
#B-1901-512-0A0 For Classes: LH-512 & 515

THREAD TAKE-UP LEVER PIN
#B-1904-541-000 For Classes: LH-512 & 515

ROD PIN
#101-07001 For Class: LH-1152-4

LUBRICATING SHAFT GEAR ASSEMBLY
#B-1814-512-0A0 For Classes: LH-512 & 515

HOOK DRIVING SHAFT GEAR, SMALL
#B-1817-512-000
For Classes: LH-512 & 515

FRAME THREAD GUIDE
#B-1121-512-000
For Classes: LH-512 & 515

L-SHAPE THREAD GUIDE
#B-1131-512-000
For Classes: LH-512 & 515

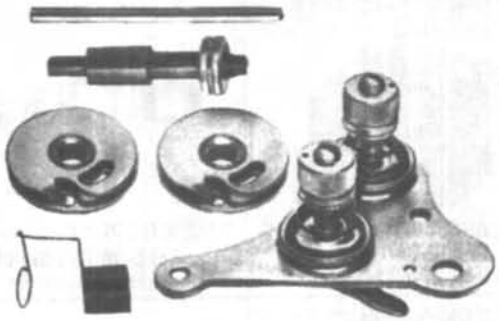
THREAD GUIDE (A)
#B-1118-512-000A
(#B-1118-512-000)
For Classes: LH-512 & 515

THREAD GUIDE
#101-01509 For Class: LH-1152

THREAD GUIDE
#101-01202 For Class: LH-1152

THREAD PRESSER
#102-11308 For Class: LH-1152-4

SPROCKET RING
#B-1214-019-000
For Class: LH-1152-4

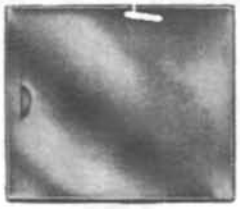


THREAD TENSION CONTROLLER, COMPLETE
#B-3121-512-0A0 For Classes: LH-512 & 515

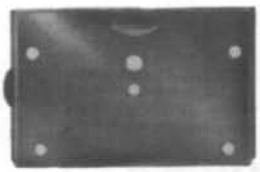
TENSION CONTROLLER PARTS AVAILABLE SEPARATELY:
#B-3123-512-000 Thread Take-Up Spring Stud
#B-1115-232-000 Thread Tension Spring
#B-3124-512-000 Thread Tension Post
#B-3124-512-00B Thread Tension Post (B)
#B-3125-012-000 Thread Tension Post Nut
#B-3126-051-000 Thread Tension Disc
#B-3132-051-000 Thread Tension Release Washer

THREAD GUIDE (D)
#B-1118-512-00D For Class: LH-512

RIGHT BED SLIDE
#101-45506 For Class: LH-1152-4



LEFT BED SLIDE
#101-45001



BED SLIDE ASSEMBLY
#101-00550

PARTS FOR JUKI

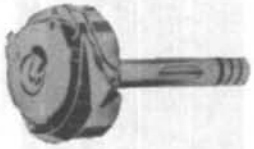
CLASSES: LUH-526 WALKING FOOT & LH-527 NEEDLE FEED

RECOMMENDED NEEDLES: 135 x 17 (3355)

FOR Classes: LUH-526 & LH-527

LARGE CAPACITY HOOK & BASE
#B-1830-521-0A0

FOR Classes: LUH-526 & LH-527



HOOK & BOBBIN CASE CAP
#B-1830-526-0B0
(Hirose Number: HSH-12MCA(2))

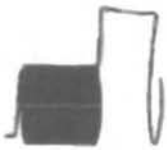
FOR Classes: LUH-526 & LH-527

LARGE CAPACITY BOBBIN CASE CAP
#B-1837-526-0A0

TENSION SPRING (Even Fingers)
#B-1837-526-00B
For Class: LUH-526

FOR Class: LUH-526

B/CASE SPRING
#B-1837-528-00C



THREAD TAKE-UP SPRING
#B-3128-527-000

FOR Class: LUH-526

LARGE BOBBIN HOOK
#B-1830-521-HA0

FOR Class: LUH-526

LARGE BOBBIN CASE ASSEMBLY
#B-1837-521-0A0

SNAP RING
#RE-0400000-K0
(#B-5014-100-000)
(#G-5191-100-000)
For Class: LUH-526

FOR Classes: LUH-526, LU-562

FEED ECCENTRIC ASSEMBLY
#B-1620-562-0A0

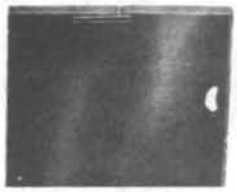
FOR Classes: LUH-526, LU-562

FEED ECCENTRIC ASSEMBLY
#D-1450-055-BA0

FOR Classes: LUH-526

BED SLIDE (Left)
#B-1112-512-F00

FOR Class: LUH-526



BED SLIDE (Right)
#B-1113-512-F00

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

PARTS FOR JUKI

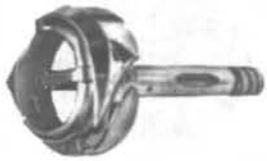
CLASSES: LU-562 & 563 HIGH SPEED SINGLE NEEDLE LOCKSTITCH COMPOUND FEED

RECOMMENDED NEEDLES: 135 x 17 (3355)

FOR Class: LU-562

VERTICAL AXIS SEWING HOOK
#B-1830-055-0A0
#B-1830-055-0A0E-Z

FOR Class: LU-563-3



HEAVY DUTY HOOK
#B-1830-563-BA0
(Hirose Number: HSH-12-15MMJ(A))

FOR Class: LU-563

LARGE CAPACITY VERTICAL AXIS SEWING HOOK
#B-1830-563-0A0
(Hirose Number: HSH-12-15MMJ)

ALSO AVAILABLE:
#040-56349031 Hook Gib For Class: LU-563
#040-05141182 Hook Gib Screw For Class: LU-563

FOR Class: LU-563

HOOK BASE WITH FORK SPRING
#040-56349021H For Use With
#B-1830-563-0A0 Hook

ALSO AVAILABLE:
#040-56348963H Forked Tension Spring
#040-05140582 Tension Spring Holding Screw
#040-05141184 Tension Spring Regulating Screw

FOR Class: LU-563

BOBBIN
#B-9117-563-000
(#B-9117-563-000G)
For Class: LU-563

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

FOR Class: LU-563

ALUMINUM BOBBIN WITHOUT HOLE (Large Capacity)
#B-9117-563-000P For Class: LU-563

ALSO AVAILABLE:
#B-9117-563-000S Bobbin Without Hole (Solid) (Large Capacity) For Class: LU-563

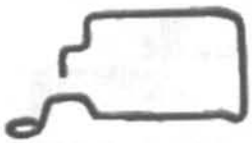
FOR Class: LU-563-3

HOOK BASE WITH FLAT SPRING
#040-56349021 For Use With **#B-1830-563-BA0** Hook

ALSO AVAILABLE:
#040-56348963 Flat Tension Spring
#040-05140582 Tension Spring Holding Screw
#040-05141184 Tension Spring Regulating Screw

OUTSIDE PRESSER FOOT
#B-1525-053-000 For Classes: LU-562 & 3

INSIDE WALKING FOOT
#B-1470-053-000 For Classes: LU-562 & 3



PRESSURE FOOT NEEDLE GUARD
#B-1471-562-000

BED SLIDE, LEFT
#B-1112-053-000A For Classes: LU-562 & 3

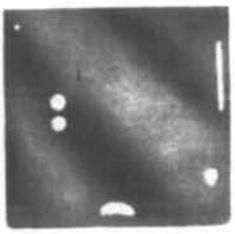
FOR Class: LU562/563

FACE PLATE
#B-3101-053-000

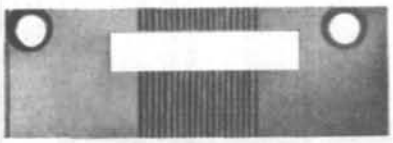
FOR Class: LU562/563

SCREW
#B-3106-019-000

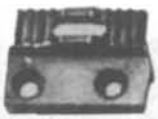
BED SLIDE, RIGHT
#B-1113-053-000A For Classes: LU-562 & 3



BED SLIDE PLATE (Right)
#B-1113-053-000 For Class: LU-562



THROAT PLATE
#B-1109-562-000 For Class: LU-562



FEED DOG
#B-1613-563-000 For Class: LU-562

ALSO AVAILABLE:
#B-1109-053-000A (#B-1109-053-000) Throat Plate For Class: LU-563
#B-1613-053-000 Feed Dog For Class: LU-563

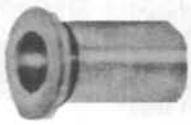
BOBBIN CASE OPENING LEVER CRANK
#B-1822-563-000 For Classes: LU-562 & 563

BOBBIN CASE OPENING LEVER CRANK PIN
#B-1823-051-000 (#B-1823-051-0A0)
For Classes: LU-562 & 3

FOR Class: LU-562, 3

TENSION RELEASE BAR
#B-3122-053-000

FOR Class: LU-562-3



LIFTING ROCKER BUSHING
#D-1455-055-B00

BOBBIN CASE OPENING LEVER NUT (Oil Adjusting) SCREW NUT
#NS-6110420-SP
For Classes: LU-562 & 3

BOBBIN CASE OPENING LEVER
#B-1824-563-000 For Class: LU-563

ALSO AVAILABLE:
#B-1824-051-000 Bobbin Case Opening Lever For Class: LU-562

BOBBIN CASE OPENING LEVER LINK
#B-1820-051-000
For Classes: LU-562 & 3

BOBBIN CRANK SCREW STUD
#B-1821-051-0A0
For Classes: LU-562 & 3

BRACKET ASSEMBLY
#B-1460-053-0A0 For Classes: LU-562 & 563

UPPER FEED ROD
#D-1453-055-B00
For Classes: LU-562 & 3

HOOK SHAFT GEAR WITH SCREW
#B-1816-051-0A0 (#B-1816-055-0A0) (#B-1816-051-000)
For Classes: LU-562 & 3

HOOK DRIVING SHAFT GEAR WITH SCREW
#B-1817-051-0A0
(#B-1817-053-0A0)
(#B-1817-051-000)
For Classes: LU-562 & 3

UPPER HOOK DRIVING SHAFT BUSHING
#B-1814-563-000 For Class: LU-563

LOWER HOOK DRIVING SHAFT BUSHING
#B-1815-563-000 For Class: LU-563

REAR HOOK DRIVING SHAFT BUSHING ASSEMBLY
#B-1808-051-0A0
For Classes: LU-562 & 3

HOOK DRIVING SHAFT BUSHING (Upper)
#B-1814-051-000 For Class: LU-562

FEED BAR
#B-1602-055-000 For Classes: LU-562 & 3

FOR Class: LU-562

THRUST WASHER
#B-1818-051-B00

FOR Class: LU562/563

UPPER MAIN SHAFT
#D-1201-055-B00

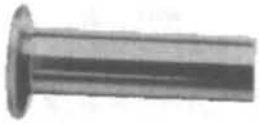
HOOK SHAFT
#B-1801-562-000 For Class: LU-563-3

FEED BAR SLIDE FORK
#B-1604-051-000 For Class: LU-563

FOR Class: LU-562

SAFETY CLUTCH COUNTER HOOK SPRING
#B-1309-055-000

FORK LINK NEEDLE BEARING
#B-1664-562-000



FEED REGULATING ARM SHAFT
#B-1641-562-000
For Classes: LU-562 & 3

FOR Class: LU562/563

FEED REGULATING LINK PIN
#B-1646-562-0A0

FOR Class: LU562/563

FEED DRIVE ECCENTRIC
#B-1840-051-0A0

FOR Class: LU562/563

FEED ROCK CRANK
#B-1616-055-000

FOR Classes: LU-563

FEED BAR ASSEMBLY
#B-1602-562-0A0

FEED BAR ALSO AVAILABLE:
#B-1602-562-000

FOR Class: LU-563

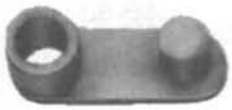
FEED ROCK SHAFT
#B-1601-521-000

FEED REGULATING ARM PIN
#B-1642-562-000
For Classes: LU-562 & 3

SPRING POLE FOR WALKING BAR
#B-1467-053-000 (#B-1467-053-00A) For Classes: LU-562 & 3

WALKING BAR
#B-1466-053-000 For Classes: LU-562 & 3

WALKING BAR SPRING
#B-1468-053-000 For Class: LU-562



WALKING BAR DRIVING LINK
#B-1465-053-000 For Class: LU-562

FOR Class: LU562/563

PRESSER BAR
#B-1501-040-000

FOR Class: LU562/563

HAND LIFTER
#B-1512-051-000

FOR Class: LU562/563

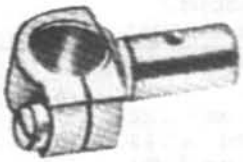
ADJUSTABLE PLATE SPRING
#B-1505-053-000

CONNECTING LINK
#B-1458-053-000

NEEDLE BAR CRANK ROD
#B-1408-051-000
For Classes: LU-562 & 3

NEEDLE BAR THREAD GUIDE
#B-1419-053-000

NEEDLE BAR THREAD GUIDE
#103-08401
For Class: LU-562-3



NEEDLE BAR
CONNECTION ASSEMBLY
#B-1411-053-0B0
For Class: LU-562

NEEDLE BAR FRAME SHAFT
#B-1429-051-0A0
For Class: LU-562

NEEDLE BAR
#B-1401-053-000
For Classes: LU-562 & 3

NEEDLE BAR ROCK FRAME
#B-1420-053-000 For Class: LU-563

FOR Classes: LU-562, 563

NEEDLE BAR FRAME
SLIDE BLOCK
#B-1425-051-000

FOR Class: LU562/563

NEEDLE BAR FRAME
TAPER STUD
#B-1421-051-000

FOR Classes: LU562/563

CRANK CONNECTING
ROD ASSEMBLY
#B-1614-562-0B0

FOR Class: LU562/563

FEED ECCENTRIC GUIDE
#B-1626-562-000

FOR Class: LU562/563

RETAINING COLLAR
FOR FEED ECCENTRIC
#B-1625-057-0A0

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

CRANK CONNECTING ROD
#B-1614-562-000 For Classes: LU-562 & 3

FOR Class: LU562/563

FEED ECCENTRIC GIB
#B-1622-057-000

CRANK CONNECTING ROD NEEDLE BEARING
#B-1627-562-000

SAFETY CLUTCH BODY
#B-1311-055-000 For Class: LU-562

ALSO AVAILABLE:
#B-1639-051-000 Safety Clutch Spring For Class: LU-562

"L" SHAPE LINK
#B-1459-053-000A
For Class: LU-562

FEED ROCK SHAFT
#B-1601-562-000
For Class: LU-562

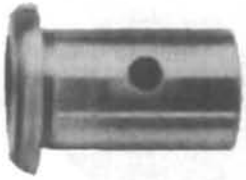
LOWER SHAFT
#D-1801-562-C00
For Class: LU-562-3

LIFTING ROCKER SHAFT CRANK
#D-1454-055-BA0
For Class: LU-562, 563

SLIDE BLOCK
#B-1414-155-000 For Class: LU-562

PRESSER BAR BUSHING (Upper)
#B-1503-051-A00
For Classes: LU-562 & 3

ALSO AVAILABLE:
#B-1503-051-B00 Presser Bar Bushing (Lower) For Classes: LU-562 & 3



BUSHING
#B-1455-053-000
For Classes: LU-562 & 3

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

THREAD TAKE-UP LEVER COVER
#B-1158-563-000
For Classes: LU-562 & 3

THREAD TAKE-UP LEVER ASSEMBLY
#B-1905-563-0A0
(#B-1905-563-0B0) For Class: LU-563

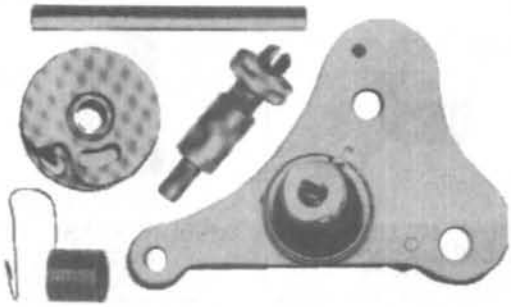
CONSISTING OF AND AVAILABLE SEPARATELY:
#B-1905-563-000 Thread Take-Up Lever
#B-1906-051-000 Take-Up Lever Pin
#B-1907-051-000 Take-Up Lever Thrust Pin

THREAD TAKE-UP LEVER ASSEMBLY
#B-1905-053-0A0
(#B-1905-053-0B0) For Class: LU-562

CONSISTING OF AND AVAILABLE SEPARATELY:
#B-1905-053-000 Thread Take-Up Lever
#B-1906-051-000 Take-Up Lever Pin
#B-1907-051-000 Take-Up Lever Thrust Pin

THREAD TAKE-UP SPRING
#B-3128-051-000
(#B-3118-051-000)
For Classes: LU-562 & 3

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.



THREAD TENSION ASSEMBLY
#B-3121-053-0A0 For Classes: LU-562 & 3

THREAD TENSION PARTS AVAILABLE SEPARATELY:
#B-3123-051-000 Stud For Classes: LU-562 & 3
#B-3125-012-000 Thread Tension Post Nut For Classes: LU-562 & 3
#B-3126-051-000 Thread Tension Disc For Classes: LH-512 & 515; LU-562 & 3
#B-3129-053-000 Thread Tension Spring For Classes: LU-562 & 3
#B-3132-051-000 Thread Tension Release Washer For Classes: LH-512 & 515; LU-562 & 3
#B-3149-123-000 (#B-3149-123-B00) Tension Spring For Classes: LU-562 & 3

FOR Class: LU562/563

REAR LIFTING BAR ROLLER HOLDER
#B-3416-051-000

ALSO AVAILABLE:
#B-3417-051-000 Rear Lifting Bar Roller
#SD-0550801-SP Hinge Screw
#SS-7110510-SP Screw

FOR Class: LU562/563

KNEE LIFTER FRONT LEVER
#B-3409-053-000

YOU ARE VERY IMPORTANT TO US. PLEASE US HOW WE'RE TAKING CARE OF YOU.

SPRING
#B-3414-051-000 For Classes: LU-562 & 3

WING SCREW WASHER
(Hinge Washer)
#D-1457-055-B00
(#D-1457-055-000)
For Classes: LU-562 & 3

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

THREAD RELEASE GUIDE
#B-1461-053-0A0
(#B-1416-053-0A0)
(#B-1416-053-00A)
(#B-1416-053-00B)
(#B-1416-053-000)
For Classes: LU-562 & 3

THREAD RELEASE SPRING
#B-1462-053-000
For Classes: LU-562 & 3

SPRING RETAINING COLLAR
#CS-0510713-SC
For Classes: LU-562 & 3

FRAME THREAD GUIDE (Lower)
#B-1131-562-000 For Classes: LU-562

FRAME THREAD GUIDE (Middle)
#B-1130-051-000 For Class: LU-562

THREE HOLE THREAD EYELET
#B-1128-051-000 For Class: LU-562

FRAME THREAD EYELET, UPPER
#B-1129-563-000 For Class: LU-563

NEEDLE THREAD GUIDE PIN
#B-1114-051-000
For Classes: LU-562 & 3

FOR Class: LU562/563

ADJUSTABLE PLATE
#B-3138-512-000

PIN
#B-1515-051-000
For Class: LU-562-3

OIL RECEIVING COVER
#B-1839-563-000
For Classes: LU-562 & 3

FOR Class: LU562/563

OIL CUP
#B-1155-053-000

FOR Class: LU562/563

OIL FILTER SLEEVE
#B-3501-051-000

HAND WHEEL
#B-1227-053-000 For Class: LU-563

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index, The Item May Be Listed Elsewhere!

REVERSE FEED CONTROL LEVER
#B-1624-555-000 For Classes: LU-562 & 3

FOR Class: LU562/563

TENSION SPRING
#B-1666-562-000

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

TIMING BELT
#B-1301-051-000 For Classes: LU-562 & 3

FRICTION PLATE NUT
#NS-6080210-SP
For Classes: LU-562 & 3

ALSO AVAILABLE:
#NS-6660430-SP
(#NS-6660340-SP) Nut For Classes: LU-562 & 3
#NS-6110310-SP Nut For Classes: LU-562 & 3
#NS-6090310-SP
(#G-5365-100-000)
(#NS-6090310-SC) Nut For Class: LUH-526

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

PARTS FOR JUKI

CLASSES: LBH-761, 762 & 763 AND LBH-771, 772 & 773 HIGH SPEED SINGLE NEEDLE LOCKSTITCH STRAIT BUTTON HOLERS

RECOMMENDED NEEDLES: 135 x 5 (1949)

FOR Classes: 761, 762 & 763

KNIVES

#B-2702-047-F00 Size: ¼"
#B-2702-047-K00 Size: ⅜"
#B-2702-047-I00 Size: 7/16"
#B-2702-047-L00 Size: ½"
#B-2702-047-V00 Size: 9/16"
#B-2702-047-M00 Size: ⅝"
#B-2702-047-N00 Size: ¾"
#B-2702-047-P00 Size: ⅞"
#B-2702-047-Q00 Size 1"
#B-2702-047-R00 Size: 1⅛"
#B-2702-047-S00 Size: 1¼"

ALSO AVAILABLE:
#B-2745-771-L00 For Class: LBH-771

FOR Classes: LBH-761, 762 & 763

HOOK
#B-1808-761-0A0
(#B-1808-761-0AB)
(Hirose Number: DP2-NJ)
#B-1808-761-0A0E-Z

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

FOR Class: LBH-771

HOOK
#B-1808-771-0A0 (#B-1808-771-0AC) (Hirose Number: DP2-NJ(771))

ALSO AVAILABLE:
#B-1808-771-00B Hook Gib For Classes: LBH-771, 772 & 773

FOR Classes: LBH-761, 762 & 763

BOBBIN CASES
#B-1810-761-0A0 (#B-1810-761-000)

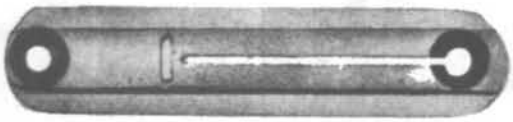
ALSO AVAILABLE:
#B-1810-771-0A0 Bobbin Case For Classes: LBH-771, 772 & 773
#B-1810-761-E00 Bobbin Case Tension Spring For Classes: LBH-761, 762 & 773, 771, 772, 773

FOR Classes: LBH-761, 762 & 763

ALUMINUM BOBBIN
#B-1809-761-000

ALSO AVAILABLE:
#B-1811-771-000 Aluminum Bobbin For Classes: LBH-771, 772 & 773

NEEDLE PLATE (A)
#B-2402-761-000 For Class: LBH-761



NEEDLE PLATE
#B-2402-771-000 For Class: LBH-771

KNIFE GUARD
#B-2746-771-000 For Class: LBH-771

BOBBIN STOPPER
#B-2424-771-000A
For Class: LBH-771

PRESSURE PLATE MOUNTING BASE
#B-2425-771-000 For Class: LBH-771

COUNTER KNIFE
#B-2408-761-000 For Class: LBH-761

NEEDLE THREAD TRIMMER (A) ASSEMBLY
#B-2001-761-0A0
For Class: LBH-761

NEEDLE THREAD TRIMMER BLADE (Upper), COMPLETE
#B-2002-761-0A0
(#B-2002-761-000)
For Class: LBH-761

NEEDLE THREAD TRIMMER (A) (Lower)
#B-2001-761-000
For Class: LBH-761

COUNTER KNIFE
#B-2408-771-000 For Class: LBH-771

BOBBIN THREAD TRIMMER BLADE, COMPLETE
#B-2406-761-0A0
For Class: LBH-761

CHECK SPRING
#B-3112-761-000
For Class: LBH-761

BOBBIN THREAD TRIMMER BLADE
#B-2406-771-0A0
For Class: LBH-771

BOBBIN THREAD TRIMMER (Lower)
#B-2404-771-000 For Class: LBH-771

BOBBIN THREAD TRIMMER LINK
#B-2420-771-000 For Class: LBH-771

BOBBIN THREAD PULLER
#B-2405-771-000
For Classes: LBH-771, 772 & 773

NEEDLE THREAD TRIMMER, COMPLETE
#B-2001-762-0A0 For Class: LBH-762

ALSO AVAILABLE:
#B-2001-762-000 Needle Thread Trimmer (Lower) For Class: LBH-762
#B-2001-763-0A0 (#B-2201-763-0A0) Needle Thread Trimmer, Complete For Class: LBH-763

NEEDLE THREAD TENSION SPRING
#B-2003-761-000
For Class: LBH-761

NEEDLE THREAD TRIMMER, COMPLETE
#B-2001-771-0A0
For Class: LBH-771

NEEDLE THREAD TRIMMER (Lower)
#B-2001-771-000
For Class: LBH-771

BLADE (Upper)
#B-2002-771-0A0
(#B-2002-771-000)
For Class: LBH-771

NEEDLE THREAD PRESSER SPRING
#B-2003-771-000
For Class: LBH-771

FOR Class: LBH-761

NEEDLE BAR CONNECTING SLIDE BLOCK
#B-1414-232-000

KNIFE STOP LEVER HINGE STUD
#B-2730-761-000 For Class: LBH-761

POSITION BRACKET
#B-1405-771-000
(#B-1405-761-000)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

NEEDLE BAR
#B-1401-761-000 For Class: LBH-761

SLIDE ROLLER CONNECTING PIN
#B-1503-761-000
For Class: LBH-761

ALSO AVAILABLE:
#B-1503-771-000 Slide Roller Connecting Pin For Class: LBH-771

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

THRUST WASHER
#B-1223-771-000 For Classes: LBH-771, 772 & 773

ALSO AVAILABLE:
#B-1221-771-00C Main Shaft Thrust Washer For Class: LBH-771
#B-1814-771-000 Thrust Washer (Lower)

CLUTCH SPRING
#B-2914-761-000
For Class: LBH-771

TORSION SPRING
#B-2718-761-000
For Classes: LBH-761 & 771

TORSION SPRING
#B-2725-761-000
For Classes: LBH-761 & 771

PRESSURE SPRING
#B-2619-232-000
For Class: LBH-771

THREAD GUIDE
#B-2417-771-000 For Classes: LBH-771, 772 & 773

TRIP LATCH
#B-2421-771-000 For Classes: LBH-771, 772 & 773

NEEDLE BAR THREAD GUIDE
#B-3115-761-000
For Classes: LBH-761 & 771

STOP CAM SPRING
#B-1211-232-000
For Class: LBH-771

BELT GUARD SPRING
#B-1128-761-000

IF YOU CAN'T LOCATE A PART UNDER A PARTICULAR MACHINE CLASS, REFER TO THE NUMERICAL INDEX, THE ITEM MAY BE LISTED ELSEWHERE!

PARTS FOR JUKI CLASS LU-2210-4 & 6

FOR Classes: LU-2210-4 & 6

ROTARY HOOK
#107-22551

BOBBIN CASE
#107-22700

ALSO AVAILABLE:

#107-22809 Hook Gib
#107-22908 Tension Spring
#107-23005 Needle Guard
#107-23401 Set Screw
#107-23302 Regulating Screw With Slots

FOR Classes: LU-2210-4 & 6

ALUMINUM BOBBIN WITH KNURLED STEM
#107-23609

FOR Classes: LU-2210-4 & 6

THROAT PLATE
#107-01704

FOR Classes: LU-2210-4 & 6

FEED DOG
#107-17106

FOR Classes: LU-2210-4 & 6

OUTSIDE FOOT WITH GUARD
#107-12552

FOR Classes: LU-2210-4 & 6

INSIDE FOOT
#107-11653

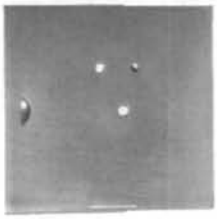
FOR Classes: LU-2210-4 & 6

TOP KNIFE
#107-26305

FOR Classes: LU-2210-4 & 6

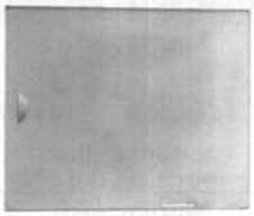
BOTTOM KNIFE
#107-26404

FOR Classes: LU-2210-4 & 6



SLIDE PLATE (Right)
#107-01803

FOR Classes: LU-2210-4 & 6



SLIDE PLATE (Left)
#107-01902

FOR Classes: LU-2210-4 & 6

SPRING
#107-26909

FOR Classes: LU-2210-4 & 6

SPRING
#107-23500

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

PARTS FOR JUKI

CLASSES: MO-352, 353, 354, 357 & 358 HIGH SPEED SINGLE NEEDLE OVERLOCK; MO-800, 804, 812 & 816 HIGH SPEED SINGLE NEEDLE OVERLOCK; MO-1505 & 1516G HIGH SPEED SINGLE OVERLOCK; MO-2400, 2500, 2504, 2514 & 2516 HIGH SPEED SINGLE NEEDLE OVERLOCK; MOG-2500 SINGLE NEEDLE THREE THREAD OVERLOCK; AND MOG-2516 TWO NEEDLE FIVE THREAD SAFETY STITCH

RECOMMENDED NEEDLES: B27 (3660) (DC x 27)

FOR Classes: MO-352, 353, 354, 355 & 357

UPPER KNIFE, CARBIDE
#B-4108-352-00D

FOR Classes: MO-352, 353, 354, 355 & 357

UPPER KNIFE
#B-4108-352-00B
(#B-4108-352-000)

FOR Classes: MO-352, 353, 354, 355 & 357

LOWER KNIFE
#B-4122-352-00A (#B-4122-352-000) (#B-4122-354-00A)
(#B-4122-357-00D)

FOR Classes: MO-352, 353, 354, 355 & 357

LOWER KNIFE, HIGH SPEED STEEL
#B-4122-352-00C
(#B-4122-352-00D)

FOR Classes: MO-352, 353, 354, 355 & 357

THREAD TRIMMER
#B-1530-352-000

ALSO AVAILABLE:
#B-1530-355-000 Thread Trimmer For Class: MO-357

FOR Class: MO-800

WIDE UPPER KNIFE, CARBIDE TIP
#B-4111-804-00A

FOR Class: MO-800

NARROW UPPER KNIFE, CARBIDE TIP
#B-4111-804-00C

FOR Class: MO-800

LOWER KNIFE, HIGH SPEED
#B-4118-804-00C (#B-4118-804-000)

FOR Class: MO-800

LOWER KNIFE, FOR HEAVY WORK
#B-4118-804-00B

FOR Class: MO-800

THREAD TRIMMER
#B-1528-804-000A

FOR Class: 816

THREAD TRIMMER
#W-1528-804-000

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: MO-1516G

LOWER KNIFE
#115-66502

FOR Class: MO-1516G

UPPER KNIFE
#115-65900

FOR Class: MO-1516G

CHAIN KNIFE
#115-21903

FOR Class: MO-2500

LOWER KNIFE
#118-97501 For Class: MO-2500

FOR Classes: MO-2504 & 2514

CARBIDE KNIFE
#118-45708

ALSO AVAILABLE:
#118-45609 Carbide Knife For Class: MO-2516

FOR Class: MO-2500

LOWER KNIFE
#118-46003

FOR Classes: MO-2316 & 1514

UPPER KNIFE, CARBIDE
#B-4111-804-00E

FOR Classes: 2504 & 2514

CARBIDE KNIFE
#118-45807

ALSO AVAILABLE:
#118-45906 Carbide Knife For Class: MO-2516

FOR Classes: MO-2304, 2504

UPPER KNIFE
#118-47407

FOR Classes: MO-2316, 2516

UPPER KNIFE
#118-47506

FOR Class: MO-2500

UPPER KNIFE PRESSER PLATE
#B-4107-804-000

UPPER KNIFE PRESSER PLATE
#B-4107-804-000A

WASHER FOR UPPER KNIFE
#B-4109-804-000

UPPER KNIFE GUIDE
#B-4108-804-000

FOR Class: MO-1500

UPPER KNIFE COVER
#115-65603

FOR Class: MO-1500

UPPER KNIFE
PRESSER PLATE
#115-65702

FOR Classes: MO-2400, 2500, 2504, 2516

UPPER LOOPER
#118-88203

FOR Classes: MO-2400, 2500, 2504, 2516

LOWER LOOPER
#118-88500

FOR Classes: MO-2400, 2500, 2504, 2516

UPPER KNIFE SUPPORT
#115-98000

FOR Classes: MO-2400, 2500, 2504, 2516

UPPER KNIFE
ANGLE HOLDER
#118-45500

FOR Classes: MO-2400, 2500, 2504, 2516

LOWER KNIFE
PRESSER PLATE
#118-46102

LOWER KNIFE PRESSER PLATE
#B-4117-804-000
(#B-4117-804-000A)

UPPER LOOPER
#115-44806 For Classes:
MO-1516G-FF6 & MO-1504G-0M6

LOWER LOOPER
#115-44905 For Class: MO-1516

CHAIN LOOPER
#115-39202 For Class: MO-1516

UPPER KNIFE GUIDE
#B-4108-804-000A
For Class: MO-804

VIBRATING SHAFT LOCK NUT
#NS-6150310-SP
(#NS-6150320-SP)

UPPER BLIND LOOPER
#B-2514-803-000 For Class: MO-800

UPPER LOOPER
#B-2519-804-000

ALSO AVAILABLE:
#B-2519-814-000 Upper Looper For Class: MO-814

CHAIN LOOPER
#B-2118-816-000

LOWER LOOPER
#B-2521-804-000

CHAIN LOOPER
#B-2011-357-000

LOWER LOOPER
#B-2521-352-000

CHAIN LOOPER
#118-29405 For Class: MO-2516

LOWER LOOPER
#118-88401 (#119-99307) For
Classes: MO-2516
& DD6-500

LOOPER
#118-88501 For Class: MO-2500

FOR Class:

UPPER LOOPER
#120-14908
For Class: MO2504

LOOPER
#B-2521-814-00B For Class: MO-814

UPPER LOOPER
#118-88104 For Classes: MO-2516 & DD6-500

ALSO AVAILABLE:
#118-88005 Upper Looper (Needle #8 Thru # 13) For Classes: MO-2504 & 2516
#118-88302 Upper Looper For Classes: MO-2504 & 2516 (Needle #21) And For Class: MO-2514 (Needle #9 Thru #16)

UPPER LOOPER
#B-2520-352-000

BLIND LOOPER
#B-2520-353-000

LOWER LOOPER
#118-89904 For Class: MOG-2505

UPPER SPREADER
#116-93108 For Class: MOG-2516

LOOPER (Spreader)
#118-88609 For Class: MO-2500

UPPER LOOPER
#115-82400

UPPER LOOPER
#116-81301
For Class: MOG-2505

LOOPER (Spreader)
#118-88708 For Class: 2500

PRESSER FOOT & LIFT MECHANISM PARTS FOR Class: MO-816

PRESSER FOOT ASSEMBLY
#B-1507-816-0A0

FOR Class: MOG-2405

UPPER SPREADER
#120-14809

FOR Class: MOG-2415

LOOPER
#119-99802

FOR Class: MOG-2416

CHAIN LOOPER
#120-03604

FOR Classes: MO-2400, 2500, 2504, 2516

UPPER LOOPER
HOLDER CONNECTOR
#118-31674

FOR Classes: MO-2400, 2500, 2504, 2516

UPPER LOOPER
SUPPORT ARM
#118-29355

FOR Classes: MO-2400, 2500, 2504, 2516

LOWER LOOPER
SUPPORT ARM
#118-32458

FOR Classes: MO-2400, 2500, 2504, 2516

CHAIN LOOPER
THREAD GUIDE
#118-29504

FOR Classes: MO-2400, 2500, 2504, 2516

CHAIN LOOPER
THREAD GUIDE
#118-29603

FOR Classes: MO-2400, 2500, 2504, 2516

LOOPER THREAD
GUIDE RIGHT
#118-32904

FOR Classes: MO-2400, 2500, 2504, 2516

LOOPER COVER HINGE PIN
#118-03004

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PRESSER FOOT & LIFT MECHANISM PARTS FOR Class: MO-816

HINGED PRESSER FOOT
#B-1507-816-000 For Classes: MO-816 (DD4)

ALSO AVAILABLE:
#B-1509-816-000 Hinge For Presser Foot (DD4)
#B-1506-716-000 Presser Foot Arm For Class: MO-816

PRESSER FOOT & LIFT MECHANISM PARTS FOR Class: MO-816

REAR PRESSER FOOT
#B-1508-816-000

PRESSER FOOT & LIFT MECHANISM PARTS FOR Class: 804

PRESSURE FOOT RELEASE LEVER
#B-1518-704-000

PRESSER FOOT & LIFT MECHANISM PARTS FOR Class: MO-816

AUXILIARY STOPPER (Foot Guide)
#B-1530-816-D00 For Class: MO-816

PRESSER FOOT & LIFT MECHANISM PARTS FOR Class: 804

STITCH TONGUE
#B-1509-804-000 For Class: MO-804

ADDITIONAL PRESSER FOOT & LIFT MECHANISM PARTS AVAILABLE:

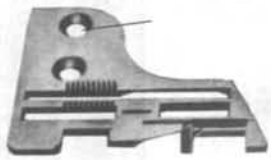
#B-1508-804-000 Presser Foot Set Spring For Classes: MO-804 & 814
#B-1510-816-000 Presser Foot Pin
#B-1511-816-000 Rear Presser Foot Screw
#B-1512-816-000 Rear Presser Foot Spring
#B-1513-804-000 Presser Foot Lifting Lever Pin
#B-1513-816-000 Nut For Rear Presser Foot
#B-1514-816-000 Presser Foot Screw
#B-1515-816-000 Presser Foot Arm Spring
#RE-0200000-K0 Presser Foot Lifting Lever Pin Snap Ring
#SS-6060340-SP Presser Foot Guard Screw
#SS-7111410-SP Stopper Screw For Class: MO-800

FOR Class: MO-804

REAR PRESSER FOOT SHIELD
#B-1511-804-000

ALSO AVAILABLE:
#B-1511-814-000
Rear Presser Foot Shield
For Class: MOG-2514

#SS-7110710-SP Screw



THROAT PLATE
#B-1134-816-000A (#R-4508-E0D-C00) (#B-1134-816-000)

#SS-9111050-SP Screw

MAIN FEED DOG
#B-1656-816-000

AUXILIARY FEED DOG
#B-1658-804-000

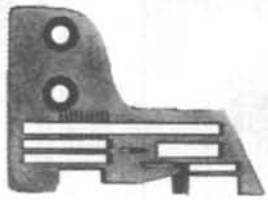
#SS-9111010-SP Screw

DIFFERENTIAL FEED DOG
#B-1657-816-000

FOR "DDG" (⅛" x ⅛") GAUGE SET

PRESSER FOOT ASSEMBLY
#B-1507-816-0A0
(#B-1507-716-0A0)

FOR "DDG" (⅛" x ⅛") GAUGE SET



THROAT PLATE
#R-4608-E0D-F00

FOR "DDG" (⅛" x ⅛") GAUGE SET

MAIN FEED DOG
#B-1656-816-000

FOR "DDG" (⅛" x ⅛") GAUGE SET

DIFFERENTIAL FEED DOG
#B-1657-816-D0G

FOR "DDG" (⅛" x ⅛") GAUGE SET

NEEDLE CLAMP
#B-1420-716-D00

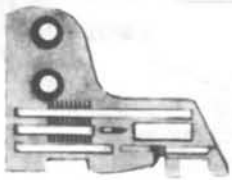
OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: MO-816-FF6 GAUGE SET

PRESSER FOOT ASSEMBLY
#B-1507-816-FAD

ALSO AVAILABLE:
#B-1507-816-FAG Presser Assembly "FF6"

FOR Class: MO-816-FF6 GAUGE SET



THROAT PLATE
#R-4612-E0F-G00A

FOR Class: MO-816-FF6 GAUGE SET

MAIN FEED DOG
#B-1656-816-F0H

ALSO AVAILABLE:
#B-1656-816-F0DA Main Feed Dog "FF6"

FOR Class: MO-816-FF6 GAUGE SET

DIFFERENTIAL FEED DOG
#B-1657-816-F0K

ALSO AVAILABLE:
#B-1657-816-F0FA Differential Feed Dog "FF6"

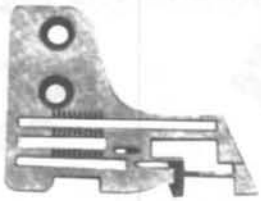
FOR Class: MO-816-FF6 GAUGE SET

NEEDLE CLAMP
#B-1420-716-F00

FOR "DF6" GAUGE SET

PRESSER FOOT ASSEMBLY
#B-1507-816-DAB

FOR "DF6" GAUGE SET



THROAT PLATE
#R-4608-E0F-G00

FOR "DF6" GAUGE SET

MAIN FEED DOG
#B-1656-816-D0J

FOR "DF6" GAUGE SET

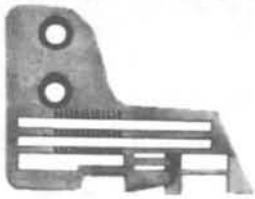
DIFFERENTIAL FEED DOG
#B-1657-816-F0K

FOR "DF6" GAUGE SET

NEEDLE CLAMP ASSEMBLY
#B-1419-816-0A0 For Class: MO-816

ALSO AVAILABLE:
#B-1419-716-000A Needle Clamp Base For Classes: MO-814 & 816
#B-1420-716-D00 Chain Needle Clamp For Class: MO-816
#SS-8080410-TP Screw For Classes: MO-814 & 816

FOR "DF6" GAUGE SET



THROAT PLATE
#R-4308-E0F-E00 For Class: MO-812 (DF6)

FOR "DF6" GAUGE SET

MAIN FEED DOG
#B-1656-812-D0C For Class: MO-812 (DF6)

FOR "DF6" GAUGE SET

AUXILIARY FEED DOG
#B-1658-812-00A For Class: MO-812 (DF6)

FOR "DF6" GAUGE SET

DIFFERENTIAL FEED DOG
#B-1657-812-D0A For Class: MO-812 (DF6)

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

FOR Classes: MO-2400, 2500, 2504, 2516

TRACTOR FOOT ASSEMBLY
#115-21259

ALSO AVAILABLE – PARTS SOLD SEPARATELY:
#115-21267 Tractor Foot Only
#115-21903 Chain Knife

FOR Classes: MO-2400, 2500, 2504, 2516

PRESSER FOOT COMPLETE
#118-76158

ALSO AVAILABLE:
#118-76166 Presser Foot Complete
#118-76356 Presser Foot Complete
#118-76364 Presser Foot Complete
#118-81455 (#118-81471) Presser Foot Complete

FOR Classes: MO-2400, 2500, 2504, 2516

PRESSER FOOT COMPLETE
#118-77750

FOR Classes: MO-2400, 2500, 2504, 2516

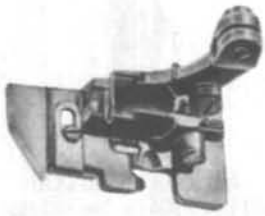
REAR PRESSER FOOT
#118-75309

FOR Classes: MO-2400, 2500, 2504, 2516

PRESSER FOOT TENSION ADJUSTING SCREW
#118-20206

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

FOR Class: MO-2516-FF6-500 GAUGE SET



PRESSER FOOT ASSEMBLY
#118-77768

FOR Classes: MO-2400, MO-2500

PRESSER FOOT ARM
#118-19604

FOR Class: MO-2516-FF6-500 GAUGE SET

THROAT PLATE
#R-4612-H0F-G00

ALSO AVAILABLE:
#118-06304 Needle Plate Plug
For Class: MO-2400 & 2500

FOR Class: MO-2516-FF6-500 GAUGE SET

MAIN FEED DOG
#118-83006

FOR Class: MO-2516-FF6-500 GAUGE SET

DIFFERENTIAL FEED DOG
#118-85407

FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE CLAMP
#118-69005

FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE CLAMP WIDE GAUGE
#118-69658

FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE CLAMP BASE
#118-15503

FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE THREAD TAKE-UP GUIDE
#118-16600

FOR Classes: MO-2400, 2500, 2504, 2516

THREAD GUIDE
#118-16501

FOR Class: MO-2516-FF6-500 GAUGE SET

AUXILIARY FEED DOG
#118-87304 (#118-87403)

FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE THREAD PRESSER GUIDE
#118-16303

FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE CLAMP BASE
#118-16857

FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE CLAMP WASHER
#118-17103

FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE THREAD CLAMP
#118-16907

FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE THREAD PRESSER GUIDE
#118-16402

FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE THREAD GUIDE
#118-17202

FOR Class: MO-2516-FF6-500 GAUGE SET

NEEDLE CLAMP
#118-70458

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

FOR Class: MO-2516-DD6-500 GAUGE SET

PRESSER FOOT ASSEMBLY
#118-77578

FOR Class: MO-2516-DD6-500 GAUGE SET

THROAT PLATE
#R-4608-H0D-F00

FOR Class: MO-2516-DD6-500 GAUGE SET

MAIN FEED DOG
#118-82909

FOR Class: MO-2516-DD6-500 GAUGE SET

DIFFERENTIAL FEED DOG
#118-85308

FOR Class: MO-2516-DD6-500 GAUGE SET

AUXILIARY FEED DOG
#118-87304

FOR Class: MO-2516-DD6-500 GAUGE SET

NEEDLE CLAMP
#118-70359

PRESSER FOOT ASSEMBLY
#118-77552 For Class: MO-2500

THROAT PLATE
#R-4508-H0D-DA0 For Class: MO-2500

MAIN FEED DOG
#118-82800 For Class: MO-2500

DIFFERENTIAL FEED DOG
#118-85209 For Class: MO-2500

FOR Class: MOG-2500

MAIN FEED DOG
#115-28304

AUXILIARY FEED DOG
#118-87304 For Class: MO-2500

MAIN FEED DOG
#118-82206 Used With R-4300-H0D-E00 Throat Plate For Class: MO-2500

FOR Class: MOG-2500

THROAT PLATE
#R-4612-G0F-JA0

FOR Class: MOG-2500

DIFFERENTIAL FEED DOG
#115-28403

FOR Class: MOG-2500

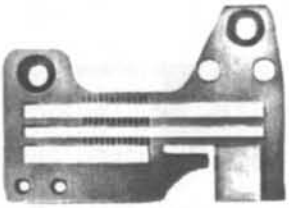
AUXILIARY FEED DOG
#115-28502

FOR Class: MOG-2500

PRESSER FOOT ASSEMBLY
#115-21267

FOR Class: MOG-2500

NEEDLE CLAMP BASE
#115-15608



THROAT PLATE ASSEMBLY
#R-4300-G0M-Q0A For Class: MOG-2500

ALSO AVAILABLE:
#R-4300-G0M-Q0A Throat Plate Assembly For Class: MOG-2500

FOR Class: MOG2500

FOOT COMPLETE
#118-76851

FOR Class: MOG2500

STOPPER WASHER
#115-29104

FOR Class: MOG2500

FOOT ARM (HINGED)
#118-72108

FOR Class: MOG2500

FOOT SHANK (HINGED)
#118-72009

FOR Class: MOG2500

NEEDLE THREAD
TAKE-UP LEVER
#118-16006

FOR Class: MOG2500

LEFT LOOPER
THREAD TAKE-UP
#118-33209

FOR Class: MOG2500

RIGHT LOOPER
THREAD TAKE-UP
#118-33001

FOR Class: MOG2500

LOWER LOOPER
THREAD TAKE-UP
#118-33506

FOR Classes: MO-2400, 2500, 2504, 2516

MAIN FEEDER
#118-84004

FOR Class: MOG2500

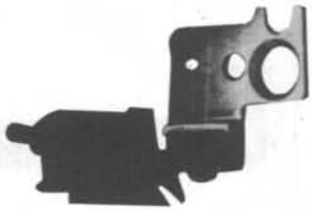
UPPER LOOPER
THREAD GUIDE
#118-33308

FOR Classes: MO-2400, 2500, 2504, 2516

DIFFERENTIAL FEEDER
#118-86009

DIFFERENTIAL FEED DOG
#118-85100 For Class: MO-2504

AUXILIARY FEED DOG
#118-87106 For Class: MO-2514



BACK TACKER
#MAZ-08200-0B0
For Class: MO-2500

LOWER KNIFE CLAMP
#B-4121-352-000 For Class: MO-357

MAIN FEEDER
#118-82107
For Class: MO2504

NEEDLE CLAMP
GUIDE SHAFT
#120-03109
For Class: MOG2500

SPRING
#B-2204-357-000 For Class: MO-357

UPPER LOOPER HOLDER
ASSEMBLY
#B-2518-804-0A0B
(#B-2518-804-00B)
For Class: MO-800

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

UPPER LOOPER DRIVE ASSEMBLY
#B-2517-804-0A0A (#B-2517-804-000) (#B-2512-804-0A0)
For Class: MO-800

UPPER LOOPER SUPPORT ARM ASSEMBLY
#B-2518-804-000A
For Class: MO-800

UPPER LOOPER HOLDER
#B-2518-804-000

LOOPER COVER HINGE BRACKET
#B-1111-352-000 For Classes: MO-352, 353, 354 & 355

LOOPER COVER BRACKET
#118-02907
For Class: MO-2400

CHAIN LOOPER SLIDE BLOCK
#B-2105-816-000 For Class: MO-816

ALSO AVAILABLE:
#B-2120-816-000
(#B-2120-816-0A0) Chain Looper Slide Block Pin For Class: MO-816

LOOPER COVER STOPPER SPRING
#B-1122-704-000
(#B-1122-804-000)
For Class: MO-800

LOOPER COVER PLATE
#118-03103 For Class: MO-2500

LOOPER COVER GUIDE PLATE
#118-03202 For Class: MO-2400

UPPER LOOPER THREAD TAKE-UP
#B-2523-804-000

ALSO AVAILABLE:
#B-1422-804-000 Pin For Upper Looper Shaft

UPPER LOOPER GUIDE
#B-2512-804-000A

SPRING
#B-1555-816-000 For Class: MO-816

SPRING
#B-1515-816-00B
For Class: MO-816

LOOPER COVER SPRING
#B-1140-804-000

LOOPER COVER SPRING
#B-1140-716-000 For Class: MO-800

LOOPER COVER SPRING
#B-1115-352-000 For Class: MO-352

CHAIN LOOPER THREAD CAM HOOK
#B-2204-816-000

CHAIN LOOPER THREAD CAM
#B-2203-816-000

CHAIN WASHER
#B-2531-704-000

LOOPER THREAD GUIDE TUBE GUIDE
#B-2402-716-000 For Class: MO-816

THREAD WIPER
#111-11606 For Class: MO-2500

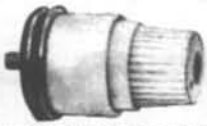
NEEDLE THREAD TAKE-UP LEVER
#B-1428-804-000 For Class: MO-816

LOOPER THREAD TAKE-UP, LEFT
#B-2522-704-000

NEEDLE BAR THREAD TAKE-UP
#B-1419-357-000 For Class: MO-357

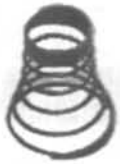
HOLDER
#B-2520-704-0A0
(#B-2520-704-000)

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).



NEEDLE THREAD TENSION POST ASSEMBLY (Red)
#B-3101-704-0B0
(#B-3101-804-0A0)
(#B-3103-704-0A0)
For Classes: MO-804 & 816

ALSO AVAILABLE:
#B-3102-704-0B0
(#B-3102-804-0A0)
(#B-3102-704-0A0) Upper Looper Thread Tension Post Assembly (Yellow) For Classes: MO-804 & 816
#B-3103-704-0B0
(#B-3103-804-0A0)
(#B-3101-716-0B0)
(#B-3103-704-0A0) Lower Looper Thread Tension Post Assembly (Blue) For Classes: MO-804 & 816



NEEDLE THREAD TENSION SPRING (Red)
#B-3101-804-000 For Classes: MO-804 & 816

ALSO AVAILABLE:
#B-3102-804-000 Upper Looper Thread Tension Spring (Yellow) For Classes: MO-804 & 816
#B-3103-804-000 Lower Looper Thread Tension Spring (Blue) For Classes: MO-804 & 816

TENSION KNOB
#B-3106-704-00A Red
#B-3106-704-00B Blue
#B-3106-704-00C Yellow
★ For Classes: MO-804, 814 & 816

TENSION DISC THREAD GUIDE
#B-3108-804-000

TENSION DISC
#B-3126-012-000

CHAIN NEEDLE THREAD TENSION DISC
#B-1425-816-000

NEEDLE THREAD TENSION DISC
#B-1425-704-000 For Class: MO-800

TENSION DISC
#B-1420-352-000 For Class: MO-352

ALSO AVAILABLE:
#B-1421-352-000 For Class: MO-352 Hinge Screw

TENSION POST
#B-3105-804-000
For Class: MO-804

TENSION DISC PRESSER TUBE
#B-3107-704-000
For Class: MO-804

TENSION SPRING BUSHING
#B-3112-704-000
For Class: MO-804

FELT FOR THREAD TENSION
#B-3120-704-000
For Class: MO-804

TENSION POST NUT
#B-3106-816-000 For Class: MO-816

NEEDLE THREAD PRESSER
#B-1423-704-000

NEEDLE THREAD TENSION WASHER
#WP-0371016-SD
(#WP-0371016-SP)
(#WP-0371016-SA)

NEEDLE THREAD PRESSER SPRING
#118-16204 For Class: MOG-2516

FOR Class: MO-2514

PRESSER FOOT SPRING
#B-1508-804-00B

SLIDE BLOCK
#B-1663-804-000 For Class: MO-804

SLIDE BLOCK ASSEMBLY
#B-1623-804-0A0
(#B-1623-804-000)
For Class: MO-804

THREAD CAM SHAFT
#B-2202-816-000 For Class: MO-816

OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.

SHIRRING ATTACHMENTS

FOR Class: M0816
#MAT-80101-SBA-B1

FOR Class: M0812
#MAT-80101-SBA-B2

PARTS AVAILABLE SEPARATELY
#MAT-80102-S00 Shirring Blade (FOR Class: M0816)

GAUGE PARTS TO BE USED WITH SHIRRING ATTACHMENT FOR Class: M0816-FF6
#R-4612-E0F-G00A Plate
#B-1657-816-F0FA Differential Feeder
#B-1656-816-F0DA Main Feeder
#B-1507-816-FAG Foot

GAUGE PARTS TO BE USED WITH SHIRRING ATTACHMENT FOR Class: M0816-DD6
#R-4608-E0D-F00 Plate
#B-1657-816-D0J Differential Feeder
#B-1656-816-D0G Main Feeder
#B-1507-816-DAF Foot

FOR Class: M0812

PARTS AVAILABLE SEPARATELY
#MAT-80202-S00 Shirring Blade

GAUGE PARTS TO BE USED WITH SHIRRING ATTACHMENT FOR Class: M0812
#R-4308-E0F-E00 Plate
#B-1657-812-D0B Differential Feeder
#B-1656-812-D0E Main Feeder
#B-1507-812-DABA Foot

CRANK SHAFT BALL BEARING (A)
#B-1210-804-000 For Class: MO-816

ALSO AVAILABLE:
#B-1211-804-000 Crank Shaft Ball Bearing (B)
#B-1215-804-000 Crank Shaft Ball Bearing (D)

CONNECTING ROD PIN
#B-2103-357-000 For Class: MO-357

PRESSER BAR
#B-1512-804-000

ALSO AVAILABLE:
#B-1519-804-000 Presser Bar Pin

FOOT BAR TENSION SPRING
#B-1515-804-00B

PRESSURE ARM HINGE SHAFT
#B-1505-804-000

PRESSER FOOT LIFTING BAR
#B-1517-704-000 For Class: MO-804

PRESSER FOOT BRACKET
#B-1521-704-000 For Class: MO-804

PRESSER PLATE
#118-03301 For Class: MO-2500

PRESSER PLATE SPRING
#118-03400 For Class: MO-2500

LIFTING BAR SPRING
#B-1520-804-000 For Class: MO-800

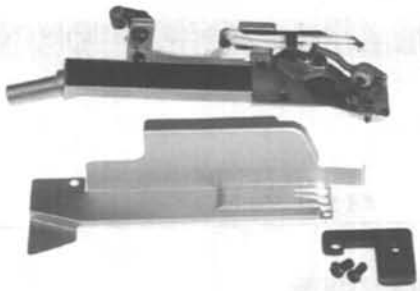
FOOT LIFTING HOOK
#B-1527-804-000 For Class: MO-800

LIFTING LEVER SPRING
#B-1526-804-000 For Class: MO-800

HINGE SHAFT
#B-1534-804-000 For Class: MO-816

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

FOR Class: MO-3900



FLAT CHAIN CUTTER
#T041 (#MAT-04100-0A0)

PARTS AVAILABLE SEPARATELY FOR T041

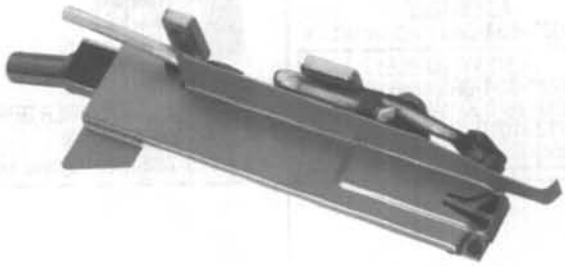
#MAT-03505-000 Fixed Knife
#MAT-03506-000 Moving Knife
#MAT-03508-000 Moving Knife Bracket
#MAT-03511-000 Moving Knife Driving Link
#MAT-03512-000 Knife Driving Link Bracket

ALSO AVAILABLE
#T042 (#MAT-04200-0B0) Side Chain Cutter

PARTS FOR T042 SIDE CUTTER

#MAT-02111-000 Spring
#MAT-02502-000 Driving Lever
#MAT-03602-000 Knife Rest Pad
#MAT-03605-00A Fixed Knife
#MAT-03606-000 Moving Knife
#MAT-03607-000 Knife Shaft
#MAT-03609-0A0 Oil Supply Holder Assly.

FOR Class: M02500



FLAT CHAIN CUTTER
#T035 (#MAT-03500-0A0)

PARTS AVAILABLE SEPARATELY

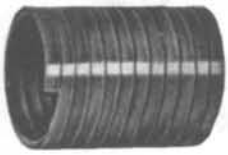
#MAT-03505-000 Fixed Knife
#MAT-03506-000 Moveable Knife
#MAT-03512-000 Knife Driving Link Bracket
#MAT-03510-000 Knife Driving Link Bracket Eyelet

FLAT CHAIN CUTTER
#T022 (#MAT-02200-000)

PARTS AVAILABLE SEPARATELY

#MAT-02203-000 Moveable Knife
#MAT-02204-000 Fixed Knife
#MAT-02105-000 Slide Block
#MAT-02205-000 Forked Lever
#MAT-02211-000 Driving Lever Slide Block

PRESSER SPRING
#B-1515-804-000A For Class: MO-800



CLUTCH SPRING
#B-3009-980-00B
For Class: MOG-2504

LIFTING LEVER SPRING
#B-1522-352-000 For Class: MO-352

STUD SCREW SPRING
#B-4115-704-000 For Class: MO-800

FRONT COVER HINGE PIN
#B-1131-804-000 For Class: MO-816

PRESSER BAR COLLAR ASSEMBLY
#B-1627-804-0A0 For Class: MO-816

ALSO AVAILABLE:
#B-8221-804-0A0 Fan Shaft Collar Assembly For Class: MO-816
#CS-1201010-SH Thrust Collar Assembly For Class: MO-816

CLOTH PLATE STOPPER SPRING ASSEMBLY
#B-1115-704-0A0 For Class: MO-800

FELT
#118-55400
For Class: MOG-2514

CHAIN NEEDLE THREAD GUIDE
#B-1422-816-000
For Class: MO-800

NEEDLE THREAD EYELET
#B-1423-352-000
For Class: MO-357

CLOTH PLATE ROLLER STUD
#B-4123-804-000

NEEDLE GUARD
#B-4124-352-000 For Class: MO-357

NEEDLE GUARD (C)
#B-4122-816-000 For Class: MO-816

NEEDLE GUARD (D)
#B-4121-816-000 For Class: MO-816

NEEDLE GUARD
#118-90704 For Class: MO-2516

FOR Class: MO-2516

TRAVELING NEEDLE GUARD
#115-66908

NEEDLE GUARD
#118-90001 For Class: MO-2516

NEEDLE CLAMP
#116-90708 For Class: MO-1505

NEEDLE GUARD
#118-90100
For Classes: MO-2404 & 2504

NEEDLE GUARD
#118-90308
For Classes: MO-2404 & 2504

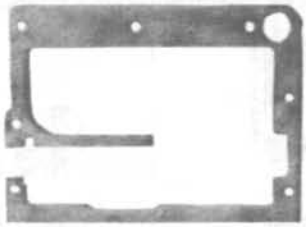
NEEDLE GUARD
#118-90506
For Classes: MO-2416 & 2516

NEEDLE GUARD
#118-90605
For Classes: MO-2404, 2414, 2504 & 2514

NEEDLE BEARING
#B-1411-804-B00 For Class: MO-800

NEEDLE GUARD (E)
#B-4120-816-000A
For Class: MO-816

FRONT COVER SPRING
#B-1132-804-000



GASKET
#B-1110-804-000

FOR Classes: MO-2400, 2500, 2504, 2516

DIFFERENTIAL FEED GRADUATION STOPPER
#115-29005

FOR Classes: MO-2400, 2500, 2504, 2516

WASHER FOR DIFFERENTIAL FEED STOPPER
#115-29104

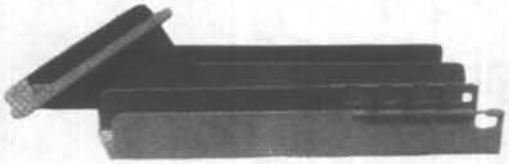
FOR Classes: MO-2400, 2500, 2504, 2516

NEEDLE GUARD
#118-90209

FOR Classes: MO-2400, 2500, 2504, 2516

OIL SIGHT DOME
#118-00604

FOR Classes: MO-2400, 2500, 2504, 2516



WASTE CHUTE COMP.
#118-50054

ALSO AVAILABLE:
#118-49908 Lower Chute Waste
#118-50005 Upper Chute Waste

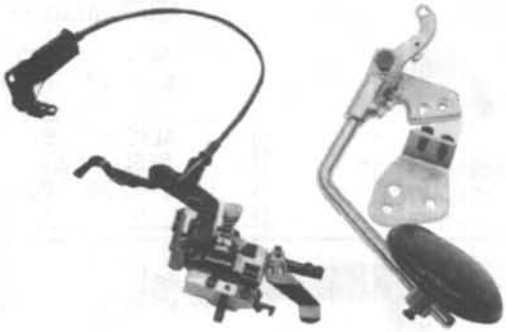
FRAME OIL PUMP LUBRICATING MECHANISM

TOP LID GASKET
#B-1104-804-000

OILING HOLE PLUG SCREW
#B-1105-804-000

THREAD GUIDE, SMALL
#B-1124-804-000

FOR Classes: MO-2416-2516



SHIRRING ATTACHMENT COMPLETE WITH KNEE LIFTER
#MAS-05700-0A0 (#MAS-057000A0)

ALSO AVAILABLE:
#MAS-05108000 Shirring Blade
#MAS-05209-000 Blade Holding Spring

FOR Classes: MO-2416 & 2516

NEEDLE PLATE
#R-4612-H0F-B00
3/16 x 3/16 (5 x 5 mm)

FOR Classes: MO-2416 & 2516

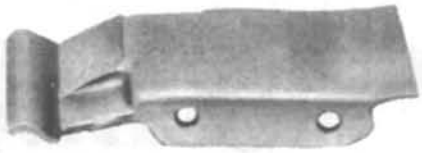
MAIN FEEDER
#118-84103
3/16 x 3/16 (5 x 5 mm)

FOR Classes: MO-2416 & 2516

DIFFERENTIAL FEEDER
#118-85902
3/16 x 3/16 (5 x 5 mm)

FOR Classes: MO-2416 & 2516

SHIRRING FOOT
#118-80457 (#118-80465)
3/16 x 3/16 (5 x 5 mm)



CHIP GUARD COVER
#B-1121-716-000 For Class: MO-816

ALSO AVAILABLE:
#SS-5090610-SP Chip Guard Cover Screw For Class: MO-816

FOR Classes: MO-2416 & 2516

MAIN FEEDER
#118-83907
⅛ x ⅛ (3 x 3 mm)

FOR Classes: MO-2416 & 2516

DIFFERENTIAL FEEDER
#118-85803
⅛ x ⅛ (3 x 3 mm)

FOR Classes: MO-2416 & 2516

SHIRRING FOOT
#118-79657
⅛ x ⅛ (3 x 3 mm)

FOR Classes: MO-2416 & 2516

NEEDLE GUARD
#B-4120-816-F0CA
3/16 x 3/16 (5 x 5 mm)

ALSO AVAILABLE:
NEEDLE GUARD
#B-4120-816-D0BA
⅛ x ⅛ (3 x 3 mm)

CLOTH GUIDE ASSEMBLY
#MAT-80103-HA0 (#MO816G) For Classes: MO-800, 804 & 816

ALSO AVAILABLE:
#MAT-80103-H00 Guide Only

SWING AWAY BACK TACKING ATTACHMENT
#MAP-80101-ZA0 (#SBT28)

PARTS AVAILABLE SEPARATELY:
#MAT-80103-Z00 Upper Spring
#MAT-80104-Z00 Lower Spring
#MAT-80105-Z00 Knife
#MAT-80106-Z00 Guard
#SD-0600271-SP Rivet Shoulder Screw
#SS-6060410-TP Knife Screw
#SS-7060610-SP Guard Set Screw

STITCH (Swing) GUIDE ASSEMBLY COMPLETE
#B-9101-357-KA0 (#D-9101-357-KA0) For Classes: MO-357 & 358

ISOLATOR
#B-8209-804-000
(#B-8209-804-0A0)
For Class: MO-800

THREAD STAND ASSEMBLIES

#B-3301-704-LA0
(#B-3301-704-0AC) 4 Thread Stand Assembly For Classes: MO-2504 & 2514

#B-3301-716-LA0 5 Thread Stand Assembly For Class: MO-2516

PARTS FOR JUKI HOME LOCK MACHINES

UPPER LOOPER
#A-2512-234-000

LOWER LOOPER
#A-2526-335-000

PARTS FOR JUKI
MISCELLANEOUS MACHINES

FOR Class: APW-321

UPPER KNIFE
#164-16109

FOR Classes: TR-7, TL-72, DDL-115 and DDW-9 & 92

HOOK
#B-1830-009-0A0

BOBBIN CASE FOR JUKI Classes: DDW, DLD, DLM, DLV, TR7 & All DDL Except DDL201

#B-1837-012-0A0

ALSO AVAILABLE:
#B-1837-012-0A0E-Z Bobbin Case

FOR Classes: TR-7, TL-72, DDL-115 and DDW-9 & 92

BOBBIN
#B-9117-012-000

FOR Class: APW-321

ALUMINUM BOBBIN
#164-21802

SNAP RING
#RE-0700000-K0

FOR Class: LA-47

TENSION NUT
#B-3216-047-000

FOR Classes: LH-51, 517 & 518

HOOK
#B-1830-051-0A0
(Hirose Number: HSH-12-15)
#B-1830-051-0A0E-Z

FOR Class: JUKI-NAKAJIMA PLH-981

HOOK
#210-10251

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: MOL-100P

LOWER KNIFE
#G-5701-100-000

UPPER KNIFE
#G-5305-100-00A

FOR Classes: MO-102, 103 & 104 PORTABLE OVERLOCK & SAFETY STITCH

UPPER KNIFE
#305248

LOWER KNIFE
#305249

FOR Class: Babylock

LOWER KNIFE CARBIDE
#205-9102-01A

FOR Class: Babylock

UPPER KNIFE
#205-9101-01A

FOR Class: Babylock

UPPER KNIFE
#405-9101-01A

FOR Class: Babylock

LOWER KNIFE
#405-9102-01A

FOR Class: BL4-605

LOWER KNIFE
#408-9102-01A

FOR Class: BL4-504 EA 605

UPPER KNIFE
#408-9101-01B

FOR Class: DDW-155

HOOK
#B-1830-155-0A0

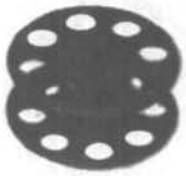
FOR Class: DDL-201

LARGE CAPACITY HOOK ASSEMBLY
#B-1830-201-0A0
(#B-1830-201-HA0)

FOR Class: DDL-201

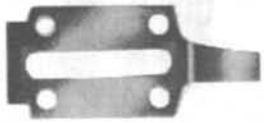
LARGE CAPACITY BOBBIN CASE
#B-1837-201-0A0

FOR Class: DDL-201



LARGE CAPACITY BOBBIN
#B-9117-201-000

FOR Class: MH-481 FLAT BED ONE NEEDLE TWO THREAD CHAIN STITCH



COUNTER KNIFE
#D-2405-481-C00A

FOR Class: DDL-560

HOOK
#B-1830-141-HA0

FOR Class: MH-481

MOVING KNIFE
#D-2401-481-CA0A

FOR Class: DLM-522

MOVING KNIFE
#B-4121-052-A00

FOR Class: DLM-522

COUNTER KNIFE
#B-4121-522-000

FOR Class: DMN-530

CLOTH CUTTING KNIFE
#B-4145-530-B00

FOR Class: DLN-5410

MOVING KNIFE ASSEMBLY
#113-13053

FOR Class: DLN-5410

COUNTER KNIFE
#113-20108

FOR Class: DMN-530

THREAD TRIMMING KNIFE
#D-2401-530-D00

FOR Classes: DNV-24, H-4

HOOK
#D-1830-241-EA0

FOR Class: LZ-581

HOOK
#B-1830-581-0A0

FOR Class: LH-1182

ALUMINUM BOBBIN
#102-31603

FOR Class: LZ-581

BOBBIN CASE
#B-1837-582-0A0
(#B-1837-586-0A0)

FOR Class: LZ-581

BOBBIN
#B-9117-155-000

FOR Class: MF-850 FLAT BED TWO NEEDLE, THREE NEEDLE CHAINSTITCH

LOOPER
#B-2514-860-000

FOR Class: PLH-981/982

GUIDE PLATE
#210-00302

FOR Class: PLH-981/982

FEED DOG
#210-07307

FOR Class: MF-860 FLAT BED TWO NEEDLE, THREE THREAD CHAIN STITCH

LOOPER
#B-2514-860-G00

FOR Class: MO-103

LOWER LOOPER
#501-419-03

FOR Class: LU-1114 SINGLE NEEDLE LOCKSTITCH UNISON FEED

COUNTER KNIFE
#103-12403

SNAP RING
#RC-0150001-KP

FOR Class: LZ-1280

TAKE UP SPRING
#100-06104

FOR Class: LZ-1280 SINGLE NEEDLE ZIG-ZAG

NUT
#NS-6120310-SP

FOR Class: LU-2210

BOBBIN CASE
#107-22700

FOR Class: LU-2210

ALUMINUM BOBBIN
#107-23609

FOR Class: LZ-1285 SINGLE NEEDLE ZIG-ZAG

HOOK ASSEMBLY
#100-32555
#100-32555E-Z

FOR Class: LZ-1285 SINGLE NEEDLE ZIG-ZAG

BOBBIN CASE
#100-34056

FOR Class: LZH-1290

HOOK
#100-78954

FOR Class: LZH-1290

BOBBIN CASE
#100-80059

FOR Class: LZH-1290

ALUMINUM BOBBIN
#100-80604

FOR Class: LZ-2280

ALUMINUM BOBBIN
#225-24201

FOR Class: DNU-241H

NO BACK LASH
BOBBIN CASE
#B-1837-241-H00

RUBBER MACHINE PLUGS

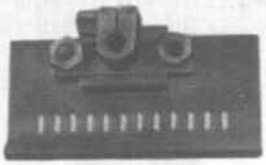
TA-0800704-R0 ¼" O.D.
TA-0900707-R0 9/16" O.D.
TA-1050504-R0 13/32" O.D.
TA-1250406-R0 ½" O.D.
TA-1250705-R0 9/16" O.D.
TA-2101002-R0 13/16" O.D.
TA-2351004-R0 ⅞" O.D.

PARTS FOR KANSAI SPECIAL

CLASS: DFB-1412 MULTIPLE NEEDLE, DOUBLE LOCK, CHAIN STITCHER

RECOMMENDED NEEDLES: 113G (SY7090)

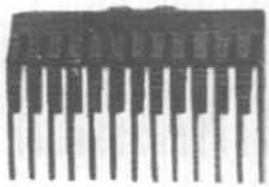
★ THE KANSAI PARTS SHOWN ON THE FOLLOWING PAGES STOCKED FOR IMMEDIATE DELIVERY. ALL OTHER KANSAI PARTS ARE AVAILABLE UPON REQUEST.



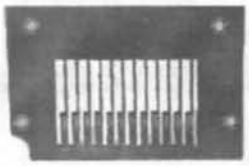
PRESSER FOOT (3/16" Gauge)
#17-497 (#17-497-1)

LOOPER HOLDER (3/16" Gauge)
#19-497

NEEDLE CLAMP (3/16" Gauge)
#12-497



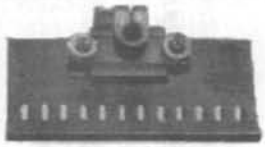
FEED DOG (3/16" Gauge)
#15-497



NEEDLE PLATE (3/16" Gauge)
#14-497

ALSO AVAILABLE:
#84-464 Plate Screw

RETAINER HOLDER (3/16" Gauge)
#18-497



PRESSER FOOT (¼" Gauge)
#17-496 (#17-496-1)

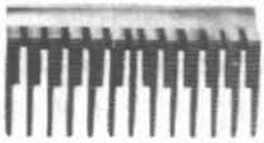
LOOPER HOLDER (¼" Gauge)
#19-496

LOOPER HOLDER BRACKET
ASSEMBLY COMPLETE
#10-902 (#19-402)
(Also For Class: DFB-1406)

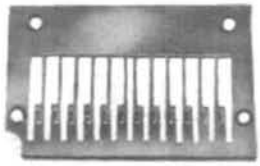
ALSO AVAILABLE:
#10-901 Looper Holder Bracket Assembly Complete
#19-403 (#19-403-2)

LOOPER HOLDER
#19-411

NEEDLE CLAMP (¼" Gauge)
#12-496



FEED DOG (¼" Gauge)
#15-496



NEEDLE PLATE (¼" Gauge)
#14-496

ALSO AVAILABLE:
#84-464 Plate Screw

RETAINER HOLDER (¼" Gauge)
#18-496 ¼" Retainer Holder

ALSO AVAILABLE:
#84-380 Retainer Screw

FOR Class: DPW-1302

LOOPER SPRING (SMALL)
#79-572

FOR Class: DPW-130ZW

NAIL RIGHT
#14-331

FOR Class: DFB-1400

SHUTTLE KNIFE
#KS-165

FOR Classes: DFB-1400, DLR-1500 & F-4400

NEEDLE BAR CONNECTION
#73-121

FOR Classes: DFB-1400, DVK-1700, D-1900 & DLR-1500

CONNECTING ECCENTRIC
#61-711

FOR Class: DFB-1400

#84-363 Screw

LOOPER THREAD EYELET
#47-107

FOR Classes: DFB-1400, DLR-1500, M-1100 & DVK-1700

FEED CRANK NEEDLE BUSHING
#75-243

FOR Class: DFB-1400

NEEDLE THREAD
TAKE-UP WIRE "E"
#45-225

FOR Class: DFB-1400

NEEDLE THREAD
TAKE-UP WIRE "C"
#45-223

FOR Classes: DFB-1400, DVK-1700, D-1900 & DLR-1500

CONNECTING BAR (LARGE)
#65-401-1 (65-401)

FOR Classes: DFB-1400, DVK-1700, D-1900 & DLR-1500

UPPER SHAFT CONNECTING
BAR WITH 2 NUTS
#65-302-1

FOR Classes: DFB-1400, DVK-1700, D-1900 & DLR-1500

CONNECTING BAR
#65-334-1 (65-334)

FOR Class DFB-1400

CLAMP
#19-406

FOR Classes: DFB-1400, DLR-1500, M-1100, DPW-1300 & DVK-1700

FEED ROCKER BEARING
#91-271

FOR Classes: DFB-1400, DVK-1700, DLR-1500 & D-1900

PULLER CLUTCH
ROLLER SHAFT
#71-466

FOR Classes: DFB-1400, DLR-1500, DPW-1300 & DVK-1700

PRESSER FOOT LIFTER
LEVER POST
#77-114

FOR Classes: DFB-1400, DLR-1500, M-1100 & W-8100

OIL SEAL
#94-214

FOR Classes: DFB-1400, DVK-1700, F-4400 & D-1900

PULLER DRIVING
CLUTCH SPRING
#79-191

FOR Class: DFB-1400MR

RUFFLING LEVER PLATE
#06-412

FOR Class: DFB-1400P, DVK-1700P, D-1900P, F-4400P & DLR-1500P

CLUTCH "A"
#02-101

FOR Classes: DFB-1400P, DVK-1700P, D-1900P, F-4400P & DLR-1500P

LIFTER LEVER ASSEMBLY
#02-216 (02-111)

FOR Classes: DFB-1400P, DLR-1500P, DVK-1700P & D-1900P

PULLEY CONNECTING ROD
#60-343

FOR Classes: DFB-1400PMD, DLR-1500PMD & DVK-1700PMD

CONNECTING ROD ASSEMBLY
#60-386

FOR Classes: DFB-1400 & DFB-1500

ROLLER
#75-247

FOR Class: DFB-1404P

LOOPER
#19-431

FOR Class: DFB-1400

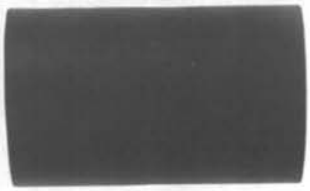
FEED ROCKER ARM ASSEMBLY
#60-712

FOR Classes: DFB-1404P, DVK-1700P & D-1900P

REAR PULLER GEAR
#02-177

ALSO AVAILABLE:
#02-178 Rear Puller Gear
#02-207 Rear Puller Gear
#02-208 Rear Puller Gear

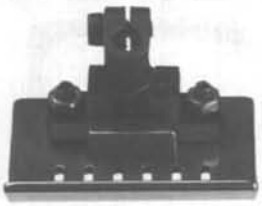
FOR Classes: DFB-1404P & DVK-1700P



PULLER UPPER RUBBER GEAR
#02-471-2

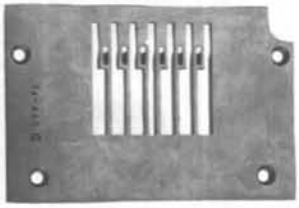
ALSO AVAILABLE:
#02-181-2 Top Rear Puller (Rubber)
#02-197 Bottom Rear Puller (Rubber)
#02-197-2 Bottom Rear Puller (Rubber)
#02-476-2 Lower Puller Gear (Rubber)

FOR Class: DFB-1406P



PRESSER FOOT ¼"
#17-443-1

FOR Class: DFB-1406P



NEEDLE PLATE ¼"
#14-443

FOR Class: DFB-1406P

FEED DOG ¼"
#15-443

FOR Class: DFB-1406P

NEEDLE CLAMP WITH SCREWS ¼"
#12-443-1

FOR Class: DFB-1412

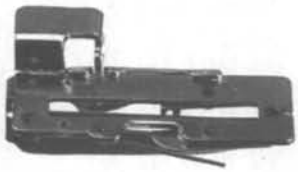
NEEDLE BAR THREAD EYELET
#45-137

FOR Class: DFB-1412

#84-363 Screw

NEEDLE LEVER THREAD EYELET
#45-127

FOR Class: DLR-1500P, L & V



CAST-OFF SUPPORT PLATE
#40-382

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Classes: DLR-1500P, DPW-1300 & DVK-1700

NEEDLE BAR "C"
#11-704

FOR Class: DLR-1500

NEEDLE BAR THREAD EYELET
#45-133

FOR Classes: DVK-1700 & DLR-1500

NEEDLE BAR THREAD EYELET
#45-131

FOR Classes: DVK-1700 & DLR-1500

#84-361 Screw

NEEDLE BAR THREAD EYELET
#45-132

FOR Class: DLR-1502 L & V

LOOPER BACK ¼"
#19-512

FOR Class: DLR-1502L

LOOPER BACK ¼"
#19-518

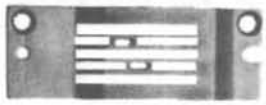
FOR Classes: DLR-1502VHD & PHD

FRONT LOOPER ¼"
#19-521

FOR Classes: DLR-1502VHD & PHD

REAR LOOPER ¼"
#19-522

FOR Classes: DLR-1502VHD & PHD



NEEDLE PLATE
#14-522

FOR Classes: DLR-1502VHD & PHD

FEED DOG ¼"
#15-522

FOR Class: DFB-1404P

RETAINER
#19-437

FOR Class: DFB-1404P

NEEDLE GUARD
#19-416

FOR Class: DVK-1700

FEED ROCKER ARM "A"
#55-041

FOR Classes: DVK-1700 & B-2000

NEEDLE GUARD
#18-702

FOR Classes: DVK-1700 & W-8100

NEEDLE GUARD
#18-719

FOR Classes: DVK-1700 & W-8100

NEEDLE GUARD MOUNTING PLATE
#18-720

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Class: D-1900

MOVABLE KNIFE 1 ⅛"
#06-822

ALSO AVAILABLE:
#06-782 Movable Knife ¾"
For Class: D-1900
#06-883 Movable Knife 1"
For Class: D-1900

FOR Class: D-1900

FIXED KNIFE 1"
#06-803

YOU ARE VERY IMPORTANT TO US. PLEASE TELL US HOW WE'RE TAKING CARE OF YOU.

FOR Class: D-1900

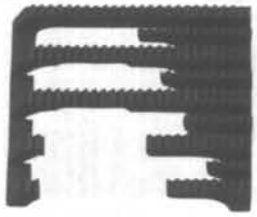
PLATE SPRING (LOWER) ¾"
#06-839

ALSO AVAILABLE:
#06-807 Plate Spring (Lower) 1"
For Class: D-1900
#06-837 Plate Spring (Lower) ¾"
For Class: D-1900
#06-838 Plate Spring (Lower) ¾"
For Class: D-1900
#06-806 Plate Spring (Upper) 1"
For Class: D-1900
#06-818 Plate Spring (Upper) ¾"
For Class: D-1900
#06-819 Plate Spring (Upper) ¾"
For Class: D-1900

FOR Class: D-1904U

NEEDLE PLATE ¾"
#14-996

FOR Class: D-1904U



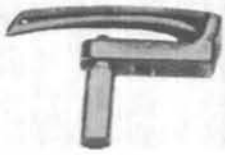
FEED DOG 1"
#15-988

FOR Class: F-4400

SHUTTLE KNIFE
#K1002

ALSO AVAILABLE:
#K1004 Shuttle Knife
For Class: DFB-1400

FOR Class: DPW



REAR LOOPER
#19-351

FOR Class: DVK-1702D

LOOPER (B)
#19-712

FOR Class: DVK-1802D

LOOPER (C)
#19-713

FOR Classes: DLR, DWR & DMM

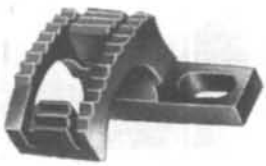
8 SPOOL COTTON STAND (Tan)
#42-008

PARTS AVAILABLE SEPARATELY:
#411125 Base
#411127 Stand Rod
#411129 Rod Connection Complete
#411134 Spool Pin
#411136 Spool Pin Bracket
#411138 Spool Tray (Plate)
#411139 Cushion
#411142 Thread Guide Bracket (3 Holes)
#541166-004 Lock Nut
#541183 Rod Connection Screw Nut
#543805-004 Spring Washer
#544218-056 Rod Connection Screw
#544278-061 Thread Guide Screw
#546893 Spool Holder

FOR Class: M-1103A

NEEDLE PLATE
#14-129

FOR Class: M-1100A



FEED DOG
#15-120

FOR Class: M-1000

LOOPER
#19-101 (#19-103)

FOR Class: M-1100/UTC

FIXED KNIFE BASE
#06-618

FOR Classes: M-1100 & W-8100

NEEDLE BAR JOINT
#66-802

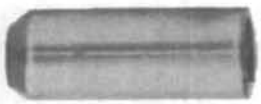
FOR Classes: M-1100, R-9300 & W-8100

UPPER LOOPER CLAMP WITH SCREWS
#04-801-1

FOR Classes: M-1100 & W-8100

NEEDLE BAR BUSHING (LOWER)
#81-182

FOR Classes: M-1100 & W-8100



NEEDLE BAR BUSHING (UPPER)
#81-181

FOR Classes: M-1100, R-9300 & W-8100

FOOT LIFTER CONNECTOR
#77-808

FOR Class: M-1100/UTC

SPRING ADJUSTING LINER
#06-602

FOR Class: M-1100/UTC

THREAD CUTTER DRIVE CONNECTION
#06-609

FOR Class: W-8100

NEEDLE LEVER THREAD EYELET
#45-096

FOR Class: M-1100 & W-8100

NEEDLE CLAMP THREAD GUIDE
#45-181

FOR Classes: M-1100 & W-8100

NEEDLE CLAMP THREAD GUIDE "D"
#45-234

FOR Classes: M-1100 & W-8100

THREAD EYELET "D"
#45-923

ALSO AVAILABLE:
#45-914 Thread Eyelet "L"
For Classes: M-1100 & W-8100

FOR Classes: M-1100 & W-8100

UPPER THREAD NIPPER PLATE
#45-142

FOR Classes: W-8100 & M-1100

UPPER PIN
#71-501

FOR Classes: M-1100 & R-9100

SPRING
#79-129

FOR Class: M-1100

TIMING BELT
#58-101

FOR Class: M-1002C/UTC

FIXED KNIFE
#06-607
(#06-632)

FOR Class: M-1002C/UTC

MOVABLE KNIFE
#06-606

FOR Class: M-1002C/UTC

PLATE SPRING (Upper)
#06-605

SCREW STUD
#85-191

FOR Class: M-1002 C/UTC

PLATE SPRING (Lower)
#06-604

FOR Classes: RX-9800, DX-9900 & MX-1100

LOOPER
#19-525

FOR Class: RX-9800/UTC NEW STYLE

SPRING
#05-875

FOR Class: RX-9800/UTC

MOVABLE KNIFE
#05-811

FOR Class: RX-9800/UTC

MOVABLE KNIFE
#05-878

FOR Class: RX-9800/UTC

MOVABLE KNIFE
#06-351

FOR Class: RX-9800/UTC

GUIDE ROLLER (LARGE)
#05-807

FOR Class: RX-9800

CAST-OFF PLATE
#43-508

FOR Class: V-7002ML

NEEDLE GUARD BRACKET "B"
#18-709

FOR Classes: V-700 & V-800

LOOPER
#19-801

FOR Class: W-8103D

PRESSER FOOT ¼"
#17-8940-1 (17-894)

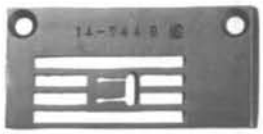
FOR Class: W-8103F

PRESSER FOOT ¼"
#17-896-1 (17-896)

FOR Class: W-8103C

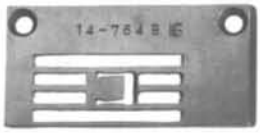
PRESSER FOOT ¼"
#17-8970-1 (17-897)

FOR Class: W-8102D



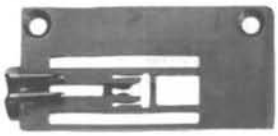
NEEDLE PLATE 3/16"
#14-744

FOR Class: W-8102D



NEEDLE PLATE ¼"
#14-764

FOR Class: W-8103C

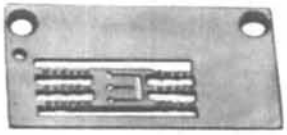


NEEDLE PLATE
#14-802

FOR Class: W-8103D

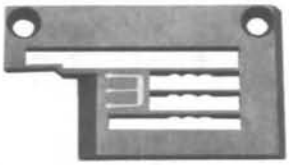
NEEDLE PLATE
#14-864

FOR Class: W-8103DE



NEEDLE PLATE ¼"
#14-865

FOR Classes: W-8103F & WX-8803F



NEEDLE PLATE ¼"
#14-866

FOR Class: W-8103EMK

NEEDLE PLATE ¼"
#14-868

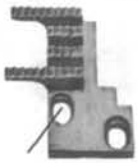
FOR Class: W-8100D

FRONT FEED DOG
(NARROW)
#15-723

FOR Class: W-8100D

REAR FEED DOG "D"
#15-753

FOR Class: W-8100F



#84-162 Screw

REAR FEED DOG
(F TYPE)
#15-756

FOR Class: W-8100C

REAR FEED DOG
#15-761

FOR Class: W-8103EMK

UPPER KNIFE
(CARBIDE)
#07-170

FOR Class: W-8100D

RULER PLATE "D"
#21-192

FOR Class: W-8100F

RULER PLATE "F"
#21-191

FOR Class: W-8100F

FOLDER BRACKET
#26-711
(#26-725)

FOR Class: W-803EMK

LOWER KNIFE
#07-169

FOR Class: W-803EMK

UPPER KNIFE
#07-168

THE PARTS FOR KANSAI MACHINES LISTED IN THIS CATALOG ARE FOR IMMEDIATE DELIVERY. WE CAN ORDER AND QUICKLY DELIVER ANY OTHER PART FOR KANSAI YOU MAY REQUIRE!

PARTS FOR MISCELLANEOUS KANSAI SPECIAL MACHINES

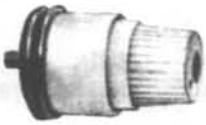
FOR Class: B-2000

LOWER KNIFE (R)
#07-707

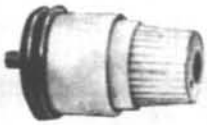
FEED CRANK ADJUSTING
POST (C)
#51-013
For Various Classes

NEEDLE DRIVING LINK
BALLJOINT (A)
#61-821
For Various Classes

LOOPER CONNECTING
BALLJOINT (LEFT)
#61-823
For Various Classes

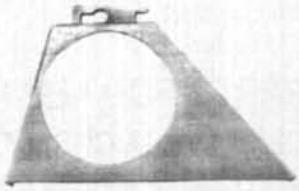


TENSION SET (HEAVY)
#40-707
For Various Classes



TENSION SET (LIGHT)
#40-708
For Various Classes

TENSION POST
THREAD EYELET
#41-115
For Various Classes



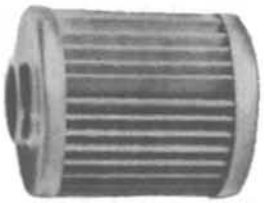
PULLEY COVER
#21-402
For Classes Except X Series

1.5mm HEX KEY
INRENCH
#28-310
For All Classes

FELT
#27-902
For Various Classes

RUBBER CUSHION
#31-163
For Various Classes

OIL CAP
#39-233
For Various Classes



OIL FILTER
#31-222
For Various Classes

FOR Class: M-1100

MAIN DIFFERENTIAL FEED ROCKER
#55-105

FOR Class: W8003C

FRONT FEED DOG
#15-731

FOR Class: W8003C

REAR FEED DOG
#15-761

FOR Class: DFB-1400

NEEDLE BAR "A"
#11-401

PARTS FOR LEWIS

CLASS: 16 LOCKSTITCH

RECOMMENDED NEEDLES: 29-13

HOOK & BOBBIN CASE COMPLETE
#1040A1-L

ALSO AVAILABLE:
#1043L Bobbin Case Tension Spring

BOBBIN CASE (Right)
#1041AL

ALSO AVAILABLE:
#411-6 (#411-8)
Bobbin Case (Left)

BOBBIN
#1047L Regular
#1047LA Aluminum

ALUMINUM BOBBIN
#10-4

NEEDLE CLAMP THREAD GUIDE PLATE (Lower)
#1015

NEEDLE CLAMP THREAD GUIDE PLATE (Upper)
#1016

PRESSER FOOT NEEDLE GUIDE
#6-37

STOP MOTION SCREW STUD
#18-959

STOP MOTION LEVER NUT
#20-34

FEED RETAINING SPRING
#1256L

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.

PARTS FOR LEWIS
CLASS: 30
RECOMMENDED NEEDLES: 0390

FOR LEWIS Class: 30

HOOK & BOBBIN CASE
#906A1-L

SPRING
#21-58 For Classes: 30-210, 220, 230 & 410

THREAD CONTROLLER SPRING
#884L

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR LEWIS
CLASS: 160 BLIND TACKER
RECOMMENDED NEEDLES: 29-13

THREAD CUTTING KNIFE
#119-76

ALSO AVAILABLE:
#1351L Thread Cutting Knife Screw

LOOPER
#36-19

NEEDLE CLAMP THREAD GUIDE PLATE (Lower)
#1015

NEEDLE CLAMP THREAD GUIDE PLATE (Upper)
#1016

NEEDLE GUIDE
#6-65

THREAD BREAKING FINGER
#122-42 (#119-85)

THREAD PULL-OFF LEVER COMPLETE
#445-398 For Class: 160-20

THREAD PULL-OFF LEVER RETAINING PLUNGER
#26-171 For Class: 160-20

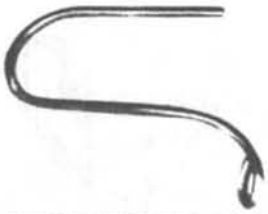
THREAD PULL-OFF LEVER RETAINER PLUNGER
#34-64 For Class: 160-20

STOP MOTION PLUNGER
#26-163

STOP MOTION PLUNGER LEVER
#45-348

STOP MOTION PLUNGER ROD
#71-92

STOP MOTION DISC LEVER
#45-302



STOP MOTION PLUNGER STUD GUARD
#8-126

STOP MOTION PLUNGER ROD WASHER (Rubber)
#40-190 (#40-198)

ALSO AVAILABLE:
#20-128 Stop Motion Plunger Rod Nut
#652-16 Stop Motion Plunger Rod Washer

STOP MOTION LEVER RESTORING SPRING
#21-360

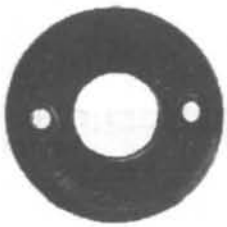
ALSO AVAILABLE:
#18-747 Stop Motion Lever Stop Screw
#20-34 Stop Motion Lever Nut
#22-266 Stop Motion Lever Restoring Spring Pin

STOP MOTION DISC SPRING
#21-416

STOP MOTION DISC
#44-280

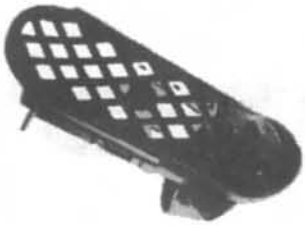
STOP MOTION DISC PAWL
#166-7

STOP MOTION DISC LATCH
#51-20



PULLEY CLUTCH DISC
#44-288

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!



FOOT PEDAL (Shoe)
#4135-9

ALSO AVAILABLE:
#131-C163-1 S-Hook

PARTS FOR LEWIS
CLASS: 170 LOCKSTITCH
RECOMMENDED NEEDLES: 29-39

HOOK & BOBBIN CASE COMPLETE
#409-27-1

ALSO AVAILABLE:
#411-6 (#411-8) Bobbin Case (Left)

BOBBIN
#1047L
#1047LA Aluminum

ALSO AVAILABLE:
#10-4 Aluminum Bobbin

CLOTH RETAINER PRESSER FOOT SHOE
#4137-133 Wide
#4137-135 Narrow
#4137-136 Regular

STOP MOTION PLUNGER ROD
#71-92

PARTS FOR LEWIS
CLASS: 200 BUTTON SEWER
RECOMMENDED NEEDLES: 29S, 29LS & 29LSS
- ★ Many Parts Also For SINGER Class: 275E1 & CONSEW Class: 240
- ★ For All Other Buttonholders and Hook & Eye Attachments, Refer To Pages 459-460
- ★ PART NUMBERS WITH A DOT (•) BEFORE THE NUMBER ARE FOR CONSEW Class: 240

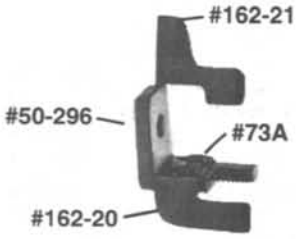
SET #490-49
ADJUSTABLE BUTTONHOLDER COMPLETE WITH SPRING

ADJUSTABLE BUTTONHOLDER SET COMPLETE
#490-49

PARTS AVAILABLE SEPARATELY:
#8-132 Spring

SET #200-20 ADJUSTABLE BUTTONHOLDER

★ For New Style Shank Clamp #430-90-1



ADJUSTABLE BUTTONHOLDER SET
#200-20

PARTS AVAILABLE SEPARATELY:

#50-296 Holder Bracket
#73A Screw
#162-20 Lower Holder
#162-21 Upper Holder

TACKING CLAMPS

★For Singer Class: 175, Lewis Class: 200 & Adamson Buttonsewers

NEW STYLE WITH THREAD BREAKING FINGER
#430-75

#140024 Screw

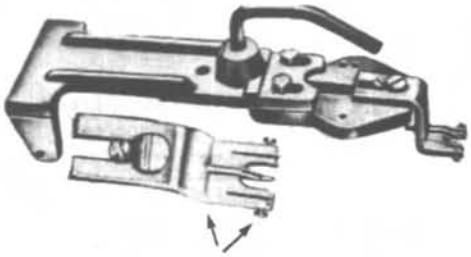
FOR DRAPERY
#T175

PARTS AVAILABLE SEPARATELY (For #430-75 Clamp):

#122-45 Breaking Finger
#18-318 Breaking Finger Screw

Superior HOOK ATTACHMENTS

★ Sews Both Ends Of Hooks Automatically In A Single Operation
★ Eliminates Flopping Around Of Hooks While Being Sewn To The Garment



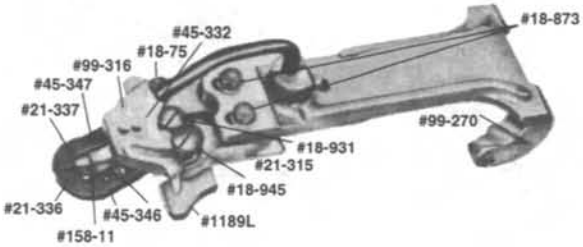
HOOK ATTACHMENTS, COMPLETE
#L175 Hook Attachment Unit with Top Shell Casting
#L176 Hook Attachment Unit with Arch

PARTS AVAILABLE SEPARATELY:

#S177 Hook Attachment Only
#S178 Bent Rod
#S179 Hook Attachment Adjustment Screw

FLAT BUTTON CLAMPS

★ All Clamps Are Supplied With New Style Arch #99-270 Which Is Designed To Fit All Late Model Machines



FLAT BUTTON CLAMPS COMPLETE:

#430-63-1 Giant Flat Button Clamp For 30 To 60 Ligne Buttons
#430-63-6 Regular Flat Button Clamp For 20 To 40 Ligne Buttons
#430-63-6LS Jumbo Flat Button Clamp For 40 To 80 Ligne Buttons. Comes With Specially Designed Jaw Springs And An Extra Large Center Finger.
#430-63-6XLS Extra Large Flat Button Clamp For 80 To 120 Ligne Buttons. Accommodates Buttons Up To ¼" Thick And Between 2" To 3" In Diameter.

REPLACEMENT PARTS AVAILABLE SEPARATELY FOR #430-63-1 & #430-63-6 FLAT BUTTON CLAMPS:

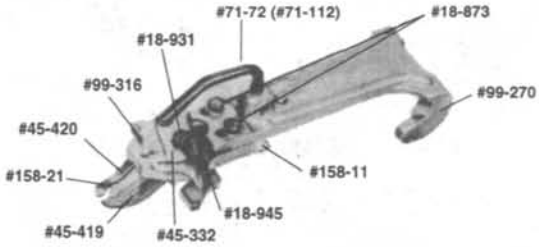
#21-336 Jaw Spring (Right)
#21-337 Jaw Spring (Left)
#45-346 Jaw With Spring (Right)
#45-347 Jaw With Spring (Left)
#158-11 Center Finger
#430-63-6A Flat Bottom Clamp (Less Arch) For Flat Button Clamp **#430-63-6**

REPLACEMENT PARTS AVAILABLE SEPARATELY FOR #430-63-6LS & #430-63-6XLS FLAT BUTTON CLAMPS:

#21-336LS Jaw Spring (Right)
#21-337LS Jaw Spring (Left)
#45-346LS Jaw With Spring (Right)
#45-347LS Jaw With Spring (Left)
#158-11LS Center Finger For Flat Button Clamp **#430-63-6LS**

SET #430-77-1 SNAP CLAMP, COMPLETE

★ For Size 0-00-000 Snaps



SNAP CLAMP, COMPLETE
#430-77-1

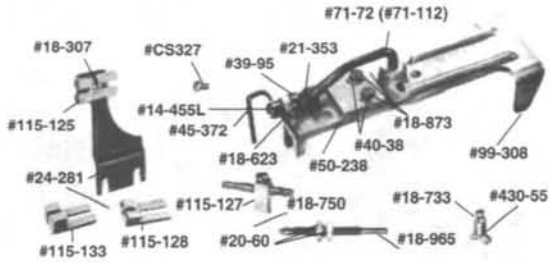
REPLACEMENT PARTS AVAILABLE SEPARATELY FOR SNAP CLAMP #430-77-1

#45-419 Jaw (Right)
#45-420 Jaw (Left)
#158-21 Center Finger
#430-77-1A Snap Button Clamp (Less Arch)

ADDITIONAL REPLACEMENT PARTS FOR FLAT BUTTON & SNAP CLAMPS:

#18-75 Stop Lever Hinge Screw
#18-125 (#1189L) Jaw Spring Screw
#18-873 Hex Head Screw
#18-929 Jaw Hinge Screw
#18-930 Bearing Screw For Middle Of Jaw
#18-931 Center Finger Screw
#18-945 Knurled Adjustable Stop Lever Screw
#20-123 Center Finger Nut
#21-315 Closing Spring
#40-38 Washer For Hex Head Screw
#45-332 Stop Lever
#71-72 (#71-112) Lifting Rod (Pin)
#99-270 Holder (Arch)
#99-316 Top Shell Casting
#1005L Lifting Rod Screw

SET #430-57-1
SHANK CLAMP (LESS BUTTONHOLDER) COMPLETE WITH WORK SUPPORT BLOCK (#115-125)

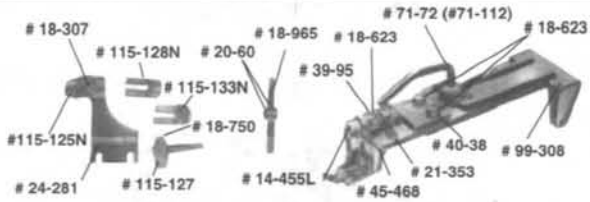


SHANK CLAMP COMPLETE WITH WORK SUPPORT BLOCK #430-57-1

REPLACEMENT PARTS AVAILABLE SEPARATELY FOR #430-57-1

- **#14-455L** Lever Holding Shaft
- **#18-307** Work Support Block Screw
- **#18-623** Lever Holding Shaft Collar Screw
- **#18-733** Button Holding Clamp Screw
- **#18-750** Block Screw (Side Bracket Screw)
- **#18-873** Hex Head Screw
- **#18-965** Screw Stud
- **#20-60** Knurled Nut For #18-965
- **#21-353** Lever Holding Shaft Spring
- **#24-281** Feed Plate
- **#39-95** Lever Holding Shaft Collar
- **#40-38** Washer For Hex Head Screw
- **#45-372** Lever
- **#50-238** Bracket
- **#71-72 (#71-112)** Lifting Rod
- **#99-308** Holder (Arch)
- **#115-125** Work Support Block (Medium)
- **#115-127** Block With Stud (Side Bracket)
- **#115-128** Work Support Block (Low)
- **#115-133** Work Support Block (High)
- **#430-55** Buttonholding Clamp
- **#430-57-1A** Shank Button Clamp, Less Arch
- **#1005L** Lifting Rod Screw
- **#CS327** Screw To Hold Buttonholder
- **#SBW15** Lever Screw

SET #430-90-1
NEW STYLE SHANK CLAMP COMPLETE



NEW STYLE SHANK CLAMP COMPLETE #430-90-1

REPLACEMENT PARTS AVAILABLE SEPARATELY:

- **#14-455L** Lever Holding Shaft
- **#18-307** Work Support Block Screw
- **#18-623** Lever Holding Shaft Collar Screw
- **#18-733** Buttonholder Clamp Screw
- **#18-750 •(#5176A)** Block Screw
- **#18-873** Hex Head Screw
- **#18-965** Screw Stud
- **#18-974** Buttonholder Screw
- **#20-60** Knurled Nut For #18-965
- **#21-353** Lever Holding Shaft Spring
- **#24-281** Feed Plate
- **#30-90** Buttonholder Clamp
- **#35-17** Button Clamp Lifting Rod Roller
- **#39-95** Lever Holding Shaft Collar
- **#40-38** Washer For Hex Head Screw
- **#45-468** Lever
- **#50-238** Bracket
- **#50-296** Holder Bracket
- **#71-72 (#71-112)** Lifting Rod
- **#71-113** Button Clamp Lifting Rod
- **#73A** Screw For Holders
- **#99-308** Holder (Arch)
- **#99-347** Buttonholder
- **#99-351** Shank Button Holder
- **#115-125N** Work Support Block (Knurled) (Medium)
- **#115-127** Block With Stud (Side Bracket)
- **#115-128N** Work Support Block (Knurled) (Low)
- **#115-133N** Work Support Block (Knurled) (High)
- **#162-20** Lower Holder
- **#162-21** Upper Holder
- **#200-20** Adjustable Buttonholder Complete (Consisting of #162-20, #162-21, #50-296 & #73A)
- **#430-90** Shank Clamp Conversion Set Comp.
- **#430-90-1A** New Style Shank Button Clamp, Less Arch
- **#835L** Nut
- **#1005L** Lifting Rod Screw
- **#SBW15** Lever Screw

REPLACEMENT PARTS FOR OLD STYLE SHANK CLAMP (OLD NO. 430-90-1)

★ OLD STYLE SHANK CLAMP COMPLETE NOT AVAILABLE

LOCATING SPRING
#21-430-1 For Shanks Up To 5/64" Diameter (General Wire Type)
#21-430-2 For Shanks Over 5/64" Diameter (Molded Shank Type)

BUTTONHOLDER BRACKET SHOE #180-3

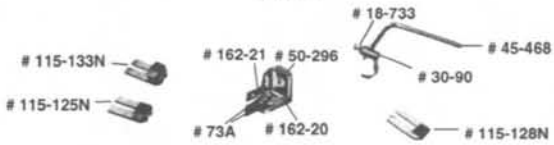
BUTTONHOLDER BRACKET #50-294

ALSO AVAILABLE FOR OLD STYLE SHANK CLAMP (NO. 430-90-1):

#18-125 (#1189L) Locating Spring Screw & Buttonholder Bracket Shoe Screw
#CS327 Buttonholder Bracket Screw

SET #430-90
SHANK CLAMP CONVERSION SET COMPLETE

★ Used To Convert Old Style Shank Clamps Into New Style Shank Clamps



SHANK CLAMP CONVERSION SET COMPLETE #430-90

REPLACEMENT PARTS AVAILABLE SEPARATELY FOR SHANK CLAMP CONVERSION SET (#430-90):

- **#18-733** Buttonholder Clamp Screw
- **#30-90** Buttonholder Clamp
- **#45-468** Lever
- **#50-296** Holder Bracket
- **#73A** Screw For Holders
- **#115-125N** Knurled Work Support Block (Medium)
- **#115-128N** Knurled Work Support Block (Low)
- **#115-133N** Knurled Work Support Block (High)
- **#162-20** Lower Holder
- **#162-21** Upper Holder
- **#200-20** Adjustable Button Holder Complete (Consists of **#162-20, #162-21,** 50-296 & 73A)

LOOPER (New Style) #36-21

LOOPER (Old Style) #36-18

FINGER #122-58 (#122-29)

THREAD PULL-OFF LEVER #45-434 •(#5073A)

STOP MOTION DISC
#44-334 (#44-280)

ALSO AVAILABLE:
#18-967 •(#5215) Allen Set Screw For Stop Motion Disc

STOP MOTION PLUNGER
#26-163

STOP MOTION PLUNGER LEVER
#45-348 •(#5130A)

STOP MOTION DISC SPRING
#21-416 •(#5135)

NUT FOR STOP MOTION PLUNGER ROD
#20-128 •(#5039B)

STOP MOTION PLUNGER ROD WASHER
#652-16

STOP MOTION LEVER RESTORING SPRING PIN
#22-266 (#5197)

STOP MOTION DISC LEVER
#45-302 •(#5131)

ALSO AVAILABLE:
#20-34 •(#5271) Nut For Stop Motion Disc Lever Stop Screw
#18-747 •(#4009) Stop Screw For Stop Motion Disc Lever

STOP MOTION PLUNGER ROD GUARD
#8-126

STOP MOTION PLUNGE ROD WASHER (Rubber)
#40-190 •(#5136)

STOP MOTION LEVER RESTORING SPRING
#21-360 •(#5137)

STOP MOTION PAWL
#166-7

SCREW FOR STOP MOTION LATCH & PAWL
#18-959 •(#5187)

STOP MOTION DISC LATCH
#51-20 •(#5168)

PULLEY ASSEMBLY, COMPLETE
#458-39

PULLEY INSERT
#190-2L •(#5019)

LARGE BALL
#79-37 •(#5020)

LOCATING PIN
#22-205

SPRING FOR PULLEY SHAFT
#21-229

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

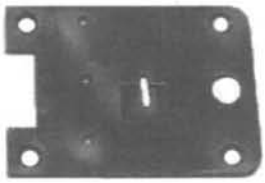
NEEDLE BAR
#25-11 •(#5054)

ALSO AVAILABLE:
#18-272 Needle Set Screw

NUT
#20-127

SCREW
#18-982

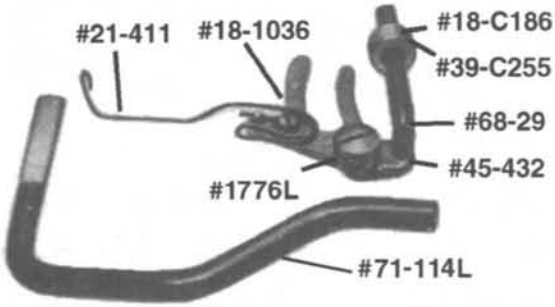
STAY BUTTON PLATE
#99-313-18 18 Ligne
#99-313-20 20 Ligne
#99-313-22 22 Ligne



NEEDLE PLATE
#110-204

WORK PLATE (Feed Plate)
#24-308

LEVER ENGAGING BUTTON CLAMP LIFTING LINK
#445-298



THREAD WIPER LEVER, COMPLETE
#445-432

PARTS AVAILABLE SEPARATELY:

#18-1036 Spring Clamp Screw
#18-C186 Collar Set Screw
#21-411 Thread Wiper Spring
#39-C255 Collar
#45-432 Thread Wiper Lever
#68-29 Thread Wiper Lever Staff
#1776L Staff Holding Screw

BUTTON CLAMP ARM HINGE PIN
#22-224

PULLEY CLUTCH DISC
#44-288

FOOT PEDAL
#4135-9

EYE GUARD

#EG104
★ Hi Impact Transparent Plastic
★ To Protect Operator From Broken Needles
★ Easily Attached With 2 Screws
★ Individually Packed

PARTS FOR MERROW

RECOMMENDED NEEDLES: 1D, 2D, 3D, 4D & 5D

UPPER KNIFE

#6-90 Upper Narrow
#CT6-90 Upper Narrow With Carbide Tip
#6-90-C Upper Narrow
#6-90-D Upper Wide
#CT6-90-D Upper Wide With Carbide Tip
#6-90-F Upper Wide
#6-90-K Upper Knife For Class: M2-DNR-1 Pearl Eye
#A-90-2 Upper
#A-90-6 Upper Wide

SERRATED UPPER KNIFE
#6-90-G Upper Narrow
#6-90-H Upper
#A-90-1 Upper
#CTA-90-1 Upper With Carbide Tip
#A-90-3 Upper
#CTA-90-3 Upper With Carbide Tip

TOP KNIFE
#A-90-7

LOWER KNIFE
#6-91 Lower Narrow
#CT6-91 Lower Narrow With Carbide Tip

LOWER WIDE KNIFE
#6-91-E Lower Wide
#CT6-91-E Lower Wide With Carbide Tip
#6-91-K Lower, Wide

THREAD CATCHER
#A-121-1

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Classes: A2-NR-1, M2-DNR-1, MG2-DNR-1, M3-DNR-1 & MG3-DNR-1

PRESSER FOOT COMPLETE
#A71-21

PARTS AVAILABLE SEPARATELY:
#6-106-23 Presser Foot Finger
#36-31 Presser Foot Yolk Pin
#A-125-1 Hinge Spring

PRESSER FOOT COMPLETE
#A71-17

PARTS AVAILABLE SEPARATELY:
#6-125-B Presser Foot Hinge Spring
#9-1/8 Presser Foot Finger Screw
#A71-17A Presser Foot Base
#A106-2 Presser Foot Finger
#A114-3 Presser Foot Block

THROAT PLATE
#A70-17 For Narrow Knife
#A70-15 For Wide Knife
#A70-1 For Class: A

THROAT PLATE
#A70-65 For Class: A2-NR-1

THROAT PLATE
#A70-88 For Class: M

FOR Class: 60-D38 BUTT SEAMER

THROAT PLATE
#6-70-165

FOR Class: 60-D38 BUTT SEAMER

FRONT FEED DOG (Coarse)
#6-81-95

FOR Class: 60-D38 BUTT SEAMER

BACK FEED DOG (Coarse)
#6-81-94

REGULAR FRONT FEED DOG
(Fine)
#A81-2

REGULAR BACK FEED DOG
(Fine)
#A81-7

HEAVY DUTY FRONT FEED DOG
(Coarse)
#A81-1
#A81-9 One Tooth Less On Each Row Than #A81-1
#A81-28
#A81-36

HEAVY DUTY BACKFEED DOG
(Coarse)
#A81-3

DIFFERENTIAL FRONT FEED DOG
(Fine)
#A81-11

DIFFERENTIAL BACK FEED DOG
(Fine)
#A81-43

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Classes: A & M

UPPER LOOPER
#77

UPPER (Throat) LOOPER
#79

LOWER LOOPER
#84
#102

LOWER (No Eye, Hooked) LOOPER
#82

FOR Class: M

UPPER (Throat) LOOPER
#97M

LOWER LOOPER
#96
#100
#106

FOR Class: 60

UPPER LOOPER
#43

LOWER LOOPER
#48

FOR Classes: 60-ABB & 70-ABB BUTT SEAMERS

UPPER LOOPER
#58M

LOWER LOOPER
#50M

FOR Classes: 60-D3B & 70-D3B BUTT SEAMERS

UPPER LOOPER
#69

UPPER (Throat) Looper
#105

LOWER LOOPER
#72

PRESSER FOOT LIFTER
#A99-2

PRESSER ARM
#A206-5

CAM ROLLER
#14-455

CAM ROLLER
#M-319-1 Used With Upper Looper Carrier-2 Used For Class: M

CAM ROLLER
#M-319-2 Used With Lower Looper Carrier For Class: M

CAM ROLLER N/S
#M-319-6
For Class: M

UPPER LOOPER CARRIER
#M-50-A1 For Class: M

NEEDLE THREAD TAKE-UP
#6-112-N
#A112-2
#A-112-5 (Slotted)

NEEDLE CARRIER NUT
#4-3/16

NEEDLE CARRIER COLLAR
#6-126-B

NEEDLE CARRIER BOLT
#6-128-B

FEED CARRIER NUT
#2-3/16

UPPER CUTTER HOLDER WITH CLAMP
#A-56-1 Regular Opening
#A-56-2 Wide Opening

PARTS AVAILABLE SEPARATELY:
#A-97-1 Clamp

UPPER CUTTER CLAMP
#A-59-1 Used With Upper Cutter #6-90
#A-59-2 Used With Upper Cutters #6-90-D or #A-90-1

FEED ECCENTRICS (STITCH CAMS) (STEEL)

#6-82-5 Size 5	#6-82-16 Size 16	#6-82-28 Size 28
#6-82-6 Size 6	#6-82-18 Size 18	#6-82-30 Size 30
#6-82-8 Size 8	#6-82-20 Size 20	#6-82-32 Size 32
#6-82-10 Size 10	#6-82-22 Size 22	#6-82-34 Size 34
#6-82-12 Size 12	#6-82-24 Size 24	#6-82-36 Size 36
#6-82-14 Size 14	#6-82-26 Size 26	

TENSION ASSEMBLY COMPLETE
#A-113-1C

PARTS AVAILABLE SEPARATELY:
#14-8 Tension Nut (Outside)
#14-8A Tension Nut With Collar
#14-64 Tension Spring
#14-142 Tension Disc (Chromium Plated) (2 Used)
#A109-1 Tension Rod Shell (Washer)
#A113-1A Tension Stud

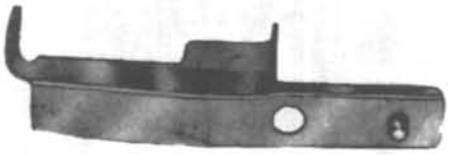
★ Used On Rigid Type Support

THREAD TUBE
#A69-5 For Lower Looper

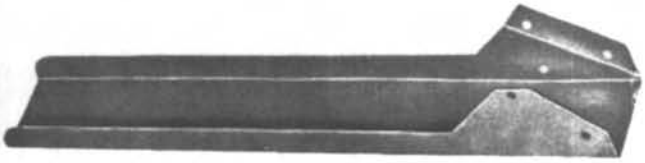
★ Used On Spring Type Spring

THREAD TUBE
#A69-4 For Lower Looper

THREADING WIRE (Brass)
#37-318



FABRIC GUARD
#A96-2



CHIP CHUTES (Clip Chutes)
#M328

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

OIL DRAIN JAR HOLDER
#A284-1

OIL DRAIN JAR
#666-166 (#A-283-2)

OIL CUP FOR SIGHT FEED
(New Style)
#59A-2

CAM REMOVER
#6-155

NEEDLE WRENCH
#44-2 (#44-A-2)

MOUNTING BUSHING
#M328-1 Tapered Left
#M328-2 Flat Right

TWEEZER
#TWE1 Straight Tweezers
#TWE2 Forged Steel Tweezers
#TWE3 Stainless Steel Tweezers
#TWE8 Straight Tweezers, 6" Long (Stainless Steel)

FELT PAD
#40-4

FELT PAD, NEW STYLE
#40-4D

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

PARTS FOR METROPOLITAN

CLASSES: 992, 1500 & 1600

RECOMMENDED NEEDLES: Classes: J, M & O

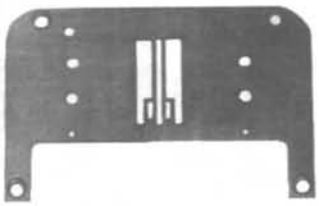
¼" GAUGE PARTS

FOOT
#314-820-027 (#8521-182A)

¼" GAUGE PARTS

FEED DOG
#314-830-001 (#8518-550)

¼" GAUGE PARTS



THROAT PLATE
#314-801-001 (#8520-705)

¼" GAUGE PARTS

SPREADER
#314-817-001 (#8590-39)

¼" GAUGE PARTS

LOOPER COMPLETE
#314-810-001 (#412002)

PARTS AVAILABLE SEPARATELY:
#314-660-003 (#412003) Spring

¼" GAUGE PARTS

NEEDLE HOLDER COMPLETE
#314-843-001 (#1020-81)

PARTS AVAILABLE SEPARATELY:
#314-600-061 (#H44) Needle Holder Screw

¼" GAUGE PARTS

RUFFLING BLADE (¾" Wide)
#314-875-006 (#8538-4)

ALSO AVAILABLE:
#8538-4L Ruffling Blade With Long Teeth (¼" Gauge)

¼" GAUGE PARTS

RUFFLING BLADE WITH LONG TEETH
#8538-4L

¼" GAUGE PARTS

STRIPPER BLADE
#314-874-001 (#4142-B)

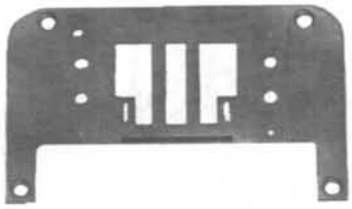
1¼" GAUGE PARTS

FOOT
#314-820-025 (#1035-115)

1¼" GAUGE PARTS

FEED DOG
#314-830-005 (#8518-549)

1¼" GAUGE PARTS



THROAT PLATE
#314-801-008 (#8520-703D)

1¼" GAUGE PARTS

SPREADER
#314-817-008 (#8590-41)

1¼" GAUGE PARTS

LOOPER COMPLETE
#314-810-001 (#412002) Looper

PARTS AVAILABLE SEPARATELY:
#314-660-003 (#412003) Spring

1¼" GAUGE PARTS

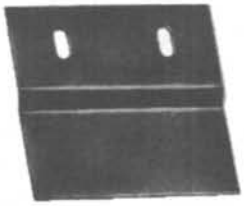
NEEDLE HOLDER COMPLETE
#314-843-012 (#1020-21)

PARTS AVAILABLE SEPARATELY:
#314-600-061 (#H44) Needle Holder Screw

1¼" GAUGE PARTS

RUFFLING BLADE (2" Wide)
#314-875-010 (#8538-98)

1¼" GAUGE PARTS



STRIPPER BLADE
#314-874-002 (#4142-B-31)

LOOPER THREAD TENSION COMPLETE
#TM1

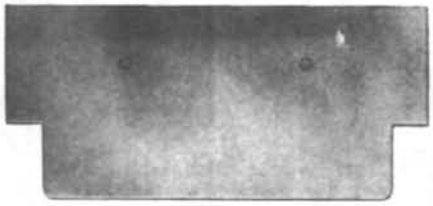
PARTS AVAILABLE SEPARATELY:
#314-607-001 (#60077) Looper Thread Tension Post
#314-613-001 (#60286) Looper Thread Tension Disc (2 Used)
#314-630-008 (#60068) Looper Thread Tension Nut (2 Used)
#314-642-002 (#411016) Looper Thread Tension Spring

RUFFLING SEGMENT (Spline)
#314-518-001 (#8417-4)

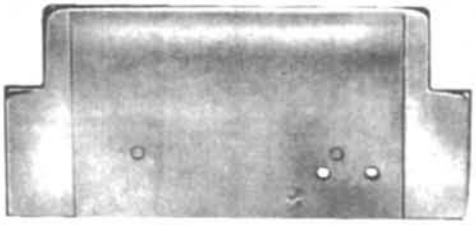
OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

YOKE COMPLETE
#8454R-6 (#8454R-6C)

PARTS AVAILABLE SEPARATELY:
#314-525-005 (#8454R-6A) Yoke Body
#314-600-053 (#T17-1) Wing Nut
#314-630-012 (#8417-4-N) Left Bushing
#314-676-011 (#8417-4-R) Right Bushing (Threaded)



SLIDE PLATE FOR RUFFLING COMPLETE WITH SPRING
#314-803-001 (#8524-703)



SLIDE PLATE COMPLETE WITH SPRING
#314-803-037 (#8524-705)

SLIDE PLATE SPRING
#314-641-008 (#1002)

PARTS FOR MITSUBISHI

CLASSES: PLK-109, 0303 & 0604 ELECTRONICALLY CONTROLLED SINGLE NEEDLE LOCKSTITCH

RECOMMENDED NEEDLES: 135 x 17 (DP x 17)

★ THE MITSUBISHI PARTS SHOWN ON THE FOLLOWING PAGES ARE STOCKED FOR IMMEDIATE DELIVERY. ALL OTHER MITSUBISHI PARTS ARE AVAILABLE UPON REQUEST.

MOVABLE KNIFE, COMPLETE
#MS01B0838 For Classes: PLK-109 & PLK-0303

FIXED KNIFE
#MS01A0838 For Classes: PLK-109 & PL-0303

MOVABLE KNIFE, COMPLETE
#MS03B0838 For Class: PLK-0604

FIXED KNIFE
#MS03A0838 For Class: PLK-0604

PRESSER FOOT
#MS01A1256 For Class: PLK-109

PRESSER FOOT (LARGE)
#MV30A0256 For Class: PLK-0604

ALSO AVAILABLE:
#MV30A1256 (SMALL)

CLAMP FOOT
#MS01A2308 Left For Class: PLK-109
#MS01A1308 Right For Class: PLK-109

SHUTTLE HOOK
#MS01A0120

BOBBIN CASE
#MS01A0125

ALUMINUM BOBBIN
#MS01A0123

HOOK RETAINER
#MS01A0616

FOR Class: PLK-0303

NEEDLE HOLE PLATE
#MS03A1101

FOR Class: PLK-0303

BOBBIN CASE
#MS08A0125
(#MS09E0125)

FOR Class: PLK-0303

CIRCUIT BOARD (Y)
#M95002096

FOR Class: PLK-0604

LINK
#MS03A1910

FOR Class: PLK-0804

HOOK DRIVER
#MS01A0611

FOR Class: LU2-410

HOOK
#MP43A0120

FOR Class: PLK-0804

CONTROL CIRCUIT (Y)
#M95001096

FOR Class: LT2-250

HOOK & CAP
#MN62E0120

FOR Class: PLK-1006

SHUTTLE HOOK
#MS17A0120
(#MA10A0120)

FOR Class: PLK-1006

BOBBIN CASE
#MS17A0125

FOR Class: PLK-1006

ALUMINUM BOBBIN
#MS17A0123

FOR Class: PLK-1006

BOBBIN
#MA10A0123

FOR Class: PLK-1006

FIXED KNIFE
#MS14A0838

FOR Class: PLK-1006

PRESSER FOOT LB (LARGE)
#MA35A0256

FOR Class: PLK-1006

NEEDLE HOLE PLATE
#MS03A2101

FOR Class: PLK-1006

TENSION REGULATOR
#MS14E0180

FOR Class: PLK-1006

SHAFT
#MS10A2454

FOR Class: PLK-1006

BUSHING
#MS10A0456

FOR Class: PLK-1006

BEARING SLIDE
#M94006070

NEEDLE PLATE
#MS01A1101 For Classes: PLK-109 & PLK-0303

POPULAR SCREWS FOR MITSUBISHI Class: PLK-109

#M90612002 Screw
#M94001021 Screw
#M94003021 Bolt
#M95001021 Allen Head Screw
#M95002021 Screw

NEEDLE BAR
#MS01A0660 For Classes: PLK-109 & PLK-0604

THREAD GUIDE
#MS01A0329 For Class: PLK-109

LEAF SPRING
#MS01A0192 For Class: PLK-109

WIPER
#MS01A0980 For Class: PLK-109

WIPER
#MS03A0980 For Class: PLK-0604
(#MS03A3980)

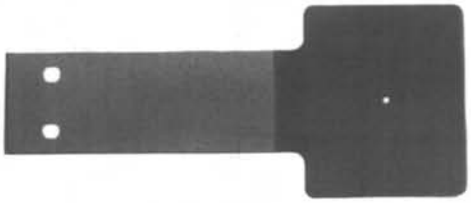
FOR Class: PLK-109

HOOK
#MS01A0121

FOR Class: PLK-109

SHUTTLE HOOK
#MS01A1120

FOR Class: PLK-109



FEED PLATE
#MS01A1257

FOR Class: PLK-109

NEEDLE HOLE BUSHING SPACER
#MS01A1476

FOR Class: PLK-109

SPRING
#MS01A2572

FOR Class: PLK-109

SPRING
#MS01A1572

FOR Class: PLK-109

TENSION NUT
#M91101046

FOR Class: PLK-2520

FIXED KNIFE
#MS10A0838

FOR Class: PLK-2520

VERTICAL SHAFT GEAR
#MF40A0333
(#MF10A0333)

FOR Class: PLK-2520

NEEDLE BAR BUSHING UPPER
#MF60A0663

PRESSER SPRING BAR
#MS01A1259 For Class: PLK-109

PRE-TENSION COMPLETE
#MF90E0550 For Class: PLK-109

"E" RING
#M90513065 For Classes: PLK-109 & PLK-0604

WASHER
#M96004052 For Class: PLK-0604

RUBBER RING
#MS03A0417 For Class: PLK-0604

RUBBER RING
#MS01A0417 For Class: PLK-109

FOR Class: PB-810

FEED DOG
#MV03A0104

FOR Class: PB-810

NEEDLE PLATE
#MV01A0101

FOR Class: PB-810

NEEDLE BAR
#MV01A0660

FOR Class: PB-810

THREAD TENSION
#MV01E0210

FOR Class: PB-810

THREAD TAKE-UP SPRING
#MV01A0187

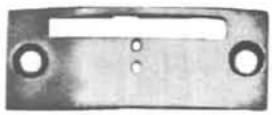
FOR Class: PB-810

NEEDLE PLATE
#MV01A1101

FOR Class: PB-820

ROLLER PRESSER FOOT ASSEMBLY
#MV02E0973

FOR Class: PB-820



NEEDLE PLATE ⅛"
#MV02J4101

FOR Class: PB-820

BUSHING RIGHT
#MQ70A0452

FOR Class: PB-820

PRESSER SPRING
#MV11A0259

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

BOBBIN WINDER
#MS03E0190 For Classes: PLK-109 & PLK-0604
(#MS01E0190)

PARTS FOR MITSUBISHI

CLASSES: DB-130, DB-189 & DB-199 HIGH SPEED SINGLE NEEDLE LOCKSTITCH, AND LS2-150, LS2-180, LS2-190 & LS2-210 VARIABLE SPEED SINGLE NEEDLE LOCKSTITCH

RECOMMENDED NEEDLES: 16 x 231 (DB x 1) (2254)

FOR Class: DB-189

RIGHT KNIFE
#MF40A1835 (#MF40A2835)

FOR Class: DB-189

LEFT KNIFE
#MF40A1834

THREAD GUIDE FOR KNIFE
#MF40A0442

FOR Class: DB-189

THREAD GUIDE FOR KNIFE
#MF40A2180

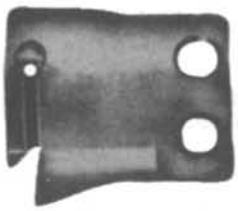
FOR Class: LS2-180

FIXED KNIFE
#MF02A0838

FOR Class: LS2-180

STATIONARY KNIFE
#MF00A0838

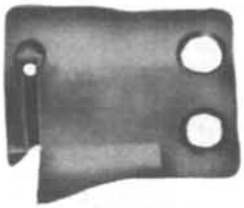
FOR Class: LS2-180



MOVABLE KNIFE
#MF02A0834

ALSO AVAILABLE:
#MF00A0834 Movable Knife For Class: LS2-180

FOR Class: LS2-180



SPECIAL KNIFE
#MF00A1834

FOR Class: LS2-190

FIXED KNIFE
#MF90A0838

FOR Class: LS2-190

MOVABLE KNIFE
#MF90B2838

FOR Class: LS2-190

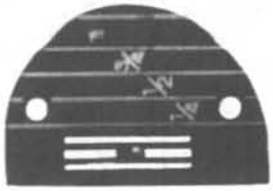
HOOK
#MF42A0120

BOBBIN
#ME00A0123

FOR Class: LS2-210

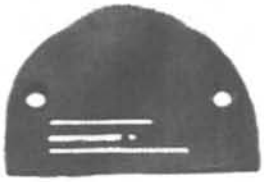
FIXED KNIFE
#MN35A0838

FOR Class: DB-189



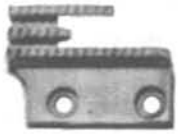
THROAT PLATE
WITH MILLED SLOT
#MF40A0101

FOR Class: DB-189



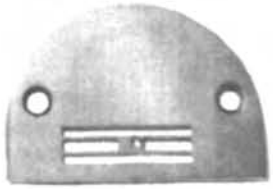
THROAT PLATE
#MF36A1101

FOR Class: DB-189



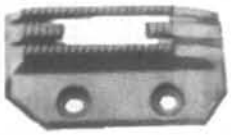
FEED DOG
#MF10A0104

FOR Class: DB-189



THROAT PLATE A1.6
#MF41D0101

FOR Class: DB-189



FEED DOG
#MF41D0104

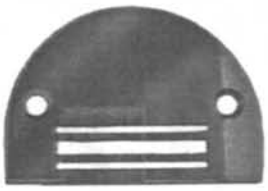
OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: DB-189

THROAT PLATE B2.5
#MF42B0101 For Jeans

ALSO AVAILABLE:
#MF44B0101 Throat Plate (7MM)

FOR Class: LS2-210



NEEDLE PLATE
#MN35A1101 For Class: LS2-210

FOR Class: LS2-210

FEED DOG
#MN35A0104 For Class: LS2-210

FOR Classes: DB-130-10, DB-126 & DB-170-10 & 11

HOOK
#MF10A0120
(Hirose Number: HSH-7.94B)
#MF10A0120E-Z

FOR Classes: DB-130E-12 & 13

HOOK
#MF22B0120
#MF22B0120E-Z

FOR Classes: DB-130 & DB-126 (ALL SUB-CLASSES) and DB-170-10 & 11

BOBBIN CASE
#MF10E0125

FOR Classes: DB-130 & DB-126 (ALL SUB-CLASSES) and DB-170-10 & 11

BOBBIN
#MF10A0123

FOR Class: LS2-210

BOBBIN CASE
#MN35A0125

FOR Class: LS2-210M

HOOK
#MN35A0120

FOR Classes: DB-130E-22, DB-325-22 & DX-370-20

LARGE CAPACITY HOOK
#MF25B0120
(Hirose Number: HSM-A)

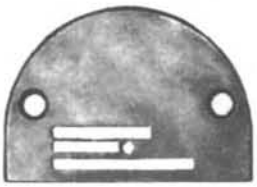
FOR Classes: DB-130E-22, DB-325-22 & DX-370-20

LARGE CAPACITY BOBBIN CASE
#MF25E0125

FOR Class: DB-130

TENSION REGULATOR
#MF12E0210

FOR Class: DB-130



NEEDLE PLATE
#MF11D0101

FOR Classes: DB-130E-22, DB-325-22 & DX-370-20

LARGE CAPACITY BOBBIN
#MF25B0123

FOR Class: DB-189

HOOK
#MF00A0120

FOR Class: DB-130

PRESSER BAR
#MF11D0262

FOR Classes: DB-189-10 & 11, DB-199-10 & LS2-190

HOOK
#MF40A0120 (#MF36A0120)
(Hirose Number: HSH-7.94BTR(3))
#MF40A0120E-Z

FOR Classes: DB-189-12 & 13, DB-199-12 & LS2-190

HOOK
#MF42B0120 (#MF38B0120)
(Hirose Number: HSH-7.94BOHNTR)

FOR Class: DB-130

VIBRATING PREVENTING RUBBER (SMALL)
#MF70A1419

FOR Class: DB-130

VIBRATING PREVENTING RUBBER (LARGE)
#MF70A0419

FOR Class: DB-189 (ALL SUB-CLASSES)

BOBBIN CASE
#MF36E0125

FOR Classes: DB-199 & LS2-190

NO BACK LASH BOBBIN CASE
#MF40E0125
(#MF40E1125)

GUARD PLATE
#MF40A2782 For Class: DB-189

NEEDLE BAR THREAD GUARD
#MF21D0181 For Class: DB-189

ALSO AVAILABLE:
#MF80A1181

FOR Class: DB-189-11F

ALUMINUM BOBBIN
#MF41D0123

FOR Classes: DB-199 & LS2-190

BOBBIN
#MF36A0123

THREAD GUIDE
#MF05A0181 For Class: LS2-150

NEEDLE BAR THREAD GUARD
#MF10A1181

FOR Class: LS2-150

NEEDLE BAR
#MF05A0660

FOR Class: LS5-5120

NEEDLE BAR
#MV02A0660

FOR Class: LS5-5110

PRESSER FOOT
#MV03A0105

FOR Class: LS2-190

MOVABLE KNIFE
#MG44B0838

FOR Class: LS2-180

THREAD FINGER
#MF00A0180

FOR Class: LS5-5120

SQUARE BLOCK COMPLETE
#MV11E1325

FOR Class: LS2-180

NUT
#M91110045

FOR Class: LS2-210

STOPPER PIN
#MF00A0852

FOR Class: LS5-5120

OPENER BRACKET
#MV01A0303

NEEDLE GUARD
#MF80A0626 For Class: LS2-190

FOR Class: DB-189

PRESSER BAR
#MF10A0262

NEEDLE BAR
#MF40A0660 For Class: DB-189
#MF42B0660 For Class: DB-189

HOOK POSITIONER (Finger)
#MF10A0229 For Class: DB-189

POSITIONER
#MF17B0229 For Class: DB-189-11F

PRE-TENSION, COMPLETE
#MF90E0550 For Class: DB-199

PRE-TENSION COMPLETE
#MF10E0550 For Class: DB-189

THREAD TENSION REGULATOR
#MF10E0210 For Classes: DB-189 & DB-199

THREAD TAKE-UP SPRING
#MF10A0187 For Class: DB-189

THREAD TENSION SPRING
#MF36A0245 For Class: DB-189

ALSO AVAILABLE:
#MF10A1245 Tension Spring For Class: DB-189

THREAD TENSION STUD
#MF10A0553 For Class: DB-130

THREAD TENSION RELEASE DISC
#MM11A0556 For Class: DB-189

WIPER
#MF40A1980 For Class: DB-189

ALSO AVAILABLE:
#MF00A0980 Wiper For Class: LS2-180

SPRING
#MF40A2572 For Class: DB-189

FOR Class: LU2-SERIES

DISC D
#MN60E0439

FOR Class: LU2-SERIES

DIAL
#MP41A0631
(#MP40A0631)

FOR LT2 & LS2 - SERIES

RUBBER PLUG
#M95002080
(#M91900080)

OIL FILTER
#MF05A0740 For Class: LS2-190

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index, The Item May Be Listed Elsewhere!

PARTS FOR MITSUBISHI

CLASSES: LT2-220, LT2-230, LT2-240, LT2-250, DN-260, DN-265, DN-275 & DN-275-10K NEEDLE FEED, DOUBLE NEEDLE LOCKSTITCH AND DB-286, LU2-410, LU2-420 & LU2-430 DOUBLE NEEDLE LOCKSTITCH

RECOMMENDED NEEDLES: 135 x 5 (DP x 5)

For Classes: LT2-230 & LT2-250

FIXED KNIFE
#MN50A0838

FOR Classes: LT2-230 & LT2-250

MOVABLE KNIFE
#MN50B0838

FOR Classes: LU2-410-BIT & LU2-430BIT

FIXED KNIFE (Stationary Knife)
#MN50A0838

FOR Classes: LU2-410BIT & LU2-430BIT

MOVABLE KNIFE
#MP41B0838

FOR Classes: DB-286-10, DN-260-10 & DN-265-10

HOOK
#MN10A0120
(Hirose Number: HSH-12-15M)

ALSO AVAILABLE:
#MN10A0120E-Z
#W319995 Hook

FOR Classes: DN-260-22, DN-262 & DN-265-22

HOOK
#MN12B0120
(Hirose Number: HSH-12-15MM)

ALSO AVAILABLE:
#MN12B0120-2 Hook Gib For Hook (#MN12B0120)
#MN12B0120-5 Tension Spring

FOR Class: DN-275-20

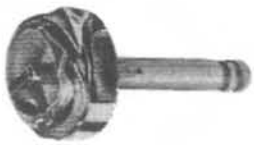
LARGE CAPACITY HOOK & BASE
#MN28B0120
(Hirose Number: HSH-12MC)

FOR Class: DN275-10K

HOOK & CAP
#MN27A0120
(Hirose Number: HSH-12C)

ALSO AVAILABLE:
#MN55A0120

FOR Class: LT2-2230



HOOK
#MN72E0120

FOR Class: LT2-230

BOBBIN CASE CAP
#MN52E0125

FOR Class: LT2-180

HOOK
#MF45A0120

FOR Class: LT2-230

HOOK & CAP
#MN50E2120
(Hirose Number: HSH-12-15M(3))

FOR Class: LT2-230

HOOK & CAP
#MN50A0120
(#MN50E0120) (#MN50E1120)
(Hirose Number: HSH-12-15M(3))

FOR Classes: DB-286, DN-260, DN-265, DN-275 & LT2-230

BOBBIN
#MN10A0123

FOR Class: LT2-2230

BOBBIN
#MN72A0123

FOR Class: LT2-250

HOOK & CAP
#MN52E0120
(Hirose Number: HSH-12MC(3))

FOR Class: LT2-250 MITW

HOOK & CAP
#MN60E0120 (#MN60A0120)
(Hirose Number: HSH-12-15M(3))

FOR Class: DN-262

BOBBIN
#MN12B0123

FOR Class: LT2-220

BOBBIN
#MN40A0123

FOR Classes: LU2-410BIT & LU2-430BIT

HOOK & CAP
#MP41A0120
(Hirose Number: HSH-12M(3))

FOR Class: DB-286-10

HOOK BASE
#MN10A0120-1 For Use With #MN10A0120 Hook

FOR Class: LT2-230

ALUMINUM BOBBIN
#MN50A0123

FOR Class: LT2-250

ALUMINUM BOBBIN
#MN52A0123(#MN62A0123)

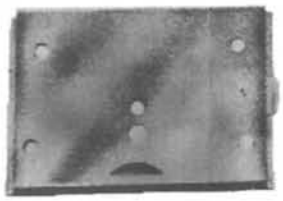
FOR Class: DN-265

HOOK BASE
#MN12B0120-1

FOR Class: DN-275-10K

HOOK BASE
#MN27A0120-1

FOR Class: LT2-230



SLIDE PLATE
#MN50A0472 (#MN70A0472)

FOR Class: LT2-250

SLIDE PLATE
#MN50A0473

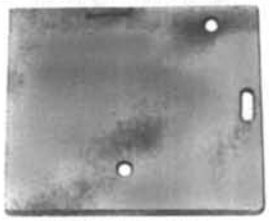
FOR Class: LT2-230

BOBBIN CASE CAP
#MN50A0125 (#MN50E0125)

FOR Class: LU2-410

HOOK BASE
#MP41A0120-1

FOR Class: LU2-410



SLIDE PLATE (RIGHT)
#MP41A0474

FOR Class: LU2-410

NEEDLE PLATE ⅛"
#MP43J4101

FOR Class: DN-275-10K

BOBBIN CASE CAP
#MN27A0125
(#P975021X01-14)

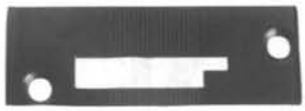
FOR Class: DN-275-20

BOBBIN CASE CAP
#MN28B0125

FOR Class: LU2-410

NEEDLE PLATE ¼"
#MP43J8101

FOR Class: LU2-410



NEEDLE PLATE
#MP41B1101 (#MP41B0101)

FOR Class: LT2-2230

NEEDLE PLATE ¼"
#MN50J8101

FOR Class: LT2-2230

NEEDLE PLATE 3/16"
#MN50H6101

FOR Class: LU2-400

PLATE SPRING
#MP40A0192

FOR Class: LU2-410

LINK
#MP40A0340

FOR Class: LU2-410

FEED DOG
#MP41B0104

FOR Class: LU2-430

FEED DOG ⅛"
#MP43J4104

FOR Class: LU2-410

TENSION STUD
#MP10B0554

FOR Class: LU2-410

SLIDE BLOCK
#MP40A0588

FOR Class: LT2-2230

FEED DOG 3/16"
#MN51H6104 (#MN52H6104)

FOR Class: LT2-2230

FEED DOG 1¼"
#MN50K8104

FOR Class: LU2-420

THREAD TAKE-UP SPRING
#MP20B0187

FOR Class: LU2-430

FEED BAR
#MP41A0281

FOR Class: LU2-410

PRESSER FOOT ⅛" (OUTSIDE)
#MP43J4106

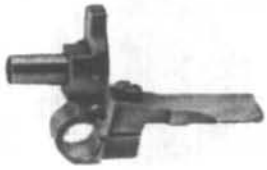
FOR Class: LT2-230

SYNCHRONIZER
#MN50E1406

FOR Class: LU2-430

BELL CRANK
#MP41A0763

FOR Class: LU2-430



BRACKET
#MP40A0265

FOR Class: LT2-230

HOOK POSITIONER
#MN52A0300

FOR Class: LT2-240

TAKE-UP GUIDE PIN
#MN10A0587

FOR Class: LU2-430

THREAD GUIDE
#MN10A1181

FOR Class: LU2-430

DIAL
#MP41A0631 (#MP40A0631)

FOR Class: LT2-250

THREAD GUIDE
#MN35A0181

FOR Class: LT2-250

TENSION DISC
#MN50A0555

FOR Class: LT2-2220

THREAD TAKE-UP LEVER
#MN69E0582

SPRING PLATE
#MN50A0192 For Class: LT2-230

ANTI-BREAKING SPRING
#MN52A0245 For Class: LT2-230

ALSO AVAILABLE:
#MN50A1245 Spring For Class: LT2-230
#MN50A2245 Spring For Class: LT2-230
#MN50A0245 Spring For Class: LT2-230

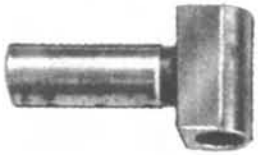
RIGHT WIPER
#MN50E1980 For Class: LT2-230

LEFT WIPER
#MN50E0980 For Class: LT2-230

FOR Class: DB-275

NEEDLE BAR CRANK PIN
#MN10A0387

FOR Class: DN-260

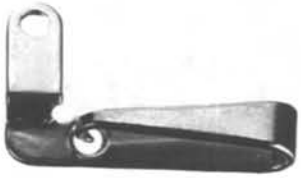


THREAD TAKE UP SLIDE BLOCK
#MN10A0588

FOR Class: DN-265

PRESSER BAR LIFTING LEVER
#MN10A0252

FOR Class: DN-265



THREAD GUIDE
#MN10A3181

FOR Class: DN-265

PRESSER SPRING
#MN10A0258

FOR Class: DN-275

PRESSER BAR
#MN10A0262

FOR Class: DN-275

STEEL BALL
#M98001070

CONNECTING STUD
#MN10A0665 For Class: DN-265

THREAD TAKE-UP LEVER
#MN10A0582 For Class: DN-260

FOR Class: DB-260

THREAD RELEASE DISC
#MN10E0175

TAKE-UP SPRING
#MN10A0187 For Class: DN-260

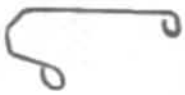
TENSION SPRING
#MP41A0245 For Class: LU2-410

FOR Class: DB-275

TENSION DISC
#MN10A0556

TENSION DISC
#MN10A0555 For Class: DN-265

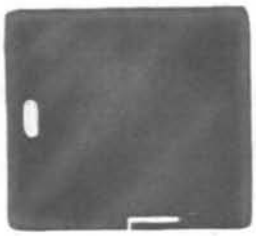
SPRING
#MN50A0572 For Class: LT2-230



SPRING
#MN50A0507 For Class: LT2-230

NEEDLE GUARD
#MN50A0626 For Class: LT2-230

FLEX WIRE
#MN60E0746 For Class: LU2 (All Sub-Classes)



SLIDE PLATE RIGHT GAUGE ½"
#MN50A0474 For Class: LT2-230

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

TIMING BELT
#MN10A0686 For Class: DN-260

ALSO AVAILABLE:
#MN10A0523 Timing Belt For Class: DN-260-10

LEVER
#MP00B1462 (#MP00B0462) For Class: LU2-420

PARTS FOR MITSUBISHI

CLASSES: DY-330, DY-337, DY-340 & DY-349 UPPER & LOWER FEED SINGLE NEEDLE LOCKSTITCH

RECOMMENDED NEEDLES: 16 x 231 (DB x 1)

REGULAR INSIDE FOOT
#MG10B0256

REGULAR OUTSIDE FOOT
#MG10B0294

PRESSER FOOT (Inside)
#U-193K For Welting Foot
(#MG10J6294)

WELTING FOOT WITH GROOVE OUTSIDE 3/16"
#MG10J6294

PRESSER FOOT (Inside)
#U-193KW For Welting Foot
(#MG30W8294)

WELTING FOOT WITH DOUBLE GROOVE, OUTSIDE 3/16"
#MG30W8294

FOR Classes: DY-330-22, DY-337 & DB-130E22

LARGE CAPACITY HOOK
#MF25B0120
(Hirose Number: HSM-A)

FOR Class: DY-330-12

BOBBIN CASE
#MF10E0125

FOR Class: DY-330-22

LARGE CAPACITY BOBBIN CASE
#P976015 (#MF25E0125)
(#W473391)

FOR Classes: DY-330-22 & DY-327

LARGE CAPACITY BOBBIN
#MF25B0123

ALSO AVAILABLE:
#R1143 For Use With REX R11-155R Machine

FOR Class: DY-330

THREAD GUIDE
#MF10A0181

FOR Class: DY-330

THREAD TENSION REGULATING NUT
#M91608046

FOR Class: DY-349

BELL CRANK ROLLER
#MG10B0411

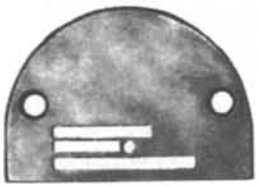
FOR Class: DY-340

FEED ROD
#MG30B0384

FOR Class: DY-349

NEEDLE BAR
#MG44B0660

FOR Class: DY-330



NEEDLE PLATE
#MF26B0101

NEEDLE BAR THREAD GUARD
#MF10A2181 For Class: DY-330

NEEDLE THREAD GUIDE
#MG42A0181 For Class: DY-349

FOR Class: DY-349

KNEE ROD
#MG30B0593

FOR Class: PLK-1410

GUARD PLATE
#MS07A0782

THREAD TENSION REGULATOR COMPLETE
#MF43E0210 For Class: DY-340

PARTS FOR MITSUBISHI

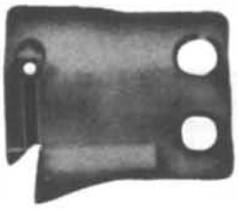
CLASSES: PV-1000, PLK-1210 (DY-349) ELECTRONICALLY CONTROLLED PATTERN SEWER SINGLE NEEDLE LOCKSTITCH

RECOMMENDED NEEDLES: 135 x 17 (DP x 17)

FOR Class: DY-359

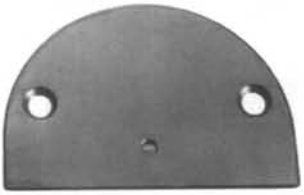
FIXED KNIFE
#MG52A0838

FOR Class: DY-359



MOVABLE KNIFE
#MG52A0834

FOR Class: PV-1000



NEEDLE PLATE
#MV30A0101

FOR Class: PV-1000

PRESSER FOOT
#MV35A0106

FOR Class: PLK-1210

THREAD GUIDE
#MG43A1181

FOR Class: PLK-1210

NEEDLE HOLE PLATE
#MS02A0101

MOVABLE KNIFE
#MF90B0838

FIXED KNIFE
#MF90A0838

THREAD GUIDE FOR KNIFE
#MF90A0180

FOR Classes: DY-349 & PV-1000 AUTOMATIC MACHINES

HOOK
#MG44B0120

FOR Class: DY-349

BOBBIN CASE
#MG44E0125

ALSO AVAILABLE:
#MG44E0125-2 Tension Spring
#MG44E0125-3 Set Screw
#MG44E0125-4 Adjusting Screw

FOR Class: PLK-1210

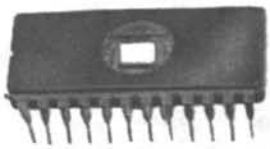
NO BACK-LASH BOBBIN CASE
#MS02E0125

ALSO AVAILABLE:
#MS02E0125E-Z

FOR Class: DY-349

BOBBIN
#MG44B0123

POSITION FINGER
#MF20A0229 For Class: PLK-1210



PROM 2732A
#MS02A0718
For Class: PLK-1210

NEEDLE PLATE
#MS02A1101 For Class: PLK-1210

RUBBER RING
#MS03A0417 For Class: PLK-1210

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR MISCELLANEOUS MITSUBISHI MACHINES

FOR Classes: DU-100-22, 105-22, 120-22 & 125-22

ALSO AVAILABLE:
#MN12B0123 Bobbin

LARGE CAPACITY HOOK (With Lubrication & Slotted Shaft)
#MP00A0120 (#MP02B0120) (Hirose Number: HSH-12-15MM(V))

FOR Class: DU-105

HOOK
#MP00B0120

FOR Class: DU-105

BOBBIN
#MN10A0123

FOR Class: DU-100

NEEDLE BAR
#MP00A0660

FOR Class: DU-105

VIBRATING PRESSER BAR
#MP00B0881

FOR Class: DU-105

THREAD TAKE-UP LEVER
#MP02A0582

FOR Class: DU-105

INSIDE PRESSER FOOT
#MP00B0107

FOR Class: DU-125

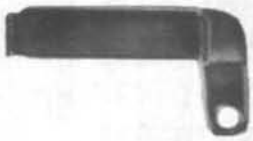
PRESSER FOOT ⅛
#MP20J4107

#ML66B0104

FOR Class: DU-125

NEEDLE BAR
#MP20B0660

FOR Class: DU-125



THREAD GUIDE
#MP00B1180

FOR Class: DX-870-10

SLIDE PLATE
#MQ70A0470

FOR Class: DU-100

STOPPER
#MP00B0477

FOR Class: DU-105

THREAD TAKE-UP SPRING
#MP00B0187

FOR Z & ZK MOTORS

PIN
#K10S95024591

FOR Class: DU-105

THREAD GUIDE
#MP00B1181

FOR Class: LZ-207-10

HOOK
#MT27A0120
(Hirose Number: HSH-102)

FOR Class: LZ-207-10

BOBBIN CASE
#MT27E0125

FOR Class: LZ-207-10

BOBBIN
#MT27A0123

FOR Class: DY-253

HOOK & BOBBIN CASE
#MG23E0121

FOR Class: DY-253

FELT
#MG23C1740

FOR Classes: DB-320-10 & DB-320-11

HOOK
#MF60A0120
(Hirose Number: DA1-B)

FOR Class: DB-320-12

HOOK
#MF62B0120

FOR Class: DB-320

BOBBIN CASE
#MF10E0125

PARTS FOR Class: PY-501

TAB KNIFE
#4034

PARTS FOR Class: PY-501

CENTER KNIFE
#2030M

RUBBER MAT
#3048 (2MM) #3048-2 (4MM)
#3048-1 (3MM) #3048-3 (5MM)

FOR Class: CB-620

TENSION ADJUSTABLE NUT
#M91603046

FOR Class: CU-860

FEED DOG
#ML65B0104

FOR Class: CU-865

NUT
#M91572045

RELEASE PIN
#M90204060

FOR Class: DB-126

THREAD GUIDE
#MQ50A0181

FOR Class: CB-620

SPRING WASHER
#ML10A2700

FOR Class: PN-840

HOOK
#MV01A0120

FOR Class: PN-840

BOBBIN
#MN10A0123

FOR Class: PN-840

SQUARE BLOCK
#MV01A0325

FOR Class: PN-840

BOBBIN CASE OPENER
#MV01A0300

FOR Class: S-190

THREAD TAKE-UP
#MF05E0580

FOR Class: SUNDIA

LOWER KNIFE
#6031218P700

FOR Class: SUNDIA

UPPER KNIFE
#6031314C500

FOR PARTS FOR MITSUBISHI MOTORS REFER TO PAGE 668-669.

PARTS FOR NAKAJIMA

CLASSES: 280L & 280LYB

FOR RECOMMENDED NEEDLES SEE OUR NEEDLE CATALOG

FOR Class: 280L

HOOK
#10017 (#NAK-10017)
(#B-1830-241-HA0)

FOR Class: 280LYB

HOOK
#15035LB (#NAK-15035LB)
(Koban Number: KHS20-RMP)

FOR Class: 280L

NO BACK-LASH BOBBIN CASE
#10018 (#NAK-10018)

FOR Class: 280L

NO BACK-LASH SPRING
#10018SP (#NAK-10018SP)

FOR Class: 280LYB

BOBBIN CASE
#15470LB (#NAK-15470LB)
(#15470LG)

FOR Class: 280L

BOBBIN
#1143 (#NAK-1143)

FOR Class: 580L

HOOK
#U-93A (101218000)

FOR Class: 341L

BOBBIN CASE CAP
#122089090

REGULAR FEET

WALKING FOOT (Outside)
#U-192

PRESSER FOOT (Inside)
#U-193

REVERSE FEET–RIGHT SIDE

★ For Edge Sewing
★ For Zippers

WALKING FOOT (Outside)
#U-192R

PRESSER FOOT (Inside)
#U-193R

REVERSE FEET–LEFT SIDE

★ For Edge Sewing
★ For Zippers

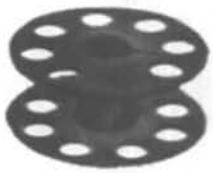
WALKING FOOT (Outside)
#U-192Q

PRESSER FOOT (Inside)
#U-193Q

FOR Class: 341L

HOOK WITH CAP
#122089006

FOR Class: 341L



BOBBIN
#201143000

FOR Classes: 380 & 380B

HOOK
#109068030

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

WELTING FEET WITH GROOVE

★ For Piping

OUTSIDE WALKING FOOT
#U-192H1/8 1/8"
#U-192L3/16 3/16"
#U-192K1/4 1/4"
#U-192M5/16 5/16"
#U-192N3/8 3/8"

INSIDE PRESSER FOOT
#U-193K For All Sizes

WELTING FEET WITH BACK CUT-OUT

★ For Piping (Curved)

OUTSIDE WALKING FOOT
#U-192HC1/8 1/8"
#U-192LC3/16 3/16"
#U-192GC7/32 7/32"
#U-192KC1/4 1/4"
#U-192MC5/16 5/16"
#U-192NC3/8 3/8"

INSIDE PRESSER FOOT
#U-193K For All Sizes

WELTING FEET WITH DOUBLE GROOVE

★ For Double Piping

OUTSIDE WALKING FOOT
#U-192HW1/8 1/8"
#U-192LW3/16 3/16"
#U-192KW1/4 1/4"
#U-192KW5/16 5/16"

INSIDE PRESSER FOOT
#U-193KW For All Sizes

ADDITIONAL PARTS FOR NAKAJIMA MACHINES

#NAK-1019B Frame Thread Guide
#NAK-1020B Frame Thread Guide
#NAK-1023 NDL Thread Tension Disc
#NAK-1028 Take Up Spring
#NAK-1061 Bobbin Case Position Bracket
#NAK-1113B Lifting Rock Hinge Screw
#NAK-1133 Hinge Pin
#NAK-1134 Reverse Feed Control Lever
#NAK-1144 Bobbin Case (Large Capacity)
#NAK-1145 Hook 680L
#NAK-1157 Thread Tension Stop Disc
#NAK-1162 Conn Stud
#NAK-1163 Washer Wing Adj Nut
#NAK-1828 Thrust Collar Assy
#NAK-1834 Spring Tension Spring
#NAK-2141 Frame Thread Guide
#NAK-3019 Oil Seal
#NAK-3034 Needle Bar
#NAK-3038 NDL Bar Conn Stud
#NAK-3039 NDL Bar Conn Slide Block
#NAK-3041 NDL Bar Thread Guide
#NAK-3044 THD Take Up NDL Bearing
#NAK-3071B Bobbin Case Position Bracket
#NAK-3072 Bobbin Case
#NAK-3075 Bobbin
#NAK-3078 THD Tension Post Socket
#NAK-3079 Tension Post
#NAK-3080 Tension Reg Nut
#NAK-3081 THD Tension Stop Disc
#NAK-3082 Tension Spring 'A'
#NAK-4001 Bed Screw Stud
#NAK-4009 Frame Thread Guide
#NAK-4010 Rubber Plug 9/16
#NAK-4011 Rubber Plug 7/8
#NAK-4012 Rubber Plug 13/32
#NAK-4013 Rubber Plug 5/16
#NAK-4015 Rubber Plug 13/16
#NAK-4029 Pinion Gear (Small)
#NAK-4030 Upright Shaft Low/Gear
#NAK-4031 Gear Small
#NAK-4032 UPR NDL Bar Bushing
#NAK-4033 Lower NDL Bar Bushing
#NAK-4038 Presser Bar
#NAK-4063 Spring
#NAK-4076 Oil Return Pump Plunger
#NAK-4084 Frame Thread Guide
#NAK-4091 NDL Bar THD Guide
#NAK-4094 Hook-Heavy
#NAK-4096 NDL THD Tension Spring
#NAK-4102 NDL Bar THD Guide
#NAK-4104 Stitch Dial Assy
#NAK-4106 Take Up Spring
#NAK-4112 Rubber Plug 1/2
#NAK-4128 Needle Bar
#NAK-9069 Bobbin
#NAK-9070 Bobbin Case
#NAK-10023 Take Up Lever Pin
#NAK-10025 Inside Foot Smooth BTM
#NAK-10026 Outside Foot Smooth BTM
#NAK-10050 Frame THD Guide Upper
#NAK-10051 Frame Thread Guide
#NAK-10052 Frame THD Guide
#NAK-10058 Needle Bar
#NAK-10059 NDL Bar Conn Link
#NAK-10062 NDL Bar Thread Guide
#NAK-10071 UPR Feed Drive Rod
#NAK-10073 UPR Feed Driving Shaft Bushing
#NAK-10075 Conn Screw Stud
#NAK-10076 VIB Presser Bar Conn Link
#NAK-10077 L Shaped Link (Lifting Bell)
#NAK-10078 Screw
#NAK-10080 THD Release Spring
#NAK-10081 Walk Bar Drive Link (Lift Bell)
#NAK-10082 Vibrating Foot Bar
#NAK-10084 Pin
#NAK-10087 Take Up Lever Thread Pin
#NAK-10089 NDL Thread Tension Release Bar
#NAK-10090 Take Up Spring Stud
#NAK-10091 THD Tension Stud
#NAK-10092 Tension Disc
#NAK-10094 THD Take Up Spring
#NAK-10096 Tension Release Disc
#NAK-10097 Tension Release Lever
#NAK-10103 NDL THD Guide Pin
#NAK-10110 VIB Foot Spring Pole
#NAK-10111 VIB Foot Pressure Coiled Spring
#NAK-11157 Inside Drive Belt
#NAK-11160 Sprocket Wheel Ring
#NAK-11171 NDL Bearing
#NAK-11176 Feed Bar Slide Fork
#NAK-11182 Needle Bearing
#NAK-11186 Thrust Collar Assy
#NAK-11188 Hook Drive Shaft Upper Bushing
#NAK-11189 Hook Drive Shaft Lower Bushing
#NAK-11193 Bobbin Case Opener Lever Link
#NAK-11195L Bobbin Case Opening Lever Crank
#NAK-11197 Bobbin Case Opener
#NAK-11197L Bobbin Case Opener
#NAK-11198 Hook (Open Type)
#NAK-11198L Hook Large Cap Tack Gib Flat
#NAK-11200 Bobbin 1 Hole
#NAK-11200L Bobbin Large Cap
#NAK-11201 Hook Oil Adj Screw
#NAK-11204 Take Up Lever Pin
#NAK-11601 L-Shaped Thread Guide
#NAK-11603 Rubber Plug 1/4
#NAK-11605 Oil Tube
#NAK-E003 Snap Ring
#NAK-E005 Snap Ring
#NAK-N001 Nut 9/32
#NAK-N002 Nut 11/64
#NAK-N006 Nut 1/4
#NAK-N007 Nut 11/64
#NAK-N010 Nut 15/64
#NAK-N015 Nut 3/16
#NAK-N016 Nut 11/64
#NAK-N018 Nut 1/8
#NAK-N025 Nut 3/32
#NAK-N026 Nut 3/32
#NAK-R002 Rubber Ring
#NAK-S002 Screw 9/64
#NAK-S005 Screw 9/64
#NAK-S007 Screw 9/64
#NAK-S008 Screw 9/64
#NAK-S009 Screw 15/64
#NAK-S010 Screw 11/64
#NAK-S012 Screw 3/32
#NAK-S013 Screw 1/8
#NAK-S014 Screw 15/64
#NAK-S015 Screw 1/4
#NAK-S016 Screw 1/4
#NAK-S018 Screw 15/64
#NAK-S023 Screw 11/64
#NAK-S024 Screw 9/64
#NAK-S025 Screw 15/64
#NAK-S026 Screw 15/64
#NAK-S028 Screw 1/8

ADDITIONAL PARTS FOR NAKAJIMA MACHINES (CONT'D)

#NAK-S032 Screw 3/16
#NAK-S040 Screw 11/16
#NAK-S042 Screw 11/64
#NAK-S043 Screw 1/4
#NAK-S046 Screw 3/16
#NAK-S048 Screw 15/64
#NAK-S049 Screw 9/64
#NAK-S050 Screw 11/64
#NAK-S051 Screw 9/64
#NAK-S053 Screw 15/64
#NAK-S058 Screw 15/64
#NAK-S059 Screw 11/64
#NAK-S074 Screw 3/16
#NAK-S076 Screw 11/64
#NAK-S082 Screw 11/64
#NAK-S085 Screw 11/64
#NAK-S086 Screw 3/16
#NAK-S087 Screw 11/64
#NAK-S088 Screw 11/64
#NAK-S090 Screw 15/64
#NAK-S091 Screw 9/32
#NAK-S095 Screw 15/64
#NAK-S096 Screw 9/64
#NAK-S101 Screw 15/64
#NAK-S103 Screw 11/64
#NAK-S110 Screw 15/64
#NAK-S111 Screw 1/4
#NAK-S112 Screw 3/16
#NAK-S114 Screw 11/64
#NAK-S116 Screw 1/8
#NAK-S118 Screw 15/64
#NAK-S131 Screw 1/8
#NAK-S134 Screw 1/8
#NAK-S146 Screw 11/64
#NAK-S151 Screw 11/64
#NAK-S152 Screw 9/64
#NAK-S153 Screw 9/64
#NAK-S157 Screw
#NAK-S158 Screw 9/64
#NAK-S160 Screw 11/64
#NAK-S163 Screw
#NAK-S166 Screw 1/4
#NAK-S167 Screw 9/64
#NAK-S168 Screw 1/8
#NAK-S170 Screw 9/32
#NAK-S171 Screw 9/32
#NAK-S174 Screw 11/64
#NAK-S176 Screw 3/32
#NAK-S177 Screw 1/4
#NAK-S182 Screw 9/64
#NAK-S191 Screw 9/64
#NAK-S192 Screw 11/64
#NAK-S197 Screw 9/64
#NAK-S199 Screw 9/64
#NAK-S205 Screw 1/8
#NAK-S210 Screw 15/64
#NAK-S217 Screw 1/4
#NAK-S220 Screw 9/64
#NAK-S221 Screw 11/64
#NAK-S232 Screw 5/16
#NAK-S234 Screw 9/64
#NAK-S244 Screw
#NAK-S254 Screw 1/8
#NAK-S255 Screw 9/64
#NAK-S256 Screw 1/8
#NAK-S264 Screw 9/64
#NAK-S265 Screw 1/8
#NAK-W012 Washer
#NAK-W013 Washer
#NAK-W021 Washer

PARTS FOR NECCHI
CLASS: IE-600 POCKET SETTER
RECOMMENDED NEEDLES: 16 x 23

HOOK
#IE35872-C (Hirose Number: HSM-B(IE)
#IE35872-CE-Z

BOBBIN CASE
#IE35780
#IE35780E-Z

BOBBIN
#IE18358

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR NECCHI
CLASS: 830 & 835
RECOMMENDED NEEDLES: 134-35L9

HOOK
#121525-4
#121525-4E-Z

BOBBIN CASE
#52340-4

FOR Class: 830-835
POCKET SETTER

E-Z HOOK
#221525400E-Z

BOBBIN CASE
#971878-4

FOR Class: 830-835

POCKET SETTER E-Z HOOK
#221525400E-Z
(#221525400)

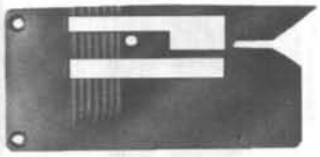
BOBBIN CASE POSITION
BRACKET (Finger)
#IE18035

PARTS FOR NECCHI
CLASSES: 895 & UAN-2641

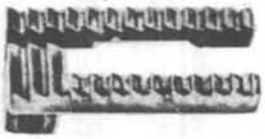
HOOK
#227524400E-Z (#227524400)

NBL BOBBIN CASE
#227526400E-Z (#227526400)

PARTS FOR NEW LONG NP.7 BAG SEWING MACHINE

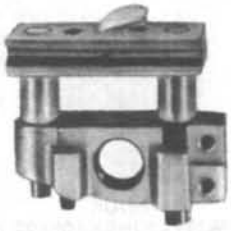


NEEDLE PLATE
#244122



FEED DOG
#244111

PRESSER FOOT
#242231A



FEED CARRIER BLOCK
#244011A

KNIFE "A" #246061 KNIFE "B" #246071

LOOPER
#243102

NEEDLE BAR WITH NUT
#242121A

NEEDLE BAR BUSHING UPPER
#242211

NEEDLE BAR BUSHING LOWER
#242151

BUSHING FOR PRESSER BAR
#242212

NUT
#N40101

SCREWS FOR NEW LONG NP.7 BAG SEWING MACHINE

#S28028 (#15/64 S28028)
#S32034 (#3/16 S32034)
#S40001 (#9/64 S40001)
#S40002 (#11/64 S40002)
#S40003 (#1/8 S40003)
#S40005 (#11/64 S40005)
#S40011 (#9/64 S40011)
#S40043 (#9/64 S40043)
#S40065 (#9/64 S40065)
#S40075 (#11/64 S40075)
#S40089 (#11/64 S40089)
#S40003 11/64 (#11/64 S40003)
#S28021KS 15/64 (#15/64 S28021)

PARTS FOR PEERLESS
CLASSES: LACE & ELASTIC TRIMMERS

UPPER KNIFE
#110

LOWER KNIFE
#111

ALSO AVAILABLE:
#113 (#CT111) Lower Knife With Carbide Tip

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37
- METRIC CONVERSIONS—PAGE 95
- NEEDLE SIZE CONVERSIONS—PAGE 9

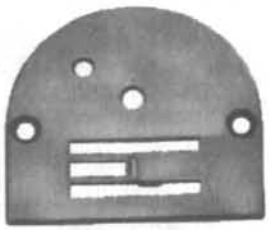
PARTS FOR PFAFF

CLASSES: 138, 238, 437 & 438 ZIG-ZAG

RECOMMENDED NEEDLES: 134R

HINGED ZIG ZAG FEET
#630ZZ #91-043522-03 (#43522A)

ZIG ZAG ROLLER FOOT
#63RZ



THROAT PLATE
#91-046313-04 (#46313)

FEED DOG
#91-026883-04 (#26883)

NEEDLE PLATE 6.0
#91-058113-04B

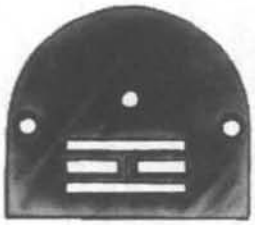
FEEDER
#91-047575-04B

For Class: 438

FOR Class: 138, 238

HOOK COMP.
#91-105490-91E-Z
#91-105490-91

HINGED PRESSER FOOT
¼ (6.4mm)
#91-054501-03C



THROAT PLATE
#91-026512-04A (#26512)

FEED DOG
#91-026511-04 (#26511)

FEED DOG
#91-026505-05 (#26505)

HOOK
#91-105491-91 (#91-105492-91)
(#105491) (#105492)
(Hirose Number: HPF238)

ALSO AVAILABLE:
#91-105491-91E-Z
(#91-105492-91E-Z)
(#105491E-Z) (#105492E-Z)
Hook
(#105490)

HOOK
#91-168885-91 (#168885)
For Classes: 437 & 438

ALSO AVAILABLE:
#91-168885-91E-Z
(#168885E-Z) E-Z Hook

BOBBIN CASE
#91-009266-91 (#9266)

ALSO AVAILABLE:
#91-009266-91E-Z
(#9266E-Z) E-Z Bobbin Case

HOOK BASE
#91-008844-05 (#8844)

BOBBIN CASE WITH WIDE OPENING
#91-009076-91 (#9076)

ALSO AVAILABLE:
#91-009076-91E-Z (#9076E-Z)
E-Z Bobbin Case With Wide Opening
#91-009076-91M (#9076M)
Magnetic Bobbin Cases With Wide Opening
#91-000249-15 Screw
#91-002134-05 Latch Spring
#91-009026-05 Tension Spring for Bobbin Case #91-009076-91
#91-009048-12 Latch for Bobbin Case #91-009076-91

NO BACK-LASH BOBBIN CASE
#91-009076-71 (#91-009076-81) (#9076NBL) (#91-009076-71NBL)

ALSO AVAILABLE:
#91-167597-91E-Z
#9076NBLE-Z No Back-Lash E-Z Bobbin Case With Adjustable Bobbin Case Tension Spring
#NBL907 Replaceable Brake Spring

NO BACK-LASH BOBBIN CASE
#91-069672-91 (#69672)

ALSO AVAILABLE:
#91-069672-91E-Z
(#69672E-Z) No Back-Lash E-Z Bobbin Case
#NBLS3E-Z Replaceable Brake Spring
#NBLSC3E-Z Screw

BOBBIN
#91-009033-05 (#9033)

ALUMINUM BOBBIN
#91-168144-05 (#9033A)

THREAD CHECK SPRING
#91-006814-05 (#6814)

TENSION SPRING
#91-006584-05

ALSO AVAILABLE:
#91-069961-05 Small Tension Spring

RETAINING SPRING
#91-009609-05

TENSION COMPLETE
#91-069960-91
(#91-061087-91)

TENSION SNAP RING
#91-105447-15

TENSION DISC
#91-002065-05 (2 Used)

THREAD CONTROLLER DISC
#91-010026-31

PIN
#91-006818-05 Used For Tension
#91-069960-91 (#91-061087-91)

NEEDLE BAR WITH SET SCREW
#91-764594-92 (#64594)

PARTS AVAILABLE SEPARATELY:
#91-700868-15 (#700868) Needle Set Screw

NEEDLE GUARD
#91-053749-25 (#53749)

THREAD CATCHER
#91-168499-05 For Class: 438-900

KNIFE
#91-168498-05 For Class: 438-900

POSITION FINGER
#91-069231-05

BOBBIN WINDER SPRING
#91-069457-05

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

FOR FLIP-UP DOUBLE NEEDLE CLAMPS FOR PFAFF CLASS: 146 TWO NEEDLE MACHINES, REFER TO PAGE 407.

PARTS FOR PFAFF
CLASS: 142 DOUBLE NEEDLE LOCKSTITCH
RECOMMENDED NEEDLES: 134R

KNIFE
#91-018147-05

HINGED PRESSER FOOT
#91-040811-03X48B (3/16")
#91-040811-03X64B (1/4")

THROAT PLATE (A/B)
#91-046715-04X48A/B Regular
#91-046715-04X64A/B With Bridge

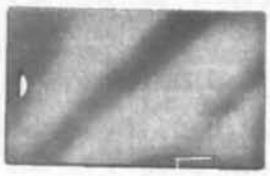
ALSO AVAILABLE:
#91-000422-35 (#42235)
Throat Plate Screw

FEED DOG (A)
#91-046714-04X48A 3/16" Hole

ALSO AVAILABLE:
#91-046714-04X64AB
Feed Dog (B) 1/4" Hole
#91-000407-15 (#40715)
Feed Dog Screw

NEEDLE BAR & CLAMP
#91-710005-93X48 3/16" #91-710005-93X64 1/4"

PARTS AVAILABLE SEPARATELY:
#91-710004-93X48 Clamp Only 3/16" #91-710004-93X64 Clamp Only 1/4"



SLIDE PLATE, FRONT
#91-010060-34X64

SPRING
#91-010183-05

NO BACK-LASH SPRING
#91-019891-05

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR PFAFF
CLASSES: 442-0 & 444-0 TWO NEEDLE LOCKSTITCH NEEDLE FEED
RECOMMENDED NEEDLES: 134R

UPPER KNIFE
#91-173196-91

STATIONARY KNIFE
#91-172358-05

PRESSER FOOT WITH NEEDLE GUARD
#91-054926-03X48 3/16"
#91-054926-03X64 1/4"

THROAT PLATE
#91-058108-04X48 3/16"
#91-058108-04X64 1/4"

FEED DOG
#91-047574-04X48 3/16"
#91-047574-04X64 1/4"

NEEDLE CLAMP
#91-710004-93X48 3/16"
#91-710004-93X64 1/4"

FOR Classes: 442-0 & 444-0 TWO NEEDLE NEEDLE FEED MACHINES

HOOK WITH CAP
#91-118875-91 For Leather
#91-118876-91 For Cloth

PARTS AVAILABLE SEPARATELY:
#91-000219-15 Screw
#91-000390-15 Screw
#91-000529-15 Hook Gib Screw
#91-000928-15 Screw
#91-010166-05 Spring
#91-010178-05 Hook Gib
#91-119377-05 Hook Washer

FOR Classes: 442-0 & 444-0 TWO NEEDLE NEEDLE FEED MACHINES

HOOK BASE
#91-010157-01 (#10157)

ALSO AVAILABLE:
#91-010157-01E-Z (#10157E-Z) E-Z Hook Base

FOR Classes: 442-0 & 444-0 TWO NEEDLE NEEDLE FEED MACHINES

BOBBIN CASE CAP
#91-010159-91 (#10159)

ALSO AVAILABLE:
#91-010159-91E-Z (#10159E-Z) E-Z Bobbin Case (Cap)

FOR Classes: 442-0, 444-0 & 900/11 TWO NEEDLE, NEEDLE FEED FOR UNDERTRIMMERS

HOOK WITH CAP
#91-118318-91 For Cloth
#91-118419-91 For Leather

PARTS AVAILABLE SEPARATELY:
#91-000219-15 Screw
#91-000390-15 Screw
#91-000529-15 Hook Gib Screw
#91-000928-15 Screw
#91-010166-05 Spring
#91-010178-05 Hook Gib
#91-119377-05 Hook Washer

FOR Classes: 442-0, 444-0 & 900/11 TWO NEEDLE, NEEDLE FEED FOR UNDERTRIMMERS

HOOK BASE
#91-118320-01
(#91-118320-05)

FOR Classes: 442-0, 444-0 & 900/11 TWO NEEDLE, NEEDLE FEED FOR UNDERTRIMMERS

BOBBIN CASE CAP
#91-118414-91

ALUMINUM BOBBIN
#91-118308-05 (#10079A)

BOBBIN CASE OPENER
#91-118434-91

BOBBIN CASE STOP
#91-171851-05

TAKE-UP SPRING
#91-119119-05

SPRING
#91-004006-05

THREAD CATCHER
#91-173551-05

THREAD NIPPER
#91-173198-05
For Knife #91-173196-91

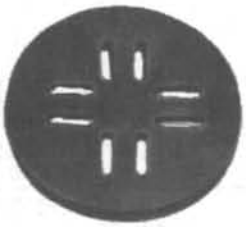
PICKER SCREW
#11-108135-15

PIN
#91-118741-02

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

THREAD GUIDE
#91-119026-35

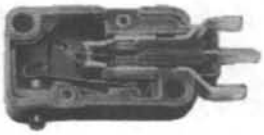
BRUSH
#71-230001-18
(#91-069697-05)



CLUTCH DISC
#99-133109-05

BOBBIN WINDER TENSION
#91-056194-11 (#91-056578-91) (#91-056191-91)

ALSO AVAILABLE:
#12-005195-15 Lock Nut #91-056192-35 Nut #91-056193-35 Cap



MICRO SWITCH
#71-120000-25

POPULAR SCREWS FOR PFAFF Classes: 442-0 & 440-0

#11-039174-15 Needle Clamp Screw
#11-108174-15 Feed Dog Screw
#11-108177-15 Screw
#11-130227-15 Screw
#11-173174-15 Pressure Foot Screw
#11-317970-15 Needle Set Screw
#91-700173-15 Plate Screw

PARTS FOR PFAFF

CLASSES: 145, 146, 195, 335, 540, 545, 1240, 1245 WALKING FOOT

RECOMMENDED NEEDLES: 134-35R & 190R

WELTING FEET

OUTSIDE FOOT

INSIDE FOOT

WELTING FEET SETS:

#42519X20 1/8 1/8" (3.0mm)
#42519X20 5/32 5/32" (4.0mm)
#42519X20 3/16 3/16" (5.0mm)
#42519X20 1/4 1/4" (6.0mm)
#42519X20 5/16 5/16" (8.0mm)
#42519X20 3/8 3/8" (9.6mm)

OUTSIDE FEET AVAILABLE SEPARATELY:

#91-049544-04X30 (#49544 1/8) 1/8" (3.0mm)
#91-049544-04X40 (#49544 5/32) 5/32" (4.0mm)
#91-049544-04X50 (#49544 3/16) 3/16" (5.0mm)
#91-049544-04X60 (#49544 1/4) 1/4" (6.0mm)
#91-049544-04X80 (#49544 5/16) 5/16" (8.0mm)
#91-049544-04X96 (#49544 3/8) 3/8" (9.6mm)

INSIDE FEET AVAILABLE SEPARATELY:

#91-049047-93X30 (#49047 1/8) 1/8" (3.0mm)
#91-049047-93X40 (#49047 5/32) 5/32" (4.0mm)
#91-049047-93X50 (#49047 3/16) 3/16" (5.0mm)
#91-049047-93X60 (#49047 1/4) 1/4" (6.0mm)
#91-049047-93X80 (#49047 5/16) 5/16" (8.0mm)
#91-049047-93X96 (#49047 3/8) 3/8" (9.6mm)

FOR FLIP-UP DOUBLE NEEDLE CLAMPS FOR PFAFF CLASS: 146 TWO NEEDLE MACHINES, REFER TO PAGE 407.

WELTING FEET WITH TEETH

OUTSIDE FOOT

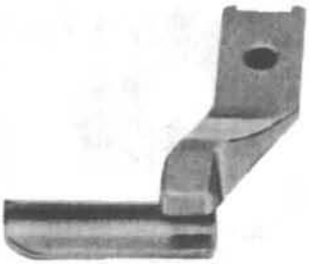
INSIDE FOOT

WELTING FEET SETS:

#42519X20T 1/8 1/8" (3.0mm)
#42519X20T 5/32 5/32" (4.0mm)
#42519X20T 3/16 3/16" (5.0mm)
#42519X20T 1/4 1/4" (6.0mm)
#42519X20T 5/16 5/16" (8.0mm)
#42519X20T 3/8 3/8" (9.6mm)

OUTSIDE FEET AVAILABLE SEPARATELY:	INSIDE FEET AVAILABLE SEPARATELY:
#49544T 1/8 1/8" (3.0mm)	**#49047T 1/8** 1/8" (3.0mm)
#49544T 5/32 5/32" (4.0mm)	**#49047T 5/32** 5/32" (4.0mm)
#49544T 3/16 3/16" (5.0mm)	**#49047T 3/16** 3/16" (5.0mm)
#49544T 1/4 1/4" (6.0mm)	**#49047T 1/4** 1/4" (6.0mm)
#49544T 5/16 5/16" (8.0mm)	**#49047T 5/16** 5/16" (8.0mm)
#49544T 3/8 3/8" (9.6mm)	**#49047T 3/8** 3/8" (9.6mm)

SINGLE TOE WELTING FEET



OUTSIDE FOOT

INSIDE FOOT

SINGLE TOE WELTING FEET SETS:

#42442/31/8 1/8" (3.0mm)
#42442/33/16 3/16" (5.0mm)
#42442/31/4 1/4" (6.0mm)

INSIDE & OUTSIDE FEET AVAILABLE SEPARATELY:

#91-042442-93X50 (#424421/8) Inside Foot 1/8" (3.0mm)
#91-042442-93X35 (#424423/16) Inside Foot 3/16" (5.0mm)
#91-042442-93X65 (#424421/4) Inside Foot 1/4" (6.0mm)
#91-042443-93X35 (#424431/8) 1/8" (3.0mm)
#91-042443-93X50 (#424433/16) 3/16" (5.0mm)
#91-042443-93X65 (#424431/4) 1/4" (6.0mm)

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

DOUBLE WELTING FEET

OUTSIDE FOOT

INSIDE FOOT

DOUBLE WELTING FEET SETS:

#42180/13/16 3/16" (5.0mm) **#42180/11/4** 1/4" (6.0mm)

INSIDE & OUTSIDE FEET AVAILABLE SEPARATELY:

#91-042180-04X50 (#421803/16) Outside Foot 3/16" (5.0mm)
#91-042180-04X60 (#421801/4) Outside Foot 1/4" (6.0mm)
#91-042181-04X50 (#421813/16) Inside Foot 3/16" (5.0mm)
#91-042181-04X60 (#421811/4) Inside Foot 1/4" (6.0mm)

DOUBLE TOE WALKING FEET

OUTSIDE FOOT
#91-046970-04 (#46970)

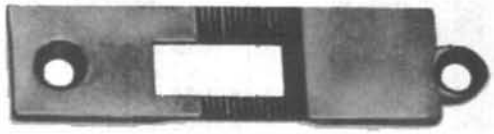
INSIDE FOOT
#91-040474-93X40 (#40474-4)

ALSO AVAILABLE:
#91-000073-35 Presser Foot Screw

WALKING FEET

OUTSIDE WALKING FEET
#91-040475-04X50 (#40475-5)
#91-040475-04X60 (#40475-6)
#91-040475-04X80 (#40475-8)
#91-049558-04C/D
(#49558C-D)

INSIDE WALKING FEET
#91-040474-93X 50
(#40474-5)
#91-040474-93X60
(#40474-6)
#91-040474-93X80
(#40474-8)
#91-049085-93C
(#49085-C)



THROAT PLATE
#91-026746-04C (#26746C)

FEED DOG
#91-026745-04B (#26745B)

FEED DOG
#91-026745-04C (#26745C)

ALSO AVAILABLE:
#91-000407-15 (#40715) Feeder Screw
#91-000422-35 (#42235) Plate Screw

WALKING FEET FOR BINDERS

OUTSIDE WALKING FOOT
#91-044227-04 (#44227)

INSIDE WALKING FOOT
#91-042819-93X80 (#42819)

THROAT PLATE
#91-048537-04C/D
(#48537C/D)

FEED DOG
#91-047181-04C (#47181C)

WALKING FEET

OUTSIDE WALKING FOOT
#91-049558-04C/D
(#49558C-D)

INSIDE WALKING FOOT
#91-049085-93C (#49085-C)

FOR BINDERS

THROAT PLATE
#91-045592-04C (#45592C)

FEED DOG
#91-045591-04C (#45591C)

HOOK & BOBBIN CASE COMPLETE
#91-010896-91 (#10896)

ALSO AVAILABLE:
#91-010896-91E-Z
(#10896E-Z)
E-Z Hook & Bobbin Case Complete

HOOK & BOBBIN CASE COMPLETE
#91-010165-91 (#10165)

ALSO AVAILABLE:
#91-010165-91E-Z
(#10165E-Z) E-Z Hook & Bobbin Case Complete
#91-010166-05 (#10166) Spring
#91-000390-15 (#390P) Spring Set Screw
#91-000928-15 (#928) Tension Spring Regulating Screw

HOOK & BOBBIN CASE COMPLETE
#91-010850-91 (#10850)

ALSO AVAILABLE:
#91-010850-91E-Z
(#10850E-Z) E-Z Hook & Bobbin Case Complete
#91-010166-05 (#10166) Spring
#91-000390-15 (#390P) Spring Set Screw
#91-000928-15 (#928)
Tension Spring Regulating Screw

HOOK
#91-105491-91
(#91-105492-91) (#105491)
(#105492)
For Class: 335

ALSO AVAILABLE:
#91-105491-91E-Z
(#91-105492-91E-Z)
(#105491E-Z)
(#105492E-Z) E-Z Hook

BOBBIN CASE CAP COMPLETE
#91-010159-91 (#10159)

ALSO AVAILABLE:
#91-010159-91E-Z
(#10159E-Z) E-Z Bobbin Case Cap, Complete

HOOK BASE
#91-010157-01 (#10157)

ALSO AVAILABLE:
#91-010157-01E-Z
(#10157E-Z) E-Z Hook Base

BOBBIN
#91-010079-05 (#10079)

ALUMINUM BOBBIN, LARGE CAPACITY
#91-018480-05

HOOK GIB
#91-010893-05 (#10893) For Hook #91-010896-91 (#10896)

ALSO AVAILABLE:
#91-000529-15 Hook Gib Screw

HOOK GIB
#91-010178-05 (#10178)
For Hook #91-010165-91 (#10165)

ALSO AVAILABLE:
#91-000529-15 Hook Gib Screw

HOOK GIB
#91-010848-05 (#10848) For Hook #91-010850-91 (#10850)

ALSO AVAILABLE:
#91-000529-15 Hook Gib Screw

HOOK WASHER
#91-010167-05 For Class: 145

FOR CLASS: 545 LARGE BOBBIN MACHINES

HOOK, CAP & BASE COMPLETE
#91-018340-91 (#18340)
(Hirose Number: HPF-545)

ALSO AVAILABLE:
#91-018340-91E-Z
(#18340E-Z)
E-Z Hook, Cap & Base Complete

FOR Class: 545 LARGE BOBBIN MACHINES

BOBBIN CASE CAP
#91-018348-91 (#18348)

ALSO AVAILABLE:
#91-018348-91E-Z
(#18348E-Z) E-Z Bobbin Case Cap
(#122089090E-Z)

FOR Class: 545 LARGE BOBBIN MACHINES

HOOK BASE
#91-018346-01 (#18346)
(#91-018346-91)

ALSO AVAILABLE:
#91-018346-01E-Z
(#18346E-Z) E-Z Hook Base
(#91-018346-91E-Z)

FOR Class: 545 LARGE BOBBIN MACHINES

BOBBIN
#91-018339-05 (#18339)

FOR Classes: 545 LARGE BOBBIN MACHINES

ALUMINUM BOBBIN
#91-018339-05A

FOR Class: 545 LARGE BOBBIN MACHINES

NO BACK-LASH SPRING
#91-019891-05

FOR Class: 1245

HOOK WITH CAP
#91-140538-91 #91-140540-91
#91-140539-91 #91-140451-91

FOR Class: 1245

HOOK ONLY WITH GIB
#91-140553-91

FOR Class: 1245

HOOK ONLY WITH GIB
#91-140552-91

FOR Class: 1245

BOBBIN CASE BASE
#91-140291-01

FOR Class: 1245

BOBBIN CASE CAP
#91-140287-91

FOR Class: 1245

HOOK GIB
#91-018484-05

FOR Class: 1245

HOOK GIB
#91-018439-05

BOBBIN CASE OPENER
#91-140255-05 For Class: 145

TENSION DISC
#91-006505-05 (#6505)

TENSION STUD
#91-000524-15

TENSION STUD
#91-000666-05

TENSION NUT
#91-001522-35

THREAD TAKE-UP SPRING
#91-010023-05 (#10023) Regular
#91-010937-05 (#10937) Heavy Duty

THREAD CONTROLLER DISC
#91-010026-31

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

GUIDE
#91-011754-91

ALSO AVAILABLE:
#91-000335-25 Screw

NEEDLE BAR WITH SCREW
#91-710650-92 (#10650)

PARTS AVAILABLE SEPARATELY:
#11-174086-15 (#700288) Needle Set Screw

PRESSER BAR WITH SCREW
#91-011718-92 (#11718)

PARTS AVAILABLE SEPARATELY:
#91-000034-15 (#34P) Screw

THREAD GUIDE (Front)
#91-010028-35 (#10028)

ALSO AVAILABLE:
#91-000172-35 Thread Guide Screw

THREAD GUIDE (Rear)
#91-010027-35 (#10027)

ALSO AVAILABLE:
#91-000172-35 Thread Guide Screw

PRESSER BAR LIFTER LEVER
#91-010734-15 For Class: 145

PRESSER BAR LIFTER LEVER BRACKET ROLLER
#91-001758-05 For Class: 145

ANGLE
#91-008021-11 For Class: 195

LARGE & SMALL GEAR SET
SET #91-009431-90

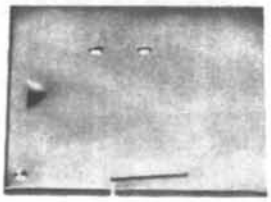
LARGE GEAR WITH SCREW
#91-010364-05 (#10364)

SMALL GEAR WITH SCREW
#91-010050-05 (#10050)

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#91-000509-15 (#509) Small Gear Screw
#91-000785-15 (#785) Large Gear Screw
#91-018477-91 Set of Hook Gears For Class: 5445

TAKE-UP (For Leather)
#91-010942-05 For Classes: 141-4, 145H, 145H2 Thru 6 and 145-6N8 & 193-4D

ALSO AVAILABLE:
#91-009325-05 Take-Up (For Fabric)
For Classes: 145H2 Thru 6



BACK SLIDE PLATE
#91-010061-34
(#91-010061-35) (#10061)

BED SLIDE, FRONT
#91-009308-35

PARTS FOR PFAFF

CLASSES: 434, 436, 460, 461, 462, 463, 467, 469, 470, 480, 483, 490, ETC. HIGH SPEED SINGLE NEEDLE LOCKSTITCH

RECOMMENDED NEEDLES: 133R &N 134R

UPPER KNIVES FOR Classes: 461 & 463-431

UPPER KNIFE
#91-069595-04X5 (5mm)
#91-069595-04X7 (7mm)
#91-069595-04X9 (9mm)

UPPER KNIVES FOR Class: 469-431

UPPER KNIFE
#91-069669-04X5 (5mm)
#91-069669-04X7 (7mm)
#91-069669-04X9 (9mm)

COUNTER KNIVE FOR Classes: 461, 463, 465, 467 & 469-900 THREAD TRIMMERS

COUNTER KNIFE
#91-169239-14/7 (0.7mm)
#91-169239-14/1 (1.0mm)

THREAD CATCHER WITH RAISED HOLE FOR Classes: 461, 463, 465, 467 & 469-900 THREAD TRIMMERS

THREAD CATCHER WITH RAISED HOLE
#91-069887-05

FOR Class: 480

THREAD CATCHER
#91-171153-05
#91-175540-05 (New Style)

COUNTER KNIFE FOR Class: 480

COUNTER KNIFE
#91-171853-15
(#91-171853-05)

KNIFE FOR Classes: 483 TO 487-731

KNIFE
#91-169395-04X5
(#169395X50)

KNIFE
#91-169395-04X7
(#169395X70)

KNIVES FOR Class: 483

KNIFE
#91-169395-04X9
(#169395X90) For Class: 483

THREAD NIPPER FOR Class: 540

THREAD NIPPER
#91-113480-91

HINGED FOOT
#91-046682-03 (#46682) Regular
#91-046682-03T (#46682T) With Teflon Base

RIGHT CORDING FOOT
#91-026473-05 (#26473)

LEFT CORDING FOOT
#91-026474-05 (#26474)

ROLLER FOOT
#63RG

ROLLER PRESSER FOOT
#91-051155-93

PRESSER FOOT WITH NEEDLE GUARD
#91-051742-03

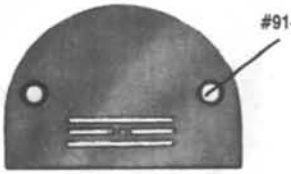
COMPENSATING FEET

★ Complete With Double Spring Action And Replaceable Screws

COMPENSATING FEET

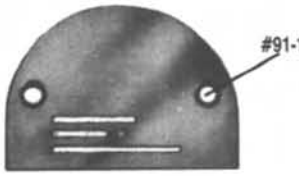
#610P Right 1/32"
#620P Left 1/32"
#630P Double 1/32"
#611P Right 1/16"
#621P Left 1/16"
#631P Double 1/16"
#613P Right 3/16"
#614P Right 1/4"

ALSO AVAILABLE:
#CFS1 Replacement Screw
#CSP2 Replacement Spring



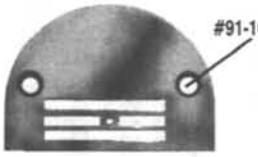
THROAT PLATE
#91-026209-04 (#26209)

FEED DOG
#91-026208-05 (#26208)



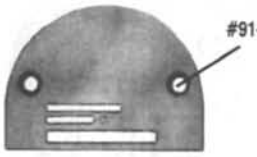
THROAT PLATE
#91-026096-04 (#26096)
(#91-048517-04) (#48517)

FEED DOG
#91-026095-04 (#26095)



THROAT PLATE WITH "B" NEEDLE HOLE
#91-058048-04-B

FEED DOG
#91-047547-04-B



THROAT PLATE WITH "B" NEEDLE HOLE
#91-026272-04 (#26272)
(#91-048519-04)

FEED DOG
#91-026271-04 (#26271)

FOR Class: 460

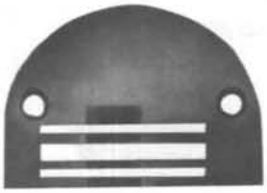
NEEDLE PLATE
#91-046397-04X14A

FEED DOG
#91-046398-04A/B

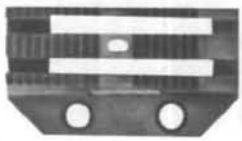
THROAT PLATE
#91-048522-04X12A With "A" Needle Hole
#91-048522-04X16B With "B" Needle Hole

FEED DOG
#91-047461-04X13 (1.3)
#91-047461-04X15 (1.5) Feed Dog

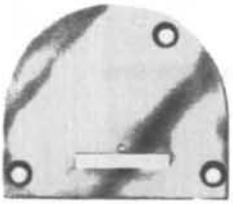
FOR Classes: 430 & 480



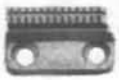
THROAT PLATE
#91-058355-05 (#58355B)



FEED DOG
#91-047750-04B (#47750B)

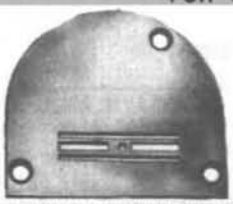


THROAT PLATE WITH "B" NEEDLE HOLE
#91-058129-04X16 For Class: 483



FEED DOG
#91-047260-04-B For Class: 483

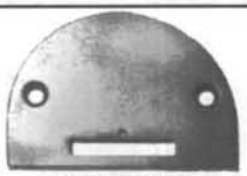
FOR "CHAINING OFF"



THROAT PLATE WITH "B" NEEDLE HOLE
#91-058130-04X16 For Class: 483

FEED DOG
#91-047350-04-B For Class: 483

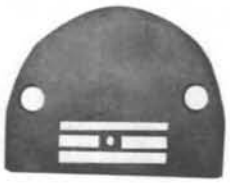
DARNING PLATE
#91-158419C20
(#91-158419-04/01)
For Class: 483



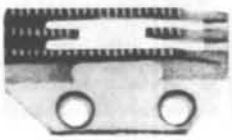
THROAT PLATE
#91-048673-04-B
For Class: 463-944/01

ALSO AVAILABLE:
#91-100296-35 (#29635)
Needle Plate Screw

FOR Class: 460



NEEDLE PLATE
#91-158887-25



FEED DOG
#91-059392-05

HOOK
#91-171820-91 (#171820)
(#69759) (#65759)
(#61136) (#91-069888-91)
(#69888)

ALSO AVAILABLE:
#91-171820-91E-Z
(#171820E-Z) (#69759E-Z)
(#91-069888-91E-Z)
(#69888E-Z) E-Z Hook
#91-061271-05 Needle Guard For Hook

FEED WHEEL
#91-119546-05
(#91-119546-05B) For Class: 490

HOOK, BASE & CAP COMPLETE
#91-119386-91 (#119386)

ALSO AVAILABLE:
#91-119386-91E-Z Hook Base & Cap Complete
#91-010157-01E-Z Bobbin Case Base
#91-010159-91E-Z Bobbin Case Cap
#91-010166-05 Spring
#91-010178-05 Hook Gib
#91-000390-15 Screw
#91-000529-15 Hook Gib Screw
#91-000928-15 Screw

FOR Classes: 470-490/900

HOOK BASE
#91-119487-01
#91-119487-91
#91-119487-01E-Z
#91-119487-91E-Z
For Hook #91-119385-91

FOR Classes: 470 & 490

HOOK COMPLETE
#91-119385-91
#91-119385-91E-Z

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

FOR Class: 480

HOOK
#91-171910-91 (#171910)

ALSO AVAILABLE:
#91-171910-91E-Z
(#171910E-Z) For Class: 480
E-Z Hook

BOBBIN CASE
#91-009076-91 (#9076)

ALSO AVAILABLE:
#91-009076-91E-Z (#9076E-Z)
E-Z Bobbin Case
#91-069672-91 (#69672) No Back-Lash Bobbin Case For Class: 463-900
#91-069672-91E-Z
(#69672E-Z) No Back-Lash E-Z Bobbin Case For Class: 463-900
#91-009076-91M (#9076M)
Magnetic Bobbin Case With Wide Opening

NO BACK-LASH BOBBIN CASE
#91-167597-91

NO BACK-LASH SPRING
#91-175690-05 For Class: 430

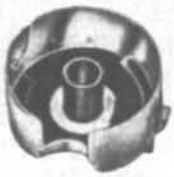
OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

BOBBIN CASE
#91-009266-91 (#9266)
For Class: 434

ALSO AVAILABLE:
#91-009266-91E-Z
(#9266E-Z) E-Z Bobbin Case For Class: 434

BOBBIN CASE
#91-006843-91 (#6843)
For Class: 434

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.



NO BACK-LASH BOBBIN CASE
#91-009076-81
(#91-009076-71)
(#9076NBL)

ALSO AVAILABLE:
#91-009076-81E-Z
(#91-009076-71E-Z)
(#9076NBLE-Z) No Back-Lash E-Z Bobbin Case With Adjustable Bobbin Case Tension Spring
#NBL907 Replaceable Brake Spring For No Back-Lash Bobbin Case
#NBLS3E-Z Replaceable Brake Spring For E-Z No Back-Lash Bobbin Case
#NBLSC3E-Z Screw

BOBBIN CASE CAP
#91-119458-91 For Class: 470

BOBBIN
#91-009033-05 (#9033)

ALSO AVAILABLE:
#91-168144-05 (#9033A)
Aluminum Bobbin

FOR Classes: 480-926

ALUMINUM BOBBIN
#91-186492-05

ALUMINUM BOBBIN
#91-174480-05

BOBBIN CASE OPENER FINGER
#91-171874-91

TENSION COMPLETE
#91-069960-91
(#91-061087-91)

TENSION DISC
#91-002065-05 (2 Used)

TENSION SNAP RING
#91-105447-15

THREAD (Check) SPRING
#91-006814-05 (#6814)

ALSO AVAILABLE:
#91-006584-05 Tension Spring
#91-006818-05 Tension Pin
#91-069961-05 Small Tension Spring
For Class: 463

PRE-TENSION
#91-056197-91 For Class: 483

PARTS AVAILABLE SEPARATELY:
#91-004006-05 Tension Spring
#91-056192-35 Tension Nut
#91-056193-35 Tension Cap

TENSION DISC
#91-002262-35 For Class: 483

STUD
#91-168918-05 For Class: 483

DISC SNAP RING
#12-640130-15 For Class: 483

SPRING
#91-171049-05 For Class: 483

NEEDLE BAR COMPLETE WITH CLAMP & SCREW
#91-069794-91 (#69794)

PARTS AVAILABLE SEPARATELY:
#91-063111-92 (#63111) Needle Clamp & Screw Only
#91-001179-35 (#1179) Screw

NEEDLE BAR FRAME
#91-171032-91

NEEDLE GUARD
#91-055192-25 For Classes: 461, 462, 463, 467, 469 & 483 Etc.

SPREADER ASSEMBLY
#91-119486-91 For Classes: 470 & 490 Series

SPRING
#91-119455-01 For Spreader Assembly #91-119486-91

ALSO AVAILABLE:
#91-700249-15 Screw For Spreader Assembly #91-119486-91

SCISSOR BLADE
#91-119283-01 For Spreader Assembly #91-119486-91

BOBBIN CASE STOP
#91-171851-05 For Class: 463

BOBBIN CASE STOP
#91-171841-05 For Class: 483

ROLLER LEVER COMPLETE
#91-169214-91

COLLAR WITH SCREW
#91-171875-91

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

FOOT LIFTING ROD
#91-171460-91

FOOT ADAPTER
#91-064618-15 For Class: 460

THREAD GUIDE
#91-168063-35 For Class: 483

STOP PIECE
#91-119273-15

BRACKET
#91-171852-15

JOINT FRAME
#91-171072-92 For Class: 483

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

SPRING
#91-171811-15 For Class: 483

LEVER
#91-167556-15 For Class: 483

WASHER
#91-171854-15 For Class: 483

CONTROL LEVER
#91-168938-91 For Class: 483

BRACKET
#91-171848-15 For Class: 483

PARTS AVAILABLE SEPARATELY:
#11-108228-15 Screw

ROLLER
#91-168917-05 For Class: 483

SPRING
#91-168927-15 For Class: 483

LEVER
#91-170505-15 For Class: 483

COLLAR
#91-171510-05 For Class: 483

PULL RING
#91-167636-05 For Class: 483

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index, The Item May Be Listed Elsewhere!

ROD
#91-171515-15 For Class: 483

WASHER
#91-169207-15 For Class: 483

DISC
#12-640150-55 For Class: 483

NUT
#12-024151-15 For Class: 483
#12-024171-15 For Class: 483

BOLT
#91-174016-05

BEARING
#14-218020-15

BOBBIN WINDER SPRING
#91-069457-05

PARTS FOR PFAFF

CLASSES: 3114 & 3116 BUTTONHOLERS

RECOMMENDED NEEDLES: 134R & 134-35R

BUTTONHOLE KNIVES

BOTTOM KNIVES
#91-020241-04X64 (#202411/4) (6.4MM)
#91-020241-04X95 (#202413/8) (9.5MM)
#91-020241-04X127 (#202411/2) (12.7MM)
#91-020241-04X160 (#202415/8) (16.0MM)
#91-020241-04X254 (#202411) (25.4MM)
#91-020241-04X286 (#2024111/8) (28.6MM)
#91-020241-04X317 (#2024111/4) (31.7MM)

HOOK & BASE
#91-008246-91 (#8246/9) (#8250) (#91-008250-91)

BOBBIN CASE CAP
#91-008243-91 (#8243)

BOBBIN
#91-020240-05 (#20240)

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

PARTS FOR PFAFF

CLASSES: 3334 & 3335 BAR TACKERS

RECOMMENDED NEEDLES: 34R & 134-35R

NEEDLE THREAD KNIFE (Upper)
#91-022453-05 (#22453)

BOBBIN THREAD KNIFE (Lower)
#91-022452-05 (#22452)

NEEDLE THREAD KNIFE (Upper)
#91-022097-05 (#22097)

BOBBIN THREAD KNIFE (Lower)
#91-022096-05 (#22096)
(#91-132168-05)

NEEDLE THREAD KNIFE
#91-132169-05

THREAD NIPPER
#91-022325-05 (#22325)

ALSO AVAILABLE:
#91-000219-15 (#219P) Screw For Thread Nipper

SHUTTLE HOOK
(For Light Work)
#91-006560-05 (#6560)

ALSO AVAILABLE:
#91-006560-05E-Z (#6560E-Z) E-Z Shuttle Hook (For Light Work)
#91-006694-05 (#6694) Shuttle Hook (For Heavy Work)
#91-006694-05E-Z (#6694E-Z) E-Z Shuttle Hook (For Heavy Work)

BOBBIN CASE
#91-024423-91 (#24423)

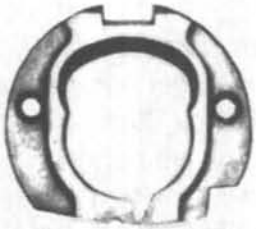
ALSO AVAILABLE:
#91-024423-91E-Z (#24423E-Z) E-Z Bobbin Case
#91-006892-05 (#6892) Bobbin Case Tension Spring

BOBBIN
#91-002030-05 (#2030) Regular
#91-002030-05A (#2030A) Aluminum

CARRIER
#91-018502-92 (#18502)

RACE COMPLETE
#91-022162-91 Consists Of: Race Ring and Race Body Complete

RACE BODY COMPLETE
#91-024254-91
(#91-024254-01) (#24254)



RACE RING
#91-022063-05 (#22063)

RACE SCREW
#91-700991-15 (#700991)

FINGER
#91-022335-45

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

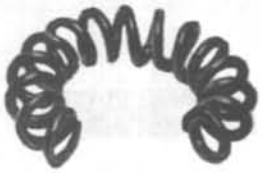
THREAD NIPPER LEVER
#91-022993-11 (#22993)

NEEDLE BAR WITH NIPPER & SCREWS COMPLETE
#91-123774-91 (#123774) Needle Bar Complete With Small Needle Hole
#91-123775-91 (#123775) Needle Bar Complete With Large Needle Hole

PARTS AVAILABLE SEPARATELY:
#11-174086-15 (#700288) Needle Set Screw
#91-000219-15 (#219P) Thread Nipper Screw
#91-022325-05 (#22325) Thread Nipper

SPRING
#91-010183-05

SPRING
#91-002061-05



SPRING
#91-020272-45

DISC
#91-020062-12 For Class: 3334

SPRING
#91-022509-05
#91-022510-05

CONNECTING LINK, NEW-STYLE
#91-022775-45

CRANK WITH 3 SCREWS
#91-022312-92 For Class: 3334

NEEDLE PLATE INSERTS
#91-022111-05 Insert "A"
#91-048879-05 For Class: 3334
#91-065543-05 Insert "B"
#91-065546-05 Insert "C"
#91-065618-05 Insert "D"

BRACKET
#91-022458-45 (#22458)

PIN
#91-022506-35

STOP TRIPPING SEGMENT
#91-021030-15

THREAD NIPPER TRIPPING SEGMENT
#91-022858-15

CAM ROLLER FOR KNIFE BAR TRIPPING LEVER
#91-001864-04X70 (#1864X7-0) (7.0mm)
#91-001864-04X02 (#1864X7-02) (7.02mm)
#91-001864-04X04 (#1864X7-04) (7.04mm)

CAM ROLLER FOR FEED RECOVERY
#91-021065-04X1 (#21065X1)
(12.7mm) For Class: 3334

CAM ROLLER FOR FEED REGULATOR
#91-022702-04X1 (9.84mm) For Class: 3335
#91-022702-04X2 (9.86mm) For Class: 3335
#91-022702-04X3 (9.88mm) For Class: 3335

FEED REGULATOR ROLLER STUD
#91-022704-05

FEED ACROSS REGULATOR ROLLER STUD
#91-022703-05

THREAD WIPER WIRE
#91-022104-05 (#22104)

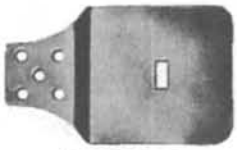
THREAD GUIDE
#91-022388-25 (#22388)

THREAD CHECK SPRING
#91-008648-05 (#8648)

WASHER
#12-305174-15

CHECK SPRING
#91-106355-05 For Class: 3334

BOBBIN WINDER SPRING
#91-069457-05



FEED PLATE
#91-024010-44 (#24010)

ALSO AVAILABLE:
#91-701344-35 (#701344)
Feed Plate Screw

BOBBIN WINDER SHAFT
#91-041062-25 For Class: 3334

PARTS FOR MISCELLANEOUS PFAFF MACHINES

FOR Class: 38

SHUTTLE HOOK
#91-005870-91

FOR Class: 38

BOBBIN
#91-002030-05

FOR Class: 141/134-431

KNIFE
#91-019506-04X7 (#19506X7)

FOR Classes: 142, 131/7 & 131/8/293/2

KNIFE
#91-113460-01 (#113460)

FOR Classes: 142, 131/7 & 131/8/293/2

KNIFE
#91-010192-01 (#10192)

FOR Classes: 143, 191 & 193

KNIFE
#91-011165-04X27
(#11165X27)
#91-011165-04X31
(#11165X31)

FOR Classes: 143, 191 & 193

KNIFE
#91-011324-04X27
(#11324X27)
#91-011324-04X31
(#11324X31)
#91-011324-04X35
(#11324X35)

FOR Classes: 155-431 & 153-431

KNIFE
#91-019737-04X7 (#19737X7)

FOR Classes: 191 & 193

THROAT PLATE
#91-042733-04X13
(#42733-13B)
#91-042733-04X20
(#42733-20B)
#91-042733-04X22
(#42733-22B)

FOR Classes: 191 & 193

THROAT PLATE
#91-048131-04X10
(#48131-10A)
#91-048131-04X11
(#48131-11A)
#91-048131-04X12
(#48131-12A)

FOR Classes: 347 & 354

HOOK COMPLETE WITH CAP
#91-014192-91

FOR Classes: 416, 417, 418 & 419

HOOK & BOBBIN CASE
#91-168888-91

FOR Classes: 416, 417, 418 & 419

NO BACK-LASH BOBBIN CASE
#91-168628-91

FOR Classes: 416, 417, 418 & 419

ALUMINUM BOBBIN
#91-168178-05 For Class: 417

FOR Classes: 416, 417, 418 & 419

BOBBIN CASE OPENER
#91-168300-12

FOR Classes: 416, 417, 418 & 419

CLEATED BELT
#91-168275-05

FOR Classes: 471 & 493

HOOK
#91-119899-91
#91-119899-91E-Z

FOR Classes: 471 & 491

KNIFE
#91-119202-05 (#119202)

FOR Class: 500-515-4

SPRING FOR ROGATTI CYLINDER
#99-966807-05

FOR Class: 3116

HOOK & BOBBIN CASE COMPLETE
#91-120631-91

ALSO AVAILABLE:
#91-120710-91

FOR Class: 3116

ALUMINUM BOBBIN
#91-120054-05

FOR Class: 3518

HOOK & BOBBIN CASE
#95-629677-91
For Class: 3518-929/340

FOR Class: 3518

NO BACK-LASH BOBBIN CASE
#95-629679-91

ALSO AVAILABLE:
#91-168634-05 Bobbin

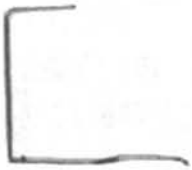
FOR Class: 3518

BLADE
#95-612789-05

FOR Class: 3518

BLADE (Knife)
#91-168498-05
#91-168498-15

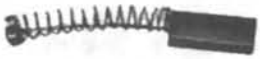
FOR Class: 3518



WIRE FOR THREAD MONITOR
#95-629660-05

FOR Class: 3518

CARBON BRUSH
#WN-10010



CARBON BRUSH
#WN-1009A

FOR Class: 5480

THROAT PLATE
#91-058431-04X45B (4.5mm)

FOR Class: 5480

THROAT PLATE
#91-058345-04X24B (2.4mm)

FOR Class: 5483

LOOPER
#91-169711-05

FOR Class: 5483

THREAD CATCHER
#91-172131-01

FOR Class: 5600

LOOPER COMPLETE
#91-177868-91

FOR Class: 5642

LOOPER
#91-176055-91

DISC
(SNAP RING)
#12-640150-55

FOR Class: KSM-200

BOBBIN CASE
#99-135658-91

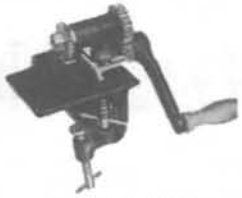
FOR Class: KSM-200

BOBBIN
#99-135659-05

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR PINKER MACHINES
TYPE: SUPERIOR & CHANDLER

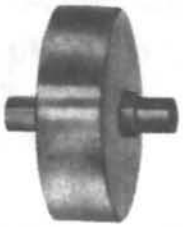
SUPERIOR HAND PINKER



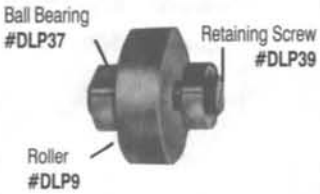
HAND PINKER
#SHP200

- ★ Clamps To Any Size Table, Work Bench or Board
- ★ Easily Adjustable Cutting Tension
- ★ Precision-cut Steel Gears
- ★ Adjustable Cloth Guide
- ★ Individually Packed

KNIFE
#7 (4 Pinks Per Inch)
#7A (5 Pinks Per Inch)



ANVIL & PIN ONLY (Roller)
#DLP9



ANVIL & PIN COMPLETE
#DLP9C Comes Complete With Bearings And Screws

PULLER SPRING
#FP33

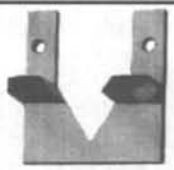
ANVIL BALL BEARING
#DLP37

ANVIL BEARING RETAINING SCREW
#DLP39

OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.

PARTS FOR PINKER MACHINES
TYPE: COLUMBIA

TOP KNIFE
#119-B-139



BOTTOM KNIFE
#119-B-56

ALSO AVAILABLE:
#119-B-56/139 Top & Bottom Knife Set Complete

PARTS FOR PINKER MACHINES
TYPE: MAN SEW

FOR POWER PINKER

PULLER SPRING
#526

FOR POWER PINKER

KNIFE
#515

OVEREDGE ATTACHMENT TRIMMER
#6565

YOU ARE VERY IMPORTANT TO US. PLEASE TELL US HOW WE'RE TAKING CARE OF YOU.

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR REECE

CLASSES: S1, S2 & S3 BUTTONHOLERS

RECOMMENDED NEEDLES: 750

★ With Paraffin Coated Edge

KNIFE

#S356N 1/8 Size 1/8" 3mm
#20-0356-1-049 (#S356N 1/4) Size 1/4" 6mm
#20-0356-1-050 (#S356N 3/8) Size 3/8" 10mm
#20-0356-1-051 (#S356N 7/16) Size 7/16" 11mm
#20-0356-1-052 (#S356N 1/2) Size 1/2" 13mm
#20-0356-1-053 (#S356N 9/16) Size 9/16" 14mm
#20-0356-1-054 (#S356N 5/8) Size 5/8" 16mm
#S356N 11/16 Size 11/16" 17.5mm
#20-0356-1-055 (#S356N 3/4) Size 3/4" 19mm
#20-0356-1-056 (#S356N 7/8) Size 7/8" 22mm
#20-0356-1-057 (#S356N 1) Size 1" 25mm
#20-0356-1-058 (#S356N 11/8) Size 1 1/8" 29mm
#20-0356-1-059 (#S356N 1 1/4) Size 1 1/4" 32mm
#20-0356-1-060 (#S356N 13/8) Size 1 3/8" 35mm

FOR Classes: S3 & S200

#42-0363-052 (#23-2356-1-052) 1/2" Knife
#42-0363-054 (#23-2356-1-054) 5/8" Knife
#42-0363-055 (#23-2356-1-055) 3/4" Knife
#42-0363-057 (#23-2356-1-057) 1" Knife

THREAD TRIMMER KNIFE
#20-0094 (#S2-94)

SHORT SHOE (Right)
#20-0196-0-337 (#S2-196NSR)
Regular
#S2-196NSRR Rubberized

LONG SHOE (Right)
#20-0196-0-331 (#S2-196NLR)
Regular
#S2-196NLRR Rubberized

SHORT SHOE (Left)
#20-0196-0-336 (#S2-196NSL)
Regular
#S2-196NSLR Rubberized

LONG SHOE (Left)
#20-0196-0-330) (#S2-196NLL)
Regular
#S2-196NLLR Rubberized

TRIMMER HOOK
#20-0093-0-000 (#S2-93)

TRIMMER HOOK (New-Style)
#20-0093-0-004 (#S2-93LS)
(#20-0093-2-004)
★ Also Used Reece Tackers

TRIMMER HOOK (S-1)
#SH-93

LOWER LOOPER
#20-0119-1 (#S-119-N)
(#20-0112-0-000)

UPPER LOOPER
#20-0116-2 (#S-116-N)
(#20-0111-0-000)

TRIMMER ACTUATOR
#20-0092-0-004 (#S2-92-LS)

ADJUSTABLE CATCH BLOCK
#20-0583 (#S-583)

PAWL
#20-0641-2 (#S2-641-N2)

ROCKER
#20-0110-1 (#S-110-N)

ALSO AVAILABLE:
#23-2061-0-000 For Class: S3

NEEDLE BAR
#20-0001 (#S2-1)

ALSO AVAILABLE:
#01-2193 (#2193) Needle Set Screw

STOP BOLT
#20-0309-0-100 (#S2-309)

LATCH
#20-0308 (#S2-308)

STOP POST
#20-0360-1 (#S-360-N)

ARM
#20-0194 For Class: S2

BEARING BLOCK
#20-0106-1-000 For Classes: S2 & S3

TENSION STUD
#01-1099 (#1099)

NEEDLE BAR TENSION COMPLETE
#TR1

PARTS AVAILABLE SEPARATELY:
#01-3054 (#3054) Tension Nut
#01-4039 (#4039) Tension Disc (2 Used)
#01-5004 (#5004) Tension Spring
#20-0595-1 (#S-595-N) Tension Stud

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

LOWER TENSION COMPLETE
#TR2

PARTS AVAILABLE SEPARATELY:
#01-1430 (#1430R) Tension Stud
#01-3422 (#3422) Tension Nut
#01-4062 (#4062) Rubber Washer
#01-5098 (#5098) Tension Spring
#01-6300 (#6300R) Release Pin
#20-0602 (#S2-602) Tension Bushing
#10-4221 (#S2-631) Tension Release Washer
#20-0684 (#S2-684) Check Collar
#20-0054 (#S54) Tension Disc (2 Used)

UPPER TENSION COMPLETE
#TR3

PARTS AVAILABLE SEPARATELY:
#01-1099 (#1099) Tension Stud
#01-3016 (#3016) Stud Nut
#01-3055 (#3055R) Tension Nut
#01-4064 (#4064) Tension Disc (2 Used)
#01-5151 (#5151) Tension Spring
#20-0603 (#S-603) Check Collar

PLATE (Old-Style)
#SH-51 For Class: S1

PLATE (New-Style)
#20-0051-0-024 (#S2-51) For Class: S2

DRIVING PULLEY
#20-0074-2 (#S2-74-N)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

★ For Old-Style And New-Style Machines

ROUND BELTS (For Model S2)
#05-0102-0-335 (#RG102) (3/8" x 33½")
#05-0102-1-335 (5/16" x 33½")
#05-0102-0-340 (3/8" x 34")
#05-0102-1-340 (5/16" x 34")

FELT PAD
#20-0598-2 (#S-598)

CLOTH GAUGE, LARGE
#20-0591 (#S591)

CLOTH GAUGE, SMALL
#20-0590 (#S590)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

OPEN END WRENCH
#03-0018-0-00 (⅜" x 5/16")

COMBINATION WRENCH
#03-0019-0-00 (¼" x ¼")

SOCKET WRENCH
#03-0007-0-00 (¼")

POPULAR SCREWS FOR Classes: S1, S2 & S3	POPULAR NUTS & WASHERS FOR Classes: S1, S2 & S3
#01-1069 (#1069)	#01-3005 (#3005) Nut
#01-1099 (#1099)	#01-3016 (#3016) Stud Nut
#01-2019 (#2019)	#01-3020 (#3020) Nut
#01-2131 (#2131)	#01-3053 (#3053) Nut
#01-2193 (#2193)	#01-3054 (#3054) Tension Nut
#01-2313 (#2313)	#01-3055 (#3055R) Tension Nut
#01-2351 (#2351)	#01-3422 (#3422) Tension Nut
#01-2385 (#2385)	#01-4003 (#4003) Washer
#01-2386 (#2386)	

PARTS FOR REECE
CLASS: 101 BIG REECE

KNIFE WITH SMALL EYE 2"
#C72-2N-LE (#10-3072-1-012)

KNIFE WITH REGULAR EYE 1¼"
#C72-11/4RJ-RE
(#10-3072-1-024)

TRIMMER KNIFE
#10-4600-0-000 (#1-D600)
★ Also Used For Class: 103

REGULAR TRAVEL, REGULAR BITE, CUT AFTER PLATE
#10-4012-0-001

REGULAR TRAVEL, REGULAR BITE, CUT BEFORE PLATE
#10-4012-0-004 (#D12RCB)

LONG TRAVEL, CUT AFTER PLATE
#10-4012-0-020 (#D12RXCA)

STEEL CUTTING BLOCK
#10-1069-0-051 (#A69-7/8-A)
⅞"
#10-1069-0-054 (#A69-11/4-A)
1¼"
#10-1069-0-056 (#A69-11/2-A)
1½"
#10-1069-0-060 (#A69-2-A)
2"

STEEL CUTTING BLOCK
#10-1069-0-003 (#A69-3/4-R)
¾"
#10-1069-0-005 (#A69-1-R)
1"
#10-1069-0-007 (#A69-11/4-R)
1¼"

RIGHT HAND LOOPER
#10-4004 (#D4)

EYE LOOPER
#10-4005 (#D5)

LOOPER
#10-4008-0-000 (#D8)

FORK SPREADER
#10-4009-0-000 (#D9)

NEEDLE BAR ONLY
#10-1028-2 (#1-A28-N2)

THREADING WIRE
#03-0020-0-000

ADJUSTABLE NUT
#10-2008-0-000 (#B-8)

STUD
#10-2009-0-000 (#B-9)

STRIKER
#10-3038-1-000 (#C38N)

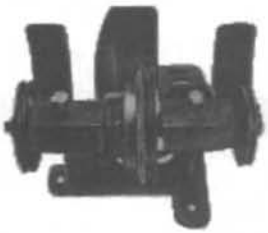
RIGHT HAND SPREADER SPRING
#01-5024-0-000 (#5024)

LEFT HAND SPREADER SPRING
#01-5025-0-000 (#5025)

LEFT HAND WHEEL SPRING
#01-5017-0-000

CHECK SPRING
#01-5027-0-000 (#5027)

RIGHT WHEEL SPRING
#01-5450-0-000 (#5450)



TRANSMITTER COMPLETE
#04-0500-0-001

PULLEY
#04-0515-0-045 For Class: F15 4½"
#04-0515-0-047 For Class: F15 4¾"

LEFT HAND BUTTONHOLE SPACING GAUGE
#10-2060 (#B60L)

RIGHT HAND BUTTONHOLE SPACING GAUGE
#10-2059 (#B59R)

"V"-LINK BELT
#04-0533-0-001
★ Sold In 4 Foot Length

IF YOU CAN'T LOCATE A PART UNDER A PARTICULAR MACHINE CLASS, REFER TO THE NUMERICAL INDEX. THE ITEM MAY BE LISTED ELSEWHERE!

PARTS FOR REECE
CLASS: POCKET MACHINE

CENTER KNIFE
#42-0012-0-045

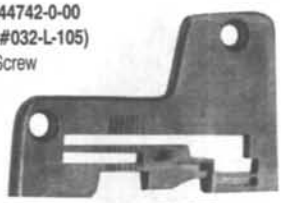
TAB KNIFE
#40-0127-1 (#40-0127-1-000)
(#P127)

PARTS FOR RIMOLDI
CLASSES: 27, B27, 28, E28, 29, B29, 63, 64, 135, 136, 137, 163, 164, 227, 228, 229, 263, 264, 265, 327, 329, 330 & 529
RECOMMENDED NEEDLES: RIM 27 (1886) & RIM 27 BALL POINT

GAUGE SET
5 THREAD SAFETY STITCH–NARROW GAUGE

PRESSER FOOT COMPLETE
#204706-3-10 (#204706-3-11)
(#204706-3-12)
(#G290B-181/1)

#744742-0-00
(#032-L-105)
Screw



THROAT PLATE
#204698-0-10 (#204698-0-11)
(#290B-114)

#202489-0-10 (#270-978)
Screw

FEED DOG, FRONT
#204667-0-10
(#290B-050)

#202489-0-10 (#270-978)
Screw

FEED DOG, REAR
#204669-0-10
(#290B-051)

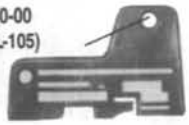
FEED DOG, CHAINING
#204819-0-10
(#291-052)

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

GAUGE SET
5 THREAD SAFETY STITCH–WIDE GAUGE

PRESSER FOOT COMPLETE
#205070-3-10 (#205070-3-11)
(#205070-3-12)
(#G2917-1811/1)

#744742-0-00
(#032-L-105)
Screw



THROAT PLATE
#205025-0-10 (#2917-114/1)

#202489-0-10 (#270-978)
Screw

FEED DOG, FRONT
#205007-0-10
(#2917-050)

#202488-0-10 (#270-977)
Screw

FEED DOG, REAR
#205011-0-10
(#2917-051)

FEED DOG, CHAINING
#202609-0-10
(#272B-052)

GAUGE SET–WIDE GAUGE

PRESSER FOOT ASSEMBLY
#205118-3-10 (#205118-3-11)
(#205118-3-12) (#G29176-181)

THROAT PLATE
#205025-0-10 (#2917-114/1)

MAIN FEED DOG
#205060-0-10
(#2917-0501/S)

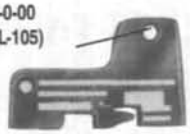
SUBSIDIARY FEED DOG
#205065-0-10
(#205065-0-11)
(#2917-0511/S)

FEED DOG, CHAINING
#202609-0-10
(#272B-052)

GAUGE SETH–WIDE GAUGE

PRESSER FOOT COMPLETE
#204950-3-10 (#204950-3-11)
(#204950-3-12)
#G297-1811/1)

#744742-0-00
(#032-L-105)
Screw



THROAT PLATE
#204864-0-10 (#204864-0-11)
(#297-114/1)

#202489-0-10 (#270-978)
Screw

FEED DOG, FRONT
#204846-0-10
(#297-050/1)

#202488-0-10 (#270-977)
Screw

FEED DOG, REAR
#204850-0-10
(#297-051)

FEED DOG, CHAINING
#202609-0-10
(#272B-052)

GAUGE SET–FOR MOCK SAFETY STITCH

THROAT PLATE
#203549-0-10 (#2726-114/2)

MAIN FEED DOG
#203532-0-10 (#2726-050)

AUXILIARY FEED DOG
#203539-0-10 (#2726-051)

CHAIN FEED DOG
#203544-0-10 (#2726-052)

GAUGE SET

PRESSER FOOT ASSEMBLY
#205034-3-10 (#205034-3-12)
(#G2917PDB-181/1)

THROAT PLATE
#205026-0-10 (#2917PDB-114)

MAIN FEED DOG
#205010-0-10 (#2917PDB-050)
(#2917PDB050)

SUBSIDIARY FEED DOG
#205014-0-10 (#2917PDB-051)
(#2917PDB051)

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

GAUGE SET–3 THREAD MACHINE

PRESSER FOOT COMPLETE
#203017-3-10 (#203017-3-11)
(#G277-181/S)

THROAT PLATE
#203035-0-10 (#203035-0-11)
(#277-1141/S)

FEED DOG, FRONT
#203028-0-10 (#277-0501)

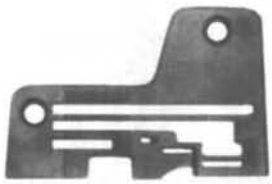
FEED DOG, REAR
#203031-0-10 (#277-0511)

FEED DOG, CHAINING
#203004-0-10 (#277-052/S)

FEED DOG, CHAINING
#202609-0-10 (#272B-052)

GAUGE SET

PRESSER FOOT ASSEMBLY
#204875-3-10 (#204875-3-12)
(#G297PDB-181/1)



THROAT PLATE
#204867-0-10 (#297PDB-114)

MAIN FEED DOG
#204848-0-10 (#297PDB-050)

SUBSIDIARY FEED DOG
#204852-0-10 (#297PDB-051)

CHAINING FEED DOG
#202609-0-10 (#272B-052)

PRESSER FOOT
#203015-3-11 For Class: 227

PRESSER FOOT ASSEMBLY
#204037-3-11 For Class: 327

PARTS FOR PRESSER FEET AVAILABLE SEPARATELY:

#204869-0-10 (#204869-0-11) (#297-179) Screw (Pin)

#204878-0-10 (#204878-0-11) (#297-183) Guide

#204889-0-10 (#297-187) Bolt

#204894-0-10 (#204894-0-11) (#297-194) Spring

#204895-0-10 (#204895-0-11) (#297-195) Threaded Bushing

#204947-0-10 (#297-906) Screw (Bolt)

#741413-0-00 (#001-A-32) Screw

FOR Class: 529

PRESSER FOOT SUPPORT TENSION SPRING
#206621-0-00

UPPER KNIFE (SERRATED)
#203010-0-10 (#277-112)
Regular
#207002-2-00 (#CT277-112)
Carbide Tip

PRESSER FOOT ARM
#206625-0-01
For Class: 327

UPPER KNIFE
#202932-0-10 (#276B-112) (#209356-0-00) Regular
#207001-2-00 (#CT276B-112)
Carbide Tip

LOWER KNIFE
#203012-0-10 (#277-113)
Regular
#207016-2-00 (#CT277-113)
Carbide Tip

UPPER KNIFE
#203066-0-10 (#279-112)
Regular
#207006-2-00 (#CT279-112)
Carbide Tip

LOWER KNIFE
#203069-0-10 (#279-113/1)

UPPER KNIFE
#202142-0-10 (#270-112)
Regular
#207000-2-00 (#CT270-112)
Carbide Tip

UPPER KNIFE (Serrated)
#202143-0-10 (#270-112/1)

LOWER KNIFE
#202145-0-10 (#270-113)
#202146-0-10 (#270-113/1)
Regular
#207015-2-00 (#CT270-113/1)
Carbide Tipped

LOWER KNIFE
#204435-0-10

LOWER KNIFE
#203144-0-10 (#2701P9-113/1)

UPPER KNIFE
#203783-0-10 (#2777-1121) (#290-112) Regular
#207003-2-00 (#CT2777-1121) (#CT290-112) Carbide Tip

UPPER KNIFE (SERRATED)
#203759-0-10 (#2777-112)
Regular
#207004-2-00 (#CT2777-112)
Carbide Tip

LOWER KNIFE
#204693-0-10 (#290-113)
Regular
#207020-2-00 (#207020-2-01) (#CT290-113) Carbide Tip

EXTRA WIDE LOWER KNIFE
#204693-0-11 (#290-113SP)
Regular
#CT290-113SP Carbide Tip

THREAD CUTTER
#202194-0-10 (#270-188)
#202194-0-11

ALSO AVAILABLE:
#741433-0-00 (#001-A-43)
Thread Cutter Screw

KNIFE
#279-113 (#203068-0-10)
For Class: 227

FOR Classes: 63 & 64

UPPER KNIFE
#302807-0-10 (#6378-112)

FOR Classes: 63 & 64

LOWER KNIFE
#302808-0-10 (#6378-113)

FOR Class: 64

CHAIN CUTTER
#303442-0-11 (#303443-0-11)

FOR Classes: 135-80, 136-80 & 137-80

CARBIDE KNIFE ASSEMBLY
#926752-4-00 For Classes: 135-80, 136-80 & 137-80

FOR Classes: 135-80, 136-80 & 137-80

CARBIDE KNIFE, STATIONARY
#926750-2-00 For Carbide Knife Assembly (#926752-4-00)

FOR Classes: 135-80, 136-80 & 137-80

CARBIDE KNIFE, MOVABLE
#926751-2-00 For Carbide Knife Assembly (#926752-4-00)

FOR Classes: 135-81 & 137-81

CARBIDE KNIFE ASSEMBLY
#926755-4-01

FOR Class: 136-81

CARBIDE KNIFE ASSEMBLY
#926757-4-01

CHAIN CUTTING KNIFE FOR Class: 135/81

CARBIDE KNIFE, MOVABLE
#926754-2-00 (#926754-2-01)

CHAIN CUTTING KNIFE FOR Classes: 135/81 & 136/81

CARBIDE KNIFE, STATIONARY
#926753-2-00 (#926753-2-01)

CHAIN CUTTING KNIFE FOR Class: 136/81

CARBIDE KNIFE, MOVABLE
#926756-2-00 (#926756-2-01)

LOOPER
#202090-0-10 (#202090-0-11)
(#270-074)

LOOPER
#202091-0-10 (#270-074/1)

LOOPER
#202092-0-10 (#202092-0-11)
(#270D-074/1) (#297-074/1)

LOOPER
#202093-0-10 (#270-074/2)

LOOPER
#203005-0-10 (#277-074)

LOOPER
#203755-0-10 (#2777-074)

LOOPER
#204021-0-10 (#27277-074)

LOOPER
#204033-0-10 (#27277-0745)

LOOPER
#202094-0-10 (#202094-0-11)
(#270-075)

LOOPER
#202095-0-10 (#202095-0-11)
(#270-075/2)

LOOPER
#202413-0-10 (#202413-0-11)
(#270-0751)

LOOPER
#204675-0-10 (#204675-0-11)
(#290-075/1)

LOOPER
#204676-0-10 (#204676-0-11)
(#290-075/2)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Classes: 63 & 64

LOOPER COMPLETE WITH GUARD
#302056-4-10 (#302056-4-11)
(#G633-075/1)

PARTS AVAILABLE SEPARATELY:
#302055-0-10 (#633-075/1)
Looper Only
#302063-0-10 (#633-107/1)
Guard Only
#203187-0-10 (#2701P-403/1)
Looper Guard Screw

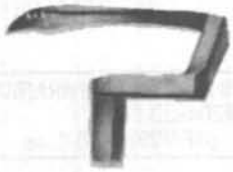
FOR Classes: 63, 64, 65 163 & 164

LOOPER
#312057-0-00

FOR Classes: 227 & 327

LOOPER
#204022-0-10

FOR Classes: 263 & 264



LOOPER
#302057-0-10 (#302057-0-12)
(#633-075/2)

FOR Classes: 227 & 529

LOOPER
#207722-0-00
#207722-0-10

FOR Class: 265

LOOPER
#304186-0-13

UPPER LOOPER THREAD GUIDE
#206812-0-00

FABRIC GUARD
#204880-0-11

★ For Presser Foot For Overlock And Mock Safety Stitch Machines

ANGLE STOP
#202658-0-10 (#272-186)
For Classes: B27 & 227

FOOT SHOE
#205074-0-10 (#205074-0-11)
(#2917-1921)

NEEDLE HOLDER ASSEMBLY
#207516-4-00

TAKE-UP COMPLETE
#204748-4-10 (#G290-262/1)

TAKE-UP
#202279-0-10 For Class: 327

TAKE-UP ASSEMBLY
#205051-4-11 For Class: 329

TAKE-UP
#202683-0-10 For Class: 329

FOR Class: 529

NEEDLE THREAD TAKE-UP
#206535-0-00

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Classes: 327, 627

LIFTING LEVER
#10039

THREAD GUIDE (Bent)
#203647-2-10 (#203647-2-12)
(#PM2727-263)

ALSO AVAILABLE:
#203647-2-11 Needle Thread Guide (Bent)
#205052-2-10 (#205052-2-11)
(#205052-2-12)
(#PM2917-263) Needle Thread Guide (Bent)

THREAD GUIDE (Straight)
#203648-2-10 (#203648-2-11)
(#PM2727-263/1)

THREAD GUIDE
#202267-2-13 For Class: 327

THREAD GUIDE
#204911-0-10 (#204911-0-11)

THREAD GUIDE
#206711-0-00

CONNECTION
#205036-2-11 For Classes: 229 & 329

GUARD FOR UPPER KNIFE
#204691-0-10 (#290-111)

GUIDE
#203566-0-10 (#2726-186)

GUIDE
#204836-0-10 (#291B-1861)

SMALL NEEDLE BEARING
#204786-0-10 (#290-703/02)

LARGE NEEDLE BEARING
#202385-0-10 (#270-703/24)

NEEDLE GUARD ASSEMBLY
#204862-4-11 For Class: 329
(#204862-4-10)

NEEDLE GUARD
#204820-0-10 (#291PDB-110)

NEEDLE GUARD, FRONT
#204690-0-10 (#290-110)

NEEDLE GUARD, FRONT
#205024-0-10 (#2917-110)

FRONT NEEDLE GUARD STOP
#203775-0-10 (#2777-228)

NEEDLE GUARD, REAR
#204863-0-10 (#297-109/1)
#204863-0-11

EDGE GUIDE COMPLETE
#202959-4-10 (#AS276B-403/1)
For Classes: 27, B27 & 227

PARTS AVAILABLE SEPARATELY:
#202957-2-10 (#PM276B-403)
Guide

EDGE GUIDE COMPLETE
#204919-4-10 (#AS297-403)
For Classes: 29, B29 & 229

PARTS AVAILABLE SEPARATELY:
#204920-2-10
(#PM297-404) Guide

GUIDE
#302136-0-12 For Class: 263

GUARD
#990808-0-01 For Class: 264

GUIDE
#202268-0-10 For Class: 327

GUIDE
#206714-2-00 For Class: 329

GUIDE
#302172-0-10 For Class: 329

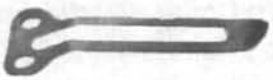
SLIDE ASSEMBLY
#207506-4-00 For Class: 329

TENSION
#207552-4-00 For Class: 329

TENSION SPRING, LIGHT
#202227-0-10 (#270-232/1) For All Overlock And Safety Stitch Machines

TENSION SPRING, HEAVY
#202228-0-10 (#270-232/2) For All Overlock And Safety Stitch Machines

BRACKET ASSEMBLY
#204760-4-11 For Class: 329

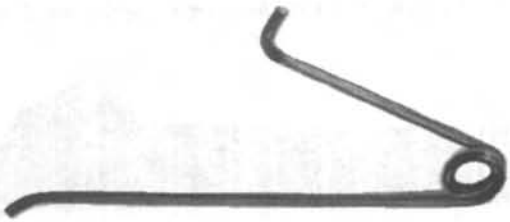


BRACKET (Only)
#204761-0-10 (#290-310)

SHIRRING ATTACHMENT KNIFE (Sheet Heavy)
#205469-0-00

PLUG FOR SHIRRING ATTACHMENT
#923821-0-00 For Classes: 135-80 & 136-80

SPRING
#923937-0-00



SPRING FOR SHIRRING ATTACHMENT
#920896-0-00

COVER
#204699-0-10 (#204699-0-11) (#290-115)

ROD
#304187-0-11 For Class: 264

PIN
#202130-0-10 (#202130-0-11) (#270-102) For Class: 329

SPRING RING
#700207-0-00 (#270-702)

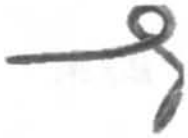
SPRING RING
#700205-0-00 (#270-701)
For Class: 329

RETAINING RING
#701051-0-00 For Class: 329

RING
#923828-4-00 For Classes: 135-80 & 136-80

RUBBER RING
#701005-0-00 For Class: 329

SPRING
#205021-0-10 (#2917-092)



SPRING
#300119-0-11 For Class: 63

SPRING
#205042-0-10 (#205042-0-11) (#2917-190/2) (#205042-0-20)

SPRING
#204891-0-10 (#204891-0-11) (#297-190/1)

SPRING
#203457-0-10 For Class: 329

SPRING
#202681-0-10 For Class: 329

SPRING
#202110-0-10 (#270-086)

PIN
#202100-0-10 For Class: 329

STUD
#202099-0-10 (#270-077)

NEEDLE GUARD
#990693-0-00 For Class: 327

NEEDLE GUARD
#990694-0-00 For Classes: 27, 29, 227, 229 & 329 Etc. Safety Stitch Machines

SPACER BUSHING
#206740-0-00

SPACER BUSHING
#204912-0-10 (#297-281)

SPACER BUSHING
#205125-0-00

MOUNTING ISOLATOR, NEOPRENE
#990296-2-10 (#990296-2-11) (#270-004)

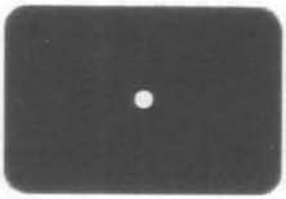
MOUNTING ISOLATOR, NEW-STYLE
#990982-0-00

NUT
#746007-2-00 For Class: 329

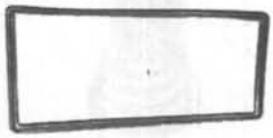
WASHER
#700206-0-00 For Class: 329

SHAFT PIN
#202529-0-10 (#270-7391)

TENSION DISC
#300218-0-10 (#603-031) For All Flat Bed Machines



BASE OIL FILTER
#206566-0-00



GASKET
#202421-0-11 For Class: 227

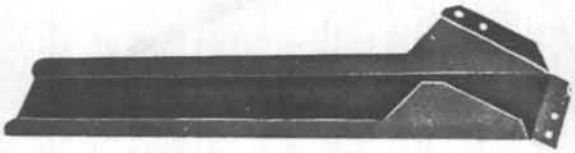
FILTER
#206559-0-01 For Class: 329

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index, The Item May Be Listed Elsewhere!

DOUBLE GROOVED BALANCE WHEEL
#202011-2-10 (#270-008/3)

ALSO AVAILABLE:
#741088-0-00 Balance Wheel Screw

★ Automatically Carries Clippings Away From Machine And Operator's Lap



CLIP CHUTE
#990319-0-10 (#990320-0-10) (#270-590/2)

THREADING WIRE
#990577-0-10 (#603-154)

NEEDLE SET SCREW WRENCH
#990474-0-11

LOOPER SET SCREW WRENCH
(2MM)
#990325-0-10 (#270-743)

ALSO AVAILABLE:
#990474-0-10 (#297-746)
Needle Set Screw Wrench (1½MM)

PLASTIC OILER
#990019-0-10

DELUXE 6" BENT TWEEZERS

★ Special Curve Holds Thread Perfectly
★ Made Of Finest Surgical Steel
★ Special Pin Assures Line-Up Of Points Every Time

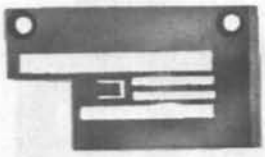
6" BELT TWEEZER
#990176-0-10 (#TWE6) (#518176)

6" BENT TWEEZER (Stainless Steel)
#TWE7

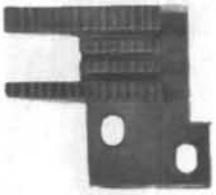
PARTS FOR RIMOLDI

CLASS: 263-34-2DR-20

RECOMMENDED NEEDLES: B63



NEEDLE PLATE
#302811-0-10



MAIN FEED DOG
#302796-0-10

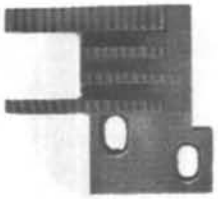
DIFFERENTIAL FEED DOG
#302798-0-10

PARTS FOR RIMOLDI

CLASSES: 263-34-3DR-16

RECOMMENDED NEEDLES: B63

NEEDLE PLATE
#302735-0-10



MAIN FEED DOG
#302795-0-11

DIFFERENTIAL FEED DOG
#302797-0-10

PARTS FOR RIMOLDI

CLASS 627

LOOPER
#209264-0-01 (#209264-0-00)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR FORTUNA TYPE SKIVING MACHINES

FOOT (34mm)
#F361

FOOT (50mm)
#854

BELT KNIFE
#201K (#201S)

GRINDING WHEEL
#400/7

GRINDING WHEEL (Fine)
#2073-3

EMERY FEED ROLL (Medium)
(34mm)
#319-2 (#F319-2) (#10634-2)

EMERY FEED ROLL (Coarse)
(50mm)
#801-3 (#10650-3)

STEEL FEED ROLL (50mm)
#10750-1 (#F10750)

DRESSING STONE
#F1212

WORM GEAR (Steel)
#1696

WORM GEAR (Brass)
#10592

GUIDE (Regular)
#1657

BELT
#F10600

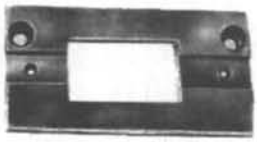
NEW STYLE SCRAP EJECTOR
#2433-1

OLD STYLE SCRAP EJECTOR
#F322

FOOT BOLT
#364

PARTS FOR SINGER & CONSEW

SINGER CLASS: 7
CONSEW CLASS: 733R
RECOMMENDED NEEDLES: 7x1 (5211)
★ PART NUMBERS WITH A DOT (•) BEFORE THE NUMBER ARE FOR CONSEW CLASS: 733R



THROAT PLATE BODY
#19856 •(#35192)

THROAT PLATE NEEDLE HOLE STRIP
#19854 •(#35190)

ALSO AVAILABLE:
#381 •(#35193) Throat Plate Screw

FEED DOG
#19834 •(#35189)

VIBRATING PRESSER FOOT
#19860 •(#35096)

LIFTING PRESSER FOOT
#58260 •(#35141)

THREAD TAKE-UP LEVER
#58308 (#58332)
•(#35035)

ALSO AVAILABLE:
#35040 Thread Take-Up Lever Roller Screw Stud Washer

THREAD TAKE-UP LEVER ROLLER & SCREW STUD NUT
#1995 •(#35038)

LIFTING PRESSER BAR BELL CRANK HINGED STUD WITH SCREW
#58618 •(#35119)

LIFTING PRESSER BAR ROCK SHAFT
#11479 •(#35109)

PRESSER BAR SPRING
#11512

PRESSER BAR
#58258 •(#35140)

HOOK COMPLETE
#58669 •(#35224)
(#58210)

RACE COMPLETE
#19849 (#35222)

ALSO AVAILABLE:
#19846 (#35222-3) Shuttle Race Back
#19847 (#35222-4) Shuttle Race Back Spring

FOR Class: 7-34

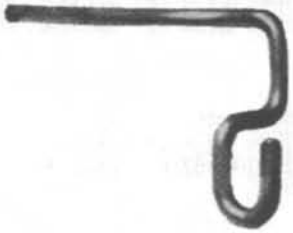
SHUTTLE RACE COMPLETE
#11836

ALSO AVAILABLE:
SHUTTLE HOOK COMPLETE
#58525
#19979 Tension Spring For 58525

SHUTTLE LATCH SPRING
#58666

BOBBIN
#16901 For Classes: 7-31, 33, 41 & 56

ALSO AVAILABLE:
#11910 Bobbin For Classes: 7-9, 34, 48 & 97-10
#60217 (#35255BW) Bobbin Winder



THREAD GUIDE
#35166

THREAD TAKE-UP SPRING
#82525 • (#1417) • (#97695)

THREAD TAKE-UP SPRING ADJUSTING SLEEVE
#97696 •(#1418)

ALSO AVAILABLE:
#97698 (#1414) Spring Regulator

THREAD TAKE-UP (CHECK) SPRING
#11506

SHUTTLE DRIVER
#19845 •(#35218)

CYLINDER HINGE PIN
#8777 •(#35224-8)
For Class: 7-31

NEEDLE BAR CONNECTING LINK STUD
#11383 •(#35021)

NEEDLE BAR CONNECTING LINK
#11539 •(#35019)

NEEDLE BAR
#11538 •(#35022)

NEEDLE CLAMP
#19702 (#11847)

#58209 •(#35224-3)
Shuttle Tension Spring
For Classes: 7-31, 34 & 41

POPULAR SCREWS FOR SINGER CLASS: 7 & CONSEW CLASS: 733R

#134 Shuttle Race Screw
#231S Needle Plate-Screw for #19857
#381 (#35193) Throat Plate Screw
#389 Needle Plate Screw for #19854
#434 (#35017) Thread Take-up Cam Set Screw
#680W Needle Clamp Screw
#898 Vibrating Presser Foot Screw
#1259 (#10828) Lifting Presser Foot Screw

PARTS FOR SINGER

CLASSES: 12W & 12K

RECOMMENDED NEEDLES: 126 x 3 (3303); 128 x 3 (1653); 129 x 1 (4401)

HOOK
#207880 (#204216)

BOBBIN CASE
#208383

BOBBIN CASE STOP
#204539

BOBBIN (WITH HOLES)
#206076

FOR Classes: 12W, 12K & 17W

OLD STYLE
#203208

PRESSER BAR LIFTING RELEASING LEVER BRACKET SPRING
#206608

STOP CAM SLIDE
#223013

THREAD GUIDE
#204250

THREAD CONTROLLER
#205987 (#204279)

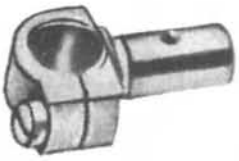
ALSO AVAILABLE:
#204731 (#204280) Thread Controller Complete With #204726

THREAD RETAINER COMPLETE
#204059

PARTS AVAILABLE SEPARATELY:
#202091 Thread Retainer Sleeve
#202092 (#204976) Thread Retainer Spring
#204058 Thread Retainer Stud

RELEASE PLUNGER
#202075

ROLLER
#201822



NEEDLE BAR CONN. STUD
#204249

MACHINE INCLINE LEVER
#204745

NEEDLE BAR (SQUARE) & STRIPPER ASSEMBLY, COMPLETE
#207854S (#490186) (#106281) (#117472) (#117472-002) (#207874)

NEEDLE BAR (ROUND) & STRIPPER ASSEMBLY, COMPLETE
#207854R (#115180)

NEEDLE BAR PARTS AVAILABLE SEPARATELY:
#200420 Needle Clamp Set Screw
#200610 Needle Stripper Bar Position Guide Screw
#200846 Needle Stripper Bar Screw Bushing
#201540 Needle Stripper Bar Thumb Nut Check Nut
#201608 Needle Stripper Bar Thumb Nut
#204758 Needle Stripper Bar Position Guide
#204759 Needle Stripper Bar Spring
#207840 (#490187) Needle Bar Clamp
#207850R Needle Stripper Bar (Round)
#207850S Needle Stripper Bar (Square)
#207851S Needle Bar (Hollow) (Square)

PARTS FOR #225349 BOBBIN WINDER

#418 Bobbin Winder Tension Stud
#1562 Bobbin Winder Tension Stud Nut
#1620 (#1786) Bobbin Winder Frame Hinge Screw Nut
#2455 Bobbin Winder Tension Disc
#5989 Bobbin Winder Tension Complete
#10141 Bobbin Winder Tension Spring
#50356 Bobbin Winder Frame Hinge Screw
#249716 Bobbin Winder Frame Spring

POPULAR SCREWS FOR Classes: 12W & 12K

#200577 Throat Plate Screw

#200592 Bobbin Case Tension Spring Screw

#200598 Bobbin Case Tension Spring Regulating Screw

OTHER PARTS AVAILABLE FOR Classes: 12W & 12K (NOT ILLUSTRATED)

#200598 Tension Spring Regulating Screw
#201572 Tension Nut
#202248 Arm Cap Screw Washer
#202407 Tension Spring
#204271 Tension Release Washer
#204276 Thread Take Up (Check) Spring
#204531 Bobbin Case Tension Spring
#204726 (#239054) Thread Take Up (Check) Spring
#223707 Thread Take Up (Check) Spring
#228213 Drip Pan
#228365 Knee Lifter Umbrella
#228455 Knee Lifter Spring
#244048 (#202402) Tension Disc

PARTS FOR SINGER

CLASS: 14U

RECOMMENDED NEEDLES: 16x71 (2052-01)

RIGHT LOOPER
#410434

LEFT LOOPER
#410452

OVEREDGING LOOPER
#410262

DOUBLE CHAIN STITCH LOOPER
#412553

MOVABLE KNIFE, CARBIDE
#412585

LOWER KNIFE (STATIONARY)
#412749

STATIONARY KNIFE
#410295 For Classes: 14U 12 & 13

MOVABLE KNIFE, CARBIDE
#410303 For Classes: 14U 12 &13

NEEDLE PLATE
#412533 (#412786) For Classes: 14U13A & 23A

PRESSER FEET
#412790 (#412527) (#412528)
For Classes: 14U13A & 23A

FEED DOG
#410358 For Classes: 14U11A

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

PARTS FOR SINGER & CONSEW

SINGER CLASSES: 16, 16U & 16-188
CONSEW CLASSES: 18 & 118

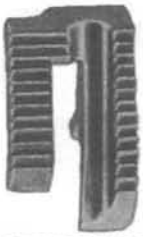
RECOMMENDED NEEDLES: 16x2 (2083) & 16x63 (3861)

★ PART NUMBERS WITH A DOT (•) BEFORE THE NUMBER ARE FOR CONSEW Classes: 18 & 118

WELTING FEET

★ SETS CONSIST OF AN OUTSIDE & INSIDE FOOT

INSIDE FOOT



OUTSIDE FOOT

WELTING FEET SETS

#120369/70 1/8 •(#6349/50 1/8) Gauge Size 1/8"
#120369/70 5/32 •(#6349/50 5/32) Gauge Size 5/32"
#120369/70 3/16 •(#6349/50 3/16) Gauge Size 3/16"
#120369/70 7/32 •(#6349/50 7/32) Gauge Size 7/32"
#120369/70 1/4 •(#6349/50 1/4) Gauge Size 1/4"
#120369/70 3/8 •(#6349/50 3/8) Gauge Size 3/8"

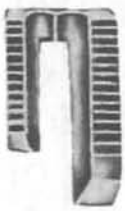
FEET AVAILABLE SEPARATELY:

#120370 1/8 •(#6349 1/8) Inside Welt Foot Gauge Size 1/8"
#120370 5/32 •(#6349 5/32) Inside Welt Foot Gauge Size 5/32"
#120370 3/16 •(#6349 3/16) Inside Welt Foot Gauge Size 3/16"
#120370 7/32 •(#6349 7/32) Inside Welt Foot Gauge Size 7/32"
#120370 1/4 •(#6349 1/4) Inside Welt Foot Gauge Size 1/4"
#120370 3/8 •(#6349 3/8) Inside Welt Foot Gauge Size 3/8"
#120369 1/8 •(#6350 1/8) Outside Welt Foot Gauge Size 1/8"
#120369 5/32 •(#6350 5/32) Outside Welt Foot Gauge Size 5/32"
#120369 3/16 •(#6350 3/16) Outside Welt Foot Gauge Size 3/16"
#120369 7/32 •(#6350 7/32) Outside Welt Foot Gauge Size 7/32"
#120369 1/4 •(#6350 1/4) Outside Welt Foot Gauge Size 1/4"
#120369 3/8 •(#6350 3/8) Outside Welt Foot Gauge Size 3/8"

DOUBLE WELTING FEET

★ SETS CONSIST OF AN OUTSIDE & INSIDE FOOT

INSIDE FOOT



OUTSIDE FOOT

WELTING FEET SETS

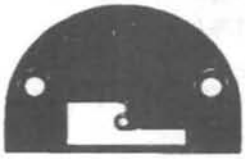
#120369/70DG 1/8 •(#6349/50DG 1/8) Gauge Size 1/8"
#120369/70DG 3/16 •(#6349/50DG 3/16) Gauge Size 3/16"
#120369/70DG 1/4 •(#6349/50DG 1/4) Gauge Size 1/4"
#120369/70DG 3/8 •(#6349/50DG 3/8) Gauge Size 3/8"

FEET AVAILABLE SEPARATELY:

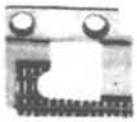
#120370DG 1/8 •(#6349DG 1/8) Inside Double Welt Foot 1/8" Gauge
#120370DG 3/16 •(#6349DG 3/16) Inside Double Welt Foot 3/16" Gauge
#120370DG 1/4 •(#6349DG 1/4) Inside Double Welt Foot 1/4" Gauge
#120370DG 3/8 •(#6349DG 3/8) Inside Double Welt Foot 3/8" Gauge
#120369DG 1/8 •(#6350DG 1/8) Outside Double Welt Foot 1/8" Gauge
#120369DG 3/16 •(#6350DG 3/16) Outside Double Welt Foot 3/16" Gauge
#120369DG 1/4 •(#6350DG 1/4) Outside Double Welt Foot 1/4" Gauge
#120369DG 3/8 •(#6350DG 3/8) Outside Double Welt Foot 3/8" Gauge

INSIDE FOOT
#5792

OUTSIDE FOOT
#56896 (#4951)



THROAT PLATE
#4646 •(#6030)



FEED DOG
#4642 •(#6028C) Regular

HOOK
#2515 •(#6016)

ALSO AVAILABLE:
#2515E-Z Hook

BOBBIN CASE
#15277 (#125115)
•(#6017)

ALSO AVAILABLE:
#15277E-Z Bobbin Case

BOBBIN
#2996 •(#6018)

PART NUMBERS PREEDED BY A DOT (•) ARE FOR THE CONSEW MACHINES LISTED IN THIS SECTION.

RACE COMPLETE
#2528 (#56897)
(#80348) •(#6010C)

ALSO AVAILABLE:
#2531 •(#6011) Race Back Ring
#2533 •(#6012) Race Back Spring
#2535 •(#6014) Race Cap
#662 •(#6015) Race Cap Screw

TAKE-UP LEVER, COMPLETE
#3072 •(#6002) •(#6332C)
Comes With Roller & Stud

PARTS AVAILABLE SEPARATELY:
#1819 •(#8035) Roller & Stud

TAKE-UP LEVER
#547976

CARRIER (DRIVER)
#2441 • (#6009) • (#2542)

CARRIER (DRIVER)
#68752

TAKE-UP CAM PIN
#3012

GUIDE BAR DRIVING CRANK
#4854

TENSION COMPLETE
#56791

PARTS AVAILABLE SEPARATELY:
#1560 •(#8079) Tension Nut
#2102 •(#8077) Tension Disc
#2124 •(#7028) Take-Up Spring
#5991 Thread Take-Up (Check) Spring (Heavy)
#13710 Tension Spring
#50304 •(#8076) Tension Stud

ALSO AVAILABLE:
#52098 Tension Stud & Nut

ROLLER AND STUD FOR FEED BAR
#1813 •(#6024)

ROLLER FOR NEEDLE BAR CONN. STUD
#1904

NEEDLE CLAMP COMPLETE WITH THREAD GUIDE
#4865 •(#6330)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

NEEDLE BAR
#4264 •(#6329)

PARTS AVAILABLE SEPARATELY:
#22798 Needle Bar Thread Guide
#808 Needle Clamp Screw

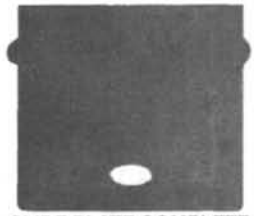
PRESSER BAR
#2058 •(#8039)

PRESSER BAR SPRING
#56903

LIFTING LEVER CONNECTING JOINT
#12416 •(#6359)

AVAILABLE SEPARATELY:
#76 •(#6361) Set Screw

FRICTION PLATE
#3114



SLIDE PLATE COMPLETE
#12432 (#24810)
(#505317452) • (#6033)

#16-188 REVERSE WELTING SET

★Eliminates Stocking & Changing Of Welting Feet For Different Welting
★Now Feed Any Size Welt From The Left (Outside)

OUTSIDE FOOT
#56882

INSIDE FOOT
#56883

THROAT PLATE
#161283

FEED DOG
#161282

PRESSER BAR
#6319

•COMPLETE SET (#16-188) CONSISTS OF ALL PARTS SHOWN ABOVE
•ALL PARTS SHOWN ABOVE ARE AVAILABLE SEPARATELY

OTHER PARTS AVAILABLE FOR Classes: 16, 16U & 16-188 & CONSEW Classes 18 & 118 (NOT ILLUSTRATED)

#2049 •(#8020) Shuttle Driver Pin
#2105 Tension Thread Guide
#2974 Bobbin Case Latch Pin
#2975 (#2134) Bobbin Case Latch Spring
#2996 Bobbin
#2996A Bobbin, Aluminum
#4307 •(#6034) Slide Plate Spring
#15141 Bobbin Case Latch Complete
#15278 Bobbin Case Tension Spring N.S.
#52239 Spool Pin
•#6008C Bottom Shaft
•#7019 Presser Bar Lifter
•#7023 Tension Spring
•#7025 Large Tension Thread Guide
•#7027 Small Tension Thread Guide

POPULAR SCREWS FOR Classes: 16, 16U & 16-188 & CONSEW Classes 18 & 118

#145 Shutter Race Screw
#196 Needle Clamp Screw
#208 Feed Dog Screw
#217 Feeding Foot Screw
#390 •(#6366) Needle Bar Crank Set Screw
#591 Bobbin Case Tension Regulating Screw
#592 Bobbin Case Latch Screw
#691 •(#6031) Throat Plate Screw
#818 Stitch Regulator Screw

PARTS FOR SINGER
CLASSES: 17 & 17U
RECOMMENDED NEEDLES: 16x1 (2047) & 16x2 (2083)

PRESSER FOOT
#16691

PRESSER FOOT
#16692

ROLLER PRESSER FOOT COMPLETE
#12264 with Small #1895 Roller

ROLLER PRESSER FOOT COMPLETE
#12267 (#16100)
With Large #1898 Roller

THROAT PLATE
#16714

FEED DOG (COARSE)
#16684

FEED DOG (FINE)
#6300

THROAT PLATE
#65170 (#549782)

FEED DOG
#65160

THROAT PLATE
#65084 For Class: 17-30

HOOK
#16869 For Class: 17-30

ALSO AVAILABLE:
#547744 (#547772) Hook
For Classes: 17U130 & 141

HOOK
#6028 (#39295)

PARTS AVAILABLE SEPARATELY:
#112 Tension Spring Plate Screw
#398 Main Spring Screw
#466 Tension Regulating Screw
#2082 Main Spring
#2086 Tension Spring
#2090 Tension Spring Plate

BOBBIN CASE
#125115 (#15277)

ALSO AVAILABLE:
#15277E-Z Bobbin Case

NEEDLE CLAMP COMPLETE WITH THREAD GUIDE
#4865

ALSO AVAILABLE:
#808 Needle Clamp Screw
#4266 Needle Bar Thread Guide (Old-Style)

RACE COMPLETE
#549761 For Class: 17U241

ALSO AVAILABLE:
#549773 For Class: 17U242

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

NEEDLE BAR
#4264

ALSO AVAILABLE:
#3044 (#12448) (#56888) For Class: 17-30 Needle Bar

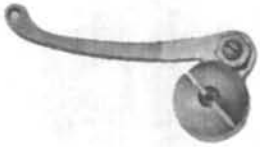
NEEDLE CLAMP
#2167

NEEDLE BAR THREAD GUIDE
#2166

TAKE-UP LEVER
#547982 (#547758)
With #544406 (549069) Screw
For Class: 17U

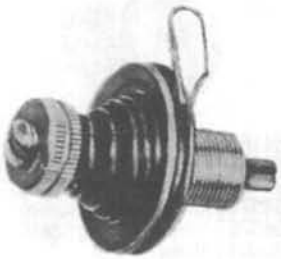
TAKE-UP LEVER
#3072 with #1819 Roller & Stud

ALSO AVAILABLE:
#1819 Roller & Stud



TAKE-UP LEVER
#547976

LIFTING LEVER CONN. ROD JOINT
#12416



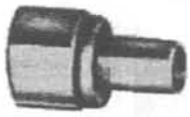
TENSION COMPLETE
#56791

PARTS AVAILABLE SEPARATELY:
#1560 Tension Nut
#2102 Tension Disc
#2124 Take Up Spring
#13710 Tension Spring
#50304 Tension Stud

PRESSER BAR
#2058

PRESSER BAR LIFTER SCREW NUT
#1520 (#1581)

CRANK CONN. ROD HINGE SCREW NUT
#1518



ROLLER AND STUD FOR FEED SHAFT CRANK
#1813

ROLLER AND STUD FOR KNIFE BAR DRIVING CRANK
#1822 (#1914)

ROLLER GAUGE (SOLID)
#6440

ROLLER GAUGE (SWING)
#RG1

MAIN SPRING
#2082

POPULAR SCREWS FOR CLASSES: 17 & 17U

#190 Presser Foot Screw
#196 Needle Clamp Screw
#225 Feed Dog Screw
#448 Balance Wheel Screw
#591 Bobbin Case Tension Regulating Screw
#592 Bobbin Case Latch Screw
#689 Presser Bar Lifter Screw

OTHER PARTS FOR Classes: 17 & 17U & CONSEW Classes: 18 & 118 (NOT ILLUSTRATED)

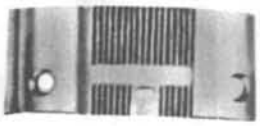
#418 Bobbin Winder Tension Stud
#1274 (#50327) Tension Stud
#1562 Bobbin Winder Tension Nut
#1895 Roller Only For Roller Presser Foot (Small)
#1898 Roller Only For Roller Presser Foot (Large)
#2062 (#52016) Presser Bar Lifter
#2073 Bobbin
#2103 •(#8078) Tension Spring
#2455 Bobbin Winder Tension Disc
#2975 Bobbin Case Latch Spring
#2996 Bobbin
#2996A Bobbin, Aluminum
#4302 •(#8030) Needle Bar Thread Guide
#4303 •(#8029C) Needle Clamp
#6319 Feed Bar
#10141 Bobbin Winder Tension Spring
#12193 Arm Side Cover
#12403 •(#8102) Spool Pin
#15141 Bobbin Case Latch Complete
#15278 Bobbin Case Tension Spring
#22798 Needle Bar Thread Guide

PARTS FOR SINGER

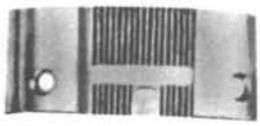
CLASSES: 18 & 18U

RECOMMENDED NEEDLES: 16x2

ROLLER PRESSER FOOT
#543024-001 (#547740)
With 7/8" Fine Roller For Class: 18U122



THROAT PLATE (FLUTED)
#16306 (#16131)
For Class: 18-22



THROAT PLATE
#547895 (#547825)
For Class: 18U122

FEED DOG
#16303 (#16107)
For Classes: 18-22 & 18U122

TENSION SPRING
#6768

TAKE-UP LEVER
#547982 (#547758)
With #544406 (#549069) Screw
For Class: 18U

TAKE-UP LEVER
#547976

BOBBIN
#2073

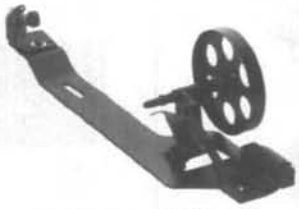
#6028 Shuttle Hook

ALSO AVAILABLE:
#547744 (#547772) Shuttle Hook For Class: 18U122

AVAILABLE SEPARATELY:
#112 Tension Spring Plate Screw
#398 Main Spring Screw
#466 Tension Regulating Screw
#2082 Main Spring

SHUTTLE RACE WITH RING
#16171 For Class: 18-22

ALSO AVAILABLE:
#102S Shuttle Race Cap Screw
#6471 Shuttle Race Cap Complete
#6472 Shuttle Race Cap Latch
#6800 Shuttle Race Cap



LEFT BOBBIN WINDER
#547845
For Class: #18U222

PARTS FOR SINGER
CLASS: 20U
RECOMMENDED NEEDLES: 135x65 (1955)

PRESSER FOOT
#541566 (#541954) For Zig Zag Seaming
Classes: 20U31 & 33

ALSO AVAILABLE:
#541566MT Molded Teflon Foot

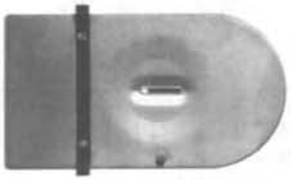
THROAT PLATE
#541936 For Zig Zag Seaming
Classes: 20U31 & 33

ALSO AVAILABLE:
#541937 Throat Plate, Straight
For Class: 20U31

#541647 Feed Dog

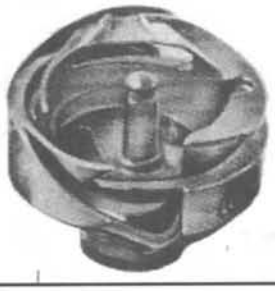
ALSO AVAILABLE:
#541734 Feed Dog, Straight
For Class: 20U31

HOOK, HEAVY FABRICS
#410054 For Class: 20U42



NEEDLE PLATE
#410076
For Class: 20U42

BUSHING
#541686 Hook Shaft Bushing (Back)
#541692 Hook Shaft Bushing (Short)
#541923 Hook Shaft Bushing (Front)
#545766 Arm Shaft Bushing (Lower)
#545767 Arm Shaft Bushing (Upper)
(Illustrated Above)



HOOK, MEDIUM HEAVY
#410019 (#541674)
(#410140)

ALSO AVAILABLE:
#410019E-Z (#541674E-Z) Hook
#541675 Hook & Bobbin Case Complete

HOOK
#541968 For Class: 20U23

HOOK BASE FOR
Classes: 20U31, 33, 34, 42, & 43

#541680 (#541977)

BOBBIN CASE
#410025 (#541678)

ALSO AVAILABLE:
#410025NBL (#541678NBL) No Back-Lash Bobbin Case
#NBL406 Break Spring For #410025
#541764 Bobbin Case Tension Spring

BOBBIN
#55623

FOR Class: 20U

THD TAKE-UP LEVER
#541709

FOR Class: 20U

NEEDLE CLAMP COMPLETE
#541788

THREAD GUIDE
#541787 (#541669) For Class: 20U31

FEED REVERSE LEVER
#541654

NEEDLE BAR
#541657
For Class: 20U

FEED ROCK SHAFT CRANK
#505335

POPULAR SCREWS FOR SINGER Class: 20U

#691 Throat Plate Screw

#504112 Needle Set Screw
For Classes: 20U42 & 43

TENSION COMPLETE
#541957 (#541699)
For Classes: 20U & 20U23

PARTS AVAILABLE SEPARATELY:
#2102 Tension Disc
#32758 Check Spring
#540682 Tension Spring
#541702 Tension Releasing Pin
#545404-451 Tension Nut
#545893 Tension Releasing Disc
#545898 Tension Stud
#545899-451 Tension Stud With (2) #545404-451 Nuts
#546927 (#505374) Tension Regulator With #504047 Screw

PARTS FOR SINGER
CLASSES: 21W & 22W
RECOMMENDED NEEDLES: 126x3 (1030)

HOOK & BOBBIN CASE
#203465 For Class: 21W30
(Hirose Number HSH-2-12W/CP-2)

ALSO AVAILABLE:
#203464 Hook Only
(Hirose Number HSH2-12)

FOR Class: 21W162

HOOK & BOBBIN CASE COMPLETE
#203804 (#237796)
(Hirose Number: HSH22-21)

BOBBIN CASE LEVER SLIDE STUD
#203478

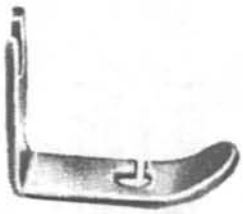
BOBBIN CASE TENSION SPRING
#203377 For #203209 Bobbin Case Cap

SPRING GUIDE
#229339

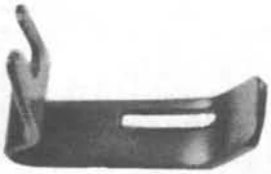
STOP CAM SLIDE
#223013

PARTS FOR SINGER
CLASSES: 24, 240W & 240K
RECOMMENDED NEEDLES: 24x1 (1111)

PRESSER FOOT
#243691 (#9736)



PRESSER FOOT
#243674 (#9589)



PRESSER FOOT
#243692

PRESSER FOOT
#243675 (#9802)

FEED DOG
#243630
(#34327)

THROAT PLATE
#243715

FEED DOG
#243624
(#9801)

THROAT PLATE
#243713
(#9605)

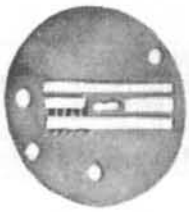
FEED DOG
#243622
(#9577)

THROAT PLATE
#243797
For Classes: 240W13 & 240K13

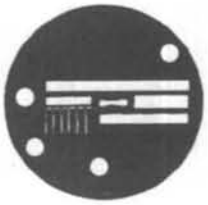
FEED DOG
#243796
For Classes: 240W13 & 240K13

THROAT PLATE
#243795
For Class: 240W12

FEED DOG
#243794
For Class: 240W12



THROAT PLATE
#243716 (#9845)



THROAT PLATE
#243714

LOOPER (RIGHT HAND)
#243736 (#243648) (#34694)

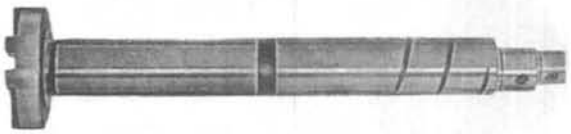
LOOPER (RIGHT HAND)
#9522

LOOPER (RIGHT HAND)
#9732

LOOPER (RIGHT HAND)
#19048

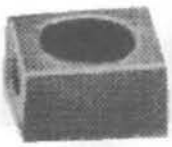
LOOPER (LEFT HAND)
#9633

LOOPER ROUND SHANK (NO WASHER)
#243765



LOOPER SHAFT
#243746 For Class: 240W1

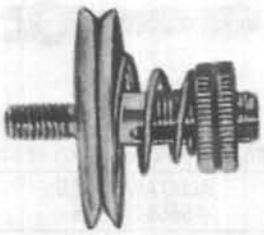
FEED DRIVING LINK
#243762 (#243635) For Class: 240W



FEED BAR SLIDE BLOCK
#243621 For Class: 240W12

LEVER
#243763 For Class 240W

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.



TENSION COMPLETE
#243696

AVAILABLE SEPARATELY:
#350557 Tension Stud
#1560 Tension Nut
#2102 Tension Disc
#13710 (#8238) Tension Spring

CONNECTING LINK
#243632 With #243633 Roller

ALSO AVAILABLE:
#243633 Connecting Link Roller

MACHINE PULLEY BALL BEARING
#243606 (#243731)

T-GAUGE
#25878

FEED REGULATING CRANK LINK
#243641 With #243642 Bearing
For Class: 240W

MACHINE PULLEY SHAFT
#243608 (#417021)

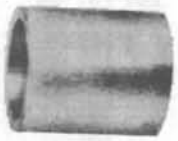
WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

NEEDLE BAR
#243654

ALSO AVAILABLE:
#243659 Needle Bar Driving Connection Bushing, Lower For Class: 240W
#243660 Needle Bar Driving Connection Bushing, Upper For Class: 240W

PRESSER BAR
#243774 For Class: 240W

PRESSER BAR LIFTING BRACKET
#243776 (#243669) With #201052 Screw
For Class: 240W



PRESSER BAR BUSHING
#243655 For Class: 240W

OTHER PARTS AVAILABLE FOR Classes: 24, 240W & 240K (NOT ILLUSTRATED)

#2827 Face Plate Thread Guide
#8505 Face Plate Thread Guide Rivel
#243650 Looper Safety Guard Post
For Class: 240W
#243710 Compression Spring
For Classes: 240W & 240K

POPULAR SCREWS FOR Classes: 24, 240W & 240K

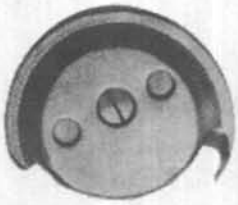
#176 Feed Dog Screw
#190 Attachment Screw
#244 Throat Plate Screw
#1019 Looper Screw
#200110 Presser Foot Screw
#200141 Needle Set Screw
For Classes: 240W & 240K

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR SINGER
CLASSES: 29K & 29U
RECOMMENDED NEEDLES:
For Class: 29K: 29x4 (3741)
For Class: 29U: 29x4 (2200)

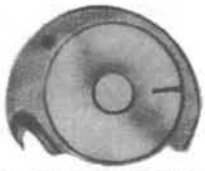
SHUTTLE HOOK
#8603 (#8654)
For Classes: 29K71 & 73

TENSION SPRING
#8611



SHUTTLE HOOK COMPLETE
#81964 Use With Bobbin #8604
For Classes: 29K71 & 73

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#662 Shuttle Tension Screw
#7868 Shuttle Retaining Spring
#8604 Bobbin
#81876 Shuttle Tension Spring



SHUTTLE HOOK COMPLETE
#81952 Use With Bobbin #82552
For Class: 29K72

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#404 Shuttle Bobbin Thread
#662 Shuttle Tension Screw
#7868 Shuttle Retaining Spring
#81994 Shuttle Tension Spring
#82552 Bobbin

FEEDING FOOT BAR
#8675

SHUTTLE THREAD PULL-OFF
#81951 For Class: 29K72

ALSO AVAILABLE:
#82205 Shuttle Carrier
For Class: 29K72
#8610 Shuttle Carrier Spring
For #82177 For Classes: 29K71 & 73
#82230 (#8616) Stitch Regulator Gib
For Class: 29K

SHUTTLE CARRIER
#82177 (#412882) For Classes: 29K71 & 73

PINION BUSHING
#82179

CHECK LEVER SPRING
#82219 For Classes: 29K71, 72 & 73

ALSO AVAILABLE:
#8659 Check Lever

BOBBIN
#8604 For Classes: 29K71 & 73

BOBBIN
#82552 For Class: 29K72

RELEASING LEVER
#82173

DRIVING PINION (SHORT STUD)
#82178 For Class: 29K71

NEEDLE PLATE
#82234 For Class: 29K71-33

NEEDLE PLATE HINGE PIN
#82240

FOLLOWING PINION
#82180 For Class: 29K72

PINION COVER PLATE
#82174 For Classes: 29K71 & 73

FEEDING FOOT
#82007 For Class: 29K71-33

FEED MOTION BELL CRANK LEVER
#82167

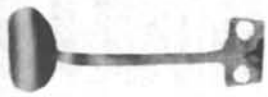
DRIVING PINION (LONG STUD)
#82206 For Class: 29K72

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

SHUTTLE DRIVING LEVER CONNECTING ROD COMPLETE
#82233 For Class: 29K71

LONG RACK
#82175 For Class: 29K71

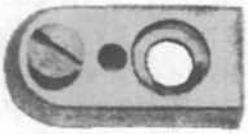
SHORT RACK
#82176 For Class: 29K71



NEEDLE BAR TENSION SPRING
#8656

NEEDLE BAR ASSEMBLY
#82031 For Classes: 29K71 & 73

ALSO AVAILABLE:
#82213 (#412822) Needle Bar For Class: 29K72

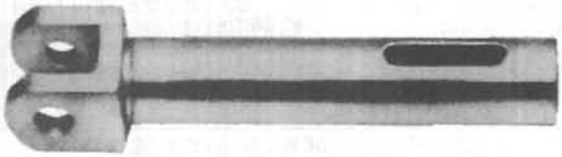


NEEDLE BAR CLAMP
#81858 For Classes: 29K71 & 73

LIFTING LEVER
#82059 For Class: 29K

NEEDLE BAR THREADING WIRE
#8590

ALSO AVAILABLE:
#412895 Needle Bar Threading Wire For Classes: 294171A, 172A & 173A



NEEDLE BAR PISTON JOINT
#82231 For Class: 29K71

DRIVING LEVER
#82184 Used With #1808 Roller

STITCH REGULATOR
#82188

LOCATING PLUNGER
#82171

EYELET
#82521

NEEDLE PLATE LOCATING PLUNGER SPRING
#82172

NEEDLE PLATE RELEASING LEVER HINGE PIN
#82063

ROLLER ARM SPRING
#82434

SLIDE ROD
#82056

TENSION CUP
#8617

HANDLE (WOOD)
#81866

TAKE-UP CAM PIN
#3012

SPINDLE
#109135

PISTON JOINT PIN
#8589

JOINT PIN
#8586

JOINT PIN
#8554

HINGE PIN
#8569

ADJUSTMENT NUT
#113088

PLUNGER THUMB NUT
#113098

BOBBIN WINDER COMPLETE
#412846 (#82087)
For Class: 29U171 & 173A
#412874 (#82090)
For Class: 29U172A

BOBBIN WINDER RING
#2460

POPULAR SCREWS FOR SINGER CLASS: 29K

#193 Feeding Foot Screw

#237 Needle Clamping Screw

#241 Shuttle Carrier Spring Screw
#404 Shuttle Thread Pull-Off Screw

#515S Vibrating Lifting Shaft Adjusting Screw

OTHER PARTS FOR CLASS: 29K (NOT ILLUSTRATED)

#2102 Tension Disc

#2103 Tension Spring
For Classes: 29K71 & 73

#3012 Pin

#8574 (#33534) Head Revolving Bushing
Friction Spring

#8618 Tension Disc

#8619 Tension (Top) Spring
For Class: 29K71

#8620 Thread Eyelet, Head of Arm

#113105 Check Lever Tension Stud Nut

#412809 (#668) Tension (Top) Adjustable Stud For Class: 29U171A

PARTS FOR SINGER & CONSEW

SINGER CLASSES: 31, 31-15, 31-17, 31-18, 31-19, 31-20, 31-29, 331K & 44
CONSEW CLASS: 30

RECOMMENDED NEEDLES: 16x2 (2083), 16x87 (2055), 31x1 (3027)

★PART NUMBERS WITH A DOT (•) BEFORE THE NUMBER ARE FOR CONSEW CLASS: 30

INSIDE PRESSER FOOT
#19364 For Classes: 31-19, 31K47 & 44-9

INSIDE SPLIT PRESSER FOOT
#44269 For Classes: 31-19, 31K47 & 44-9

OUTSIDE PRESSER FOOT
#19370 For Classes: 31-19, 31K47 & 44-9

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index, The Item May Be Listed Elsewhere!

WELTING FEET FOR Classes: 31-19, 31K47 & 44-9

INSIDE WELTING FOOT
#S33 (Used In All Sets)

OUTSIDE WELTING FOOT
#S34 1/8 Outside Welting Foot ⅛" Gauge
#S34 3/16 Outside Welting Foot 3/16" Gauge
#S34 1/4 Outside Welting Foot ¼" Gauge
#S34 3/8 Outside Welting Foot ⅜" Gauge

INSIDE & OUTSIDE WELTING FOOT SETS

#S35 1/8 Set Welting Feet ⅛" Gauge Size
#S35 3/16 Set Welting Feet 3/16" Gauge Size
#S35 1/4 Set Welting Feet ¼" Gauge Size
#S35 3/8 Set Welting Feet ⅜" Gauge Size

FOR Class: 44-79

LIFTING PRESSER FOOT
#24955

FOR Class: 44-79

VIBRATING PRESSER FOOT
#24961

FOR Class: 44-79

NEEDLE CLAMP
#24103

YOU ARE VERY IMPORTANT TO US. PLEASE US HOW WE'RE TAKING CARE OF YOU.

ROLLER PRESSER FEET (COMPLETE) FOR Class: 44

★ For Laminated Fabrics, Foam Rubber, Nylon, Plastics and Leather
★ Serrated Rollers

LARGE ROLLER PRESSER FOOT
#12267 Includes Large Roller **(#1898)**

SMALL ROLLER PRESSER FOOT
#12264 Includes a Small Roller **(#1895)**

PARTS AVAILABLE SEPARATELY:
#1895 Small Roller
#1898 Large Roller
#2205 Spring

• These Presser Feet Are Recommended For Use With Single Row Needle Plate **#12438** & Feeder **#12436 (#149436)**

SET #S194 PRESSER BAR & ROLLER FOOT COMPLETE
For Classes: 31-17, 18 & 29

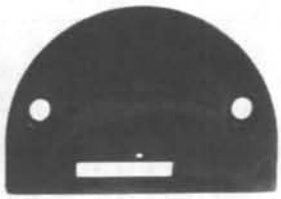
#S194

SET CONSISTS OF:
#19464 Presser Bar
#62861 Roller Foot
★ **Each Part Is Available Separately**

⅞" ROLLER PRESSER COMPLETE (9/64" FINE)
#62722 For Classes: 31-17, 44-10, 331K2 & 16

ALSO AVAILABLE:
#1841 (#1910) ⅞" Roller with #652 Screw & #1528X Nut
#62677 Roller Presser Arm

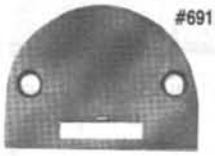
FOR Class: 44CL



BLACK NEEDLE PLATE
#24959

FOR Class: 44CL

FEEDER
#24952



#691 Screw

#20262 Throat Plate (Large Needle Hole) For Classes: 31-18, 26 & 29 & 44-11
#20263 Throat Plate (Medium Needle Hole) For Classes: 31-18, 26 & 29 & 44-11

#2258 Feed Wheel
For Classes: 31-18, 26 & 29 & 44-11
#15022 Feed Wheel (Coarse)

FEED WHEEL DRIVER
#2263
For Class: 31-29

FEED WHEEL FRICTION SPRING
#93828 For Class: 331K

LEFT FEED WHEEL DRIVE BLOCK (INSIDE)
#93390 For Class: 331K

RIGHT FEED WHEEL DRIVE BLOCK (OUTSIDE)
#93391 For Class: 331K

#12393 •(#210C) Shuttle Hook

ALSO AVAILABLE:
#12393E-Z Shuttle Hook
#19292 Shuttle Hook & Bobbin Case
#20757 Shuttle Hook For Class: 31-20

SHUTTLE HOOK WITH WIRE THREAD GUIDE
#139654

PART NUMBERS PREEDED BY A DOT (•) ARE FOR THE CONSEW MACHINES LISTED IN THIS SECTION.

SHUTTLE RACE COMPLETE

#24415 (#107741) • (#220C)
For Classes: 31-15 & 331K1
#24415NH (#107741NH)
Nitrate Hardened (Lasts Longer)
For Classes: 31-15 & 331K1

#24419 For Classes: 44 and All 331K (Except 331K1)
#24554 (#33943 • (#62751) For Classes: 31-19 & 44-12
#62753 For Classes: 31-18, 44-11 & 44-15
#107743 For Class: 31, Except 31-15

PARTS AVAILABLE SEPARATELY:
#2531 •(#216C) Race Back (Ring)
#2533 •(#217C) Race Back Spring
#5709 Race Cap For #62753
#24412 •(#214C) Race Ring For #24415
#24413 Race Body For #24415, #24419
#24414 Race Cap For #24415
#24418 Race Cap For #24419
#62749 Race Body For #62753

BOBBIN CASE
#62740 •(#211C) •(#410565)

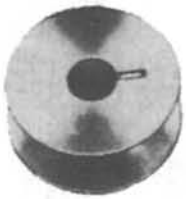
ALSO AVAILABLE:
#62740E-Z Bobbin Case
#15098 Bobbin Case Tension Spring (Old Style)
#15141 Bobbin Case Latch Complete
#15278 Bobbin Case Tension Spring (New Style)

BOBBIN CASE
#20756 For Class: 31-20

ALSO AVAILABLE:
#20650 Bobbin Case Latch Complete
#20654 Bobbin Case Tension Spring

BOBBIN
#2996 •(#212C)

ALSO AVAILABLE:
#2996A Aluminum Bobbin



BOBBIN
#19131 For Class: 31-20

CARRIER
#12444 •(#183C)

ALSO AVAILABLE:
#19406 Carrier For Class: 31-20

STAR DISKS FOR BOBBIN CASES

★ Prevents Bobbin From Spinning After Machine Is Stopped

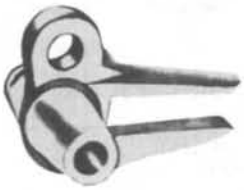
#490468

ALSO AVAILABLE:
#490468LB Star Disc For Large Bobbin

CARRIER, NEW STYLE
#90378

TAKE-UP CRANK
#12404 •(#158C)

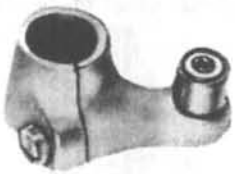
CRANK OSCILLATING ROCK SHAFT, COMPLETE
#24105 (#12498) Includes: Crank Oscillating Rock Shaft (#24104) And Hinged Pin (#12388)



CRANK OSCILLATING ROCK SHAFT
#24104 •(#178C) (#12497)

ROCK SHAFT HINGE PIN
#12388 •(#180C)

FEED ROCK SHAFT CRANK
#29633 •(#229C)
With #157 Screw



FEED LIFTING ROCK SHAFT CRANK
#12376 •(#227C)
With #157 Screw & #1813 Roller

TAKE-UP LEVER COMPLETE
#12410

THREAD TAKE-UP LEVER
#139740 For Class: 331K

THREAD TAKE-UP LEVER LINK HINGE PIN
#11204 •(#162C)

NEEDLE BAR THREAD GUARD
#22798 For Class: 31-15

NEEDLE BAR
#12381 •(#121C)

ADDITIONAL PARTS AVAILABLE FOR NEEDLE BAR:
#233 •(#125C) Needle Bar Thread Guide Screw
#808 Needle Clamp Screw

NEEDLE CLAMP
#4303 •(#126C)

NEEDLE BAR THREAD GUARD
#4302 •(#124C) For Class: 31-15
#44245 (#44216) For Class: 31-18

NEEDLE BAR
#12448 (#3044)
For Classes: 31-17 & 44

ADDITIONAL PARTS AVAILABLE FOR NEEDLE BAR:
#233 •(#125C) Needle Bar Thread Guide Screw
#808 Needle Clamp Screw
#2166 Thread Guide
#2167 Needle Clamp

NEEDLE BAR (HOLLOW)
#139727 (Used With **#143328** Needle Clamp) For Class: 331K
#139744 (Used With **#2167** Needle Clamp) For Class: 331K

NEEDLE BAR CONNECTING LINK
#43997 •(#137C)

OSCILLATING SHAFT CRANK
#19496

NEEDLE BAR CONNECTING LINK
#12382

NEEDLE BAR BUSHING (LOWER)
#139729 Class: 331K

NEEDLE BAR BUSHING (UPPER)
#139730 Class: 331K

ROLLER FOR NEEDLE BAR CONNECTING STUD
#1904 •(#139C)

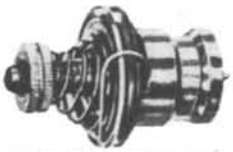
NEEDLE BAR CONNECTING STUD
#12383

ALSO AVAILABLE:
#12384 •(#138C)
Needle Bar Connecting Stud Complete with #1904 Roller

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

TENSION COMPLETE
#139738 For Class: 331K

SEPARATE TENSION PARTS AVAILABLE:
#1560 Tension Nut
#2102 Tension Disc (2 Used)
#7336 Take-up Spring Regulator (Barrel)
#32574 Tension Release Pin
#43946 Thread Take-up Spring
#44141 (#62506) Tension Screw Stud
#147151 Tension Release Disc
#147152 Tension Spring



TENSION COMPLETE
#44118 •(#106C)
Classes: 31 & 44

PARTS AVAILABLE SEPARATELY:
#1274 (#50327) •(#113C) Stud
#1560 •(#115C) Nut
#2921 Disc
#7336 •(#107C) Take-up Spring Regulator (Barrel)
#8511 (#43946) (#24109) Take-up Spring
#13710 (#43945) •(#111C) Spring
#32572 •(#110C) Release Disc
#32574 •(#114C) Release Pin

TENSION RELEASE LEVER
#43944 •(#140C)

TENSION RELEASING LEVER SPRING
#12329 •(#142C)

TENSION RELEASE LEVER PIN
#12398 •(#141C)

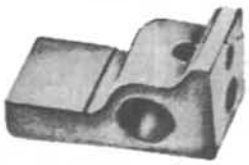
SLACK THREAD RETAINER
#20060 •(#133C) (#24066)

ARM SHAFT BUSHING (BACK)
#12357 •(#152C)

SLICE BLOCK COMPLETE
#19449 (#24050)

ROLLER & STUD FOR FEED BAR
#1813 •(#230C)

CONNECTING ROD
#20197 (#24028) •(#176C)



RETAINER BRACKET
#20059 •(#130C)

FEED CONNECTING HINGE SCREW NUT
#1518

CONNECTING SCREW NUT
#1619

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

LIFTING LEVER CONNECTING ROD WITH NUT
#12415 •(#236C)

PARTS AVAILABLE SEPARATELY:
#1521 Nut

LIFTING LEVER CONNECTING ROD JOINT
#12416 •(#234C)

LIFTING LEVER PIN
#12240

ALSO AVAILABLE:
#19372 Lifting Lever Pin For Class: 31-19

LIFTING LEVER LINK
#12241

ALSO AVAILABLE:
•#232C Lifting Lever For Consew Class: 30

PRESSER BAR LIFTER
#52016 (#2062) •(#135C)

ALSO AVAILABLE:
•#136C Hinge Screw & Nut

BOTTOM SHAFT
#12389 •(#182C)

PRESSER BAR SPRING
#11167 •(#129C)

VIBRATING PRESSER BAR SPRING
#19369 For Class: 31-15

PRESSER BAR
#12391 •(#127C)

PRESSER BAR LIFTING LEVER BRACKET
#12327 •(#132C) (For Classes: 31-15, 16, 20, 22, 24, 27, 32, 34, 35, 37 & 42)

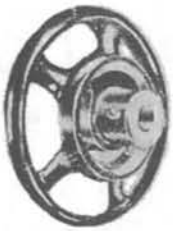
FEED BAR
#12368 •(#224C)

SPOOL PIN
#12403

SPOOL PIN
#52239 •(#222C)

THREAD GUIDE (3 HOLE)
#52454 •(#116C) (#241365)

TABLE FELT
#12405 (#20022)



BALANCE WHEEL (OLD-STYLE)
#12358 •(#246C)

BALANCE WHEEL (NEW-STYLE)
#139641

ARM SIDE COVER
#12193 •(#119C)

SLIDE PLATE COMPLETE
#12432 (#24810) •(#192C)

ALSO AVAILABLE:
SLIDE PLATE SPRING
#4307 •(#194C)

FACE PLATE
#20058
(#20058728)

ALSO AVAILABLE:
#8505 (#125424) Face Plate Thread Guide Rivet (Upper)
#12152 Face Plate Thread Guide Rivet (Lower)

FACE PLATE THREAD GUIDE (LOWER)
#12150 (#139768) •(#105C)

FACE PLATE THREAD GUIDE (UPPER)
#2827 (#139615) •(#104C) (#45720)

POPULAR SCREWS FOR SINGER Classes: 31, 31-15, 31-17, 31-18, 31-19, 31-20, 31-29, 331K & 44 AND CONSEW Class: 30

#144 •(#154C) Balance Wheel Arm Shaft Screw
#145 •(#219C) Shuttle Race Screw
•#173C •(#175C) Connecting Screw with Nut
•#177C Connecting Screw with Nut
#190 •(#102C) •(#200C) Presser Foot Screw
#208 •(#191C) Feed Dog Screw
#375 Feed Conn. Link Hinge Screw
#391 •(#215C) Race Ring Screw
#448 •(#108C)
•(#149C) •(#151C) •(#153C)
•(#181C) •(#238C) •(#247C) Balance Wheel Set Screw
#591 Bobbin Case Tension Screw
#592 Bobbin Case Latch Screw
#688 •(#128C) Pressure Regulating Thumb Screw
#691 •(#189C) Throat Plate Screw
#818 •(#167C) Stitch Regulator Screw
#936 •(#122C) •(#123C) Needle Bar Bushing Screw

OTHER PARTS FOR SINGER Classes: 31, 31-15, 31-17, 31-18, 31-19, 31-20, 31-29, 331K & 44 AND CONSEW CLASS: 30 (NOT ILLUSTRATED)

#2049 •(#186C) Pin
#2102 •(#109C) Tension Disc
#2103 Tension Spring
#2777 Knee Lifter Complete
#2974 Bobbin Case Latch Pin
#2975 Bobbin Case Latch Spring
#5598 •(#239C) Knee Lifter Bell Crank Complete
#5735 •(#240C) Knee Lifter Bell Crank Spring
#12142 •(#203C) Presser Foot
#12361 •(#256C) Hinge Hook
#12369 •(#196C) Feed Dog
#12411 •(#195C) Needle Plate
#12481 •(#190C) Feed Dog
#12482 •(#188C) Needle Plate
#19336 •(#199C) Presser Foot
#24079 Drip Pan For Class: 44
#25873 (#26682) 3-Corner Gauge
#25878 T-Gauge
#25990 (#120485) Regular Quilter
#35137 Patent Foot
#44139 •(#255C) Hinge Plate
#44212 (#139637) •(#268C) Drip Pan
#120342 (#258C) Oil Can
#259431 •(#242C) Bobbin Winder Complete

PARTS FOR SINGER
CLASS: 45B

SHUTTLE HOOK (OPEN FRAME)
#CS28091C (#28091C)

ALSO AVAILABLE:
#28091-1 Shuttle Frame
#28091-3 Cylinder Set Pin
#28091-6 Thread Regulating Spring

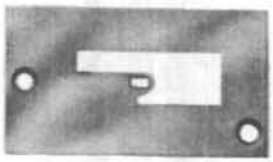
PARTS FOR SINGER
CLASS: 45K
RECOMMENDED NEEDLES: 214x1 (4950) & 214x2TW (4960)

SHUTTLE RACE COMPLETE
#91056

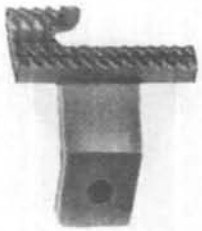
ALSO AVAILABLE:
#91048 Shuttle Race Cover
#91050 Shuttle Race Ring
#91053 Shuttle Race Cap Spring
#91054 Shuttle Race Loop Spreader
#91055 Shuttle Race Position Pin

SHUTTLE HOOK
#98622 (#98623) (#98624)

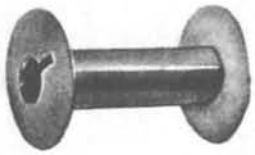
ALSO AVAILABLE:
#98622E-Z Shuttle Hook
#98624E-Z Shuttle Hook
(#98623E-Z)#95095 Tension Spring



THROAT PLATE
#91610



FEED DOG
#91607



BOBBIN
#95093

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

PARTS FOR SINGER

CLASSES: 46W & 47W

RECOMMENDED NEEDLES: 126x3 (3303) & 128x3 (1653)

HOOK & BOBBIN CASE
#238250 (#236121)

ALSO AVAILABLE:
#238250E-Z Hook & Bobbin Case (#236121E-Z)

HOOK & BOBBIN CASE
#244521 For Class: 47W70

ALSO AVAILABLE:
#244521E-Z

HOOK WITH #203525 GIB, LESS BASE
#203523 (#235897) For Classes: 46W61, 62, 47W62 & 63

ALSO AVAILABLE:
#203525 Hook Gib #203523E-Z

HOOK WASHER
#238237

ALSO AVAILABLE:
#233637 Hook Washer For Classes: 47W66 & 67

HOOK SADDLE
#233707 (#233622)

HOOK BEVEL PINION GEAR
#240702 (#240618)

HOOK BEVEL PINION
#233698

HOOK BEVEL GEAR
#233697

GUIDE FINGER
#233655 For Class: 47W55

BOBBIN CASE
#233765
#233765E-Z (#233764)

BOBBIN CASE WITH OIL LUBRICATOR
#235100 (#261933) For Classes: 47W62, 63 & 70

BOBBIN CASE LEVER FULCRUM
#203576

BOBBIN CASE LEVER
#233636

BOBBIN CASE TENSION SPRING (FLAT)
#203214

BOBBIN CASE LEVER SLIDE
#203578

BOBBIN
#203470

ALSO AVAILABLE:
#203470PL Plastic

FEET FOR BINDING CLASSES: 47W63 & 66

LIFTING PRESSER FOOT (INSIDE)
#204601

VIBRATING PRESSER FOOT (OUTSIDE)
#206707

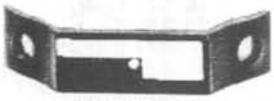
THROAT PLATES & FEED DOG FOR BINDING CLASSES: 47W63 & 66

THROAT PLATE
#233783 Small Needle Hole
#233784 (#233705) Medium Needle Hole

FEED DOG
#212220 (10 Teeth; 15 Teeth to 1")

THROAT PLATE & FEED DOG FOR PLAIN SEWING CLASSES: 47W63 & 66

★ Used With #204601 Lifting Presser Foot And #206707 Vibrating Presser Foot



THROAT PLATE
#233701 Small Needle Hole
#233702 Medium Needle Hole

FEED DOG
#212307 (16 Teeth; 17 Teeth to 1")

PRESSER FOOT AND THROAT PLATE FOR DARNING Class: 47W70

PRESSER FOOT
#233720 For Darning On Class: 47W70

THROAT PLATE
#233744

HINGED FOOT
#229864

ROLLER PRESSER FOOT COMPLETE
#203432 (¾" Diameter Roller)

PARTS AVAILABLE SEPARATELY:
#201951 ¾" Roller

ROLLER PRESSER FOOT COMPLETE (LARGE)
#203432L (⅞" Diameter Roller)

PARTS AVAILABLE SEPARATELY:
#201951L ⅞" Roller

ROLLER PRESSER FOOT COMPLETE
#203427 (1¼" Diameter Roller)

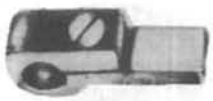
PARTS AVAILABLE SEPARATELY:
#201928 1¼" Roller

PRESSER BAR & ROLLER FOOT COMPLETE #233808

SEPARATE PARTS AVAILABLE:
#202557 Roller Presser Bar (Hollow)
#202558 Roller Presser Arm Bracket Spring
#202559 Roller Presser Arm Bracket Spring Stop
#203427 Roller Foot Complete
#233807 Roller Presser Arm Bracket
#235088 Roller Presser Arm Bracket Position Collar

ROLLER PRESSER, RATCHET TYPE (WON'T REVERSE)
#234214 (#241922) (#1907R)
(1¼" Diameter Wheel, 3/16" Fine)

ALSO AVAILABLE:
#234215 Roller Presser Arm For #234214 Roller Foot



PRESSER BAR POSITION GUIDE LEVER
#202338 (#416335)

NEEDLE BAR COMPLETE WITH THREAD GUIDE & SCREWS
#233647 (#233645)

PARTS AVAILABLE SEPARATELY:
#233648 Thread Guide
#200587 Thread Guide Screw
#204250 Needle Bar Thread Guide
#200166 Needle Set Screw

NEEDLE BAR CONNECTING LINK
#238251 For Class: 47W62

ALSO AVAILABLE:
#233642 Needle Bar Connecting Link For Classes: 46W61, 62, 47W63, 66 & 70
#202552 Needle Bar Connecting Link For Classes: 47W67 & 71

NEEDLE BAR CONNECTING STUD
#264714 (#412134)

NEEDLE BAR CONNECTING LINK STUD
#202333

VIBRATING PRESSER BAR HINGE BRACKET
#233631

VIBRATING PRESSER BAR POSITION STOP
#233632

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

VIBRATING PRESSER BAR
#233630

VIBRATING PRESSER BAR SPRING
#204493

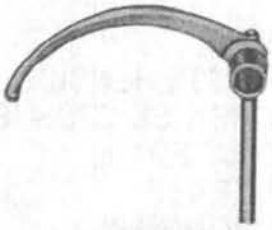
PRESSER BAR POSITION GUIDE
#202337

PRESSER BAR
#244033 (#202335)

PRESSER BAR SPRING
#202378

PRESSER BAR LIFTER
#202554 (#202671)

ROLLER PRESSER ARM BRACKET SPRING
#202558

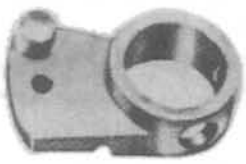


TAKE-UP LEVER
#224372

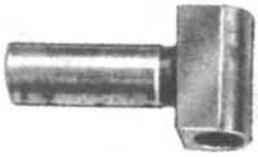
TAKE-UP LEVER
#234144 For Class: 46W61

TAKE-UP LEVER HINGE STUD
#202400

TAKE-UP LEVER DRIVING STUD
#208557 For Classes: 47W63 & 66



FEED BAR
#233694



TAKE-UP LEVER DRIVING STUD
#202399 (#249398) For Classes: 46W61, 62, 47W62 & 67

FEED LIFTING CAM
#233695

CAM RETAINER
#233696 For Class: 47W

LIFTING BELL CRANK DRIVING CRANK
#233624

LIFTING BELL CRANK DRIVING CRANK LINK
#208547 For Classes: 47W63 & 66

TENSION COMPLETE
#244062 (#263107) (#202409)

PARTS AVAILABLE SEPARATELY:
- **#200625** Tension Stud
- **#201572** Tension Thumb Nut
- **#202407 •(#50266)** Tension Spring
- **#202410 (#244007)** Tension Thread Controller Spring
- **#244048** Tension Disc (Back)
- **#244049 (#244008)** Tension Disc (Front)
- **#244061** Tension Release Washer
- **#263106** Tension Spring Washer

TENSION RELEASE SLIDE
#233709 (#233629)

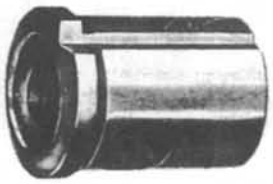
THREAD GUIDE
#240034

THREAD GUIDE
#202415

THREAD GUIDE
#202417

ARM CAP SCREW WASHER
#202248

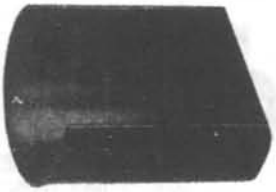
SPOOL PIN
#202412



ARM SHAFT BUSHING (FRONT)
#207080

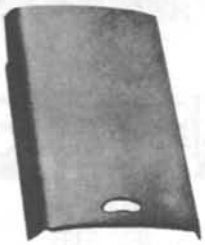
ARM SHAFT BUSHING (BACK)
#240802 (#233603)

LIFTING (ARM) LEVER EXTENSION
#223733



CYLINDER END COVER
#213787

BALANCE WHEEL
#237589 (#241688) (#241584)



SLIDE PLATE (BACK)
#221174 (#213335)

BED SLIDE (BACK)
#233748 (#233729) For Class: 47W70

BINDER PLATE SWING BASE SPRING
#225708

FOOT LIFTER LEVER SPRING
#227561 (#233361)

ARM SHAFT BELT (FABRIC)
#235003

ALSO AVAILABLE:
#224103 Arm Shaft Belt (Fabric) For Class: 47W70
#224195 Arm Shaft Belt (Neoprene) For Class: 47W70

POPULAR SCREWS FOR CLASSES: 46W & 47W

#200074 Presser Foot Screw
#200098 Vibrating Presser Screw
#200169 Knife Screw
#200556 Hook Bevel Gear Screw
#200577 Throat Plate Screw
#200594 Bobbin Case Tension Spring Screw
#200984 Bobbin Case Tension Spring Regulating Screw
#350149 Feed Dog Screw

PARTS FOR SINGER

CLASSES: 51W, 52W & 52K

RECOMMENDED NEEDLES:

For Class: 51W: 128x3 (1653)

For Classes: 52W & 52K: 126x3 (3303), 126x9 (3305) & 128x3 (1653)

HOOK & BOBBIN CASE
#238250 (#236121)

ALSO AVAILABLE:
#203523 Hook With #203525 Gib, Less Base For Classes: 52W30 & 31
#203523E-Z

HOOK & BASE (LESS CAP)
#264161 (#264152)

ALSO AVAILABLE:
#203803 Hook Only

HOOK, BASE & CAP COMPLETE
#234205 (#264161C)

HOOK & BOBBIN CASE CAP ASSEMBLY
#241691 (#249118)
For Classes: 51W53, 54, 57 & 59

HOOK WASHER
#221222

ALSO AVAILABLE:
#234209 Hook Washer For Class: 52W21
#234238 Hook Washer For Class: 52W22
#234141 Hook Washer For Classes: 52W30 & 31

HOOK SOCKET FRICTION WASHER
#234024

HOOK GIB
#241604
For Classes: 51W53, 57, 59 & 238G

HOOK GIB
#203525 For Classes: 52W21 & 31

HOOK GIB
#203251 For Class: 52W22

HOOK BEVEL & SCREWS COMPLETE
#241551 For Classes: 52W20, 21 & 22
PARTS AVAILABLE SEPARATELY:
#200378 Screw

HOOK BEVEL GEAR SOCKET
#234088 For Class: 52W
#241550 For Class: 51W55

HOOK POST COVER PLATE
#234073 (#264046) Inside Front
#234074 Outside Front

HOOK POST COVER PLATE
#203630 Inside Back
#234083 (#264045) Outside Back

BOBBIN CASE (OPEN TYPE)
#233765 (#240546E-Z)
#233765E-Z

BOBBIN CASE WITH OIL LUBRICATOR
#235100
For Classes: 51W, 52W, 52W21, 22, 30 & 31

With Oil Lubricator

BOBBIN CASE CAP (CLOSED TYPE)
#241676
ALSO AVAILABLE:
#241677 Bobbin Case Cap & Hook Base Complete

BOBBIN CASE BASE (CLOSED TYPE)
#235769
ALSO AVAILABLE:
#235771 Bobbin Case Tension Spring

BOBBIN (OPEN TYPE)
#203470
ALSO AVAILABLE:
#203470PL Plastic

BOBBIN (CLOSED TYPE)
#233939

BOBBIN CASE LEVER DRIVING BLOCK
#234065

BOBBIN CASE LEVER
#234079

LEVER POST COVER, FRONT
#241507 For Class: 51W

LEVER POST COVER, BACK
#221209 For Class: 51W

FOR Class: 51W

THROAT PLATE
#221251

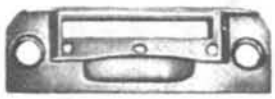
FOR Class: 51W

THROAT PLATE BODY
#241729

FOR Class: 51W

THROAT PLATE NEEDLE PLATE
#241730

FOR Class: 51W



THROAT PLATE COMPLETE
#241731

FOR Class: 51W

FEED DOG
#212637 Regular
#212637R Rubberized

FOR Class: 51W

FEED DOG
#213920 Regular
#213920R Rubberized

FOR Class: 51W

THROAT PLATE KNIFE CUTTING BAR
#241648 For #241650

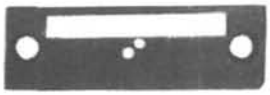
FOR Class: 51W

THROAT PLATE
#212630

FOR Class: 51W

FEED DOG
#212633

FOR Classes: 52W & 52K



THROAT PLATE
#234228 1/32 1/32" Gauge
#234228 3/64 3/64" Gauge
#234229 1/16 1/16" Gauge

FOR Classes: 52W & 52K

THROAT PLATE
(Elongated Needle Holes)
#234097 1/32 1/32" Gauge
#234097 3/64 3/64" Gauge
#234097 1/16 1/16" Gauge
#234097 3/32 3/32" Gauge

FOR Classes: 52W & 52K

THROAT PLATE
#234271 7/32 For Class: 52W
#234272 9/32 For Class: 52W

FOR Classes: 52W & 52K

FEED DOG
#212777 (#234233)

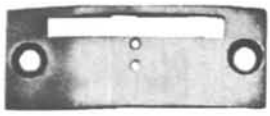
OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Classes: 52W & 52K

THROAT PLATE
#234273 3/32 3/32" Gauge

FEED DOG
#212875

FOR Classes: 52W & 52K



THROAT PLATE
#234268 1/8 1/8" Gauge

FEED DOG
#212877

NEEDLE HOLDER
#231398 9/32 For Classes: 52W21 & 22
#231398 5/16 For Classes: 52W21 & 22

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

OUTSIDE FOOT
#206707

INSIDE FOOT
#204601

ROLLER PRESSER, RATCHET TYPE (WON'T REVERSE)
#234214 (#241922) (#1907R)
With 1¼" Diameter Wheel, 3/16" Fine For Classes: 51W, 52W21 & 22

ALSO AVAILABLE:
#234215 Roller Presser Arm

ROLLER PRESSER FOOT COMPLETE
#203432 With ¾" Diameter Roller

PARTS AVAILABLE SEPARATELY:
#201951 ¾" Roller

ROLLER PRESSER FOOT COMPLETE (LARGE)
#203432L With ⅞" Diameter Roller

PARTS AVAILABLE SEPARATELY:
#201951L ⅞" Roller

ROLLER PRESSER FOOT COMPLETE
#203427 With 1¼" Diameter Roller

PARTS AVAILABLE SEPARATELY:
#201928 1¼" Roller

PRESSER BAR AND ROLLER FOOT COMPLETE
#233808

PARTS AVAILABLE SEPARATELY:
#202557 Roller Presser Bar (Hollow)
#202558 Roller Presser Arm Bracket Spring
#202559 Roller Presser Arm Bracket Spring Stop
#203427 Roller Foot Complete
#233807 Roller Presser Arm Bracket
#233843 Presser Bar Complete With #203432
#235088 Roller Presser Arm Bracket Position Collar

DOUBLE ROLLER PRESSER FOOT
#S520
★ For Sewing on Laminated Fabrics, Foam, Rubber, Plastics and Leather, etc. Stops Gathering and Uneven Stitches. Excellent for the Belt and Leather Trade.

ROLLER PRESSER WHEEL
#351883 (#416488) 1" Diameter, 9/64" Fine

ALSO AVAILABLE:
#1528X Roller Presser Hinge Screw Nut
#201699C Roller Presser Ball Cone

PRECISION MADE KNIVES FOR Classes: 47W, 51W, 136W, 236W, Etc. SHOE & LEATHER MACHINES

KNIFE
#233934 For Class: 47W67

ALSO AVAILABLE:
#238544 #238548
#238545 #248757

KNIFE
#238508 For Classes: 47W, 51W, 136W, 236W, Etc.

ALSO AVAILABLE:
#238543 #238547
#238546 #249264

KNIFE
#241570 (#207805) (#207807)
For Classes: 47W, 51W, 136W, 236W, Etc.

ALSO AVAILABLE:
#241571 #241576
#241572 #241578
#241574 #248863
#241575 #248929

NEEDLE BAR
#241512 For Class: 51W55

KNIFE
#263735 For Classes: 47W, 51W, 136W, 236W, Etc.

ALSO AVAILABLE:
#249191 (#249161) #249200

TAKE-UP LEVER
#240139 For Classes: 51W51 & 51W52

NEEDLE BAR CONNECTION LINK
#202552 #238251 #233642

NEEDLE BAR BUSHING (UPPER)
#235872 For Class: 52W

TAKE-UP LEVER
#234144 For Class: 52W

TAKE-UP LEVER DRIVING STUD
#202399

NEEDLE BAR BUSHING (LOWER)
#235871 For Class: 52W

NEEDLE BAR CRANK
#202692 (#248442)

TAKE-UP LEVER HINGE STUD
#202400

NEEDLE CLAMP
#234212 3/64" Gauge For Class: 52W
#234213 1/16" Gauge For Class: 52W
#231382 3/32" Gauge For Class: 52W

NEEDLE BAR CONNECTION STUD
#264714

NEEDLE BAR CONNECTION LINK STUD
#202333

NEEDLE BAR
#241669 (#241865) For Class: 51W

PART AVAILABLE SEPARATELY:
#200141 Needle Set Screw

FEED DOG LEVER
#234012

FEED BAR
#234010

ALSO AVAILABLE:
#200641 Feed Bar Hinge Screw

NEEDLE BAR
#231390 For Classes: 52W21 & 52W22
#223686 For Class: 52W31

FEED DOG LEVER SLIDE BLOCK
#203610

FEED BAR SLIDE BLOCK
#202276

THREAD RETAINER (LOWER) COMPLETE
#223711

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

PRESSER BAR
#244033 (#202335)

PRESSER BAR SPRING
#236089

PRESSER BAR POSITION GUIDE LEVER
#202338 For Class: 51W

PRESSER BAR POSITION GUIDE
#202337

PRESSER BAR LIFTER
#202554 (#202671)

VIBRATING PRESSER BAR POSITION STOP
#233632

TENSION BRACKET COMPLETE
#234227 (#234048) (#234087)
For Class: 52W

YOU ARE VERY IMPORTANT TO US. PLEASE US HOW WE'RE TAKING CARE OF YOU.

FEED REG. SPINDLE
#202310 (#207070)

TENSION COMPLETE
#244062 (#263107) (#202409)
For Class: 51W

PARTS AVAILABLE SEPARATELY:
- **#200625** Tension Stud
- **#201572** Tension Thumb Nut
- **#202407** Tension Spring
- **#202410** Controller Spring
- **#244048** Tension Disc (Back)
- **#244049** Tension Disc (Front)
- **#244061** Tension Release Washer
- **#263106** Tension Spring Washer

TENSION RELEASE WASHER
#244061 (#202405) For Class: 51W

TENSION DISC (PLAIN)
#244048 (#202402)

TENSION DISC (WITH EAR)
#244049 For Class: 51W

SPRING GUIDE
#229339

THREAD GUIDE
#202414

THREAD CONTROLLER DISC
#223706 For Class: 52W

TENSION SPRING
#202407 (#223438)

TENSION SPRING WASHER
#263106 For Class: 51W

TENSION NUT
#201572

TENSION STUD
#200625 For Class: 51W

ALSO AVAILABLE:
#201199 Tension Stud (Large) For Class: 52W
#201224 Tension Stud (Small) For Class: 52W

CHECK SPRING
#202410 For Class: 51W

ALSO AVAILABLE:
#204726 Check Spring For Class: 52W
#237174 (#223707) Check Spring For Class: 52W

SPOOL PIN
#202412

SPOOL PIN
#224028 For Class: 52W

ROLLER PRESSER ARM BRACKET SPRING STOP & NEEDLE GUARD HOLDER
#229371 For Class: 52W

NEEDLE GUARD, BACK
(For Classes: 52W21 & 22)
#229330 3/32"
#229331 1/8"
#229332 5/32"

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

ROLLER PRESSER NEEDLE GUARD, FRONT (For Class: 52W) (Used For Gauges Up To 1/16")
#234216 (#234216 1/32)

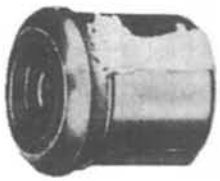
ALSO AVAILABLE:
#229325-002 Needle Guard Front 1/32" For Class: 52W15
#229325-003 Needle Guard Front 3/64" For Class: 52W15
#229325-004 Needle Guard Front 1/16" For Class: 52W15

ROLLER PRESSER NEEDLE GUARD (BACK) (Used For Gauges Up To 1/16")
#229328 For Class: 52W

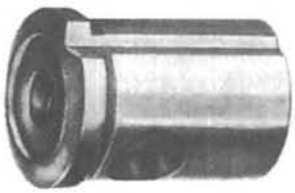
ROLLER PRESSER ARM BRACKET SPRING
#202558

ARM SHAFT
#202249 (#210625)

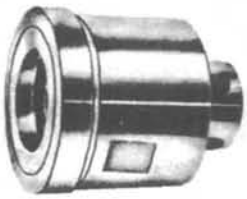
ARM SHAFT BELT (FABRIC)
#234003



ARM SHAFT BUSHING (BACK)
#240802



ARM SHAFT BUSHING (FRONT)
#207080



ARM SHAFT BUSHING COMPLETE WITH BALL BEARING
#240057

ARM SHAFT BUSHING BALL BEARING
#249440

SLIDE PLATE
#221215 (#264417)

BALANCE WHEEL
#244090 (#244074) (#244063)
For Classes: 51W51, 54 & 59

BALANCE WHEEL
#237589 (#241688) For Classes: 51W52, 53, 55, 56 & 57 & 52W

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

LIFTING (ARM) LEVER EXTENSION
#223733

FOOT LIFTER LEVER SPRING
#227561 (#233361)

EDGE GUIDE
#241732

POPULAR SCREWS FOR Classes: 51W, 52W & 52K

#200074 Presser Foot Screw
#200076 Knife Screw For #241574
#200096 Roller Presser Screw
#200098 Feed Dog Screw
#200169 Knife Screw For #238508
#200173 Edge Guide Screw
#200555 Hook Bevel Gear Screw
#200577 Throat Plate Screw
#200594 Bobbin Case Tension Spring Screw
#200909 Screw
#200984 Bobbin Case Tension Spring Regulating Screw
#201071 Needle Guard Screw
#201253 Gib Screw

OTHER PARTS AVAILABLE FOR CLASSES: 51W, 52W & 52K (NOT ILLUSTRATED)

#201528 Nut
#202248 Arm Cap Screw Washer
#202415 Thread Guide
#202417 Thread Guide
#202924 Presser Foot Shank
#203214 Bobbin Case Tension Spring (Flat) (Open Type)
#204271 Tension Release Washer For Class: 52W
#223704 Tension Release Plunger For Class: 52W
#227227 Knee Lifter Conn. Lever Lifting Rod Spring Collar
#228213 Drip Pan
#235771 Bobbin Case Tension Spring (Closed Type)

PARTS FOR SINGER

CLASS: 52 MULTIPLE NEEDLE MACHINES

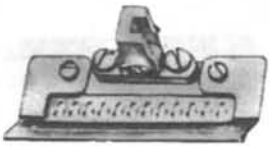
RECOMMENDED NEEDLES: 52x1 (1601), 52x2 (1602) & 52x7 (1604)

¼" GAUGE — 10 NEEDLE FEET

PLAIN FOOT
#30383 1/4

SHIRRING FOOT
#31332 1/4

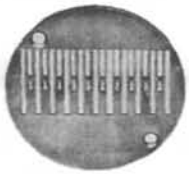
3/16" GAUGE — 12 NEEDLE FEET



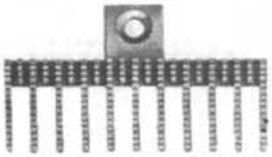
PLAIN FOOT
#30391 3/16

SHIRRING FOOT
#31384 3/16

10 NEEDLE ¼" GAUGE THROAT PLATE & FEED DOG



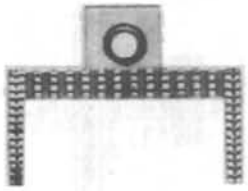
THROAT PLATE
#48292 1/4



FEED DOG
#48277 1/4

12 NEEDLE ⅛" GAUGE THROAT PLATE & FEED DOG

THROAT PLATE
#48351 1/8

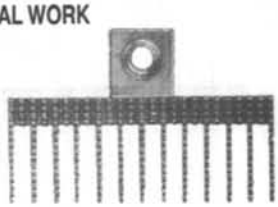


FEED DOG
#48336 1/8

12 NEEDLE 3/16" GAUGE THROAT PLATE & FEED DOG

★ FOR GENERAL WORK

THROAT PLATE
#48352 3/16

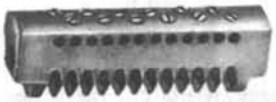


FEED DOG
#48337 3/16

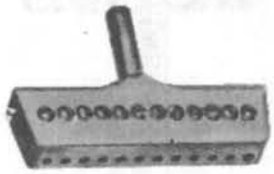
LOOPER
#13617 (#13955) (#13955SP)

ALSO AVAILABLE:
#13617SPE For Elastic

LOOPER HOLDER
(10-NEEDLE—¼")
#13621 1/4



LOOPER HOLDER
#13634 1/8 (12 Needle ⅛")
#13634 3/16 (12 Needle 3/16")

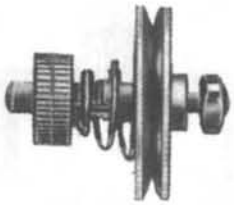


NEEDLE CLAMP
#13921 1/8 (12 Needle ⅛")
#13653 (12 Needle 3/16")

NEEDLE CLAMP
#13928 1/4 (10 Needle ¼")

TENSION BRACKET COMPLETE
(WITH 12 TENSIONS)
#13875

NEEDLE BAR
#13581



TENSION COMPLETE
#TS1

TENSION PARTS AVAILABLE SEPARATELY:
#637S Tension Stud
#1560 Tension Nut
#2921 Tension Disc
#13710 Tension Spring

PRESSER BAR
#2058

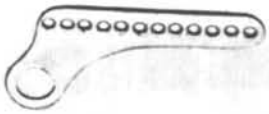
ROLLER FOR NEEDLE BAR
CONNECTION STUD
#1904

ROLLER & STUD FOR FEED BAR
#1813

THREAD GUIDE WITH OIL TUBE—
BACK-OF-ARM
(12 NEEDLE)
#13877

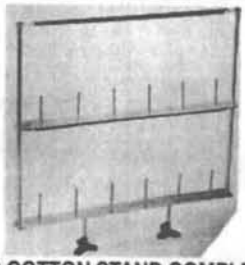
THREAD GUIDE—TOP OF ARM
(12 NEEDLE)
#13880 (#139071/4)

ALSO AVAILABLE:
#50062 Thread Guide—Top of Arm Screw



THREAD TAKE-UP PLATE
(THREAD GUIDE)
#13709

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.



12 SPOOL THREAD COTTON STAND COMPLETE WITH 2 BASES
#151257

POPULAR SCREWS FOR Class: 52

#190 Foot Bar Screw
#191 Feed Dog Screw
#375 Crank Connection Rod Hinge Screw
#691 Needle Plate Screw
#747 Stitch Regulator Screw
#853 Looper Set Screw
#1019 Needle Set Screw

OTHER PARTS AVAILABLE FOR Class: 52 (NOT ILLUSTRATED)

#1518 Crank Conn. Rod Hinge Screw Nut
#12416 Lift Lever Conn. Rod Joint
#13635 Drip Pan
#52016 Presser Bar Lifter

PARTS FOR SINGER
CLASS: 61W
RECOMMENDED NEEDLES: 135x1 (1451) & 135x5 (1945)

HINGED FOOT
#229864

LEFT CORDING FOOT
#202354L

RIGHT CORDING FOOT
#202354R

SOLID FOOT
#202418

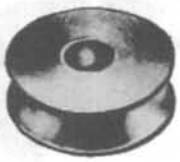
SHANK
#202924

HOOK & BOBBIN CASE
#244088 (#244083)

BOBBIN CASE
#202533

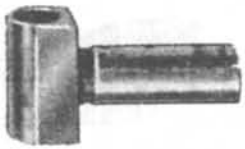
ALSO AVAILABLE:
#202716 Bobbin Case Tension Spring

BOBBIN
#202265



ALUMINUM BOBBIN
#202265A

TAKE UP LEVER
#244059 (#202398) (#241354)



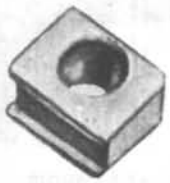
TAKE UP LEVER DRIVING STUD
#202399

TAKE UP LEVER HINGE PIN
#202400

NEEDLE BAR
#202326

PART AVAILABLE SEPARATELY:
#200141 Needle Set Screw

NEEDLE BAR CONN. LINK STUD
#202333



ROCK SHAFT SLIDE BLOCK
#202276

FEED REGULATING SPINDLE
#202310

PRESSER BAR LIFTER
#202554 (#202671)

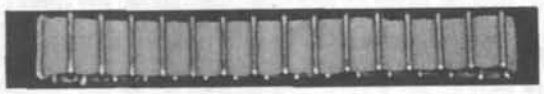
PRESSER BAR POSITION GUIDE
#202337

PRESSER BAR
#244033 (#202335)

PRESSER BAR POSITION GUIDE LEVER
#202338

ARM SHAFT BUSHING (FRONT)
#207080

ARM SHAFT
#202249



ARM SHAFT CONNECTION BELT
#202530

SPOOL PIN
#202412

TENSION RELEASING DISC
#244061 (#202405)

TENSION COMPLETE
#244062 (#263107) (#202409)

SEPARATE TENSION PARTS AVAILABLE:

#200625 Tension Stud
#201572 Tension Nut
#244048 Tension Disc (Plain)
#244049 Tension Disc (With Ear)
#244061 (#202405) Tension Releasing Disc
#263106 Tension Spring Washer

CHECK SPRING
#202410

TENSION SPRING
#202407

THREAD GUIDE
#202414

SCREW STUD WASHER
#202603 For Classes: 61W & 72W19

BED SLIDE PLATE COMPLETE
#210616 (#202263)

ALSO AVAILABLE:
#210617 Bed Slide Plate Spring

POPULAR SCREWS FOR SINGER Class: 61W

#200074 Presser Foot Screw
#200106 Feed Dog Screw
#200577 Needle Plate Screw
#200594 Bobbin Case Tension Spring Screw
#200984 Bobbin Case Tension Spring Regulating Screw

OTHER PARTS AVAILABLE FOR Class: 61W (NOT ILLUSTRATED)

#202248 Arm Cap Screw Washer
#202415 Thread Guide
#202417 Thread Guide
#228212 Drip Pan

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR SINGER

CLASSES: 68, 69, 114, 269W, 270 & 369W

RECOMMENDED NEEDLES

For Classes: 68, 69 & 269W: 68 x 3 (1627) & 68 x 5 (1628)
For Class: 114: 108 x 1 (3048) 108 x 3 (3049)
For Class: 369W: 135 x 7 (1901)

KNIFE (STATIONARY)
#239367 For Class: 269W
#55321 For Class: 69

KNIFE (SHUTTLE THREAD)
#55459 (#55456) For Class: 69 (Except 69-16, 19 & 24 & 269W)
#17808 (#55320) For Class 68-1 to 38 (Except 68-32); 69-16, 19 & 24)
#68745 For Class: 68-32 & 39

KNIFE (NEEDLE THREAD) (Illustrated)
#239372 For Class: 269W (Except 269W9)
#17807 For Class: 68-1 to 38
#18389 For Class: 68-39
#55397 For Class: 69-16, 19 & 24
#55458 (#55442) For Class: 69 (Except 69-16. 19 & 24); 269W9

KNIFE
#136721 For Class: 114-31

KNIFE FOR 124877 THROAT PLATE
#124876 For Class: 114-31

KNIFE
#124907 For Classes: 114-33, 35 & 37

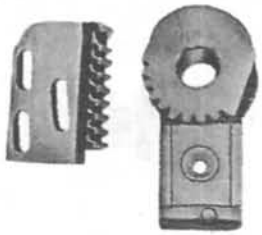
THREAD CUTTING KNIFE
#136907 (#136865) For Class: 114

THREAD NIPPER COMPLETE
#22899 (#124614) (#126614) For Class: 114

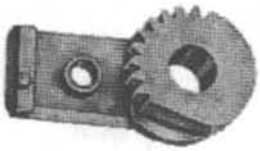
BLADE CARRIER (THREAD NIPPER)
#124634 (#124633) For Class: 114-21

KNIFE THREAD HOLDER
#17829

THREAD BREAKER
#124850 (#124786) For Class: 114



KNIFE HOLDER
#239652 For Classes: 68 & 69



KNIFE HOLDER
#17825

ALSO AVAILABLE:
#1198 Knife Holder Screw

KNIFE HOLDER PINION STUD BRACKET
#17828 (#17827)

KNIFE BAR CAP (FRONT)
#17811

KNIFE CAM LEVER ROLLER & STUD
#1980

KNIFE SPRING
#62226 For Class: 114-21

KNIFE BAR CONNECTION
#62126 (used with **#62124**
For Class 114-21, 31, 33, 35 & 37)

THREAD BREAKER BAR COMPLETE (KNIFE BAR)
#62124 For Class: 114

ALSO AVAILABLE:
#62130 Thread Breaker Bar Holder Connection For Class: 114

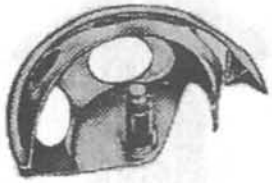
LOOPER
#62179 For Class: 114

LOOPER
#62298 (#124928) For Class: 114

LOOPER
#136618 (#136940)
For Classes: 114-50 to 56

LOOPER
#124899 For Class: 114-31

SPREADER
#124768 For Class: 114



SHUTTLE HOOK
#2515
#2515E-Z

SHUTTLE HOOK
#21562
#125116 Hook & Bobbin Case
Complete For Class: 69 (Except 69-16)

SHUTTLE HOOK
#39296

BOBBIN CASE
#33942 For Class: 68-39
#33942E-Z For Class: 68-39

BOBBIN CASE
#15277 (#125115) For Class: 69
#15277E-Z For Class: 69

BOBBIN
#2073 For Class: 68

BOBBIN
#2996 For Class: 69

SHUTTLE HOOK
#5934 For Class: 68 Large Bobbin Machine

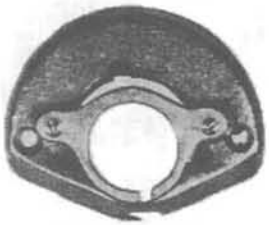
BOBBIN CASE
#5784 For Class: 68 Large Bobbin Machine

BOBBIN
#5810 For Class: 68 Large Bobbin Machine

CARRIER
#2441 For Class: 68

CARRIER
#68752 For Class: 69

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.



RACE COMPLETE
#63842 For Class: 68
#63842NH (Nitrate Hardened) For Class: 68

ALSO AVAILABLE:
#2531 Race Back
#24412 Race Ring
#63841 Race Cap

FEED CAM DRIVING WORM WHEEL
#17797 (42 Stitches)
#124926 (28 Stitches) For Class: 114

FEED CAM DRIVING WORM
#18415 (42 Stitches)
#124925 (28 Stitches) For Class: 114

FEED CAM COMPLETE
#55454 (28 Stitches)

FEED CAM PIN
#18384

FEED CAM SHAFT
#18416 (Short) For Class: 68
#62155 (Long) For Class: 68

FEED REGULATING ROLLER & SCREW STUD
#51951 (#1953) (#51946)

FEED LEVER ROLLER & STUD
#1952

FEED & KNIFE DRIVING CAM FOLLOWER ARM ROLLER ¼"
#51948SP1/4

FEED REGULATING ROLLER & SCREW STUD 5/16"
#51951SP5/16

FEED REGULATING ROLLER & SCREW STUD ⅜"
#51951SP3/8

FEED REGULATING ROLLER & SCREW STUD ½"
#51951SP1/2

BALL JOINT COMPLETE (FEEDER CROSS CONNECTION—LOWER END)
#63941 For Classes: 68 & 114

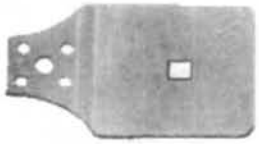
BALL JOINT COMPLETE (FEEDER CROSS CONNECTION—REGULATOR END)
#63943 For Classes: 68 & 114

FEED ACROSS REGULATOR ADJUSTING SCREW STUD
#50599 For Classes: 68 & 114

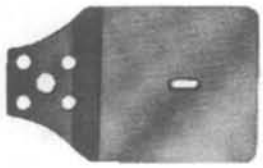
ADJUSTING SCREW NUT
#1676 For Classes: 68 & 114
#1649 Feed Across Connection Adjusting Stud Nut (Left) For Classes: 68 & 114
#1650 Feed Across Connection Adjusting Stud Nut (Right) For Classes: 68 & 114
#1550 (#500803) Nut For Class: 114

FEED ACROSS CONNECTION ADJUSTING STUD
#17726 For Class: 68

FEED ACROSS REGULATOR
#124865 For Classes: 114-33, 35, 37 & 50 to 56



FEED PLATE
#17923 (#17800)
#62297 For Class: 114



FEED PLATE
#124683 For Class: 114

FEED LEVER
#222418 For Class: 114

SEPARATOR
#136911 For Class: 114

STOP CAM INTERLOCKING ROD
#17855

ALSO AVAILABLE:
#17863 Stop Cam Interlocking Rod Spring

STOP CAM INTERLOCKING ROD CASE
#63977 (#68800) For Class: 68

STOP CAM INTERLOCKING ROD CASE WEARING BLOCK
#124774 For Class: 114

STOP CAM INTERLOCKING ROD STOP
#17864

STOP CAM INTERLOCKING ROD CASE BRACKET
#39346 (#124772)
For Classes: 68, 69 & 114

STOP CAM INTERLOCKING ROD CASE HINGE SCREW
#1204

ALSO AVAILABLE:
#1318 Stop Cam Interlocking Rod Stop Screw
#68739 Stop Cam Interlocking Rod Stop Screw Washer

STOP CAM INTERLOCKING ROD CASE SOCKET JOINT
#17859 (#44079)

STOP CAM
#17854

ALSO AVAILABLE
#1206 Stop Cam Screw

BELT SHIFTER CLAMP
#63976

BELT SHIFTER
#39222

THREAD TAKE-UP LEVER WITH #140414 SCREW
#68775 For Classes: 68 & 69, Except 69-16 & 19
#140414 Screw

TAKE-UP LEVER
#3072 With #1819 Roller
#18393 With #1822 Roller

TAKE-UP LEVER ROLLER & STUD
#1819 (Long for **#3072**)

TAKE-UP LEVER ROLLER & STUD
#1822 (Short for **#18393**)

THREAD NIPPER DISC SPRING
#62169

NEEDLE BAR THREAD NIPPER LEVER SPRING
#39276

NEEDLE BAR CONNECTION STUD
#68769

NEEDLE BAR THREAD RETAINER COMPLETE
#32745 (#124795) For Class: 114

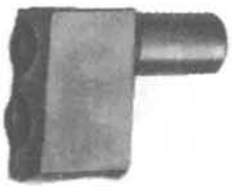
WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

NEEDLE BAR
#17831 For Classes: 68 & 69

AVAILABLE SEPARATELY:
#237 Needle Set Screw **#39276 (#63793)** Needle Bar Thread Nipper Lever Spring

NEEDLE BAR WITH SCREW
#136620 For Class: 114 (Except Class: 114-21)

AVAILABLE SEPARATELY:
#50138 Screw



NEEDLE BAR CLAMP
#68868

THREAD WIPER WIRE
#17868 For Class: 68

THREAD WIPER WIRE
#39455 For Class: 68

THREAD WIPER WIRE CLAMP
#39456 For Class: 68

WIPER BODY WIRE
#136686 For Class: 114

THREAD WIPER BODY FINGER
#39453 (#124806) For Classes: 68, 69 & 269W

THREAD WIPER BODY
#39452 For Class: 68

THREAD RETAINER
#124794 For Class: 114

PRESSER BAR
#2058

BOTTOM SHAFT
#3168

WORK CLAMP
#124646 For Classes: 114 & 270-31

BUTTON CLAMP STOP
#136953 (#136608) For Class: 114-33

BUTTON CLAMP (LEFT)
#136598 (#136924) (#167316)
For Classes: 68, 69 & 114-33

BUTTON CLAMP (RIGHT)
#136601 (#136925) (#167318)
For Classes: 68, 69 & 114-33

BUTTON CLAMP SPRING (LEFT)
#136600 For Classes: 68, 69 & 114-33

BUTTON CLAMP SPRING (RIGHT)
#136603 For Classes: 68, 69 & 114-33

SPRING BRACKET
#239572 (#17713) For Class: 269W

SPRING FOR #68820 TRIP LEVER
#17873 For Classes: 68 & 69

STAR NEEDLE HOLE BUSHING
#68842 With Needle Hole Size 21 To 23 For Classes: 68, 69, 269W & 270
#239468 With Needle Hole Size 22 To 24 For Classes: 68, 69, 269W & 270
#239173 For Class: 269W

NEEDLE HOLE BUSHING

#55325 (#239141) With Needle Hole Size 21 To 23 For Classes: 68, 69, 269W, 270, 369W105, 111, 117 & 139
#55326 With Needle Hole Size 16 To 18 For Classes: 68, 69, 269W, 270 & 369W109
#167269 For Class: 270
#496135 For Classes: 369W108, 138 & 141
#17871 (#39486) For Classes: 68, 69, 269W & 270

THROAT PLATE COMPLETE
#17870

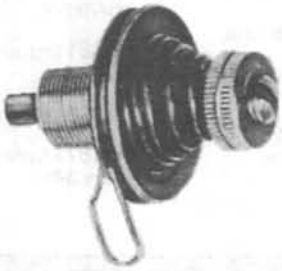
ALSO AVAILABLE:
#1208 Needle Hole Bushing Screw
#17749 Throat Plate Ext.
#17871 (#39486) Needle Hole Bushing
#50406 Throat Plate Extension Screw

THROAT PLATE NEEDLE GUARD
#124778 For Classes: 68 & 69
#124981 For Class: 114-33

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index, The Item May Be Listed Elsewhere!

TRIP LEVER COMPLETE
 # 68820 (#68783)

SEPARATE TRIP LEVER PARTS AVAILABLE:
#1182 Trip Lever Spring Screw
#1196 Screw
#68818 Trip Lever Release
#68819 Trip Lever Tripper



TENSION COMPLETE
#56791 For Class: 69

SEPARATE TENSION PARTS AVAILABLE:
#600 (#50291) Tension Stud
#1560 Tension Nut
#2102 Tension Disc
#2103 Tension Spring
#2124 Check Spring
#5991 Check Spring (Heavy)
#16202 Tension Stud (#600) & Nut (#1560)
#50304 Tension Stud
#52098 Tension Stud (#50304) & Nut (#1560)
#108204 Tension Stud For Classes: 114-33, 35, 37 & 114-50 To 56

TENSION COMPLETE
#5989 For Class: 68

SEPARATE TENSION PARTS AVAILABLE:
#419 Tension Stud
#1562 Tension Nut
#2455 (#268262) Tension Disc
#43808 Tension Spring

THREAD RETAINER SPRING
#223844

BOBBIN WINDER TENSION BRACKET COMPLETE
#60770

ALSO AVAILABLE:
#419 Bobbin Winder Tension Screw Stud For **#60770**

BOBBIN WINDER COMPLETE
#41716

SEPARATE BOBBIN WINDER PARTS AVAILABLE
#27328 Bobbin Winder Latch
#27538 (#27849) Bobbin Winder Spindle
#41825 (#27303) Bobbin Winder Spring

BASE PLATE COMPLETE
#18424 (#124959) For Class: 69
#18420 Base Plate Conn. Hinge
#134 Base Plate Conn. Hinge Screw

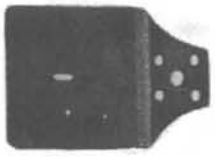
ARM SHAFT
#17702

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

"GEM" CONVERSION KIT
★ COMPLETE SET #S114-31

★ Converts Class: 114-32, 33 & 35 Machines to Class: 114-31

FEED CAM COMPLETE WITH DRIVING ARMSET
#23329



FEED PLATE
#124649

FEED PLATE CARRIER BAR GUIDE
#124650

WORK CLAMP
#124646

ALSO AVAILABLE AND AVAILABLE SEPARATELY:
#17712 Clamp Pressure Spring
#18415 Feed Cam Driving Worm, 42 Stitch
#23339 Driving Armset For Feed Cam

PULLEY COMPLETE
#17955

ALSO AVAILABLE:
#17848 Loose Pulley, Bushing
#17941 (#63975) Loose Pulley
#17942 Tight Pulley
#51387 (#1202) Loose Pulley Screw

TIGHT AND LOOSE PULLEY ASSEMBLY (Including Stop Cam, Bearing and Spacing Collar)
#68790 For Classes: 68 & 69

ALSO AVAILABLE:
#1206 Stop Cam Screw
#17854 Stop Cam
#51387 (#1202) Loose Pulley Screw
#68784 Loose Pulley (2¾" Diameter)
#68785 Loose Pulley With Ball Bearing
#68786 Loose Pulley Ball Bearing
#68787 Spacing Collar
#68788 Tight Pulley
#68789 Tight Pulley With #1206 Screw & #17854 Stop Cam

TIGHT PULLEY
#68716 For Class: 68

CYLINDER END COVER COMP.
#18427 For Class: 69

CYLINDER END COVER COMPLETE
#124743 For Class: 114

TABLE BRACKET MACHINE HOLDER
#17875

KNIFE ACTUATING LEVER SCREW
#141448

PAWL HINGE SCREW
#141449

PLATE NUT
#201526

NUT
#201652

OTHER PARTS AVAILABLE FOR CLASSES 68, 69, 114, 269W, 270 & 369W (NOT ILLUSTRATED)

#1274 Tension Stud For Class: 114
#1518 Feed Conn. Hinge Screw Nut
#1550 Nut For Class: 114
#2105 Tension Thread Guard
#2107 Face Plate Thread Guard
#2127 Tension Regulating Plate
#2921 Tension Disc For Class: 114
#2974 Bobbin Case Latch Pin
#2975 Bobbin Case Latch Spring
#7335 Check Spring For Class: 114
#8505 Feed Plate Screw Stud Rivet
#15141 Bobbin Case Latch Complete
#15278 Bobbin Case Tension Spring
#17884 Foot Pedal For Class: 68
#50446 Brake Hinge Screw For Class: 114
#228822 Foot Pedal For Class: 269W

POPULAR SCREWS FOR CLASSES: 68, 69, 114, 269W, 270CL & 369W

#176 Arch Clamp Foot Lifter Screw For #63837
#193 Interlocking Rod Case Block Screw For #18443
#197 Thread Retainer Screw For #167171
#202 Work Clamp Foot Screw
#375 Feed Conn. Link Hinge Screw
#591 Bobbin Case Tension Spring Screw
#592 Bobbin Case Latch Screw
#691 Throat Plate Body Screw (Cylinder Plate Cover Screw)
#898 Cap Screw For #39346
#1204 Socket Joint Screw For #17859
#1206 Stop Cam Screw For #17854
#1208 Needle Hole Bushing Screw
#1255 Knife Cam Lever Slide Screw For #55487
#50018 Knife Holder Screw For #167068-001
#51381 Shuttle Race Spring Screw For #239196
#140321 Screw For Class: 269W
#141077 Bushing Set Screw For Class: 269W

OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.

MORE POPULAR SCREWS FOR Classes: 68, 69, 114, 269W, 270CL & 369W

#141145 Knife Screw For #167060

#141242 Knife Bar Rack Screw For #239260

#141245 Tension Stud Set Screw For Classes: 269W & 270

#141450 Bell Crank Hinge Screw For Class: 269W

#141574 Thread Wiper Body Wire Screw For #239170

#200072 Pinch Screw For Class: 269W

#200138 Knife Screw For #239367

#200161 Shuttle Race Position Plate Screw For #239196

#200186 Knife Screw For Class: 369W141

#200582 Thread Retainer Screw For #223711

#201135 Pulley Retaining Screw For Class: 269W

#350600 Feed Cam Screw For Class: 269W

#350604 Pinch Screw For Class: 269W

#350605 Frame Screw For Class: 269W

#350606 Shuttle Driver Screw For #262062

#350821 Knife Screw For Class: 369W

PARTS FOR SINGER

CLASSES: 269W, 270 & 369W

RECOMMENDED NEEDLES:

For Class: 269W: 68 x 3 (1627) & 68 x 5 (1628)

For Class: 270: 16 x 95 (1515)

For Class: 369W: 135 x 7 (1901)

SHUTTLE HOOK
#40028 For Class: 269W
#40028E-Z
#40028E-ZFC Flash Chrome
#40028003

BOBBIN CASE
#43725 For Class: 269W
#43725E-Z
#43725NBL No Back-Lash
#224842 Bobbin Case Tension Spring For Class: 269W

BOBBIN
#23500 For Class: 269W

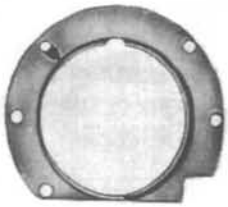
ALUMINUM BOBBIN
#23500A

CARRIER
#262061 For Class: 269W

SHUTTLE HOOK & BOBBIN CASE COMPLETE
#239287 For Class: 269W

SHUTTLE RACE COMPLETE
#239196 (#239292)
For Class: 269W (Consists of #239195, #239289, #239290, #51381(2), #201148(2) & #239291)
★ For Parts Available Separately See Next 3 Boxes

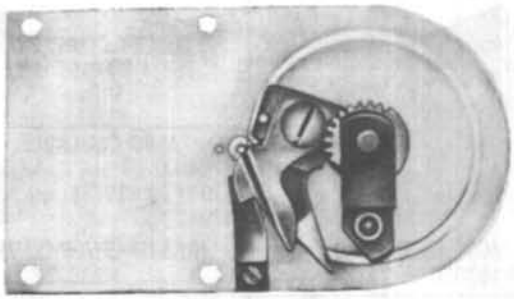
RACE RING
#239290



RACE BODY
#239289 (#239151)

POSITION PLATE
#239195 (#239285)

ALSO AVAILABLE:
#51381 Race Spring Screw
#51403 Body Screw
#201148 Case Position Plate Screw
#239291 (#522346) Ring Spring



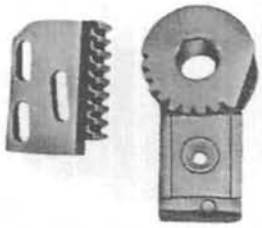
THROAT PLATE ASSEMBLY
#239339 For Class: 269W except 269W7 & 17

PARTS AVAILABLE SEPARATELY:

#1198 Knife Screw
#1208 Needle Hole Bushing Screw
#17825 Knife Holder Complete
#17828 Knife Holder Pinion Stud Bracket
#50018 Pinion Stud Bracket Screw
#55325 Needle Hole Bushing
#55459 Shuttle Thread Knife
#200138 Stationary Knife Screw
#201711 Stud Bracket Screw Nut
#206133 Washer For #239368
#239337 Throat Plate Body
#239338 Throat Plate Body With #55325 Bushing & #1208 Screws
#239367 Stationary Knife
#239372 Needle Thread Knife

KNIFE BAR
#239161

KNIFE HOLDER COMPLETE
#239368 (Consists of **#1198**, **#17825**, **#55459**, **#206133**, & **#239372**)



KNIFE HOLDER
#239652 For Class: 269W

KNIFE BAR RACK
#239260

KNIFE ACTUATING LEVER LINK
#239252
#23390 Knife Screw Washer

KNIFE ACTUATING LEVER
#239251

ADJUSTABLE KNIFE
#167057 For Class: 270

MOVEABLE KNIFE
#167060 For Class: 270

TAKE UP LEVER COMPLETE
#239332

FEED & KNIFE CAM FOLLOWER ARM ROLLER
#51948 (#351886)

THREAD TAKE UP CRANK
#239385 (#239329)

TENSION STUD SCREW
#200377 For #270281

TENSION RELEASE ROD
#167162 (#239327)

TENSION COMPLETE
#167163 (#239366) (#413106)

TENSION PARTS AVAILABLE SEPARATELY:
#1560 Thumb Nut
#2102 Tension Disc (2 Used)
#2103 Tension Spring
#32572 Releasing Disc
#52082 Check Spring
#141576 (#350457) Tension Stud
#270278 Tension Releasing Pin
#270281 (#413107) (#167173) Spring Regulator

NEEDLE BAR
#239168 (#239629) (#239627) (#239167) (#239626)
With Hole For 135x17 Needle. Includes Thread Guide (#239376) And Needle Set Screw (#200125) For Class: 269W141
#167087 (#239272) (#416941)
With Thread Guide (#239376) And Screws. For Class: 269W
#167086 Bar Only. For Class: 270

NEEDLE BAR PARTS AVAILABLE SEPARATELY:
#200125 Needle Set Screw
#201143 Thread Guide Screw
#239376 (#239628) Needle Bar Thread Guide

UPPER NEEDLE BAR BUSHING
#239274 (#493462) For Class: 269W

LOWER NEEDLE BAR BUSHING
#239273 For Class: 269W

FOR Classes: 270, 421W

NEEDLE BAR CONN. LINK COMPLETE
#167088

THREAD WIPER ASSEMBLY
#417046 (#239635)
(#239390) For Class: 269W

THREAD WIPER ASSEMBLY
#417047 (#239637)
(#239443) For Class: 269W

ARCH CLAMP FOOT LIFTER
#239633 (#63837)

ARCH CLAMP FOOT LIFTER
#239636 (#239424)
For Class: 269W39

THREAD WIPER BODY
#239387

BODY SUPPORT
#239388

WIPER BODY WIRE
#239389 (#239170)

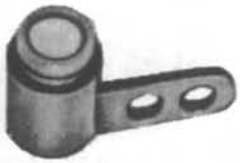
WIRE CLAMPING PLATE
#239336 For Class: 269W8

THREAD WIPER SUPPORT
#167174 For Class: 270

ALSO AVAILABLE:
#39453 Thread Wiper Body Finger

THREAD RETAINER STUD
#210957

THREAD RETAINER STUD COLLAR
#210958



THREAD RETAINER, LOWER
#223711 For Class: 269W
#210993 Thread Retainer Sleeve
#223844 Thread Retainer Spring

ROLLER
#201897

SLIDE BLOCK
#239193

ADJUSTING BLOCK
#167064

KEY BLOCK
#167148

DEFLECTOR FINGER
#167122 For Class: 270

STUD
#167048

ENGAGING ARM ASSEMBLY
#239766 (#239379) (#413129)
Includes Wear Block (#239320), Wear Block Pin (#239321) & Screw (#350600)

ENGAGING ARM WEAR BLOCK
#239320

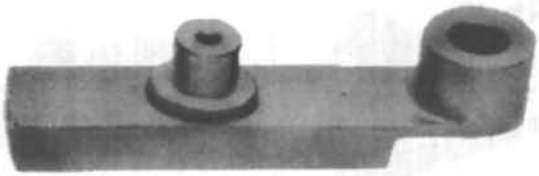
ALSO AVAILABLE:
#239321 (#239648) Engaging Arm Wear Block Pin

ADJUSTING STUD BRACKET COMPLETE
#228800

ADJUSTING STUD
#228798

ALSO AVAILABLE:
#201711 Screw Nut
#239328 Tension Thread Guard

TRIPPING ROCK SHAFT LEVER ARM
#239343



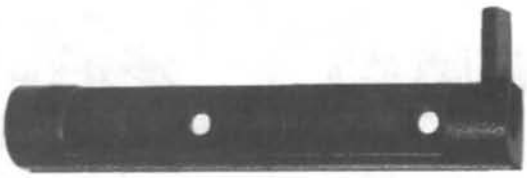
ROCK SHAFT DRIVER ARM
#239265 (#239583)
For Class: 269W

ROCK SHAFT
#228811 For Class: 269W

ROCK SHAFT SPRING
#32134 For Class: 269W

LATERAL ROCK SHAFT
#239160 Includes Rock Shaft (#239264) & Roller (#51951).
For Class: 269W

ROCK SHAFT
#239264 For Class: 269W



ROCK SHAFT BRACKET
#239256 (#413307)

ROCK SHAFT LEVER BRACKET
#228806 For Class: 269W

HINGE STUD
#239361

TRIPPING ROCK SHAFT CONNECTION
#239341

ROCK SHAFT HINGE PIN COMPLETE
#239280 With Plug (#23421) & Wick (#222583) For Class: 269W
#239279 Rock Shaft Hinge Pin Only

ROCK SHAFT ASSEMBLY
#239647 (#239133)
(#239645) For Class: 269W

TENSION DOLLEY
#228812 For Rock Shaft Assembly (#239647)

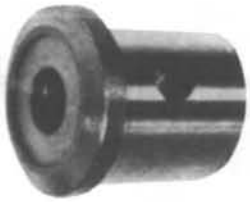
RETURN SPRING SCREW STUD
#228810 For Rock Shaft Assembly (#239647)
#201135 Pulley Retaining Screw
#232837 Retaining Screw Washer
#201442 Position Screw (Pin)

UPPER ARM SHAFT UPPER BEVEL GEAR (Left Hand Spiral)
#143015 For Class: 270

CARRIER BAR CONNECTION ARM STUD
#239250

DRIVING BLOCK PIN
#239501 For Class: 269W

ARM SHAFT BUSHING (REAR)
#167012 (#413208)
For Classes: 269W & 369W



ARM SHAFT BUSHING (FRONT)
#239228 For Classes: 269W & 369W

ARM SHAFT
#239224 For Class: 269W

INTERLOCKING ARM STOP ROD
#167447 (#167156) For Class: 269W
Includes: **#167446** Arm Stop Rod Complete, **#167157** Stop Rod Swivel, (2) **#1518** Arm Stop Rod Nuts, (3) **#131022** Stop Rod Bumpers (Rubber) & (4) **#2807** Bumper Separating Washers

STOP ROD SWIVEL
#167157 (#239310)

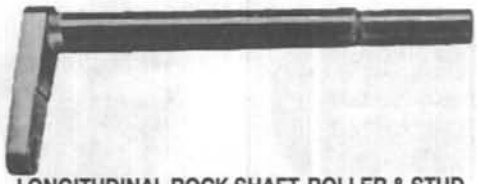
STOP ROD BUMPER (RUBBER)
#131022

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

ARM STOP ROD COMPLETE
#167446 (#239520) For Class: 269W
Includes: **#167445** Arm Stop Rod, **#202342** Arm Hinge Tension Spring, **#239518** Arm Hinge Pin & **#239519** Arm Hinge Pin Retainer

SEPARATE PARTS AVAILABLE:
- **#1518** Arm Stop Rod Nut
- **#2807** Bumper Separating Washer
- **#167158** Stop Rod Bumper Separating Washer
- **#167445 (#239517)** Arm Stop Rod
- **#202342** Arm Hinge Tension Spring
- **#239518** Arm Hinge Pin
- **#239519** Arm Hinge Pin Retainer

OPERATING LEVER ARM
#239303 (#239770) (#413311)



LONGITUDINAL ROCK SHAFT, ROLLER & STUD
#239144

PARTS AVAILABLE SEPARATELY:
#239384 (#239271) Longitudinal Rock Shaft
#51951 Roller & Stud

LIFTING ROCK SHAFT LIFTING ARM
#167006 (#239216)

ALSO AVAILABLE:
#167007 (#239217) Lifting Rock Shaft Lifting Link
#239515 (#239219) Lifting Link Hinge Pin

LIFTING ROD
#239165

TRIPPING ROCK SHAFT
#167181 (#239340) (#413301) For Class: 269W

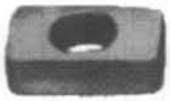
FOLLOWER ARM
#239238 (#239239) For Class: 269W

LIFTING LINK CONNECTION
#239218

INTERLOCKING ARM
#239159 (#239516)

DRIVING ARM
#239268 (#239623) Includes Screw **#350604**

COLLAR
#167416 (#167078) Includes Two #140321 Screws



DRIVING ARM SCREW STUD GUIDE BLOCK
#239574 (#239270)

POSITION GUIDE COMPLETE
#239213 For Class: 269W

SUPPORT BRACKET STUD (ECCENTRIC)
#239513

STARTING LEVER CAM INTERLOCKING ARM SWIVEL RING
#167160

STARTING LEVER ROD
#239299 For Class: 269W

STARTING BELL CRANK
#549974 (#239377) For Class: 369W

STARTING BELL CRANK ASSEMBLY
#167144 (#413151) For Classes: 269W & 270

COMPLETE ASSEMBLY CONSISTS OF THE FOLLOWING PARTS WHICH ARE AVAILABLE SEPARATELY:
#51657 Rod Lock Nut
#53617 Swivel Stud Lock Nut
#167143 Starting Bell Crank
#167154 Starting Rod
#167155 Starting Rod Adjuster

STARTING LEVER COMPLETE
#167146 (#413211) Includes: #167145 (#239296) (#239787) Starting Lever, #239159 Arm, #239307 Retaining Ring, Two #141099 Screws, #141077 Bushing Set Screw and Two Each of 350112 Studs With #214053 Springs

ALL PARTS AVAILABLE SEPARATELY (EXCEPT 350112)

STARTING BELL CRANK
#167143 For Classes: 269W & 270

STARTING ROD ADJUSTOR
#167155

STARTING BELL CRANK PAWL
#239294

STARTING ROD
#167154 (#239378)

CONNECTION ROD
#239342 For Class: 269W8

SHAFT CRANK PIN
#2049

SLIDE BLOCK COMPLETE
#32377

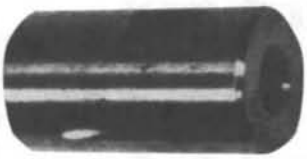
PAWL RETURN SPRING
#239295

CONNECTING STUD
#167089-001
(#167089) (#239275)

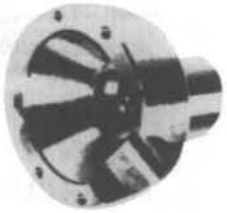
OSCILLATING SHAFT CRANK
#239551

OSCILLATING SHAFT COMPLETE
#239078 (#239146)

OSCILLATING SHAFT
#239550 (#239079) For Class: 269W



OSCILLATING SHAFT BUSHING (FRONT INNER)
#239283 For Classes: 269W & 369W



OSCILLATING SHAFT BUSHING (FRONT OUTER)
#239284 For Classes: 269W & 369W

ARCH CLAMP LIFTING BAR
#239211 (#413053) For Class: 269W8

SPRING
#239214 For Class: 269W

MACHINE PULLEY ENGAGING ARM STUD
#167084

ALSO AVAILABLE:
#1513 (#113096) Nut For #167084

HINGE STUD WASHER
#210805 (#548154) For Class: 269W

ARCH CLAMP FOOT RIGHT
#68723 For Class: 269W

ARCH CLAMP FOOT LEFT
#68721 For Class: 269W

ARCH CLAMP FOOT LEFT
#239401 For Class: 269W

ARCH CLAMP FOOT RIGHT
#239402 For Class: 269W

ARCH CLAMP FOOT RIGHT
#239417 For Class: 269W11

ARCH CLAMP FOOT, LEFT
#239418 For Class: 269W11

ARCH CLAMP FOOT
#239614 For Class: 269W

ARCH CLAMP FOOT
#239431 For Class: 269W39

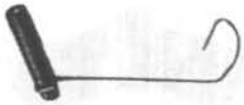
ARCH CLAMP FOOT SPRING
#239206

ARCH CLAMP RUBBING BLOCK
#239209 For Class: 269W

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

CABLE COMPLETE
#228861 For Class: 269W

EQUIPMENT CABLE
#167226-001 (#167226)
For #228861 Cable Complete



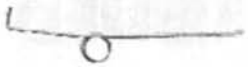
CLEVIS PIN AND RETAINER SPRING
#151633 (#228859)

ADJUSTABLE YOKE END
#228858

NUT
#1521

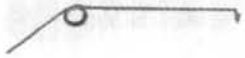
COLLAR
#415065
For Class: 269W

ROCK SHAFT LEVER ARM
#228805 For Class: 269W



CLAMP SPRING For Class: 269W11
#496094 (Heavy)
#496095 (Long) For Clamp Frame #167375
#496096 (Short) For Clamp Frame #465171

TIMING GAUGE
#239369



SPRING
#228789

THRUST BEARING
#493480-001

STOP MOTION BRAKE COMPLETE
#239549 For Class: 269W

BRAKE SHOE SUPPORT BRACKET
#167159 (#239511) (#413104)

BRAKE SHOE SUPPORT SPRING
#223812

BRAKE SHOE SPRING
#167229

BRAKE SHOE SUPPORT
#239557 (#239529) For Class: 269W

BRAKE SHOE LEATHER
#239554 (#239508) For Class: 269W

BRAKE SHOE RIVET
#239555 For Class: 269W

DRIVING BLOCK COMPLETE
#167469 (#416939)

PARTS AVAILABLE SEPARATELY:
#167056 Driving Block Spacer For #167469
#167468 (#413303) Driving Block For #167469

PRESSER SPRING SLEEVE
#239512

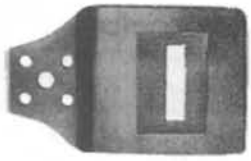
FEED PLATE
#167051 For Class: 269W

ALSO AVAILABLE:
#167028 Feed Plate For Class: 269W5

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

FOR Class: 269W

FEED PLATE CARRIER BAR
#167052



FEED PLATE
#68729 For Class: 269W

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

BAR TACK CAM COMPLETE
(Includes #167234 Tripping Point)
#239189 (#239130) (#239484) 28 Stitch
For Class: 269W26 & 126
#239166 28 Stitch For Classes: 269W41 & 141
#239591 (#239237) 42 Stitch For Classes: 269W8 & 108

WORM WHEEL
#167079 (#239423) (#413020)
For Classes: 269W26, 126, 39 139, 41, 141 & 149 & 270-31, 33 & 40
#167184 (#239348) (#413016)
21 & 42 Stitch For Classes: 269W & 270

WORM
#167077 (#239422)
For Classes: 269W26, 126, 39, 139, 41, 141 & 149 & 270-31, 33 & 40
#167183 (#239347) (#413014)
21 & 42 Stitch For Class: 269W

TRIPPING POINT COMPLETE
#167475 (#167234) (#413066)

ALSO AVAILABLE:
#167474 Spring
#239247 Tripping Point

PULLEY ASSEMBLY COMPLETE
#269WPA

CONSISTS OF 1 OF EACH OF THE FOLLOWING PARTS:
#239486; #239318; #239526; #239374; #239524; #239525
Pictured Separately in Following Boxes

MACHINE PULLEY (TIGHT)
#239486-001 (#239486)

MACHINE PULLEY (LOOSE)
#239318 With #239322 Bearing

ALSO AVAILABLE:
#239317 Machine Pulley (Loose) Only

STARTING CAP THRUST BEARING FOR MACHINE PULLEY (LOOSE)
#239526 (#239324)

STARTING CAP THRUST BUTTON
#239525

STARTING CAP
#239524

BEARING FOR MACHINE PULLEY (TIGHT)
#239374 (#239316)

BEARING FOR MACHINE PULLEY (LOOSE)
#239322

KEY FOR TIGHT PULLEY
#239314

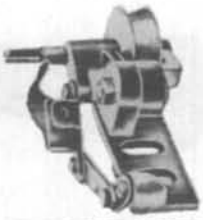
PULLEY WASHER
#239382 (#239326)

NEEDLE THRUST BEARING WASHER
#239383

O'RING PLIERS (FOR RETAINING RINGS)
#239350 For Class: 269W

AVAILABLE SEPARATELY:
#239350SC Screw For #239350
#239350SP Screw For #239350

MACHINE PULLEY RETAINING RING
#239315 (#167334)



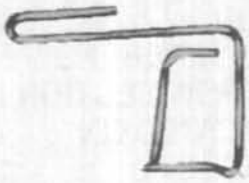
BOBBIN WINDER COMPLETE
#239158 (#239710)

REPLACEMENT PARTS AVAILABLE FOR #239158 BOBBIN WINDER:
#1620 Spindle Housing Screw Nut
#50356 Spindle Housing Screw
#50628 Screw
#228794 Bobbin Winder Spindle With #239558
#228795 Spindle Housing
#239157 Bracket
#249716 Spindle Housing Spring

OIL JAR
#131961

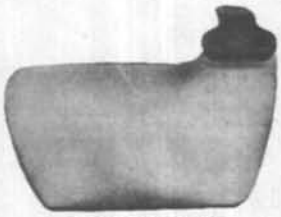
BELT GUARD BASE
#239355 (#239444)

ALSO AVAILABLE:
#239357 Belt Guard Lock Spring



NEEDLE GUARD
#34759

CYLINDER COVER
#239233 For Class: 269W



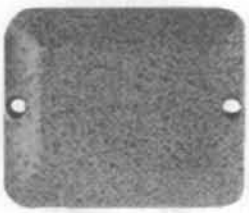
EYE GUARD KIT
#259832 For Class: 269W

ALSO AVAILABLE:
#200273 Eye Guard Deflector Bracket Hinge Screw
#226467 (#214299) Eye Guard Deflector Spring Washer
#259830 Eye Guard Deflector

FACE PLATE
#167009 (#417016) For Class: 269W

ARM COVER (SIDE)
#239223 For Class: 269W

ARM COVER (CENTER)
#239221 For Class: 269W



CYLINDER COVER
#239234 For Class: 269W

BELT GUARD
#167187 (#167189) (#239375)
For Class: 269W

ALSO AVAILABLE:
#239356 Hinge Pin
#141093 Hinge Pin Set Screw (2 Used)
#141103 Lock Spring Plate Screw (2 Used)

DRIP PAN
#228785 For Class: 269W

MOTOR MOUNT & BELT TIGHTENER COMPLETE
#151223 (#413204)
For Class: 269W

MACHINE SUPPORT
#228809 (#228865)
(2 Used) For Class: 269W

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR SINGER

CLASSES: 269W41 & 141 and 369W108, 141 & 142

RECOMMENDED NEEDLES: 135x7 (1901)

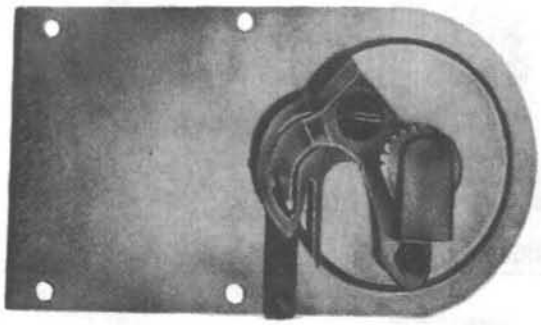
HOOK & BOBBIN CASE COMPLETE
#239727 For Class: 269W141 Fits Large Capacity Bobbin

ALSO AVAILABLE:
#239727E-Z Hook & Bobbin Case
#239780 Hook, Less Bobbin Case
#239780E-Z Hook, Less Bobbin Case

BOBBIN CASE
#239728 For Class: 369W141

ALSO AVAILABLE:
#239728E-Z Bobbin Case
#350953 Set Screw For #530188
#350954 Regulating Screw For #530188
#509004 Bobbin Case Anti-Spill Spring
#530188 Bobbin Case Tension Spring
#350954E-Z Regulating Screw
#350953E-Z Set Screw
#509004E-Z Anti Spill Spring

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.



THROAT PLATE ASSEMBLY
#239721 (#413086) For Class: 369W141

PARTS AVAILABLE SEPARATELY:
#1208 Bushing Screw
#17828 Pinion Stud Bracket
#50018 Bracket Screw
#200186 Stationary Knife Screw
#201711 Bracket Screw Nut
#239714 Knife Holder Complete, Consisting of: #239715, #350821, #499919, #499922
#239719 Throat Plate Only (Body)
#350821 Knife Screw

ALUMINUM BOBBIN
#239729 For Class: 369W141

THREAD GUIDE
#167171 For Class: 369W141

NEEDLE HOLE BUSHING
#413348 For Classes: 369W108, 141 & 142

NEEDLE HOLE BUSHING
#496135

THREAD TAKE-UP HINGE STUD
#493511-001 (#493511) (#239792)

POSITION FINGER
#499947 (#549988) For Class: 369W141

KNIFE HOLDER COMPLETE
#239714 Includes: #239715, #350821, #499919, #499922 For Class: 369W141

KNIFE HOLDER
#499922 For Class: 369W141

KNIFE (MOVABLE)
#499919 For Class: 369W141

KNIFE (STATIONARY)
#499920 For Class: 369W141

KNIFE (MOVEABLE)
#413089 For Class: 369W108

KNIFE (STATIONARY)
#413090 For Class: 369W108

NEEDLE AND BOBBIN THREAD PULLER
#239715 For Class: 369W141

THREAD PULLER
#413091 For Class: 369W108

FOR GENERAL BARRING AND TACKING OF HEAVY MATERIALS UP TO 14 PILES (15 OZ. DENIMS ETC.)

FEED & KNIFE DRIVING CAM

For Classes: 269W41 & 141 & 369W126 &141
#239712 28 Stitches. Includes #167235, #167475 Tripping Point Complete And Two #140352 Screws
★ **Uses #167077 Vertical Drive Shaft Worm & #167079 Vertical Drive Shaft Worm Gear**

For Class: 369W108
#239731 (#413158) 42 Stitches. Includes #167235, #167475 Tripping Point Complete And Two #140352 Screws
★ **Uses #167183 Vertical Drive Shaft Worm & #167184 Vertical Drive Shaft Worm Gear**

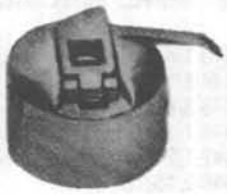
OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR SINGER

CLASS: 469U

RECOMMENDED NEEDLES: 135 x 5 (1955-01)

SHUTTLE HOOK
#418045
#418045E-Z



BOBBIN CASE
#418047
#418047E-Z

SHUTTLE HOOK
#418505
#418505E-Z

ALUMINUM BOBBIN
#418046

STATIONARY KNIFE
#418312

MOVABLE KNIFE
#418313

WASHER
#543837-003

YOU ARE VERY IMPORTANT TO US. PLEASE TELL US HOW WE'RE TAKING CARE OF YOU.

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGES 95.

PARTS FOR SINGER

CLASSES: 71 & 271K BUTTONHOLE MACHINES

RECOMMENDED NEEDLES: 71x1 (1526)

KNIVES FOR Class: 71 BUTTONHOLE MACHINES

#23443 1/4 Size: ¼"
#23444 5/16 Size: 5/16"
#23445 3/8 Size: ⅜"
#23446 7/16 Size: 7/16"
#23447 1/2 Size: ½"
#23448 9/16 Size: 9/16"
#23449 5/8 Size: ⅝"
#23450 11/16 (#271904) Size: 11/16"

#23451 3/4 Size: ¾"
#23453 7/8 (#271907) Size: ⅞"
#23455 1 Size: 1"
#23457 11/8 Size: 1⅛"
#23459 11/4 Size: 1¼"
#39556 13/8 Size: 1⅜"
#39558 11/2 Size: 1½"

KNIVES FOR CLASS: 271K BUTTONHOLE MACHINES

#271897 1/4 (#98731 1/4) Size: ¼"
#271898 5/16 (#98732 5/16) Size: 5/16"
#271899 3/8 (#98733 3/8) Size: ⅜"
#271900 7/16 (#98734 7/16) Size: 7/16"
#271901 1/2 (#98735 1/2) Size: ½"
#271902 9/16 (#98736 9/16) Size: 9/16"
#271903 5/8 (#98737 5/8) Size: ⅝"
#271904 11/16 (#98738 11/16) Size: 11/16"

#271905 3/4 (#98739 3/4) Size: ¾"
#271907 7/8 (#98741 7/8) Size: ⅞"
#271909 1 (#98743 1) Size: 1"
#271911 11/8 (#98745 11/8) Size: 1⅛"
#271913 11/4 (#98747 11/4) Size: 1¼"
#39556 13/8 (#98749 13/8) Size: 1⅜"
#39558 11/2 (#98751 11/2) Size: 1½"

TRIMMING KNIVES FOR CLASS: 71 BUTTONHOLE MACHINES

THREAD UPPER CUTTING BLADE (SHARP)
#39609 For Classes: 71-30 & 31
#39728 For Class: 71-32
#39735 For Classes: 71-30, 31, 34, 40 & 42

THREAD UPPER CLAMPING BLADE (DULL)
#40048 For Classes: 71-30 & 31
#39729 For Class: 71-32
#39734 For Classes: 71-30, 31, 34, 40 & 42

TRIMMING KNIVES FOR CLASSES: 71 & 271K BUTTONHOLE MACHINES

THREAD UPPER CUTTING BLADE (SHARP)
#39858
For Classes: 71-48 & 112 & 271K4 & 14

THREAD UPPER CLAMPING BLADE (DULL)
#39867
For Classes: 71-48 & 112 & 271K4 & 14

TRIMMING KNIVES FOR CLASSES: 71 & 271K BUTTONHOLE MACHINES

THREAD UPPER CUTTING BLADE (SHARP)
#249720 (#271942) For Classes: 71-101 & 141 & 271K
#249977 For Class: 71-107

THREAD UPPER CLAMPING BLADE (DULL)
#249719 (#271941) For Classes: 71-101 & 141 & 271K
#249976 For Class: 71-107

THREAD CUTTING BLADE (LOWER)
#40035 (#271926)

KNIFE BAR SPRING
#271494 (#249737)

KNIFE BAR DISENGAGING LEVER SPRING
#23606

ALSO AVAILABLE:
#23681 Knife Bar Driving Lever Spring

KNIFE BAR DISENGAGING LEVER
#249656 (#262128)
For Class: 271K

KNIFE BAR LEVER STUD
#1242

KNIFE SCREW WASHER
#23390 For Class: 71

AUTOMATIC KNIFE DISENGAGING LEVER
#271408 (#271953)

KNIFE BAR DISENGAGING LEVER CATCH
#271934 (#249657) For Class: 271K
Includes #1963 Roller & Stud

KNIFE HOLDER
#23473 (#271919) (#249825)

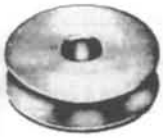
KNIFE BAR STOP
#249544 For Class: 271K

SCREW STUD
#1243

BOBBIN
#23500 For Class: 71

ALSO AVAILABLE:
#23500A Aluminum Bobbin

BOBBIN CASE WITHOUT HOLE
#23502 (#249598)
For Class: 71



ALUMINUM BOBBIN
#502526 (#233028)
For Class: 271K

BOBBIN CASE WITH HOLE
#39624 (#249599)
For Class: 71

ALSO AVAILABLE:
#39624E-Z Bobbin Case
#39625 Tension Spring

BOBBIN CASE
#249921 For Class: 71-101

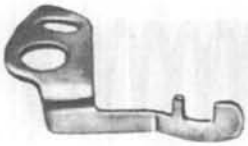
ALSO AVAILABLE:
#249919 Latch

HOOK BASE
#271419 (#271525) For Class: 271K

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

BOBBIN CASE CAP
#271785 (#107118)
For Class: 271K

ALSO AVAILABLE:
#271785M (#107118M)
Magnetic Cap
#271787 Latch, Complete
#106426 Tension Spring



BOBBIN CASE STOP
#271418 (#271530) For Class: 271K

BOBBIN CASE OPENER BRACKET
#271527 For Class: 271K

SHUTTLE HOOK
#23503 For Class: 71

ALSO AVAILABLE:
#249918 Shuttle Hook Complete With Bobbin Case (#249921)

HOOK & BASE
#106268 (#271575C) (#23105)
For Class: 271K
(Hirose Number: DP2-71)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

HOOK, BASE & BOBBIN CASE CAP COMPLETE
#107122

PARTS ALSO AVAILABLE:
#241404 Bobbin Case
#271575C Hook & Base

RACE COMPLETE
#249537 (#39982) Cast Iron
For Classes: 71-30 & 32
#249596 For Classes: 71-30 & 32
#249929 For Class: 71-101

SHUTTLE CARRIER
#262061

SHUTTLE CARRIER
#23505

NEEDLE PLATE
#271947 (#249762) (#271422)
For Classes: 71-101 & 271K
#39726 Needle Plate For Class: 71-32
#39608 Needle Plate For Class: 71-30

BARRING LEVER COMPLETE
#23563C

ALSO AVAILABLE:
#23563 Barring Lever Only

BARRING LEVER SPRING
#23566

BARRING RATCHET RETAINING PAWL
#23545

BARRING RATCHET PAWL
#23361

BARRING TRIPPING LEVER
#23370

BARRING LEVER CATCH
#23564 (#262069)

BARRING LEVER CATCH STUD
#39616

BARRING LEVER CATCH SPRING
#23565

BARRING RATCHET WHEEL
#23664 (#23365)

ALSO AVAILABLE:
#23665 Barring Ratchet Wheel Spring

FEED WHEEL RETAINING CLUTCH SPRING
#2256 (#271489)

FEED WHEEL RETAINING CLUTCH
#2254

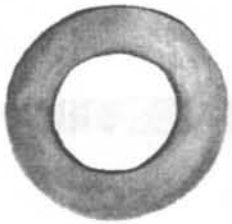
ALSO AVAILABLE:
#249559 Feed Wheel Retaining Clutch
For Class: 71-30

FEED WHEEL DRIVING LEVER REGULATING STUD SLEEVE
#7070

FEED WHEEL DRIVING LEVER BLOCK
#39597

FEED WHEEL CLUTCH ROLLER
#201897 For Class: 71-30

FEED HAND RATCHET LEVER PAWL POINT
#39523

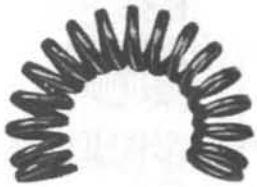


STOP CAM GEAR STUD WASHER
#271730 For Class: 271K

FEED WHEEL TRIPPING LEVER SPRING
#23435

PULLEY GEAR & STOP CAM SPRING COVER
#271619 For Class: 271K

STOP CAM SPRING
#249742 (#271495) (#271944)
For Classes: 71-101, 107 & 271K



STOP CAM SPRING (LARGE)
#23515 (#262095)

STOP CAM SPRING (SMALL)
#23516 (#262094)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

STOP CAM GEAR STUD
#271650 For Class: 271K

STOP CAM INTERLOCKING ROD SPRING
#21651

STOP CAM INTERLOCKING ROD
#39580 (#249741)

NEEDLE BAR CONNECTING LINK
#271597 (#40148) For Class: 271K

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

NEEDLE BAR FRAME
#23478

NEEDLE BAR
#39857

ALSO AVAILABLE:
#904 Needle Set Screw

NEEDLE BAR
#271596 (#98961) For Class: 271K

NEEDLE BAR FRAME CONNECTION COMPLETE
#39926

NEEDLE FRAME CONNECTION STUD
#1963

NEEDLE BAR CRANK ROLLER & SCREW STUD
#1956

NEEDLE BAR FRAME CONNECTION COMPLETE
#271604 For Class: 271K

NEEDLE BAR CRANK
#23477

ALSO AVAILABLE:
#271760 Needle Bar Crank For Class: 271K

HOOK OIL CONTROL SEAL RING (RUBBER)
#271808 (#502580) For Class: 271K

PRESSURE SPRING
#271483 For Class: 271K

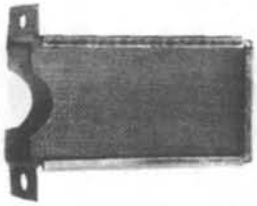
SLIDE BLOCK COMPLETE
#19449 (#24050)

THREAD (UPPER) CUTTING BLADE SHAFT
#249827

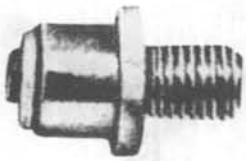
CLAMP SPRING
#271450 (#271545) For Class: 271K

TENSION COMPLETE
#271658 For Class: 271K

ALSO AVAILABLE:
#1043 Tension Screw Stud For Class: 271K



OIL CHAIN GUARD (LOWER)
#271474

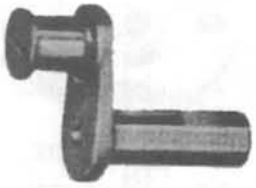


DRIVING LEVER ROLLER
#1959 (#51952)

THREAD GUIDE
#271692

THREAD TAKE-UP LEVER
#271699 For Class: 271K

ALSO AVAILABLE:
#23661
#262043 Take-Up Lever



TAKE-UP CRANK
#23523

TAKE-UP CRANK
#271694 For Class: 271K

TAKE-UP LEVER HINGE PIN
#262138 For Class: 271K

TAKE-UP LEVER LINK HINGE PIN
#249915 (#239143)

THREAD UPPER CUTTING BLADE CONNECTING ROD
#39610

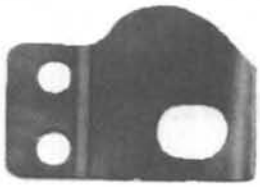
THREAD UPPER CUTTING LEVER SPRING
#40060

CLAMP CHECK SECTION & CUTTING PLATE
#39723 For Class: 71-32

ALSO AVAILABLE:
#39607 Clamp Check Section & Cutting Plate For Class: 71-30

THREAD LOWER CUTTING LEVER
#249831 (#262016)

THREAD UPPER CUTTING LEVER LOCK PIN
#40052



THREAD (LOWER) CUTTING BLADE FRICTION PLATE
#271805 For Class: 271K

THREAD (LOWER) CUTTING BLADE FRICTION PLATE
#39646

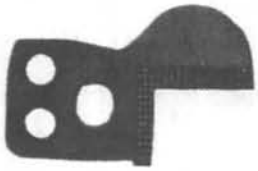
THREAD (LOWER) PULL-OFF FINGER
#249845 (#40039) (#249777)

THREAD PULLOFF LOWER
#271749 For Class: 271K

THREAD (LOWER) CUTTING BLADE CARRIER
#271780 For Class: 271K

CLAMP CHECK COMPLETE (⅜" TO 1")
#249758 Includes Trimming Knives #249719 & #249720 For Classes: 71-101, 107, 141 & 142

ALSO AVAILABLE:
#39694 Clamp Check Complete (⅜" to 1") For Class: 71-30



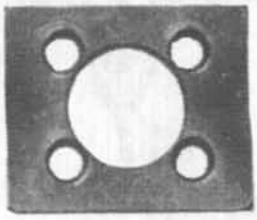
CLAMP CHECK SECTION & CUTTING PLATE
#249630

CLAMP CHECK MAT WITH RUBBER PAD
#271465 For Class: 271K

ALSO AVAILABLE:
#232105 Crank Pin
#271482 Clamp Check Section & Cutting Plate

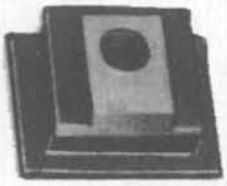
CLAMP CARRIER REGULATOR
#99774 (#249623)
For Classes: 71-101 & 271K

CLAMP CARRIER REGULATING ROLLER & SCREW STUD
#1960 (#113314)



CLAMP CARRIER BLOCK PLATE
#40007

CRANK (WITH #906 SCREW) FOR CLAMP CHECK
#271685



CLAMP CARRIER BLOCK COMPLETE
#40006 (#106152) (#271924)

OSCILLATING ROCK SHAFT
#39653 For Class: 71

OSCILLATING SHAFT
#39655 For Class: 71

STARTING LEVER ROD
#23511

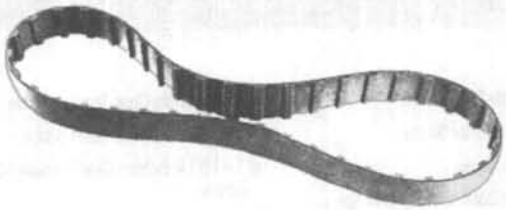
ARM SHAFT BUSHING (BACK)
#12357

STARTING LEVER SPRING
#14174 For Classes: 71-30, 31, 32 & 48

CRANK CONNECTING ROD
#20197

SCREW NUT
#201711 For Class: 271K

WRENCH
#23535



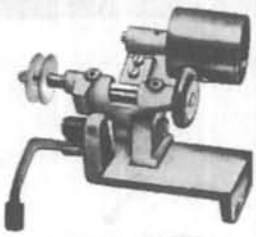
ARM SHAFT BELT (NEOPRENE)
#271578 For Class: 271K

BOBBIN WINDER TENSION COMPLETE
#5989

TENSION PARTS AVAILABLE SEPARATELY:
#419 (#418) Tension Stud
#1562 Tension Nut
#2455 Tension Disc
#43808 (#10141) Tension Spring

ROUND BELT
#22588 Endless 5/16" Diameter, 40" Long. For Class: 256

ENDLESS MACHINE DRIVING BELT
#271797 For Class: 271K



BOBBIN WINDER
#271713 For Class: 271K

BOBBIN WINDER COMPLETE
#27923

ALSO AVAILABLE:
#27538 Bobbin Winder Spindle

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

OTHER PARTS AVAILABLE FOR Classes: 71 & 271K BUTTONHOLE MACHINES (NOT ILLUSTRATED)

#1518 Feed Connecting Rod Hinge Screw Nut
#1560 Tension Nut
#2102 Tension Disc
#2103 Tension Spring
#7335 Check Spring For Classes: 71-30, 32 & 48
#8238 Tension Spring
#11204 Take-Up Lever Hinge Pin
#15141 Bobbin Case Latch Complete
#32572 Tension Release Disc
#39652 Check Spring For Classes: 71-101 & 107
#44212 Drip Pan
#210736 Bobbin Case Latch Spring

POPULAR SCREWS FOR Classes: 71 & 271K BUTTONHOLE MACHINES

#145 Shuttle Race Screw
#157 Knife Holder Screw
#191 Knife Screw
#375 Feed Connecting Link Hinge Screw
#591 Bobbin Case Tension Screw
#592 Bobbin Case Latch Screw
#141514 Bobbin Case Tension Spring Screw

PARTS FOR SINGER & CONSEW

SINGER CLASS: 78
CONSEW CLASS: 28
RECOMMENDED NEEDLES: 16x99 (3060)

RECOMMENDED FEET FOR AUTO UPHOLSTERY WORK

#36253 Outside Foot

#37326 Inside Foot

RECOMMENDED FEET FOR CANVAS WORK

#37422 Outside Foot

#37421 Inside Foot

DOUBLE WELTING FEET SETS

Inside Foot

Outside Foot

#36280/1DG 1/8 Gauge Size: 1/8"
#36280/1DG 3/16 Gauge Size: 3/16"
#36280/1DG 1/4 Gauge Size: 1/4"
#36280/1DG 3/8 Gauge Size: 3/8"

★ Sold In Sets Only

LEFT GROOVED WELTING FEET

36281L Outside Foot

36280L Inside Foot

#S78L 1/8 Gauge Size: 1/8"
#S78L 5/32 Gauge Size: 5/32"
#S78L 3/16 Gauge Size: 3/16"
#S78L 1/4 Gauge Size: 1/4"
#S78L 3/8 Gauge Size: 3/8"

★ Sold In Sets Only

RIGHT GROOVED WELTING FEET

36281R Outside Foot

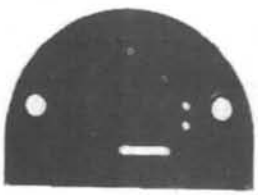
36280R Inside Foot

#S78R 1/8 Gauge Size: 1/8"
#S78R 5/32 Gauge Size: 5/32"
#S78R 3/16 Gauge Size: 3/16"
#S78R 1/4 Gauge Size: 1/4"
#S78R 3/8 Gauge Size: 3/8"

★ Sold In Sets Only

THROAT PLATE COMPLETE WITH GUARD AND SCREWS
#37381C

PARTS AVAILABLE SEPARATELY:
#37384 Needle Plate Thread Guard
#1161 Needle Plate Thread Guard Screw



THROAT PLATE ONLY
#37381 (#37423)

CARRIER
#37372

HOOK
#37854

BOBBIN CASE
#224841 (#37337)

ALSO AVAILABLE:
#224842 Bobbin Case Tension Spring

BOBBIN
#2996

ALSO AVAILABLE:
#2996A Aluminum Bobbin

RACE COMPLETE
#37374 (#37360)

PARTS AVAILABLE SEPARATELY:
#2531 Race Back Ring
#2533 Race Back Spring
#2535 Race Cap

TAKE UP LEVER
#37345

TAKE UP LEVER LINK HINGE PIN
#11204

NEEDLE BAR
#5681

PARTS AVAILABLE SEPARATELY:
#233 Thread Guide Screw
#808 Needle Clamp Screw
#4303 Needle Clamp

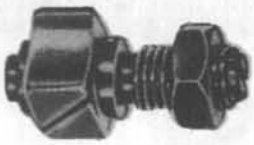
NEEDLE BAR THREAD GUARD
#4302

NEEDLE BAR THREAD GUARD
#22798

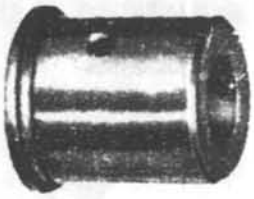
FEED REGULATOR CRANK ROLLER & STUD
#1813

FEED BAR BELL CRANK SLIDE BLOCK
#15170

BOTTOM SHAFT
#12389



SLIDE BLOCK COMPLETE FOR BOTTOM SHAFT
#19449



ARM SHAFT BUSHING (BACK)
#12357

LIFTING LEVER CONNECTING ROD JOINT
#12416

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

LIFTING LEVER CONNECTING ROD
#12415

PRESSER BAR
#2058

CRANK CONNECTING ROD
#20197

ROCK SHAFT HINGE PIN
#12388

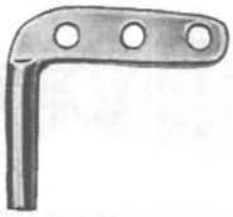
OSCILLATING ROCK SHAFT
#24104

OSCILLATING ROCK SHAFT & HINGE PIN COMPLETE
#24105

TENSION COMPLETE
#37404

PARTS AVAILABLE SEPARATELY:
#1274 Screw Stud
#1560 Regulating Thumb Nut
#2102 Tension Disc: 2 Used
#2103 Tension Spring
#7336 Take-Up Spring Regulator Barrel
#8511 Take-Up Spring
#32572 Releasing Disc
#32574 Releasing Disc Pin

SLIDE PLATE COMPLETE
#12432



3 HOLE THREAD GUIDE
#52454 (#270080)

POPULAR SCREWS FOR SINGER Class: 78 & CONSEW Class: 28

#145 Shuttle Race Screw
#190 Presser Foot Screw
#233 Needle Bar Thread Guard Screw
#591 Bobbin Case Tension Screw
#592 Bobbin Case Latch Screw
#691 Throat Plate Screw

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

PARTS FOR SINGER

CLASSES: 81, 81K & 81U

RECOMMENDED NEEDLES: 81x1 (1225), 81x5 (1231) & FOR CARPETS 75x53 (75x1) (1227)

KNIVES FOR OVERLOCK MACHINES

#42111 (#42213) Top-Regular
#CT42111 Top-Regular With Carbide Tip
#42305 Top-Wide
#CT42305 Top-Wide With Carbide Tip

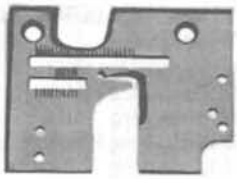
KNIVES FOR OVERLOCK MACHINES

#42046 (#542046) Bottom-Regular
#CT42046 Bottom-Regular With Carbide Tip
#42309 Bottom-Wide
#CT42309 Bottom-Wide With Carbide Tip

KNIVES FOR OVERLOCK MACHINES

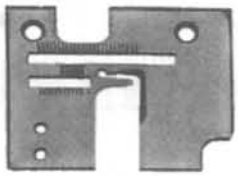
TOP KNIFE
#546567 For Class: 81U88

BOTTOM KNIFE
#546570 For Class: 81U88



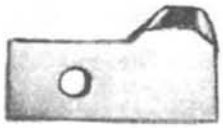
THROAT PLATE
#42448 For Class: 81-10

FEED DOG
#42447 For Class: 81-10



THROAT PLATE
#137272 For Classes: 81-60 & 81K61

FEED DOG
#137266 For Classes: 81-60 & 81K61



FOOT FINGER
#137268

FOOT COMPLETE WITH FINGER
#132744

FOR Class: 81-60

PRESSER FOOT COMPLETE WITH FINGER
#137269

LOOPER

RIGHT HAND LOOPER
#42220

LOOPERS FOR Classes: 81-2 & 81U86, 88 & 90

LEFT HAND LOOPER
#42114 (#546581)

RIGHT HAND LOOPER
#42166 (#546576)

LOOPERS FOR Classes: 81-5, 10, 12 ,24 & 60

LEFT HAND NEW-STYLE LOOPER
#42219N/S (#90447)

LEFT HAND OLD-STYLE LOOPER
#42219O/S

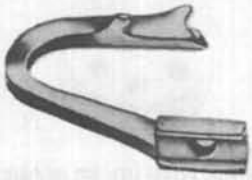
LOOPER FOR Classes: 81-5, 10, 12, 24 & 60 AND 81K60 & 61

RIGHT HAND LOOPER
#42239

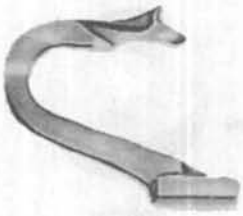
SPREADER FOR Classes: 81-5, 7, 9, 10, 12 & 60 AND 81K60 & 61

SPREADER
#42250-002

SPREADER FOR Classes: 81-24 & 81K24

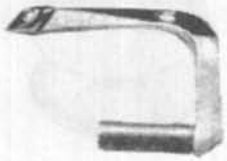


SPREADER
#42250-001 (#549433)



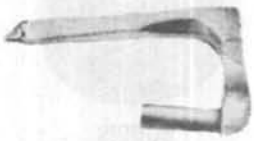
SPREADER
#42072 (#546674) (#132631)

LOOPER FOR Classes: 81K70 & 73



LEFT HAND LOOPER
#42050

SPREADER FOR Classes: 81U34 & 71



LEFT HAND SPREADER
#549430 (#132514)

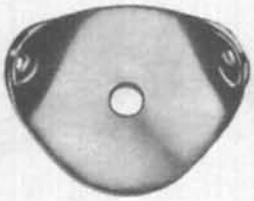
LOOPER FOR Class: 81U71

LOOPER
#549432

LOOPER & SPREADER BALL STUD
#132776 For Classes: 81-60 & 81K-61

RIGHT HAND LOOPER LEVER
#42073

LEFT HAND LOOPER LEVER
#42051 (#132870)



TENSION THREAD GUIDE
#131696

YOU ARE VERY IMPORTANT TO US. PLEASE US HOW WE'RE TAKING CARE OF YOU.

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGES 95.

OTHER PARTS AVAILABLE FOR Classes: 81, 81K & 81U (NOT ILLUSTRATED)

#1737 (#1728) Nut
#2102 Tension Disc
#50326 Tension Stud
#51570 Tension Nut
#59537 Large Tension Spring Bushing
#59538 Small Tension Spring Bushing
#59539 Tension Stud & Nut (#50326 & #51570)
#545461 (#1629) Needle Clamping Nut

POPULAR SCREWS FOR Classes: 81, 81K & 81U

#185 Foot Screw
#190 Feed Dog Screw
#197 Looper Set Screw For #42239
#228 Needle Bar Thread Retainer Screw
#742 Throat Plate Screw
#50117 Looper Set Screw For #90447

PARTS FOR SINGER

CLASSES: 95, 96, 188U, 188K, 195K, & 196K

RECOMMENDED NEEDLES:

For Classes: 95 & 195K: 88x1 (1315) & For French Piping - 88x5 (1319)
For Classes: 96 & 196K: 16x231 (2254), For French Piping - 16x545 (2255) & For Edge Cutters - 16x95 (1515)

PARTS LISTED AND ILLUSTRATED ELSEWHERE:

★ THROAT PLATES & FEED DOGS: REFER TO PAGES 10-17.
★ PRESSER FEET: REFER TO PAGES 17-27.

TOP KNIVES FOR EDGE CUTTER MACHINES

#127026 (#5726) Top-Regular
#CT127026 (#147211) (#149093)
Top-Regular With Carbide Tip

#127027 Top-Wide
#CT127027 (#147495) (#149094)
Top-Wide With Carbide Tip

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

BOTTOM KNIVES (THROAT PLATE CUTTING BARS) FOR EDGE CUTTER MACHINES

#142032 1/8 (#52131 1/8) (#5730 1/8) 1/8"
#142032 3/16 (#52131 3/16) (#5730 3/16) 3/16"
#142032 1/4 (#52131 1/4) (#5730 1/4) 1/4"
#142032 3/32 (#52131 3/32) (#5730 3/32) 3/32"
#142032 5/32 (#52131 5/32) (#5730 5/32) 5/32"
#142032 7/32 (#52131 7/32) (#5730 7/32) 7/32"
#142032 5/16 (#52131 5/16) (#5730 5/16) 5/16"
#CT142032 1/8 (#CT5730 1/8) (#147260 1/8) (#147262 1/8) (#145336) 1/8" With Carbide Edge
#CT142032 3/16 (#CT5730 3/16) (#147260 3/16) (#147262 3/16) (#145342) 3/16" With Carbide Edge
#CT142032 1/4 (#CT5730 1/4) (#147260 1/4) (#147262 1/4) (#145344) 1/4" With Carbide Edge

KNIFE HANDLE FOR EDGE CUTTER
#24109

FOR Classes: 95-1-10 & 96-10

TACKING HOOK (FOR SMALL SHAFT)
#52089 (#142019)
(Hirose Number: DA2-C)
#52089E-Z

FOR Classes: 95-1 thru 95-10 & 96-10

FULL GIB HOOK (FOR SMALL SHAFT)
#52089FG (Hirose Number: DA2-B)
(#142019FG)

ALSO AVAILABLE:
#143346 (#149064) (#270174) (#270872) Hook Base
#143346E-Z

FOR Classes: 95-40 TO 100; 96-40 TO 100, 195K, 196K, 245 & 1300

TACKING HOOK (FOR LARGE SHAFT)
#127119 (#144830)
(Hirose Number: DA1-C)
#127119E-Z

FOR Classes: 95-40 TO 100; 96-40 TO 100; 195K, 196K; 245 & 1300

FULL GIB HOOK (FOR LARGE SHAFT)
#127119FG (#144830FG)
(Hirose Number: DA1-B)

HOOK & BASE
#546794 For Class: 188U
(Hirose Number: HSH-7.94B (188UL))

ALSO AVAILABLE:
#174045 Hook For 188K

BOBBIN CASE WITH NEW TYPE TENSION SPRING
#544745 (#505358)
For Classes: 188U & 188K

BOBBIN
#40264
#40264PL Plastic

BOBBIN WITH HOLES IN ONE SIDE
#40264NS

BOBBIN
#40264SN
★ Special Bobbin For Use With #52237SN Bobbin Case.

BOBBIN
#55623 For Classes: 188U & 188K

STAR DISKS FOR BOBBIN CASES

★ Prevents Bobbin From Spinning After Machine Is Stopped

#490468

ALSO AVAILABLE:
#490468LB Star Disc For Large Bobbin #510007, etc.

THROAT PLATE SLIDE FOR EDGE CUTTER
#5731 (#127035)

FINGER (BOBBIN CASE POSITION BRACKET)
#52018

SLIDE BLOCK FOR FEED BAR
#52267

ROLLER & STUD FOR FEED BAR
#1813

FEED BAR
#52452 (#143030) (#52011)

NEEDLE BAR BUSHING (UPPER)
#52014 For Class: 95
#52305 For Class: 96

NEEDLE BAR BUSHING (LOWER)
#52013 (#52199) For Class: 95

NEEDLE BAR CONNECTING LINK
#24040

NEEDLE BAR CONNECTING LINK STUD
#24041

NEEDLE BAR
#52129 (#52155) For Classes: 95 & 195K

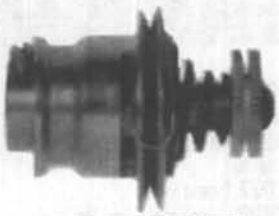
PART AVAILABLE SEPARATELY:
#857 Needle Set Screw

NEEDLE BAR
#52304 (#127088) For Classes: 96 & 196K

PARTS AVAILABLE SEPARATELY:
#233 Thread Guide Screw
#808 Needle Clamp Screw
#52306 Thread Guide
#52307 Needle Clamp

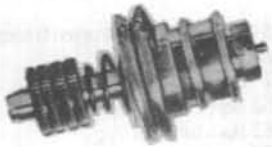
NEEDLE BAR
#127243 For Class: 96-87

PARTS AVAILABLE SEPARATELY:
#51229 Thread Guide Screw
#127245 Thread Guide
#140119 Needle Clamp Screw
#127246 Needle Clamp Complete With Guide & Screw



TENSION COMPLETE
#52092 (#52397) (#270087) (#270279)

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE
#1560 Tension Nut
#2102 Tension Disc
#13710 Tension Spring
#32572 Tension Release Disc
#32574 Tension Release Pin
#50304 Tension Stud
#52082 Check Spring For Class: 95
#52083 Take-Up Spring Regulator Barrel
#52098 Stud & Nut
#52394 Check Spring For Class: 96



TENSION COMPLETE
#99692 For Classes: 188U & 188K

3 HOLE THREAD GUIDE
#52454

HOOK SHAFT
#52019 For Class: 95-1
#52070 For Class: 95-10
#52388 For Class: 96-10
#127292 For Class: 96-40
#142007 For Class: 95-40

SLACK THREAD REGULATOR
#20060

TENSION RELEASE LEVER
#43944

ALSO AVAILABLE:
#12329 Tension Release Lever Spring

SLACK THREAD REGULATOR
#52337

HOOK SHAFT BUSHING (FRONT)
#56107 For Classes: 95-10 & 96-10
#127005 For Classes: 95-40 & 96-40

HOOK SHAFT (UPRIGHT)
#127058 For Classes: 95-40 & 96-40
#52062 For Classes: 95-10 & 96-10

PRESSER BAR LIFTER
#52016

PRESSURE REGULATING THUMB SCREW
#688

PRESSER BAR
#12391

ALSO AVAILABLE:
#11167 Presser Bar Spring (Light)
#127108 Presser Bar Spring (Heavy)

TAKE-UP COMPLETE WITH LINKS
#52054

PARTS AVAILABLE SEPARATELY:
#775 Needle Bar Connecting Link Cap Screw
#11204 Thread Take-Up Lever Link Hinge Pin
#24040 Needle Bar Connecting Link
#24041 Needle Bar Connecting Stud
#52021 Thread Take-Up Crank
#52025 Thread Take-Up Lever, Complete

THREAD TAKE-UP LEVER, COMPLETE
#52025 (#546819)

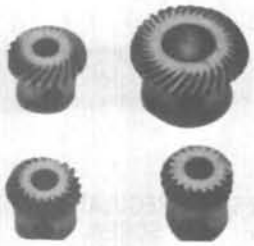
TAKE-UP LEVER (HALF)
#52022

THREAD EYELET BUSHING
#52130 For Class: 95

STITCH REGULATING SCREW
#818

TAKE-UP CRANK
#52021 (#52216)

INSIDE LEATHER BELT
#40258 For Class: 95-1



GEARSET
#GS4

SET OF 4 GEARS CONSISTING OF:
Gear Set Upper (1 ea. #142072 & #142074)
Gear Set Lower (1 ea. #142077 & #142078)

BALANCE WHEEL
#52187 (#142033) For Classes: 95-1 to 95-40 & 96-1 to 96-40
#142031 For Classes: 95-60 to 95-100 & 96-60 to 96-100

FACE PLATE
#52052

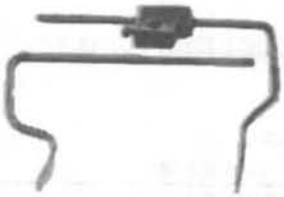
FACE PLATE THREAD GUIDE (UPPER)
#52170

FACE PLATE THREAD GUIDE (LOWER)
#52053

SLIDE PLATE COMPLETE
#12432 (#24810)

ALSO AVAILABLE:
#4307 Slide Plate Spring

ARM SIDE COVER
#12193



QUILTER
#25990 (#120485)

SWING GAUGE
#120428

T-GAUGE
#25878

3-CORNER GAUGE
#25873 (#26682)

OTHER PARTS AVAILABLE FOR Classes: 95, 96, 195K & 196K (Not Illustrated)

#1518 Feed Conn. Link Hinge Nut
#5598 Knee Lifter Bell Crank Complete
#12240 Lifting Lever Pin
#12241 Lifting Lever Link
#12398 Tension Release Lever Pin
#12403 Spool Pin
#12416 Lifting Lever Conn. Rod Joint
#24079 Drip Pan For Class: 95
#40393 Bobbin Case Latch Complete
#44212 (#139637) Drip Pan For Class: 96
#52027 Thread Eyelet
#52028 Lifting Lever Conn. Rd.
#52171 Thread Eyelet for Needle Bar Bushing

POPULAR SCREWS FOR Classes: 95, 96, 195K & 196K

#144 Back Wheel Screw
#190 Foot Bar Screw
#208 Feed Dog Screw (Long)
#375 Feed Connecting Link Hinge Screw
#448 Balance Wheel Set Screw
#591 Bobbin Case Tension Spring Regulating Screw
#592 Bobbin Case Latch Screw
#691 Needle Plate Screw
#704 Bobbin Case Holder Position Bracket Screw
#802 Lifting Lever Screw
#1053 Needle Guard Screw
#1253 Hook Set Screw
#1367 Gib Screw
#1380 Bobbin Case Tension Spring Screw
#50117 Feed Dog Screw (Short)

PARTS FOR SINGER

CLASSES: 99W & 299U

RECOMMENDED NEEDLES: 142x5 (1413)

THREAD AND CORD CUTTING BLADE (MOVABLE)
#253647

THREAD AND CORD CUTTING BLADE (STATIONARY)
#548865

BUTTONHOLE KNIFE
#548935 (#253699) For Class: 299U

THREAD AND CORD CUTTING BLADE (STATIONARY)
#253773 (Uses #175 Screw) For Classes: 99W120 & 123

BUTTONHOLE CUTTING BLOCK
#253698 ¾" For Class: 99W123
#253697 ⅝" For Class: 99W123

BUTTONHOLE CUTTING KNIFE
#548936 (#253699) (#253516)
Eye: .126x.180 For Class: 299U
#256654 Eye: .135x.228 For Class: 299U
#548886 Eye: .120x.180 For Class: 299U

CUTTING BLOCK
#548836 ⅝" Hole For Class: 299U
#548837 ¾" Hole For Class: 299U

GUARD FOR THREAD & CORD CUTTING BLADE
#253775 For Class: 299U

LOOPER THREADED
#548232 For Class: 299U

LOOPER NON-THREADED
#548231 For Class: 299U

LOOP RETAINER (LEFT)
#548205 For Class: 299U

LOOP RETAINER (RIGHT)
#548207 For Class: 299U

NEEDLE THREAD WASTE LOOP REMOVER
#548851 For Class: 299U

LOOP RETAINER & LOOPER THREAD STRIPPER
#548210 For Class: 299U

LOOP RETAINER (LEFT)
#256245 For Class: 99W

LOOP RETAINER (RIGHT)
#256258 (#256246) For Class: 99W

LOOPER THREADED
#252507 For Class: 99W

LOOPER NON-THREADED
#256244 (#253472) For Class: 99W

WORK CLAMP LEVER SLEEVE PIN
#232105

LOOPER DRIVING BAR
#548245 For Class: 299U

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

PARTS FOR SINGER

CLASSES: 107G, 107W, 140W, 143W, 307G, 457G & 457U

RECOMMENDED NEEDLES:

Generally: 135x5 (1945), 135x7 (1901) & 135x9 (1902)

For Classes: 457G & 457U: 135x53 (1906)

HINGED FOOT
#210569 (#411215) Regular
#210569T Teflon Base

HINGED FOOT (FOR STITCHING ON FINE LINGERIE)
#241375

CHAIN CUT-OFF FOOT
#210569CO

PARTS AVAILABLE SEPARATELY:
#210569COS Replacement Springs

HINGED BLANK FOOT (SOFT)
#S107B

HINGED BLANK FOOT (SOFT) WITH RAISED BLOCK
#S107RB

BINDER FOOT
#210569B

USED FOR FEATHER STITCHING

PRESSER FOOT
#503595 For Class: 457G140

FOOT SHANK
#210620

FOOT BOTTOMS
#S549 9/16 9/16" Wide
#S549 5/8 5/8" Wide
#S549 3/4 3/4" Wide
#S549 1 1" Wide
#S549 11/4 1 1/4" Wide
#S549 11/2 1 1/2" Wide
#S549 2 2" Wide

PRESSER FOOT
#210773 For Class: 107 W3

PRESSER FOOT (CLOSED TOE)
#210568 (#203028)

DOUBLE ROLLER PRESSER FOOT
#S520

PRESSER FOOT
#503660

PRESSER FOOT WITH FINGER GUARD
#503818
For Class: 457U

FOR GENERAL ZIG ZAG STITCHING

PRESSER FOOT
#210562

FOR DECORATIVE STITCHING

PRESSER FOOT
#503736

PRESSER FOOT
#503896

TAPE SIZE ADJUSTABLE FOOT
#S457AT For Class: 457G

ALSO AVAILABLE:
#S457ATS Screw

FOR Classes: 107G, 107W, 140W, 457G, ETC.

LEFT COMPENSATING ZIG-ZAG FOOT WITH ADJ. MARGIN
#3406

RIGHT COMPENSATING ZIG-ZAG FOOT WITH ADJ. MARGIN
#3407

LEFT COMPENSATING ZIG-ZAG FOOT WITH ADJ. MARGIN 3 STITCH
#3706

RIGHT COMPENSATING ZIG-ZAG FOOT WITH ADJ. MARGIN 3 STITCH
#3707

THROAT PLATE
#210600 (#241371) Regular
#210600T Teflon Coated
#210600S Soft

THROAT PLATE WITH LACE GUIDE
#210599 (#242118) (#210607)

14 TEETH FEED DOG
#210518 Regular
#210518R Rubberized
#210518D Diamond Cut

15 TEETH FEED DOG
#502547 (#502547-001)
For Class: 457G

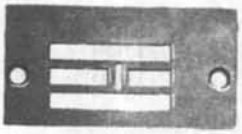
★ Both **#210518** and **#502547** Feeders Can Be Used With Either **#210600** or **#210599** Needle Plates

BLACK THROAT PLATE WITH LACE GUIDE
#210598 For Class: 107W1

FEED DOG
#210517

ALSO AVAILABLE:
#210597 Black Throat Plate Without Lace Guide For Class: 107W1

THROAT PLATE & FEED DOG FOR Classes: 107W50, 107G253, 143W18, ETC.

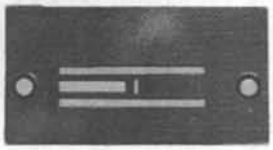


THROAT PLATE
#210603

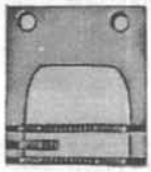
FEED DOG
#210523

THROAT PLATE & FEED DOG FOR CLASSES: 107W1 & 143W2

★ Used For General Zig-Zag Stitching On Fine Lingerie



THROAT PLATE
#241372

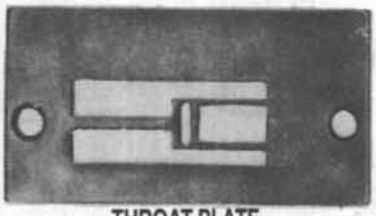


FEED DOG
#241373

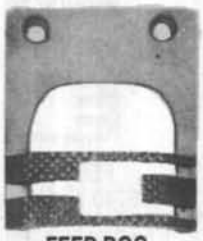
THROAT PLATE & FEED DOG FOR Classes: 107W3 & 143W3

THROAT PLATE
#210774

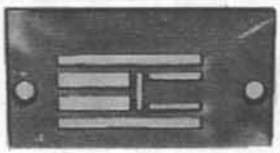
FEED DOG
#210767 (#503692) Regular
#210767D Diamond Cut



THROAT PLATE
#210601



FEED DOG
#210521

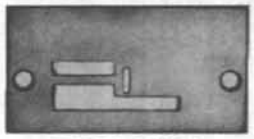


THROAT PLATE
#503605

FEED DOG
#266008

ALSO AVAILABLE:
#266008RT Feed Dog With Regular Teeth

THROAT PLATE & FEED DOG FOR Classes: 107W1, 107W15, 107G35, 107G201, 107G235, 143W2, etc.



THROAT PLATE
#210596

FEED DOG
#210516

ALSO AVAILABLE:
#224485 Throat Plate For Binding Blankets

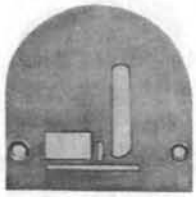
THROAT PLATE & FEED DOG FOR Class: 457G

★ Generally used For Feather Stitching On Class: 457G140

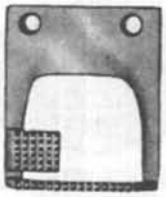
THROAT PLATE #503733

FEED DOG #503734

★ Recommended For Use With Presser Foot#503736 or #503595

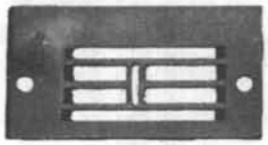


THROAT PLATE
#S210ZBP



FEED DOG
#S210ZBF

★ Recommended For Use With Binder Foot #210569B



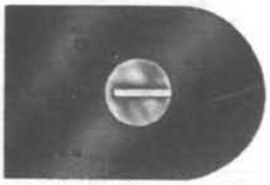
THROAT PLATE
#503682

FEED DOG
#503683 (#503686)

FEED DOG
#503743 For Class: 457G130

★ For Use With #503682 Throat Plate

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.



THROAT PLATE COMPLETE
#233204 For Class: 107W102

THROAT PLATE COMPLETE CONSISTS OF:
#233202 Throat Plate (1)
#233201 Needle Plate (1)
#200321 Screw (2)
#233203 Plate Body Spring (3)
#233223 Spring Washer (3)
#200138 Screw (6)
#234452 Needle Plate Locking Slide (1)
★All Parts Above Are Available Separately

HOOK & BASE
#210533 (#224460) (#241396) (#224433)

ALSO AVAILABLE:
#210533E-Z Hook & Base
#224460E-Z

ALSO AVAILABLE:
#224442 Bobbin Case Cap & Hook Base
#224443 Hook, Base & Bobbin Case Cap Complete
#210533SN (#224446) Hook & Base For Synthetic Threads
#210533H Heavy Hook & Base For Sewing Carpets & Other Heavy Materials
#224460H
#210533HSB Hook For Speedbinder
#224428 Hook & Base For Classes: 107W100, 101, 102 & 103
#210536 Hook Gib
#210846 (#263014) Hook Base
#224447 Synthetic Hook & B/C Cap Complete

HOOK & BASE
#502718 (#417664) For Class: 457G

ALSO AVAILABLE:
#417664E-Z Hook & Base
#502718E-Z Hook & Base
#502527 Hook Base
#502531 Bobbin Case Cap & Hook Base Complete
#502534 (#417663) Bobbin Case Cap & Hook Base Complete
#502538 Hook Gib

HOOK & BASE WITH SPECIAL HARD POINT
#508508 (#502718HP) (#509059)
For Class: 457G

HOOK & BASE
★ .05 Longer Point For Making Longer Stitches
#509083 (#34822)

ALSO AVAILABLE:
#509083HP Hook & Base With Special Hard Point

FOR Classes: 457G, 457U

HOOK WITH COBALT TIP
#509083C0B (#509083CT)

HOOK BASE
#210846 For Classes: 107W, 107G, 143W & 307G

FOR Classes: 107W100, 101, 102 & 103

HOOK & BASE
#224428 (Hirose Number: H.S.H. 102)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

BOBBIN CASE CAP FOR Classes: 107G, 107W, 143W, & 307G

#241404 (#224441) (#210915) (#263109)

ALSO AVAILABLE:
#241404E-Z (#224441E-Z)
#241404M (#224441M)
(#210915M) Magnetic Cap
#210914 Latch, Complete
#210845 Tension Spring Flat
#263110 Tension Spring Forked
#224442 Cap **(#224441)** and Base **#210846** Complete

NO BACK-LASH BOBBIN CASE CAP AND BRAKE SPRING FOR Classes: 107G, 107W, 143W & 307G

#241404NBL
(#224441NBL) (#210915NBL)
No Back-Lash Cap

#NBL224
Brake Spring For
#241404NBL Cap

BOBBIN CASE CAP
#502530 (#508958) For Class: 457G

ALSO AVAILABLE:
#502530M Magnetic Bobbin Case Cap
#502530NBL No Back-Lash Bobbin Case Cap
#210736 Latch Spring
#502529 (#271786) Latch
#508530 (#271964) Tension Spring
#NBL502 Brake Spring For #502530NBL
#502530E-Z

BOBBIN CASE CAP FOR Classes: 107W100, 101, 102, & 103, 133W, & 140W

#224418

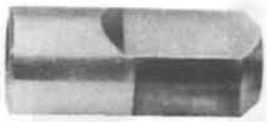
ALSO AVAILABLE:
#224312 Tension Spring
(#224421)

BOBBIN
#210530 (#263099)

ALUMINUM BOBBIN
#502526 (#233028)

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

HOOK SHAFT COMPLETE
#508913 (#502568) (#411123) For Class: 457G



HOOK SHAFT BUSHING COMPLETE
#502676 (#502581) For Class: 457G

FEED BAR HINGE PIN
#502546 For Class: 457G

LIFTING LINK
#502545 For Class: 457G

BOBBIN CASE OPENING LEVER CRANK HINGE STUD
#210932

BOBBIN CASE STOP (FINGER)
#210764

BOBBIN CASE STOP
#242002 For Class: 107W50

BOBBIN CASE STOP
#224311 For Class: 107W102

BOBBIN CASE STOP
#502536 For Class: 457G

HOOK GIB
#210536 For Class: 107W

HOOK GIB
#502538 For Class: 457G

HOOK SHAFT BUSHING COMPLETE
#210621 (#241398)

HOOK SHAFT OIL FILTER FELT (WICK)
#502928 For Class: 457G

HOOK DRIVING BEVEL PINION
#210614

HOOK SHAFT BEVEL GEAR
#210615

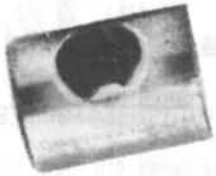
HOOK GEAR
#224422 For Class: 107W102

HOOK GEAR
#224329 For Class: 107W102

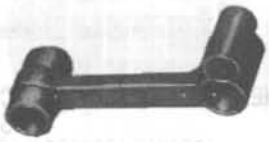
HOOK POSITION SCREW
#200915

ALSO AVAILABLE:
#200145 Hook Set Screw For Class: 107W

NEEDLE BAR CONNECTING LINK GUIDE BLOCK GIB
#241342 For Class: 143W



NEEDLE BAR CONNECTING STUD SWIVEL
#210882 (#210545)



NEEDLE BAR CONNECTING LINK
#210543 For Class: 107W102
#224340 For Class: 107W102

NEEDLE BAR CONNECTING LINK
#265844 (#265834) For Class: 143W

NEEDLE BAR CONNECTING LINK STUD
#202333

NEEDLE BAR CONNECTING LINK STUD
#241344 For Class: 143W

NEEDLE BAR CONNECTING STUD COMPLETE
#210585 (#241346)

NEEDLE BAR FRAME HINGE STUD
#210548

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

NEEDLE BAR FRAME
#210546 For Class: 107W
#241348 For Class: 143W

ALSO AVAILABLE:
#210557 Needle Bar Frame, Pitman, Eccentric Stud For Classes: 107W1 & 4

NEEDLE BAR YOKE ASSEMBLY
#508879 For Class: 457G

NEEDLE BAR (NEW) STYLE COMPLETE WITH THREAD GUIDES & SCREWS
#224317 (#210884) (#241367) For Classes: 107W & 143W

PARTS AVAILABLE SEPARATELY:
#200125 Needle Set Screw
#200175 Thread Guide Screw
#249270 Thread Guide

NEEDLE BAR COMPLETE WITH THREAD GUIDE AND SCREWS
#502906 (#502993) For Class: 457G

PARTS AVAILABLE SEPARATELY:
#233 Needle Set Screw
#238 Thread Guide Screw
#502597 Needle Bar Thread Guide

NEEDLE BAR CRANK
#210725 For Class: 107W

NEEDLE VIBRATOR GEAR
#210699

NEEDLE VIBRATOR PINION
#210700

FEED BAR
#210512 For Class: 107W

FEED REGULATING SPINDLE
#202310

FEED BAR SLIDE BLOCK
#202276

TAKE UP AUXILIARY
#210591

TAKE UP LEVER DRIVING STUD
#202399

TAKE UP LEVER HINGE STUD
#202400

ROTARY TAKE-UP
#509087 (#502655)
For Class: 457G

TAKE UP LEVER
#244059 (#202398)
#224372 For Classes: 107W100 & 102
#234144 For Class: 107W13

PRESSER BAR POSITION GUIDE
#202337

PRESSER BAR POSITION GUIDE LEVER
#202338

PRESSER BAR LIFTER
#202554 (#202671)

PRESSER BAR SPRING
#202343 (#506774)

PRESSER BAR LIFTING BRACKET
#508268 (#508300)
For Class: 457G

PARTS AVAILABLE SEPARATELY:
#500280 Screw

PRESSER BAR
#244033

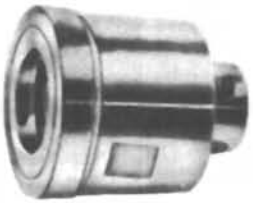
PRESSER BAR WITH SCREW
#502948 (#502695) For Class: 457G

PARTS AVAILABLE SEPARATELY:
#500256 Screw

ARM SHAFT
#241425 For Class: 143W

ARM CAP SCREW WASHER
#202248

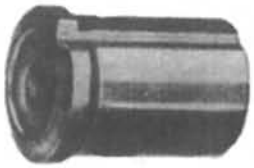
ARM SHAFT BUSHING (BACK)
#240802 (#420768)



ARM SHAFT BUSHING COMP WITH BALL BEARING (BACK)
#240057

ARM SHAFT BUSHING BALL BEARING WITH COLLAR (BACK)
#240055

ARM SHAFT BUSHING BALL BEARING (BACK)
#249440



ARM SHAFT BUSHING (FRONT)
#207080

CAM SHAFT BUSHING (BACK)
#411053 For Classes: 457G & 457U

SHAFT
#508550 For Class: 457G140 New Style Machines

ARM SHAFT
#202249

ARM SHAFT CONNECTING BELT (FABRIC)
#210503
#224303 For Classes: 107W100 & 107W102
#506726 For Class: 307G2

ARM SHAFT CONNECTING BELT (NEOPRENE)
#224400
#502508 For Class: 457G

ARM SHAFT OIL PACKING THUMB SCREW
#200502

TENSION COMPLETE
#244062 (#263107) (#202409)

TENSION COMPLETE
#502663 For Class: 457G

TENSION THUMB NUT
#1560 For Class: 457G Tension

TENSION RELEASE WASHER
#244061 (#202405)

TENSION STUD
#200625

TENSION WHEEL WASHER (FELT)
#202079 For Class: 457G Tension

TENSION RELEASING PIN
#270086 For Class: 457G Tension

TENSION SPRING
#202407 (#223438)

ALSO AVAILABLE:
#202407H Heavy Tension Spring

TENSION SPRING WASHER
#263106

TENSION RELEASING DISC
#272218 For Class: 457G Tension

TENSION WHEEL
#272221 For Class: 457G Tension

TENSION DISC (PLAIN)
#244048 (#202402)

TENSION DISC (WITH EAR)
#244049

TENSION SPRING
#272219 For Class: 457G Tension

TENSION STUD, COMPLETE
#276225 For Class: 457G Tension

ALSO AVAILABLE:
#272220 Tension Stud Washer (Steel)

TENSION NUT
#201572

CHECK SPRING
#202410

TENSION THREAD TAKE-UP SPRING
#502668 For Class: 457G Tension

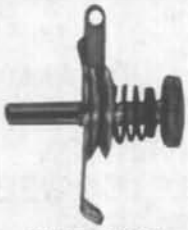
TENSION TAKE-UP SPRING REGULATOR COMPLETE
#502698 For Class: 457G Tension

THREAD GUIDE
#224387 (#224542)

THREAD GUIDE (UPPER)
#210592

TAKE-UP GUARD COVER SPRING CATCH
#276508 For Class: 457G Tension

OLD STYLE BRACKET FOR PRE-TENSION
#411021 (#502699) For Pre-Tension
#411017 For Class: 457U



PRE-TENSION
#411017 (#502658) (#376077)
For Classes: 457U & 457G

PARTS AVAILABLE SEPARATELY:
#210958 Stud Collar
#210993 Sleeve
#272208 Spring
#411018 Stud
#411020 Adjusting Nut Spring
#541181 Adjusting Nut

TENSION COMPLETE
#508179 For Classes: 107G, 201, 203 & 253

PARTS AVAILABLE SEPARATELY:
#201572 Thumb Nut
#202410 Thread Controller Spring
#223438 Spring
#244048 Disc, Plain
#244049 Disc, With Ear
#263547 Release Washer
#263548 Releasing Pin
#263549 Spring Washer
#263550 Stud Washer
#263552 (#416408) Thread Controller Spring Regulator With #50305
#350613 Stud

TENSION COMPLETE
#411025 (#502945) For Class: 457U

CONSISTING OF AND AVAILABLE SEPARATELY:
#50305 Tension Stud Set Screw
#272219 Tension Spring
#411026 Regulator With #50305
#411152 Tension Felt Washer (2 Used)
#411153 Thread Take-Up Spring
#411154 Tension Thumb Nut Lock Washer
#411155 (#411156) Tension Wheel
#411158 Tension Stud With #272220 Washer
#509076 Tension Releasing Disc
#541182 Thumb Nut

PLUNGER (UMBRELLA) (LONG SHAFT)
#502587-002 For Class: 457G

ALSO AVAILABLE:
#502587-001 Plunger (Umbrella) (Short Shaft) For Class: 457G

THREAD CUTTER
#508518 (#411350) For Classes: 457G1 & 5

THREAD CUTTER
#502670 For Class: 457G

THREAD CUTTER
#411088 For Class: 457U

MOVABLE KNIFE
#509012
For Class: 457U435

STATIONARY KNIFE
#509015
For Class: 457U435

THREAD PULL OFF
#502666 For Class: 457G

THREAD GUIDE
#502665 For Class: 457G

THREAD GUIDE
#502667 For Class: 457G

THREAD GUIDE (UPPER)
#210955

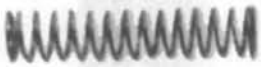
THREAD GUIDE
#276051 For Class: 457G

THREAD GUIDE (LOWER)
#210593 (#241362)

THREAD GUIDE (LOWER)
#210788 (#224378) For Classes: 107G300 & 302, 107W100 & 102

THREAD GUIDE (LOWER)
#210954

THREAD GUIDE (SPOOL PIN)
#202412



KNEE LIFTER LIFTING ROD SPRING
#502586 (#502592) For Class: 457G

THREAD RETAINER
#411092 For Class: 457U

KNEE LIFTER CONNECTING LEVER LIFTING ROD SPRING
#206628

BED SHAFT GEAR
#502519 (#411002) For Class: 457G
★ Used With Gear #502567

HOOK DRIVING SHAFT HELICAL GEAR
#502567
For Class: 457G

HOOK SHAFT BEVEL GEAR
#502715 (#502569)
For Class: 457G

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

MATED GEAR SET
#508888 (#417058) Consists of: Needle Vibrating Worm Gear & Needle Vibrating Worm Wheel (Fiber) For Class: 457U

NEEDLE VIBRATING CAM
#502969 (#411146)
For Classes: 457G & 457U135

FOR Class: 457U

HOOK DRIVE SHAFT GEAR
#411003

BALANCE WHEEL
#244090 (#244074) (#244063)
For Class: 107W

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

BALANCE WHEEL WITH BEARING
#411385 (#272227) For Class: 457G

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#272142 (#270004) Bearing
#272227DG Double Groove Balance Wheel For Use With Pullers

FOOT LIFTER LEVER SPRING
#227561

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

KNEE LIFTER ROCK SHAFT (BLACK FINISH)
#502589 For Class: 457G

KNEE LIFTER CONNECTING LEVER LIFTING ROD
#202447 (#224320)

SWING GAUGE COMPLETE ON HALF MOON PLATE
#107SG

BED PLATE (BACK-HALF MOON)
#210505

FACE PLATE
#210681 (#210511)

SLIDE PLATE
#508507 (#502522)
For Class: 457G

SLIDE PLATE COMPLETE (FRONT)
#210616

ALSO AVAILABLE:
#210617 Slide Plate Spring

ARM TOP COVER
#242102

HOOK SHAFT GEAR BOX COVER GASKET
#502574 For Class: 457G

BED SHAFT GEAR BOX COVER GASKET
#502521 For Class: 457G

ARM COVER TOP GASKET
#502909 For Class: 457G

ARM COVER (BACK) GASKET
#502833 For Class: 457U

MACHINE BASE & OIL RESERVOIR GASKET
#502639 (26½" Long)
#502640 Short Type (9¼" Long)
#508503 (#411173) For Classes: 457G130, 135 & 155 (38½" Long)

ARM COVER (FRONT) GASKET
#502770 For Class: 457U

HOOK SHAFT BUSHING CAP GASKET
#502572 For Class: 457U

ARM OIL SHIELD (AERATED PLASTIC)
#502890 For Class: 457U

SPRING CATCH SCREW NUT
#504507

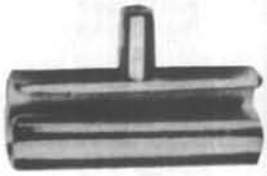
NUT
#201531 For Classes: 107W & 143W

BED PLUG (BACK)
#502885 For Class: 457U

BED PLUG (FRONT & REAR)
#502884 For Class: 457U

HOOK SHAFT GEAR BOX PLUG
#502577 For Class: 457U

BED SHAFT BUSHING (CENTER) OIL HOLE PLUG
#502752 For Class: 457U



METAL HINGE
#540522 For Class 457U

POPULAR SCREWS FOR Classes: 107G, 107W, 140W, 143W, 307G, 457G & 457U

#208 Feed Dog Screw For Class: 307G
#223S Needle Set Screw For Class: 457G
#237 Thread Cutter Screw
#238 Needle Bar Thread Guide Screw For Class: 457G
#691 Needle Plate Screw For Class: 307G
#50190 Guide Thumb Screw For Class: 307G
#50379 Needle Set Screw
#50624 Feed Dog Screw For Class: 457G
#51369 Needle Vibrating Adjusting Crank Pinch Screw
#200074 Presser Foot Screw
#200106 Feed Dog Screw
#200246 Base Plate Spring Screw
#200577 Needle Plate Screw
#200592 Bobbin Case Tension Spring Screw
#201016 Bobbin Case Tension Spring Regulating Screw

MORE POPULAR SCREWS FOR Classes: 107G, 107W, 140W, 143W, 307G, 457G & 457U

#350419 (#417023) Balance Wheel Adjusting Screw
#500244 Throat Plate Screw For Class: 457G
#500246 Thread Guide Screw For Class: 457G
#500250 Machine Leg Screw For Class: 457U
#500256 Presser Foot Screw For Class: 457G
#500280 Screw For #508268 Presser Bar Lifting Bracket For Class: 457G
#500306 Hook Set Screw For Class: 457G
#504105 Knee Lifter Knee Plate Set Screw For Class: 457U
#544284 Arm Cover Screw For Class: 457U
#544287 Bed Shaft Gear Box Cover Screw For Class: 457U
#545136 Needle Vibrating Cam Set Screw For Class: 457U

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

PARTS FOR SINGER

CLASSES: 108W, 108K, 108U, 151W & 151K

RECOMMENDED NEEDLES:

For Classes: 108W, 108K, 151W & 151K: 135x1 (1451)

For Class: 108U: 135x1 (1451-01)

PRESSER FEET FOR Class: 108W20

VIBRATING PRESSER FOOT (INSIDE) #224708

LIFTING PRESSER FOOT (OUTSIDE) #224703

PRESSER FEET FOR Class: 151W1

★Inside & Outside Foot Set: #20857 1/2

VIBRATING PRESSER FOOT (PLAIN) (INSIDE) #208572

LIFTING PRESSER FOOT (PLAIN) (OUTSIDE) #208571 (#224501)

PRESSER FEET FOR Class: 151W3

★Inside & Outside Foot Set: #22452 1/2

VIBRATING PRESSER FOOT (BINDER) (INSIDE) #224522 (#208316)

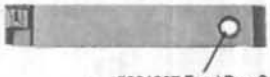
LIFTING PRESSER FOOT (BINDER) (OUTSIDE) #224521 (#208317)

FEED DOG #224743 For Class: 108W

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

BINDER PLATE & FEED DOG FOR Class: 108W3

BINDER PLATE #208314



FEED DOG #208315

THROAT PLATE & FEED DOG FOR Classes: 108W20 & 21 AND 108K20

THROAT PLATE #224707

FEED DOG #224704

THROAT PLATE & FEED DOG FOR Classes: 151W1 & 151K1

THROAT PLATE #224543

FEED DOG #208536

THROAT PLATE & FEED DOG FOR Classes: 151W3 & 151K3

THROAT PLATE #224549

FEED DOG #208315

HOOK & BOBBIN CASE #244088 (#224750) (#247791) For Class: 108W

ALSO AVAILABLE: #206852 Hook Gib

HOOK & BASE #224545 (#224579) (#224580) For Class: 151W

ALSO AVAILABLE:
#210846 Hook Base
#224442 Hook Base & Bobbin Case Cap

BOBBIN CASE #202533 (#420739) For Class: 108W

ALSO AVAILABLE: #202716 Tension Spring

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

BOBBIN CASE CAP #241404 (#224441) (#210915) (#271864) For Classes: 151W & 151K

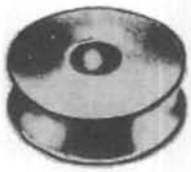
ALSO AVAILABLE:
#263110 Tension Spring
#210845 Tension Spring
#224421 (#224312) Tension Spring

MAGNETIC BOBBIN CASE CAP
#241404M (#224441M) (#210915M)
For Classes: 151W & 151K

NO BACK-LASH BOBBIN CASE
#224441NBL (#241404NBL) (#210915NBL)

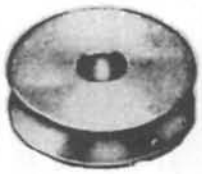
ALSO AVAILABLE:
#NBL224 Replaceable Brake Spring

BOBBIN
#202265 For Class: 108W

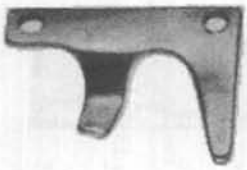


ALUMINUM BOBBIN
#202265A For Class: 108W

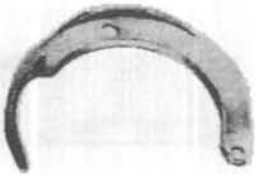
BOBBIN
#210530 (#263099)
For Class: 151W



ALUMINUM BOBBIN
#502526 (#233028)
For Class: 151W

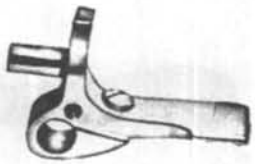


BOBBIN CASE STOP
#263145

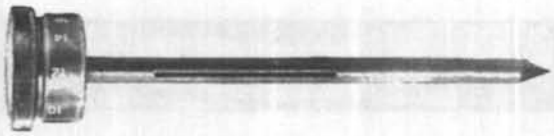


HOOK GIB
#206852 For Class: 108W20
#263122 For Class: 151W

PRESSER BAR POSITION GUIDE
#202337



PRESSER BAR LIFTING BRACKET
#208555 (#264526)



FEED REGULATOR SPINDLE
#208540 For Classes: 108W & 151W

PRESSER BAR POSITION GUIDE LEVER
#202338

VIBRATING PRESSER BAR
#208562

PRESSER BAR LIFTER
#202554 (#202671)

PRESSER BAR CONNECTING LINK
#208563 For Class: 108W

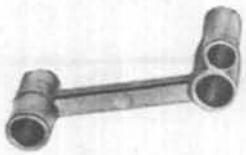
PRESSER BAR
#208566

NEEDLE BAR
#208526

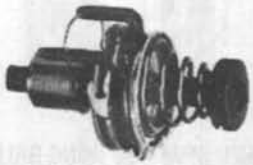
PART AVAILABLE SEPARATELY:
#200141 Needle Set Screw

NEEDLE BAR CONNECTING STUD
#208552

NEEDLE BAR CONNECTING LINK STUD
#202333



NEEDLE BAR CONNECTING LINK
#208551



TENSION COMPLETE
#244062 (#263107) (#202409)

TENSION PARTS AVAILABLE SEPARATELY:
#200625 Tension Stud
#201572 Tension Nut
#202407 (#223438) Tension Spring
#202410 Check Spring
#244048 (#202402) Tension Disc (Plain)
#244049 Tension Disc (With Ear)
#244061 (#202405) Tension Release Washer
#263106 Tension Spring Washer

NEEDLE BAR & NEEDLE PLATE CARRIER FRAME
#208549 (#208549-717)
For Classes: 108W & 108K

TAKE-UP LEVER
#244059 (#202398)

TAKE-UP (AUXILIARY)
#202397 For Class: 108W

LIFTING BELL CRANK DRIVING CRANK
#208546

LIFTING BELL CRANK DRIVING CRANK LINK
#208547

TAKE-UP LEVER DRIVING STUD
#208557

LIFTING BELL CRANK
#208545 For Classes: 108W & 151W

TAKE-UP LEVER HINGE STUD
#202400

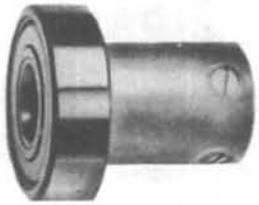
THREAD GUIDE
#208574 For Class: 108W

ARM SHAFT BUSHING COMPLETE WITH BALL BEARING (BACK)
#240057

ARM SHAFT BUSHING (BACK)
#240802 (#420768)
For Class: 108W

ARM SHAFT BUSHING BALL BEARING (BACK)
#249440

ARM SHAFT BUSHING (FRONT)
#420749



ARM SHAFT BUSHING BALL BEARING WITH COLLAR (BACK)
#240055

ARM SHAFT
#208523

ARM SHAFT OIL PACKING THUMB SCREW
#200502

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

ARM SHAFT CONNECTING BELT (NEW-STYLE) (3 LINK)
#224513 For Class: 108W

ARM SHAFT CONNECTING BELT (OLD-STYLE) (1 LINK)
#202530 For Class: 108W

ARM SHAFT CONNECTING BELT
#263105 For Class: 151W

BED SLIDE PLATE (BACK)
#208570

BALANCE WHEEL
#244090 (#244074) (#244063)

CYLINDER COVER
#224702 For Class: 108W20

SLIDE PLATE COMPLETE (FRONT)
#210616

SLIDE PLATE SPRING
#210617

NUT
#201562 For Class: 108W

OTHER PARTS AVAILABLE FOR Classes: 108W, 151W & 151K (NOT ILLUSTRATED)

#202412 Thread Guide (Spool Pin)
#202415 Thread Guide
#225708 Binder Spring Base Spring
#240034 Thread Guide (3 Hole)

POPULAR SCREWS FOR Classes: 108W, 108K, 151W & 151K

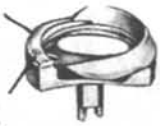
#200074 Presser Foot Screw
#200462 Face Plate Screw
#200577 Needle Plate Screw
#200246 Binder Swing Base Spring Screw
#200592 Bobbin Case Tension Spring Screw For Class: 151W
#200594 Bobbin Case Tension Spring Screw For Class: 108W
#200984 Tension Regulator Spring Screw For Class: 108W
#201016 Bobbin Case Tension Spring Screw For Class: 108W

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

PARTS FOR SINGER

FOR CLASSES: 110W & 110K

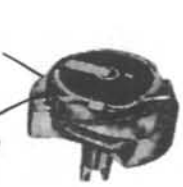
RECOMMENDED NEEDLES: 16 x 4 (2174)



HOOK ONLY WITH GIB
#203803 (#221216)

PARTS AVAILABLE SEPARATELY:
#203251 Gib
#201253 Screw

HOOK & BOBBIN CASE
#237796 (#203804)
(#237790) (#203671)



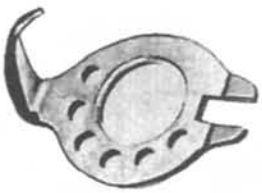
HOOK & BOBBIN CASE
#238250 (#236121)

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#238250E-Z Hook & Bobbin Case
#203525 Gib
#201253 Gib Screw
#203523 Hook & Gib Less Base
#203523E-Z

HOOK WASHER
#213018 (#203507)
★ Also Used For Classes: 21W & 45W

HOOK GIB
#203251

BOBBIN CASE
#233765 (#233765E-Z)



BOBBIN CASE LEVER
#247623 (#263826)

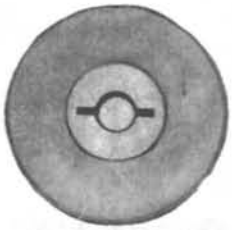
BOBBIN
#203470

ALSO AVAILABLE:
#203470PL Plastic

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PRESSER BAR COMPLETE WITH ROLLER FOOT
#233808

PARTS AVAILABLE SEPARATELY:
#202557 Roller Presser Bar (Hollow)
#202558 Roller Presser Arm Bracket Spring
#202559 Roller Presser Arm Bracket Spring Stop
#203427 Roller Foot Complete
#233807 Roller Presser Arm Bracket
#235088 Roller Presser Arm Bracket Position Collar



FEED WHEEL, COARSE
#237771 For Class: 110W124

ROLLER PRESSER, RATCHET TYPE ★WON'T REVERSE
#234214 (#241922) (#1907R)
1¼" Diameter Wheel, 3/16" Fine

ROLLER PRESSER ARM
#234215 For Roller Presser #234214

ROLLER PRESSER FOOT COMPLETE
#203432 ¾" Diameter Roller
#201951 ¾" Roller For **#203432** Foot

ROLLER PRESSER FOOT COMPLETE (LARGE)
#203432L ⅞" Diameter Roller
#201951L ⅞" Roller For **#203432L** Foot

ROLLER PRESSER FOOT COMPLETE
#203427 1¼" Diameter Roller
#201928 1¼" Roller For **#203427** Foot

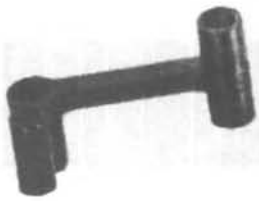
DOUBLE ROLLER PRESSER FOOT
#S520

- ★ For Sewing on Laminated Fabrics, Foam Rubber, Plastics and Leather, etc.
- ★ Excellent for the Belt and Leather Trade.
- ★ Stops Gathering and Uneven Stitches.

THROAT PLATE
#237741

NEEDLE BAR CRANK
#202692

NEEDLE BAR CONNECTING LINK STUD
#202333



NEEDLE BAR CONNECTING LINK
#238251

NEEDLE BAR ROCK FRAME SLIDE BLOCK
#202668

NEEDLE BAR ROCK FRAME POSITION BRACKET
#202666

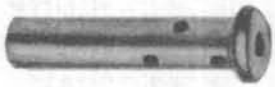
#237937 Needle Bar With #200141 Screw For Class: 110W124

PRESSER BAR SPRING
#207965 (#210948)

PRESSER BAR POSITION GUIDE LEVER
#202338

PRESSER BAR LIFTER
#202554 (#202671)

PRESSER BAR POSITION GUIDE
#202337



TAKE-UP LEVER HINGE STUD
#202400

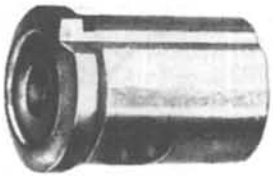
TAKE-UP LEVER DRIVING STUD
#202399

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

LIFTING (ARM) LEVER EXTENSION
#223733

FEED WHEEL DRIVING GEAR
#238605 (16 Stitch)
#238641 (12 Stitch)
#238642 (14 Stitch)

FEED WHEEL DRIVING PINION
#238618 (16 Stitch)
#238655 (12 Stitch)
#238656 (14 Stitch)



ARM SHAFT BUSHING (FRONT)
#207080

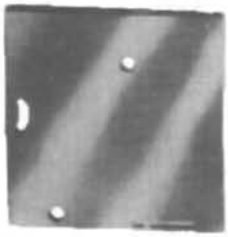
EDGE GUIDE ON SWITCH-UP BRACKET
#259006

THREAD GUIDE (UPPER)
#210955

THREAD GUIDE (LOWER)
#210954

TENSION COMPLETE
#244062

TENSION PARTS AVAILABLE SEPARATELY:
#200625 Tension Stud
#201572 Tension Nut
#202407 (#223438) Tension Spring
#202410 Check Spring
#244048 (#202402) (244007) Tension Disc (Plain)
#244049 (244008) Tension Disc (With Ear)
#244061 (#202405) Tension Release Washer
#263106 Tension Spring Washer



SLIDE PLATE (BACK)
#240003

ARM SHAFT OIL PACKING THUMB SCREW
#200502

POPULAR SCREWS FOR Classes: 110W & 110K

#691 Throat Plate Screw
#200096 Roller Presser Screw
#200141 Needle Set Screw
#200473 Face Plate Thumb Screw
#200555 Hook Bevel Gear Screw
#200594 Tension Spring Screw
#200984 Tension Spring Regulating Screw
#201253 Gib Screw

PART NUMBERS PRECEDED BY A DOT (•) ARE FOR THE CONSEW MACHINES LISTED IN THIS SECTION.

PARTS FOR SINGER & CONSEW

SINGER CLASSES: 111G, 111W, 211G, 211U & 211W
CONSEW CLASSES: 225 & 226
RECOMMENDED NEEDLES:
For Classes: 111G, 111W, 211G & 211W: 135 x 17 (3355).
For Class: 211U: 135 x 5 (1955-01) & 135 x 17 (3355-01)
★ PART NUMBERS WITH A DOT (•) BEFORE THE NUMBER ARE FOR CONSEW CLASSES: 225 & 226

FEET FOR CLASSES: 111W, 211W & 211G WALKING FOOT MACHINES (111W153, 111W155, ETC.)— ★ ALSO USED FOR CLASSES: 153W101, 103 & 104

REGULAR WALKING FEET

OUTSIDE
#240148 (#517538) •(#10663)

INSIDE
#240149 (#517692) •(#10661)

HEAVY DUTY WALKING FEET
★ Extra Wide With Short Toe

OUTSIDE
#240148H

INSIDE
#240149H

WALKING FEET WITH TEETH

★ Toe On Right Side

OUTSIDE #240135 | INSIDE #240158 | INSIDE, WITH LONG TURNED UP FRONT #240158SSP

ALSO AVAILABLE:

OUTSIDE #240130 | INSIDE #240154 | INSIDE #240600

WALKING FEET WITH TEETH

TOE ON LEFT SIDE

OUTSIDE FOOT #240517 | INSIDE FOOT #240518

WALKING FEET WITH TEETH

TOE ON LEFT SIDE

OUTSIDE FOOT #240133 | INSIDE FOOT #240153

WALKING FEET WITH TEETH

TOE ON LEFT SIDE

OUTSIDE FOOT #240551 | INSIDE FOOT #240552

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

WELTING FEET SETS

OUTSIDE FOOT | INSIDE FOOT

WELTING FEET SETS

#S32 1/8 Gauge Size: 1/8"
#S32 5/32 Gauge Size: 5/32"
#S32 3/16 Gauge Size: 3/16"
#S32 1/4 Gauge Size: 1/4"
#S32 5/16 Gauge Size: 5/16"
#S32 3/8 Gauge Size: 3/8"
#S32 1/2 Gauge Size: 1/2"
#S32 5/8 Gauge Size: 5/8"
#S32 3/4 Gauge Size: 3/4"

OUTSIDE FEET AVAILABLE SEPARATELY:

#S31 1/8 Gauge Size: 1/8"
#S31 5/32 Gauge Size: 5/32"
#S31 3/16 Gauge Size: 3/16"
#S31 1/4 Gauge Size: 1/4"
#S31 5/16 Gauge Size: 5/16"
#S31 3/8 Gauge Size: 3/8"
#S31 1/2 Gauge Size: 1/2"
#S31 5/8 Gauge Size: 5/8"
#S31 3/4 Gauge Size: 3/4"

INSIDE FEET AVAILABLE SEPARATELY:

#S30 for Sizes: 1/8", 5/32", 3/16", 1/4", 5/16", 3/8"
#S30 1/2 for Size: 1/2"
#S30 5/8 for Size: 5/8"
#S30 3/4 for Size: 3/4"

WELTING FEET WITH BACK CUT-OUT

★ Ideal For Sewing Around Corners

OUTSIDE FOOT | INSIDE FOOT

SETS: WELTING FEET WITH BACK CUT-OUT

#S68 1/8 Gauge Size: 1/8"
#S68 3/16 Gauge Size: 3/16"
#S68 1/4 Gauge Size: 1/4"
#S68 5/16 Gauge Size: 5/16"
#S68 3/8 Gauge Size: 3/8"
#S68 1/2 Gauge Size: 1/2"

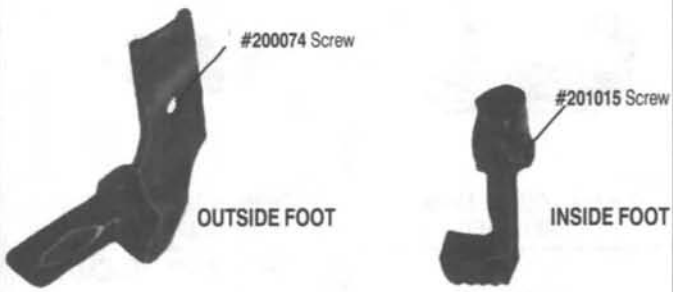
OUTSIDE FEET AVAILABLE SEPARATELY:

#240761 Gauge Size: 1/8"
#240548 Gauge Size: 3/16"
#240370 Gauge Size: 1/4"
#240781 Gauge Size: 5/16"
#240783 Gauge Size: 3/8"
#240785 Gauge Size: 1/2"

INSIDE FEET AVAILABLE SEPARATELY:

#240762 Gauge Size: 1/8"
#240549 (#240372) Gauge Size: 3/16"
#240371 Gauge Size: 1/4"
#240782 Gauge Size: 5/16"
#240784 Gauge Size: 3/8"
#240786 Gauge Size: 1/2"

SINGLE TOE WELTING FEET SETS WITH TEETH



OUTSIDE FOOT | INSIDE FOOT

SETS: SINGLE TOE WELTING FEET WITH TEETH

#240369/74 1/8" Set
#240567/69 3/16" Set
#240568/70 1/4" Set
#240134/57 5/16" Set

FEET AVAILABLE SEPARATELY:

#240374 Outside Foot: 1/8"
#240369 Inside Foot: 1/8"
#240567 Outside Foot: 3/16"
#240569 Inside Foot: 3/16"
#240570 Inside Foot: 1/4"
#240568 Outside Foot: 1/4"
#240134 Outside Foot: 3/8"
#240157 Inside Foot: 3/8"

DOUBLE TOE WELTING FEET SETS WITH TEETH

OUTSIDE FOOT

INSIDE FOOT

SETS: DOUBLE TOE WELTING FEET WITH 4 TEETH

#240567/69D 3/16" Set **#240568/70D** 1/4" Set

FEET AVAILABLE SEPARATELY:

#240567D Outside Foot: 3/16"
#240568D Outside Foot: 1/4"
#240569D Inside Foot: 3/16"
#240570D Inside Foot: 1/4"

NEW-STYLE DOUBLE TOE WELTING FEET

OUTSIDE FOOT
#240777NS5/32 Outside Foot 5/32"
#240779NS3/16 Outside Foot 3/16"
#240370NS1/4 Outside Foot 1/4"
#240781NS5/16 Outside Foot 5/16"
#240783NS3/8 Outside Foot 3/8"

INSIDE FOOT
#240778NS5/32 Inside Foot 5/32"
#240780NS3/16 Inside Foot 3/16"
#240371NS1/4 Inside Foot 1/4"
#240782NS5/16 Inside Foot 5/16"
#240784NS3/8 Inside Foot 3/8"

NEW STYLE DOUBLE WELTING FEET SETS

OUTSIDE FOOT

INSIDE FOOT

SETS: NEW STYLE DOUBLE WELTING FEET

#S95 1/8 Gauge Size: 1/8"
#S95 5/16 Gauge Size: 5/16"
#S95 3/16 Gauge Size: 3/16"
#S95 3/8 Gauge Size: 3/8"
#S95 1/4 Gauge Size: 1/4"

FEET AVAILABLE SEPARATELY:

#S931/8-3/8 Inside Foot (All Sizes)
#S94 1/4 Outside Foot: 3/16"
#S94 1/8 Outside Foot: 1/8"
#S94 5/16 Outside Foot: 5/16"
#S94 3/16 Outside Foot: 3/16"
#S94 3/8 Outside Foot: 3/8"

DOUBLE WELTING FEET

OUTSIDE FOOT
#S84 1/8 1/8"
#S84 3/16 3/16"
#S84 1/4 1/4"
#S84 3/8 3/8"

INSIDE FOOT
#S83 1/8 1/8"
#S83 3/16 3/16"
#S83 1/4 1/4"
#S83 3/8 3/8"

ALSO AVAILABLE (IN SETS):

#S85 1/8 Set: Gauge Size: 1/8"
#S85 1/4 Set: Gauge Size: 1/4"
#S85 3/16 Set: Gauge Size: 3/16"
#S85 3/8 Set: Gauge Size: 3/8"

HEAVY DUTY BLANK FEET

OUTSIDE FOOT
#S85B

INSIDE FOOT
#S86B

ALSO AVAILABLE:

#S87B Heavy Duty Blank Feet Set

SPRING EDGE GUIDE FEET SETS

OUTSIDE FOOT
#S583 1/8 1/8"
#S583 3/16 3/16"
#S583 1/4 1/4"

INSIDE FOOT
#S584 (Fits All Sizes Except 1/8")
#S584 1/8 1/8"

SETS SPRING EDGE GUIDE FEET

#S585 1/8 1/8"
#S585 3/16 3/16"
#S585 1/4 1/4"

REPLACEMENT PARTS FOR OUTSIDE EDGE GUIDE FOOT:

#S5851 Replacement Guide
#S585SP Edge Guide Foot Spring
#S5852 Screw and Nut

FEET FOR CLOSING GLOVES

OUTSIDE FOOT
#240128

INSIDE FOOT
#240150

BINDER FEET WITH KNURLED BOTTOMS

OUTSIDE FOOT
#S513

INSIDE FOOT
#S512

ALSO AVAILABLE:
#S514 Set of Above Feet

BINDER FEET WITH SMOOTH BOTTOMS

#S513SB
OUTSIDE

#S512SB
INSIDE

#S514SB

PRESSER FEET FOR Classes: 111W116 & 117

LIFTING PRESSER FOOT
#240473 3/16" Margin
#240474 7/32" and 1/4" Margin

VIBRATING PRESSER FOOT
#240497

PRESSER FEET FOR Class: 211U166A

OUTSIDE FOOT
#517538

INSIDE FOOT
#412015

ALSO AVAILABLE:
#517540 Outside Foot With Teeth
#412014 Inside Foot With Teeth

FOR Classes: 111G, 111W

CONVERSION FOOT
#240030

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

FEET FOR CLASSES: 111W, 211W & 211G NEEDLE FEET MACHINES (111W100, ETC.) ★ ALSO USED FOR CLASSES: 153W100, 153W102 & 402W

HINGED FOOT
#229882 Regular
#229882T Teflon

ALSO AVAILABLE:
#203013 Bottom For **#229882**

SHANK
#202924

HINGED ZIPPER FEET
#229882CS Narrow (Closed Split)
#229882NZ Double Toe
#229882NZT Teflon Base

ZIPPER FEET
#S111ZL Left Foot
#S111ZR Right Foot

RAISING FEET

RAISING FEET
#S567 1/16 Gauge Size: 1/16"
#S567 1/8 Gauge Size: 1/8"
#S567 3/16 Gauge Size: 3/16"
#S567 1/4 Gauge Size: 1/4"
#S567 3/8 Gauge Size: 3/8"

SWIVEL GUIDE FEET

SWIVEL GUIDE FEET
#S569 1/16 Gauge Size: 1/16"
#S569 1/8 Gauge Size: 1/8"
#S569 3/16 Gauge Size: 3/16"
#S569 1/4 Gauge Size: 1/4"

TOP STITCH FEET

TOP STITCH FEET
#S568 1/16 Gauge Size: 1/16"
#S568 1/8 Gauge Size: 1/8"
#S568 3/16 Gauge Size: 3/16"
#S568 1/4 Gauge Size: 1/4"
#S568 3/8 Gauge Size: 3/8"

PARTS AVAILABLE SEPARATELY:
#229541 Top Stitch Foot Spring For 1/16", 1/8", 3/16" & 1/4" Gauge
#2295413/8 Top Stitch Foot Spring For: 3/8" Gauge

HINGED WELTING FEET

HINGED WELTING FEET
#S560 1/8 Gauge Size: 1/8"
#S560 3/16 Gauge Size: 3/16"
#S560 1/4 Gauge Size: 1/4"
#S560 3/8 Gauge Size: 3/8"

HINGED WELTING FEET WITH SPECIAL BACK CUTOUT

★ For Sewing Around Corners

HINGED WELTING FEET WITH SPECIAL BACK CUTOUT
#S561 1/8 Gauge Size: 1/8"
#S561 3/16 Gauge Size: 3/16"
#S561 1/4 Gauge Size: 1/4"
#S561 3/8 Gauge Size: 3/8"

DOUBLE GROOVE HINGED WELTING FEET

DOUBLE GROOVE HINGED WELTING FEET
#S562 1/8 Gauge Size: 1/8"
#S562 3/16 Gauge Size: 3/16"
#S562 1/4 Gauge Size: 1/4"
#S562 3/8 Gauge Size: 3/8"

BINDER FOOT WITH ADJUSTING SCREW

BINDER FOOT
#275050 (Used with Throat Plate **#275073**)

1/4" WELT FOOT FOR Classes: 111W151; 211G151; 211W151

#240100

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

COMPENSATING FEET

COMPENSATING FEET
#S563R Right Comp. Foot 1/16"
#S563L Left Comp. Foot 1/16"
#S563D Double Comp. Foot 1/16"
#S564R Right Comp. Foot 1/32"
#S564L Left Comp. Foot 1/32"
#S564D Double Comp. Foot 1/32"

COMPENSATING HEMMING FEET

COMPENSATING HEMMING FEET
#S565 Narrow (Use With Hemmers & Folders Up To 3/4")
#S566 Wide (Use With Hemmers & Folders Up To 1 1/4")

NYLON ROLLER FEET

★ Designed To Stitch Rubber, Plastic, Coated Or Laminated Materials

NYLON ROLLER FOOT
#S519

ALSO AVAILABLE FOR SINGLE NEEDLE LOCKSTITCH

BINDER FEET

BINDER FOOT
#275094

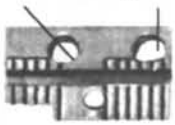
FOR REGULAR WORK

#691 Throat Plate Screw

THROAT PLATE
#240025 •(#10863) Regular
#240025T Teflon Coated

FOR REGULAR WORK

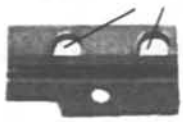
#200106 Feed Dog Screw



FEED DOG
#240075 •(#10864) Regular
#240075D Diamond Cut

FOR REGULAR WORK

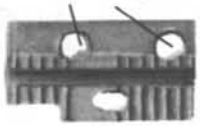
#200106 Feed Dog Screw



FEED DOG
#240075R Rubberized

FOR REGULAR WORK

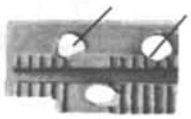
#200106 Feed Dog Screw



FEED DOG
#240088H Built Up

FOR REGULAR WORK

#200106 Feed Dog Screw



FEED DOG
#240088 Long Slot

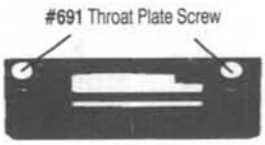
FOR REGULAR WORK

#200106 Feed Dog Screw

FEED DOG
#240259 Thread Groove In Rear Of Needle Hole (Size 20-22)

FOR HEAVY WORK

#691 Throat Plate Screw



THROAT PLATE
#240027

FOR HEAVY WORK

#691 Throat Plate Screw

BINDER PLATE
#240027B For Class: 111W

FOR HEAVY WORK

#200106 Feed Dog Screw

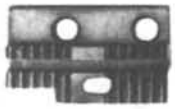
FEED DOG
#240078 Regular
#240078D Diamond Cut
#240078R Rubberized

FOR HEAVY WORK

#200106 Feed Dog Screw

FEED DOG
#244756 For Classes: 111W151, 211W151, 211G151 & 157 & 211U157 Needle Hole Size 20-22 & 11 Teeth, 16 Teeth to 1"
★Used With **#240027** Throat Plate

FOR HEAVY WORK



FEED DOG
#240093 Elongated Needle Hole 23-24, 11 Teeth, 15 Teeth to 1" For Classes: 111W100 & 151 & 211G151

★ SINGLE ROW

LARGE HOLE FEED DOG
#240117 Used With Throat Plate #240145

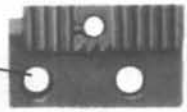
USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

★ SINGLE ROW

#691 Throat Plate Screw

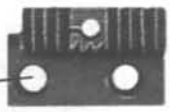
THROAT PLATE
#240144 •(#10665) Regular
#240144T Teflon Coated

#200106 Feed Dog Screw



FEED DOG
#240112 •(#10600) Regular (#40 Needle Hole For Size 20 & 22 Needles)
#240112T Teflon Coated
#240112R Rubberized

#200106 Feed Dog Screw



FEED DOG
#240147 Regular (#38 Needle Hole For Size 23 & 24 Needles)
#240147R Rubberized

#200106 Feed Dog Screw

FEED DOG
#264510 Long Slot
#264510R Rubberized

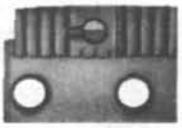
★ SINGLE ROW

#240146 Throat Plate

#240120 Feed Dog
#240119 Feed Dog, Needle Hole Size 20-22

★ SINGLE ROW

THROAT PLATE
#412471 For Classes: 211U365A, 366A & 567A



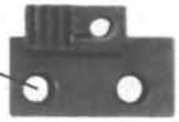
FEED DOG
#412473 For Classes: 211U365A, 366A & 567A

★ SINGLE ROW

BINDER PLATE
#240144B Built Up

HIGH BINDER PLATE
#1001

#200106 Feed Dog Screw



HIGH BINDER FEED DOG
#1000 (#240112HB) Regular
#1000R Rubberized

★ SINGLE ROW

#200106 Feed Dog Screw

FEED DOG
#240456 Feed Dog Used With **#240384** Throat Plate Cutting Bar (⅛" Trim)
#240457 Feed Dog Used With The Following Throat Plate Knife Cutting Bars: **#240483** For 3/16" Trim; **#240490** For 5/16" Trim; & **#240494** For ⅜" Trim

USED PRIMARILY FOR CLOSING GLOVES

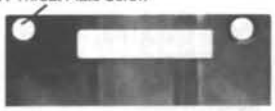
THROAT PLATE
#240143

FEED DOG
#240118 Regular
#240118R Rubberized

★ SUGGESTED FOR USE IN CONJUNCTION WITH #240128 (Outside Foot) and #240150 (Inside Foot)

UNDERCUT THROAT PLATES FOR UNDERTRIMMERS

#691 Throat Plate Screw



THROAT PLATE
#503885 (For Classes: 211G451, 457, 666, 777, etc.) Used with **#240112** Feed Dog

#691 Throat Plate Screw

THROAT PLATE
#503884 (For Classes: 111W151, 211W151 & 157 & 211G151 & 157)
★ Used with **#240075** Feed Dog

FEED DOG
#240259 Thread Groove In Rear of Needle Hole (Size 20-22)

ALSO AVAILABLE:
#240088 Feed Dog, Long Slot

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Classes: 111W116 & 117

TOP KNIFE
#240460

BOTTOM KNIFE (Throat Plate Knife Cutting Bar)
#240384 Size: 1/8" **#240490** Size: 5/16"
#240483 Size: 3/16" **#240494** Size: 3/8"
#240421 Size: 1/4"

KNIFE DRIVING LINK LATCH SPRING
#240470

FOR Class: 111W141

TOP KNIFE
#240449

FOR Classes: 211G665

KNIFE COMPLETE
#514110

FOR Classes: 111W150 & 151
★ Thin Shank ★ Slotted Shaft

HOOK & BOBBIN CASE
#240240 (Hirose Number: HSH11-51)
#240240E-Z
★ Comes With Tension Spring **#203214**

FOR Classes: 111W100, 101, 102, 103, 153 & 154
★ Heavy Shank ★ Slotted Shaft

HOOK & BOBBIN CASE
#240207 (#240197) (Hirose Number: HSH11-53)
#240207E-Z
★ Comes With Tension Spring **#203214**

FOR Classes: 111W155 & 156, 211W155 & 211G155 & 156
★ Heavy Shank ★ Slotted Shaft

240559 Guard

#233765 Bobbin Case **#203525** Gib **#201253** Gib Screw

HOOK & BOBBIN CASE
#240558 •(#10655)
(Hirose Number: HSH11-55)
★ Comes With Tension Spring
#203214

ALSO AVAILABLE:
#240558E-Z Hook **#240557** Hook Only **(#240556)** **#203214** Tension Spring

FOR Classes: 211W151, 211G146, 151 & 157; 212W140, 145 & 146; 212G140, 141 & 145

HOOK & BOBBIN CASE
#267357 (#244711)
(Hirose Number: HSH21-40)

ALSO AVAILABLE:
#244711E-Z Hook
#267357E-Z Hook
#267358 Hook Gib
#267359 (#240559) Hook Needle Guard

FOR Classes: 211G & 211U

HOOK BASE
#510009

ALSO AVAILABLE:
#500518 Hook Base Tension Spring Screw
#510011 Forked Tension Spring
#510012 Hook Gib (Full)

FOR Classes: 211G & 212G

LARGE BOBBIN HOOK & BOBBIN CASE
#514200 (Hirose Number: HPF545S)

ALSO AVAILABLE:
#514241 Cap Only

FOR Class: 211U567

LARGE CAPACITY HOOK & BASE
#412307
(Hirose Number: HSH-12-15-MMJ(A))

ALSO AVAILABLE:
#412311 Hook Gib

#200594 Screw
#200984 Screw

HOOK BASE (with Flat Spring)
#233765 (#235100) (#240546)

ALSO AVAILABLE:
#203214 Flat Tension Spring
#236083 Forked Tension Spring
#233765E-Z

FOR Classes: 211G146 & 211W151

BOBBIN CASE (With Split Spring)
#248460 (#236082) (#248459)

ALSO AVAILABLE:
#236083 (#267373) Tension Spring
#365288 Tension Spring
#248460E-Z

FOR Class: 211U567

HOOK BASE (With Flat Spring)
#412317

ALSO AVAILABLE:
#412320 Tension Spring

BOBBIN CASE WASHER
#203216

BOBBIN
#203470 •(10656)

ALSO AVAILABLE:
#203470PL Plastic

ALUMINUM BOBBIN
#244750 (#417240)

BOBBIN
#510007 For Class: 211G465

STAR DISKS FOR BOBBIN CASES

★ Prevents Bobbin From Spinning After Machine Is Stopped

#490468

ALSO AVAILABLE:
#490468LB Star Disc For Large Bobbin **#510007ETC**

BOBBIN CASE OPENER LEVER
#412038 For Class: 211U166A

BOBBIN CASE OPENER LEVER (With Stud & Nut)
#412305 For Class: 211U567

BOBBIN CASE OPENER LEVER
#224005 •(#10648) For Consew Classes: 225 & 226

ALSO AVAILABLE:
- **#10518** Lift Eccentric Connection Crank For Consew Class: 226
- **#10647** Screw Washer For Consew Class: 226
- **#10740** Knee Lifter Umbrella For Consew Class: 226
- **#13032** Hook Bevel Pinion (Large) For Consew Class: 227

BOBBIN CASE OPENER LEVER HINGE STUD
#265088 (#223622) •(#10654)

BOBBIN CASE OPENER LEVER DRIVING SCREW STUD
#201349 •(#10651)

BOBBIN CASE OPENER LEVER LINK
#223623 •(#10653) For Classes: 111W (Except Class: 111W151) & 211W

BOBBIN CASE OPENER LEVER LINK
#248405 (#248461) For Class: 111W151

BOBBIN CASE OPENER
#248404 For Class: 111W151

BOBBIN CASE OPENER
#224004 •(#10649) For Classes: 111W (Except Class: 111W151) & 211W (Except Class: 211W151)

BOBBIN CASE OPENER
#267351 (#267165) For Class: 211W151

BOBBIN CASE OPENER
#508494 For Class: 211G265 & 266

BOBBIN CASE OPENER
#514208 For Classes: 211G665 & 666

BOBBIN CASE OPENER
#412304 For Class: 211U567A

UPPER HOOK BUSHING (BRONZE)
#224020 •(#10642)

LOWER HOOK BUSHING (Bronze)
#224019 •(#10643) (#224194)

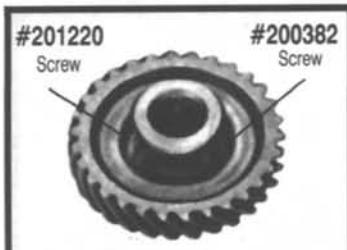
LARGE HOOK DRIVING GEAR
#223867 •(#10638) For Class: 111W

SMALL HOOK DRIVING PINION (With Thick Shaft)
#240167 (#224021) •(#10657)

SMALL HOOK DRIVING PINION (With Thin Shaft)
#240246 (#248431)

HOOK DRIVING PINION GEAR
#412037 For Classes: 211U165 & 166

GEAR & PINION, COMPLETE
#514220



HOOK DRIVING GEAR
#267188 (#412034) For Class: 211W

LARGE BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR (Fibre)
#267365 (#412113) For Class: 211W

SMALL HOOK DRIVING PINION (Fibre)
#267366 (#412111) For Class: 211W

HOOK DRIVING GEAR
#508457 For Class: 211W

HOOK DRIVING GEAR (FIBRE)
#508500 Comes with 201254 & 201421 Screws. For Class: 211G

HOOK DRIVING SHAFT LOCK RATCHET
#265314 •(#10622)

HOOK DRIVING SHAFT LOCK STUD
#240244 •(#10672)

HOOK DRIVING PINION THRUST WASHER
#224022

HOOK BALL BEARING
#249365 For Class: 111W151

HOOK SHAFT
#267215 (#514174) (#412246)
For Classes: 211G & 211W

HOOK DRIVING SHAFT
#240241 •(#10603) #244712 For Class: 211G

HOOK SADDLE COMPLETE
#224024 For Class: 111W155

HOOK DRIVING SHAFT BALL BEARING WITH/COLLAR (Back)
#240061

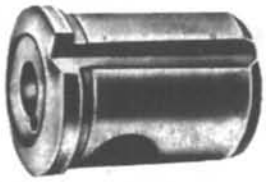
HOOK DRIVING SHAFT BUSHING COMP. WITH/BALL BEARING (Back)
#240563 (#240063)

ARM SHAFT BALL BEARING AND HOOK DRIVING SHAFT BALL BEARING
#249440 •(#10567)

ARM SHAFT BUSHING COMP. WITH BALL BEARING (Back)
#240057

ARM SHAFT BUSHING (Back)
#240053 •(#10564)

ARM SHAFT BALL BEARING COLLAR
#240054 •(#10565)



ARM SHAFT BUSHING (Front)
#263096 •(#10562)

ARM SHAFT BUSHING (Back)
#240802 For Class: 111W153

ARM SHAFT BALL BEARING WITH COLLAR (Back)
#240055

HOOK SHAFT BUSHING (Left)
#244715 For Classes: 211G & 211U
#514166 For Class: 211U

HOOK BALL BEARING WASHER (Steel)
#248429 For Class: 111W151

HOOK NEEDLE GUARD
#240559 (#267359) For Class: 111W155

TAKE-UP LEVER DRIVING STUD
#202399 •(#10529)

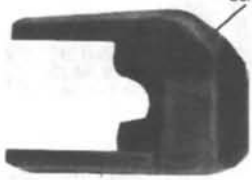
TAKE-UP LEVER
#241518 •(#10526) For Classes: 111W & 211W (Except Class: 211W151)
#240139 For Class: 211W151

TAKE-UP LEVER
#514160 For Classes: 211U566 & 211G

TAKE-UP LEVER HINGE STUD
#202400 •(#10527)

HINGE STUD
#267239 (#412225) For Class: 211W

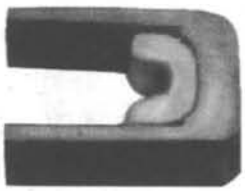
FEED BAR
#240223 •(#10594)



FEED FORK
#224052 (#267273) •(#10595)

FEED BAR COMPLETE
#412160 For Class: 211U157A
#412023 For Class: 211U166A

FEED BAR
#412024 For Class: 211U166A



FEED FORK
#412161 For Class: 211U157A
#412025 For Class: 211U166A

FEED FORK SCREW WASHER
#225837 •(#10599)

FEED LIFTING CAM
#224154 •(#10637)

FEED REGULATING STUD SPRING
#248425 •(#10673)

FEED LIFTING CAM
#267182

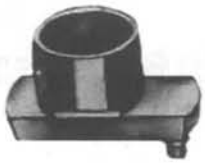
FEED REGULATING STUD
#240235 •(#10671)

FEED LIFTING ECCENTRIC
(With #544329 Screw)
#412026 For Class: 211U

FEED DRIVING CONNECTION
#240225 •(#10633)

FEED LIFTING ECCENTRIC
#240744 (#237196) (#240743)
•(#10509/10)

LIFTING ECCENTRIC CONNECTION CRANK
#240171



FEED DRIVING ECCENTRIC
#240554 •(#10632)

FEED DRIVING ECCENTRIC
#508351 (#240229)

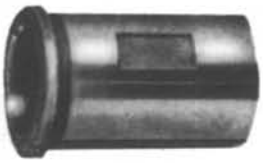
FEED DRIVING ECCENTRIC ADJUSTABLE DISC
#240230

FEED DRIVING ECCENTRIC ADJUSTABLE DISC SPRING COLLAR
#248416 •(#10623) (Can Also Be Used For Consew Class: 224)

FEED DRIVING ECCENTRIC ADJUSTABLE DISC
#240555 For Class: 111W

FEED DRIVING ECCENTRIC FRICTION GIB
#240231 For Class: 111W

FEED REVERSING LEVER SPRING
#412273 (#417150) For Class: 211U



FEED DRIVING ROCK SHAFT BUSHING
#244730 (#248421)

FEED DRIVING FLANGE
#240565 (#240232)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FEED DRIVING ECCENTRIC COMPLETE
#508355 For Class: 211G165

ECCENTRIC, COMPLETE CONSISTS OF & PARTS AVAILABLE SEPARATELY:
#240230 Adjustable Disc
#248415 Spring
#248416 Collar
#263567 Friction Gib
#508351 Eccentric
#508484 Flange

LIFTING ECCENTRIC FLANGE COMPLETE
#412009 (#508293) For Class: 211U166A

LIFTING ECCENTRIC COMPLETE
#412008 (#508273) Comes Complete With Lifting Eccentric Connection **(#508255)** For Class: 211U166A

LIFTING ECCENTRIC CONNECTION
#508255 For Class: 211U166A
#419662 For Class: 211W

LIFTING ROCK SHAFT
#240136 •(#10515)

LIFTING ROCK SHAFT
#412006 (#508298) For Class: 211U166A

LOWER SHAFT BUSHING (Front)
#240243

LIFTING ROCK SHAFT BUSHING
#240174 •(#10514)

LIFTING BELL CRANK LINK
#240125 •(#10557)

LIFTING BELL CRANK
#240205 •(#10558)

LIFTING BELL CRANK LINK
#508260 For Classes: 211G; 211W

NEEDLE BAR CONNECTING STUD
#208552 •(#10531) For Classes: 111W & 211W (Except Class: 111W151)

NEEDLE BAR CONNECTING STUD
#264714 For Class: 111W151

NEEDLE BAR CONNECTING LINK STUD
#202333 •(#10523)

CONNECTING LINK STUD (With #202254 Wick)
#267221 For Classes: 211G, 211W, 212G & 212W

NEEDLE BAR CONNECTING LINK
#238251 •(#10528)
#202552 For Class: 211W

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

NEEDLE BAR COMPLETE WITH THREAD GUIDE & SCREWS
#240020 (#412148) For Classes: 111W150 & 151 & 211W151

PARTS AVAILABLE SEPARATELY:
#200125 Needle Set Screw
#200175 Thread Guide Screw
#240039 Thread Guide

NEEDLE BAR COMPLETE WITH THREAD GUIDE & SCREWS
#240498 (#240169) •(#10530) For Classes: 111W155, 211W155 & 211G
#240219 For Classes: 111W152 & 153

PARTS AVAILABLE SEPARATELY:
#200125 Needle Set Screw
#200175 Thread Guide Screw
#240499 (#513047) •(#10533) Thread Guide

NEEDLE BAR COMPLETE WITH THREAD GUIDE & SCREWS
#412101 (#264537) For Classes: 211U165, 166 & 566

PARTS AVAILABLE SEPARATELY:
#223S Needle Set Screw
#238 Thread Guide Screw
#240499 Thread Guide

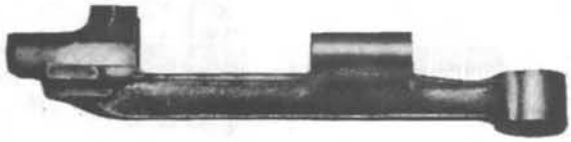
NEEDLE BAR CRANK
#202692 •(#10520)

NEEDLE BAR CRANK FRICTION WASHER
#203172 (#208565)

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

NEEDLE BAR ROCK FRAME
#514077

NEEDLE BAR ROCK FRAME
#248436 (#233689) (#223689) For Class: 111W151



NEEDLE BAR ROCK FRAME
#240248 (#240508) •(#10536) For Class: 211W

NEEDLE BAR ROCK FRAME
#508258 (#508295) For Class: 211W155

NEEDLE BAR THREAD GUIDE NEW STYLE
#508456

NEEDLE BAR ROCK FRAME POSITION BRACKET
#202666 •(#10560)

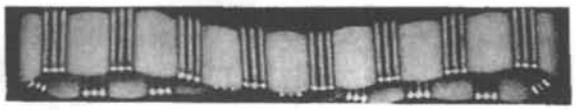
NEEDLE BAR ROCK FRAME HINGE STUD
#248437 •(#10537)

NEEDLE BAR ROCK FRAME SLIDE BLOCK STUD
#201141 •(#10580C)

NEEDLE BAR ROCK FRAME SLIDE BLOCK
#202668

NEEDLE BAR ROCK FRAME SLIDE BLOCK & STUD COMPLETE
#210920

PARTS AVAILABLE SEPARATELY:
#202668 Slide Block
#201141 •(#10580C) Stud



ARM SHAFT CONNECTING BELT (Fabric)
#224103 For Class: 111W

ARM SHAFT CONNECTING BELT (Neoprene)
#224195 For Class: 111W
#267161 For Class: 211W

ALSO AVAILABLE:
•**#10621** Neoprene Belt For Consew Classes: 225 & 226

ARM CAP SCREW WASHER
#202248 •(#10703)

ARM SHAFT OIL PACKING THUMB SCREW
#200502

ARM SHAFT
#240553 •(#10507)
#248440 For Class: 111W151
#240360 For Class: 111W155

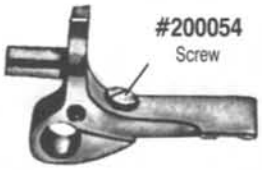
ROCK SHAFT
#223650 •(#10587)

ARM SHAFT, COMPLETE
#267247 For Classes: 211G & 211W

PARTS AVAILABLE SEPARATELY:
#267158 Shaft Only

CARRIER
#412022-901 (#244707) For Class: 211U166A

THRUST BEARING
#267248 (#493480)



PRESSER BAR LIFTING BRACKET
#208555 (#264526) •(#10544)

PRESSER BAR LIFTING BRACKET
#508268 (#508300) (#412012)
For Class: 211

PRESSER BAR SPRING BRACKET
#210949 •(#10549) (#412145)

PRESSER BAR SPRING BRACKET (With #200086 Screw)
#508487 (#412042)
For Class: 211G

PRESSER BAR SPRING (Flat)
#207965 For Classes: 111W151 to 155
#240172 •(#10705) For Class: 111W (Except Classes: 111W151 to 155)
#237836 (#237821) For Class: 111W155

PRESSER BAR
#208566 •(#10540)
#412102 For Class: 211U

PRESSER BAR POSITION GUIDE LEVER
#202338 •(#10541)

PRESSER BAR POSITION GUIDE
#202337 •(#10543)

STUD SCREW & NUT
#201524 •(#10517)

NUT
#201522 •(#10586)

POSITION COLLAR
#265032 •(#10611)

STOP COLLAR
#202625 •(#10593) For Class: 111W155

THREAD GUIDE (Lower)
#210954 •(#10683)

THREAD GUIDE (UPPER)
#210955 •(#10682)

LOCK LEVER HINGE STUD
#240536

NEEDLE OPERATING ROD ROLLER COMPLETE
#508210 (#224413) For Class: 211G165

THREAD GUIDE
#224040 •(#10684) (#223882)

THREAD GUIDE
#271017 For Classes: 211W & 211G

LOCK STUD RETAINING SPRING
#240245 •(#10674)

CONNECTING LINK
#240520 •(#10618) (#265050)

THREAD GUIDE
#267246 For Class: 111W155

THREAD GUIDE
#267316

FOOT LIFTER LIFTING LEVER SPRING
#227561

PART NUMBERS PRECEDED BY A DOT (•) ARE FOR THE CONSEW MACHINES LISTED IN THIS SECTION.

THREAD GUIDE SPOOL PIN
#202412
#224028 •(#10709)

THREAD RETAINER
#244729

FOOT LIFTER LIFTING LEVER
#240175

THREAD RETAINER (3-Hole Thread Guide)
#240034 •(#10680)

THREAD LUBRICATOR OIL PAD FILTER
#241765 For Classes: 211W & 211G

KNEE LIFTER CONNECTING LEVER
#240067 (#237835)

KNEE LIFTER LIFTING LEVER HINGE SCREW
#200262

TENSION STOP
#267315 For Classes: 211W & 211G

#200978 Screw
THREAD CONTROLLER DISC
#223706 •(#10694)

TENSION BRACKET COMPLETE
#244727 For Classes: 211G & 211W

CONSISTS OF & AVAILABLE SEPARATELY:
- **#200309 •(#10679)** Screw (2 Used)
- **#201199** Thread Controller Stud
- **#201572** Tension Nut (2 Used)
- **#204271** Tension Release Washer
- **#223438** Tension Spring
- **#223703** Tension Release Lever
- **#223704** Tension Plunger
- **#223706** Tension Controller Disc
- **#240023** Tension Bracket With Stud
- **#201224** Tension Stud & Pin
- **#244048** Tension Disc
- **#267315** Tension Stop
- **#267368** Thread Controller Spring
- **#350588** Screw

TENSION BRACKET COMPLETE
#412043 For Classes: 211U566, Etc.

CONSISTS OF & AVAILABLE SEPARATELY:
- **#267368** Thread Controller Spring
- **#412103** Thread Controller Stud
- **#412201** Tension Stop
- **#412202 (#233706)** Tension Controller Disc
- **#412203** Tension Disc
- **#412204** Tension Release Washer
- **#541187** Tension Nut

TENSION RELEASE SLIDE
#240500 (#264527) •(#10546)

CHECK SPRING
#237174 •(#10689) For Class: 111W

ALSO AVAILABLE:
#221175 Check Spring (Heavy) **(#102122)**

TENSION RELEASE SLIDE SPRING
#240142 •(#10547) •(#10693)
For Class: 111W155

TENSION RELEASE LEVER
#223703 •(#10678)

TENSION RELEASE SLIDE
#240524 (#240141) For Class: 111W117

TENSION RELEASE WASHER
#204271 •(#10692)

TENSION RELEASE PLUNGER
#223704 •(#10686)

TENSION STUD
#201199 •(#10687) Large
#201224 •(#10676) Small

TENSION NUT
#201572 •(#10697)

THREAD CONTROLLER SPRING STUD
#241360 (#242130) •(#10690)
For Class: 111W140

FOR Class: 211U566

BOBBIN WINDER TENSION COMPLETE
#412229

OPENER CRANK
#267166 For Class: 211W

DRIVING STUD
#508329 For Class: 211G666

PIN
#202090 For Class: 111W151

PRESSER BAR BUSHING
#207072 •(#10538) (#202336)

PRESSER BAR LIFTER
#202554 (#202671) •(#10659)

LIFTING PRESSER BAR
#264690 For Class: 111G117

VIBRATING PRESSER BAR EXTENSION
#240185 •(#10553)

VIBRATING PRESSER BAR SPRING
#240188 •(#10554)

VIBRATING PRESSER BAR EXTENSION SPRING
#508263 For Class: 211G

VIBRATING PRESSER BAR
#240183 •(#10555) (#419659)

★ Pressure Regulating

VIBRATING PRESSER BAR THUMB SCREW
#350299

VIBRATING PRESSER BAR CONNECTION
#240184 •(#10556)

SAFETY CLUTCH LOCKING LEVER SPRING
#265102 •(#10615)

THROW-IN LATCH PIN
#240522 •(#10620)

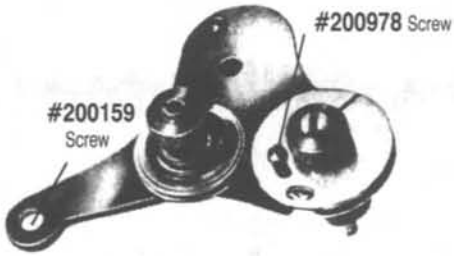
SAFETY CLUTCH LOCKING LEVER
#240519 (#265101)

SAFETY CLUTCH COMPLETE
#240539 •(#10610) (#265104)

SAFETY CLUTCH THROW-IN LATCH
#265057 •(#10617)

ALSO AVAILABLE:
#265051 •(#10619) Safety Clutch Throw-in Latch Spring

TENSION DISC
#244048 •(#10691)



TENSION BRACKET, COMPLETE
#240446 (#240024) •(#10675) For Classes: 111W & 111G (Except 111G117)

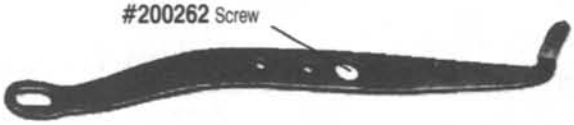
CONSISTS OF & AVAILABLE SEPARATELY:

- #200309 Screw (2 Used)
- #200978 Screw
- #201199 Thread Controller Stud
- #201572 Tension Nut (2 Used)
- #204271 Tension Release Washer
- #223438 Tension Spring
- #223703 Tension Release Lever
- #223704 Tension Plunger
- #223706 Tension Controller Disc
- #240023 Tension Bracket With Stud
- #201224 Tension Stud & Pin
- #244048 Tension Disc (2 Used)
- #267368 Thread Controller Spring

KNEE LIFTER CONNECTING LEVER LIFTING ROD SPRING COLLAR
#227227 •(#10714)

PART NUMBERS PRECEDED BY A DOT (•) ARE FOR THE CONSEW MACHINES LISTED IN THIS SECTION.

KNEE LIFTER LIFTING LEVER
#508274 For Class: 211G



KNEE LIFTER LIFTING LEVER
#240068 (#240040) #240516 •(#10710)

LIFTING ROD
#240564 For Class: 111W

KNEE LIFTER CONNECTING LEVER LIFTING ROD
#240550

KNEE LIFTER CONNECTING LEVER LIFTING ROD
#223684 •(#10713)

KNEE LIFTER CONNECTING LEVER LIFTING ROD SPRING
#206628 •(#10716)

NUT
#1654 (#51597) For Classes: 211W & 211G

NUT
#201518 For Class: 111W155

NUT
#201749 For Class: 111W155

STUD NUT
#545405 (#201223) For Class: 211U157A

FOR Class: 211U

NUT
#545424

NUT FOR #412084
#541185 For Class: 211U567A

SCREW STUD & NUT
#412084 For Class: 211U567A

NEEDLE THREAD NIPPER COMPLETE
#416644 For Class: 211U567B

HINGE STUD
#412086 For Class: 211U567

STUD
#412089 For Class: 211U166A

SWING GAUGE
#226292

CLOTH GUIDE
#231337 •(#10730)

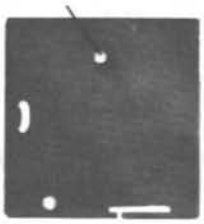
BED SLIDE BACK SPRING
#223812 •(#10668) For Class: 111W155

BED SLIDE STOP (Back)
#223811 •(#10667)

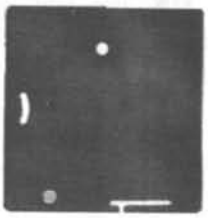
SLIDE PLATE (FRONT)
#240004 •(#10669)

SLIDE PLATE (Back)
#240003 •(#10670)

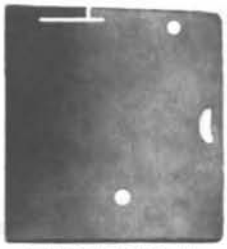
#200459 Thumb Screw



SLIDE PLATE (Back) (Built Up)
#240003SP



BED SLIDE SINGLE NEEDLE ONLY
#514332 For Class: 211G



BED SLIDE (Back)
#412106 For Class: 211U157A

FOR Class: 211W

BALANCE WHEEL
#508820

#350540 Set Screw

#350419 Arm Shaft Screw

#350541 Set Screw

BALANCE WHEEL
#240545
#240452 •(#10575) Extra Heavy
#248474 (#248456) (#248402)
For Class: 111W151

#200278 Screw

#202248 Washer

ARM CAP (Top Cover)
#224002 •(#10702) (#248403)

#200473 Screw

FACE PLATE
#240104 •(#10698)

POPULAR SCREWS FOR Classes: 111G, 111W, 211G & 211W

#691 •(#10666) Throat Plate Screw
#200006 Hook Saddle Screw
#200040 Feed Lift Eccentric Fork Screw
#200074 Lifting Presser Foot Screw
#200106 •(#10601) Feed Dog Screw
#200118 Bobbin Case Opener Lever Screw
#200126 Knife Screw For #240460
#200173 •(#10597) Oiling Felt Set Screw
#200362 •(#10639) Hook Driving Gear Screw
#200382 •(#10624) Collar Screw
#200387 •(#10581) Frame Slide Block Screw
#200473 Face Plate Screw
#200582 Thread Guide Screw
#200583 Throat Plate Knife Cutting Bar Screw
#200594 Bobbin Case Tension Spring Screw
#200948 Presser Bar Spring Screw For #240172
#200958 •(#10573) Feed Indicating Disc Set Screw
#200984 Bobbin Case Tension Spring Regulating Screw
#201015 Vibrating Presser Foot Screw
#201016 Bobbin Case Tension Spring Regulating Screw
#201253 Gib Screw
#201254 •(#10612 Collar Set Screw
#201350 Needle Set Screw
#201421 Driving Gear Screw
#350419 •(#10577) Balance Wheel Adjusting Screw

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

PARTS FOR SINGER

CLASSES: 112G, 112W, 212G, 212U & 212W (DOUBLE NEEDLE)
RECOMMENDED NEEDLES:
For Classes: 112W & 212W: 135 x 7 (1901)
For Class: 112G & 212G: 135 x 7 (1901)
For Class: 212U: 135 x 5 (1955-01) & 135 x 17 (3355-01)

OPEN TOE HINGED FEET FOR Classes: 112W140, ETC.

OPEN TOE PRESSER FOOT

#223799 1/8 Gauge Size: 1/8"
#223799 3/16 Gauge Size: 3/16"
#224062 1/4 Gauge Size: 1/4"
#224062 9/32 Gauge Size: 9/32"
#224062 5/16 Gauge Size: 5/16"
#224080 3/8 Gauge Size: 3/8"
#224080 7/16 Gauge Size: 7/16"
#224082 1/2 Gauge Size: 1/2"
#224082 9/16 Gauge Size: 9/16"
#224084 5/8 Gauge Size: 5/8"
#223771 3/4 Gauge Size: 3/4"
#224133 7/8 Gauge Size: 7/8"
#224068 1 Gauge Size: 1"
#224086 11/8 Gauge Size: 1 1/8"
#224088 11/4 Gauge Size: 1 1/4"
#224088 13/8 Gauge Size: 1 3/8"
#224078 11/2 Gauge Size: 1 1/2"

CLOSED TOE HINGED FEET FOR Classes: 112W140, ETC.

CLOSED TOE FOOT

#224127 1/16 Gauge Size: 1/16"
#224158 3/32 Gauge Size: 3/32"
#224158 1/8 Gauge Size: 1/8"
#224158 5/32 Gauge Size: 5/32"
#224158 3/16 Gauge Size: 3/16"
#223759 7/32 Gauge Size: 7/32"
#223759 1/4 Gauge Size: 1/4"
#223759 9/32 Gauge Size: 9/32"
#223759 5/16 Gauge Size: 5/16"
#223759 11/32 Gauge Size: 11/32"
#223759 3/8 Gauge Size: 3/8"
#223759 7/16 Gauge Size: 7/16"
#223759 1/2 Gauge Size: 1/2"
#223759 9/16 Gauge Size: 9/16"
#223759 5/8 Gauge Size: 5/8"
#223759 3/4 Gauge Size: 3/4"
#223759 7/8 Gauge Size: 7/8"
#223759 1 Gauge Size: 1"
#223759 11/8 Gauge Size: 1 1/8"
#223759 11/4 Gauge Size: 1 1/4"
#223759 13/8 Gauge Size: 1 3/8"
#223759 11/2 Gauge Size: 1 1/2"
#223759 15/8 Gauge Size: 1 5/8"
#223759 13/4 Gauge Size: 1 3/4"

FOR Class: 112W140

SOLID REGULAR FOOT 1/4"
#224166 1/4

SOLID REGULAR FOOT 3/16"
#224166 3/16

BRASSIERE FEET WITH COMPENSATING GUIDE

★ Gives Even Margins At All Times.

BRASSIERE FOOT WITH COMPENSATING GUIDE

#S570 1/8 Gauge Size: 1/8"
#S570 3/16 Gauge Size: 3/16
#S570 1/4 Gauge Size: 1/4
#S570 5/16 Gauge Size: 5/16
#S570 3/8 Gauge Size: 3/8
#S570 7/16 Gauge Size: 7/16
#S570 1/2 Gauge Size: 1/2
#S570 9/16 Gauge Size: 9/16

1/4" DOUBLE NEEDLE FOOT WITH COMPENSATING GUIDE
#S571 1/4

ALSO AVAILABLE:
3/16" DOUBLE NEEDLE FOOT WITH COMPENSATING GUIDE
#S571 3/16

SOLID (REGULAR) FEET FOR Classes: 112W145, 212W145, ETC.

SOLID PRESSER FOOT

#229092 1/32 Gauge Size: 1/32"
#229092 1/16 Gauge Size: 1/16"
#229102 3/32 Gauge Size: 3/32"
#229102 1/8 Gauge Size: 1/8"
#229102 5/32 Gauge Size: 5/32"
#229102 3/16 Gauge Size: 3/16"
#229102 7/32 Gauge Size: 7/32"
#229103 1/4 Gauge Size: 1/4"
#229103 9/32 Gauge Size: 9/32"
#229103 5/16 Gauge Size: 5/16"
#229104 11/32 Gauge Size: 11/32"
#229104 3/8 Gauge Size: 3/8"
#229104 7/16 Gauge Size: 7/16"
#229104 1/2 Gauge Size: 1/2"
#229105 9/16 Gauge Size: 9/16"
#229106 5/8 Gauge Size: 5/8"
#229107 3/4 Gauge Size: 3/4"
#229108 7/8 Gauge Size: 7/8"
#229110 1 Gauge Size: 1"
#229110 11/8 Gauge Size: 1 1/8"
#229110 11/4 Gauge Size: 1 1/4"
#229110 13/8 Gauge Size: 1 3/8"
#229110 11/2 Gauge Size: 1 1/2"

HINGED FEET FOR Classes: 112W145, 212W145, ETC.

HINGED FOOT

#229129 1/32 Gauge Size: 1/32"
#229129 1/16 Gauge Size: 1/16"
#229163 3/32 Gauge Size: 3/32"
#229094 1/8 Gauge Size: 1/8"
#229094 5/32 Gauge Size: 5/32"
#229094 3/16 Gauge Size: 3/16"
#229096 7/32 Gauge Size: 7/32"
#229096 1/4 Gauge Size: 1/4"
#229096 9/32 Gauge Size: 9/32"
#229096 5/16 Gauge Size: 5/16"
#229098 11/32 Gauge Size: 11/32"
#229098 3/8 Gauge Size: 3/8"
#229098 7/16 Gauge Size: 7/16"
#229139 1/2 Gauge Size: 1/2"
#229141 9/16 Gauge Size: 9/16"
#229141 5/8 Gauge Size: 5/8"
#229141 3/4 Gauge Size: 3/4"
#229145 7/8 Gauge Size: 7/8"
#229147 1 Gauge Size: 1"
#229149 11/8 Gauge Size: 1 1/8"
#229153 11/4 Gauge Size: 1 1/4"
#229153 13/8 Gauge Size: 1 3/8"
#229153 11/2 Gauge Size: 1 1/2"
#229153 15/8 Gauge Size: 1 5/8"
#229153 13/4 Gauge Size: 1 3/4"

OPEN TOE HINGED FEET FOR Classes: 112W140, ETC.

★ Heel In Back

OPEN TOE FOOT

#5037643/16 (#412251-012) Gauge Size: 3/16"

#5037641/4 (#412251-016) Gauge Size: 1/4"

CLOSED TOE ZIPPER FEET

CLOSED TOE ZIPPER FOOT

#259635 1/8 Gauge Size: 1/8"
#259635 3/16 Gauge Size: 3/16"
#259635 1/4 Gauge Size: 1/4"

SPRING GUIDE HINGED PRESSER FEET

★ SPRING GUIDE HINGED PRESSER FEET, COMPLETE:
#248454 1/4 Gauge Size: 1/4"
#248454 3/16 Gauge Size: 3/16"

PRESSER FOOT ONLY
#248451 3/16 3/16" Gauge
#248451 1/4 1/4" Gauge

SPRING GUIDE
#248452 (#248465)

SCREW
#201031

BRACKET WITH STUD
#248453

EDGE GUIDE FEET

EDGE GUIDE FOOT

#223773 1/8 Gauge Size: 1/8"
#223773 3/16 Gauge Size: 3/16"
#223773 1/4 Gauge Size: 1/4"
#223773 5/16 Gauge Size: 5/16"

EDGE GUIDE FEET LEFT

#223773L1/8
#223773L3/16
#223773L1/4

TOP STITCH FEET

TOP STITCH FOOT

#224165 1/8 Gauge Size: 1/8"
#224165 3/16 Gauge Size: 3/16"
#224165 1/4 Gauge Size: 1/4"
#224165 5/16 Gauge Size: 5/16"
#224165 3/8 Gauge Size: 3/8"
#224165 1/2 Gauge Size: 1/2"

PARTS AVAILABLE SEPARATELY:
#229541 Top Stitch Foot Spring For 1/8", 3/16" & 1/4"
#229541 5/16 Top Stitch Foot Spring For 5/16"
#229541 3/8 Top Stitch Foot Spring For 3/8"
#229541 1/2 Top Stitch Foot Spring For 1/2"

DOUBLE COMP. FOOT
#112WC9-1/4
#112WC9-13/8

SHANKS

SHANK
#210620 For Class: 112W
#223309 For Class: 112W

BOTTOMS

BOTTOM

#S549 9/16 9/16" Wide
#S549 5/8 5/8" Wide
#S549 3/4 3/4" Wide
#S549 1 1" Wide
#S549 11/4 1 1/4" Wide
#S549 11/2 1 1/2" Wide
#S549 2 2" Wide

ROLLER FOOT

★ STANDARD 1/4" GAUGE FOR Classes: 112W & 212W
★ FOR USE WITH RELIABLE FLIP-UP DOUBLE NEEDLE CLAMP

ROLLER FOOT
#S705

PARTS AVAILABLE SEPARATELY:
#S705R Roller Only
#S705RS Roller Screw
#S705SP Spring
#S705SPS Spring Screw
#S705W Washer

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

PRESSER FEET FOR Classes: 112W139. ALSO FOR JUKI Class: LUH-521

★ Part Numbers Shown With • Are For Consew Class: 339

PRESSER FEET

#2371781/8 •(#101831/8) (#4124941/8) 1/8" Lifting Presser Foot
#2371871/8 •(#102831/8) (#4124951/8) 1/8" Vibrating Presser Foot
#2371783/16 •(#101833/16) 3/16" Lifting Presser Foot
#2371873/16 •(#102833/16) 3/16" Vibrating Presser Foot
#2371781/4 •(#101851/4) 1/4" Lifting Presser Foot
#2371871/4 •(#102851/4) 1/4" Lifting Presser Foot
#2371785/16 •(#101865/16) 5/16" Lifting Presser Foot
#2371875/16 •(#102865/16) 5/16" Vibrating Presser Foot
#2371793/8 •(#101873/8) (#412494024) 3/8" Lifting Presser Foot
#2371873/8 •(#102873/8) 3/8" Vibrating Presser Foot
#2371791/2 •(#101891/2) 1/2" Lifting Presser Foot
#2371871/2 •(#102891/2) 1/2" Vibrating Presser Foot
#2371793/4 •(#101923/4) 3/4" Lifting Presser Foot
#2371883/4 •(#102923/4) 3/4" Vibrating Presser Foot

Used With 503721 Throat Plates and Regular Class: 112W Feed Dogs

NEEDLE BAR AND HOLDER ASSEMBLY FOR Class: 112W139

NEEDLE BAR & HOLDER ASSEMBLY

#237181-008 1/8"
#237181-012 3/16"
#237181-016 1/4"
#237181-020 5/16"
#237181-024 3/8"
#237181-032 1/2"
#237182-048 3/4"

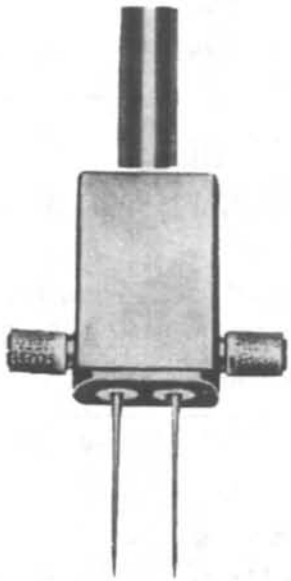
OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.

THE Reliable FLIP-UP DOUBLE NEEDLE CLAMP

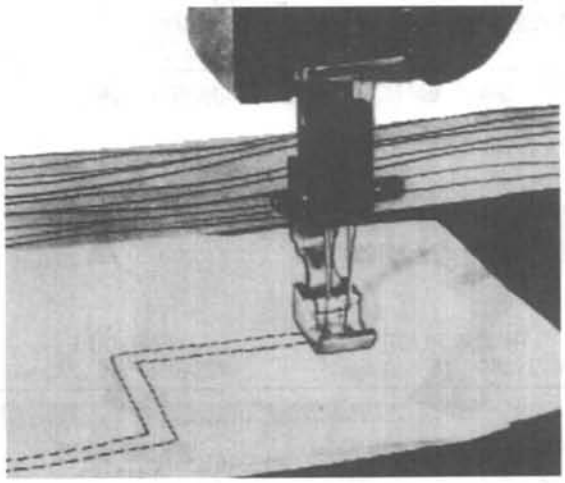
FOR SINGER Classes: 112W115, 116, 140 & 145, 138W101 & 102, 154W101 (Cylinder Type), 167W100 & 101, 212G140 & 145 & 212W140 & 145
FOR ADLER Class: 67-262 Two Needle
FOR BROTHER Class: B831 Two Needle
FOR CONSEW Class: 332 Two Needle
FOR DURKOPP Class: 380 Two Needle
FOR JUKI Class: LH51 Two Needle
FOR PFAFF Class: 146 Two Needle

★ A Very Practical Attachment For Disengaging And Engaging Either Needle.
★ A Flip Of The Spring Stud Is All That Is Required.
★ Excellent For Cornering And Sewing Angles.
★ Complete With Easy To Follow Instructions.

★ MAKES 90° STITCHING POSSIBLE!!



(Needles Not Supplied)

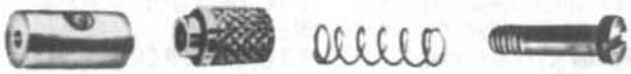


Reliable

FLIP UP DOUBLE NEEDLE CLAMPS, COMPLETE

#FL699 For 1/8" Gauge Machines
#FL700 For 3/16" Gauge Machines
#FL701 For 1/4" Gauge Machines
#FL702 For 5/16" Gauge Machines
#FL703 For 3/8" Gauge Machines
#FL704 For 1/2" Gauge Machines

REPLACEMENT PARTS FOR THE Reliable FLIP-UP DOUBLE NEEDLE CLAMP



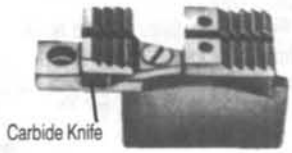
NEEDLE BARREL #7011 | SLEEVE #7012 | SPRING #7013 | SET SCREW #7014

ADDITIONAL REPLACEMENT PARTS (NOT ILLUSTRATED)

#7021 1/8"-3/16" Barrel For #FL699 & #FL700
#7024 Screw For 1/8"-3/16" Barrel

THROAT PLATE & FEED DOG FOR CHAIN CUTTING FOR Classes: 112W116, 112W140, 212G140 & 212W140

FEED DOG WITH CARBIDE KNIFE
#161458



THROAT PLATE
#161464

PLATES & FEEDERS

FOR CLASSES: 112W115, 116 & 140, 212G140 & 141 and 212W140

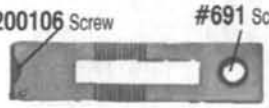
★ Throat Plates, Feed Dogs & Presser Feet For These Singer Classes Are The Same As For Consew Class: 332. Clamps Are Not The Same.

FOR 1/16" & 3/32" GAUGES

THROAT PLATE
#224030 1/16 1/16" Gauge
#224030 3/32 3/32" Gauge

FEED DOG
#223637 1/16 1/16" Gauge
#223629 3/32 3/32" Gauge
#223637 3/32 3/32" Gauge

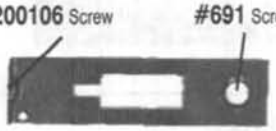
TANDEM NEEDLES FOR NARROW WORK



THROAT PLATE
#224059 1/16 1/16" Gauge

FEED DOG
#224058 1/16 1/16" Gauge

FOR 1/8" & 5/32" GAUGE



THROAT PLATE
#224030 1/8 1/8" Gauge
#224030 5/32 5/32" Gauge

FEED DOG
#223637 1/8 1/8" Gauge
#223629 5/32 5/32" Gauge
#223637 5/32 5/32" Gauge

FOR 1/8" THRU 7/16" GAUGE

THROAT PLATE
#248473 (#248473 1/8) (#224031 1/16) 1/8" Gauge
#224031 3/16 3/16" Gauge
#224031 7/32 7/32" Gauge
#223884 1/4 1/4" Gauge
#223884 9/32 9/32" Gauge
#223884 5/16 5/16" Gauge
#223884 11/32 11/32" Gauge
#223884 3/8 3/8" Gauge
#224033 7/16 7/16" Gauge
#412253012 3/16 3/16" Gauge

FEED DOG
#248472 (#248472 1/8) 1/8" Gauge
#223639 3/16 3/16" Gauge
#223639 7/32 7/32" Gauge
#223628 1/4 1/4" Gauge
#223639 1/4 1/4" Gauge
#223628 9/32 9/32" Gauge
#223628 5/16 5/16" Gauge
#223628 11/32 11/32" Gauge
#223628 3/8 3/8" Gauge
#223632 7/16 7/16" Gauge
#412254024 3/8 3/8" Gauge
#412254 1/4 1/4" Gauge
#412254020 5/16 5/16" Gauge

THROAT PLATE
#2673793/16 (#5177093/16) 3/16" Gauge
#2673791/4 (#267436016) 1/4" Gauge

FEED DOG
#2673813/16 3/16" Gauge
#2673811/4 1/4" Gauge
(#267433)

FEED DOG
#2236423/16 3/16" Gauge (Needle Hole Size 16–18)
#2673803/16 3/16" Gauge (Elongated Needle Hole Size 20-22) Used with **#2240313/16** Throat Plate
#2236381/4 1/4" Gauge (Needle Hole Size 16-18)
#2236311/4 Feed Dog, 1/4" Gauge (Needle Hole Size 20-22) Used With **#2238841/4** Throat Plate

UNDERCUT THROAT PLATE (RECESSED) FOR TAPING

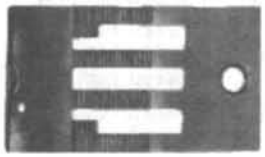
UNDERCUT THROAT PLATE
#112UC 1/8 1/8" Gauge
#112UC 3/16 3/16" Gauge
#112UC 1/4 1/4" Gauge
#112UC 5/16 5/16" Gauge

THROAT PLATES FOR Classes: 112G139, 112W115, 116 & 140, 212G140 & 141, 212W140 & 212G440

UNDERCUT THROAT PLATE (RECESSED) FOR TAPING
#212UC 1/8 1/8" Gauge
#212UC 3/16 3/16" Gauge
#212UC 1/4 1/4" Gauge
#212UC 5/16 5/16" Gauge

★ These Plates Are Used In Conjunction With Regular Class: 212G140 Feed Dogs

FOR ½" THRU 1¾" GAUGES



THROAT PLATE	FEED DOG
#224033 1/2 ½" Gauge	#223632 1/2 ½" Gauge
#224033 9/16 9/16" Gauge	#223632 9/16 9/16" Gauge
#224033 5/8 ⅝" Gauge	#223632 5/8 ⅝" Gauge
#224033 3/4 ¾" Gauge	#223632 3/4 ¾" Gauge
#224029 7/8 ⅞" Gauge	#224013 7/8 ⅞" Gauge
#224029 1 1" Gauge	#224013 1 1" Gauge
#224029 11/8 1⅛" Gauge	#224013 11/8 1⅛" Gauge
#224029 11/4 1¼" Gauge	#224013 11/4 1¼" Gauge
#224029 13/8 1⅜" Gauge	#224013 13/8 1⅜" Gauge
#224029 11/2 1½" Gauge	#224013 11/2 1½" Gauge
#224029 15/8 1⅝" Gauge	#224013 15/8 1⅝" Gauge
#224029 13/4 1¾" Gauge	#224013 13/4 1¾" Gauge

THROAT PLATES FOR Classes: 112G139, 112W115, 116 & 140, 212G140 & 141, 212W140 & 212G440

THROAT PLATES WITH UNDERCUT BACK SIDE

#503721 1/16 Gauge Size 1/16"	#503721 1/2 Gauge Size ½"
#503721 3/32 Gauge Size 3/32"	#503721 5/8 Gauge Size ⅝"
#503721 1/8 Gauge Size ⅛"	#503721 3/4 Gauge Size ¾"
#503721 5/32 Gauge Size 5/32"	#503721 7/8 Gauge Size ⅞"
#503721 3/16 Gauge Size 3/16"	#503721 1 Gauge Size 1"
#503721 1/4 Gauge Size ¼"	#412256012 Gauge Size 3/16"
#503721 5/16 Gauge Size 5/16"	#412256016 Gauge Size ¼"
#503721 3/8 Gauge Size ⅜"	#412256024 Gauge Size ⅜"
	#412256048 Gauge Size ¾"

★ These Plates Are Used In Conjunction With Regular Class: 212G140 Feed Dogs

THROAT PLATES FOR Class: 212U

#412256 1/16 Gauge Size 1/16"	#412256 1/2 Gauge Size ½"
#412256 3/32 Gauge Size 3/32"	#412256 5/8 Gauge Size ⅝"
#412256 1/8 Gauge Size ⅛"	#412256 3/4 Gauge Size ¾"
#412256 5/32 Gauge Size 5/32"	#412256 7/8 Gauge Size ⅞"
#412256 3/16 Gauge Size 3/16"	#412256 1 Gauge Size 1"
#412256 1/4 Gauge Size ¼"	
#412256 5/16 Gauge Size 5/16"	
#412256 3/8 Gauge Size ⅜"	

★ These Plates Are Used In Conjunction With Regular Class: 212G140 Feed Dogs

PLATES & FEEDERS

For Classes: 112W120, 121, 145 & 146, 212W145 & 146 and 212G145 & 146

TANDEM NEEDLES FOR NARROW WORK

THROAT PLATE	FEED DOG
#236601 1/16 1/16" Gauge	#212103 1/16 1/16" Gauge

BOX TYPE THROAT PLATES & FEED DOGS

BOX TYPE THROAT PLATE	BOX TYPE FEED DOG
#236405 3/32 3/32" Gauge	#236403 3/32 3/32" Gauge
#236406 3/32 3/32" Gauge	#211298 1/8 ⅛" Gauge
#236405 1/8 ⅛" Gauge	#236403 1/8 ⅛" Gauge
#236406 1/8 ⅛" Gauge	#236403 5/32 5/32" Gauge
#236405 5/32 5/32" Gauge	#236411 3/16 3/16" Gauge
#236409 3/16 3/16" Gauge	#236411 7/32 7/32" Gauge
#236409 7/32 7/32" Gauge	#236411 1/4 ¼" Gauge
#236413 1/4 ¼" Gauge	#236419 9/32 9/32" Gauge
#236421 9/32 9/32" Gauge	#236419 5/16 5/16" Gauge
#236421 5/16 5/16" Gauge	#236423 11/32 11/32" Gauge
#236425 11/32 11/32" Gauge	#236423 3/8 ⅜" Gauge
#236425 3/8 ⅜" Gauge	

STANDARD TYPE THROAT PLATES & FEED DOGS

STANDARD TYPE THROAT PLATE	STANDARD TYPE FEED DOGS
#236427 7/16 7/16" Gauge	#211669 7/16 7/16" Gauge
#236427 1/2 ½" Gauge	#211669 1/2 ½" Gauge
#236430 9/16 9/16" Gauge	#211674 9/16 9/16" Gauge
#236430 5/8 ⅝" Gauge	#211674 5/8 ⅝" Gauge
#236436 3/4 ¾" Gauge	#211685 3/4 ¾" Gauge
#236436 7/8 ⅞" Gauge	#211685 7/8 ⅞" Gauge
#236444 1 1" Gauge	#211693 1 1" Gauge
#236444 11/8 1⅛" Gauge	#211693 11/8 1⅛" Gauge
#236450 11/4 1¼" Gauge	#211698 11/4 1¼" Gauge
#236454 13/8 1⅜" Gauge	#236452 13/8 1⅜" Gauge
#236454 11/2 1½" Gauge	#236452 11/2 1½" Gauge
#236454 15/8 1⅝" Gauge	#236452 15/8 1⅝" Gauge
#236454 13/4 1¾" Gauge	#236452 13/4 1¾" Gauge

STANDARD TYPE THROAT PLATES & FEED DOGS

STANDARD TYPE THROAT PLATE
#236402 1/32 1/32" Gauge
#236402 1/16 1/16" Gauge

STANDARD TYPE FEED DOGS
#236401 1/32 1/32" Gauge
#236401 1/16 1/16" Gauge

NEEDLE CLAMP FOR Class: 112W

#201030 Screw

#236650 1/32 Gauge Size 1/32"
#236650 1/16 Gauge Size 1/16"
#223878 3/32 Gauge Size 3/32"
#223878 1/8 Gauge Size 1/8"
#223878 5/32 Gauge Size 5/32"
#223878 3/16 Gauge Size 3/16"
#223878 7/32 Gauge Size 7/32"
#223878 1/4 Gauge Size 1/4"
#223878 9/32 Gauge Size 9/32"
#223878 5/16 Gauge Size 5/16"
#223878 11/32 Gauge Size 11/32"
#223878 3/8 Gauge Size 3/8"
#223878 7/16 Gauge Size 7/16"
#223863 1/2 Gauge Size 1/2"
#223863 9/16 Gauge Size 9/16"
#223863 5/8 Gauge Size 5/8"
#223863 3/4 Gauge Size 3/4"
#223864 7/8 Gauge Size 7/8"
#223864 1 Gauge Size 1"
#223864 11/8 Gauge Size 1 1/8"
#223864 11/4 Gauge Size 1 1/4"
#223864 13/8 Gauge Size 1 3/8"
#223864 11/2 Gauge Size 1 1/2"
#223864 15/8 Gauge Size 1 5/8"
#223864 13/4 Gauge Size 1 3/4"

NEEDLE CLAMP FOR Class: 212W

#267268 1/16 Gauge Size 1/16"
#267269 1/32 Gauge Size 1/32"
#267269 1/16 Gauge Size 1/16"
#267269 3/32 Gauge Size 3/32"
#267269 1/8 Gauge Size 1/8"
#267269 5/32 Gauge Size 5/32"
#267269 3/16 Gauge Size 3/16"
#267269 7/32 Gauge Size 7/32"
#267269 1/4 Gauge Size 1/4"
#267269 9/32 Gauge Size 9/32"
#267269 5/16 Gauge Size 5/16"
#267269 11/32 Gauge Size 11/32"
#267269 3/8 Gauge Size 3/8"
#267269 7/16 Gauge Size 7/16"
#267270 1/2 Gauge Size 1/2"
#267270 9/16 Gauge Size 9/16"
#267270 5/8 Gauge Size 5/8"
#267270 3/4 Gauge Size 3/4"
#267271 7/8 Gauge Size 7/8"
#267271 1 Gauge Size 1"
#267271 11/8 Gauge Size 1 1/8"
#267271 11/4 Gauge Size 1 1/4"
#267271 13/8 Gauge Size 1 3/8"
#267271 11/2 Gauge Size 1 1/2"
#267271 15/8 Gauge Size 1 5/8"
#267271 13/4 Gauge Size 1 3/4"
#412040 1/4 Gauge Size 1/4"

COMPLETE GAUGE SETS FOR Classes: 112W115, 116 & 140

#112W140 1/16	#112W140 5/16	#112W140 7/8
#112W140 3/32	#112W140 11/32	#112W140 1
#112W140 1/8	#112W140 3/8	#112W140 11/8
#112W140 5/32	#112W140 7/16	#112W140 11/4
#112W140 3/16	#112W140 1/2	#112W140 13/8
#112W140 7/32	#112W140 9/16	#112W140 11/2
#112W140 1/4	#112W140 5/8	#112W140 15/8
#112W140 9/32	#112W140 3/4	#112W140 13/4

COMPLETE GAUGE SETS FOR Classes: 112W120, 121, 145 & 146

#112W145 1/32	#112W145 5/16	#112W145 1
#112W145 1/16	#112W145 11/32	#112W145 11/8
#112W145 3/32	#112W145 3/8	#112W145 11/4
#112W145 1/8	#112W145 7/16	#112W145 13/8
#112W145 5/32	#112W145 1/2	#112W1451 1/2
#112W145 3/16	#112W145 9/16	#112W145 15/8
#112W145 7/32	#112W145 5/8	#112W145 13/4
#112W145 1/4	#112W145 3/4	
#112W145 9/32	#112W145 7/8	

COMPLETE GAUGE SETS FOR Classes: 212G140 & 141 & 212W140

#212W140 1/16	#212W140 5/16	#212W140 7/8
#212W140 3/32	#212W140 11/32	#212W140 1
#212W140 1/8	#212W140 3/8	#212W140 11/8
#212W140 5/32	#212W140 7/16	#212W140 11/4
#212W140 3/16	#212W140 1/2	#212W140 13/8
#212W140 7/32	#212W140 9/16	#212W140 11/2
#212W140 1/4	#212W140 5/8	#212W140 15/8
#212W140 9/32	#212W140 3/4	#212W140 13/4

COMPLETE GAUGE SETS FOR Classes: 212G145 & 146 and 212W145 & 146

#212W145 1/32	#212W145 5/16	#212W145 1
#212W145 1/16	#212W145 11/32	#212W145 11/8
#212W145 3/32	#212W145 3/8	#212W145 11/4
#212W145 1/8	#212W145 7/16	#212W145 13/8
#212W145 5/32	#212W145 1/2	#212W145 11/2
#212W145 3/16	#212W145 9/16	#212W145 15/8
#212W145 7/32	#212W145 5/8	#212W145 13/4
#212W145 1/4	#212W145 3/4	
#212W145 9/32	#212W145 7/8	

FOR Class: 112W115

HOOK & BOBBIN CASE
#237171 (#237173)
(Hirose Number: HSH12-15(68))

FOR Class: 112W127

HOOK & BOBBIN CASE
#237204
#237204E-Z

FOR Classes: 112W115 TO 112W139

★ Heavy Shank

HOOK & BOBBIN CASE
#224016 (#240091)
(#237204) (#240194)
(Hirose Number: HSH-12-15) Complete With Tension Spring **#236083**
#224016E-Z Hook **(#240091E-Z)**

FOR Class: 112W140

★ Closed Type

HOOK, BASE & BOBBIN CASE CAP
#248475 (Hirose Number: HSH12-68)

FOR Classes: 112W140, 145 & 146

★ Open Type ★ Thin Shank

HOOK & BOBBIN CASE
#248445 (#248463) (#248444)
Complete With Tension Spring
#236083 (Hirose Number: HSH12-40)
#248445E-Z (#248463E-Z) Hook

FOR Class: 112W115

HOOK GIB
#224100

FOR Class: 112W140

HOOK GIB
#203525

FOR Class: 112W

HOOK BALL BEARING FELT WASHER
#248430

FOR Class: 212G

LARGE BOBBIN HOOK & BOBBIN CASE
#514200 (Hirose Number: HPF545S)

FOR Classes: 212G & 212U

HOOK BASE
#510009

ALSO AVAILABLE:
#500518 Hook Base Tension Spring Screw
#510011 Forked Tension Spring
#510012 Hook Gib (Full)

FOR Classes: 212W140, 145 & 146 and 212G140, 141 & 145

HOOK & BOBBIN CASE
#267357 (#244711) (#267185)
(Hirose Number: HSH21-40)

ALSO AVAILABLE:
#244711E-Z Hook & Bobbin Case
#267357E-Z Hook & Bobbin Case

FOR Class: 212G440

★LARGE CAPACITY—OPEN TYPE

HOOK, BASE & CAP COMPLETE
#510008 (#510010)
(Hirose Number: HSH-12-15MM(S))

ALSO AVAILABLE:
#510009 Hook Base

FOR Class: 212G440

HOOK & BOBBIN CASE
#514109 (#514534)
(Hirose Number: HSH21-40TR)

FOR Class: 212G440

HOOK & BOBBIN CASE
#514354
(Hirose Number: HSH21-40TR(AS))

ALSO AVAILABLE:
#34823 Hook
#512551 (#512552) Bobbin

FOR Class: 212U143A

HOOK, BOBBIN CASE & CAP
#412433
(Hirose Number: HSH-21-40SC)

ALSO AVAILABLE:
#412442 Tension Spring

FOR Class: 212W140

HOOK GIB
#267358

FOR Class: 212W140

HOOK NEEDLE GUARD
#267359 (#240559)

FOR Classes: 112W115 & 116

BASE
#224197 (#267432)

CAP
#237168

ALSO AVAILABLE:
#237169 Base and Cap Complete (Used With **#264414** & **#248475** Hooks)

FOR Classes: 112W, 151 & 157, 212W

BOBBIN CASE
#248460 (#236082) (#267173)

ALSO AVAILABLE:
#236083 Tension Spring
#365288 Tension Spring
#248460E-Z

FOR Class: 212G

BOBBIN CASE CAP
#514241 (For **#514200** Hook and Bobbin Case Assembly)

FOR Class: 212G440

HOOK BASE
#247669 (#514352)

FOR Class: 212U143A

BOBBIN CASE CAP
#412440

ALSO AVAILABLE:
#412442 Tension Spring

FOR Class: 212G440

BOBBIN CASE CAP
#512551 (for **#514109** Hook & Bobbin Case Assembly)

ALSO AVAILABLE:
#512600 Tension Spring
#514108 (#512550) Hook Base **(#247669)** & Cap **(#512551)**, Complete

HOOK WASHER (Oil Guard)
#518344 For #514200
Hook & Bobbin Case Assembly

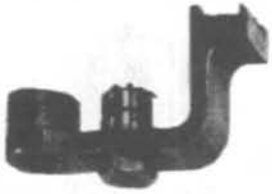
BOBBIN FOR LARGE CAPACITY HOOK
#514201 (#514355)

BOBBIN
#203470

ALSO AVAILABLE:
#203470PL Plastic

ALUMINUM BOBBIN
#244750 (#417240)

BOBBIN
#510007 For Class: 212G340



BOBBIN CASE OPENER LEVER
#224005

BOBBIN CASE OPENER
#224004 For Class: 112W115

BOBBIN CASE OPENER
#248404 For Class: 112W140

BOBBIN CASE OPENER
#267351 For Class: 212W

LARGE CAPACITY BOBBIN CASE OPENER LINK (Left)
#514320 (#267171)
For Class: 212G

LARGE CAPACITY BOBBIN CASE OPENER LINK (Right)
#514213 (#267172) For Class: 212G

BOBBIN CASE OPENER LEVER LINK
#223623 For Class: 112W115
#248405 For Class: 112W140

BOBBIN CASE OPENER LEVER HINGE STUD
#265088 (#223622)

BOBBIN CASE OPENER LEVER HINGED STUD
#412086 For Class: 112W

BOBBIN CASE OPENER LEVER DRIVING SCREW STUD
#201349

KNIFE
#248304 (#213761) For Class: 112W127

THROAT PLATE EDGE GUIDE
#237318 For Class: 112W140

HOOK BALL BEARING
#249365 For Class: 112W140
#267053 For Class: 212G

HOOK BALL BEARING WASHER (Steel)
#248429 For Class: 112W140

HOOK DRIVING GEAR (Large)
#223867 For Class: 112W

HOOK DRIVING PINION (Small)
#240246 (#248431)
For Class: 112W140

#200262 Screw
HOOK DRIVING PINION (SMALL) (THICK SHAFT)
#240167 (#224021)
For Class: 112W115

HOOK DRIVING PINION THRUST WASHER
#224022 For Class: 112W115

BOBBIN CASE OPENER DRIVING CAM SHAFT GEAR (Large) (Fibre)
#267365 For Class: 212W

HOOK DRIVING PINION (Small) (Fibre)
#267366 For Class: 212W

HOOK DRIVING GEAR
#267188 For Class: 212W

HOOK SHAFT BUSHING
#267367 For Class: 212W140

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

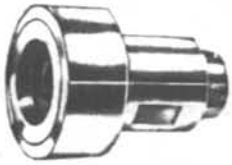
GEAR & PINION, COMPLETE
#514220

HOOK DRIVING SHAFT
#224110 (#237206) For Class: 112W115 **#267189** For Classes: 212G & 212W
#248432 For Class: 112W140

HOOK DRIVING GEAR
#508457 For Class: 212G

HOOK BUSHING (Lower) (Bronze)
#224019 For Class: 112W115

HOOK DRIVING SHAFT BALL BEARING WITH COLLAR (Back)
#240061



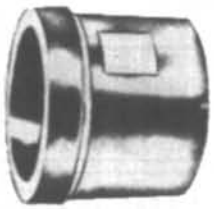
HOOK DRIVING SHAFT BUSHING COMPLETE WITH BALL BEARING (Back)
#240563 (#240063)

HOOK BUSHING (Upper) (Bronze)
#224020 For Class: 112W115

WICK AND HOLDER, COMPLETE
#276061C
Wick **(#270880)** with Holder

ARM SHAFT BUSHING
#244747 (#267159)

ALSO AVAILABLE:
#267195 Hook Saddle Bearing
#514166 Hook Shaft Bushing



ARM SHAFT BUSHING (Back)
#240053

HOOK SHAFT OIL WICK HOLDER
#81484 (#276061) For Class: 212W

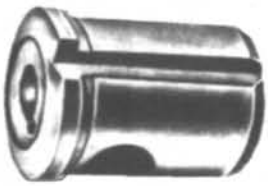
HOOK SHAFT WICK
#270880 For Classes: 112W; 212W

ARM SHAFT BUSHING COMPLETE WITH BALL BEARING (Back)
#240057 For Class: 112W140

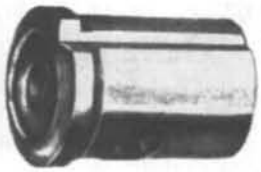
ARM SHAFT BALL BEARING WITH COLLAR
#240055

HOOK SHAFT
#267215 (#514174) For Classes: 212G & 212W

ARM SHAFT BUSHING (Back)
#240802 For Class: 112W115

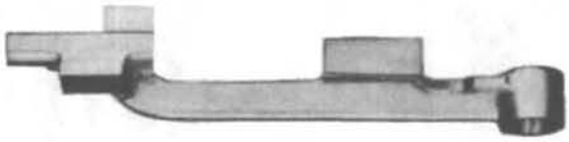


ARM SHAFT BUSHING (Front)
#263096 For Class: 112W140



ARM SHAFT BUSHING (Front)
#207080 For Class: 112W115

NEEDLE BAR CRANK
#202692 For Class: 112W115



NEEDLE BAR ROCK FRAME
#248436 For Class: 112W140

NEEDLE BAR CONNECTING STUD
#264714

NEEDLE BAR CONNECTING LINK
#238251

NEEDLE BAR ROCK FRAME
#267286 (#412149) For Classes: 211G, 211W151, 212G & 212W

NEEDLE BAR CONNECTING LINK STUD
#202333

NEEDLE BAR ROCK FRAME SLIDE BLOCK SCREW STUD
#201141

NEEDLE BAR ROCK FRAME WEAR PLATE
#267287

NEEDLE BAR ROCK FRAME SLIDE BLOCK
#202668

NEEDLE BAR ROCK FRAME POSITION BRACKET
#202666

NEEDLE BAR
#223686 For Class: 112W

NEEDLE BAR ROCK FRAME HINGE STUD
#248437 For Class: 112W140

NEEDLE BAR ROCK STUD
#210910 For Class: 112W115

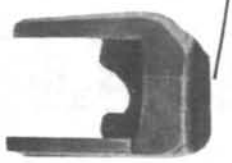
NEEDLE BAR
#267267 For Classes: 212W & 212G

NEEDLE BAR ROCK FRAME SLIDE BLOCK COMPLETE
#210920 With Block Stud **(#201141)**

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FEED REGULATING SPINDLE
#224122 For Class: 112W115

FEED REGULATING STUD SPRING
#248425 For Class: 112W140



FEED FORK
#224052 (#267273)

FEED BAR COMPLETE
#412182 (#267274) For Class: 212U141A

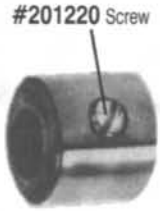
FEED BAR
#412183 For Class: 212U141A

ALSO AVAILABLE:
#412161 Feed Fork

FEED FORK SCREW WASHER
#225837

FEED REGULATING STUD
#267245

FEED LIFTING CAM
#412026 For Class: 212W



FEED LIFTING ECCENTRIC
#224154

FEED REGULATING STUD
#267245 For Class: 212W140

FEED DRIVING ECCENTRIC CONNECTION LINK
#267406 For Class: 212G141

PRESSER BAR POSITION GUIDE LEVER
#202338 •(#40541)

PRESSER BAR POSITION GUIDE
#202337

FLANGE
#267180 (#412029)

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

PRESSER BAR BUSHING
#207072

PRESSER BAR SPRING BRACKET
#210949

FEED DRIVING ROCK SHAFT
#223650

CONNECTION
#267032

FEED BAR
#248406 For Classes: 112W140 & 212W

PRESSER BAR SPRING (Flat)
#207965

PRESSER BAR LIFTER
#202554 (#202671)

PRESSER BAR SPRING
#267251 (#508291) For Class: 212W

PRESSER BAR
#208566

ARM SHAFT
#224102 For Class: 112W115

ARM SHAFT
#248440 For Class: 112W140

ARM SHAFT COMPLETE
#267247 For Classes: 211G, 211W, 212G & 212W

PARTS AVAILABLE SEPARATELY:
#267158 Arm Shaft Only

ARM SHAFT CONNECTING BELT (Fabric)
#224103 For Class: 112W

ARM SHAFT CONNECTING BELT (Neoprene)
#224195 For Class: 112W
#267161 For Class: 212W

ARM SHAFT OIL PACKING THUMB SCREW
#200502

TAKE-UP LEVER HINGE STUD
#202400

TAKE-UP LEVER DRIVING STUD
#202399 For Class: 112W115

TAKE-UP LEVER
#267300 For Class: 212W

ALSO AVAILABLE:
#223881 Take-up Lever
For Class: 112W

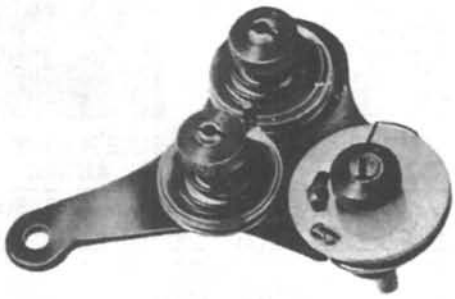
LEVER ROD
#267265 For Class: 212W

LEVER BRACKET
#267238 For Class: 212W

BALL BEARING
#244713 (#267060) For Class: 212G

COLLAR WITH BALL BEARING
#412098 (#244714) (#267191)
For Classes: 212G & 212U

TENSION BRACKET COMPLETE
#248217 (#223705) (#267369)



TENSION BRACKET COMPLETE
#412197 For Class: 212U141A, Etc.

CONSISTS OF & AVAILABLE SEPARATELY:
#267368 Thread Controller Spring
#412103 Thread Controller Stud
#412201 Tension Stop
#412202 Tension Controller Disc
#412203 Tension Disc
#412204 Tension Release Washer
#541187 Tension Nut

THREAD CONTROLLER DISC
#223706

TENSION DISC
#244048 (#202402)

ALSO AVAILABLE:
#412203 Tension Disc For Class: 212U141.

CHECK SPRING
#223707 (#237174)

ALSO AVAILABLE:
#221175 Check Spring (Heavy)

TENSION RELEASE LEVER
#223703

TENSION RELEASE WASHER
#204271

TENSION RELEASE PLUNGER
#223704

TENSION RELEASE LEVER ROD
#235072 (#234049)

THREAD RETAINER
#267288 For Class: 212G

THREAD CONTROLLER SPRING STOP
#241360 For Classes: 111W140 & 112W140

THREAD RETAINER (3-Hole Thread Guide)
#240034

THREAD GUIDE (Upper)
#210955

THREAD GUIDE (Lower)
#210954

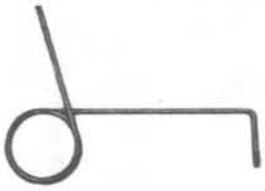
THREAD GUIDE (Spool Pin)
#224028

THREAD GUIDE
#224040

LIFTING LEVER EXTENSION
#223733 For Class: 112W

LIFTING ROD
#240564

FOOT LIFTER LIFTING LEVER
#240175



LIFTING LEVER SPRING
#267289 For Class: 212W

HINGE STUD (Without #267240 Oil Wick)
#267239 For Class: 212W

KNEE LIFTER LIFTING LEVER
#240068

LEVER STOP SCREW NUT
#201535 For Class: 112W

FOOT LIFTER LIFTING LEVER SPRING
#227561

KNEE LIFTER CONNECTING LEVER
#240067

KNEE LIFTER CONNECTING LEVER LIFTING ROD SPRING COLLAR
#227227

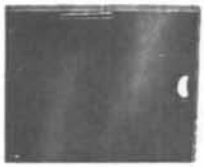
KNEE LIFTER CONNECTING LEVER LIFTING ROD SPRING
#206628

KNEE LIFTER CONNECTING LEVER HINGE SCREW
#200262

KNEE LIFTER CONNECTING LEVER LIFTING ROD
#223684

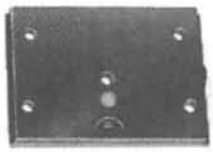
SLIDE PLATE (Front)
#223853

ALSO AVAILABLE:
#223853P Slide Plate (Plastic)



SLIDE PLATE (Back)
#223852

ALSO AVAILABLE:
#223852P Slide Plate (Plastic)



ATTACHMENT SLIDE PLATE
#224144

ALSO AVAILABLE:
412191 Slide Plate For Class: 212U141A
416756 Attachment Slide Plate For Class: 212U

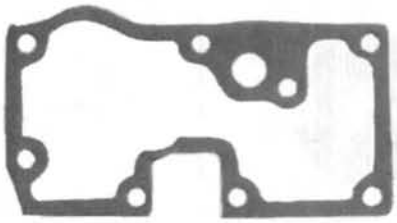
BALANCE WHEEL
#235096 (#235132) For Class: 112W115

BALANCE WHEEL
#248474 (#248456) (#248402)
For Class: 112W140

FOR Class: 212W

BALANCE WHEEL
#512583 (#267283)

BALANCE WHEEL (Double Groove For Use With Pullers)
#267451 For Class: 212W



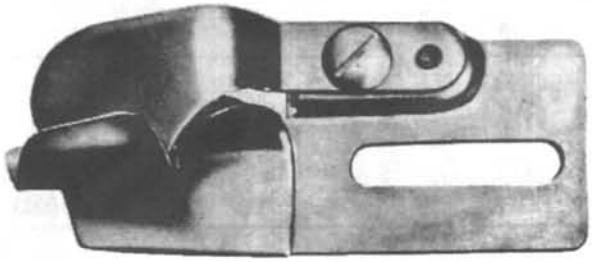
HOOK SADDLE OIL RESERVOIR GASKET
#267212 For Class: 212W

SWING GAUGE
#226292

ARM CAP (Top Cover)
#224002

#200473 Screw

FACE PLATE
#210911



LAP SEAM FOLDERS

#S112 3/16M (#490361 3/16M) Medium Lap Seam Folder 3/16"

#S112 3/16H (#490361 3/16H) Heavy Lap Seam Folder 3/16"

#S112 3/16MH (#490361 3/16MH) Medium-Heavy Lap Seam Folder 3/16"

#S112 1/4M (#490361 1/4M) Medium Lap Seam Folder 1/4"

#S112 1/4H (#490361 1/4H) Heavy Lap Seam Folder 1/4"

#S112 1/4MH (#490361 1/4MH) Medium-Heavy Lap Seam Folder 1/4"

BEARING PULLER
#TW3438

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.

POPULAR SCREWS FOR Classes: 112G, 112W, 212G & 212W

#691 Throat Plate Screw

#200040 Feed Lifting Eccentric Fork Screw

#200074 Presser Foot Screw

#200106 Feed Dog Screw

#200118 Bobbin Case Opener Lever Screw

#200126 Knife Screw For #240460

#200141 Needle Set Screw

#200161 Throat Plate Clamping Screw

#200473 Face Plate Screw

#200582 Thread Guide Screw

#200583 Feed Post Cover Screw

#200587 Screw For #161458 Feed Dog

#200594 Bobbin Case Tension Spring Screw

#200948 Presser Bar Spring Support Screw

#201016 Bobbin Case Tension Spring Regulating Screw

#201030 Needle Holder Screw

#201253 Gib Screw

#350419 Balance Wheel Adjustment Screw

#541187 Tension Thumb Nut For Class: 212U141

OTHER PARTS AVAILABLE FOR Classes: 112G, 112W, 212G & 212W (NOT ILLUSTRATED)

#201199 Tension Stud (Large)

#201224 Tension Stud (Small)

#201572 Tension Nut

#202248 Arm Cap Screw Washer

#224121 Drip Pan

#240054 Arm Shaft Ball Bearing Collar

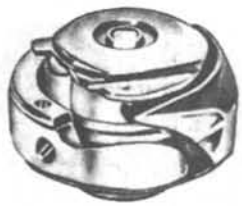
#249440 Arm Shaft Ball Bearing and Hook Driving Shaft Ball Bearing For Classes: 112W140

#272142 Balance Wheel Ball Bearing For Classes: 212W

PARTS FOR SINGER

CLASS: 212G440 (211G665) NEEDLE POSITIONING & UNDERBED THREAD TRIMMING MACHINES

RECOMMENDED NEEDLES: 135 x 7 (1901)



HOOK & BOBBIN CASE
#514109 (Hirose Number: HSH21-40TR)

★ Large Capacity
★ Open Type

HOOK, BASE & CAP, COMPLETE
#510008
(Hirose Number: HSH-12-15MMS)

HOOK & BOBBIN CASE
#514354
(Hirose Number: HSH-21-40TR(AS))

ALSO AVAILABLE:
#34823 Hook & Base

BOBBIN
#233939

★ For Use With #514109 Hook & Bobbin Case Assembly

BOBBIN CASE CAP
#512551

HOOK BASE
#247669

ALSO AVAILABLE:
#514108 (#512550) Hook Base and Bobbin Case Cap Complete

BOBBIN CASE TENSION SPRING
#512600 For #512551 Bobbin Case

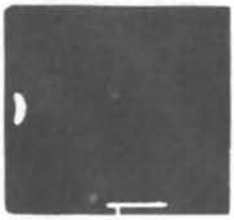
THREAD PULLER (Lower)
#514004 (#512618)

THREAD PULLER, UPPER
#512591

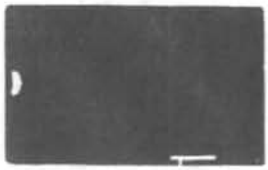
THREAD WIPER
#512593

THREAD TRIMMER KNIFE, LEFT
#514342 #512517

THREAD TRIMMER KNIFE, RIGHT
#514343 #512506



BLACK SLIDE PLATE
#514057



BLACK SLIDE PLATE
#514056

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS TO OUR LINE AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

PARTS FOR SINGER

CLASSES: 114K & 114W

RECOMMENDED NEEDLES: 137 x 1

★For Embroidery Work

PRESSER FOOT (Rubber Shoe)
#222602

PARTS AVAILABLE SEPARATELY:
#222529 Rubber Foot Shoe

★ For Embroidery Work

PRESSER FOOT (Spur)
#222601

LOOPER
#222433 (#F8100-00A)

FEED LEVER
#222418

THREAD KNIFE
#222518

NEEDLE HOLDER (Needle Bar)
#222451

THREADER WIRE
#222519

PARTS FOR SINGER

CLASS: 131W

RECOMMENDED NEEDLES: 141 x 1 (2925) (2925-01)

HOOK & BOBBIN CASE COMPLETE
#238250 (#236121)
(Hirose Number: HSH31)

ALSO AVAILABLE:
#203523 Hook **(#238250)** With Gib
(#203525) No Base
#203523E-Z

HOOK WITH GIB ONLY
#235779 (#264036)
(Hirose Number: HSH-18-4)

BOBBIN CASE WITH OIL LUBRICATOR
#235100

PARTS FOR SINGER

CLASSES: 132K & 133K

RECOMMENDED NEEDLES:
For Class: 132K: 216 x 1 (5011)
For Class: 133K: 216 x 7 (5021)

★ REGULAR FEET

INSIDE FOOT
#97738

OUTSIDE FOOT
#97743

★ WIDE FEET

INSIDE FOOT
#97744

OUTSIDE FOOT
#97754

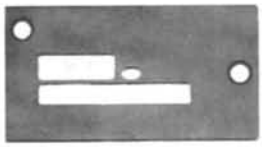
★ FOR Class: 132B6

INSIDE PIPING FOOT
#CS1465

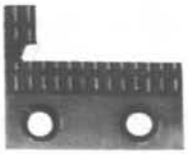
OUTSIDE PIPING FOOT
#CS1467

LIFTING PRESSER FOOT
#98460

HINGED PRESSER FOOT, COMPLETE
#97661 For Classes: 132K7 & 10



THROAT PLATE
#97699



FEED DOG
#97625

HOOK & BOBBIN CASE COMPLETE
#103123 (#CS1343)

HOOK RING
#103016

HOOK RING WITH BASE
#103019

BOBBIN CASE
#103118 (#103005)

ALSO AVAILABLE:
#103116 Bobbin Case Ring
#109522 Hook Set Screw

BOBBIN CASE RING SPRING
#103014

BOBBIN
#97949

HOOK & BOBBIN CASE COMPLETE
#103120 (#103020) For Class: 133K18

HOOK RING
#103109 For Class: 133K18

ALSO AVAILABLE:
#50383 Hook Ring Screw

TENSION COMPLETE
#97800 For Classes: 132K6 to 10

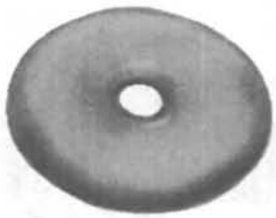
PARTS AVAILABLE SEPARATELY:
#1560 Nut
#11422 Tension Spring
#32572 Tension Release Disc
#82525 Tension Take-up (Check) Spring
#97696 Thread Take-up Adjustable Sleeve
#97698 Thread Take-up Spring Regulator
#97795 Tension Disc (Inner)
#97796 Tension Disc (Outer)
#97798 Take-up Spring
#109536 Tension Stud

HOOK RING WITH BASE
#103101 For Class: 133K18

BOBBIN CASE
#103121 For Class: 133K18

ALSO AVAILABLE:
#103115 (#103013) Bobbin Case Ring For Class: 133K18
#103103 Hook Base For Class: 133K18

TENSION PIN
#97799



THREAD RETAINER DISC
#89363

BOBBIN CASE TENSION SPRING
#103015

ALSO AVAILABLE:
#768 Bobbin Case Tension Spring Regulating Screw

BOBBIN CASE BOBBIN RETAINER SPRING PLUNGER
#103010

FOOT LIFTER LIFTING LEVER
#97787 For Class: 132K

BOBBIN CASE BOBBIN RETAINER SPRING
#103009

BOBBIN CASE RETAINER
#98419

FEED ROCK SHAFT CRANK
#97640

NEEDLE CLAMP THREAD GUIDE
#97653

BOBBIN CASE RETAINER SPRING
#98423 (#98468)

BOBBIN CASE POSITION BRACKET
#97837

NEEDLE CLAMP COMPLETE WITH GUIDE & SCREWS
#97652

FEED LIFTING ROCK SHAFT SLIDE BLOCK COMPLETE
#19449

BOBBIN CASE RETAINER HINGE STUD
#98422

BUSHING
#97690

FEED ROCK SHAFT HINGE PIN
#97641

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

NEEDLE BAR
#97644

ALSO AVAILABLE:
#156 Needle Clamp Screw
#217 Needle Clamp Thread Guide Screw

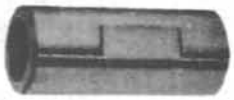
NEEDLE BAR
#98595 For Class: 133K

NEEDLE BAR CONNECTING LINK
#97648

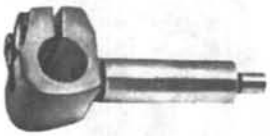
NEEDLE CLAMP
#97794

NEEDLE BAR CLAMP
#98596 For Class: 133K

NEEDLE BAR SLIDE BLOCK
#97650



NEEDLE BAR BUSHING (Lower)
#97645



NEEDLE BAR CONNECTION LINK STUD
#97649 For Class: 132K

THREAD TAKE-UP LEVER LINK HINGE PIN
#97693

THREAD TAKE-UP LEVER LINK
#97692

THREAD TAKE-UP LEVER HINGE PIN
#97691

THREAD TAKE-UP LEVER
#97689

THREAD TAKE-UP CRANK
#97687

THREAD TAKE-UP COMPLETE
#97694

TAKE UP SPRING
#97798 (#97697)

FOOT LIFTER LIFTING LEVER CONNECTING ROD JOINT
#12416

THREAD GUIDE
#97622

PRESSER BAR SPRING
#98458 For Class: 133K

ALSO AVAILABLE:
#97657 Presser Bar Spring

PRESSER BAR
#97654

ALSO AVAILABLE:
#98443 Lifting Presser Bar (Solid) For Class: 132K
#98455 Presser Bar Collar
#103095 (#98456) Presser Bar Fibre Washer

PRESSER BAR ECCENTRIC CONNECTION
#103054 For Class: 132K

PRESSER BAR LINK DRIVE COMPLETE
#103084 For Classes: 133K13, 14 & 18

PRESSER BAR ECCENTRIC
#98451 For Class: 133K

PRESSER BAR BELL CRANK CONNECTION
#98445

HINGE STUD
#98446

PRESSER BAR CRANK
#98449 For Class: 133K

HOOK SHAFT COLLAR WITH SCREW
#97824

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

HOOK SHAFT
#103017

POSITION BRACKET
#103011 For Class: 133K

OTHER PARTS AVAILABLE FOR Classes: 132K & 133K

#1518 Presser Bar Lifter Screw Nut
#1560 Tension Nut
#2102 Tension Disc
#2103 Thread Retainer Spring
#97948 Bobbin Winder
#12329 Tension Release Lever Spring
#13710 Tension Spring
#202248 Arm Top Cover Screw Washer

POPULAR SCREWS FOR Classes: 132K & 133K

#144 Back Wheel Screw
#180 Throat Plate Screw For #97649
#662 Bobbin Winder Tension Spring Screw
#898 Vibrating Presser Foot Screw For #97743
#109522 Hook Set Screw For Class: 132K

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR SINGER

CLASS: 134W DOUBLE NEEDLE MACHINES

RECOMMENDED NEEDLES: 135 x 7 (1901) & 126 x 9 (3305)

FOR HINGED FEET REFER TO PAGE 405.
★ Available In Open & Closed Styles
★ Same Feet As For Class: 112W140

FOR PRESSER FEET REFER TO PAGE 406.
★ Same Presser Feet As For Class: 112W140

FOR FEED DOGS REFER TO PAGES 408-409.
★ Same Feed Dogs As For Class: 112W140

FOR NEEDLE CLAMPS REFER TO PAGE 410.
★ Same Presser Feet As For Class: 112W140

HOOK & BOBBIN CASE (Left)
#264725 (#249363)
(Hirose Number: HSH34-4L)

HOOK & BOBBIN CASE (Right)
#264726 (Hirose Number: HSH34-4R)

HOOK BALL BEARING
#249365

BOBBIN
#203470

ALSO AVAILABLE:
#203470PL Plastic

NEEDLE BAR
#223686

NEEDLE BAR CONNECTING STUD
#264714

NEEDLE BAR ROCK FRAME POSITION BRACKET
#202666

NEEDLE BAR ROCK FRAME SLIDE BLOCK
#202668

NEEDLE BAR ROCK FRAME SLIDE BLOCK SCREW STUD
#201141

ALSO AVAILABLE:
#210920 Needle Bar Rock Frame Slide Block and Slide Block Screw Stud, Complete

PRESSER BAR
#208566

VIBRATING PRESSER BAR
#208562

PRESSER BAR SPRING BRACKET
#210949

PRESSER BAR BUSHING
#207072

PRESSER BAR POSITION GUIDE LEVER
#202338

PRESSER BAR LIFTER
#202554 (#202671)

PRESSER BAR POSITION GUIDE
#202337

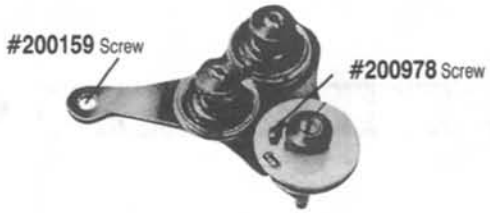
LIFTING ECCENTRIC CONNECTING CRANK
#240171

LIFTING ROCK SHAFT BUSHING
#240174

LIFTING BELL CRANK LINK
#240125

TAKE UP LEVER HINGE STUD
#202400

THREAD CONTROLLER DISC
#223706



TENSION BRACKET COMPLETE
#248217 (#223705)

TENSION RELEASE LEVER
#223703

TENSION DISC
#244048

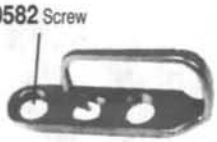
FOOT LIFTER LIFTING LEVER SPRING
#227561

TENSION RELEASE PLUNGER
#223704

THREAD RETAINER
(3-Hole Thread Guide)
#240034

ARM SHAFT BALL BEARING AND
BED SHAFT BALL BEARING
#249440

ARM OIL THUMB SCREW
#200502



THREAD GUIDE (Upper)
#210955

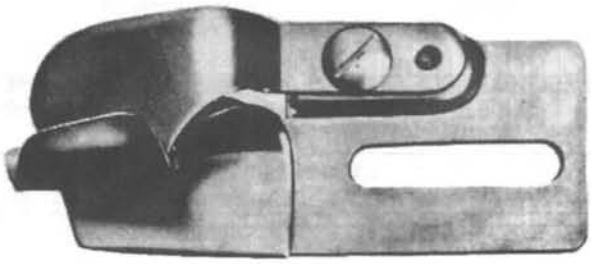
THREAD GUIDE (Lower)
#210954

FACE PLATE
#210911 For Classes: 134W3 & 4

FACE PLATE
#240104 For Classes: 134W, 5 & 6

THREAD GUIDE
#224040

THREAD GUIDE (Spool Pin)
#224028



LAP SEAM FOLDERS

#S112 3/16M
(#490361 3/16M) Medium 3/16"
#S112 3/16H
(#490361 3/16H) Heavy 3/16"
#S112 3/16MH
(#490361 3/16MH) Medium-Heavy 3/16"
#S112 1/4M (#490361 1/4M)
Medium 1/4"
#S112 1/4H (#490361 1/4H)
Heavy 1/4"
#S112 1/4MH (#490361 1/4MH)
Medium-Heavy 1/4"

ARM SHAFT CONNECTING BELT (Neoprene)
#264715

ARM SHAFT CONNECTING BELT (Fabric)
#249311

OTHER PARTS AVAILABLE FOR Class: 134W

#201199 Tension Stud (Large)
#201224 Tension Stud (Small)
#201572 Tension Nut
#202407 (#223438) Tension Spring
#202248 Arm Cap Screw Washer
#203214 Bobbin Case Tension Spring
#204271 Tension Release Washer
#210620 Presser Foot Shank
#223309 Presser Foot Shank
#223707 (#237174) Check Spring

POPULAR SCREWS FOR Class: 134W

#691 Needle Plate Screw
#200074 Presser Foot Screw
#200106 Feed Dog Screw
#200141 Needle Set Screw
#200161 Throat Plate Clamping Screw
#200473 Face Plate Screw
#200594 Bobbin Case Tension Spring Screw
#200984 Bobbin Case Tension Regulating Spring Screw
#201030 Needle Holder Screw
#350419 Balance Wheel Adjusting Screw

PARTS FOR SINGER

CLASSES: 136W, 236G & 236W

RECOMMENDED NEEDLES:

For Class: 136W: 16 x 2 (2083)

For Classes: 236G & 236W: 128 x 3 (1653)

KNIFE
#238544 **#238549**
#238545 **#248757**
#238548

KNIFE
#238508 **#238547**
#238543 **#249264**
#238546

KNIFE
#241570 **#241576**
#241571 **#241578**
#241572 **#248863**
#241574 **#248929**
#241575 **#248930**

KNIFE
#263735 **#249200**
#249191

ROLLER PRESSER FOOT COMPLETE
#263501 (#416393) Complete With #351883 Roller 1" For Class: 236W100

ROLLER PRESSER WHEEL
#351883 1" Diameter, 9/64" Fine

PARTS AVAILABLE SEPARATELY:
#201699C Ball Cone **#1528X** Hinge Screw Nut

#200096 Roller Presser Arm Screw

ROLLER PRESSER, RATCHET TYPE (Won't Reverse)
#234214 (#241922) (#1907R) 1¼" Diameter Wheel, 3/16" Fine

PARTS AVAILABLE SEPARATELY:
#234215 Roller Presser Arm

1528 Nut

ROLLER PRESSER FOOT COMPLETE (¾" Diameter Roller)
#203432

PARTS AVAILABLE SEPARATELY:
#201951 ¾" Roller for #203432 Foot

1528 Nut

ROLLER PRESSER FOOT COMPLETE (LARGE)
#203432L ⅞" Diameter Roller

PARTS AVAILABLE SEPARATELY:
#201951L ⅞" Roller for **#203432L** Foot

ROLLER PRESSER FOOT COMPLETE
#203427 (1¼" Diameter Roller)

PARTS AVAILABLE SEPARATELY:
#201928 1¼" Roller For **#203427**

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

DOUBLE ROLLER PRESSER FOOT
#S520
★ For Sewing on Laminated Fabrics, Foam, Rubber, Plastics and Leather, etc. Stops Gathering and Uneven Stitches. Excellent for the Belt and Leather Trade.

50553 Screw
#200362 Screw
#200141 Screw

PRESSER BAR & ROLLER FOOT COMPLETE
#233808

PARTS AVAILABLE SEPARATELY:
#202557 Roller Presser Bar (Hollow)
#202558 Roller Presser Arm Bracket Spring
#202559 Roller Presser Arm Bracket Spring Stop
#203427 Roller Foot Complete
#233807 Roller Presser Arm Bracket
#235087 Roller Presser Arm Bracket For Class: 236W
#235088 Roller Presser Arm Bracket Position Collar

PRESSER BAR & ROLLER FOOT COMPLETE

#233843

PARTS AVAILABLE SEPARTELY:
#203432 ¾" Roller Foot

FOR Class: 136W

HOOK & GIB
#203803 (Hirose Number: HSH5-16 Hook Only)

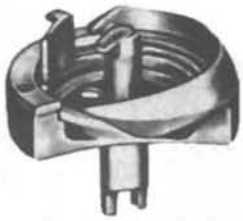
PARTS AVAILABLE SEPARATELY:
#203251 Gib

FOR Class: 136W

HOOK & BOBBIN CASE CAP ASSEMBLY
#241691 (#249118)
(Hirose Number: HSH-36-1)

PARTS AVAILABLE SEPARATELY:
#235769 Hook Base
#241604 Hook Gib
#241676 Bobbin Case Cap
#241677 Hook Base & Bobbin Case Cap

FOR Classes: 136W



HOOK & BASE
#264161 (Hirose Number: HSH5-16)

ALSO AVAILABLE:
#235769 Hook Base
#241676 Cap Only
#241677 Hook Base & Bobbin Case Cap

FOR Class: 136W

HOOK, BASE & CAP COMPLETE
#264161C (#234205)
(Hirose Number: HSH5-16)

FOR Classes: 236W & 236G

HOOK & BOBBIN CASE
#263464C

ALSO AVAILABLE:
#263463 (#263462) Hook (Not For Class: 236G122)

FOR Classes: 236W & 236G

HOOK & BASE (Less Cap)
#263464 (Hirose Number: HSH36-2)

HOOK WASHER
#221222

HOOK WASHER
#263482 For Class: 236W

HOOK GIB
#203251

ALSO AVAILABLE:
#241604 Hook Gib For #241691

BOBBIN CASE BASE
#235769

BOBBIN CASE CAP (Closed Type)
#241676

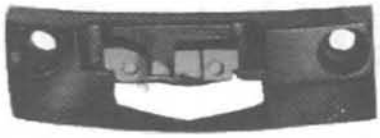
BOBBIN CASE LEVER
#247623 (#263826) For Classes: 236W120 to 132 & 236G

BOBBIN
#233939

BOBBIN CASE LEVER DRIVING BLOCK
#234065

BOBBIN CASE LEVER
#234079 For Class: 136W

FOR STITCHING EDGES AND UNDERTRIMMING THE LININGS OF SHOES, SANDALS, ETC. ON Classes: 136W110 & 236W110



THROAT PLATE COMPLETE
#248912 (Needle Hole Sizes 12 & 13) Trims Back of Needle and .025" to Right of Seam. Consists of #248910 Throat Plate Body and #248911 Knife Cutting Plate.

THROAT PLATE BODY
#248910

#200587 Screw

THROAT PLATE KNIFE CUTTING PLATE
#248911

FOR STITCHING EDGES AND UNDERTRIMMING THE LININGS OF SHOES, SANDALS, ETC. ON Classes: 236W130; 236G122 & 236G130

THROAT PLATE COMPLETE
#263873 (Needle Hole Sizes 12 & 13) With .025" Trim Margin. Consists Of #263871 Throat Plate Box & #263872 Knife Cutting Plate.

PLATE BODY
#263871

#200587 Screw

THROAT PLATE KNIFE CUTTING PLATE
#263872

#200587 Screw

THROAT PLATE KNIFE CUTTING PLATE
#248913 For Classes: 136W110 & 236W110. Needle Hole Sizes 12 & 13 with .035" Trim Margin.

THROAT PLATE KNIFE CUTTING PLATE
#263874 For Class: 236W130. Needle Hole Sizes 12 & 13 with .025" Trim Margin. Also For Class: 236G130. Needle Hole Sizes 12 & 13 with .035" Trim Margin.

FOR STITCHING EDGES, TRIMMING THE LININGS OF SHOES, SANDALS ON Classes: 236W104, 105, 111 & 112

#200099 Screw

THROAT PLATE COMPLETE
#263717 (Elongated needle hole size 12, 13) Consists Of: Throat Plate Body **#249187,** Throat Plate Needle Plate **#263716** And 2 Screws **#200587**

THROAT PLATE BODY
#249187

THROAT PLATE NEEDLE PLATE
#263716 56 Elongated needle hole, for needles sizes 12 & 13 (Minimum trimming margin .060 inch)

THROAT PLATE COMPLETE
#263853 Consists Of: Throat Plate Body **#263851,** Throat Plate Needle Plate **#263852** And 2 Screws **#200587**

THROAT PLATE BODY
#263851

THROAT PLATE NEEDLE PLATE
#263852

THROAT PLATE NEEDLE PLATE
#263856

THROAT PLATE COMPLETE
#263857 Consists Of: Throat Plate Body **#263851,** Throat Plate Needle Plate **#263856** And 2 Screws **#200587**

THROAT PLATE NEEDLE PLATE
#249188 Elongated Needle Hole Sizes 12 & 13 with .045" Trim Margin

#200099 Screw

#200587 Screw

THROAT PLATE COMPLETE
#249189 Consists Of: Throat Plate Body **#249187,** Throat Plate Needle Plate **#249188** And 2 Screws **#200587**

#200099 Screw

#200587 Screw

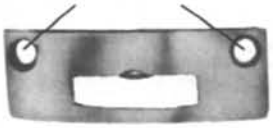
THROAT PLATE COMPLETE
#249183 Consists Of: Throat Plate Body **#249187,** Throat Plate Needle Plate **#249182** And 2 Screws **#200587**

THROAT PLATE NEEDLE PLATE
#249182 Elongated Needle Hole Sizes 12 & 13 with .035" Trim Margin.

THROAT PLATE NEEDLE PLATE
#249180 Elongated Needle Hole, Sizes 12 & 13 with .045 Trim Margin

THROAT PLATE NEEDLE PLATE
#263854 Needle Hole Size 14 & 15 with .045" Trim Margin

#350620 Screw



THROAT PLATE
#249105 Elongated Needle Hole Sizes 14 & 15

#350620 Screw

THROAT PLATE
#249059 ★ For Class: 136W. Use with **#249063, #249064 & #249065** Feed Wheels
★ For Class: 236W. Use with Feed Wheel #263447

THROAT PLATE
#263836
★ Use with #263660 Feed Wheel

ALSO AVAILABLE:
#200587 Throat Plate/Needle Plate Screw (2 Used)

FEED WHEEL
#263660 Medium Knurl

FEED WHEEL
#249063 Fine Knurl

FEED WHEEL
#249064 Medium Knurl

FEED WHEEL
#249065 Coarse Knurl

FEED WHEEL
#263447

FEED WHEEL COMPLETE
#263662 For Class: 236W104

PARTS AVAILABLE SEPARATELY:
#200587 Feed Wheel Bevel Screw
#206417 Feed Wheel Ball 1/16"
#263450 Ball Cone (Inside)
#263451 Ball Cone (Outside)
#263452 Feed Wheel Bevel Gear
#263460 Feed Wheel Bracket With #200041 Screw
#263660 Feed Wheel

TAKE-UP LEVER ASSEMBLY
#263539 (#263543)
For Classes: 236G & 236W

PARTS AVAILABLE SEPARATELY:
#263538 Take-up Lever

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

FEED WHEEL BEVEL GEAR DRIVING PINION
#263453 For Class: 236W

ADJUSTABLE ECCENTRIC LATCH OPERATING LEVER
#263433 For Class: 236W

LIFTING LEVER
#263483 For Class: 236W

TAKE-UP LEVER HINGE STUD
#202400

TAKE-UP LEVER DRIVING STUD
#202399

HOOK DRIVING GEAR
#263470 For Classes: 236G & 236W

HOOK DRIVING PINION
#265522 (#416466)
For Classes: 236G & 236W

KNIFE BRACKET
#263665 For Class: 236W

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

KNIFE BRACKET ARM
#263666 For Class: 236W

KNIFE DRIVING ARM RETAINER
#263739 For Class: 236W

KNIFE BRACKET
#249163 For Class: 236W

NEEDLE BAR CONNECTING LINK STUD
#202333

NEEDLE BAR ROCK FRAME POSITION BRACKET
#202666

NEEDLE BAR ROCK FRAME SLIDE BLOCK
#202668

NEEDLE BAR ROCK FRAME SLIDE BLOCK SCREW STUD
#201141

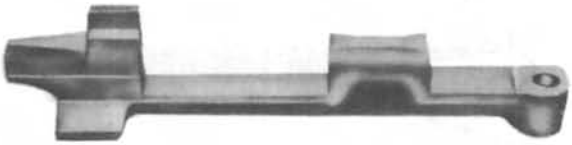
ALSO AVAILABLE:
#210920 Needle Bar Rock Frame Slide Block Complete

NEEDLE BAR CONNECTING STUD SLIDE BLOCK
#143058 For Class: 236W

NEEDLE BAR CONNECTING LINK
#238251

NEEDLE BAR
#237937 With #200141 Screw For Class: 136W100
#249269 Complete With #249270 Thread Guide And Screws For Class: 136W
#263489 Complete With #249270 Thread Guide And Screws For Classes: 236G & 236W

PARTS AVAILABLE SEPARATELY:
#200125 Needle Set Screw
#200175 Thread Guide Screw
#249270 Thread Guide



NEEDLE BAR ROCK FRAME
#202664 For Class: 136W

#202333 Stud

#200383 Screw

NEEDLE BAR CRANK
#202692

FEED WHEEL BALL BEARING
#249061 For Class: 136W

FEED WHEEL DRIVING GEAR
#238605 (26 Stitch)
#238641 (21 Stitch)
#238642 (24 Stitch)
#249020 (12 Stitch)
#249022 (14 Stitch)
#249024 (16 Stitch)

FEED WHEEL DRIVING PINION
#238618 (26 Stitch)
#238655 (21 Stitch)
#238656 (24 Stitch)
#249034 (12 Stitch)
#249036 (14 Stitch)
#249038 (16 Stitch)

ROLLER PRESSER NEEDLE GUARD (Front)
#234216 Used For Gauges Up To 1/16"

ROLLER PRESSER NEEDLE GUARD (Back)
#229328 Used For Gauges Up To 1/16"

BRACKET SPRING
#206608 For Class: 236W

CLUTCH ROLLER SPRING
#68153 (#131718) For Class: 236W

PULLER FEED CLUTCH ROLLER PLUNGER
#68152 For Class: 236W

CLUTCH WEARING PLATE
#263574 For Class: 236W

ROLLER PRESSER ARM BRACKET SPRING STOP AND NEEDLE GUARD HOLDER
#229371

ROLLER PRESSER ARM BRACKET SPRING
#202558

CLUTCH ROLLER
#131717 For Class: 236W

THREAD RETAINER STUD
#263557 For Class: 236W

THREAD RETAINER, LOWER, COMPLETE
#210959

PARTS AVAILABLE SEPARATELY:
#210957 Stud
#210958 Collar
#210993 Sleeve

LOOP GUARD
#248858 (#248830) For Class: 136W

GUIDE FINGER
#248878 For Class: 236W

PRESSER BAR SPRING BRACKET
#210949

PRESSER BAR SPRING (Flat)
#207965

PRESSER BAR SPRING
#236089

SPOOL PIN
#202412

#200086 Screw

PRESSER BAR POSITION GUIDE LEVER
#202338

#200653 Screw

PRESSER BAR LIFTER
#202554 (#202671)

PRESSER BAR BUSHING
#207072

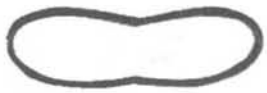
PRESSER BAR POSITION GUIDE
#202337

#200118 Screw

THREAD RETAINER (3-Hole Thread Guide)
#240034

#200582 Screw

THREAD GUIDE
#210955



MOTOR BELT
#249296 For Class: 136W

ROLLER PRESSER NEOPRENE DRIVING BELT (Lower)
#263506 For Classes: 236W & 236G

ROLLER PRESSURE NEOPRENE DRIVNG BELT (Upper)
#263515 For Classes: 236W & 236G

KNIFE DRIVING BELT
#248874 For Class: 136W110

KNIFE DRIVING BELT
#263620 For Classes: 236W112, 130, 132 & 236G132

ALSO AVAILABLE:
#263671 For Classes: 236W111 & 131 Knife Driving Belt

EDGE GUIDE ON SWITCH-UP BRACKET
#259006

ALSO AVAILABLE:
#259005
Edge Guide Lever Latch Spring

TENSION COMPLETE
#244062 (#263107) For Class: 136W

TENSION RELEASE WASHER
#244061 (#202406)

TENSION DISC (Plain)
#244048

TENSION DISC (With Ear)
#244049

TENSION STUD
#200625

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

TENSION COMPLETE
#263551 (#416407) For Classes: 236G & 236W

PARTS AVAILABLE SEPARATELY:
#201572 Tension Thumb Nut
#202410 Thread Controller Spring
#223438 Tension Spring
#244048 Tension Disc Plain
#244049 Tension Disc with Ear
#263547 Tension Release Washer
#263548 Tension Releasing Pin
#263549 Tension Spring Washer
#263550 Tension Stud Washer
#263552 Thread Controller Spring Regulator with #50305
#350613 Tension Stud

ADDITIONAL TENSION PARTS AVAILABLE:

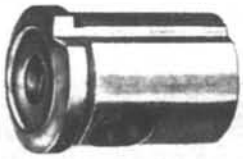
#201572 Tension Nut
#202407 (#223438) Tension Spring
#202410 Check Spring
#263106 Tension Spring Washer

ARM SHAFT OIL PACKING THUMB SCREW
#200502

LIFTING (Arm) LEVER EXTENSION
#223733

ARM SHAFT CONNECTING BELT (Neoprene)
#263409 For Class: 236W

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

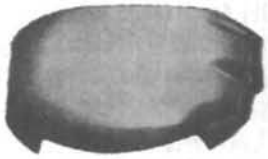


ARM SHAFT BUSHING (Front)
#207080

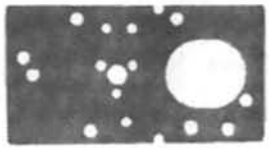
ALSO AVAILABLE:
#202248 Arm Cap Screw Washer

HOOK POST SLIDE (Slide Plate)
#221215

KNEE LIFTER LIFTING LEVER SPRING
#227561



HOOK POST SLIDE
#263846 For Classes: 236G & 236W



FEED & HOOK POST GASKET (Bottom)
#263812 For Class: 236W

COVER
#263845 For Class: 236W

POPULAR SCREWS FOR Classes: 136W, 236G & 236W

#229 Feed Wheel Screw For #249063
#51306 Throat Plate Knife Cutting Plate Screw For Classes: 236G & 236W
#141584 Needle Plate Screw For #263582
#141664 Throat Plate Screw For #263836
#200076 Knife Screw For Class: 136W
#200099 Throat Plate Screw For #263717
#200141 Needle Set Screw For Class: 136W
#200169 Knife Screw For Classes: 236G & 236W
#200262 Knife Lifter Connecting Lever Hinge Screw
#200347 Thread Take-up Lever Hinge Set Screw For Classes: 236G & 236W
#200383 Thread Take-up Lever Hinge Set Screw For Class: 136W
#200473 Face Plate Screw
#200555 Hook Shaft (Vertical) Screw For Class: 136W
#200577 Throat Plate Screw For #249059
#200594 Bobbin Case Tension Spring Screw
#200984 Bobbin Case Tension Regulating Screw
#201253 Hook Gib Screw
#350419 Balance Wheel Adjustment Screw
#350611 Hook Shaft (Vertical) Screw For Classes: 235G & 236W
#350620 Throat Plate Screw For #248912

PARTS FOR SINGER

CLASSES: 138G & 138W

RECOMMENDED NEEDLES

For Class: 138G: 1905

For Class: 138W: 135 x 7 (1901)

FOR HINGED FEET REFER TO PAGE 405.
★ Available In Open & Closed Styles
★ Same Feet As For Class: 112W140

FOR PRESSER FEET REFER TO PAGE 406.
★ Same Feet As For Class: 112W

FOR NEEDLE CLAMPS REFER TO:
- **PAGE 410 FOR CLASS: 138G101 (★ Same As Class: 212W)**
- **PAGE 407 FOR FLIP-UP DOUBLE NEEDLE CLAMPS FOR CLASSES: 138W101 & 102**
- **PAGE 410 FOR OTHER CLASS: 138G & 138W MACHINES (★ Same As Class: 112W140)**

#200577 Screw

#200098 Screw

THROAT PLATE
#264101 3/16 3/16" Gauge
#264102 1/4 1/4" Gauge
#264102 5/16 5/16" Gauge
#264102 3/8 3/8" Gauge

FEED DOG
#264010 3/16 3/16" Gauge
#264011 1/4 1/4" Gauge
#264011 5/16 5/16" Gauge
#264011 3/8 3/8" Gauge

#200577 Screw

#200098 Screw

THROAT PLATE
#264103 3/32 3/32" Gauge
#264103 1/8 1/8" Gauge
#264103 5/32 5/32" Gauge

FEED DOG
#264013 3/32 3/32" Gauge
#264012 1/8 1/8" Gauge
#264012 5/32 5/32" Gauge

FEED DOG LEVER
#264031

FOR Class: 138W

HOOK
#203523 with **#203525** Gib, Less Base

ALSO AVAILABLE:
#203525 Hook Gib
#203523E-Z

FOR Class: 138W

HOOK, BASE & CAP COMPLETE
#264414

FOR Classes: 138G101 & 138W101

HOOK, BASE & CAP COMPLETE
#235797 (#264119) (#235794)
(Hirose Number: HSH18-4)

FOR Class: 138W102

HOOK & GIB
#203803 (Hirose Number: HSH5-16 Hook Only)

ALSO AVAILABLE:
#203251 Gib

FOR Class: 138W102

HOOK, BASE & CAP COMPLETE
#264161C (#234205)
(Hirose Number: HSH5-16)

FOR Class: 138W102

HOOK & BASE
#264161 (Hirose Number: HSH5-16)

FOR Class: 138W103

HOOK & BOBBIN CASE
#264245 (#264216)
(Hirose Number: HSH80-2W/CP-80)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Classes: 138G & 138W

HOOK BASE
#235769

With Oil Lubricator

BOBBIN CASE CAP (Closed Type)
#241676 Closed Type Cap

ALSO AVAILABLE:
#241677 Base & Cap, Complete
#235771 Tension Spring for **#235769** Bobbin Case

FOR Classes: 138G101 & 138W101
★ Used With #264414 Hook

HOOK BASE
#224197

BOBBIN CASE CAP
#237168

ALSO AVAILABLE:
#237169 Base & Cap, Complete

BOBBIN
#203208

BOBBIN
#233939

BOBBIN CASE LEVER
#234079

HOOK GIB, LONG
#224100

HOOK GIB
#203251

HOOK WASHER
#221222 For Class: 138W102

HOOK WASHER
#234141 For Class: 138W101 & 138G101

HOOK DRIVING PINION (Small)
(Thick Shaft)
#224021

HOOK DRIVING GEAR (Large)
#223867

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

HOOK SOCKET
#264049

NEEDLE BAR CONNECTING LINK STUD
#202333

NEEDLE BAR CONNECTING STUD
#264714 For Classes: 138W101 & 138G101

NEEDLE BAR CONNECTING STUD
#208552 For Classes: 138W102 & 103

NEEDLE BAR CONNECTING LINK
#238251

NEEDLE BAR ROCK FRAME SLIDE BLOCK
#202668

NEEDLE BAR ROCK FRAME SLIDE BLOCK SCREW STUD
#201141

ALSO AVAILABLE:
#210920 Needle Bar Rock Frame Slide Block, Complete

NEEDLE BAR ROCK FRAME STUD
#210910

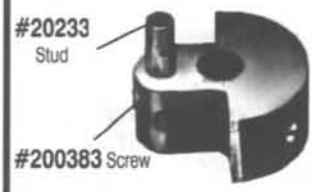
NEEDLE BAR ROCK FRAME POSITION BRACKET
#202666

NEEDLE BAR ROCK FRAME
#240138 (#514077) (#419660) For Classes: 138W102 & 103

NEEDLE BAR ROCK FRAME
#237339 For Classes: 138W101 & 138G101

NEEDLE BAR
#223686 For Class: 138W101

NEEDLE BAR
#267267 For Class: 138G101



NEEDLE BAR CRANK
#202692

TAKE UP LEVER
#223881 For Classes: 138W101 & 103

ALSO AVAILABLE:
#234144 Take Up Lever For Classes: 138W102 & 138G101

TAKE UP LEVER HINGE STUD
#202400

TAKE UP LEVER DRIVING STUD
#202399

FEED REGULATING SPINDLE
#224122

FEED FORK
#224052 (#267273)

FEED LIFTING ECCENTRIC
#224154

LIFTING BELL CRANK
#240205

LIFTING BELL CRANK LINK
#240125

VIBRATING PRESSER BAR
#240183 For Class: 138W102

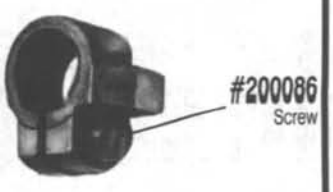
VIBRATING PRESSER BAR SPRING
#240188 For Class: 138W102

VIBRATING PRESSER BAR EXTENSION
#240185 For Class: 138W102

PRESSER BAR
#208566

PRESSER BAR SPRING (Flat)
#240172 For Class: 138W102
#207965 For Class: 138W101

VIBRATING PRESSER BAR CONNECTION
#240184 For Class: 138W102



PRESSER BAR SPRING BRACKET
#210949

PRESSER BAR POSITION GUIDE
#202337

PRESSER BAR POSITION GUIDE LEVER
#202338

PRESSER BAR LIFTER
#202671 (#202554)

PRESSER BAR LIFTING BRACKET
#208555

PRESSER BAR BUSHING
#207072

PRESSER BAR BUSHING (Lower)
#235871

CHECK SPRING
#237174

ALSO AVAILABLE:
#267368 Check Spring For Class: 138G101

THREAD CONTROLLER DISC
#223706

TENSION SPRING
#202407 (#223438)

TENSION DISC
#244048

TENSION BRACKET COMPLETE
#248217

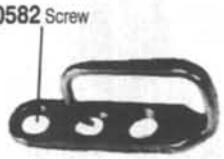
TENSION RELEASE LEVER
#223703

TENSION RELEASE PLUNGER
#223704

TENSION NUT
#201572

THREAD GUIDE (Spool Pin)
#224028

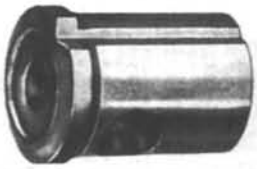
THREAD GUIDE
#224040



THREAD GUIDE (Lower)
#210954

THREAD GUIDE (Lower)
#210954

THREAD RETAINER (3-hole Thread Guide)
#240034



ARM SHAFT BUSHING (Front)
#207080

ARM CAP (Top Cover)
#224002

HOOK POST SLIDE (Slide Plate)
#221215

FOOT LIFTER LIFTING LEVER SPRING
#227561

FOOT LIFTER LIFTING LEVER
#240175 For Class: 138W102

ALSO AVAILABLE:
#264160 •(#13057) Foot Lifter Lifting Lever Stop Finger

KNEE LIFTER LIFTING LEVER
#240068 For Class: 138W101

BALANCE WHEEL
#235096 (#235132)
For Class: 138W101

ALSO AVAILABLE:
#237589 (#241688) Balance Wheel

FACE PLATE
#210911 For Class: 138W101

ALSO AVAILABLE:
#240179 Face Plate For Class: 138W102

OTHER PARTS AVAILABLE FOR Classes: 138G & 138W

#2102 Tension Disc (138W103)
#201199 Tension Stud (Large)
#201224 Tension Stud (Small)
#202248 Arm Cap Screw Washer
#204271 Tension Release Washer

POPULAR SCREWS FOR Classes: 138G & 138W

#200074 Lifting Presser Foot Screw
#200086 Vibrating Presser Foot Screw
#200098 Feed Dog Screw
#200141 Needle Set Screw
#200555 Hook Shaft Screw
#200577 Throat Plate Screw
#200594 Tension Spring Screw
#200984 Tension Spring Regulating Screw
#201030 Needle Holder Screw
#201253 Hook Gib Screw
#201272 Bobbin Case Lever Hinge Screw

PARTS FOR SINGER
CLASSES: 144W & 145W
RECOMMENDED NEEDLES:
For Class: 144W: 7 x 3 (5213)
For Class: 145W: 7 x 23 (4804)

LIFTING PRESSER FOOT (Outside) (Double Toe)
#265112

VIBRATING PRESSER FOOT (Inside)
#264613 (For Size 27 Needle)

LIFTING PRESSER FOOT (Outside) (Single Toe)
#264611

VIBRATING PRESSER FOOT (Inside)
#264614 (#264632) (For Size 25 Needle)

"BOAT FEET"
★ GENERALLY USED FOR HEAVY TUFTED UPHOLSTERY

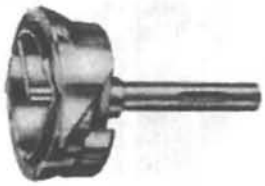
LIFTING PRESSER FOOT (Outside)
#265147

VIBRATING PRESSER FOOT (Inside)
#265146

ALSO AVAILABLE:
#265146/47 Set of Boat Feet For Class: 144W

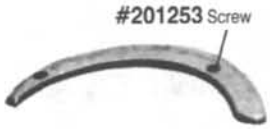
THROAT PLATE
#264693

FEED DOG
#264687 (For Size 25 & 26 Needles)
#265100 (For Size 27 Needle)

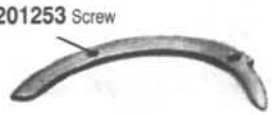


HOOK & BOBBIN CASE
#265093 (#265361)
(Hirose Number: HSH445)

ALSO AVAILABLE:
#265093HP (#265361HP) Hook & Bobbin Case With Special Hard Point



HOOK GIB (Short)
#265096



HOOK GIB (Long)
#265095

HOOK BASE
#265090 (#265086)

ALSO AVAILABLE:
#265105 (#265089) Bobbin Case Tension Spring
#202056 Latch Pin
#264648 Latch Spring Post
#264649 Latch Spring
#265115 Bob Case Latch

BOBBIN
#264645

ALSO AVAILABLE:
#264645S Bobbin Without Holes

HOOK DRIVING GEAR (Large)
#223867 (#265053)

★ Thick Shaft

HOOK DRIVING PINION (Small)
#240167

HOOK DRIVING PINION THRUST WASHER
#224022

HOOK BUSHING (Lower) (Bronze)
#224019

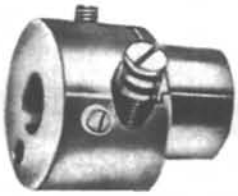
SAFETY CLUTCH LOCKING LEVER SPRING
#265102

BOBBIN CASE OPENER
#265066

BOBBIN CASE OPENER LEVER LINK
#248251

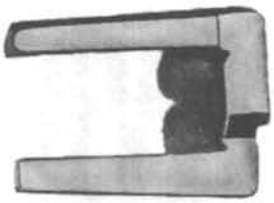
BOBBIN CASE OPENER LEVER HINGE STUD
#265088

BOBBIN CASE OPENER LEVER DRIVING SCREW STUD
#201349

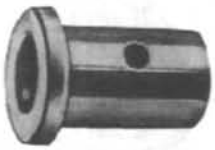


FEED LIFTING ECCENTRIC COMPLETE
#240744 (#237196)

FEED LIFTING CAM
#224154



FEED LIFTING CAM FORK
#264637



LIFTING ROCK SHAFT BUSHING
#240174

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

NEEDLE BAR COMPLETE
#265079
With #265120 Thread Guide

PARTS AVAILABLE SEPARATELY:
#265120 Thread Guide
#200112 Needle Set Screw
#201334 Thread Guide Screw

NEEDLE BAR ROCK FRAME SLIDE BLOCK
#202668

NEEDLE BAR ROCK FRAME SLIDE BLOCK SCREW STUD
#201141

ALSO AVAILABLE:
#210920 Needle Bar Rock Frame & Slide Blocks Complete

NEEDLE BAR ROCK FRAME POSITION BRACKET
#202666

NEEDLE BAR ROCK FRAME STUD
#210910

TAKE-UP LEVER HINGE STUD
#202400

TAKE-UP LEVER
#265281 (#265308) For Class: 145W

VIBRATING PRESSER BAR
#264630

SAFETY CLUTCH COMPLETE
#240539

LIFTING ECCENTRIC CONNECTING CRANK
#240171

PRESSER BAR SPRING
#265060

SAFETY CLUTCH THROW-IN LATCH
#265057

TENSION SPRING
#202407 (#223438)

PRESSER BAR SPRING (Flat)
#240172

SAFETY CLUTCH THROW-IN LATCH SPRING
#265051

CHECK SPRING
#265331

ARM SHAFT CONNECTING BELT (Fabric)
#264602

THREAD CONTROL SPRING STUD
#264681

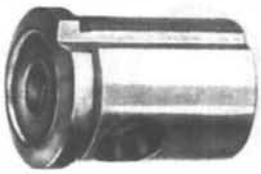
THREAD GUIDE
#264683 For Class: 144W

BED SLIDE STOP (Back) WITH SCREW
#264642 For Class: 144W

PRESSER BAR BUSHING (Upper)
#207072

LIFTING PRESSER BAR
#264690

PRESSER BAR SPRING BRACKET
#210949



ARM SHAFT BUSHING (Front)
#207080

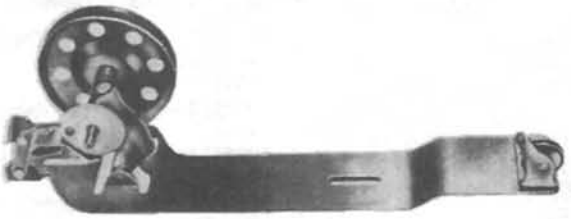
ARM SHAFT CONNECTING BELT (Neoprene)
#265121

ARM SHAFT OIL PACKING THUMB SCREW
#200502

THREAD RETAINER, LOWER, COMPLETE
#210959

THREAD GUIDE (Spool Pin)
#202412

ARM CAP (Top Cover)
#224002



BOBBIN WINDER
#259482 (#259767)

OTHER PARTS AVAILABLE FOR CLASSES: 144W & 145W (Not Illustrated)

#1560 Tension Nut

#2102 Tension Disc

#32572 (#97683) Tension Release Disc

#202248 Arm Cap Screw Washer

#224121 Drip Pan For Classes: 144W101, 102 & 103; 145W101, 102 & 103

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

GAUGE SETS FOR SINGER

CLASS: 145W TWO NEEDLE MACHINES

RECOMMENDED NEEDLES:

7 x 23 (4804)

LIFTING PRESSER FOOT (Outside)
#265237 1/4 Outside Foot ¼" Gauge
#265267 1/4 Inside Foot ¼" Gauge
#265237 3/8 Outside Foot ⅜" Gauge
#265267 3/8 Inside Foot ⅜" Gauge

VIBRATING PRESSER FOOT (Inside)
#265237 1/2 Outside Foot ½" Gauge
#265267 1/2 Inside Foot ½" Gauge
#265237 5/8 Outside Foot ⅝" Gauge
#265267 5/8 Inside Foot ⅝" Gauge

LIFTING PRESSER FOOT (Outside)
#265320 3/4 Outside Foot ¾" Gauge
#265325 3/4 Inside Foot ¾" Gauge
#265320 1 Outside Foot 1" Gauge
#265325 1 Inside Foot 1" Gauge
#265322 11/8 Outside Foot 1⅛" Gauge
#265327 11/8 Inside Foot 1⅛" Gauge
#265322 11/4 Outside Foot 1¼" Gauge
#265325 11/4 Inside Foot 1¼" Gauge

VIBRATING PRESSER FOOT (Inside)
#265322 13/8 Outside Foot 1⅜" Gauge
#265327 13/8 Inside Foot 1⅜" Gauge
#265322 11/2 Outside Foot 1½" Gauge
#265325 11/2 Inside Foot 1½" Gauge
#265322 13/4 Outside Foot 1¾" Gauge
#265328 13/4 Inside Foot 1¾" Gauge

THROAT PLATE
#265258 1/4 ¼" Gauge

FEED DOG
#265223 1/4 ¼" Gauge

THROAT PLATE
#265259 3/8 3/8" Gauge
#265259 1/2 1/2" Gauge

FEED DOG
#265224 3/8 (#2652193/8) 3/8" Gauge
#265224 1/2 1/2" Gauge

THROAT PLATE
#265260 5/8 5/8" Gauge
#265260 3/4 3/4" Gauge

FEED DOG
#265225 5/8 5/8" Gauge
#265225 3/4 3/4" Gauge

THROAT PLATE
#265261 1 1" Gauge
#265261 11/8 1 1/8" Gauge
#265261 11/4 1 1/4" Gauge
#265261 13/8 1 3/8" Gauge
#265261 11/2 1 1/2" Gauge
#265261 13/4 1 3/4" Gauge

FEED DOG
#265226 1 1" Gauge
#265226 11/8 1 1/8" Gauge
#265226 11/4 1 1/4" Gauge
#265226 13/8 1 3/8" Gauge
#265226 11/2 1 1/2" Gauge
#265226 13/4 1 3/4" Gauge

#200112 Screw

NEEDLE BAR HOLDER & ASSEMBLY

#265276 1/4	#265277 11/8
#265276 3/8	#265277 11/4
#265276 1/2	#265277 13/8
#265276 5/8	#265277 11/2
#265276 3/4	#265277 13/4
#265276 1	

GAUGE SETS ★ Complete Sets Consist Of: Lifting Presser Foot, Vibrating Presser Foot, Feed Dog, Throat Plate and Needle Bar Holder & Assembly ★ All Parts Are Available Separately

COMPLETE GAUGE SET	GAUGE SIZE	LIFTING PRESSER FOOT (OUTSIDE)	VIBRATING PRESSER FOOT (INSIDE)
#145W 1/4	1/4"	#265237 1/4	#265267 1/4
#145W 3/8	3/8"	#265237 3/8	#265267 3/8
#145W 1/2	1/2"	#265237 1/2	#265267 1/2
#145W 5/8	5/8"	#265237 5/8	#265267 5/8
#145W 3/4	3/4"	#265320 3/4	#265325 3/4
#145W 1	1"	#265320 1	#265325 1
#145W 11/8	1 1/8"	#265322 11/8	#265327 11/8
#145W 11/4	1 1/4"	#265322 11/4	#265325 11/4
#145W 13/8	1 3/8"	#265322 13/8	#265327 13/8
#145W 11/2	1 1/2"	#265322 11/2	#265325 11/2
#145W 13/4	1 3/4"	#265322 13/4	#265328 13/4

FEED DOG	THROAT PLATE	NEEDLE BAR HOLDER AND ASSEMBLY
#265223 1/4	#265258 1/4	#265276 1/4
#265224 3/8	#265259 3/8	#265276 3/8
#265224 1/2	#265259 1/2	#265276 1/2
#265225 5/8	#265260 5/8	#265276 5/8
#265225 3/4	#265260 3/4	#265276 3/4
#265226 1	#265261 1	#265276 1
#265226 11/8	#265261 11/8	#265277 11/8
#265226 11/4	#265261 11/4	#265277 11/4
#265226 13/8	#265261 13/8	#265277 13/8
#265226 11/2	#265261 11/2	#265277 11/2
#265226 13/4	#265261 13/4	#265277 13/4

POPULAR SCREWS FOR CLASSES: 144W & 145W

- **#742** Throat Plate Screw
- **#200074** Lifting Presser Bar Screw
- **#200086** Vibrating Presser Foot Screw
- **#200112** Needle Set Screw
- **#200118** Bobbin Case Opener Screw
- **#200382** Hook Driving Pinion Set Screw
- **#200583** Needle Guard Screw
- **#200597** Bobbin Case Tension Spring Screw
- **#200983** Bobbin Case Tension Spring Regulating Screw
- **#201220** Feed Wheel Driving Shaft Gear Screw
- **#201253** Hook Gib Screw
- **#201254** Hook Driving Gear Position Screw
- **#201334** Needle Bar Thread Guide Screw
- **#201349** Bobbin Case Opener Lever Screw Stud
- **#201421** Hook Driving Gear Set Screw
- **#201491** Feed Dog Screw

PARTS FOR SINGER

CLASSES: 147, 252, 253 & 262

RECOMMENDED NEEDLES:
For Class: 147: 62 x 43 (3516) & 62 x 47 (3518)
For Class: 253: 149 x 7 (2776) & 62 x 45 (4107)
For Class: 262: 149 x 25 (2793), 62 x 45 (4107) & 149 x 3 (3651)

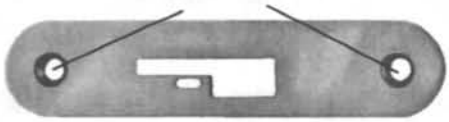
#190 Screw

LIFTING PRESSER FOOT (Inside)
#54214 For Classes: 147-90 (Single Needle)

#203 Screw

FEEDING PRESSER FOOT (Outside)
#54161 For Classes: 147-90 (Single Needle)

#742 Screw



THROAT PLATE
#54168 (#54215) For Classes: 147-90 (Single Needle)

ALSO AVAILABLE:
#54237 Throat Plate For Classes: 147-90 (Single Needle)

#157 Screw

FEED DOG
#131854 (#54139) For Classes: 147-90 (Single Needle)

ALSO AVAILABLE:
#54233 Feed Dog For Classes: 147-90 (Single Needle)

LOOPER
#53203 Complete With Guard **#52661**
For Classes: 147-90 (Single Needle)

PARTS AVAILABLE SEPARATELY:
#52661 Looper Needle Guard

LOOPER
#147670 (#53202) For Classes: 147-90 (Single Needle)

#190 Screw

LIFTING PRESSER FOOT ⅛" (Inside)
#44623 For Classes: 147-115 (Double Needle)

LOOPER COMPLETE WITH GUARD AND SCREW
#131134 For Classes: 147-51; 262-1, 2 & 3)

PARTS AVAILABLE SEPARATELY:
#131135 Looper Needle Guard
#229 Looper Guard Screw

LOOPER
#131133 For Classes: 147-51; 262-1, 2 & 3

LOOPER ⅛" (Back)
#131425 For Classes: 147-115 (Double Needle) For Classes: 262-25

LOOPER ⅛" (Front)
#131426 For Classes: 147-115 (Double Needle) For Classes: 262-25

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

#742 Screw

THROAT PLATE ⅛"
#147557 1/8 (#52542 1/8) For Classes: 147-115 (Double Needle)

#157 Screw

FEED DOG ⅛"
#147556 1/8 For Classes: 147-115 (Double Needle)

FOR Classes: 253-2, 11 & 12 and 261-1, 2 & 3 (SINGLE NEEDLE)

PRESSER FOOT (Hinged) Complete
#146946 (#160634)

FOR TROUSERS ON Classes: 253-2, 11 & 12

PRESSER FOOT
#160410

FOR Class: 253-2

FEED DOG
#146975

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Classes: 253-2, 11 & 12 and 261-1, 2 & 3 (SINGLE NEEDLE)

LOOPER COMPLETE WITH NEEDLE GUARD (SINGLE NEEDLE)
#146017

PARTS AVAILABLE SEPARATELY:
#146016 Looper Without Needle Guard
#131135 Looper Needle Guard
#229 Looper Needle Guard Screw

FOR Classes: 252-1 & 2 and 253-1 & 2

THROAT PLATE
#160411

FEED DOG
#160407

NEEDLE BAR COMPLETE WITH THREAD GUIDE AND SCREWS
#146961 (#146020) For Single Needle Machines

PARTS AVAILABLE SEPARATELY:
#50579 Thread Guide Screw
#146962 Thread Guide
#140239 Needle Set Screw

FOR Classes: 253-201, 211, 212 & 213 and 262-21, 22, 23, 24 & 25 (DOUBLE NEEDLE)

PRESSER FOOT (HINGED) COMPLETE (DOUBLE NEEDLE)
#146615 3/16 (#146859 3/16)
Gauge Size: 3/16"
#146615 1/4 (#146859 1/4)
Gauge Size: 1/4"

ALSO AVAILABLE:
#37160 Spring For Presser Foot (Double Needle)

FOR Classes: 253-201, 211, 212 & 213 and 262-21, 22, 23, 24 & 25 (DOUBLE NEEDLE)

THROAT PLATE (DOUBLE NEEDLE)
#146636 3/16 Gauge Size: 3/16"
#146636 1/4 Gauge Size: 1/4"

FEED DOG (DOUBLE NEEDLE)
#146531 3/16 Gauge Size: 3/16"
#146531 1/4 Gauge Size: 1/4"

LOOPER (Front) (Double Needle)
#146549 3/16 Gauge Size: 3/16"
#146549 1/4 Gauge Size: 1/4"

LOOPER (Back) (Double Needle)
#146548 3/16 Gauge Size: 3/16"
#146548 1/4 Gauge Size: 1/4"

FOR Classes: 253-201, 211, 212 & 213 And 262-21, 22, 23, 24 & 25 (DOUBLE NEEDLE)

NEEDLE CLAMP
#146587 3/16 Gauge Size: 3/16"
#146587 1/4 Gauge Size: 1/4"

FOR Class: 253 (DOUBLE NEEDLE)

BED SLIDE LATCH SPRING
#146690

FOR SINGER CLASS: 253

COMPLETE GAUGE SET
COMPLETE GAUGE SET CONSISTS OF: PRESSER FOOT, THROAT PLATE, FEED DOG, LOOPER (FRONT), LOOPER (BACK), NEEDLE CLAMP, NEEDLE BAR, LAP SEAM FOLDER (SPECIFY GAUGE SIZE AND THICKNESS OF LAP SEAM FOLDER WHEN ORDERING)

#253-3/16 H Gauge Set Complete With Heavy Lap Seam Folder 3/16" Gauge

#253-3/16 M Gauge Set Complete With Medium Lap Seam Folder 3/16" Gauge

#253-3/16 MH Gauge Set Complete With Medium-Heavy Lap Seam Folder 3/16" Gauge

#253-1/4 H Gauge Set Complete With Heavy Lap Seam Folder 1/4" Gauge

#253-1/4 M Gauge Set Complete With Medium Lap Seam Folder 1/4" Gauge

#253-1/4 MH Gauge Set Complete With Medium-Heavy Lap Seam Folder 1/4" Gauge

FOR Classes: 253-201, 211, 212 & 213 And 262-21, 22, 23, 24 & 25 (DOUBLE NEEDLE)

NEEDLE BAR
#146573

FOR Class: 253 (DOUBLE NEEDLE)

PRESSER BAR GUIDE BRACKET LIFTER
#146676

FOR Class: 253 (DOUBLE NEEDLE)

BED SLIDE SPRING
#146691

FOR Classes: 262-2 & 3

PRESSER FOOT
#131355

FOR Classes: 262-2 & 3

THROAT PLATE
#68085

FOR Classes: 262-2 & 3

FEED DOG
#142388

FOR Classes: 262-22; and 147-100 & 101

PRESSER FOOT
#131917 1/4
#131917 3/16

FOR Classes: 262-21; and 147-100 & 101

THROAT PLATE
#146290 1/4 1/4"
#146290 3/16 3/16"

FOR Classes: 262-21; and 147-100 & 101

FEED DOG
#142375 1/4 1/4"
#142375 3/16 3/16"

LOOPER, FRONT
#131459 1/4 1/4"
#131459 3/16 3/16"

LOOPER, BACK
#131458 1/4 ¼"
#131458 3/16 3/16"

NEEDLE CLAMP
#139116 1/4 ¼"
#139116 3/16 3/16"

FOR Classes: 253 & 262-1, 2 & 3

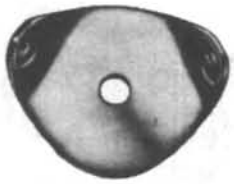
PRESSER FOOT
#146202

FOR Classes: 253 & 262-1, 2 & 3

THROAT PLATE
#146248-002 (#146248)

FOR Classes: 253 & 262-1, 2 & 3

FEED DOG
#142363



TENSION THREAD GUIDE (Looper & Needle Thread)
#131696

CRANK SLIDE BLOCK WITH STUD
#52267

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

TENSION COMPLETE
#268263

TENSION PARTS AVAILABLE SEPARATELY:

- **#2102** Tension Disc (Looper & Needle Thread)
- **#32572** Tension (Needle Thread) Releasing Disc
- **#50326** Tension (Needle Thread) Screw Stud
- **#51570** Tension Thumb Nut (Looper & Needle Thread)
- **#59537** Tension Spring Bushing (Large) (Looper & Needle Thread)
- **#59538** Tension Spring Bushing (Small) (Looper & Needle Thread)
- **#59539** Needle Thread Tension Stud & Nut (#50326 & #51570)
- **#131740** Tension (Looper Thread) Spring
- **#131741** Tension (Needle Thread) Spring

OIL FLOW WINDOW GASKET
#143061

ALSO AVAILABLE:
#143062 Oil Flow Window

PRESSER BAR LIFTING LEVER SPRING
#146610

FOR Classes: 147-100 & 101; 253-201 & 211; and 262-21 & 22

LAP SEAM FOLDER
#160619 3/16M Medium 3/16"
#160619 3/16H Heavy 3/16"
#160619 3/16MH Medium-Heavy 3/16"
#160619 1/4M Medium ¼"
#160619 1/4H Heavy ¼"
#160619 1/4MH Medium-Heavy ¼"

POPULAR SCREWS FOR Classes: 147; 253 & 262

- **#144** Back Wheel Screw
- **#157** Feed Dog Screw For Classes: 253 & 262
- **#176** Presser Foot Screw For Classes: 253 & 262 (Single Needle)
- **#190** Lifting Presser Foot Screw For Class: 147
- **#203** Feeding Presser Foot Screw For Class: 147
- **#624S** Looper Set Screw For Class: 262
- **#691** Throat Plate Screw For Classes: 253 & 262
- **#742** Throat Plate Screw For Class: 147
- **#802** Lifting Lever Hinge Screw
- **#857** Needle Set Screw For Classes: 147 & 253-2
- **#1120** Looper Set Screw For Class: 147
- **#1253** Looper Set Screw For Class: 253
- **#1498** Needle Set Screw For Classes: 253 & 262 (Two & Three Needle)
- **#140239** Needle Set Screw For Class: 262 (Single Needle)

PARTS FOR SINGER & CONSEW

SINGER CLASSES: 153K & 153W
CONSEW CLASSES: 227

RECOMMENDED NEEDLES:
135 x 7 (1901) & 135 x 17 (3355)
★ PART NUMBERS WITH A DOT • BEFORE THE NUMBERS ARE FOR CONSEW CLASS: 227

★ PARTS FOR COMPOUND WALKING FOOT MACHINES (CLASSES: 111W153, 155, ETC.) ARE ALSO USED FOR CLASSES: 153W101, 103 & 104 MACHINES REFER TO PAGES 387-389.

★ PARTS FOR NEEDLE FEED MACHINES (CLASSES: 111W100, ETC.) ARE ALSO USED FOR CLASSES: 153W100, 101 & 102 MACHINES REFER TO PAGES 390-392.

#200577 Screw

THROAT PLATE (Single Row)
#240676 •(#13022)

#350149 Screw

FEED DOG (Single Row)
#240674

ALSO AVAILABLE:
#240675 Feed Dog

#200577 Screw

THROAT PLATE (Double Row)
#240628

#350149 Screw

FEED DOG (Double Row)
#240665

ALSO AVAILABLE:
#240666 Feed Dog (Double Row)

#200577 Screw

THROAT PLATE (For Binding)
#240664

#350149 Screw

FEED DOG (For Binding)
#240663

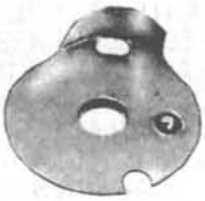
FEED DOG (For Binding)
#240694 •(#13020)

HOOK & BOBBIN CASE COMPLETE
#238250 (#236121) •(#12009)
(Hirose Number: HSH31)

#201253 Screw #203525 Gib

HOOK WITH GIB, LESS BASE
#203523 (#203523E-Z)

PARTS AVAILABLE SEPARATELY:
#201253 Screw
#203525 Hook Gib



HOOK WASHER
#238237 •(#13042)

BOBBIN CASE
#233765 •(#240546)
#233765E-Z

BOBBIN
#203470

ALSO AVAILABLE:
#203470PL Plastic

#200110 Screw

HOOK SADDLE
#240738 •(#13035)

HOOK SADDLE COMPLETE
#224024 For Class: 153W

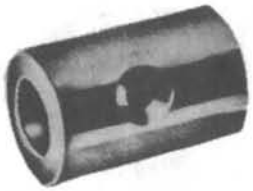
350485 Screw

HOOK BEVEL PINION (Large)
#240702

HOOK BEVEL GEAR SOCKET (Small)
#233697 •(#13034)

200393 Screw

HOOK DRIVING SHAFT COLLAR
#203244 •(#13049)



HOOK DRIVING SHAFT BUSHING (Front)
#213380 •(#13028)

HOOK DRIVING SHAFT BUSHING (Back) AND FEED DRIVING ROCK SHAFT BUSHING
#235021 •(#13029)

TAKE-UP LEVER DRIVING STUD
#202399

TAKE-UP LEVER HINGE STUD
#202400

TAKE-UP LEVER
#240139

BOBBIN CASE LEVER
#233636 •(#13041)

BOBBIN CASE LEVER SLIDE
#203578 •(#13040)

BOBBIN CASE LEVER FULCRUM
#203576 •(#13038)

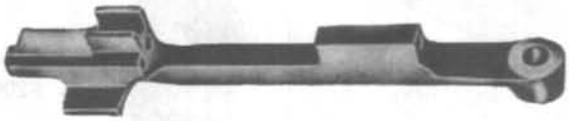
NEEDLE BAR CRANK
#202692

NEEDLE BAR ROCK FRAME POSITION BRACKET
#202666

NEEDLE BAR ROCK FRAME SLIDE BLOCK
#202668

NEEDLE BAR ROCK FRAME SLIDE BLOCK SCREW STUD
#201141

ALSO AVAILABLE:
#210920 Needle Bar Rock Frame Slide Block, Complete



NEEDLE BAR ROCK FRAME
#240138 (#514077) For Classes: 153W101, 103 & 104; 153K101, 103 & 104

NEEDLE BAR ROCK FRAME
#237339 For Classes: 153W100 & 102; 153K102

NEEDLE BAR CONNECTING LINK
#238251

NEEDLE BAR CONNECTING LINK STUD
#202333

NEEDLE BAR CONNECTING STUD
#264714 For Classes: 153W100, 102 & 153K102

NEEDLE BAR CONNECTING STUD
#208552 For Classes: 153W101, 103 & 104; 153K101, 103 & 104

NEEDLE BAR COMPLETE WITH THREAD GUIDE & SCREWS
#240020 For Classes: 153K102 & 153W100 & 102

PARTS AVAILABLE SEPARATELY:
#200125 Needle Set Screw
#200175 Thread Guide Screw
#240039 Thread Guide

NEEDLE BAR COMPLETE WITH THREAD GUIDE & SCREWS
#240219 For Classes: 153K101, 103 & 104 and 153W101, 103 & 104

PARTS AVAILABLE SEPARATELY:
#200125 Needle Set Screw
#200175 Thread Guide Screw
#240499 Thread Guide

FOR Class: 153W

FEED BAR COMPLETE
#549961

FEED BAR
#233694 For Classes: 153W100, 101 & 153K101

FEED BAR
#240605 •(#13016) For Classes: 153W103, 104; 153W102, 103 & 104

FEED LIFTING FORK
#240607
#240689 •(#13019)

FEED DRIVING ROCK SHAFT CRANK
#240687 •(#13053)

FEED BAR SHIM (Gib)
#240608 (#240690) •(#13017)

ALSO AVAILABLE:
#350132 Feed Bar Shim Screw

FEED LIFTING ECCENTRIC
#240688 •(#13030)

FEED DRIVING ROCK SHAFT BEARING
#233614 •(#13012)

ALSO AVAILABLE:
#201525 •(#13076) Nut

FEED DRIVING ROCK SHAFT COLLAR
#240668 •(#13051)

FEED DRIVING ECCENTRIC REGULATING BRACKET PLUNGER
#202301 •(#13066)
For Class: 153W103

FEED REGULATING STUD SPRING
#248425 •(#13047)

PART NUMBERS PRECEDED BY A DOT (•) ARE FOR THE CONSEW MACHINES LISTED IN THIS SECTION.

FEED DRIVING ROCK SHAFT
#240606 (#240686) •(#13013) For Class: 153W103

FEED LIFTING CAM
#233695 For Classes: 153W100, 101 & 153K101

LIFTING BELL CRANK LINK
#240125 For Classes: 153W101, 103, 104; 153K101, 103 & 104

LIFTING BELL CRANK
#240205

VIBRATING PRESSER BAR
#240183 For Classes: 153W101, 103, 104; 153K101, 103 & 104

VIBRATING PRESSER BAR SPRING
#240188 For Classes: 153W101, 103, 104; 153K101, 103 & 104

VIBRATING PRESSER BAR EXTENSION
#240185 For Classes: 153W101, 103, 104; 153K101, 103 & 104

VIBRATING PRESSER BAR CONNECTION
#240184 For Classes: 153W101, 103, 104; 153K101, 103, 104

ALSO AVAILABLE:
#350299 Vibrating Presser Bar Thumb Screw (Presser Regulating)

PRESSER BAR SPRING BRACKET
#210949

PRESSER BAR
#208566

PRESSER BAR BUSHING
#207072

PRESSER BAR POSITION GUIDE LEVER
#202338

PRESSER BAR POSITION GUIDE
#202337

PRESSER BAR LIFTER
#202554 (#202671) (#264525)

PRESSER BAR SPRING (Flat)
#207965

TENSION RELEASE LEVER
#223703

TENSION RELEASE SLIDE
#240500 (#264527)

TENSION BRACKET COMPLETE
#240446 (#240024) For Classes: 153W100, 102, 153W101, 103, 104 & 153K

ALSO AVAILABLE:
#201199 Tension Stud (Large)
#201224 Tension Stud (Small)
#200309 Screw

THREAD CONTROLLER DISC
#223706

TENSION DISC
#244048

TENSION SPRING
#202407 (#223438)

THREAD TAKE-UP (Check) SPRING
#267368

PLUNGER
#223704

TENSION NUT
#201572

THREAD GUIDE
#224040

THREAD RETAINER (3-Hole Thread Guide)
#240034

THREAD GUIDE (Upper)
#210955

THREAD GUIDE (Lower)
#210954

ALSO AVAILABLE:
#506784 Thread Guide

THREAD GUIDE (Spool Pin)
#202412

BED CLAMP
#203184 •(#13006)

ALSO AVAILABLE:
#203185 •(#13008) Bed Clamp Washer

SAFETY CLUTCH THROW-IN LATCH
#265057

ALSO AVAILABLE:
#265051 Safety Clutch Throw-in Latch Spring

NUT
#201522 (#201523)

ARM SHAFT
#240680 (#240670) •(#13060)

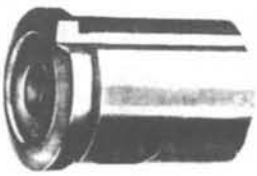
BINDER SWING BRACKET (5/8" Only)
#240662

BED SLIDE (Back)
#221174 •(#13024)

SPRING
#202595 •(#13067)

ARM SHAFT CONNECTING BELT (Fabric)
#224103 For Classes: 153W102, 103, 104; 153K102, 103 & 104
#235003 For Classes: 153W100, 101 & 153K101

ARM SHAFT CONNECTING BELT (Neoprene)
#224195 For Classes: 153W102, 103, 104; 153K102, 103 & 104



ARM SHAFT BUSHING (Front)
#207080

ARM SHAFT BUSHING (Back)
#223607

ARM SHAFT OIL PACKING THUMB SCREW
#200502

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOOT LIFTER LIFTING LEVER
#240175

LIFTING (Arm) LEVER EXTENSION
#223733

FACE PLATE
#210911 For Class: 153W102

ALSO AVAILABLE:
#240179 Face Plate For Classes: 153W101, 103 & 104

BALANCE WHEEL
#237589 (#241688) •(#13039)

BED (Cylinder) END COVER
#213787 •(#13009)

OTHER PARTS AVAILABLE FOR CLASSES: 153K & 153W

#202248 Arm Cap Screw Washer
#204271 Tension Release Washer
#224002 Arm Cap (Top Cover)
#225837 •(#13037) Hook Saddle Screw Washer
#227561 •(#13059) Foot Lifter Lifting Lever Spring
#237174 Check Spring For Class: 153W
#240054 •(#13075) Sleeve
#264160 Foot Lifter Lifting Lever Stop Finger
#265102 Safety Clutch Locking Lever Spring

POPULAR SCREWS FOR CLASSES: 153K & 153W

#200074 Presser Foot Screw
#200473 Face Plate Screw
#200549 Feed Bar Hinge Screw
#200556 Hook Shaft Screw
#200577 Throat Plate Screw
#200594 Bobbin Case Tension Spring Screw
#200984 Bobbin Case Tension Spring Regulating Screw
#201015 Vibrating Presser Foot Screw
#201253 Hook Gib Screw
#350149 Feed Dog Screw
#350172 Lifting Bell Crank Link Screw

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS TO OUR LINE AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

PARTS FOR SINGER
CLASSES: 167G & 167W
RECOMMENDED NEEDLES: 135 X 7 (1901)

FOR NEEDLE CLAMPS REFER TO PAGE 410.
★ Same Needle Clamps As For Class: 212W

FOR FLIP-UP DOUBLE NEEDLE CLAMPS REFER TO PAGE 407.
★ Same Flip-Up Double Needle Clamps As For Classes: 167W100 & 101

HOOK AND BOBBIN CASE
#265720
For Class: 167W

BOBBIN
#233939

BOBBIN CASE CAP (Closed Type) WITH OIL LUBRICATOR
#241676

BOBBIN CASE OPENER LEVER
#224005

BOBBIN CASE BASE
#235769

BOBBIN CASE STOP
#265719

BOBBIN CASE OPENER LEVER LINK
#248405

BOBBIN CASE OPENER
#248404

BOBBIN CASE OPENER LEVER HINGE STUD
#265088

BOBBIN CASE OPENER LEVER DRIVING SCREW STUD
#201349

HOOK WASHER
#224025

HOOK DRIVING GEAR (Large)
#267188 (#508457)

HOOK DRIVING PINION (Thick Shaft) (Small)
#224021

HOOK DRIVING PINION THRUST WASHER
#224022

HOOK BUSHING (Upper) (Bronze)
#224020

HOOK BUSHING (Lower) (Bronze)
#224019

NEEDLE VIBRATING PINION (Small)
#210700

NEEDLE VIBRATING GEAR (Large)
#210699

NEEDLE BAR CONNECTING LINK STUD
#241344

NEEDLE BAR CONNECTING STUD COMPLETE
#210585

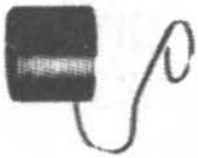
NEEDLE BAR FRAME HINGE STUD
#210548

FEED DRIVING ECCENTRIC REGULATING STUD SPRING
#270026

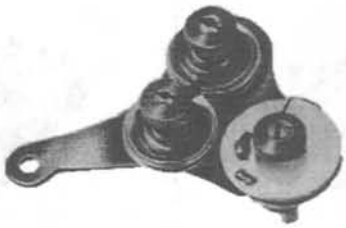
FEED LIFTING ECCENTRIC FORK
#224052 (#267273)

THREAD CONTROLLER DISC
#223706

TENSION DISC
#244048



CHECK SPRING
#237174 (#267368)



TENSION BRACKET COMPLETE
#248217 (#223705)

TENSION NUT
#201572

THREAD GUIDE
#210954

THREAD GUIDE (Spool Pin)
#224028

TAKE UP LEVER
#223881 (#240022)

TAKE UP LEVER DRIVING STUD
#202399

PRESSER BAR POSITION GUIDE
#202337

PRESSER BAR POSITION GUIDE LEVER
#202338

PRESSER BAR LIFTER
#202554 (#202671)

PRESSER BAR
#244033

KNEE LIFTER CONNECTION LEVER
#240067

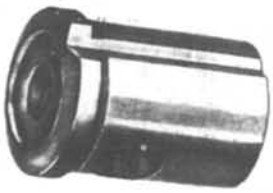
KNEE LIFTER CONNECTION LEVER LIFTING ROD SPRING COLLAR
#227227

KNEE LIFTER CONNECTION LEVER LIFTING ROD SPRING
#206628

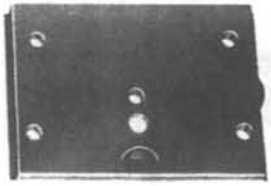
ARM SHAFT CONNECTING BELT (Fabric)
#224103

ARM SHAFT CONNECTING BELT (Neoprene)
#224195

DRIVING RING
#265672



ARM SHAFT BUSHING (Front)
#207080



ATTACHMENT SLIDE PLATE
#224144

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

OTHER PARTS AVAILABLE FOR Classes: 167G & 167W (NOT ILLUSTRATED)

#201199 Tension Stud (Large)
#201224 Tension Stud (Small)
#202407 (#223438) Tension Spring
#204271 Tension Release Washer
#223703 Tension Release Lever
#223704 Tension Release Plunger
#225837 Feed Lifting Eccentric Fork Screw Washer
#272142 Balance Wheel Ball Bearing

POPULAR SCREWS FOR Classes: 167G & 167W

#691 Throat Plate Screw
#200074 Presser Foot Screw
#200106 Feed Dog Screw
#200118 Bobbin Case Opener Screw
#200141 Needle Set Screw
#200161 Throat Plate Clamping Screw
#200188 Feed Dog Front Screw
#200590 Hook Washer Screw
#200594 Bobbin Case Tension Spring Screw
#200984 Bobbin Case Tension Spring Regulating Screw
#201253 Hook Gib Screw

IF YOU CAN'T LOCATE A PART UNDER A PARTICULAR MACHINE CLASS, REFER TO THE NUMERICAL INDEX. THE ITEM MAY BE LISTED ELSEWHERE!

PARTS FOR SINGER
CLASSES: 168G & 168W
RECOMMENDED NEEDLES: 135 x 17 (3355)

#200074 Screw

OUTSIDE FOOT
#240551

#201015 Screw

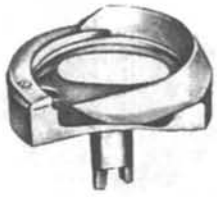
INSIDE FOOT
#240552

THROAT PLATE, COMPLETE
#264422 With #264421 Edge Guide And Two #200172 Screws

PARTS AVAILABLE SEPARATELY:
#264421 Edge Guide
#200172 Screw

THROAT PLATE ONLY
#264420

FEED DOG
#264406



HOOK ONLY
#203803

HOOK WITH GIB, LESS BASE
#203523 (#203523E-Z)

PARTS AVAILABLE SEPARATELY:
#203525 Hook Gib

HOOK & BASE
#264161

HOOK, BASE & CAP COMPLETE
#264161C (#234205)

HOOK, BASE & CAP COMPLETE
#264414 For Class: 168W101

PARTS AVAILABLE SEPARATELY:
#224197 Hook Base
#237168 Bobbin Case Cap

BOBBIN
#233939

BOBBIN CASE BASE
#235769

BOBBIN CASE CAP (Closed Type)
With Oil Lubricator
#241676

BOBBIN CASE CAP
#237168 (used with #264414 Hook)

HOOK BASE
#224197

HOOK WASHER
#234141

HOOK DRIVING GEAR (Large)
#223867

HOOK SOCKET GEAR (Thick Shaft) (Small)
#224021

HOOK DRIVING SHAFT
#224110

HOOK SOCKET
#264049

HOOK GIB
#203525

BOBBIN CASE LEVER
#234079

BOBBIN CASE LEVER DRIVING BLOCK
#234065

FEED DOG LEVER SLIDE BLOCK
#203610

FEED DOG LEVER
#264031

FEED LIFTING CAM
#224154

FEED DRIVING ECCENTRIC COMPLETE AND LIFTING ECCENTRIC COMPLETE
#240744 (#237196)

#200040 Screw

FEED LIFTING CAM FORK
#224052 (#267273)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

LIFTING ROCK SHAFT
#240136

LIFTING ROCK SHAFT BUSHING
#240174

LIFTING ECCENTRIC CONNECTING CRANK
#240171

FEED BAR
#264404 (#264006)

FEED DRIVING ROCK SHAFT
#223650

LIFTING BELL CRANK
#240205

LIFTING BELL CRANK LINK
#240125

TAKE UP LEVER
#241518

TAKE UP LEVER DRIVING STUD
#202399

TAKE UP LEVER HINGE STUD
#202400

NEEDLE BAR CONNECTING STUD
#208552

NEEDLE BAR CONNECTING LINK STUD
#202333

NEEDLE BAR CONNECTING LINK
#238251

NEEDLE BAR CRANK
#202692

NEEDLE BAR ROCK FRAME STUD
#210910

NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK
#264112

NEEDLE BAR ROCK FRAME
#240138 (#514077)

NEEDLE BAR ROCK FRAME SLIDE BLOCK
#202668

NEEDLE BAR ROCK FRAME SLIDE BLOCK SCREW STUD
#201141

ALSO AVAILABLE:
#210920 Needle Bar Rock Frame Slide Block, Complete

NEEDLE BAR ROCK FRAME POSITION BRACKET
#202666

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

NEEDLE BAR COMPLETE
#240219

PARTS AVAILABLE SEPARATELY:
#200125 Needle Set Screw
#200175 Thread Guide Screw
#240499 Thread Guide

VIBRATING PRESSER BAR SPRING
#240188

VIBRATING PRESSER BAR
#240183

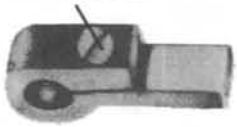
VIBRATING PRESSER BAR EXTENSION
#240185

VIBRATING PRESSER BAR CONNECTING LINK
#240184

ALSO AVAILABLE:
#350299 Vibrating Presser Bar Thumb Screw (Pressure Regulating)

PRESSER BAR LIFTING BRACKET
#208555

PRESSER BAR POSITION GUIDE
#202337



PRESSER BAR POSITION GUIDE LEVER
#202338

PRESSER BAR BUSHING (Upper)
#207072

PRESSER BAR BUSHING (Lower)
#235871

PRESSER BAR
#208566

PRESSER BAR SPRING (Flat)
#240172

PRESSER BAR SPRING BRACKET
#210949

PRESSER BAR LIFTER
#202554 (#202671)

TENSION RELEASE SLIDE
#240500 (#264527)

TENSION RELEASE LEVER
#223703

THREAD CONTROLLER DISC
#223706

TENSION DISC
#244048

#200159 Screw

TENSION BRACKET COMPLETE
#240446

TENSION NUT
#201572

CHECK SPRING
#237174

TENSION RELEASE PLUNGER
#223704

THREAD RETAINER
#240034

#200582 Screw

THREAD GUIDE
#224040

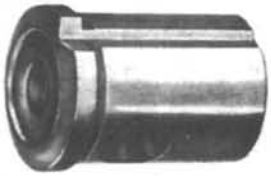
#200582 Screw

THREAD GUIDE (Upper)
#210955

THREAD GUIDE (Spool Pin)
#202412

ARM SHAFT BUSHING OIL PACKING THUMB SCREW
#200502

ARM SHAFT WITH SCREWS
#264402 For Class: 168W



ARM SHAFT BUSHING (Front)
#207080

ARM SHAFT BUSHING (Back)
#240802

SLIDE PLATE
#221215

FOOT LIFTER LIFTING LEVER EXTENSION SPRING
#227561

#200262 Screw

FOOT LIFTER LIFTING LEVER
#240175

#200473 Screw

FACE PLATE
#240179

ALSO AVAILABLE:
#200473 Face Plate Thumb Screw

OTHER PARTS AVAILABLE FOR Classes: 168G & 168W (Not Illustrated)

#201199 Tension Stud (Large)
#201224 Tension Stud (Small)
#204271 Tension Release Washer
#223438 (#202407) Tension Spring
#224002 Arm Cap (Top Cover)
#224121 Drip Pan
#225837 Feed Lifting Cam Fork Screw Washer

POPULAR SCREWS FOR Classes: 168G & 168W

#200074 Lifting Presser Foot Screw
#200098 Feed Dog Screw
#200555 Hook Shaft Screw
#200577 Throat Plate Screw
#200594 Bobbin Case Tension Spring Screw
#200984 Bobbin Case Tension Spring Regulating Screw
#201015 Vibrating Presser Foot Screw
#201253 Hook Gib Screw

PARTS FOR SINGER & CONSEW

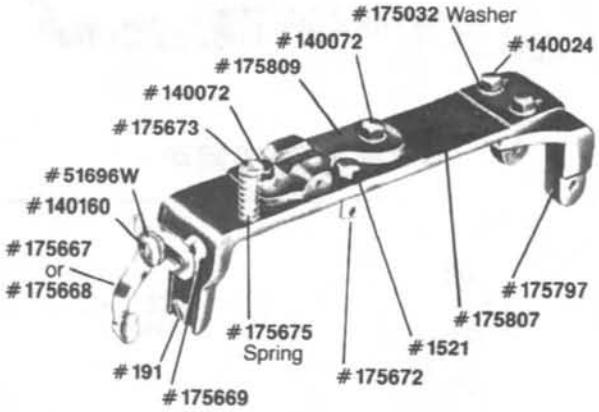
SINGER CLASS: 175
CONSEW CLASSES: 260 & 261

RECOMMENDED NEEDLES:

For Flat Buttons-Old Style Machines: 175 x 1 (2851)
For Snaps-Old Style Machines: 175 x 5 (2852)
For Flat Buttons & Snaps-New Machines: 175 x 3 (4051)
For Shank Buttons: 175 x 7 (4531)
For Shank Buttons (Short Shank): 175 x 9 (4533)
For Shank Buttons (Short Shank)
175 x 13 (4631)

★ PART NUMBERS WITH A DOT (•) BEFORE THE NUMBER ARE FOR CONSEW CLASSES: 260 & 261

SET #175684
SHANK CLAMP WITH SIDE BRACKET & BAR, COMPLETE



★ Comes Complete With Side Bracket & Bar #175824 (Illustrated Below)

SET #175824
SIDE BRACKET & BAR, COMPLETE

★ Side Bracket Not Available Separately

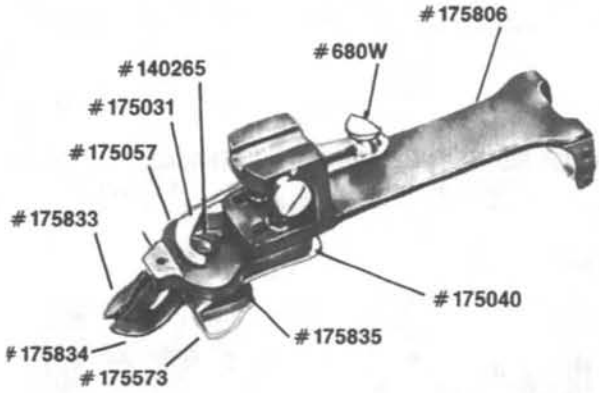
WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

REPLACEMENT PARTS FOR #175684 SHANK CLAMP

#191 Button Holder Screw
#1521 •(#50260) •(#50108) Button Finger Lever Post Nut
#50603 Button Finger Lever Hinge Screw
#51656J Wing Nut For Side Bracket
#51696W Button Finger Adjusting Thumb Nut
#140024 •(#50149) Arm Screw (Hex-Head-Long)
#140066 Small Screw For Side Bracket
#140072 Presser Bar Seat Screw (Hex-Head-Short)
#140160 Button Finger Holder Screw
#175032 •(#50113) •(#50099) •(#50150) •(#50138C) Arm Screw Washer And Presser Bar Set Screw
#175390 Large Screw For Side Bracket
#175667 Button Finger (Small)
#175668 Button Finger (Large)
#175669 Button Finger Holder
#175670 Button Finger Lever
#175672 Button Finger Lever Post
#175673 Button Finger Lever Screw Bushing
#175674 Button Finger Lever Screw Bushing Screw Stud
#175675 Button Finger Lever Screw Bushing Spring
#175797 Arm Hinge Bracket
#175807 Arm
#175809 Presser Bar Seat
#175824 Side Bracket & Bar Complete (Bed Work Support)

SET #175847
SNAP CLAMP, COMPLETE

★For Size 0-00-000 Snaps



REPLACEMENT PARTS AVAILABLE SEPARATELY:

#175833 Jaw (Left)
#175834 Jaw (Right)
#175835 Spreader & Snap Fastener Stop (Center Finger)
#175847A Snap Clamp (Less Arch)

SET #175726
FLAT BUTTON CLAMP, COMPLETE

★ For 20 to 45 Ligne Buttons

REPLACEMENT PARTS AVAILABLE SEPARATELY:

#175022 Jaw with Spring (Left)
#175026 Jaw Spring (Left)
#175028 Jaw with Spring (Right)
#175030 Jaw Spring (Right)
#175056 Spreader & Button Stop (Center Finger)
#175726A Flat Clamp (Less Arch)

ADDITIONAL REPLACEMENT PARTS FOR FLAT BUTTON AND SNAP CLAMPS

#228 Jaw Spring Screw
#680W Adjusting Lever Thumb Screw
#1472 Spreader Handle Screw
#1498 Jaw Hinge Screw Lock Screw
#51688J Spreader & Button Stop Screw Lock Nut (Center Finger Nut)
#1498 Jaw Hinge Screw Lock Screw
#140020 Jaw Hinge Screw
#140021 Jaw Screw Stud
#140024 Spreader & Button Stop Base Screw (Hex Head-Long)
#140265 Spreader & Button Stop Screw (Center Finger Screw)
#175031 Adjusting Lever
#175032 Spreader & Button Stop Base Screw Washer
#175040 (#175303) Closing Spring
#175057 Spreader & Button Stop Base (Top Shell Casting)
#175573 (#175058) Spreader Handle
#175806 Arm (Arch)

ADJUSTABLE SHANK BUTTONHOLDERS

★ Can Also Be Used with Lewis Class: 200, Chandler, Adamson & Rich
★ Designed to Accommodate Most Popular Wire & Plastic Buttons
★ Do the Work of Many Separate Holders

SET #175890 SPRING LOADED ADJUSTABLE SHANK BUTTONHOLDER

All Adjustments are made on 1 screw with only 1 screw driver

PARTS AVAILABLE SEPARATELY:
#111S Spring Screw
#1449 Jaw Holder Screw
#140059 Adjusting Screw
#175887L Jaw (Left)
#175888R Jaw (Right)
#175889 Jaw Spring

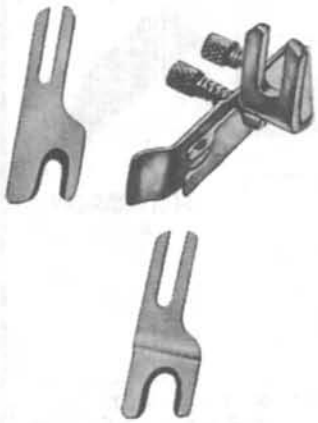
DYNO SET #D99 ADJUSTABLE SHANK BUTTON SHOE

All Adjustments are made on 1 screw

PARTS AVAILABLE SEPARATELY:
#D100 Spring
#D101L Jaw (Left)
#D101R Jaw (Right)
#D102 Jaw Screw
#D103 Adjustment Screw
#D104 Button Holder Bracket Screw
#D105 Washer

SET #S23 Superior ADJUSTABLE SHANK BUTTONHOLDER

★ COMPLETE WITH 3 BUTTON SUPPORTING ADAPTERS (Small, Medium and Large) WHICH CAN BE EASILY CHANGED
★ Each Set Individually Boxed



PARTS AVAILABLE SEPARATELY:
#S23-1 Button Supporting Adapter—Small
#S23-2 Button Supporting Adapter—Medium
#S23-3 Button Supporting Adapter—Large
#S23-4 Buttonholer Guide Spring (Flat)
#S23-5 Screw Stud
#S23-6 Screw Stud Spring
#S23-7 Screw Stud Knurled Nut
#S23-8 Screw Stud Washer

THE "500" SERIES ADJUSTABLE SHANK FEET

★ Specially Designed For General Use In Shank Buttons

★ For Wire Shank Only

★ For Coat And Suit Trades Handling Long Leather And Heavy Wire

ADJUSTABLE SHANK FOOT #501

ADJUSTABLE SHANK FOOT #502

ADJUSTABLE SHANK FOOT #503

PARTS AVAILABLE SEPARATELY:
#500W Adjusting Wrench
#500AS Allen Set Screw

ADJUSTABLE ADAPTER COMPLETE WITH SPRING

ADJUSTABLE ADAPTER COMPLETE WITH SPRING #490-49

PARTS AVAILABLE SEPARATELY:
#8-132 Spring

SHANK ATTACHMENT WITH KNURLED BOTTOM

★ Simple Adjustment With Two Top Screws Holds Material Firmly

(BOTTOM VIEW)

SHANK ATTACHMENT WITH KNURLED BOTTOM #S90A

BUTTON CLAMP SHANKING FOOT

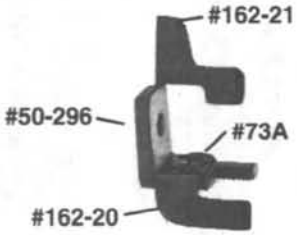
★ For Singer Class: 175 and Lewis Class: 200
★ Attaches to Top of Shell Casting...Permits Loose Stitching of Flat Button.

BUTTON LAMP SHANKING FOOT #175764 (#175411)

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

SET #200-20 ADJUSTABLE BUTTONHOLDER

★For Use With Lewis Class: 200 Button Sewer New Style Clamp (#430-90-1)
★ Will Also Fit Class: 175 Singer & Chandler



ADJUSTABLE BUTTONHOLDER COMPLETE
#200-20

PARTS AVAILABLE SEPARATELY:
#162-20 Lower Holder
#162-21 Upper Holder
#50-296 Holder Bracket
#73A Screw

STANDARD & SPECIAL SHANK BUTTONHOLDERS

★ For Singer Class: 175, Lewis Class; 200, Chandler, Adamson & Rich
★ Standard Shank Buttonholders Fit Many Popular Buttons

#175392 #175393 #175398 #175399 #175676

SPRING TYPE
#175677/8 (#175677 & #175678)

REGULAR BLANK
#175SB

ALSO AVAILABLE:
#175677 Shank Shoe Only
#175678 Spring Only

SPECIAL BUTTONHOLDERS FOR BALL SHANK BUTTONS

★ Available In Three Sizes—Small, Medium and Large

SMALL
#1751BH

MEDIUM
#1752BH

LARGE
#1753BH

"L" BLANK

★ Available In 4 Thicknesses

#175L 1/8 "L" Blank ⅛"
#175L 3/16 "L" Blank 3/16"
#175L 1/4 "L" Blank ¼"
#175L 5/16 "L" Blank 5/16"

REGULAR TYPE MAGNETIC HOOK & EYE ATTACHMENT

★ Hook/Eye Actually Drawn & Held In Sewing Position

#SM525

MAGNETIC HOOK & EYE WITH TACKING FEATURE

★ For Sewing Thread Eyes In Addition To Metal Hooks & Eyes
★ Provides Proper Hook Space
★ Spring Automatically Removes Forming Finger For Next Operation

MAGNETIC HOOK & EYE COMPLETE
#SM526

ALSO AVAILABLE:
#SM524 Repair Kit For **#SM526**
(Consists of Thread Forming Finger, Spring & Pin)

REGULAR TYPE MAGNETIC HOOK & EYE ATTACHMENT

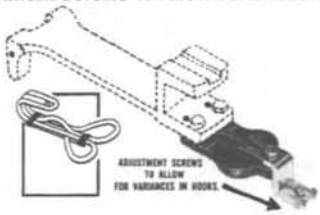
★ Fits On Shank Clamp As Ordinary Buttonholder
★ Eliminates Hand Sewing

MAGNETIC HOOK & EYE ATTACHMENT COMPLETE
#HE176

PARTS AVAILABLE SEPARATELY:
#HE174 Screw
#HE175 Spring

Superior HOOK ATTACHMENTS

★ Sews Both Ends Of Hooks Automatically In A Single Operation
★ Eliminates Flopping Around Of Hooks While Being Sewn To The Garment
★ Adjustment Screws To Allow Variances In Hooks



FOR SINGER CLASS: 175
#S175 Hook Attachment Unit with Top Shell Casting
#S176 Hook Attachment Unit with Arch

FOR LEWIS CLASS: 200
#L175 Hook Attachment Unit with Top Shell Casting
#L176 Hook Attachment Unit with Arch

PARTS AVAILABLE SEPARATELY:
#S177 Hook Attachment Only
#S178 Bent Rod
#S179 Hook Attachment Adjustment Screw

TACKING CLAMPS

★ For Singer Class: 175, Lewis Class: 200 & Adamson Buttonsewers

NEW STYLE WITH THREAD BREAKING FINGER
#430-75

FOR DRAPERY
#T175

PARTS AVAILABLE SEPARATELY: (For #430-75 Clamp:)
#122-45 Breaking Finger
#18-318 Breaking Finger Screw

LOOPER
#175085 •(#50201)

LOOPER DRIVING SHAFT BUSHING COMPLETE
#175594 •(50186)

ALSO AVAILABLE:
#458 •(50054) •(50081) •(50165) •(50209) •(50133C)
Looper Set Screw

NEEDLE GUIDE THREAD FINGER (Spreader)
#175547 (#136889) •(50207)

LOOPER DRIVING SHAFT GEAR PIN
#175092 •(#50184)

NEEDLE GUIDE & SHAFT WITH THREAD FINGER
#175546 •(#50204) (#175591)

PARTS AVAILABLE SEPARATELY:
#136889 Thread Finger

NEEDLE BAR
#175396 •(#50073/74)

PARTS AVAILABLE SEPARATELY:
#200125 Needle Set Screw

NEEDLE GUIDE THREAD FINGER CRANK SPRING
#175859 •(#50205)

NEEDLE BAR ECCENTRIC
#175105

NEEDLE BAR ECCENTRIC PAWL SPRING
#175113

NEEDLE BAR CONNECTING LINK
#175348 •(#50068)

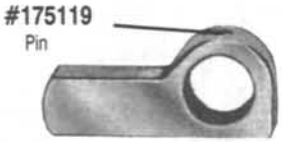
NEEDLE BAR ECCENTRIC CAM PIN
#175860 •(#50146) •(#50174)

FEED CAM DRIVING WORM WHEEL
#175229 •(#50141) Stop Motion Trip Point For Feed Cam Driving Worm Wheel

FEED CAM DRIVING WORM PIN
#175069 •(#50180)

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

STOP DOG SPRING HOLDER
#175152•(#50216) (#175456)



STOP DOG
#175150 •(#50173)

STOP DOG PIN
#175119

STOP DOG SPRING
#175151 •(#50217)

ALSO AVAILABLE:
#140040 •(#50218) Stop Dog Spring Set Screw

PULLEY SHAFT GEAR
#175143 •(#50181)

PULLEY SHAFT GEAR PIN
#175144 •(#50182)

PULLEY SHIFTER
#175145 •(#50214)

ALSO AVAILABLE:
#1178 •(#50212) Pulley Shifter Screw

PULLEY SHIFTER HOLDER
#175146 •(#50211)

PULLEY ENGAGING SCREW
#140037 •(#50172)

PULLEY ENGAGING SCREW NUT
#51655J

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

PULLEY SHAFT
#175142 •(#50168)

ARM SIDE COVER SCREW
THUMB NUT
#51650 •(#50027)

MACHINE PULLEY
#175140 •(#50169)

★ Cushions shock of Starting and Stopping
★ Quieter Operation
★ Spring Action Provides Even Contact at All Times for Pulley Shifter

MACHINE PULLEY SPRING LOADED
#175140SP

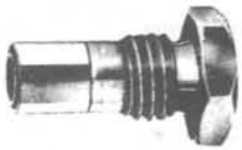
PARTS AVAILABLE SEPARATELY:
#175SP Replacement Spring

TENSION (Automatic)
COMPLETE
#175168

PARTS AVAILABLE SEPARATELY:
#1560 •(#50263) Tension Nut
#125314 Tension (Automatic) Spring
#140043 •(#50262) Tension Stud
#175160 Tension Disc
#175522 •(#50265) Tension (Automatic) Releasing Disc

TENSION (Stationary)
COMPLETE
#175170

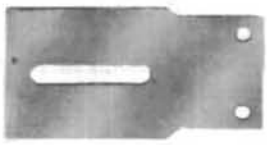
PARTS AVAILABLE SEPARATELY:
#1560 •(#50263) Tension Nut
#13710 Tension (Stationary) Spring
#140044 •(#50267C) Tension Stud
#175160 •(#50264) Tension Disc



CAM ROLLER
#51923 •(#50135)

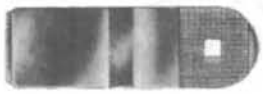
THREAD PULL-OFF (Front)
#175188 •(#50086)

THREAD PULL-OFF (Back)
#175186 •(#50090)



FEED PLATE HOLDER
#175692 •(#50119)

FEED PLATE CARRIER
#175073 •(#50117C)



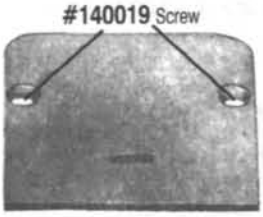
FEED PLATE (Work Plate)
#175685 •(#50120)

SHANK WORK SUPPORT
BOTTOM PLATE & CUP
#175849

STAY BUTTON HOLDER PLATE
#175693 (18 Ligne)
#175696 (22 Ligne)

SHANK STAY BUTTON HOLDER PLATE
#175705 (18 Ligne)
#175707 (20 Ligne)
#175708 (22 Ligne)

BUTTON CLAMP ARM HINGE PIN
#175034 •(#50051)



NEEDLE PLATE
#175483 •(#50122)

STARTING CRANK
#175148 •(#50222)

STARTING CRANK PIN
#175149 •(#50223)

ALSO AVAILABLE:
#1747J Starting Crank Adjusting Screw Nut

PART NUMBERS PRECEDED BY A DOT (•) ARE FOR THE CONSEW MACHINES LISTED IN THIS SECTION.

PARTS FOR MACHINE BASE (No. 175830 (175992)) (BASE NOT AVAILABLE)

#141 •(#50137) Machine Starting Lever Stop Screw
#933 •(#50008) Machine Starting Lever Hinge Screw
#1637 •(#50009) Machine Starting Lever Stop Screw Nut
#140047 Machine Locating Screw Stud
#175207 •(#50011) Machine Lock Thumb Nut Spring
#175536 •(#50012) Machine Lock Thumb Nut Washer
#175831 •(#50004C) Machine Starting Lever
#175832 •(#50005) Machine Starting Lever Spring

FOOT PEDAL
#175219

Superior EYE GUARD

#EG104

POPULAR SCREWS FOR CLASS: 175

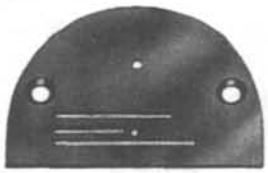
#218 •(#50178) Thread Finger Screw
#50581 Stop Dog Spring Holder Set Screw
#140019 •(#50123C) Needle Plate Screw

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

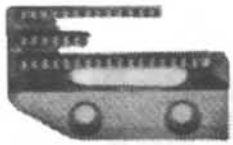
PARTS FOR SINGER:
CLASSES: 188K & 188U
RECOMMENDED NEEDLES: 1515-01

HOOK & BASE
#546794 For Class: 188U31

ALSO AVAILABLE:
#174045 Hook For 188K



BLACK PLATE
#56065 (1.5 Diameter Needle Hole) For Class: 188U31



FEED DOG
#99601 For Class: 188U31

TENSION COMPLETE
#99692 For Class: 188K

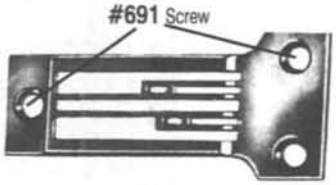
PARTS FOR SINGER
CLASSES: 231 & 261
RECOMMENDED NEEDLES:
For Class: 231: 149 x 1 (2774) & 149 x 3 (3651)
For Class: 261: 149 x 7

FOR Classes: 231-4, 5, 6, 7 & 8 and 261-1, 2 & 3

HINGED PRESSER FOOT, COMPLETE
#1391383/16 (#1391353/16)
Gauge Size 3/16"
#1391381/4 (#1391351/4)
Gauge Size 1/4"

ALSO AVAILABLE:
#37160 Spring For Presser Foot

FOR Classes: 231-4, 5, 6, 7 & 8 and 261-1, 2 & 3

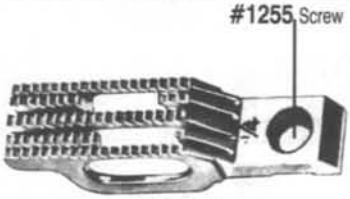


THROAT PLATE
#1391863/16 Gauge Size 3/16"
#1391861/4 Gauge Size 1/4"

FOR Class: 231-4

FEED DOG
#139354-012 3/16"
#139354-016 1/4"

FOR Classes: 231-4, 5, 6, 7 & 8 and 261-1, 2 & 3



FEED DOG
#1390493/16 Gauge Size 3/16"
#1390491/4 Gauge Size 1/4"

FOR Classes: 231-7 & 8 and 261-2 & 3

THROAT PLATE
#139385 1/4
#139385 3/16

FOR Classes: 231-4 & 261-1

TRIPLE HINGED PRESSER FOOT, COMPLETE
#139138 3/16 Gauge Size 3/16"
#139138 1/4 Gauge Size 1/4"

ALSO AVAILABLE:
#37160 Spring For Presser Foot

FOR Classes: 231-7 & 8 and 261-2 & 3

★ FOR COVERALLS, DUNGAREES, DENIMS, ETC.

FEED DOG
#139382 1/4 14 Teeth, 10 Teeth to 1"
#139382 3/16 14 Teeth, 10 Teeth to 1"

FOR Classes: 231-4 & 261-1

★FOR SHIRTS, PAJAMAS, ETC.

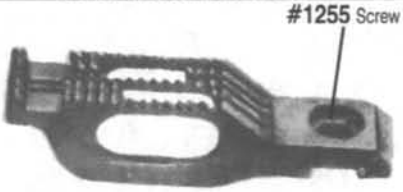
THROAT PLATE
#1395413/16 Gauge Size 3/16"
#1395411/4 Gauge Size 1/4"

FOR Classes: 231-7 & 8 and 261-2 & 3

★ FOR COVERALLS, DUNGAREES, DENIMS, ETC.

FEED DOG
#139414 3/16 11 Teeth, 8 Teeth to 1"
#139414 1/4 11 Teeth, 8 Teeth to 1"

FOR Classes: 231-4 & 261-1



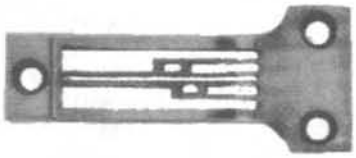
FEED DOG
#139540 3/16 3/16"
#139540 1/4 1/4"

FOR Classes: 231-4, 5, 6, 7, 8, 31, 33, 34 & 35

BACK LOOPER
#1390563/16 (#1393383/16) 3/16" Gauge
#1390561/4 1/4" Gauge

FRONT LOOPER
#1390573/16 (#1393393/16) 3/16" Gauge
#1390571/4 (#1393391/4) 1/4" Gauge

FOR Class: 231-4



NEEDLE PLATE
#139355-012 3/16"
#139355-016 1/4"

FOR Classes: 231-4, 5, 6, 7, 8, 31, 33, 34 & 35

LOOPER HOLDER
#1390933/16 3/16" Gauge
#1390931/4 1/4" Gauge

FOR Classes: 231-4, 5, 6, 7, 8, 31, 33, 34 & 35

NEEDLE CLAMP
#1391163/16 3/16" Gauge
#1391161/4 1/4" Gauge

FOR Classes: 231-2, 4, 5, 6, 7, 8, 31, 34 & 35 and 261-1, 2, 3, 20, 31 & 32

LAP SEAM FOLDER
#121586 3/16M Medium 3/16"
#121586 3/16H Heavy 3/16"
#121586 3/16MH Medium-Heavy 3/16"
#121586 1/4M Medium 1/4"
#121586 1/4H Heavy 1/4"
#121586 1/4MH Medium-Heavy 1/4"
#121586 1/4XH Extra Heavy 1/4"

ALSO AVAILABLE:
#121449 Lap Seam Folder Clamp Plate
#139366 Lap Seam Folder Slide For Classes: 231-4, 5, 6, 7 & 8

FOR Classes: 231-25

#190 Screw

HINGED PRESSER FOOT COMPLETE
#1392453/16 Gauge Size 3/16"
#1392451/4 Gauge Size 1/4"

ALSO AVAILABLE:
#37160 Spring For Presser Foot

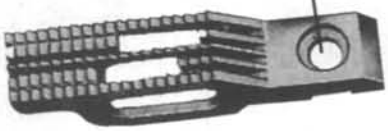
FOR Class: 231-25

#691 Screw

THROAT PLATE
#1394603/16 (#1395493/16) 3/16" Gauge
#1394601/4 (#1395491/4) 1/4" Gauge

FOR Class: 231-25

#1255 Screw



FEED DOG
#1393643/16 (#1395483/16) 3/16" Gauge
#1393641/4 (#1395481/4) 1/4" Gauge

FOR Class: 231-25

BACK LOOPER
#1394333/16 3/16" Gauge
#1394331/4 1/4" Gauge

FRONT LOOPER
#1394343/16 3/16" Gauge
#1394341/4 1/4" Gauge

FOR Class: 231-25

LOOPER HOLDER
#1394553/16 3/16" Gauge
#1394551/4 1/4" Gauge

FOR Class: 231-25

#1498 Screw

NEEDLE CLAMP
#1391163/16 3/16" Gauge
#1391161/4 1/4" Gauge

FOR Class: 231-25

LAP SEAM FOLDER
#121757 3/16M Medium 3/16"
#121757 3/16H Heavy 3/16"
#121757 3/16MH Medium-Heavy 3/16"
#121757 1/4M Medium 1/4"
#121757 1/4H Heavy 1/4"
#121757 1/4MH Medium-Heavy 1/4"
#121757 1/4XH Extra Heavy 1/4"

ALSO AVAILABLE:
#139461 Lap Seam Folder Slide

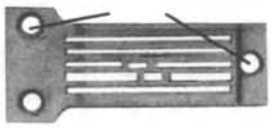
FOR Classes: 231-34 & 35 and 261-31
★ Also For Brother Class: B926

#190 Screw

TRIPLE HINGED PRESSER FOOT
#139405-501 (#22840)

FOR Classes: 231-34 & 35 and 261-31
★ Also For Brother Class: B926

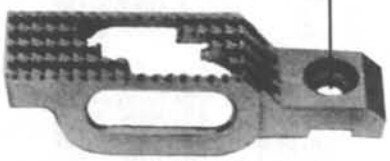
★ For Heavy Materials ★ 1/8-1/4 Gauge
#691 Screw



THROAT PLATE
#139500-501

FOR Classes: 231-34 & 35 and 261-31
★ Also For Brother Class: B926

#1255 Screw



FEED DOG
#139499-501 12 Teeth, 8 Teeth to 1"

LOOPER (Intermediate)
#139288 For Classes: 231-31, 33, 34 & 35

LOOPER (Front)
#1390571/4 For Classes: 231-4, 7, 8, 31, 33, 34 & 35

LOOPER (Back)
#1390561/4 For Classes: 231-4, 7, 8, 31, 33, 34 & 35

LOOPER HOLDER
#139289 For Classes: 231-34 & 35

#1498 Screw

NEEDLE CLAMP
#128215-501

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR SINGER Classes: 231, 261

COMPLETE GAUGE SET FOR SINGER 231-4, 7, 8; 261-1, 2, 3

(Specify Gauge Size and Thickness of Lap Seam Folder When Ordering)

#231-4-3/16 H Gauge Set Complete With Heavy Lap Seam Folder 3/16" Gauge
#231-4-3/16 M Gauge Set Complete With Medium Lap Seam Folder 3/16" Gauge
#231-4-3/16 MH Gauge Set Complete With Medium-Heavy Lap Seam Folder 3/16" Gauge
#231-4-1/4 H Gauge Set Complete With Heavy Lap Seam Folder 1/4" Gauge
#231-4-1/4 M Gauge Set Complete With Medium Lap Seam Folder 1/4" Gauge
#231-4-1/4 MH Gauge Set Complete With Medium-Heavy Lap Seam Folder 1/4" Gauge
Complete Gauge Set Consists of: Presser Foot, Throat Plate, Feed Dog, Looper (Rear), Looper (Front), Looper Holder, Needle Clamp, Lap Seam Folder.

COMPLETE GAUGE SET FOR SINGER 231-25

(Specify Gauge Size and Thickness of Lap Seam Folder When Ordering)

#231-25-3/16 H Gauge Set Complete With Heavy Lap Seam Folder 3/16" Gauge
#231-25-3/16 M Gauge Set Complete With Medium Lap Seam Folder 3/16" Gauge
#231-25-3/16 MH Gauge Set Complete With Medium-Heavy Lap Seam Folder 3/16" Gauge
#231-25-1/4 H Gauge Set Complete With Heavy Lap Seam Folder 1/4" Gauge
#231-25-1/4 M Gauge Set Complete With Medium Lap Seam Folder 1/4" Gauge
#231-25-1/4 MH Gauge Set Complete With Medium-Heavy Lap Seam Folder 1/4" Gauge
Complete Gauge Set Consists of: Presser Foot, Throat Plate, Feed Dog, Looper (Front), Looper (Back), Needle Clamp, Lap Seam Folder.

COMPLETE GAUGE SET FOR SINGER 231-34, 35; 261-31: #231-35-1/8 x 1/8

Complete Gauge Set Consists of: Presser Foot, Throat Plate, Feed Dog, Looper (Intermediate), Looper (Front), Looper (Back), Looper Holder, Needle Clamp, Needle Guard.

#141158 Screw
(#416055)

LOOPER (Front)
#32823 3/16" & 5/32" Gauge

ALSO AVAILABLE:
#32824 (#143555) Looper (Front) 1/4"& 5/32" Gauge For Classes: 261-1, 2 & 3 3 Needle 1/8" x 1/8"

#141158 Screw

LOOPER (Back)
#32820 3/16" & 5/32" Gauge

ALSO AVAILABLE:
#32821 (#143554) Looper (Back) 1/4"& 5/32" Gauge For Classes: 261-1, 2 & 3 3 Needle 1/8" x 1/8"

LOOPER (Front)
#32822 (#143453) 3/32" & 1/8" Gauge
For Classes: 261-1, 2, 3, 11, 12 & 13

LOOPER (Intermediate)
#143556 For Classes: 261-32, 33, 41 & 42

LOOPER (Back)
#32819 (#143452) For Class: 261-1

LOOPER HOLDER (Front)
#143482 (#416080) For Classes: 261-1, 2 & 3

LOOPER HOLDER (Back)
#143481 (#416079) For Classes: 261-1, 2 & 3

THREAD CUTTER KNIFE
#139181 For Classes: 231-4, 25 & 261

THREAD CUTTER
#139416 For Class: 231

THREAD CUTTER
#139417 For Class: 231

NEEDLE GUARD
#139118 1/4" For Classes: 231-4, 7 & 8

LOOPER DRIVING ARM CONNECTING LINK
#139064 For Classes: 231 & 261

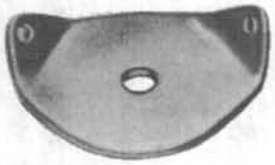
ARM SHAFT CONNECTING BELT (Neoprene)
#264715

ARM SHAFT CONNECTING BELT (Fabric)
#249311

TENSION COMPLETE
#268263

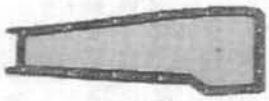
PARTS AVAILABLE SEPARATELY:

- **#2102** Tension (Needle Thread) Disc
- **#32572** Tension (Needle Thread) Releasing Disc
- **#50326** Tension (Needle Thread) Screw Stud
- **#51570** Tension (Needle Thread) Thumb Screw
- **#59537** Tension (Needle Thread) Spring Bushing (Large)
- **#59538** Tension (Needle Thread) Spring Bushing (Small)
- **#59539** Tension (Needle Thread) Screw Stud & Nut (#50326 & #51570)
- **#131740** Tension (Looper Thread) Spring
- **#131741** Tension (Needle Thread) Spring



TENSION (Needle Thread)
THREAD GUIDE
#131696

TENSION SPRING
#143514 For Class: 261



GASKET
#139252 For Class: 231

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

POPULAR SCREWS FOR CLASSES: 231 AND 261

- **#190** Presser Foot Screw
- **#206** Needle Guard Screw
- **#691** Throat Plate Screw
- **#802** Lifting Lever Hinge Screw
- **#1255** Feed Dog Screw
- **#1498** Needle Set Screw
- **#51283** Balance Wheel Set Screw

PARTS FOR 261V

FOR Class: 261U

TENSION NUT
#1742

FOR Class: 261U11

NEEDLE GUARD HOLDER
#416014

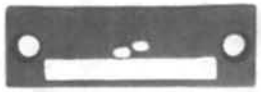
FOR Class: 261U11

TENSION REG. THUMB NUT
#416009

FOR Class: 261U13

NEEDLE CLAMP DISC
#10106

PARTS FOR SINGER
CLASS: 238G
RECOMMENDED NEEDLES: 135 x 7 (1901)



THROAT PLATE
#2340971/32 1/32" Gauge
#2340971/16 1/16" Gauge
#2340973/32 3/32" Gauge

FEED DOG
#212777

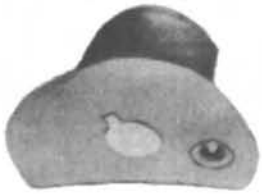
HOOK, BASE & CAP COMPLETE
#241691 (#249118)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

HOOK BASE
#235769

ALSO AVAILABLE:
#241677 Bobbin Case Complete (#241676 & #235769)
#235771 Bobbin Case Tension Spring

BOBBIN CASE CAP
★ With Oil Lubricator (Closed Type)
#241676



HOOK WASHER (Needle Guard)
#234238

HOOK GIB
#241604

BOBBIN
#233939

NEEDLE BAR CONNECTING STUD
#264714

NEEDLE BAR CONNECTING LINK
#202552

ARM SHAFT CONNECTING BELT (Neoprene)
#264123

TAKE-UP LEVER HINGE STUD
#267239

TAKE-UP LEVER DRIVING STUD
#202399

TAKE-UP SPRING
#267368

POPULAR SCREWS FOR CLASS: 238G

#200098 Feed Dog Screw
#200141 Needle Set Screw
#200577 Throat Plate Screw
#200594 Bobbin Case Tension Spring Screw
#200984 Bobbin Case Tension Spring Regulating Screw
#201253 Hook Gib Screw

IF YOU CAN'T LOCATE A PART UNDER A PARTICULAR MACHINE CLASS, REFER TO THE NUMERICAL INDEX, THE ITEM MAY BE LISTED ELSEWHERE!

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

PARTS FOR SINGER

CLASSES: 241, 245, 251, 281, 291U, 366K, 391U, 491D, 491U & 770

RECOMMENDED NEEDLES:
For Classes: 241, 245, 251, 281, 291U, 366K & 391U: 88 x 9 (1361), 16 x 132 (2254) & 16 x 95 (1515 & 1955)
For Classes: 491D, 491U & 770: 135 x 7 (1901)

FOR THROAT PLATES & FEED DOGS
REFER TO PAGES: 10-17.

FOR PRESSER FEET
REFER TO PAGES: 17-27.

FOR PLATES & FEEDERS
FOR CLASSES: 251-22 & 24 AND 281-22 & 24 NEEDLE FEED MACHINES
REFER TO PAGES: 15-17.

FOR PLATES & FEEDERS
FOR CLASSES: 245-4, 251-15 & 281-5 EDGE CUTTERS
REFER TO PAGE: 15.

TACKING HOOK
#143342
(Hirose Number: HSH-9.4C)

ALSO AVAILABLE:
#143342E-Z Hook
#143344 Tacking Hook and Bobbin
#143344E-Z Hook & Bobbin Case
Case Complete (281-81, 83)

FULL GIB HOOK
#143342FG
#143342FGE-Z
(Hirose Number: HSH7.94B)

FULL GIB HOOK WITH OIL HOLE
#143342FGO

TEFLON BASE TACKING HOOK
#143342TS
(Hirose Number: HSH7.94C (TS))
#143342TSE-Z Teflon Base Hook

TACKING HOOK
#143342TE-Z

★ **Specially Designed For Sewing on Synthetic Fabrics (Nylon, Rayons, Etc.)**

SPECIALLY DESIGNED HOOK
#143342SN For Regular Weight Synthetic Fabrics

ALSO AVAILABLE:
#143342SNE-Z For Regular Weight Synthetic Fabrics
#143342SNS (Hirose Number: HSH-7.94D) For Light Weight Synthetic Fabrics
#272138E-Z (275082E-Z) High Point
#272138SNE-Z High Point

AIR COOLED HOOK
#149172
(Hirose Number: HSH-7.94B) (AC)

ALSO AVAILABLE:
Air Cooled Hook **#149173** and Bobbin Case **(#149172)**
Complete **(#149063)**

HOOK
#34825

ALSO AVAILABLE:
#34824 Hook (**#34825**) and Bobbin Case (**#149063**) Complete

BOBBIN CASE WITH NEW TYPE TENSION SPRING

#52237

ALSO AVAILABLE:
#52237E-Z
#52237M Magnetic Bobbin Case
#52237ME-Z
#40394N/S Tension Spring, New Style
#40394O/S Tension Spring, Old Style
#40394E-Z E-Z Tension Spring

NO BACK-LASH BOBBIN CASE

#52237NBL
#NBL522 No Back Lash Spring

BOBBIN CASE WITH SPECIALLY DESIGNED OIL TANK

#52237SN Used With **#40264SN** Bobbin

BOBBIN CASE WITH SPECIAL WIDE OPENING

#149063 (#210939)

ALSO AVAILABLE:
#149063E-Z
#149063M Magnetic Bobbin Case
#149063NBL No Back-Lash Bobbin Case
#NBL522 Brake Spring For #149063NBL

BOBBIN CASE WITH WIRE LOOP THREAD GUIDE

#147149

ALSO AVAILABLE:
#147149M Magnetic Bobbin Case
#147149NBL

HOOK BASE

#143346 (#149064) (#270872)
#143346E-Z (#149064E-Z) (#270872E-Z)

BOBBIN
#40264
#40264PL Plastic

BOBBIN NEW STYLE HOLES ON ONE SIDE
#40264NS

SPECIAL BOBBIN
#40264SN
★ Special Bobbin For Use With #52237SN Bobbin Case.

BOBBIN
#270010
★ Holes On Both Sides

ALUMINUM BOBBIN
#272152

BOBBIN CASE FOR Classes: 291U, 391U & 491U

#540770

ALSO AVAILABLE:
#541764 Tension Spring

FOR UNDERBED THREAD TRIMMERS Classes: 291U, 391U, & 491D

HOOK
#545990

ALSO AVAILABLE:
#545991 Hook & Bobbin Case Complete
#545990E-Z Hook
#545991E-Z Hook & Bobbin Case Complete

STAR DISKS FOR BOBBIN CASES

★ Prevents Bobbin From Spinning After Machine Is Stopped

#490468

ALSO AVAILABLE:
#490468LB Star Disc For Large Bobbin #510007ETC

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

KNIVES FOR Classes: 245-4, 251-5 & 251-15 EDGE CUTTERS

KNIFE
#127026 (#5726) Top-Regular
#147211 (#CT127026) Carbide Tip

KNIFE
#127027 (#5726) Top-Wide
#147495 (#CT127027) Carbide Tip

KNIVES FOR Classes: 245-4, 251-5 & 251-15 EDGE CUTTERS

BOTTOM KNIFE (Throat Plate Cutting Bar)
#142032 3/32 (#52131 3/32) (#5730 3/32) 3/32"
#142032 1/8 (#52131 1/8) (#5730 1/8) 1/8"
#142032 5/32 (#52131 5/32) (#5730 5/32) 5/32"
#142032 3/16 (#52131 3/16) (#5730 3/16) 3/16"
#142032 7/32 (#52131 7/32) (#5730 7/32) 7/32"
#142032 1/4 (#52131 1/4) (#5730 1/4) 1/4"
#142032 5/16 (#52131 5/16) (#5730 5/16) 5/16"

ALSO AVAILABLE:
BOTTOM KNIVES WITH A CARBIDE EDGE
#CT142032 1/8 (#147260 1/8) (#147262 1/8) (#145350) 1/8"
#CT142032 3/16 (#147260 3/16) (#147262 3/16) (#145356) 3/16"
#CT142032 1/4 (#147260 1/4) (#147262 1/4) (#145359)

KNIVES FOR Classes: 281-5 EDGE CUTTERS

KNIFE
#127026 (#5726) Top-Regular
#CT127026 (#147211) Carbide Tip

KNIVES FOR Classes: 281-5 EDGE CUTTERS

#578 Screw

BOTTOM KNIFE
#22639 1/8 (#22640 1/8) Throat Plate Cutting Bar 1/8"
#CT226391/8 (#CT226401/8) (#149401-502) (#149402-502) (#1494011/8) (#1494021/8) Bottom Knife — Carbide Edge 1/8"

KNIVES FOR Classes: 281-5 EDGE CUTTERS

BOTTOM KNIFE

#22633 3/16 (#22634 3/16) (#414050012)
Throat Plate Cutting Bar 3/16"

#22633 1/4 (#22634 1/4)
Throat Plate Cutting Bar 1/4"

ALSO AVAILABLE:

#CT226333/16 (#CT226343/16) (#149399-502) (#1493993/16)
Bottom Knife—Carbide Edge 3/16"

#CT226331/4 (#CT226341/4) (#149399-503) (#149400-503)
Bottom Knife — Carbide Edge 1/4"

FOR Classes: 366K117, 145, 146 & 265 UNDERTRIMMERS

THROAT PLATE SLIDE FOR EDGE CUTTER
#5731 #127035

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

NEEDLE BAR FOR EDGE CUTTER
#127135-002

KNIFE BAR
#147212 For Classes: 251-5 & 281-5

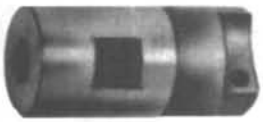
KNIFE HOLDER
#147241 For Classes: 251-5 & 281-5

KNIFE HOLDER HANDLE FOR EDGE CUTTER
#24109

KNIFE BAR SPRING
#149052 (#147238) For Class: 251-5

KNIFE LEVER RETURN SPRING
#785748 For Class: 281

HOOK SHAFT OIL FILTER WICK HOLDER SCREW
#143349



HOOK SHAFT BUSHING (Front)
#540716 (#540680) For Class: 491D

HOOK SHAFT
#143347

BOBBIN CASE HOLDER POSITION BRACKET (Finger)
#52018 For Class: 241

BOBBIN CASE HOLDER POSITION BRACKET (Finger)
#147064 (#147475) For Class: 251

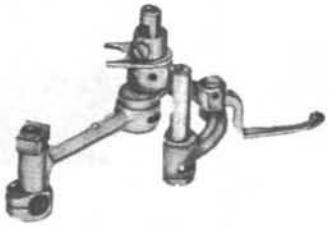
BOBBIN CASE HOLDER POSITION BRACKET (Finger)
#272131 For Class: 245

BOBBIN CASE HOLDER POSITION BRACKET (Finger)
#149124 For Class: 281

ALSO AVAILABLE:
#704 Bobbin Case Holder Position Bracket Screw (Finger Screw)
#40393 Bobbin Case Latch Complete

TAKE-UP ASSEMBLY COMPLETE WITH LINKS
#143329 For Class: 241

TAKE-UP LEVER OIL GUARD
#147296 (#147078) (#143202)



TAKE-UP ASSEMBLY COMPLETE WITH LINKS
#149130 (#147186) (#149130002) For Classes: 251 & 281

TAKE-UP LEVER COMPLETE
#143099 For Class: 241

TAKE-UP CRANK
#52021 For Class: 245

TAKE-UP LEVER LINK HINGE STUD
#147073

TAKE-UP SPRING
#147500

TENSION RELEASING LEVER SEGMENT
#147161 (#147087) For Classes: 251 & 281

TENSION RELEASE LEVER
#43944

ALSO AVAILABLE:
#12329 Tension Release Lever Spring

TENSION LEVER
#147160 For Classes: 251 & 281

TENSION RELEASING LEVER BODY
#147159 For Classes: 251 & 281

TENSION RELEASING LEVER PIN
#12398

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

TENSION COMPLETE
#52092 (#52397)

PARTS AVAILABLE SEPARATELY:
#1560 (#545404) Tension Nut
#2102 Tension Disc
#13710 Tension Spring
#32572 Tension Release Disc
#32574 Tension Release Pin
#50304 Tension Stud
#52083 Take Up Spring Regulator
#52394 Thread Take Up Spring

TENSION COMPLETE
#145274 (#147293)
For Class: 281

PARTS AVAILABLE SEPARATELY:
#1560 Tension Nut
#2102 Tension Disc (2 Used)
#32574 Tension Release Pin
#52083 Take Up Spring Regulator
#52394 Thread Take Up Spring
#140873 Tension Stud
#147151 Tension Release Disc
#147152 Tension Spring
#147292 Tension Stud (#140873 With Two #1560)

TENSION COMPLETE
#147499 For Classes: 251-15 & 21, 281-21, Etc.

PARTS AVAILABLE SEPARATELY:
#1560 Tension Nut
#52083 Thread Take Up Spring Regulator
#147500 Thread Take Up Spring
#202079 Tension Wheel Washer (Felt) (2 used)
#270086 Tension Releasing Pin
#272218 Tension Releasing Disc
#272219 Tension Spring
#272221 Tension Wheel
#276225 Tension Stud Complete

SLACK THREAD REGULATOR
#143201

ALSO AVAILABLE:
#147067 Slack Thread Regulator For Classes: 251-1, 2 & 3

SLACK THREAD REGULATOR
#147166 For Classes: 251-11, 12, 13, 20, 21, & 23; 281-1, 3, 20, 21 & 23; 366K105, 106 & 205

THREAD RETAINER
#52454 3-Hole Thread Guide

THREAD EYELET AND THREAD GUIDE (Side of Arm)
#149154 For Classes: 281-1 & 21

THREAD EYELET
#147090 For Class: 251

THREAD EYELET BUSHING
#147079 For Classes: 251 & 281

THREAD EYELET BUSHING
#52130

LOCKING SLIDE
#143086 For Class: 241

THREAD GUARD (Side of Arm)
#143135

THREAD GUIDE (Side of Arm)
#147069 For Class: 251

THREAD GUIDE
#149088 (#147244) For Classes: 251-15 & 281-5

FACE PLATE THREAD GUARD (Upper)
#143230 (#56086)

FACE PLATE THREAD GUARD (Lower)
#143229 (#93992)

FACE PLATE THREAD GUIDE (Upper)
#52170 For Class: 245

FACE PLATE THREAD GUIDE (Lower)
#52053 For Class: 245

ARM SPOOL PIN & THREAD EYELET
#52239 (#142063)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

NEEDLE BAR BUSHING (Upper)
#143324 For Classes: 241-11, 12 & 13; 251-1, 2, 3, 11, 12, 13, 20, 21 & 23

NEEDLE BAR BUSHING (Lower)
#143323 For Classes: 241-12 & 13
#143336 For Classes: 241-11 and 251-1 & 11
#52268 (#52013) For Classes: 241-1 & 245-1

NEEDLE BAR BUSHING (Lower)
#147113 (#20798-001)
For Classes: 251-1 & 281-3

NEEDLE BAR BUSHING (Lower)
#145268 (#20798-002)
For Class: 281-1

THREAD EYELET FOR NEEDLE BAR BUSHING (Lower)
#52171 (#52026) For Classes: 241-1 & 11; 245-1; 251-1 & 11 & 281

THREAD EYELET FOR NEEDLE BAR BUSHING (Lower)
#147114 For Class: 281

NEEDLE BAR CONNECTING STUD SLIDE BLOCK
#143058

NEEDLE BAR CONNECTING LINK
#143326

NEEDLE BAR CONNECTING LINK
#147492

NEEDLE BAR THREAD GUIDE
#149235 (#149235003) For Class: 281

FOR Classes: 241-12 & 13 and 251-2, 3, 12, 13, 20 & 22

NEEDLE BAR
#143321 (#147163)

PART AVAILABLE SEPARATELY:
#665 Thread Guide Screw
#140119 Needle Clamp Screw
#143327 Thread Guide
#143328 (#143386) Needle Clamp Complete With Guide And Screw

FOR Class: 241-2

NEEDLE BAR
#52304 (#127088)

PARTS AVAILABLE SEPARATELY:
#233 Thread Guide Screw
#808 Needle Clamp Screw
#52306 (#127323) Thread Guide
#52307 Needle Clamp

FOR Classes: 241-3 and 245-2 & 3

NEEDLE BAR
#127243

PARTS AVAILABLE SEPARATELY:
#51229 Thread Guide Screw
#127245 Thread Guide
#127246 Needle Clamp Complete With Guide And Screw
#140119 Needle Clamp Screw

FOR Classes: 241-11; 251-1, 11, 21, 23 & 24 and 281-24

NEEDLE BAR
#143335 (#147162)

PARTS AVAILABLE SEPARATELY:
#140239 Needle Set Screw

FOR Classes: 241-1 & 245-1

NEEDLE BAR
#52129 (#52155)

PARTS AVAILABLE SEPARATELY:
#857 Needle Set Screw

FOR Classes: 281-1, 21 & 41

NEEDLE BAR
#149133 (#149168) (#22762) (#106421) Complete With Thread Guide And Screws

PARTS AVAILABLE SEPARATELY:
#140036 Thread Guide Screw
#140239 Needle Set Screw
#149235 Thread Guide

FOR Class: 281-22

NEEDLE BAR
#22763 Complete With Thread Guide

PARTS AVAILABLE SEPARATELY:
#140036 Thread Guide Screw
#140239 Needle Set Screw
#149235 Thread Guide

FEED BAR
#32384 (#147470) For Classes: 251-15 & 20

FEED BAR
#143030

FEED LIFTING ROCK SHAFT CRANK SLIDE BLOCK WITH STUD
#52267

FEED ROLL CLUTCH ROLLER
#147417 For Class: 251

FEED CLUTCH ROLL PLUNGER
#147418

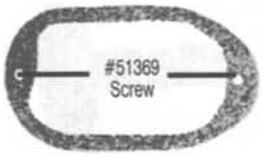
OIL FILTER WICK HOLDER
#143349 For Classes: 241 & 281

OIL FILTER WICK
#149152 For Class: 281

KNEE LIFTER BELL CRANK PLUNGER (Short)
#147480 For Classes: 251 & 281

ALSO AVAILABLE:
#143179 Knee Lifter Bell Crank Plunger, (Long) For Class: 241

OIL RESERVOIR GASKET (Bottom Gasket)
#143257 For Classes: 241; 251 & 281



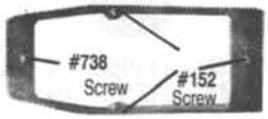
ARM TOP COVER GASKET
#143020 For Class: 241

OIL FLOW WINDOW GASKET
#143061 For Classes: 241; 251 & 281

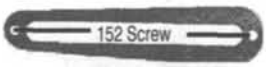
OIL FLOW WINDOW
#143062 For Classes: 241; 251 & 281

OIL REMOVING WICK (Head End) HINGE PLATE & COVER GASKET
#147055 For Classes: 251 & 281

ARM TOP COVER GASKET
#147015 For Classes: 251 & 281



FACE PLATE GASKET
#147019 For Classes: 251 & 281



THREAD TAKE-UP LEVER GUARD GASKET
#147077 For Class: 251-281

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

LIFTING LEVER
#143242 Complete With #448 Screw

LIFTING LEVER CONNECTING ROD
#23099 (#143108)

ALSO AVAILABLE:
#12240 Lifting Lever Pin
#12241 Lifting Lever Link

SPRING STITCH REGULATOR
#143378 For Class: 251

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

PRESSER BAR
#12391 For Classes: 241-1, 2 & 3 & 245

PRESSER BAR COMPLETE
#143337/9 (143337) & (143339) For Classes: 241-11, 12 & 13

PRESSER BAR
#147057 (#149139) For Class: 251 Except 251-23; For Class: 281 Except 281-23

PRESSER BAR GUIDE BRACKET
#149107 (#149140) For Classes: 251-11, 12, 13 & 21; 281-1, 3 & 21

PRESSER BAR GUIDE BRACKET
#147444 Complete With #50203 Screw For Classes: 251 & 281

PRESSER BAR SPRING (HEAVY)
#127108 (#143127) For Classes: 241 & 245

PRESSER BAR SPRING
#147063 For Classes: 251 & 281

PRESSER BAR SPRING
#147291 For Classes: 251-11, 13 & 21; 281-1, 2, 22, 23 & 24

CONNECTING ROD SWIVEL
#143109

NUT
#53623

PRESSER BAR LIFTER
#52016

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

LIFTING LEVER SPRING
#146610 (#23273) For Classes: 241, 245, 251 & 281

ARM TOP COVER STITCH REGULATING PLUNGER SPRING
#64519

ARM SHAFT (Horizontal) FLANGED BUSHING (Back)
#149589 (#147112)
For Classes: 251 & 281

ARM TOP COVER STITCH REGULATING PLUNGER
#143376 (#143207)
For Classes: 241 & 245

ARM TOP COVER STITCH REGULATING PLUNGER
#147105 For Classes: 251 & 281

ARM TOP COVER STITCH REGULATING PLUNGER RETAINER
#143377

FINGER GUARD
#161058

ARM SHAFT UPRIGHT BEVEL GEAR UPPER LEFT HAND SPIRAL
#143015 For Class: 251

ARM SHAFT BEVEL GEAR HORIZONTAL RIGHT HAND SPIRAL
#147473 For Class: 251

ALSO AVAILABLE:
#147476 Complete Set of Gears (#143015 & #147473)

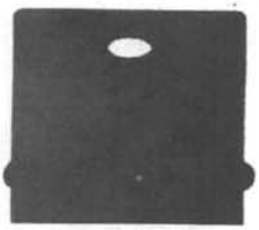
BALANCE WHEEL
#147139 (#147139-001)
(#145312) For Classes: 251 & 281

BALANCE WHEEL
#143363

FOR Class: 491D

CUSHION BACK
#376214 (#540521)

CUSHION FRONT
#376215 (#540520)



SLIDE PLATE COMPLETE
#12432 (#24810)

ALSO AVAILABLE:
#4307 Slide Plate Spring

OTHER PARTS AVAILABLE FOR Classes: 241, 245, 251, 281, 291U, 366K, 391U, 491D & 770 (NOT ILLUSTRATED)

#147484 (#143288) Knee Lifter Complete

#44212 (#139637) Drip Pan For Class: 245

POPULAR SCREWS FOR Classes: 241, 245, 251, 281, 291U, 366K, 391U, 491D & 770

#144 Back Wheel Screw
#152 Face Plate Screw (Lower) For Classes: 251 & 281
#190 Presser Foot Screw
#208 Feed Dog Screw
#217 Slack Thread Regulator Screw
#591 Bobbin Case Tension Spring Regulating Screw
#592 Bobbin Case Latch Screw
#691 Throat Plate Screw
#704 Bobbin Case Holder Position Bracket Screw
#738 Face Plate Screw (Upper) For Classes: 251 & 281
#802 Lifting Lever Hinge Screw
#1036 Feed Eccentric Set Screw
#1053 Hook Thread Guard Screw
#1253 Hook Set Screw
#1367 Hook Gib Screw
#1380 Bobbin Case Tension Spring Screw
#1454 Throat Plate Screw (251-15 Edge Cutter)
#50117 Feed Dog Screw (Short)
#50123 Oil Pump Impeller Locking Screw
#51283 Machine Pulley Screw
#51369 Top Cover Screw
#140050 Face Plate Screw For Class: 241
#140061 Face Plate Screw For Class: 241
#140119 Needle Clamp Screw
#140390 Presser Foot Screw
#140411 Arm Shaft Screw
#140549 Spring Screw For #143134

PARTS FOR SINGER
CLASS: 281
NEEDLE POSITIONING AND UNDERBED THREAD TRIMMING MACHINES

FOR 281-41, 181 & 183 NEEDLE POSITIONING AND UNDERBED THREAD TRIMMING MACHINES

HOOK
#32388
(Hirose Number: HSH-7, 94B(391))

ALSO AVAILABLE:
#32389 Hook **(#32388)** and Bobbin Case **(#143390)** Complete
#32388E-Z Rotary Hook
#32389E-Z Hook **(#32389E-Z)** and Bobbin Case **(#143390E-Z)** Complete
#32387 Hook Base

BOBBIN CASE FOR Class: 281-41, 181 & 183 NEEDLE POSITIONING & UNDERBED THREAD TRIMMING MACHINES

#143390-001 (#143390) Complete With **#143391** Anti Spin Spring

ALSO AVAILABLE & AVAILABLE SEPARATELY:
#143390 E-Z Bobbin Case
#143391 Anti Spin Spring
#51345 Anti Spin Spring Screw
#115388 Bobbin Case NBL

KNIFE
#785780-001 For Classes: 281-41, 43, 61, 141, 143 & 161

CARBIDE KNIFE
#785780-002 For Classes: 281-41, 43, 61, 141, 143 & 161

KNIFE
#811346-001 For Classes: 281-162 & 164

KNIFE LEVER RETURN SPRING
#785748-001 (#785748)
For Classes: 281-41, 43, 61, 141, 143, 161, 162 & 164

KNIFE
#785780-003 For Class: 281

ALSO AVAILABLE:
#788946 Knife Screw

KNIFE HOLDER
#785782

KNIFE SPRING RETAINER
#785779-001

SPRING
#785749-001

PICKER
#785747

BOBBIN CASE HOLDER POSITION BRACKET (Finger) (New Style)
#149488

ALSO AVAILABLE:
#32390 Bobbin Case Holder Position Bracket (Finger) (Old-Style)

BEARING
#788967 For Class: 281-141

BOBBIN WINDER COMPLETE
#32792 (#505655012) For Classes: 281-181 & 183

BRUSH
#785620 For Class: 281

SWITCH
#785756-002 For Classes: 281-41, 281-141

PARTS FOR SINGER
CLASS: 491D
NEEDLE POSITIONING AND UNDERBED THREAD TRIMMING MACHINES

NEEDLE BAR
#540702 For Classes: 491D & 120U

ALSO AVAILABLE:
#504112 Needle Set Screw

NEEDLE BAR CONNECTING LINK ROLLER BEARING
#540662 For Class: 491D

NEEDLE BAR THREAD GUARD (Side of Arm)
#540663 For Class: 491D

STATIONARY KNIFE
#540760 For Class: 491D200

PICKER
#544821 (#543427)
For Class: 491D200

THREAD PULLER COMPLETE
#540741 For Class: 491D200

TAKE-UP SPRING
#32758 For Class: 491D

ARM SHAFT BEVEL GEAR (LOWER RIGHT)
#545764 For Class: 491D

ARM SHAFT BEVEL GEAR (UPPER LEFT)
#545765
For Class: 491D

ROCKER SHAFT FLANGED BUSHING (FRONT)
#545836
For Class: 491D

ROCKER SHAFT FLANGED BUSHING (BACK)
#545949
For Class: 491D

HOOK SHAFT BEVEL GEAR (LEFT)
#545887
For Class: 491D

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

THREAD TAKE-UP ASSEMBLY
#543416 For Class: 491D200

THREAD TAKE-UP LEVER
#540676 For Class: 491D200

TAKE-UP SPRING REGULATING RUBBER CAP
#540534

PRESSER BAR SPRING
#505575 For Classes: 120U; 291U & 491D

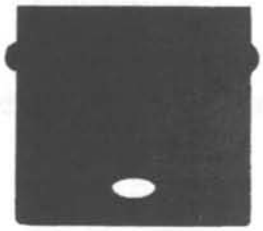
SLACK THREAD REGULATOR
#545892 For Class: 491D200

THREAD GUIDE
#540762 For Class: 491D200

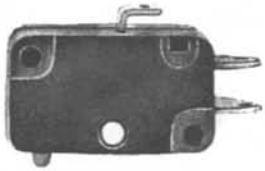
THREAD GUARD (Side of Arm)
#540549 (#414850) For Class: 491D200

TENSION ASSEMBLY
#540671 For Class: 491D200

PARTS AVAILABLE SEPARATELY:
- **#99691** Tension Releasing Disc For Class: 491D200
- **#540533** Rubber Washer For Class: 491D200
- **#540534** Rubber Cap For Class: 491D200
- **#540672** Tension Disc Tube For Class: 491D200
- **#540682** Tension Spring For Class: 491D200
- **#540684** Tension Releasing Pin For Class: 491D200
- **#545404-451** Tension Lock Nut For Class: 491D200
- **#545493** Tension Nut For Class: 491D200
- **#545898** Tension Stud For Class: 491D200
- **#546927** Tension Regulator With #504047 Screw For Class: 491D200



SLIDE PLATE
#505317 For Class: 491D



MICRO-SWITCH
#785588

RUBBER GASKET
#540500

FACE PLATE GASKET
#546925 (#545781)

ARM TOP COVER GASKET
#545773

ARM HOLE PLUG (Large)
#544875 (#149111)

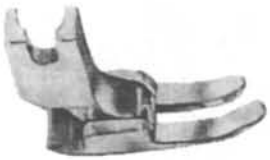
ARM HOLE PLUG (Small)
#544782

MACHINE HINGE CONNECTING CUSHION
#540523

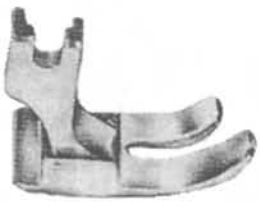
PARTS FOR SINGER

CLASSES: 491, 491D, 591C, 591D, 591E & 601D (ALSO FOR CLASSES: 191 & 191D)

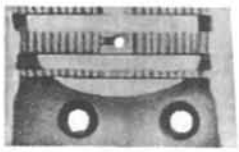
RECOMMENDED NEEDLES: 1955-01



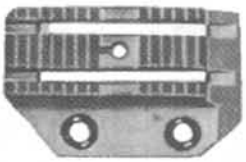
HINGED FOOT
#410916 For Class: 591C



HINGED FOOT
#530541 For Class: 591C



FEED DOG
#410933 (#410917) For Class: 591C



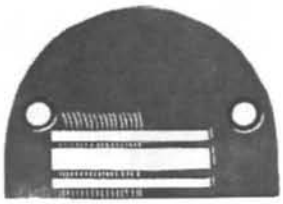
FEED DOG
#410918 For Class: 591C

FOR Classes: 591D200BD, BF

FEED DOG
#544819

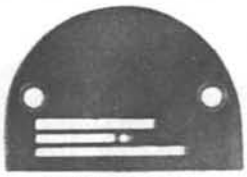
FOR Classes: 591D, 215, 315BD

FEED DOG
#414039



THROAT PLATE
#410969 For Class: 591D

FEED DOG
#543396 For Class: 591D
#544885 For Class: 591D



THROAT PLATE
#543484 For Class: 591D

FEED DOG
#543396 For Class: 591D

ALSO AVAILABLE:
#544885 Feed Dog For Class: 591D

FOR Class: 591C

BOBBIN CASE
#414021

HOOK & BOBBIN CASE HOLDER COMPLETE
#414126 For Class: 601D100A

HOOK & BASE
#544784
HOOK & BOBBIN CASE COMPLETE
#544786 For Classes: 191D, 491D

BOBBIN CASE
#544783
For Classes: 491D, 591D

BOBBIN CASE BRAKE SPRING
#544789

ALSO AVAILABLE:
#540767 Bobbin Case Tension Spring
For #544783 Bobbin Case
Classes: 491D, 591D

FOR Class: 591C

HOOK WITH TITANIUM COATED BASE
#414430

FOR Classes: 591C200B, D, GD

HOOK
#414070

FOR Classes: 591C200, 240AD

HOOK
#543381

ANTI-SPILL SPRING
#544808 (#490753) (#522649)
For Class: 491D, 591C, 591D

FOR Class: 191D

BOBBIN CASE
#544746 (#544745)
#544746E-Z (#544745E-Z)

FOR UNDERBED THREAD TRIMMERS Classes: 491D & 591C & D

HOOK
#540733
(Hirose Number: HSH-7.94 BTR) (491)
#540733E-Z

FOR Classes: 191D, 491D, & 591C & D

HOOK
#544784
#544784E-Z

NO BACK-LASH BOBBIN CASE FOR 191D, 491D & 591C

#540735

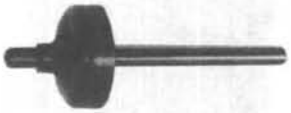
ALSO AVAILABLE:
#540767 Bobbin Case Tension Spring

NEEDLE BAR BUSHING (UPPER)
#545841
For Classes: 491D & 591D

FEED BAR
#545987
For Classes: 491D & 591D

OIL PUMP IMPELLER
#545856
For Classes: 491D & 591D

FOR Class: 591D



LIFTER BELL CRANK (UMBRELLA)
#414230
For Class: 591D

THREAD PULLER COMPLETE
#414030
For Class: 591D

TENSION RELEASE LEVER COMPLETE
#540673
For Class: 591D

OIL RESERVOIR GASKET
#544978
For Class: 591D300A

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

TOP SHAFT OIL SEAL
#540707
For Class: 591D

OIL PUMP SCREEN (COVER)
#544971
For Class: 591D

PRESSER BAR (HOLLOW)
#545864
For Class: 591D300

NEEDLE BAR BUSHING (LOWER)
#540524
For Class: 591D200A

NEEDLE BAR THREAD GUIDE
#540771
For Class: 591D200A

THREAD TAKE-UP LEVER ASSEMBLY
#543417
For Class: 591D300

FEED DOG
#544818
For Class: 591D200A

FOR Classes: 591D, 601D300A

TENSION COMPLETE (HEAVY)
#414275

ALSO AVAILABLE:
TENSION COMPLETE (LIGHT)
#414274
For Classes: 591D, 601D200A

STATONARY KNIFE
#414029 For Class: 591E

THREAD PULLER, COMPLETE
#410905 For Class: 591D

NEEDLE BAR
w/ #504112 Screw
#540698
For Class: 591D300A

POSITION BRACKET
#545881 For Class: 601D100A

NEEDLE BAR THREAD GUARD
#410904 For Class: 601D100A

NEEDLE BAR BUSHING (LOWER)
#540525
For Class: 591D300A

PRESSER FOOT
#543419
For Class: 591D300A

TENSION COMPLETE
#414109 (#546941) For Class: 601D100A
#414274 For Classes: 591C, 591D

TENSION REGULATING THUMB NUT
#541182 For Class: 601D100A

TENSION RELEASE ACTION PLATE COMPLETE
#414132
For Class: 591D

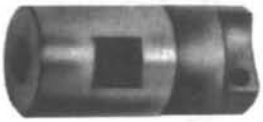
TENSION RELEASE ACTION CLAMP
#543321
For Class: 591D

FEED ROCK SHAFT DRIVE FRAME SPRING
#410701
For Class: 591D

SLACK THREAD REGULATING SPRING
#543355
For Class: 591D

BOBBIN WINDER PULLEY RING (Rubber)
#544857 For Class: 191D200A

HOOK SHAFT-BUSHING (Back)
#540681 (#544956) For Class: 491D



HOOK SHAFT BUSHING (Front)
#540716 For Classes: 491D & 591D

ARM SHAFT BUSHING (Back)
#540706 For Classes: 491D & 591D

SLACK THREAD REGULATING SPRING
#543355

PRESSER BAR LIFTER
#545868 (#147060) For Class: 491

ARM TOP COVER GASKET
#410713 For Class: 591D

REVERSE LEVER
#540628 For Class 491D

FINGER GUARD
#540796 For Class: 591D

OIL WICK
#143042 For Class: 591D

MACHINE REST (Rubber)
#410705 For Class: 191D200A
(#376216)

FOR Class: 191D

OIL PUMP
#544968

FOR Class: 191D

OIL PUMP IMPELLER
#544969

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index. The Item May Be Listed Elsewhere!

FOR Class: 191D

FEED REG. DIAL
#544946

FEED REG. DIAL PLATE
#544947

LOCKING PIN
#540435

BOBBIN WINDER
#505655-011 For Class: 491D

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

PARTS FOR SINGER

CLASSES: 770D41 and 771D41 & 43

RECOMMENDED NEEDLES: 135 x 7 (1901)

FOR HOOKS & BOBBIN CASES SEE CENTURION SECTION

BOBBIN CASE HOLDER POSITION BRACKET (Finger)
#512710 (#513304)

THREAD PICKER ASSEMBLY
#530133 (#513127) (#530033)

THREAD PULLER RETURN SPRING
#530129 (#513126)

THREAD SEPARATOR KNIFE (Lower)
#530172 (#530141) (#513124)

KNIFE (Upper)
#530142 (#513122)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

BOBBIN WINDER SHAFT
#512733

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

PARTS FOR SINGER

CENTURION MACHINES

CLASSES 121C & D, 141D-142D & 781D

FOR CENTURION Classes: 121C & D; 770D41, 43; 771D41 & 43

HOOK
#522540 (#513170)
(Hirose Number: HSH-7.94B(7))

ALSO AVAILABLE:
#522353 Hook (#522540) and Bobbin Case (#149063) Complete
#522313 (#490736) Hook (#522540) and Bobbin Case (#522533) Complete
#522540E-Z Hook (#513170E-Z)

NO BACK-LASH BOBBIN CASE FOR CENTURION 121 C & D

#522533

ALSO AVAILABLE:
#490752 Bobbin Case Tension Spring
#490753 No Back-Lash Brake Spring
#504086 Regulating Screw
#504087 Set Screw

NO BACK-LASH BOBBIN CASE WITH WIRE LOOP FOR CENTURION 121 C & D

#522312

ALSO AVAILABLE:
#512906 Anti Spin Spring
#500414 Screw For #512906

HOOK BASE FOR CENTURION 121 C & D

#490737 (#513169)

ALSO AVAILABLE:
#490737E-Z (#513169E-Z) Hook Base

BOBBIN CASE WITH SPECIAL WIDE OPENING FOR NEEDLE FEED & CENTURION 121 C & D

#149063 (#210939)

ALSO AVAILABLE:
#149063E-Z
#149063M Magnetic Bobbin Case
#149063NBL No Back-Lash Bobbin Case
#NBL522 Brake Spring For #149063NBL

FOR CENTURION Classes: 121C300 & 121D300

LARGE CAPACITY HOOK & BOBBIN CASE COMPLETE

#522454 (Hirose Number: HSM-B(140))
#522454E-Z

ALSO AVAILABLE:
#239729 Bobbin
#530198 (#522456) Bobbin Case

LARGE CAPACITY BOBBIN CASE FOR CENTURION 121 C & D

#522456 (#530198)

ALSO AVAILABLE:
#509004 Spring (To Make Bobbin Case Anti Spill)
#522456SP Tension Spring
#350953 Set Screw
#350954 Regulating Screw
#522456E-Z
#509004E-Z Anti Spill Spring

FOR CENTURION Classes: 121C & D; 770D41, 43; 771D41 & 43

HOOK
#522540 (#513170)
(Hirose Number: HSH-7.94B(7))

ALSO AVAILABLE:
#522353 Hook **(#522540)** and Bobbin Case **(#149063)** Complete
#522313 (#490736) Hook **(#522540)** and Bobbin Case **(#522533)** Complete
#522540E-Z Hook **(#513170E-Z)**
#490738 Bobbin Case

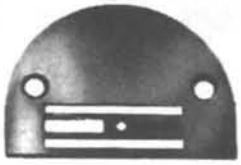
#157598 Knife

PRESSER FOOT
#158168 Centurion 141D

THROAT PLATE
#158169 Centurion 141D

FEED DOG
#158166 Centurion 141D

THROAT PLATE
#522300 Centurion 121C, D



THROAT PLATE FOR UNDERTRIMMING
#522314 Centurion 121D200AA, 300AA
★ Used With #143174 Feed Dog

THROAT PLATE
#158260 (#156719) Centurion 141D, 142D, 781D

FEED DOG
#158258 Centurion 141D, 142D, 781D

THREAD EYELET AND THREAD GUARD
#522289 Centurion 121C, D

THREAD GUIDE
#506784 (#210954)
Centurion 121C, D

KNIFE (Upper)
#530142 (#513122)
Centurion 121C, D

THREAD SEPARATOR KNIFE (Lower) (Thread Catcher)
#530172 (#530141) (#513124)
Centurion 121C, D

THREAD PICKER ASSEMBLY
#530133 (#513127)
Centurion 121C, D

THREAD PICKER SPRING
#513126 (#530129)
Centurion 121C, D

THREAD WIPER WIRE
#530121 Centurion 121D200A

FOR Classes: 121C-121D

PRESSER BAR
#522172

THREAD TRIMMER SPRING
#530087 Centurion 121D200A, 300A

THREAD PULLER SPRING
#530119 Centurion 121D200A, 300A

TENSION SPRING
#29943

BOBBIN CASE HOLDER POSITION BRACKET
#522379 (#522292) (#522371)
Centurion 121C, D

NEEDLE BAR ASSEMBLY
#522005 Centurion 121C, D

TENSION COMPLETE
#522253 Centurion 121C, D

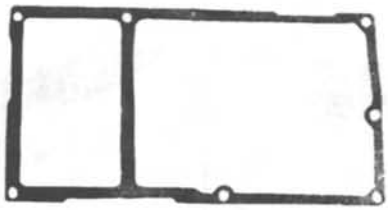
PARTS AVAILABLE SEPARATELY:
#1560 Tension Nut (2 Used)
#2102 Tension Disc (2 Used)
#52394 Thread Take-Up Spring
#140873 Tension Stud
#145426 (#145273) Thread Take-Up Spring Regulator w/#350801
#147151 Tension Releasing Disc
#147152 Tension Spring
#522156 Tension Releasing Pin

TENSION COMPLETE
#530103 (#522017)
For Classes: 121D200A & 300A

PARTS AVAILABLE SEPARATELY:
#1562 Tension Nut
#2455 Tension Disc (2 Used)
#10141 Tension Spring
#350898 Tension Stud

BED SLIDE PLATE, COMPLETE
#522358 (#522134) Centurion 121C, D

ARM SHAFT CONNECTION BELT
#522008 Centurion 121C, D, 141D, 142D



BED COVER (Bottom) GASKET
#522250 Centurion 121C, D

PARTS FOR SINGER

CLASSES: 246, 246K, 460, 460K, 990B, 991B, 992B, 993BX, 997BX, 998B

RECOMMENDED NEEDLES:
For Classes: 246, 246K, 460K: 151 x 1 (1261), 151 x 5 (1291) & 151 x 7 (1265)
For Classes: 990B, 991B, 993BX: 154G (1431) & 1435
For Classes: 992B, 997BX, 998B: B27 (6120)

FOR OVERLOCK MACHINES

UPPER-NARROW KNIFE
#164550
#CT164550 Carbide Tip

FOR OVERLOCK MACHINES

BOTTOM KNIFE
#115981 (#117311)

FOR OVERLOCK MACHINES

UPPER-NARROW KNIFE
#164026
#CT164026 Carbide Tip

FOR OVERLOCK MACHINES

UPPER-WIDE KNIFE
#164308 (#164551)
#CT164308 Carbide Tip

FOR OVERLOCK MACHINES

UPPER-WIDE SERRATED KNIFE
#164556

FOR OVERLOCK MACHINES

BOTTOM KNIFE
#164728 (#164233) (#164552)
#CT164728 (#164813) Carbide Tip

FOR OVERLOCK MACHINES

BOTTOM-NARROW KNIFE
#164037
#CT164037 Carbide Tip

FOR Classes: 460/15, 20 & 21 and 460K45, 75 & 81

UPPER-SERRATED KNIFE
#82264 (#101819)
#CT82264 Carbide Tip

FOR Class: 990B11

UPPER-NARROW MOVABLE KNIFE
#107797

FOR Classes: 246-21 & 246K51

UPPER KNIFE WITH CARBIDE TIP
#164809

LOOPER (Right Hand)
#164055 For Classes: 246-1, 2, 3, 4, 12, 13, 14 & 16

LOOPER (Left Hand)
#164045 (#164248) For Classes: 246-1, 2, 3, 4, 5, 12, 13, 14, 15 & 16

SPREADER
#164252

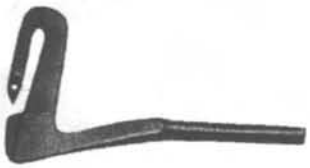
AUXILIARY LOOPER
#117318 For Class: 998E

LOOPER (Right Hand)
#164375 For Classes: 246-5, 15, 20 & 21; 246K50 & 51

LOOPER (Right Hand)
#87027 For Classes: 460/12, 13, 14, 16, 20 & 22; 460K43, 72, 73, 74 & 80

LOOPER (Right Hand)
#87028 For Classes: 460/15 & 21; 460K45, 75 & 81

LOOPER (Left Hand)
#164619 For Classes: 246-20 & 21; 246K50 & 51



LOOPER, LEFT HAND
#87025 (#106473) (#101930) For Classes: 460/12, 13, 14, 16, 20 & 22; 460K72, 73, 74 & 80; 990B2, 3, 4, 5 & 10; 991B3 & 43; 993BX3, 10, 43 & 50

LOOPER, LEFT HAND
#87026 (#107631) (#108255)
For Classes: 460/15 & 21; 460K45, 75 & 81; 990B11

SPREADER
#87058 For Classes: 460/12, 13, 14, 15, 16, 20 21 & 22; 460K72, 74 & 80; 990B2 & 34; 991B3 & 43; 992B5, 11, 45 & 51

LOOPER
#115111 For Class: 998

LOOPER (Right Hand) CARRIER CONNECTING GUIDE BAR
#164829 For Class: 246 (Except 246-21 & 246K) (Except 246K51)

THREAD TUBE FOR RIGHT HAND LOOPER
#101896 (#164166) For Class: 246

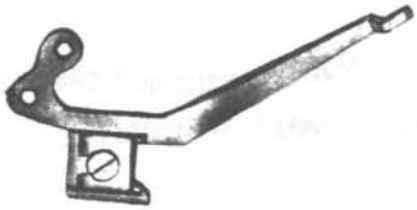
LOOPER (Right Hand) LOCKING SCREW STUD
#164068 For # 164598 For Classes: 246 & 460

CHAIN CUTTER KNIFE (Movable)
#115228 For Classes: 992B; 997BX & 998B

CHAIN CUTTER COMPLETE
#164865 (#164648)

CHAIN CUTTER KNIFE
#164861

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.



CHAIN CUTTER COMPLETE WITH #164861 KNIFE
#98991 For Classes: 460/14 & 460K14

KNIFE (Stationary) CLAMPING GIB
#164744

CHAIN CUTTER COMPLETE
#164862 (#164347)

MOVABLE KNIFE GUARD
#165487 For Class: 990B

KNIFE GUARD
#164028 For Classes: 460-12 to 22

KNIFE GUARD
#164458 For Classes: 246 & 460

KNIFE (Movable) LEVER BEARING
#164032 For Classes: 246 & 460

KNIFE CLAMP
#164027 For Class: 246

FEED LIFTING & KNIFE ECCENTRIC
#164949 (#164025)

KNIFE (Upper-Movable) HOLDER
#164029

KNIFE (Upper-Movable) HOLDER, SMALL
#106132 For Class: 990B

KNIFE HOLDER SCREW BEARING
#164030 For Classes: 246 & 460

NEEDLE GUARD
#165058 For Classes: 460/12, 13, 14, 15 & 16; 460K13, 45, 72, 73, 74 & 75

NEEDLE GUARD
#165060 For Classes: 246K50 & 51; 460/20 & 21; 460K80 & 81

NEEDLE HOLDER
#164117 For Classes: 246 & 460

NEEDLE HOLDER
#82318 For Class: 460-20

NEEDLE HOLDER
#82312 (#93503) For Class: 460-15

NEEDLE HOLDER
#164685 For Classes: 246 & 460

NEEDLE CLAMP
#164621

NEEDLE CLAMP
#82314 For Class: 460-20

NEEDLE CLAMP
#164109 Single Needle For Class: 246-12

NEEDLE DRIVING SHAFT CRANK
#164114

NEEDLE DRIVING SHAFT CRANK CONNECTION
#164217 (#165245)

NEEDLE CARRIER
#108941 For Class: 993BX10

BLOCK
#106454 (#114072)

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

PARTS FOR SINGLE NEEDLE MACHINES

PRESSER FOOT COMPLETE
#164888 (#164887) For Intermittent Gathering

PARTS AVAILABLE SEPARATELY:
#50225J Presser Foot Clamping Plate Screw
#164146 Presser Foot Chaining-Off Finger
#164147 Presser Foot Clamping Plate

PRESSER FOOT COMPLETE (Narrow)
#164264

PARTS AVAILABLE SEPARATELY:
#50225J Presser Foot Clamping Plate Screw
#51306 Presser Foot Chain Cutter Knife Screw
#164260 Presser Foot Friction Plate
#164261 Presser Foot Chain Cutter Knife
#164262 Presser Foot Chaining-Off Finger
#164263 Presser Foot Clamping Plate

PRESSER FOOT COMPLETE (Wide)
#164150

PARTS AVAILABLE SEPARATELY:
#50169J Presser Foot Guide Screw
#50225J Presser Foot Clamping Plate Screw
#51306 Presser Foot Chain Cutter Knife Screw
#164146 Presser Foot Chaining-Off Finger
#164147 Presser Foot Clamping Plate
#164149 Presser Foot Guide
#164220 Presser Foot Chain Cutter Friction Plate
#164221 Presser Foot Chain Cutter Knife

PRESSER FOOT COMPLETE
#164380 For Classes: 246-5 & 15

PARTS AVAILABLE SEPARATELY:
#50169J Presser Foot Guide Screw
#50225J Presser Foot Clamping Plate Screw
#164147 Presser Foot Clamping Plate
#164360 Presser Foot Guide

PRESSER FOOT WITH CHAIN CUTTER
#164362

PARTS AVAILABLE SEPARATELY:
#50169J Presser Foot Guide Screw
#50225J Presser Foot Clamping Plate Screw
#51306 Presser Foot Chain Cutter Knife Screw
#164146 Chain-Off Finger
#164147 Presser Foot Clamping Plate
#164220 Presser Foot Chain Cutter Friction Plate
#164221 Presser Foot Chain Cutter Knife
#164360 Presser Foot Guide

THROAT PLATE
#164178 (#81425-001)
#164226 (#81425-002)
#164227 (#81425-003)
#164228 (#81425-004)

FOR Classes: 246-2 & 12; 246K42; 460/12; 460K42 & 72

FEED DOG
#164318 Used with **#164228 (#81425-004)** Throat Plate & **#164150** Presser Foot

THROAT PLATE
#164440 (#81425-009)

FOR Classes: 246, 460 & 990B2

FEED DOG
#165107 (#164469) Used With **#164440 (#81425-009)** Throat Plate

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

FINE TEETH FEED DOGS

FEED DOG
#164013

FEED DOG
#164019 (#108991)

★ All Parts Listed Above Available Separately

COARSE TEETH FEED DOGS

FEED DOG
#164224

FEED DOG
#164225 (#165105)

★ All Parts Listed Above Available Separately

FOR Classes: 246, 460, 460/15 & 990B5

#164369 Feed Dog (Back)

#165106 (#164371) Feed Dog (Front)

★ Used With **#164227 (#81425-003)** Throat Plate And 164580 Presser Foot

FOR INTERMITTENT GATHERING

THROAT PLATE
#82335-001 (#164870) For Classes: 246-6 & 16, 246K46, 460116, 460K46 & 76 and 997BX.

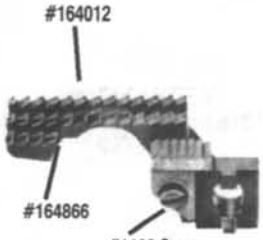
★ Used With Presser Foot #164888

FOR INTERMITTENT GATHERING

FEED DOG, FRONT
#165110 (#164868) For Classes: 246-6 & 16, 246K46, 460116, 460K46 & 76 and 997BX.

★ Used With Presser Foot #164888

FOR INTERMITTENT GATHERING



FEED DOG, BACK
#164867 For Classes: 246-6 & 16, 246K46, 460116, 460K46 & 76 and 997BX.

★ Used With Presser Foot #164888

PARTS FOR DOUBLE NEEDLE MACHINES

FOR Classes: 246, 246, 460/, 460K, 990B, 991B, 992B, 993BX, 997BX & 998B

PRESSER FOOT COMPLETE
#164627 (#87036)

PRESSER FOOT COMPLETE
#164642

PARTS AVAILABLE SEPARATELY:

#50169J Presser Foot Guide Screw
#50225J Presser Foot Clamping Plate Screw
#164146 Presser Foot Chaining-Off Finger For #164627
#164147 Presser Foot Clamping Plate
#164360 Presser Foot Guide
#164641 Presser Foot Chaining-Off Finger For #164642

THROAT PLATE
#164632

THROAT PLATE
#101948 (#81426) Used With #164617 & #165108 Feed Dogs (Also Used With #164635 & #164636 Feed Dogs)

FEED DOG (Rear)
#164617

ALSO AVAILABLE:
#164635 Feed Dog (Rear)

FEED DOG (Front)
#164636 Feed Dog (Front)

★ For Light Fabrics

THROAT PLATE
#108205-008 Used With #108991 & #108229 Feed Dogs
For Classes: 997BX3 & 43

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FEED ECCENTRIC (STITCH CAM) FOR Classes: 246 & 460

#164915-5 (#164020-5)	#81201-505
#164915-6 (#164020-6)	#81201-506
#164915-7 (#164020-7)	#81201-507
#164915-8 (#164020-8)	#81201-508
#164915-9 (#164020-9)	#81201-509
#164915-10 (#164020-10)	#81201-510
#164915-11 (#164020-11)	#81201-511
#164915-12 (#164020-12)	#81201-512
#164915-13 (#164020-13)	#81201-513
#164915-14 (#164020-14)	#81201-514
#164915-16 (#164020-16)	#81201-516
#164915-18 (#164020-18)	#81201-518
#164915-20 (#164020-20)	#81201-520
#164915-22 (#164020-22)	#81201-522
#164915-24 (#164020-24)	#81201-524

FEED ECCENTRIC (STITCH CAMS) FOR Classes: 990B & 992B

#106445-005	#106445-010	#106445-016
#106445-006	#106445-011	#106445-018
#106445-007	#106445-012	#106445-020
#106445-008	#106445-013	#106445-022
#106445-009	#106445-014	#106445-024

THREADING WIRE
#164196

THREAD (Needle) CONTROLLER LEVER
#164153 (#164963)

THREAD (Needle) CONTROLLER
#164151

THREAD CONTROLLER
#107620 For Class: 990B3

THREAD (Looper, Right Hand)
STRIPPER & TAKE-UP
#164091

THREAD (Looper, Right Hand)
STRIPPER & TAKE-UP EYELET
#164163

THREAD BUSHING
#164173 For Classes: 246 & 460

THREAD TUBE
#164054

THREAD (Looper) TAKE-UP (Left)
#164175 (#108812)

TENSION THREAD GUIDE (Right)
#164286

TENSION THREAD GUIDE (Left)
#164285

ROTARY SHAFT BALL SLEEVE
#164093 For Class: 246 & 460

FEED BAR (Front)
#164006

FEED BAR (Back)
#164016 (#164687) For Classes: 246, 460 & 990B

FEED BAR CONNECTION (Front)
#164007

FEEED BAR CONNECTION
BEARING (Front)
#164018

FEED BAR CONNECTION
BEARING (Back)
#164008

FEED BAR STUD (Front)
#164009

FEED BAR (Back) CONNECTING
HINGE SCREW STUD NUT
#1671 (#1718)

FEED BAR (Front) Slide Block
#164005

FEED BAR SLIDE BLOCK (Front)
#165134 (#164366) For Class: 460-20

FEED BAR SLIDE BLOCK (Front)
#165135 For Class: 460-14

FEED BAR CONNECTION (Back)
#164017 (#106447)

SCREW LOCK WASHER
#164351

MACHINE FRAME TOP COVER
#164101 For Class: 246

MACHINE FRAME TOP COVER GASKET
#164102

MACHINE FRAME BOTTOM COVER (Oil Reservoir) GASKET
#164075

OIL COOLER COVER GASKET
#164122

OIL SIGHT GAUGE WINDOW GASKET
#164132 For Class: 246

PRESSER BAR (Swing-Out) LIFTING SCREW STUD
#164141 For Classes: 246 & 460

PRESSER BAR SPRING
#164416 For Classes: 246 & 460

PRESSER BAR (Swing-Out)
#164350 (#164140) For Classes: 246-1, 2, 3, 4, 5, 12, 13, 14, 15, 16 & 31

PRESSER BAR (Swing-Out)
#164640 (#164795) For Classes: 246-20 & 21; 246K50 & 51

PRESSER BAR LIFTING BRACKET
#106144 (#164137) For Class: 990B

PRESSER BAR (Upright)
#164143

PRESSER BAR (Upright) SPRING
#164144

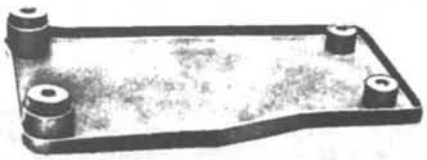
PRESSER BAR (Swing-Out) OPENING LEVER
#107081 (#107281) For Class: 990B

PRESSER BAR (Swing-Out)
#82330 For Classes: 460/12, 13, 14, 15, 16, 20 & 21: 460K43, 45, 72, 73, 74, 75, 80 & 81; 990B

EDGE GUIDE (Swing-Out) COMPLETE
#164311 (#164300)

PARTS AVAILABLE SEPARATELY:
#50267 Screw For #164311 Edge Guide

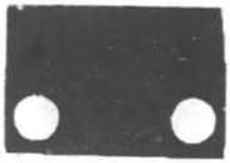
BALANCE WHEEL (Double Grooved) FOR USE WITH CLOTH PULLERS
#160877



MACHINE BASE WITH MOUNTING ISOLATORS
#164184 (#101831)

PARTS AVAILABLE SEPARATELY:
#164188 Mounting Isolator
#164189 Mounting Isolator

MACHINE CUSHION (Small) (Rubber Isolator)
#164189



MACHINE PAD (Felt)
#164190

MACHINE CUSHION (Large) (Rubber Isolator)
#164188

TENSION SPRING
#107084 For Class: 990B

CHIP GUARD (Dust Shield)
#164001 (#115417)

CHIP CHUTE (Clip Chute)
#168198

TENSION (Light) COMPLETE
#164160

PARTS AVAILABLE SEPARATELY:
#2102 Tension Disc
#57825 (#50133) Tension Screw Stud
#59537 Tension Spring Bushing
#164155 Tension Regulating Thumb Nut
#164156 Tension Screw Stud With Nut (#50133 & 164155)
#164157 Tension (Light) Spring
#164158 Tension Spring Cover
(#107625)

TENSION (Medium) COMPLETE
#164162

PARTS AVAILABLE SEPARATELY:
#2102 Tension Disc
#57825 (#50133) Tension Screw Stud
#59537 Tension Spring Bushing
#164155 Tension Regulating Thumb Nut
#164156 Tension Screw Stud With Nut (#50133 & #164155)
#164158 Tension Spring Cover
#164161 Tension (Medium) Spring

STAINLESS STEEL STRAIGHT TWEEZER
#164204

NUT
#1700 For Classes: 246, 460, 990B & 991B

NUT
#51720 For Class: 246

NUT
#51768 For Class: 460

THREAD STAND COMPLETE
(3-Spool)
#151031

THREAD STAND COMPLETE
(4-Spool)
#151163

CAM EXTRACTOR
#164203 (#108513)

WRENCH
#108815 (#164197) For Class: 246

POPULAR SCREWS FOR Classes: 246, 246K, 460, 460K, 990B, 991B, 992B, 993BX, 997BX & 998B

#460 Looper (Left Hand) Carrier Set Screw For Class: 990B

#853 Needle Set Screw For Class: 990B

#904 Looper Set Screw (Right Hand)

#1094 Throat Plate Screw

#1100 Feeder Section Screw

#1454 Feed Dog Screw

#50379 Looper Set Screw (Left Hand)

#51369 Top Cover Screw

#114032 Knife (Stationary) Clamping Gib Screw For Class: 990B

#140050 Knife (Movable) Clamp Screw

#140788 Knife (Stationary) Clamping Gib Screw

#164141 Presser Bar Swing-Out Lifting Screw Stud

PARTS FOR SINGER

CLASSES: 300U, 300W, 302U, 302W & 320W

RECOMMENDED NEEDLES:
For Class: 300U: 62 x 57 (3260-01) & 62 x 59 (4112-01)
For Classes: 300W, 302W & 320W: 62 x 57 (3260) & 62 x 59 (4112)
For Class: 302U: 62 x 57 (3260-01)

FOR SINGLE NEEDLE MACHINES

PRESSER FOOT (Spring Hinged) COMPLETE
#268617 (#268613)

THROAT PLATE
#268614 (#269689)

FEED DOG COMPLETE WITH LOOP DEFLECTOR
#268619 (#269686) Needle Size 23-24

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#268618 Feed Dog Complete With Loop Deflector Needle Size 20-22
#268318 Loop Deflector For #268618 & #268619

SPREADER
#268638 (#268620)

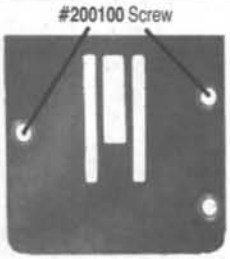
LOOPER HOLDER
#268602 (#417056)

LIFTING (Outside) PRESSER FOOT, WIDE
#267632

VIBRATING (Inside) PRESSER FOOT, WIDE
#267659

INSIDE VIBRATING PRESSER FOOT (Narrow)
#267698

OUTSIDE LIFTING PRESSER FOOT (Narrow)
#267697



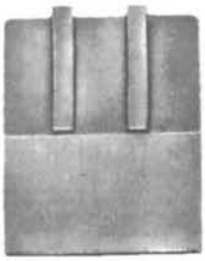
THROAT PLATE
#267663

FEED DOG
#267664

PRESSER FOOT SHANK WITH SHANK PINCH SCREW
#268275

PARTS AVAILABLE SEPARATELY:
#1454 Shank Pinch Screw

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.



BLANK SHOES
#S580 1 Size 1"
#S580 11/2 Size 1½"
#S580 2 Size 2"
#S580 21/2 Size 2½"

PRESSER FOOT PLATE HEEL SPRING
#268612

FEED DOG SHANK
#268316 (#415375)

IF YOU CAN'T LOCATE A PART UNDER A PARTICULAR MACHINE CLASS, REFER TO THE NUMERICAL INDEX. THE ITEM MAY BE LISTED ELSEWHERE!

FOR DOUBLE NEEDLE MACHINES

PRESSER FOOT COMPLETE (HINGED)

#267880-012 (#267880 3/16)
3/16" Gauge

#267872-016 (#267872 1/4)
¼" Gauge

#267872-024 (#267872 3/8)
⅜" Gauge

#267872-032 (#267872 1/2)
½" Gauge

#267872-040 (#267872 5/8)
⅝" Gauge

#267872-048 (#267872 3/4)
¾" Gauge

#267874-056 (#267874 7/8)
⅞" Gauge

#267874-100 (#267874 1)
1" Gauge

#267874-116 (#267874 1 1/4)
1¼" Gauge

For Larger Sizes See Box Below

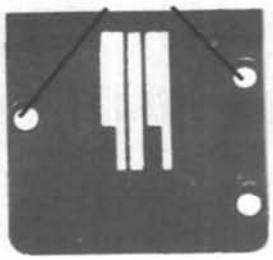
FOR Classes: 300W201, 202 & 205 and 302W201, 202 & 205

PRESSER FOOT COMPLETE
#269577-116 1¼"
#269577-124 1⅜"
#269577-132 1½"

¼" INSIDE FOOT
#267679-016 For Class: 300W203

¼" OUTSIDE FOOT
#267676-016 For Class: 300W203

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.



THROAT PLATE

#267850-012 (#267850 3/16)
3/16" Gauge

#267851-012 (#267851 3/16)
3/16" Gauge

#267851-016 (#267851 1/4)
1/4" Gauge

#267853-024 (#267853 3/8)
3/8" Gauge

#267855-032 (#267855 1/2)
1/2" Gauge

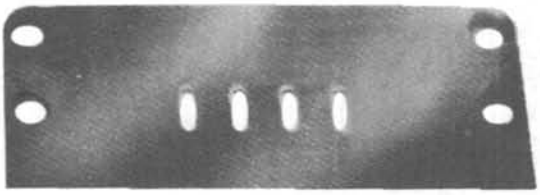
#267857-040 (#267857 5/8)
5/8" Gauge

#267858-048 (#267858 3/4)
3/4" Gauge

#267858-056 (#267858 7/8)
7/8" Gauge

#267859-100 (#267859 1)
1" Gauge

#267859-116 (#267859 1 1/4)
1 1/4" Gauge



THROAT PLATE (No Feed Dog Used)

#269598 For Class: 302W206: (1" & 1 1/2" Gauge)
For Class: 302W406: (1/2"-1/2"-1/2") & (1/4"-1"-1/4" Gauge)

FEED DOG

#267800-012 (#267800 3/16) (#267802-012) (#267802 3/16) (#268290-012) (#268290 3/16)
3/16" Gauge

#267802-016 (#267802 1/4)
1/4" Gauge

#267804-024 (#267804 3/8)
3/8" Gauge

#267812-032 (#267812 1/2)
1/2" Gauge

#267817-040 (#267817 5/8)
5/8" Gauge

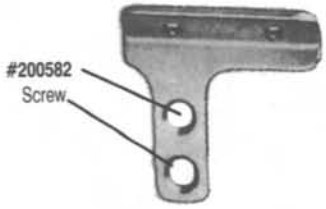
#267821-048 (#267821 3/4)
3/4" Gauge

#267821-056 (#267821 7/8)
7/8" Gauge

#267825-100 (#267825 1)
1" Gauge

#267825-116 (#267825 1 1/4)
1 1/4" Gauge

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS TO OUR LINE AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.



NEEDLE BAR ROCK FRAME THREAD GUIDE

#268219-012 (#268219 3/16)
3/16" Gauge

#268219-016 (#268219 1/4)
1/4" Gauge

#268254-024 (#268254 3/8)
3/8" Gauge

#268254-032 (#268254 1/2)
1/2" Gauge

#268254-040 (#268254 5/8)
5/8" Gauge

#268255-048 (#268255 3/4)
3/4" Gauge

#268255-056 (#268255 7/8)
7/8" Gauge

#268255-100 (#2682551) (#268256-100) 1" Gauge

NEEDLE HOLDER (Clamp)

#268151-012 (#268151 3/16)
3/16" Gauge

#268151-016 (#268151 1/4)
1/4" Gauge

#268152-024 (#268152 3/8)
3/8" Gauge

#268152-032 (#268152 1/2)
1/2" Gauge

#268152-040 (#268152 5/8)
5/8" Gauge

#268154-048 (#268154 3/4)
3/4" Gauge

#268154-056 (#268154 7/8)
7/8" Gauge

#268156-100 (#268156 1)
1" Gauge

#268157-116 1 1/4" Gauge

#268157-124 1 3/8" Gauge

#268157-132 1 1/2" Gauge

LOOPER THREAD GUIDE
(On Bed At Looper)

#268296-012 (#268296 3/16)
3/16" Gauge

#268296-016 (#268296 1/4)
1/4" Gauge

#268296-024 (#268296 3/8)
3/8" Gauge

#268297-032 (#268297 1/2)
1/2" Gauge

#268297-040 (#268297 5/8)
5/8" Gauge

#268297-048 (#268297 3/4)
3/4" Gauge

#268297-056 (#268297 7/8)
7/8" Gauge

#268297-100 (#268297 1)
1" Gauge

SPREADER

#268374-012 (#268374 3/16) (#2683343/16) 3/16" Gauge
#268374-016 (#268374 1/4) (#2683341/4) 1/4" Gauge
#268375-024 (#268375 3/8) (#2683353/8) 3/8" Gauge
#268375-032 (#268375 1/2) (#2683351/2) 1/2" Gauge
#268375-040 (#268375 5/8) (#2683355/8) 5/8" Gauge
#268376-048 (#268376 3/4) (#2683753/4) 3/4" Gauge
#268376-056 (#268376 7/8) 7/8" Gauge
#268377-100 (#268377 1) 1" Gauge
#268378-116 (#268378 11/4) 1 1/4" Gauge
#268378-124 (#268378 13/8) 1 3/8" Gauge
#268378-132 (#268378 11/2) 1 1/2" Gauge
#268379-148 (#268379 13/4) 1 3/4" Gauge

PARTS AVAILABLE SEPARATELY:
#268162 (#268183) Spreader Point

LOOPER HOLDER

#268103-012 (#268103 3/16) 3/16" Gauge
#268103-016 (#268103 1/4) 1/4" Gauge
#268104-024 (#268104 3/8) 3/8" Gauge
#268104-032 (#268104 1/2) (#4154641/2) 1/2" Gauge
#268104-040 (#268104 5/8) (#4154645/8) 5/8" Gauge
#268105-048 (#268105 3/4) 3/4" Gauge
#268105-056 (#268105 7/8) 7/8" Gauge
#268106-100 (#268106 1) 1" Gauge

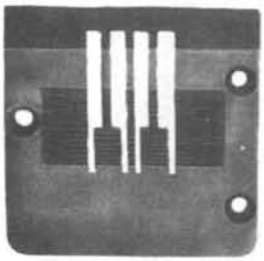
FOR Class: 300W

LOOPER HOLDER
#268107-116 1 1/4"
#268107-124 1 3/8"
#268107-132 1 1/2"

NEEDLE BAR (Multiple Needle Machine)
#268136 (#415043)

FOR FOUR NEEDLE MACHINES

PRESSER FOOT COMPLETE
#269237-505 (1/4"-1/4"-1/4")
#269237-515 (3/8"-3/8"-3/8")
#269240-509 (1/4"-1"-1/4")

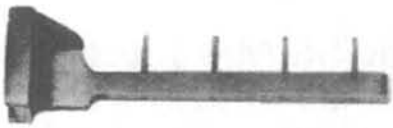


THROAT PLATE
#269379-501 (1/4"-1/4"-1/4")
#269379-517 (3/8"-3/8"-3/8")
#269379-509 (1/4"-1"-1/4")

FEED DOG
#269006-501 (1/4"-1/4"-1/4")
#269006-521 (3/8"-3/8"-3/8")
#269006-509 (1/4"-1"-1/4")

NEEDLE HOLDER
#269191-501 (1/4"-1/4"-1/4")
#269192-513 (3/8"-3/8"-3/8")
#269193-506 (1/4"-1"-1/4")

LOOPER HOLDER
#269065-501 (1/4"-1/4"-1/4")
#269065-550 (3/8"-3/8"-3/8")
(#415469-550)
#269065-511 (1/4"-1"-1/4")



SPREADER

#269342-501 (1/4"-1/4"-1/4")
#269342-503) (5/16"-5/16"-5/16")
#269342-504 (3/8"-3/8"-3/8")
#269342-505 (1/2"-1/2"-1/2")
#269342-502 (1/4"-1"-1/4")

NEEDLE BAR ROCK FRAME THREAD GUIDE
#269138-503 (¼"-¼"-¼")
#269138-542 (⅜"-⅜"-⅜")
#269138-512 (¼"-1"-¼")

LOOPER THREAD GUIDE ON BED (Used For All Sizes)
#268373 (#268296) (#269110)

FOR DOUBLE NEEDLE MACHINES
Complete Gauge Set For Singer 300W; 302W201, 300U201, 205, Etc.
Complete Gauge Set Consists Of: Presser Foot, Throat Plate, Feed Dog, Needle Bar Rock Frame Thread Guide, Needle Clamp, Spreader, Looper Holder, Thread Guide.

#300WG-3/16" Ga. Set Complete, 3/16"
#300WG-1/4" Ga. Set Complete, ¼"
#300WG-3/8" Ga. Set Complete, ⅜"
#300WG-1/2" Ga. Set Complete, ½"
#300WG-5/8" Ga. Set Complete, ⅝"
#300WG-3/4" Ga. Set Complete, ¾"
#300WG-7/8" Ga. Set Complete, ⅞"
#300WG-1" Ga. Set Complete, 1"
Specify Size When Ordering

FOR FOUR NEEDLE MACHINES (300W401, 402, 405, 421, 422)
COMPLETE GAUGE SET FOR 300W (FOUR NEEDLE MACHINES)
Complete Gauge Set Consists Of: Presser Foot, Throat Plate, Feed Dog, Needle Bar Rock Frame Thread Guide, Needle Clamp, Spreader, Looper Holder, Thread Guide.

#300WG4-1/4" Gauge Set Complete (¼" - ¼" - ¼")
#300WG4-3/8" Gauge Set Complete (⅜" - ⅜" - ⅜")
#300WG4-1" Gauge Set Complete (¼" - 1" - ¼")

OTHER PARTS AVAILABLE FOR CLASSES: 300U, 300W, 302U, 302W & 320W

SPREADER DRIVE CRANK COMPLETE
#415194 (#267967)
For Class: 300W

NEEDLE BAR ROCK FRAME DRIVING ECCENTRIC ADJUSTING DISC SPRING
#268066

NEEDLE BAR OILING FELT
#268144

NEEDLE BAR OILING FELT HOLDER
#268278

NEEDLE BAR CRANK BALL BEARING
#267706 For Class: 300U104

ALSO AVAILABLE:
#415137 Needle Bar Crank Assembly For Class: 300U194

NEEDLE BAR CRANK ASSEMBLY
#268143

ALSO AVAILABLE:
#415132 Needle Bar Crank Assembly For Class: 300U101

BED SHAFT NEEDLE BEARING (Needle Bar Rock Frame Needle Bearing)
#268029

NEEDLE BAR (Single Needle)
#268603 (#415040) (#415041)

THROW-OUT RACK ROD
#268129 (#415178)

NEEDLE BAR CONNECTING LINK
#268055 (#268056) (#268138)

NEEDLE BAR CONNECTING LINK CAP WASHER
#268139

NEEDLE BEARING
#270266 For Class: 300U

NEEDLE BAR ROCK FRAME
#268344

NEEDLE BAR ROCK FRAME
#267637 (#267673)
For Class: 300W104

ALSO AVAILABLE:
#415344 Needle Bar Rock Frame For Class: 300U104
#415345 Needle Bar Rock Frame For Class: 300U101

NEEDLE BAR CONNECTING STUD
#268141 (#415053)

NEEDLE BAR ROCK FRAME DRIVING ARM
#268161

ALSO AVAILABLE:
#415089 Needle Bar Rock Frame Driving Arm For Class: 300U103

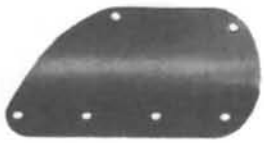
LOOPER COMPLETE WITH NEEDLE GUARD
#268370 (#268088) (#268309) (#268311) (#268369) (#268380) (#268382) (#203010) (#492324)

PARTS AVAILABLE SEPARATELY:
#21887 Allen Wrench For #141220 Screw
#141220 Needle Guard Set Screw (Allen)
#141478 Needle Guard Set Screw, Small (Back)
#141494 Needle Guard Set Screw, Large (Front)
#268310 Needle Guard

ALSO AVAILABLE:
#281208 Looper

LOOPER CARRIER WITH TWO BEARINGS
#268368 (#268205) (#268367) For Classes: 300W & 300W203

PARTS AVAILABLE SEPARATELY:
#268099 Bearing



LOOPER THREAD GUIDE
#268505

LOOPER THREAD TENSION THREAD GUIDE (Single Needle)
#268333

LOOPER CARRIER CRANK
#268307

LOOPER CARRIER CRANK CLAMPING STUD
#268308

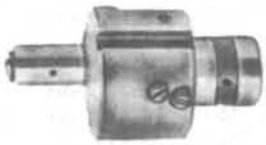
LOOPER DRIVING CONNECTION WITH BEARING
#268216

ALSO AVAILABLE:
#268098 (#415396) Looper Driving Connection Without Bearing
#268099 Needle Bearing for #268216

LOOPER DRIVING CONNECTION NEEDLE BEARING
#268099

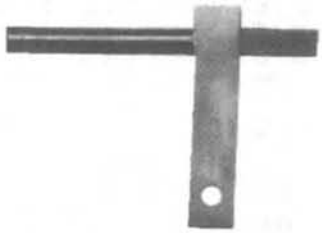
LOOPER THROW-OUT GEAR
#268126 (#415181)

ALSO AVAILABLE:
#415180 Looper Throw-Out Gear For Class: 300U



LOOPER DRIVING CRANK WITH SCREWS
#268277

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#200362 Screws For #268277
#200344 Screw For #268277
#200573 Screw For #268277
#415176 Looper Driving Crank For Class: 300U

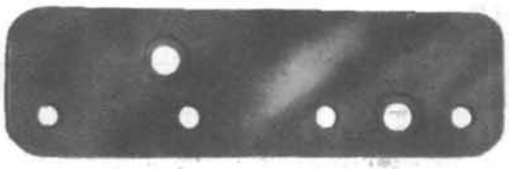


LOOPER & NEEDLE BAR SETTING GAUGE
#268280 (#268260)

LOOPER THREAD GUIDE
#268051

LOOPER THREAD GUIDE BRACKET
#268506

LOOPER THREAD GUIDE BRACKET
#268111



LOOPER THREAD TENSION BRACKET
#268331

LOOPER THROW-OUT GEAR LOCKING PLUNGER THUMB NUT
#201620

PLUNGER HANDLE
#268313

LOOPER THROW-OUT GEAR LOCKING PLUNGER
#268127 (#415182)

LOOPER THROW-OUT SAFETY LATCH
#268131

LOOPER THREAD TUBE
#268123 (#533559)

LOOPER THREAD TUBE CLAMP
#268124 For Class: 300W

LOOPER TAKE-UP RODS
#268052 (#268117)

LOOP DEFLECTOR
#267665

LOOP DEFLECTOR
#268318

LOOPER CARRIER SHAFT
#268094 (#268093)

ALSO AVAILABLE:
#415167 Looper Carrier Shaft For Class: 300U

SPREADER BAR
#268499 (#268181)

SPREADER BAR BEARING
#268184 For Class: 300W101

SPREADER HOLDER
#268185 (#415196)

WASHER
#204925

SPREADER DRIVING ECCENTRIC THRUST WASHER
#268220

SPREADER DRIVING ECCENTRIC
#268045 (#268188)

ALSO AVAILABLE:
#415187 Spreader Driving Eccentric For Class: 300U

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

SPREADER DRIVING CONNECTION COMPLETE
#268233 (Comes Complete With #268063, #351876)

ALSO AVAILABLE:
#415183 Spreader Connection With Bearing For Class: 300U

SPRING
#250265
For Class: 300U

SCREW STUD
#414575
For Class: 300U

SCREW STUD
#414579
For Class: 300U

HINGE STUD
#415092
For Class: 300U

SPREADER DRIVING ROCK SHAFT BALL ROLLER
#351876

SPREADER DRIVING PIN
#268190

ROCK SHAFT COLLAR WITH TWO SCREWS
#268072 For Class: 300W

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#200386 Screw For #268072
#416467 Rock Shaft Collar With Screws For Class: 300W
#2256 Screw For #416467

FEED REGULATING STUD SPRING
#270026

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

FEED DRIVING ROCK SHAFT CRANK COMPLETE WITH SCREWS
#268198 (#415206)

PARTS AVAILABLE SEPARATELY:
#200061 Screw (2 Used)
#201418 Crank Position Screw (1 Used)

FOR Classes: 300W101, 201, 301 & 401 and 302W

FEED DRIVING CONNECTION WITH BEARING
#268061

PARTS AVAILABLE SEPARATELY:
#268063 Bearing For #268061

FEED DRIVING CONNECTION COMPLETE WITH BEARING
#267609 For Classes: 300W103, 203

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#271055 Bearing For #267609
#267608 Feed Drive Connection (Less Bearing) For Classes: 300W103 & 203

FEED REGULATOR STUD
#268081 (#23109) For Class: 300W

FEED DRIVING CONNECTION HINGE STUD
#268062 (#415373)

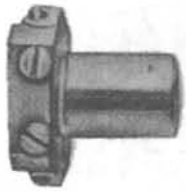
ALSO AVAILABLE:
#415091 Hinge Stud For Class: 300U

FEED BAR
#268291 (#268034) (#415198)

ALSO AVAILABLE:
#415346 Feed Bar For Class: 300W

FEED DRIVING ECCENTRIC
#268064

FEED DRIVING ECCENTRIC
#267610



FEED DRIVING FLANGE
#268315

FEED REGULATING STUD SOCKET COMPLETE
#268082 For Classes: 300U & 300W

FEED BAR HINGE PIN
#268035

FEED DOG SHANK
#415208 For Class: 300U101

FEED DOG SHANK SCREW WASHER
#208636

FEED DOG SHANK SCREW LOCK NUT
#201525

FEED DOG SHANK SCREW WASHER
#543804-004 For Class: 300U

LIFTING ECCENTRIC COLLAR WITH SCREWS
#267972 (#415308)

LIFTING LEVER HINGE STUD
#267626

LIFTING ECCENTRIC SPACING COLLAR WITH TWO SCREWS
#267624

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#200380 Screws For #267624
#415086 Lifting Eccentric Collar For Class: 300U103

PULLER FEED REGULATING STUD SOCKET COMPLETE
#268419 For Classes: 300U8 & 300W

FEED LIFTING LINK
#268078

FEED LIFTING CRANK
#268075 (#415204)

FEED LIFTING LINK HINGE PIN
#268079

FEED LIFTING ECCENTRIC WITH PAD & TWO SCREWS
#268047

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#200394 Screw For #268047
#415210 Feed Lifting Eccentric Complete For Class: 800U

FEED LIFTING CONNECTION
#268074

NEEDLE BAR ROCK FRAME DRIVING ECCENTRIC COMPLETE
#32835 (#398805)

FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING COLLAR
#268067

FEED DRIVING ECCENTRIC ADJUSTING DISC
#268065 (#268215)

DRIVE ROCKER FRAME
#268069 (#415200)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Class: 300W

DRIVE ROCK SHAFT
#268070

FOR Class: 300W

ROCK SHAFT
#267933

ARM WITH 4 SCREWS
#267983 (#267616)

ALSO AVAILABLE:
#415061 Lifting Crank For Class: 300U103

ROCK SHAFT CRANK
#268073 (#415213)

DRIVING ARM
#267638

FEED DRIVING ROCK SHAFT
NEEDLE BEARING
#268071

CRANK
#267621

ALSO AVAILABLE:
#415069 Lifting Eccentric Connecting Crank For Class: 3004103

CRANK HINGE PIN
#268208

CLUTCH WEARING PLATE
#131726

ECCENTRIC CONNECTION
#268491 (#267737)

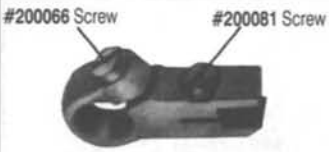
CLUTCH ROLLER
#131717

PRESSER BAR GUIDE BRACKET
#268174 (#415057)

PRESSER BAR HINGE STUD
#267658

PRESSER BAR LIFTING CRANK
#267631

PRESSER BAR SPRING ARM
#267738 (#267717)



LIFTING PRESSER BAR
GUIDE BLOCK
#267629

ALSO AVAILABLE:
#415059 Lifting Presser Guide Block For Class: 300W103

LIFTING LEVER HINGE STUD
#267626

LIFTING PRESSER BAR
#267628

LIFTING PRESSER BAR GUIDE ROD
#267907 For Class: 300U103

FOR Class: 300W

PRESSER BAR WASHER
#267655

LIFTING PRESSER BAR FOOT LIFTER ARM
#267702 (#415122) For Class: 300W Except 103, 195 & 320W

LIFTING PRESSER ARM SPRING ARM FULCRUM
#267719 For Classes: 300W104 & 320W

FOOT LIFTER LEVER
#268085 (#268714)

PRESSER BAR LIFTING LEVER BEARING
#267093

FOOT LIFTER BELL CRANK
#268083

FOOT LIFTER CRANK
#267612
For Class: 300W

LIFTING LINK HINGE PIN
#267617

HINGE STUD NUT
#541197 For Class: 300U

SAFETY LATCH SPRING
#268132

COUNTER BALANCE WITH 2 SCREWS
#415190 (#268046)
For Class: 300U

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PRESSER BAR
#268172

VIBRATING PRESSER BAR LIFTING LEVER WITH BEARINGS
#267625 For Class: 300W104

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#267093 Bearing For #267625 (2 Used)
#415067 Vibrating Presser Bar Lifting Lever For Class: 300U

VIBRATING PRESSER BAR LIFTING LINK
#267627

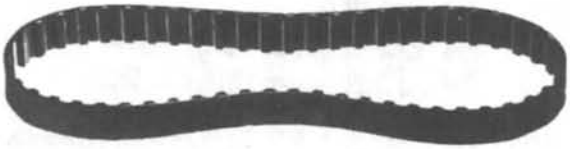
VIBRATING PRESSER BAR
#267657

DRIVING ARM WITH 2 SCREWS
#415094 For Class: 300U103

FOOT LIFTER LEVER ROD
#267704

ALSO AVAILABLE:
#268086 Foot Lifting Lever Rod For Class: 300W

FOOT LIFTER LEVER SPRING
#204348



ARM SHAFT CONNECTION BELT (Neoprene)
#268270

BELT PULLEY
#412005
For Class: 300W

ARM SHAFT BALL BEARING
(Front)
#32848 (#268005)

FOR Class: 300W

ARM SHAFT
#267603 (#415128)

FEED DRIVING ECCENTRIC
COMPLETE
#415072 For Class: 300U

ALSO AVAILABLE:
#415082 (#32840) Single Eccentric
For Class: 300U

DOUBLE ECCENTRIC
#415080 (#32838) For Class: 300U194

ALSO AVAILABLE:
#415075 (#32837) Double Eccentric For Class: 300U
#415081 (#32839) Double Eccentric For Class: 300U294

FEED DRIVING FLANGE
COMPLETE
#415073 (#415074) For Class: 300U

ALSO AVAILABLE:
#415076 (#267622) Lifting Eccentric Flange Complete For Class: 300U
#415078 (#267639) Needle Bar Rock Frame Driving Eccentric Flange Complete For Class: 300U

COLLAR WITH SCREWS
#412011 For Class: 300U

PARTS AVAILABLE SEPARATELY:
#544325 Screw (2 Used)

ADJUSTING DISC SPRING
#267618 For Class: 300W

FRICTION PLATE
#267623 For Class: 300W

ALSO AVAILABLE:
#241763 Set Screw Packing (Brass)
For Class: 300W

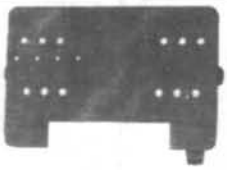
ANTI-REVERSING ROLLER
CLUTCH COMPLETE
#22988 For Class: 300U194

#22989 Anti-Reversing Clutch Releasing Latch

ANTI-REVERSING ROLLER CLUTCH RELEASING LATCH COMPLETE
#22990 For Class: 300U194

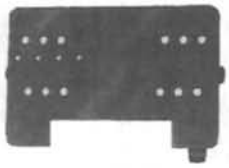
ANTI-REVERSING CLUTCH
RELEASING LATCH
#22989 For Class: 300U194

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

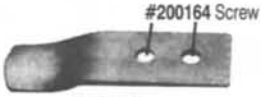


BED SLIDE PLATE
#267968 (#268019) (9/16" To 1½" Gauge)

ALSO AVAILABLE:
#268021 Bed Plate Slide (1 17/32" To 2½" Gauges)



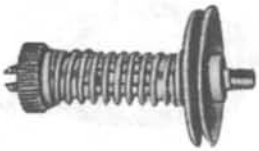
SLIDE PLATE
#267969 (#267606) (1 17/32" to 2½" Gauges)



SPRING
#268022 For #267968, #267969 & #268021 Plates

SPRING
#267970 For #267969 Plate

NOTE:
#268021 Plate Uses Two **#268022** Springs
#267968 & #267969 Plates Uses One **#267970** Spring & Two **#268022** Springs



NEEDLE THREAD TENSION COMPLETE
#268263

PARTS AVAILABLE SEPARATELY:
#2102 Tension Disc (2 Used)
#32572 Tension Releasing Disc
#59537 Tension Spring Bushing (Large)
#59538 Tension Spring Bushing (Small)
#59539 Tension Screw Stud: Consists of: **#50326** Stud and **#51570** Nut
#131741 Tension Spring

NEEDLE THREAD TENSION COMPLETE
#267971

PARTS AVAILABLE SEPARATELY:
#2102 Disc (2 Used)
#32572 Releasing Disc
#50326 Screw Stud
#51570 Regulating Thumb Nut
#59538 Spring Bushing (Small)
#131741 Spring
#143657 Spring Bushing (Large)
#143658 Nut Lock Spring

NEEDLE THREAD TENSION THREAD GUIDE
#54279

NEEDLE THREAD TENSION BRACKET
#268167

NEEDLE THREAD TENSION RELEASE CAP
#415252 For Class: 300U

NEEDLE THREAD TENSION RELEASER CAP
#268169

NEEDLE THREAD TENSION RELEASER
#268168

NEEDLE THREAD TENSION BRACKET SPACING COLLAR
#268121

NEEDLE THREAD TENSION RELEASING PIN
#226206

NEEDLE THREAD TENSION BRACKET
#268514 For Class: 300W302

NEEDLE THREAD TENSION RELEASER
#268515 For Class: 300W302

LOOPER THREAD TENSION COMPLETE
#268332 (#415294)

PARTS AVAILABLE SEPARATELY:
#10148 Tension Spring
#141432 (#200987) Tension Stud
#201572 Tension Nut
#244048 Tension Disc (2 Used)

LOOPER THREAD TENSION COMPLETE
#5989

PARTS AVAILABLE SEPARATELY:
#418 Looper Thread Tension Stud
#1562 Looper Thread Tension Thumb Nut (Multiple Needle Machine)
#2455 Looper Thread Tension Disc (Multiple Needle Machine)
#10141 Looper Thread Tension Spring (Multiple Needle Machine)

LOOPER THREAD TENSION THREAD GUIDE (Multiple Needle Machines)
#268122

RETAINER
#267718 (#267643)

NEEDLE THREAD GUIDE
#268312

NEEDLE THREAD GUIDE
#268513

NEEDLE THREAD GUIDE
#268512

BED PLATE (Left)
#415440 (#415030)
For Class: 302W

FACE PLATE HINGE STUD
#268330 (#268031)

FACE PLATE LOCK SPRING
#268032

LOWER SHAFT BRACKET WITH NEEDLE BEARING
#268449 (#417037)

PULLER FEED ROLL (Rubber)
#269670 For Classes: 306W206 & 406

BEARING
#267110 For #269670

FEED ROLL
#269640 For Class: 302W

MACHINE PULLEY (Balance Wheel) & BEARING COMPLETE
#267975 (#415153)

FACE PLATE
#267607 For Class: 300W104

FACE PLATE LOCK STUD
#268033

FACE PLATE (300 W101)
#268030

WIRE GUIDE TUBE SET
#414409 (#544812)
For Class: 300W

HINGE CONNECTION
#265307

HINGE STUD WASHER
#210805

SCREW NUT
#201537

SCREW NUT
#201736

LOCK SPRING PLATE
#268197 (#267179)

ALSO AVAILABLE:
#415369

FOR Class: 300W

LEVER ROD
#267615

FOR Class: 300W

RELEASING PLATE
#267707

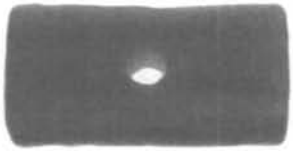
FOR Class: 300W

HINGE STUD
#415092

FOR Class: 300W

NUT
#541198

FOR Class: 300W

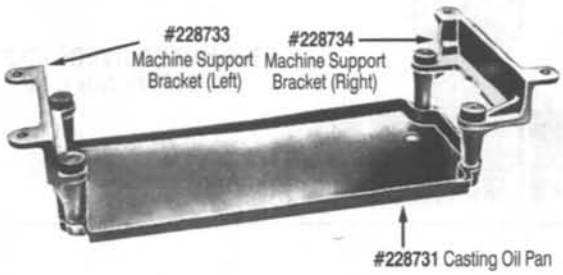


OIL FELT PAD
#236957

MACHINE CUSHION (Neoprene)
#228444

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

#300WP
OIL PAN COMPLETE FOR Class: 300W



OIL PAN COMPLETE FOR 300W CONSISTS OF:

- **#167448 (#228452)** Plastic Oil Jar (1 Used)
- **#201308** Oil Pan Screws (4 Used)
- **#228444** Machine Cushions (Neoprene) (4 Used)
- **#228731 (#228443)** Casting Oil Pan (1 Used)
- **#228733** Machine Support Bracket (Left) (1 Used)
- **#228734 (#228450)** Machine Support Bracket (Right) (1 Used)

★All Parts Listed Above Are Available Separately

POPULAR SCREWS FOR Class: 300W

- **#1454** Presser Foot Screw
- **#50014** Needle Holder Set Screw
- **#141220** Needle Guard Set Screw (Allen)
- **#200082** Needle Thread Guide Screw
- **#200100** Feed Dog and Throat Plate Screw
- **#200125** Needle Set Screw
- **#200172** Loop Deflector Screw
- **#200570** Bed Hinge Connecting Screw
- **#350149** Spreader Screw
- **#350267** Looper Holder Screw
- **#350478** Looper Set Screw

PARTS FOR SINGER
CLASSES: 312T & 312U
RECOMMENDED NEEDLES: 1955-01

FOR Classes: 312T141 & 312U141 DOUBLE NEED MACHINES
★ NEW STYLE

HOOK & BOBBIN CASE
#A610-G212 (#CH319995H01)
(Hirose Number: HSH-12-15M)

TENSION SPRING
#365288

TIMING BELT (Neoprene)
#G82 (#CH326218H01)

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

PARTS FOR SINGER

CLASSES: 400W, 402W, 410W, 451K & 600W
RECOMMENDED NEEDLES:
For Classes: 400W, 451K & 600W: 88 x 1 (1315), 88 x 9 (1361), 135 x 7 (1945) & 135 x 6 (1901)
For Class: 402W100: 135 x 25 (1968)
For Class: 402W101: 135 x 1 (1451)
For Class: 410W: 24 x 1 (1111), 135 x 1 (1451), 135 x 9 (1902) & 135 x 17 (3355)

FOR PRESSER FEET

For Class: 402W: Refer To Pages: 388-392
(★ Same Feet As For Classes: 111W, 211G & 211W)
For Classes: 400W, 410W, 451K & 600W: Refer To Pages: 17-27

FOR THROAT PLATES & FEED DOGS

For Class: 402W: Refer to Pages: 15-17
For Classes: 400W, 410W, 451K & 600W: Refer To Pages: 10-18

FOR Classes: 400W, 402, ETC.

HIGH POINT HOOK
#272138E-Z

ALSO AVAILABLE:
#272139 Hook & Bobbin Case
#272138SNE-Z Synthetic Hook
#275082JPE-Z
(#272138JPE-Z) Jam Proof High Point Hook

BOBBIN CASE WITH SPECIAL WIDE OPENING

#149063 (#210939)

ALSO AVAILABLE:
#149063E-Z
#149063M Magnetic Bobbin Case
#149063NBL No Back-Lash Bobbin Case
#NBL522 Brake Spring For
 # 149063NBL

BOBBIN CASE WITH EXTRA WIDE OPENING FOR Class: 402W & OTHER LOCKSTITCH MACHINES

#275091

ALSO AVAILABLE:
#275091M Magnetic Bobbin Case
#275091NBL No Back-Lash Bobbin Case
#NBL522 Brake Spring For **#275091NBL**

HOOK BASE
#270872
#270872E-Z

BOBBIN
#270010
★ Holes On Both Sides

ALUMINUM BOBBIN
#272152

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

KNIVES FOR Classes: 400W11 & 12 and 451K51

UPPER KNIFE
#270619
#CT270619 Carbide Tip

LOWER KNIFE
#270616 (#270654)
#CT270616 Carbide Tip

KNIVES FOR Class: 400W14

UPPER KNIFE
#270695
#CT270695 Carbide Tip

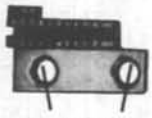
THROAT PLATE KNIFE CUTTING BAR
#270698 Bottom (3/32" Trimming Margin)
#CT270698 Carbide Tip

TOP KNIFE GUIDE BRACKET
#270622 For Class: 400W11

TOP KNIFE HOLDER ASSEMBLY
#270634 Complete With #201320 & #201537 Screws For Class: 400W11

FOR Classes: 400W11-14 & 451K51 EDGE CUTTERS

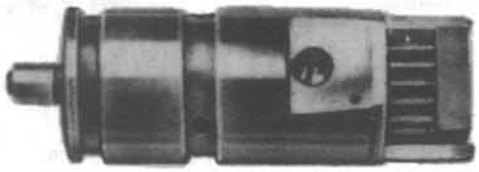
THROAT PLATE
#270646 Needle Hole Size 14 and 15. Trimming Margin 1/8" to 5/32"



FEED DOG
#149126 (#52126) Regular
#149126R (#52126R) Rubberized
#149126D (#52126D) Diamond Cut

COMPENSATING SHIRRING FOOT WITH EDGE GUIDE
#270533 For Classes: 400W; 400W30 & 31

BINDER FOOT
#275050 For Class: 402W100 Used With #275073 Throat Plate and #275059 Feed Dog



HOOK SHAFT BUSHING COMPLETE
#272229 (#276060) (#270166)

NEEDLE BAR
#270901 With #350445 Screw

ALSO AVAILABLE:
#270050 (#270302) Needle Bar For Classes: 400W31 & 600W

NEEDLE BAR CONNECTING LINK NEEDLE BEARING
#270043

NEEDLE BAR CONNECTING LINK HINGE STUD
#270143 (#270056) For Class: 400W Short Arm

BOBBIN CASE HOLDER POSITION BRACKET (Finger)
#272131

BOBBIN CASE HOLDER POSITION BRACKET (Finger)
#52018

FEED REGULATING STUD SPRING
#270026

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FEED BAR
#143030

FEED BAR SLIDE BLOCK WITH STUD
#52267

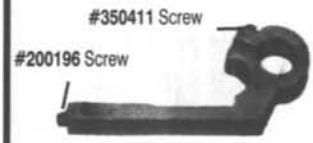
FEED REGULATING STUD
#270140 (#270025)

THREAD PULL OFF
#276057 For Class: 451K

THREAD PULL OFF
#270079 (#270280)

THREAD SEVERING FINGER GUARD
#270151

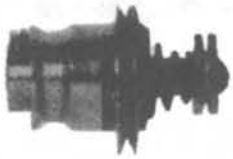
THREAD SEVERING FINGER
#270150



PARTS AVAILABLE SEPARATELY:
#200196 Thread Pull Set Screw
#350411 Presser Bar Position Guide Pinch Screw

PRESSER BAR POSITION GUIDE
#270063

ROTARY TAKE UP (Small) DRIVING SHAFT BALL BEARING AND ROTATING HOOK SHAFT BALL BEARING
#272144 (#270032) For Class: 400W

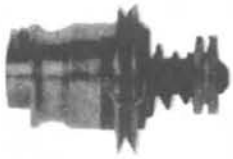


TENSION COMPLETE
#270087

PARTS AVAILABLE SEPARATELY:
#1560 Tension Thumb Nut
#2102 Tension Disc (2 Used)
#13710 Tension Spring
#32572 Tension Releasing Disc
#39652 Thread Take Up Spring (Check Spring) For Classes: 451K & 600W
#50304 Tension Stud
#52082 Thread Take Up Spring (Check Spring) For Class: 400W
#52083 Thread Take Up Spring Regulator (Tension Barrel)
#270086 Tension Releasing Pin

TENSION COMPLETE
#272222 For Class: 451K

PARTS AVAILABLE SEPARATELY:
#1560 Thumb Nut
#202079 Wheel Washer (Felt)
#270086 Releasing Pin
#272218 Releasing Disc
#272219 Spring
#272220 Stud Washer (Steel)
#272221 Wheel
#272225 Check Spring
#276225 Stud Complete
#502698 Take-Up Spring Regulator Complete



TENSION COMPLETE
#147153 For Classes: 400W & 402W

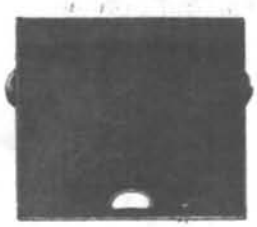
PARTS AVAILABLE SEPARATELY:
#1560 Thumb Nut
#2102 Tension Disc (2 Used)
#32572 Tension Release Disc
#32574 Tension Release Pin
#50304 Tension Stud
#52083 Take Up Spring Regulator (Tension Barrel)
#52394 Thread Take Up Spring (Check Spring)

THREAD GUIDE (Spool Pin)
#270096

NEEDLE BAR BUSHING (Lower) THREAD EYELET
#52171

HOOK SHAFT OIL FILTER WICK HOLDER (Screw)
#143349

THREAD TAKE UP (Check) SPRING
#272225



BED SLIDE PLATE
#270009 (#106257)

ARM SHAFT BALL BEARING (Front)
#272143 (#270005)

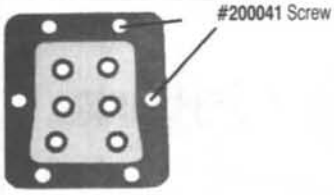
ARM SHAFT CONNECTION BELT (Fabric) (Small Take-Up)
#270069

ARM SHAFT CONNECTION BELT (Neoprene)
#270926

ALSO AVAILABLE:
#224195 Arm Shaft Connection Belt (Neoprene) For Class: 400W1-Old Style

ARM SHAFT CONNECTION BELT (Fabric)
#270167

ALSO AVAILABLE:
#224103 Arm Shaft Connection Belt (Fabric) For Class: 400W1-Old Style



HOOK OIL RESERVOIR COVER GASKET & WASHERS
#270039

PARTS AVAILABLE SEPARATELY:
#272154 Hook Oil Reservoir Cover Washer (Fibre) (6 Used)
#272155 Hook Oil Reservoir Cover Gasket (1 Used)

HOOK OIL RESERVOIR OIL GAUGE (Dip Stick)
#270155 (#270082)

PRESSER BAR BUSHING
#276536 For Class: 451K145

BALANCE WHEEL COMPLETE WITH BEARING FOR Class: 400W
#270188

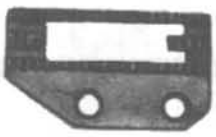
PARTS AVAILABLE SEPARATELY:
#272142 (#270004) Balance Wheel Ball Bearing

BALANCE WHEEL COMPLETE WITH BEARING
#272227 (#508819) For Classes: 451K & 600W

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#272142 (#270004) Balance Wheel Ball Bearing For #272227
#272227DG Double Grooved Balance Wheel (For Use With Pullers)

BALANCE WHEEL (Double Grooved For Use With Pullers)
#259464 For Class: 400W

LOOPER
#271003 For Class: 410W



FEED DOG
#271033 For Class: 410W

THROAT PLATE
#271034 For Class: 410W

OTHER PARTS AVAILABLE FOR Classes: 400W, 402W, 410W, 451K & 600W

#40393 (#512989) Bobbin Case Latch Complete
#228478 Drip Pan (Short Arm Machine)
#228479 Drip Pan (Long Arm Machine)
#240039 Needle Bar Thread Guide For Class: 402W

POPULAR SCREWS FOR Classes: 400W, 402W, 410W, 451K & 600W

#176 Presser Foot Screw
#208 Feed Dog Screw
#401 Rotary Take-Up Large Screw
#591 Bobbin Tension Spring Regulating Screw
#592 Bobbin Case Latch Screw
#691 Throat Plate Screw
#1253 Hook Set Screw
#1380 Bobbin Case Tension Spring Screw
#50117 Feed Dog Screw
#200077 Bobbin Case Position Bracket Screw
#200567 Thread Severing Finger Screw
#200577 Rotary Take-Up Screw
#350503 Face Plate Screw

PARTS FOR SINGER

CLASSES: 431D200A & 431T

RECOMMENDED NEEDLES: 16 x 87 (2055-01), 16 x 6 NW (2210-71) & 16 x 63 (3861-0)

BOBBIN CASE
#410564 For Class: 431D200A

ALSO AVAILABLE:
#410663 Bobbin Case Tension Spring For #431T

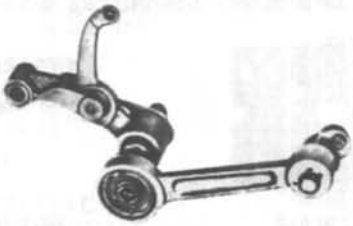
SHUTTLE HOOK
#12393

ALSO AVAILABLE:
#12393E-Z Shuttle Hook
#19292 Shuttle Hook & Bobbin Case

BOBBIN
#2996

SHUTTLE DRIVER
#410538 For Class: 431D200A

TENSION COMPLETE
#410522 (#410677)
For Class: 431T20



THREAD TAKE-UP ASSEMBLY
#106348 (#106368) For Classes: 660A1 & 2

ARM SHAFT CONNECTION BELT (Neoprene)
#106305

PARTS FOR SINGER
CLASSES: 552B, 553B & 554B
RECOMMENDED NEEDLES:
For Class: 552B: 149 x 31 (3650)
For Classes: 553B & 554B: 62 x 21 (3510)

LOOPER
#156241 For Classes: 553B & 554B

LOOPER
#158056 (#157680) For Class: 552B

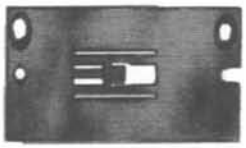
GENERALLY USED FOR ATTACHING WAIST ELASTIC ON FOUNDATION GARMENTS FOR 3/16" GAUGE ON Class: 554B

PRESSER FOOT
#157455

GENERALLY USED FOR SEWING BELT LOOPS, ETC.

FOOT
#157917 12 Gauge (3/16")
#157918 16 Gauge (1/4")

GENERALLY USED FOR SEWING BELT LOOPS, ETC.



THROAT PLATE
#156975 12 Gauge (3/16")
#156092 16 Gauge (1/4")

FEED DOG
#156974 12 Gauge (3/16")
#156091 16 Gauge (1/4")

FOR WORK GLOVES FOR Class: 552B

#1741B

PRESSER FOOT
#158168

PARTS AVAILABLE SEPARATELY:
#1741B Replacement Knife

FOR WORK GLOVES FOR Class: 552B

THROAT PLATE
#158169

FEED DOG
#158166

NEEDLE THREAD TAKE-UP (Left)
#156550 For Class: 552B

PARTS FOR SINGER
CLASSES: 660A1, 660A2 & 660A3
RECOMMENDED NEEDLES: 88 x 1 (1315) & 135 x 65 (1955)

NEEDLE BAR WITH THREAD GUIDE
#107148 For Class: 660A1

HOOK
#174091

TENSION ASSEMBLY COMPLETE
#106374 For Class: 660A1, 2 & 3

PARTS FOR MISCELLANEOUS SINGER MACHINES

FOR Classes: 21W & 22W

BOBBIN CASE LEVER SLIDE STUD
#203478

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

FOR Classes: 72W, 21W & 22W

HOOK & BASE NO CAP
#203290 (Hirose Number: HSH2-12)

ALSO AVAILABLE:
#203209 Bobbin Case Cap
#203210 Hook Base
#203217 Bobbin Case Cap & Hook Base

FOR Class: 72W

#213710

FOR Classes: 21W & 22W

BOBBIN CASE TENSION SPRING
#203377 For #203209 Bobbin Case Cap

FOR Classes: 21W & 22W

SPRING GUIDE
#229339

FOR Classes: 21W & 22W

STOP CAM SLIDE
#223013

FOR Class: 72W19

PIERCER
#213826

FOR 82-11 GLOVE MACHINE

LOOPER
#42621

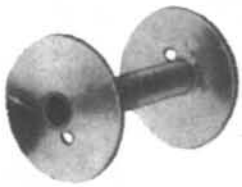
FOR Class: 97

NEEDLE GUIDE (Lower)
#58907

FOR Classes: 97-1 to 97-10

SHUTTLE HOOK
#58786
(Hirose Number: HSH-7-2)

FOR Classes: 97-1 to 97-10



#11910

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

FOR Class: 118W

THROAT PLATE
#235793 (#235695) For Class: 118W4

FEED DOG
#235795 (#235773) For Class: 118W4

FOR Class: 118W

ARM SHAFT BELT
#235502

FOR Classes: 118W; 138W101 & 138G101

HOOK, BASE & CAP COMPLETE
#235797 (#264119)
(Hirose Number: HSH18-4)

FOR Class: 119W

HOOK & BASE (Less Cap)
#247675 (Hirose Number: HSH19)

ALSO AVAILABLE:
#241676 Cap

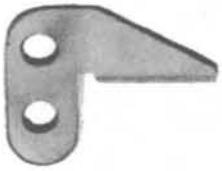
FOR Class: 133W EMBROIDERY MACHINE

HOOK (Less Bobbin Case)
#240904 Used With #224418 Bobbin Case
(Hirose Number: HSH51-33)

FOR Class: 256

ROUND BELT, ENDLESS
#22588 5/16" Diameter, 40" Long

FOR Class: 421



KNIFE THREAD CUTTER
#136907

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index. The Item May Be Listed Elsewhere!

FOR Class: 421

ARCH CLAMP LIFTING BAR
#239211

PARTS FOR SIRUBA

CLASSES: OVERLOCK MACHINES

RECOMMENDED NEEDLES: DC x 27

FOR Classes: 512M1-24, 25
514M2-24, 25

NEEDLE PLATE
#E809

FOR Classes: 516E32-359, 559,
512E52-243

LOOPER
#LP36

FOR Class: 516

OVERLOCK FRONT
NEEDLE GUARD
#KG32

FOR Class: 504M

BLIND HEMMER
ATTACHMENT
#KU60A

WASHER
#WK05

TOP KNIFE, CARBIDE
#KR23

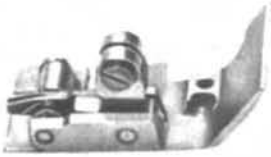
BOTTOM KNIFE
#KR35

CHAIN CUTTER
#KS24

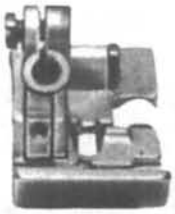
FOR Class: 504M2

DIFFERENTIAL FEED DOG
#H445

SEAMING FOOT, WIDE GAUGE
#P502



SHIRRING FOOT, NARROW
GAUGE (⅛" x ⅛")
#P508



SHIRRING FOOT, WIDE GAUGE
(3/16" x 3/16")
#P509

NEEDLE HOLDER ⅛" x ⅛"
#KG153

NEEDLE HOLDER 3/16" x 3/16"
#KG155

NEEDLE HOLDER 2mm
#KG142
#KG131

TRACTOR FOOT
#P955

LOWER LOOPER
#KL25

CHAIN STITCH LOOPER
#KM04

UPPER LOOPER #22
#LP22

ALSO AVAILABLE:
#LP24 Upper Looper #24
#LP26 Upper Looper #26
#LP28 Upper Looper #28
#LP30 Upper Looper #30
#LP38 Upper Looper #38
#KJ24 Upper Looper #24

UPPER LOOPER THREAD GUIDE
#KJ63

SPREADER (MARKED 23)
#LP23

UPPER LOOPER TENSION SPRING
#KJ51

UPPER LOOPER THREAD TAKE-UP
#KJ68

NEEDLE TENSION SPRING (Heavy)
#KG02

NEEDLE THREAD GUIDE
#KG21

NEEDLE THREAD RETAINER
#KG17

NEEDLE THREAD RETAINER BRACKET
#KG18

THREAD GUIDE, FRONT
#KN32

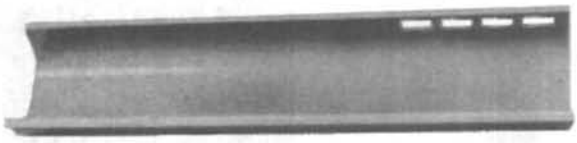
TAKE-UP EYELET
#KN22

EYELET
#KL36

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

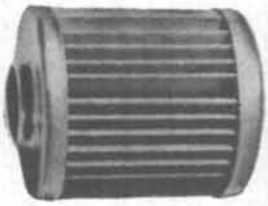
THREAD GUIDE BAR
#K5C

SCRAP CHUTE, UPPER
#KX12



SCRAP CHUTE, LOWER
#KX13

SCRAP CHUTE DROP
#KX10



OIL FILTER
#KT14

NEEDLE WRENCH
#KY14

TWEEZER
#KY18

ISOLATOR
#KX02

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

OTHER PARTS AVAILABLE FOR SIRUBA OVERLOCK MACHINES (NOT ILLUSTRATED)

#D002 Main Feed Dog (3/16" x 1/8")
#D582 Main Feed Dog (1/8" x 1/8")
#E797 Needle Plate
#E800 Throat Plate
#E859 Throat Plate (1/8" x 1/8")
#E863 Throat Plate (3/16" x 1/8")
#E972 Throat Plate (3/16" x 1/8")
#H498 Differential Feed Dog (1/8" x 1/8")
#H501 Differential Feed Dog (3/16" x 1/8")
#H957 Differential Feed Dog (3/16" x 1/8")
#KS42 Fabric Guard
#P501 Presser Foot Complete

FOR SIRUBA BAG CLOSING MACHINE

CARBON BRUSH & SPRING
#A915R-1

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR TAKATORI

#4A0845 Upper Knife, Carbide For Line Closer
#4A0846 Lower Knife, Carbide For Line Closer
#4B5234 Lower Knife, Carbide For Toe Closer
#4B5236 Upper Knife, Carbide For Toe Closer
#G-173 Upper Knife, Carbide For Toe Closer
#G-174 Lower Knife, Carbide For Toe Closer

PARTS FOR UNION SPECIAL

CLASS: 2600

Recommended Needles: 301G & 306G

PRESSER FOOT
#2620

THROAT PLATE (Complete)
#2624A

GUIDE FOR THROAT PLATE
#27VG (#27X)

FEED DOG (Top)
#911

FEED DOG (Bottom)
#2605A

LOOPER WITH GUARD
#26VN

LOOPER
#6207B For Classes: 2600J, 1200AC, 1700F & 1700H

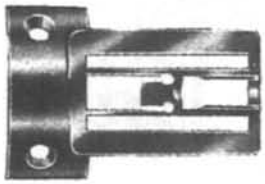
WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

NEEDLE BAR WITH NUT
#50D

PARTS AVAILABLE SEPARATELY:
#56N Nut

PARTS FOR UNION SPECIAL
CLASS: 11900K
RECOMMENDED NEEDLES: 121G, 126G & 128G

PRESSER FOOT (¼" Gauge)
#11920-16



THROAT PLATE (¼" Gauge)
#11924N-16

FEED DOG (Front) (¼" Gauge)
#11905N

FEED DOG (Back) (¼" Gauge)
#11926K

NEEDLE BAR CLAMP
#56AW

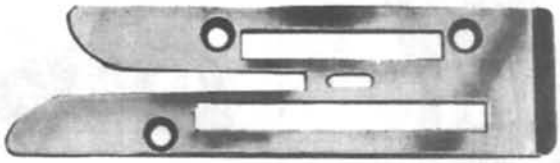
NEEDLE BAR COMPLETE WITH CLAMP
#29209-16

PARTS AVAILABLE SEPARATELY:
#50EW Needle Bar Only **#88B** Needle Set Screw

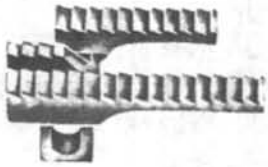
THREAD GUIDE
#158B

TENSION DISC
#109D

PARTS FOR UNION SPECIAL
CLASS: 14500
RECOMMENDED NEEDLES: 143G



NEEDLE PLATE
#14524H



FEED DOG
#14505H

LOOPER
#14508

PARTS FOR UNION SPECIAL
CLASS: 15400
RECOMMENDED NEEDLES: 150G

LOOPER
#15408

LOOPER
#15408A

KNIFE (Top)
#15470

KNIFE (Bottom)
#15449

PARTS FOR UNION SPECIAL
CLASSES: 19300 & 33700A
RECOMMENDED NEEDLES: 121G, 126G & 128G

THROAT PLATE (¼" Gauge)
#19324A-16

FEED DOG (¼" Gauge)
#19305A-16 (#33705AD16)

LOOPER (¼" Gauge)
#19307

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

LOOPER WITH NEEDLE GUARD, PIN & SCREW (¼" Gauge)
#33709B (#33709A) For Class: 33700

PARTS AVAILABLE SEPARATELY:
#729 Needle Guard
#1740 Needle Guard Locating Pin
#73A Needle Guard Holding Screw

NEEDLE BAR COMPLETE WITH CLAMP
#29209-16

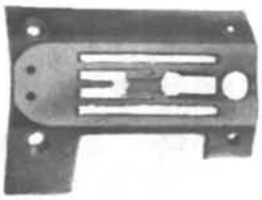
PARTS AVAILABLE SEPARATELY:
#50EW Needle Bar Only **#56AW** Needle Bar Clamp **#88B** Needle Set Screw

NEEDLE BAR CLAMP
#56AW

TENSION DISC
#109D

PARTS FOR UNION SPECIAL
CLASS: 31100
RECOMMENDED NEEDLES: 121G & 128G

PRESSER FOOT, COMPLETE
#31120-16



THROAT PLATE
#31124A-16

FEED DOG
#31105KA-16

DIFFERENTIAL FEED DOG
#31126KA-16

LOOPER
#31108B

ALSO AVAILABLE:
#31110B Needle Guard
#99312 Screw

NEEDLE HOLDER WITH TWO SCREWS
#31118A-16

PARTS AVAILABLE SEPARATELY:
#22801 Screw

RETAINING FINGER
#31104

NUT
#12538

ADJUSTING NUT
#31133M

CAST-OFF PLATE
#53304B

LINK PIN
#31142M

TAKE-UP SHIELD
#31157A

PARTS FOR UNION SPECIAL
CLASS: 34700
RECOMMENDED NEEDLES: 121G & 147G

UPPER KNIFE
#34770H

LOWER KNIFE
#34749B (#34749BH)

LOWER KNIFE
#34749K

UPPER KNIFE
#34770K

THROAT PLATE
#34724TB-16

MAIN FEED DOG
#34705TB

DIFFERENTIAL FEED DOG
#34726TB-16

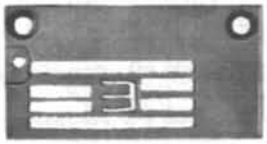
NEEDLE CLAMP, COMPLETE
#57718-16

PARTS AVAILABLE SEPARATELY:
#22801 Screw (3 Used)

LOOPER HOLDER
#34348

PARTS AVAILABLE SEPARATELY:
#22564D Screw

LOOPER (MARKED "UR")
#34709



THROAT PLATE
#34724F-16 For Class: 34700F

MAIN FEED DOG (KG)
#34705F For Class: 34700F

DIFFERENTIAL FEED DOG
#34726F For Class: 34700F

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR UNION SPECIAL
CLASSES: 35700AL & 35700CL
RECOMMENDED NEEDLES: 128G

LOOPER (Left)
#35708AJ

LOOPER (Right)
#35709AJ

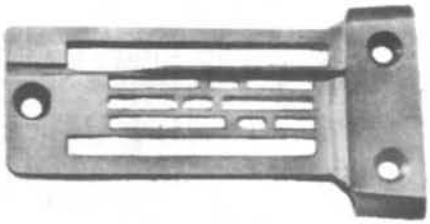
NEEDLE LEVER THREAD EYELET
#35764D

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR UNION SPECIAL
CLASS: 35800
RECOMMENDED NEEDLES: 128G & 147G

PRESSER FOOT
#35830BX-8 (8 Gauge) For Classes: 35800BR & DR
#35830BX-9 (9 Gauge) For Classes: 35800BR & DR
#35830DM-9 (9 Gauge) For Classes: 35800DN & DR

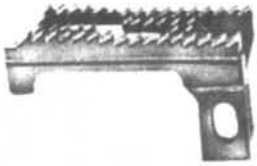
ALSO AVAILABLE:
#35830D Presser Foot Spring



THROAT PLATE (9 Gauge)
#35824DQ-9 For Classes: 35800BR & DR

DIFFERENTIAL FEED DOG (8 Gauge)
#35826DP For Class: 35800DL

ALSO AVAILABLE:
#35826DM Differential Feed Dog (9 Gauge) For Classes: 35800DN & 35800LM



FEED DOG (8 & 9 Gauges)
#35805BR-8 For Classes: 35800BR & DR
#35805DP-8 For Classes: 35800DN, DL & DK

TOOTH SECTION (8 & 9 Gauges)
#35826 For Classes: 35800BR & DR

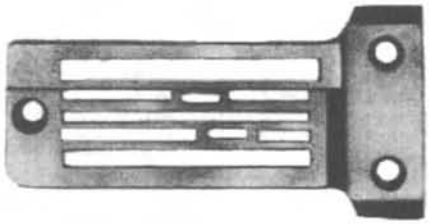
PRESSER SPRING LOWER
#35833D

PRESSER SPRING UPPER
#35833E

PARTS FOR UNION SPECIAL
CLASS: 35800AC
RECOMMENDED NEEDLES: 128G

PRESSER FOOT
#35820AC-16

FEED DOG
#35805AC-16



THROAT PLATE
#35824AC-16

SHIM
#35895-8 For Classes: 35800BR, 35800DR & 35805BR-8

ALSO AVAILABLE:
#22738C Screw

RIGHT LOOPER (AV)
#35809AY

LEFT LOOPER (AU)
#35808AY

MIDDLE LOOPER (AY)
#35809BY

LOOPER HOLDER WITH SCREWS
(For Left Looper Marked "A")
#35848B

PARTS AVAILABLE SEPARATELY:
#22562A Screw
#22564D Screw

LOOPER HOLDER WITH SCREWS
(For Middle Looper Marked "C")
#35848D

PARTS AVAILABLE SEPARATELY:
#22562A Screw
#22564D Screw

LOOPER HOLDER WITH SCREWS
(For Right Looper Marked "D")
#35848E

PARTS AVAILABLE SEPARATELY:
#22562A Screw
#22564D Screw

NEEDLE CLAMP (HOLDER) WITH
SCREWS (Marked V9) (9 Gauge)
#35818BY-9

PARTS AVAILABLE SEPARATELY:
#605 Screw (3 Used)

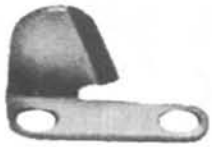
NEEDLE GUARD
#35825E

NEEDLE GUARD
#35825Z

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

NEEDLE BAR
#35817E For Class: 35800DY

CHAIN CUTTING BLADE (Upper)
#35796B



CHAIN CUTTING BLADE (Lower)
#35796C

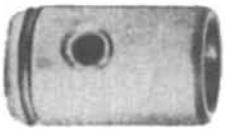
TAKE-UP
#35870

EYELET
#35864F

SPRING
#35830K

BUSHING (Bronze)
#35731F

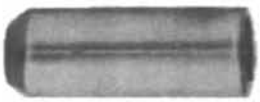
BUSHING
#35859K (#35759A)



BUSHING (Bronze)
#35760E

NEEDLE BEARING
#35763F-625

BUSHING (Bronze)
#35831G

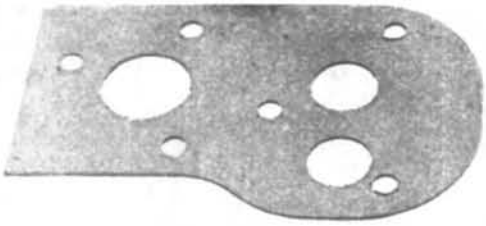


BUSHING (Bronze)
#35850D

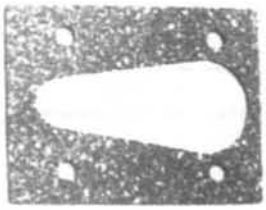
BUSHING
#35859L (#35859B)

BUSHING (Bronze)
#35859C

BUSHING (Bronze)
#35859D



GASKET
#35887AD



GASKET
#35884D

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

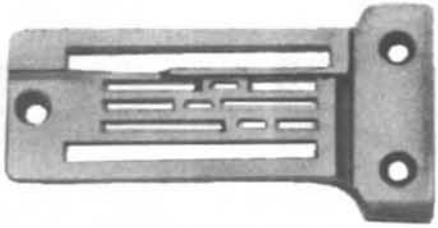
PARTS FOR UNION SPECIAL

CLASSES: 35800BQ & 35800DQ

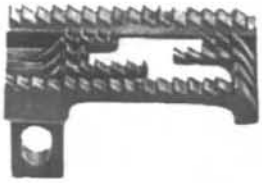
RECOMMENDED NEEDLES: 128G

PRESSER FOOT (9 Gauge)
#35820BQ-9

LAP SEAM FOLDER
(For 8 & 9 Gauge)
#23420Z-9-1/8H Heavy
#23420Z-9-1/8MH Medium-Heavy
#23420Z-9-1/8XH Extra-Heavy



THROAT PLATE (9 Gauge)
#35824BQ-9



FEED DOG (9 Gauge)
WITH TOOTH SECTION
#35805BQ-9

TOOTH SECTION
#35826E

PARTS FOR UNION SPECIAL

CLASS: 36200

RECOMMENDED NEEDLES: 118G

KNIFE (Upper)
#36270

KNIFE (Stationary)
#36250

CHAIN CUTTING KNIFE
#36296A

PRESSER FOOT SHOE (Right)
#36232F 375 Wide & .015 Thick

ALSO AVAILABLE:
#36232Z (#36232E) Presser Foot Shoe (Right) With Extended Toe

PRESSER FOOT SHOE (Left)
#36231F 375 Wide & .015 Thick

ALSO AVAILABLE:
#36231Z (#36231E) Presser Foot Shoe (Left) With Extended Toe

PRESSER FOOT SHOE
#36231G

ALSO AVAILABLE:
#36232D Presser Foot Shoe (Right) With Short Toe

PRESSER FOOT SHOE
#36232G

ALSO AVAILABLE:
#36231D Presser Foot Shoe (Left) With Short Toe

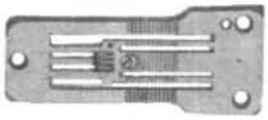
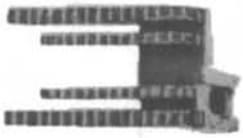


PLATE ASSEMBLY COMPLETE
WITH TONGUE
#36224A

TONGUE FOR PLATE ASSEMBLY
#36240

MAIN FEED DOG
#36205A



DIFFERENTIAL FEED DOG
#36226A

LOOPER
#36208A

CARRIER
#36251E

LOOPER HOLDER
#36248

ALSO AVAILABLE:
#1096B Screw
#22564D Screw
#22652A-6 Screw

COVER THREAD HOOK
#36251F

NEEDLE BAR HEAD WITH SCREWS
#36218

PARTS AVAILABLE SEPARATELY:
#22738H Screws (5 Used)

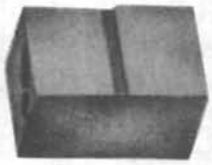
NEEDLE GUARD
#36210

CYLINDER HINGED SPRING
#36283B

LOOPER SHAFT
#36249

BUSHING
#36237F

SHOE HOLDING WIRE
#36230D

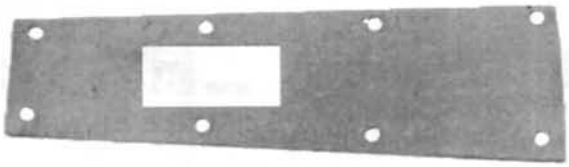


SLIDE BLOCK
#36234C

CAST-OFF (Finger)
#36204

CHIP GUARD
#36279C

GASKET
#36286A



GASKET
#36283F

PARTS FOR UNION SPECIAL
CLASS: 38200 SAMPSON MACHINE
RECOMMENDED NEEDLES: 174G

LOOPER
#38209A

LOOPER
#38209C

LOOPER
#38209D-24

LOOPER
#38208D-24

CLUTCH ROLLER
#21719B

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR UNION SPECIAL
CLASS: 39200
RECOMMENDED NEEDLES: 150G

BOTTOM KNIFE
#39249A Regular
#CT39249A Carbide Tip

TOP KNIFE
#39270E Regular
#CT39270E Carbide Tip

BOTTOM KNIFE
#39249

TOP KNIFE
#39270A

TOP KNIFE
#39270D

BOTTOM KNIFE
#39249K

TOP KNIFE
#39270K

LOOPER (Upper)
#39208B

LOOPER (Lower)
#39208AA

BLIND LOOPER
#39160

PARTS FOR UNION SPECIAL
CLASS: 39500
RECOMMENDED NEEDLES: 154G

TOP KNIFE
#39570 Regular
#CT39570 Carbide Tip

TOP KNIFE
#39570L

ALSO AVAILABLE:
#39570A Upper Knife

TOP KNIFE
#39570K

BOTTOM KNIFE
#39549 Regular
#CT39549 (#39549N)
Carbide Tip

TOP KNIFE
#39570J Regular
#CT39570J Carbide Tip

BOTTOM KNIFE
#39549J Regular
#CT39549J Carbide Tip

MOVING KNIFE (GC)
#99669 For Class: 39500 Air Clip Machine

CHAIN CUTTING KNIFE
#39556G

CHAIN CUTTING KNIFE
#39556K

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index. The Item May Be Listed Elsewhere!

CHAIN CUTTER KNIFE ASSEMBLY
#39556M

PARTS AVAILABLE SEPARATELY:
#39556L Chain Cutter Blade
#605 Chain Cutter Holding Screw
#22798B Blade Holding Screw

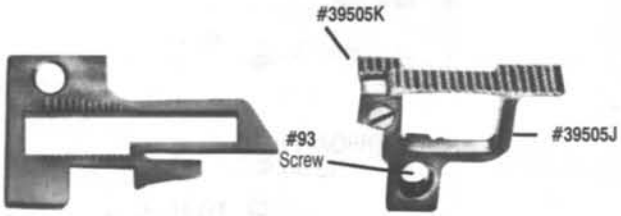
THROAT PLATE
#39524AC1/8 (#39524C1/8)
1/8" Gauge
#39524AC3/32 (#39524C3/32)
3/32" Gauge

MAIN FEED DOG
#39505B

DIFFERENTIAL FEED DOG
#39526B

CHAINING FEED DOG
#39505C

OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.



THROAT PLATE
#39524J1/8 1/8" Gauge
#39524J3/16 3/16" Gauge

FEED DOG COMPLETE
#39505J/K

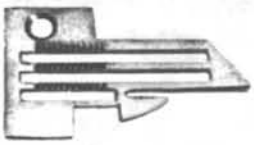
PARTS AVAILABLE SEPARATELY:
#22528 Main Feed Dog Screw
#22768B Chaining Feed Dog Screw
#39505J Main Feed Dog
#39505K Chaining Feed Dog

THROAT PLATE
#39524V3/32 (#39524B3/32)
3/32" Gauge
#39524V1/8 (#39524B1/8)
1/8" Gauge
#39524V5/32 (#39524B5/32)
5/32" Gauge (AF)

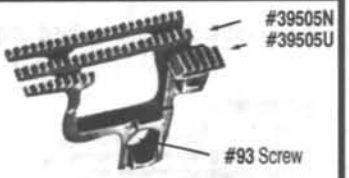
MAIN FEED DOG
#39505B

DIFFERENTIAL FEED DOG
#39526B

CHAINING FEED DOG
#39505



THROAT PLATE
#39524AH (#39524N)



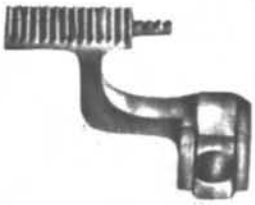
FEED DOG COMPLETE
#39505N/U

FEED DOG PARTS AVAILABLE SEPARATELY:
#22KH Screw
#22528 Main Feed Dog Screw
#39505N Main Feeder
#39505U Chaining Feeder

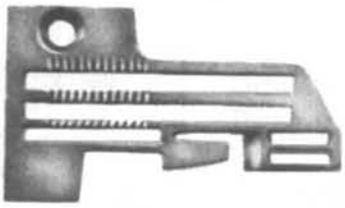
THE PARTS FOR CONSEW/SEIKO MACHINES LISTED IN THIS CATALOG ARE FOR IMMEDIATE DELIVERY. WE CAN ORDER AND QUICKLY DELIVER ANY OTHER PART FOR CONSEW/SEIKO MACHINES YOU MAY REQUIRE!

THROAT PLATE
#39524AS

MAIN FEED DOG
#39505AC



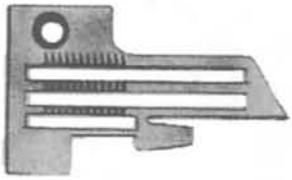
DIFFERENTIAL FEED DOG
#39526AC



THROAT PLATE (Marked "AL")
#39524T

MAIN FEED DOG (Marked "R")
#39505S

DIFFERENTIAL FEED DOG (Marked "P")
#39526U



THROAT PLATE 5/32" GAUGE
#39524AA For Classes: 39500AA & GA

MAIN FEED DOG (Marked "J")
#39505P

DIFFERENTIAL FEED DOG (Marked "AA")
#39526AA

CHAINING FEED DOG
#39505E

THROAT PLATE (Marked "AM")
#39524D

MAIN FEED DOG (Marked "F")
#39505F

DIFFERENTIAL FEED DOG
#39526H

CHAINING FEED DOG
(Marked "U")
#39505H

★ Used With Chaining Feed Dog #39505E And Main Feed Dog #39505P

THROAT PLATE 1/8" GAUGE
(Marked "AS")
#39524Y For Class: 39500Y

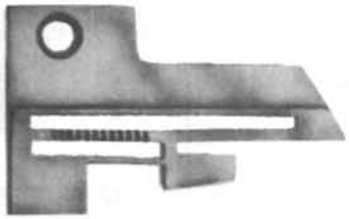
DIFFERENTIAL FEED DOG (Marked "AB")
#39526Y

THROAT PLATE 1/8" GAUGE (Marked "AJ")
#39524P For Class: 39500P

MAIN FEED DOG (Marked "J")
#39505P

DIFFERENTIAL FEED DOG
#39526P

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.



THROAT PLATE (Marked "BG")
#39524AU For Class: 39500GU

MAIN FEED DOG
#39505AU

CHAINING FEED DOG
#39505M

THROAT PLATE (⅛" Gauge)
#39524AB

STITCH TONGUE
#39597P

⅜" NEEDLE PLATE
#39524FX

MAIN FEED DOG
#39505FX

NEEDLE PLATE COMPLETE
#39528AH

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGES 95.

PRESSER FOOT
#39520A Used With Plate #39524V

PRESSER FOOT
#39520B Used With Plate #39524C
#39520AB Used With Plate #39524AB

PARTS FOR PRESSER FEET #39520A & #39520B AVAILABLE SEPARATELY:
#22738B Chain Shield Screw
#39530C Chain Shield
#39530P Chip Guard
#39597A Stitch Tongue

PRESSER FOOT
#39520AU Used With Plate #39524AU

PRESSER FOOT
#39520FX For Class: 39500QX

PRESSER FOOT
#39520N Used With Plate #39524N

PARTS AVAILABLE SEPARATELY:
#39530 Presser Foot Hinge Spring
#39597N Presser Foot Stitch Tongue
#22768B Presser Foot Screw

PRESSER FOOT
#39520T Used With Plate #39524T

PARTS AVAILABLE SEPARATELY:
#39530G Presser Foot Hinge Spring
#J87J Hinge Spring Screw

PRESSER FOOT
#39520AC

BLIND HEMMING FOOT
#39520H

PRESSER FOOT
#39520L Used With Plate #39524Z1/8

PRESSER FOOT
#39520P Used With Throat Plate #39524P, Differential Feed Dog #39526P & Main Feed Dog #39505P

FOOT FOR INTERMITTENT SHIRRING BOTTOM GROOVED ⅛" CORD
#39520M

PRESSER FOOT CHIP GUARD
#39530A

UPPER LOOPER
#39508C

LOWER LOOPER
#39508D

UPPER LOOPER (Marked "CK")
#39508E

UPPER LOOPER
#39508A

LOWER LOOPER
#39508B

ALSO AVAILABLE:
#39151 Nut For Lower Looper Bar

LOOPER
#39508P

BLIND LOOPER
#39560A (#39560)

BLIND LOOPER
#39560B For Classes: 39500GB & GC

LOWER LOOPER BAR
#39544

UPPER LOOPER THREAD TUBE ASSEMBLY
#29477GW

LOWER LOOPER THREAD EYELET
#39568B

LOWER LOOPER BAR CONN. LINK PIN
#39544D

UPPER LOOPER THREAD EYELET
#39568L

LOWER LOOPER FRAME THREAD EYELET
#39568W

UPPER LOOPER HOLDER WITH SCREW
#39543

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:
#39543A Upper Looper Holder Collar
#22564G Screw

NUT FOR LOOPER THREAD EYELET
#43139A

LOWER KNIFE HOLDER
#39550S

LOWER KNIFE HOLDER
#39550T

UPPER KNIFE DRIVING ARM
#39573H

LOWER KNIFE HOLDER LOCATING STUD
#39550C

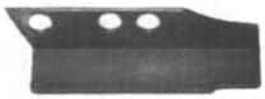
LOWER KNIFE CLAMP
#39550Z (#39550L)

KNIFE CLAMP SPRING
#39550M

KNIFE DRIVING LINK
#99672

CLOTH PLATE FOR SEMI- OR FULLY SUBMERGE
#39501D For All Classes Except For Class: 39500JF

ALSO AVAILABLE:
#39501DC Cloth Plate



CLOTH PLATE FABRIC GUIDE
#39578F

NEEDLE CLAMP STUD
#39551F For Class: 39500FW

NEEDLE CLAMP STUD
#39551J

NEEDLE CLAMP WASHER
#39551A
#39551H

NEEDLE THREAD EYELET
#39563AA

THREAD PULL-OFF EYELET
#39563Z

ALSO AVAILABLE:
#39568AH Thread Pull-Off

NEEDLE THREAD EYELET
#39563H

NEEDLE THREAD EYELET FOR TOP COVER
#39563F

LOWER THREAD EYELET
#39568E

THREAD PULL-OFF
#39556H

NEEDLE THREAD PULL-OFF
#39563P

NEEDLE DRIVE ARM CRANK AND CONNECTING ROD ASSEMBLY
#29477MC

ECCENTRIC KEY
#39541A

PIN NEEDLE STOP
#39552AD

FEED LIFTING BLOCK
#39538

FEED BAR DRIVING STUD
#39536B

MAIN FEED BAR
#39534

DIFFERENTIAL FEED BAR
#39534G

MAIN FEED BAR DRIVING CONNECTION
#39536Z

DIFFERENTIAL FEED BAR DRIVING CONNECTION
#39536A
#39536AE

FEED BAR DRIVING CONNECTION BUSHING
#39536C

FEED BAR GUIDE BLOCK
#39535B (#39535J)

NEEDLE THREAD CAM PULL-OFF
#39563G

NEEDLE GUARD, FRONT
#39525M

NEEDLE GUARD, FRONT
#39525

NEEDLE GUARD, REAR
#39525A

NEEDLE GUARD, REAR
#39525N (#39525G)
(#39525P)

NEEDLE GUARD
#39525E

NEEDLE GUARD
#39525D

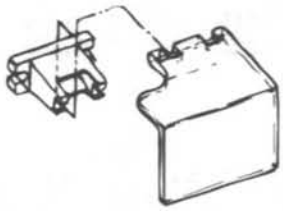
NEEDLE GUARD
#39525R

NEEDLE GUARD
#729

NEEDLE CLAMP
#39552Z

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

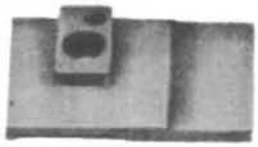
FOR Class: 39500 9M SERIES



FINGER PROTECTOR & MOUNT BRACKET COMPLETE
#21695AU/21695AT

FINGER PROTECTOR
#21695AU

MOUNT BRACKET
#21695AT



UPPER KNIFE HOLDER BLOCK
#39572

UPPER KNIFE HOLDER BLOCK
#39572A

UPPER KNIFE CHAIN GUARD
#39571B

LOWER KNIFE HOLDER SPRING
#39550E

PRESSER SPRING PLUNGER
#39557A

PRESSER SPRING
#39557

PRESSER SPRING PLUNGER ADJ. LOCK NUT
#39557F

THREAD TUBE TENSION SPRING
#39568J

LOOPER THREAD PULL-OFF
#39568A (#39568AM)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

NUT FOR UPPER KNIFE CLAMP STUD
#14077

ALSO AVAILABLE:
#41071G Lock Nut
#14077A Check Nut

WASHER
#6042A

UPPER LOOPER DRIVE SHAFT
#39543K

UPPER KNIFE CLAMP STUD
#39571D

UPPER KNIFE CLAMP STUD
#39571C

PRESSER ARM
#39556F

ALSO AVAILABLE:
#39556AU Presser Arm
#39556J Presser Arm
#39556D Presser Arm

STUD
#39551C

CLOTH PLATE STUD
#39501K

LOOPER THREAD TENSION SPRING
#51292F-1 #51292F-4

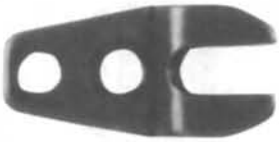
ALSO AVAILABLE:
#51292F-5 Needle Thread Tension Spring
#51292F-8 Needle Thread Tension Spring

DRIVING LEVER
#39544S

UPPER KNIFE CLAMP
#39571F

COLLAR CLAMP WITH SCREW
#39543M (#39543AT)

PARTS AVAILABLE SEPARATELY:
#22562A Screw



BALL JOINT GUIDE FORK
#39544J

PRESSER SPRING PLUNGER LOCKING NUT
#39557E

TOP COVER NEEDLE THREAD EYELET
#39563W

NEEDLE SPACER
#39551G

NUT
#39536E

PRESSER SPRING PLUNGER CAP NUT
#39557B

FOOT LIFTER LEVER CONNECTING LINK
#39555F

YOU ARE VERY IMPORTANT TO US. PLEASE TELL US HOW WE'RE TAKING CARE OF YOU.

CAM REMOVER
#21227BF

CAM REMOVER
#21227DR

TENSION DISC
#109D

THREAD TENSION DISC
#39592AD

TENSION POST
#35792H

TENSION DISC FELT
#39592AF

NEEDLE TENSION NUT (Green)
#39592AA

ALSO AVAILABLE:
#39592AB Upper Looper Tension Nut (Blue)
#39592AC Lower Looper Tension Nut (Red)
#39592Z Tension Nut (Yellow)

LOCATING NUT FOR TENSION POST
#39592AH

TENSION POST
#39592AL

WASHER FOR TENSION POST
#8372A

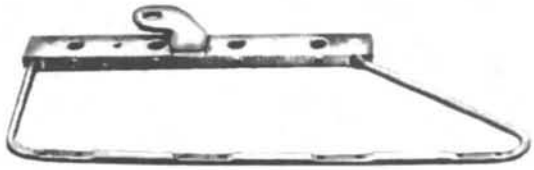
NEEDLE THREAD TENSION SPRING
#39592AR-2
#39592AR-4
#39592AR-5
#39592AR-8 (#39592AE-8)

THREAD TUBE, LONG
#39568G

THREAD TUBE, SHORT
#39568P

STEEL STITCH CAM

#39540B6 (#39540-6) Size 6
#39540B7 (#39540-7) Size 7
#39540B8 (#39540-8) Size 8
#39540B9 (#39540-9) Size 9
#39540B10 (#39540-10) Size 10
#39540B11 (#39540-11) Size 11
#39540B12 (#39540-12) Size 12
#39540B14 (#39540-14) Size 14
#39540B16 (#39540-16) Size 16
#39540B18 (#39540-18) Size 18
#39540B20 (#39540-20) Size 20
#39540-28 (#39540B28) Size 28
#39540-30 (#39540B30) Size 30



TENSION POST MOUNTING BRACKET
#39592G

CAM FOLLOWER
#39543T

PULLEY ADAPTOR
#39521PA

OIL STRAINER FELT
#39594H

OIL SPLASHER
#39594N

OIL GAUGE FLOAT
#39593C

EDGE GUIDE
#29481H

OIL GAUGE FLOAT INDICATOR
#39593D

EDGE GUIDE ASSEMBLY
#29481J

FABRIC GUARD
#39578R

EDGE GUIDE
#39503J

CHIP GUARD
#39578T

FABRIC GUARD MOUNTING BRACKET
#39578P

MOUNTING BRACKET SCREW
#22569B

MOUNTING BRACKET WASHER
#8372A

FOR Classes: 39500, 39600

MOUNTING ISOLATOR
#39595

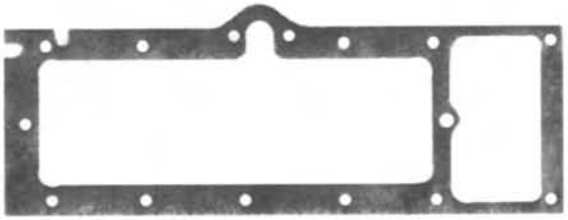
CLOTH PLATE LATCH SPRING
#39532A

TOP COVER GASKET
#39582AE (#39582BZ)

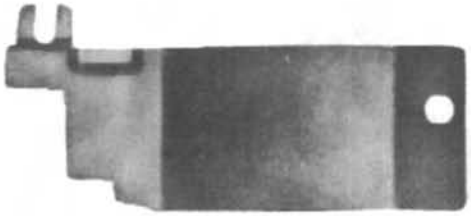
ALSO AVAILABLE:
#39582XJ

TOP COVER GASKET
#39582A (#39582AA)

BOTTOM GASKET
#39582AY



BOTTOM COVER GASKET
#39582Y



CHIP GUARD
#39578U

PARTS FOR UNION SPECIAL
CLASS: 39500W SAFETY STITCH
RECOMMENDED NEEDLES: 154G

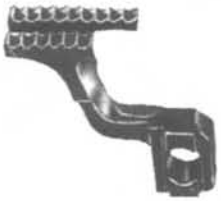
PRESSER FOOT
#39520AD

PRESSER FOOT
#39520W

STITCH TONGUE
#39597W

THROAT PLATE
#39524W

THROAT PLATE
#39524Z For Class: 39500GG



FEED DOG
#39526W Regular
#39526WR Rubberized

FEED DOG
#39505W Regular
#39505WR Rubberized

MAIN FEED DOG
#39505AD

DIFFERENTIAL FEED DOG
#39526AD

NEEDLE SPACE WASHER
#39551D

PRESSER ARM
#39556F

NEEDLE DRIVING ARM
#39552AC (#29477HT)
(#39552T)

NEEDLE CLAMP STUD
#39551F For Class: 39500FW

PARTS FOR UNION SPECIAL
CLASS: 39600 SAFETY STITCH
RECOMMENDED NEEDLES: 154G & 158G

TOP KNIFE
#39270E Regular
#CT39270E Carbide Tip

TOP KNIFE
#39270D

BOTTOM KNIFE
#39549 Regular
#CT39549 (#39549N)
Carbide Tip

BOTTOM KNIFE
#39549J Regular
#CT39549J Carbide Tip

KNIFE
#39656A

PRESSER FOOT COMPLETE
#39620C-5 1/8" Gauge For Classes: 39600CA & CB
#39620C-12 3/16" Gauge For Classes: 39600CA & CB

PRESSER FOOT COMPLETE
#39620F-5 1/8" Gauge For Classes: 39600CP & CQ
#39620F-12 3/16" Gauge For Classes: 39600CP & CQ

PRESSER FOOT COMPLETE
#39620G-5 1/8" Gauge For Classes: 39600CR & CS
#39620G-12 3/16" Gauge For Classes: 39600CR & CS

THROAT PLATE
#39624A-5 1/8" Gauge (Marked "BA")
#39624C-5 Throat Plate 1/8" Gauge (Marked "BL5")
#39624F-5 Throat Plate 1/8" Gauge (Marked "CB")

THROAT PLATE (3/16" Gauge)
#39624A-12 (Marked "BD")
#39624C-12 (Marked "BL")
#39624F-12 (Marked "CA")

MAIN FEED DOG (1/8" Gauge)
#39605A-5 (Marked "BC")
#39605C-5 (Marked "BW")
#39605F-5 (Marked "DG")

MAIN FEED DOG (3/16" Gauges)
#39605A-12 16 Teeth (Marked "BF")
#39605C-12 22 Teeth (Marked "BX")
#39605F-12 14 Teeth (Marked "DH")
#39605B-12 14 Teeth (Marked "BH") For Class: 39600P
#39605G-12 16 Teeth (Marked "DY")

DIFFERENTIAL FEED DOG (1/8" Gauge)
#39626A Used With 1/8" And 3/16" Main Feed Dog (Marked "BG")
#39626C 14 Teeth (Marked "BP")
#39626D 16 Teeth (Marked "BR")
#39626E 22 Teeth (Marked "BS")

DIFFERENTIAL FEED DOG (3/16" Gauge)
#39626F 14 Teeth (Marked "BT")
#39626G 16 Teeth (Marked "BU")
#39626H 22 Teeth (Marked "BV")

UPPER LOOPER
#39508C

UPPER LOOPER
#39508A

LOWER LOOPER
#39508B

BLIND LOOPER
#39560A (#39560)

LOOPER (401 Stitch)
#39608C

LOOPER (401 Stitch)
#39608D

STEEL STITCH CAM

#39540B6 (#39540-6) Size 6
#39540B7 (#39540-7) Size 7
#39540B8 (#39540-8) Size 8
#39540B9 (#39540-9) Size 9
#39540B10 (#39540-10) Size 10
#39540B11 (#39540-11) Size 11
#39540B12 (#39540-12) Size 12
#39540B14 (#39540-14) Size 14
#39540B16 (#39540-16) Size 16
#39540B18 (#39540-18) Size 18
#39540B20 (#39540-20) Size 20
#39540B28 (#39540-28) Size 28
#39540B30 (#39540-30) Size 30

FOOT LIFTER LEVER CONNECTING LINK
#39555F

CAM REMOVER
#21227BF

UPPER KNIFE CHAIN GUARD
#39571B

NEEDLE DRIVING ARM
#39652-5 1/8" Gauge
#39652-12 3/16" Gauge

EDGE GUIDE
#39503A

EDGE GUIDE SWINGING ARM
#39803C (#39603A)

PARTS FOR UNION SPECIAL

CLASS: 39800

RECOMMENDED NEEDLES: UY120G

UPPER KNIFE
#39870

UPPER KNIFE
#99670C For Class: 39800GG

UPPER KNIFE
#99670F

LOWER KNIFE
#39849

CHAIN CUTTER KNIFE
#39856C

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

⅛" GAUGE SET

PRESSER FOOT COMPLETE
#39820A-5

THROAT PLATE
#39824G-5 (#39828G-5)
(Marked "DH")

MAIN FEED DOG
#39805G-5 (Marked "QC")

DIFFERENTIAL FEED DOG
#39626D (Marked "BR")

PRESSER FOOT PARTS AVAILABLE SEPARATELY:
- #39830B Lock Nut Screw
- #39830E Hinge Pin
- #39830F Hinge Screw
- #39830J Lock Nut Screw
- #39830S Spring

3/16" GAUGE SET

PRESSER FOOT COMPLETE
#39820A-12

THROAT PLATE
#39828E-12 (#39824E-12)
(Marked "DC")

MAIN FEED DOG, 16 TEETH
#39805E-12 (Marked "PY")

DIFFERENTIAL FEED DOG, 12 TEETH
#39826A (Marked "FT")

PRESSER FOOT PARTS AVAILABLE SEPARATELY:
- #39830B Lock Nut Screw
- #39830E (#39830AT) Hinge Pin
- #39830F Hinge Screw
- #39830AH Foot Spring
- #39830S Spring

3/16" GAUGE SET

PRESSER FOOT COMPLETE
#39820A-12

THROAT PLATE
#39824A-12 (Marked "CN")

MAIN FEED DOG, 12 TEETH
#39805A-12 (Marked "FU")

DIFFERENTIAL FEED DOG, 12 TEETH
#39826A (Marked "FT")

PRESSER FOOT PARTS AVAILABLE SEPARATELY:
- #39830B Lock Nut Screw
- #39830E Hinge Pin
- #39830F Hinge Screw
- #39830AH Foot Spring
- #39830S Spring

UPPER LOOPER
#39808A (Marked "DA")

UPPER LOOPER
#39808C (Marked "ADA") For Classes: 39800CB, CQ & CY All Gauges

LOOPER
#39808 (Marked "CY")

LOWER LOOPER
#39808B (#39808D)
(Marked "ACZ")

UPPER SPREADER
#39860 (Marked "H")

NEEDLE THREAD TAKE-UP
#39863C

LOWER LOOPER CAST-OFF BLADE
#39868X

LOOPER THREAD TAKE-UP EYELET
#52958D

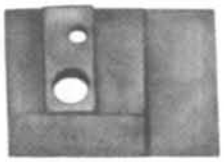
AUXILIARY UPPER LOOPER THREAD EYELET
#39568E For Classes: 39800CB, CQ & CY All Gauges

UPPER KNIFE CLAMP
#39871

LOWER KNIFE CLAMP
#39550Z (#39550L)

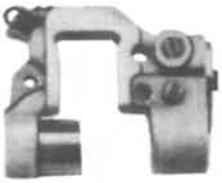
UPPER KNIFE CLAMP STUD
#39571C

NUT FOR UPPER KNIFE CLAMP STUD
#9937



UPPER KNIFE HOLDER BLOCK
#39572A

NEEDLE HEAD (Clamp) COMPLETE
#39852F-5 1/8" Gauge (Marked "AV") (All Styles)



NEEDLE HEAD (Clamp) COMPLETE
#39852F-12 5/16" Gauge (Marked "AW") (All Styles)

NEEDLE HEAD EYELET
#39852K-12 5/16" Gauge (For **#39852F-12)**

NEEDLE HEAD EYELET TOP
#39852N

CAM FOLLOWER
#39543T

401 STITCH NEEDLE THREAD PULL-OFF EYELET
#39863K

OVEREDGE NEEDLE THREAD PULL-OFF EYELET
#39863L

NEEDLE HEAD EYELET
#39852K-5 1/8" Gauge For **#39852F-5)**

PRESSER ARM (1/8" Gauge)
#39856D-5

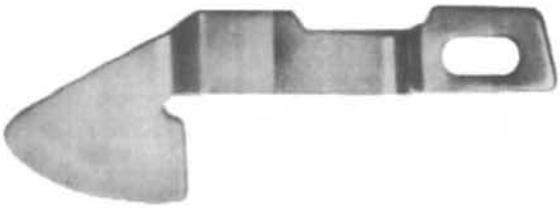
NEEDLE THREAD CAM
#39863J

NEEDLE THREAD CAM PULL-OFF
#39863D

FEED BAR GUIDE BLOCK
#39535J (#39535B)

FEED LIFT BLOCK
#39838

CAST-OFF WIRE
#39868J



FABRIC GUARD
#39868Y

FINGER GUARD
#99682M For Class: 39800 All Styles Except CX & CY

NEEDLE GUARD (Front)
#39825 (#39825D)

NEEDLE GUARD (Front)
#39625D

NEEDLE GUARD (Rear)
#39825B

NEEDLE GUARD (Rear)
#39825C

TENSION SPRING
#39592AR-2

ALSO AVAILABLE:
#39592AR-4 Tension Spring
#39592AR-5 Tension Spring

FOOT LIFTER LEVER CONNECTING LINK
#39857H

FOOT LIFTER LEVER SPRING
#39855A

ALSO AVAILABLE:
#43443Q Nut For Hinge Pin Chip Guard
#627S Screw For Lever Arm

THREAD TENSION DISC
#39592AD

PARTS FOR UNION SPECIAL

CLASS: 41300

RECOMMENDED NEEDLES: 155G & 180G

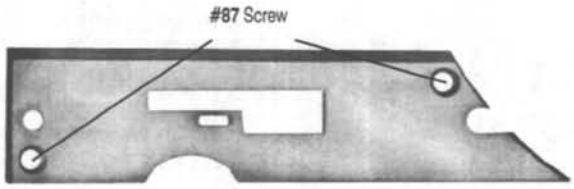
FRONT LOOPER
#41308B (#41308C)

BACK LOOPER
#41309A

LOOPER DRIVE CONNECTION
#41331G

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

PARTS FOR UNION SPECIAL
CLASS: 43200D
RECOMMENDED NEEDLES: 101G & 106D



THROAT PLATE
#43224

FEED DOG
#51205W

FOR Class: 43200D

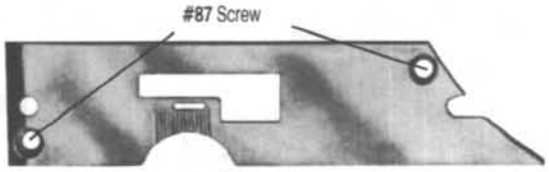
LOOPER
#43208D

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

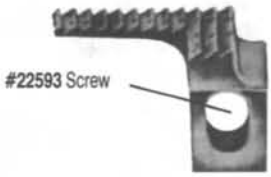
PARTS FOR UNION SPECIAL
CLASS: 43400B
RECOMMENDED NEEDLES: 101G & 106G

INSIDE FOOT
#43420

OUTSIDE FOOT
#43426



THROAT PLATE
#43424



FEED DOG
#43405

LOOPER
#43408

LOOPER
#43408A

LOOPER
#43208D

PARTS FOR UNION SPECIAL
CLASS: 51100
RECOMMENDED NEEDLES: 143G & 947G

FOR Class: 51100BM

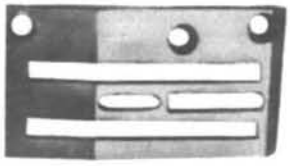
PRESSER FOOT
#43120

THROAT PLATE
#51124D

FEED DOG
#51105D
#51105G

FOR Class: 51100BP

PRESSER FOOT
#198X (#1827C)

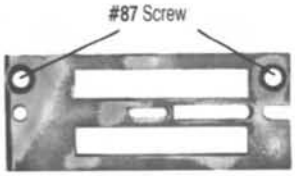


THROAT PLATE
#6624L

FEED DOG
#6605L

PRESSER FOOT PARTS AVAILABLE SEPARATELY:
#65XD Shank

FOR Classes: 51100R & 51100S



THROAT PLATE
#51124E

FEED DOG
#51105N

LOOPER
#51108B

FOR Classes: 51100 L, M & N

LOOPER
#51108DA (#51108D)

PARTS AVAILABLE SEPARATELY:
#51110D Needle Guard For Looper

FOR Classes: 51100 R & S

LOOPER
#51108E

FOR SINGLE NEEDLE BAG MACHINE

LOOPER
#51108

FEED CRANK LINK PIN
#51054

TAKE-UP THREAD EYELET
#51158D

WASHER
#20W For Union Special Class: 51100

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR UNION SPECIAL
CLASS: 51200
RECOMMENDED NEEDLES: 110G

TOP KNIFE
#51270S

BOTTOM KNIFE
#51249

BOTTOM KNIFE
#51249B

LOOPER
#51208 For Class: 51200BM

★ Used For Slippers

LOOPER
#51208AA For Classes: 51200AA & AB

FRONT LOOPER
#51208D

LOOPER
#51208W For Classes: 51200BW & BX

LOOPER
#51208Y For Classes: 51200AA & BY

PARTS AVAILABLE SEPARATELY:
#51210Y Needle Guard
#73A Looper Guard Screw

FOOT BAR CONNECTION & GUIDE
#51257M For Class: 51200BA

UPPER FEED DOG
#51226A For Classes: 51200BA & BY

LOOPER CONNECTING ROD BALL JOINT (Left)
#55241N

LOOPER ROD SHAFT ASSEMBLY
#51244B

TAKE-UP SHIELD
#51557

NEEDLE GUARD
#51225

NEEDLE BAR WITH NUT
#51217C

PARTS AVAILABLE SEPARATELY:
#56N Nut

LOWER PRESSER BAR BUSHING
#51257AA

TENSION SPRING
#51959C

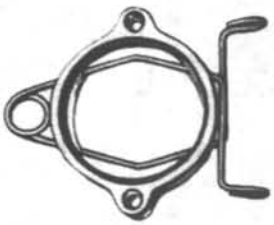
FEED ROCKER ARM
#51235A

WASHER
#51235G For Feed Rocker Arm

FEED DRIVING STUD
#51236G

TENSION DISC
#51959B

OIL DRAIN JAR
#666-166



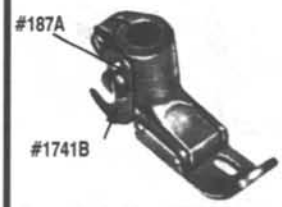
OIL JAR HOLDER WITH SPRING
#43294A

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index. The Item May Be Listed Elsewhere!

PARTS FOR UNION SPECIAL

CLASS: 51200BW

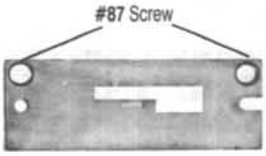
RECOMMENDED NEEDLES: 110G



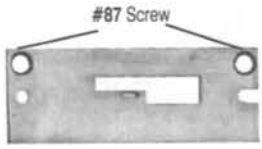
PRESSER FOOT COMPLETE
#51220W

PARTS AVAILABLE SEPARATELY:
#187A Knife Screw
#1741B Replacement Knife
#51230G Foot Shoe

FOOT SHOE
#51230G

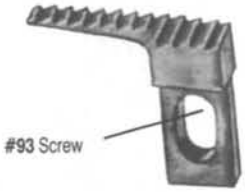


THROAT PLATE
#51224E



THROAT PLATE
#51224D

FEED DOG
#51205D



FEED DOG
#51205W

LOOPER
#51208W

PARTS FOR UNION SPECIAL

CLASSES: 51300 & 56300

RECOMMENDED NEEDLES: 121G, 126G, 128G, 130G & 143G

PRESSER FOOT
#51320G

PRESSER FOOT
#51320B For Class: 51300BH

THROAT PLATE
#9224E

FEED DOG
#51305A 12 Teeth Per Inch

ALSO AVAILABLE:
#9205E Feed Dog, 16 Teeth Per Inch

THROAT PLATE
#51324B For Class: 51300BH

FEED DOG
#51305B For Class: 51300BH

FEED ROLLER
#53139AD

LOOPER
#51208

LOOPER
#51308 For Bar Tackers
Classes: 56300 AV, V & Y

ALSO AVAILABLE:
#51409C Looper For All Class 56300 Except 56300AL, H & M
#51909C Looper For Class: 56300M

LOOPER CONNECTING ROD
#51240D

LOOPER CONNECTING ROD
BALL JOINT (Left)
#55241N

NEEDLE BAR WITH NUT
#51217C

PARTS AVAILABLE SEPARATELY:
#56N Nut

NEEDLE GUARD
#51225

NEEDLE GUARD
#56325 For Class: 56300

NEEDLE BAR THREAD EYELET
(Single Needle)
#56358A For Class: 56300

NEEDLE LEVER THREAD EYELET
#56358 For Class: 56300

THREAD GUIDE
#158B

THREAD LEAD-IN GUIDE
#51491C

TENSION THREAD EYELET
#51292D

TENSION DISC
#109D

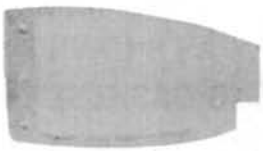
TENSION SPRING
#51959C

TENSION NUT
#51292C

TENSION POST (Stud)
#51292G

INTAKE FELT
#56393L

FEED ROCK SHAFT
#56335L For Class: 56300



GASKET (Head Cover)
#56382N For Class: 56300

GASKET
(Crank Chamber Cover, Lower)
#56382E For Class: 56300

PARTS FOR UNION SPECIAL
CLASS: 51400
RECOMMENDED NEEDLES: 106G & 108G

⅛ – 3/16" & ¼" GAUGE SETS

PRESSER FOOT
#51420-8 ⅛" Gauge
#51420-12 3/16" Gauge
#51420-16 ¼" Gauge

THROAT PLATE
#51424A-8 ⅛" Gauge
#51424A-12 3/16" Gauge
#51424-16 ¼" Gauge

FEED DOG
#51405A-8 ⅛" Gauge
#51405A-10 3/16" Gauge
#51405-16 ¼" Gauge

FRONT LOOPER
#51408-12 3/16" Gauge
#51408-16 ¼" Gauge

FRONT LOOPER
#51408-24 3/8"
#51408-32 ½"
#51408-40 5/8"
#51408-48 ¾"

BACK LOOPER
#51409
#51409B For 3/8" Gauge & Over

LOOPER
#51409C

FOR EDGE CUTTER ATTACHMENTS, REFER TO PAGES 52.

3/8", 1/2", 5/8" & 3/4" GAUGE SETS

PRESSER FOOT
#51420K-24 (#51420C-24) 3/8" Gauge
#51420C-32 1/2" Gauge
#51420C-40 5/8" Gauge
#51420C-48 3/4" Gauge

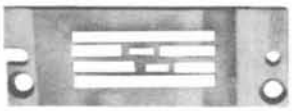
THROAT PLATE
#51424K-24 3/8" Gauge
#51424F-32 1/2" Gauge
#51424C-40 5/8" Gauge
#51424C-48 3/4" Gauge

FEED DOG
#51405K-26 3/8" Gauge
#51405F-32 1/2" Gauge
#51405C-40 5/8" Gauge
#51405C-48 3/4" Gauge

NEEDLE HOLDER
#51418K-24 3/8" Gauge
#51418B-32 1/2" Gauge
#51418B-40 5/8" Gauge
#51418D-48 3/4" Gauge

3/16" & 1/4" GAUGE SETS FOR Class: 51400BP

PRESSER FOOT
#51420AD-12 3/16" Gauge
#7420AG-4-1/2 1/4" Gauge



THROAT PLATE
#51424AD-12 3/16" Gauge
#51424AD-16 1/4" Gauge

FEED DOG
#51405AD-12 3/16" Gauge
#51405AD-16 1/4" Gauge

PARTS AVAILABLE SEPARATELY:
#22840A Presser Foot Adjusting Screw

FOR Class: 56400P

1/4" FOOT COMPLETE WITH FLAT BOTTOM
#51420 C-16

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

COMPLETE GAUGE SET FOR UNION SPECIAL 51400

Consists Of: Presser Foot, Needle Plate, Feed Dog, Needle Bar, Needle Clamp, Front Loop, Back Looper.

#51400G-3/16" Gauge Set Complete, (12 Gauge) (3/16" Gauge)
#51400G-1/4" Gauge Set Complete, (16 Gauge) (1/4" Gauge)
#51400G-3/8" Gauge Set Complete, (24 Gauge) (3/8" Gauge)
#51400G-1/2" Gauge Set Complete, (32 Gauge) (1/2" Gauge)
#51400G-5/8" Gauge Set Complete, (40 Gauge) (5/8" Gauge)
#51400G-3/4" Gauge Set Complete, (48 Gauge) (3/4" Gauge)

LOOPER CONNECTING ROD & BALL JOINT (Right)
#51241K

LOOPER ROCKER FRAME
#51244

MAIN SHAFT
#51222

WASHER PLATE
#23425T

NEEDLE GUARD
#51425

NEEDLE BAR ONLY
#51417C-12 3/16" Gauge
#51417C-16 1/4" Gauge

ALSO AVAILABLE:
#89 Needle Clamp Screw **#98** Needle Set Screw **#51418-16** Needle Clamp

NEEDLE BAR ONLY
#51417D For 3/8" To 3/4" Gauge Sets

LAP SEAM FOLDERS
#23420V 3/16M Medium 3/16"
#23420V 3/16H Heavy 3/16"
#23420V 3/16MH Medium-Heavy 3/16"
#23420V 1/4M Medium 1/4"
#23420V 1/4H Heavy 1/4"
#23420V 1/4MH Medium-Heavy 1/4"
#23420V 1/4XH Extra Heavy 1/4"

FOR Class: 51400 BINDER MACHINE

TOP KNIFE
#51470 Regular
#CT51470 Carbide Tip

BOTTOM KNIFE
#51449 Regular
#CT51449 Knife, Bottom, Carbide Tip

PARTS FOR UNION SPECIAL

CLASSES: 51400 & 51700

REOMMENDED NEEDLES:

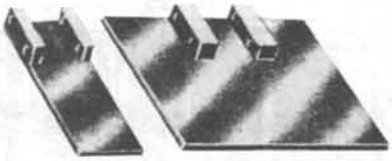
For Class: 51400: 106G & 108G

For Class: 51700: 106G, 121G, 126G & 128G

SHANKS AND BOTTOMS

SHANK ONLY
#51530A

SHANK WITH ADJUSTABLE SCREW
#51430D

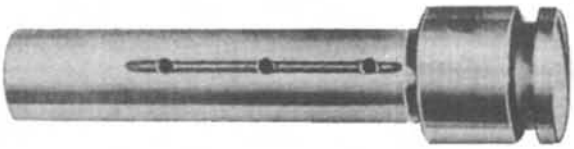


BOTTOMS
#US549 9/16 9/16" Wide
#US549 5/8 5/8" Wide
#US549 3/4 3/4" Wide
#US549 1 1" Wide
#US549 11/4 1 1/4" Wide
#US549 11/2 1 1/2" Wide
#US549 2 2" Wide

ALSO AVAILABLE:
#US549P Pin

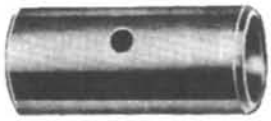
LOOPER CONNECTING ROD AND BALL JOINT (Left)
#55241N

LOOPER CONNECTING ROD
#51240D



NEEDLE LEVER STUD WITH RUBBER RING
#51250E

NEEDLE LEVER CONNECTING ROD
#51216G



NEEDLE LEVER BUSHING
#51250A

NEEDLE BAR BUSHING, UPPER
#51254C

NEEDLE BAR CONNECTING LINK
#56354A

FEED CRANK LINK PIN
#51054

NEEDLE THREAD TAKE-UP WIRE
#51270B

TAKE-UP SHIELD
#51457A

CLUTCH SPRING AND CAP ASSEMBLY
#29480KP

TENSION DISC
#109D

TENSION POST (Stud)
#51292G

TENSION POST
#51492

TENSION SPRING
#51959K

TENSION NUT
#51959D

TENSION THREAD EYELET
#51292D

THREAD LEAD-IN GUIDE
#51491C

CAST-OFF PLATE (Wire)
#52804 (#52804A)

THREAD GUIDE
#158B

TENSION NUT
#51292C

THREAD GUIDE
#51459A

THREAD GUIDE
#56458A (#51458A)

THREAD GUIDE
#51758

THREAD GUIDE
#51458 (#56458)

DOWEL PIN
#50-216BLK

WASHER
#21657E

BALL STUD GUIDE FORK
#51243C

OIL SEAL RING
#660-212

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

SWING UPPER BRACKET
#29481D

ALSO AVAILABLE:
#23229Q Folder Clamp **#23229W** Folder Swinging Arm Support

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

PARTS FOR UNION SPECIAL

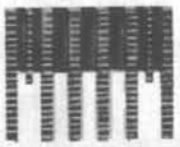
CLASS: 51700

RECOMMENDED NEEDLES: 106G, 121G, 126G & 128G

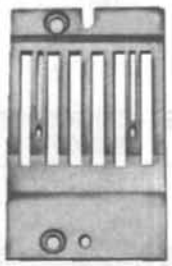
GAUGE SETS

PRESSER FOOT

#51720D-56 ⅞" Gauge
#51720D-64 1" Gauge
#51720D-72 1⅛" Gauge
#51720D-80 1¼" Gauge
#51720D-96 1½" Gauge



FEED DOG
#51705-56 ⅞" Gauge
#51705-64 1" Gauge
#51705-72 1⅛" Gauge
#51705-80 1¼" Gauge
#51705-96 1½" Gauge



NEEDLE PLATE
#51724-56 ⅞" Gauge
#51724-64 1" Gauge
#51724-72 1⅛" Gauge
#51724-80 1¼" Gauge
#51724-96 1½" Gauge

FRONT LOOPER
#51708

BACK LOOPER
#51709

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

LOOPER ROCKER SPACING PLATE
#51772-56 For 56 and 96 Gauge

ALSO AVAILABLE:
#51772-64 Looper Rocker Spacing Plate, For 64 and 104 Gauge
#51772-68 Looper Rocker Spacing Plate, For 12-56-12 Gauge
#51772-80 Looper Rocker Spacing Plate, For 80 Gauge

LOOPER ROCKER LINK
#51770-64 64 Gauge
#51770-68 12-56-12 Gauge
#51770-80 80 Gauge
#51770-96 96 Gauge

LOOPER ROCKER LINK FERRULE
#51771

NEEDLE BAR
#51717A ⅞", 1", 1⅛", 1¼", 1½" Gauge

ALSO AVAILABLE:
#51718A-96 (1½") Needle Clamp
#98 Needle Set Screw
#89 Needle Clamp Screw

NEEDLE GUARD
#51725

NEEDLE CLAMP
#51718A-56 ⅞"
#51718A-64 1"
#51718A-72 1⅛"
#51718A-80 1¼"

COMPLETE GAUGE SET FOR UNION SPECIAL 51700

Consists Of: Presser Foot, Needle Plate, Feed Dog, Needle Bar, Needle Clamp, Front Loop, Back Looper.

#51700G-7/8" Gauge Set Complete, (56 Gauge) (⅞" Gauge)

#51700G-1" Gauge Set Complete, (64 Gauge) (1" Gauge)

#51700G-1-1/8" Gauge Set Complete, (72 Gauge) (1⅛" Gauge)

#51700G-1-1/4" Gauge Set Complete, (80 Gauge) (1¼" Gauge)

#51700G-1-1/2" Gauge Set Complete, (96 Gauge) (1½" Gauge)

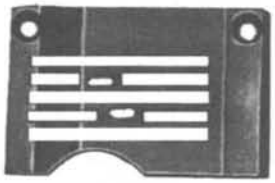
PARTS FOR UNION SPECIAL

CLASSES: 51500 & 56500

RECOMMENDED NEEDLES: 121G, 126G & 128G

GAUGE SET

PRESSER FOOT
#51520-16

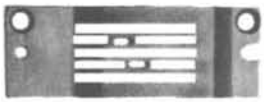


THROAT PLATE
#51524D-16

FEED DOG
#51505D-16

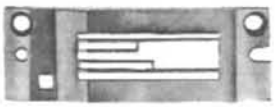
16 & 18 GAUGE SETS

PRESSER FOOT
#51520-16 16 Gauge For Class: 51500BJ
#51520-18 18 Gauge For Class: 51500BJ



THROAT PLATE
#51524-16 16 Gauge For Class: 51500BJ
#51524-18 18 Gauge For Class: 51500BJ

FEED DOG
#51505-18 16 & 18 Gauge For Class: 51500BJ



THROAT PLATE
#51524BR-16
#51524BR-18

FEED DOG
#51505BR-16
#51505BR-18

FOR Class: 51500BR

FOOT COMPLETE
#51520BR-18

FRONT LOOPER
#51909C (#51909B)

FRONT LOOPER
#51508-16 (#51508M-16)
16" Gauge
#51508-18 (#51508M-18)
18" Gauge

LOOPER
#51208 For Class: 51500BL

LOOPER CONNECTING ROD
#51240D

NEEDLE GUARD
#51925

CAST-OFF
#51204B

LOOPER CONNECTING ROD & BALL JOINT (Left)
#55241N

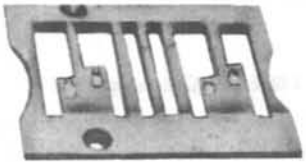
NEEDLE BAR
#56917

IF YOU CAN'T LOCATE A PART UNDER A PARTICULAR MACHINE CLASS, REFER TO THE NUMERICAL INDEX. THE ITEM MAY BE LISTED ELSEWHERE!

PARTS FOR UNION SPECIAL
CLASS: 51800
RECOMMENDED NEEDLES: UY130GS

GAUGE SET

PRESSER FOOT
#51820-12-56-12
#51820-16-64-16



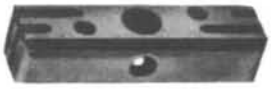
THROAT PLATE
#51824-12-56-12
#51824-16-64-16

FEED DOG
#51805-12-56-12
#51805-16-64-16

FRONT LOOPER
#51808 For 12-56-12 Gauge

FRONT LOOPER
#51808A For 16-64-16 Gauge

BACK LOOPER
#51809



NEEDLE HOLDER
#51818-12-56-12
#51818-16-64-16

ALSO AVAILABLE:
#22565C Needle Holder Screw
#22565D Screw For Needle Holder **#51818-12-56-12**

LOOPER ROCKER SPACING PLATE
#51772-68 For 12-56-12 Gauge
#51772-80 For 16-64-16 Gauge

LOOPER ROCKER LINK
#51770-68 For 12-56-12 Gauge
#51770-80 For 16-64-16 Gauge

NEEDLE BAR CONNECTING LINK
#56354A

BUSHING
FOR LOOPER ROCKER LINK
#51771

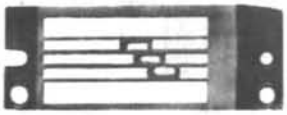
NEEDLE GUARD
#51825B For 12-56-12 Gauge

NEEDLE GUARD
#51825C For 16-76-16 Gauge
#51825CA For 16-64-16 Gauge

PARTS FOR UNION SPECIAL
CLASSES: 51900 & 56900
RECOMMENDED NEEDLES: UY106GS, UY128GAS & UY147GAS

GAUGE SET

PRESSER FOOT
#35820R-9



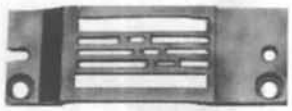
THROAT PLATE
#51924C-9

FEED DOG
#51905C-9

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

9 GAUGE-GAUGE SET FOR Class: 51900BH

PRESSER FOOT
#35820P-9 (9 Gauge) For Class: 51900BH



THROAT PLATE
#51924B-9 (9 Gauge) For Class: 51900BH

FEED DOG
#51905B-9 (9 Gauge) For Class: 51900BH

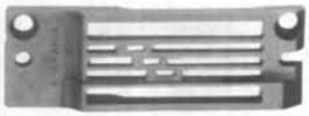
GAUGE SET FOR Class: 56900

PRESSER FOOT
#56920R-9 For Class: 56900

THROAT PLATE
#56924R-9 For Class: 56900

FEED DOG
#56905R-9 For Class: 56900

FOR Class: 56900R



NEEDLE PLATE
#51924E-9

FRONT LOOPER
#51908B-7 7 Gauge
#51908B-8 8 Gauge
#51908B-9 9 Gauge For Class: 51900BH/BJ

FOR Class: 56900R

FEED DOG
#51905E-9

BASIC LOOPER
#51909D-7 7 Gauge
#51909D-8 8 Gauge
#51909D-9 9 Gauge For Class: 51900BH/BJ

MIDDLE LOOPER
#51909C (#51909B)
For Class: 51900BH/BJ

FRONT LOOPER
#51908-7 7 Gauge For Class: 51900BG

BACK LOOPER
#51909-7 7 Gauge For Class: 51900BG

LOOPER CONNECTING ROD
#51240D

NEEDLE BAR
#56917

TENSION NUT
#51959D

TENSION SPRING
#51959K

TENSION POST
#51492

TENSION THREAD GUIDE
#51959J

NEEDLE GUARD
#51925

TAKE-UP SHIELD
#51457A

PARTS FOR UNION SPECIAL
CLASS: 52300
RECOMMENDED NEEDLES: UY108GS

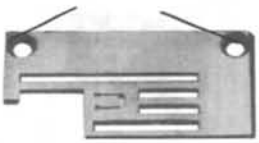
TOP FRONT DISPOSAL (Serrated) KNIFE
#52970E Regular
#CT52970E Carbide Tip

BOTTOM KNIFE
#52349

PARTS FOR UNION SPECIAL
CLASS: 52700
RECOMMENDED NEEDLES: 121G, 126G & 128G

PRESSER FOOT
#52720D-8 8 Gauge, 1/8" Two Needles For Class: 52700BR
#52720K-12 12 Gauge, 3/16", Two Needles, For Class: 52700BR
#52720C-16 16 Gauge, 1/4", Three Needles, For Classes: 52700BS & BU

#87 Screw



THROAT PLATE
#52724D-8 Throat Plate 8 Gauge, 1/8", Two Needles For Class: 52700BR
#52724D-12 Throat Plate 12 Gauge, 3/16", Two Needles For Classes: 52700BR
#52724C-16 Throat Plate 16 Gauge, 1/4" Three Needles For Classes: 52700BS & BU

#22593 Screw

MAIN FEED DOG
#52705E 8 & 16 Gauge For Classes: 52700BR, BS & BU

#22528 Screw

FEED DOG
#52705C-16 8, 12 & 16 Gauge For Classes: 52700BR, BS & BU

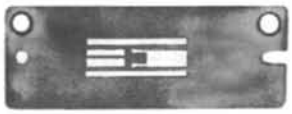
#90 Screw

DIFFERENTIAL FEED DOG
#52726 8 & 16 Gauge For Classes: 52700BR, BS & BU

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: 52700BK (TWO NEEDLE)

PRESSER FOOT
#6920A-12
#6920A-16

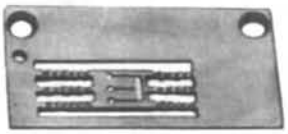


THROAT PLATE
#52724A-12 3/16" Gauge
#52724A-16 1/4" Gauge

FEED DOG
#6905H-12 3/16" Gauge
#6905H-16 1/4" Gauge

FOR Class: 52700BM (THREE NEEDLE)

PRESSER FOOT
#52820X-16



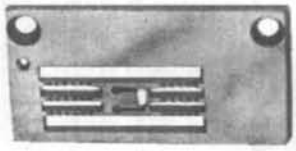
THROAT PLATE
#52724G-16

FEED DOG
#52705G

IF YOU CAN'T LOCATE A PART UNDER A PARTICULAR MACHINE CLASS, REFER TO THE NUMERICAL INDEX. THE ITEM MAY BE LISTED ELSEWHERE!

FOR Classes: 52700BN & BP (TWO NEEDLE)

PRESSER FOOT
#52820X-16



THROAT PLATE
#52724H-8 8 Gauge
#52724H-12 12 Gauge

FEED DOG
#7205A

UPPER KNIFE
#52770L

ALSO AVAILABLE:
#22588A Knife Screw

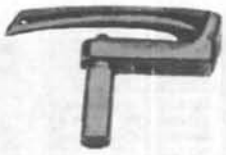
BOTTOM KNIFE (Rear Disposal)
#52949 Regular
#CT52949 Carbide Tip

UPPER KNIFE
#52770C (#52770D)
For Classes: 52700BS & BT

ALSO AVAILABLE:
#22516 Knife Screw

LOWER KNIFE
#52749A For Classes: 52700BS & BT

LOOPER
#51409C



LOOPER
#52708A

LOOPER
#52708B

FRAME LOOPER THREAD EYELET
#52958B

LOOPER DRIVE LEVER
#52942P

LOOPER ROCKER SHAFT
#52744 For Class: 52700BP

LOOPER CONNECTING ROD BALL JOINT (Right)
#52941D

LOOPER CONNECTING ROD BALL JOINT (left)
#52841A

TAKE-UP
#52923D

TAKE-UP WIRE
#52770B

NUT
#51430F For Class: 52720J-8 & J-12 Feet

FELT LINT FILTER
#666-214

FOR Classes: 52700BK, BL, BN, BR & BV

NEEDLE BAR
#52817E-8 ⅛" Gauge
#52717E-12 3/16" Gauge
#52817-16 ¼" Gauge

NEEDLE HOLDER, 2 NEEDLE
(8 Gauge)
#52818-8

NEEDLE HOLDER FOR 2 NEEDLE
(8, 12 And 16 Gauge)
#52718-12

FEED ROCKER ARM
#51235A For Class: 52700BK

ALSO AVAILABLE:
#52836C Feed Rocker Arm For Class: 52700

MAIN SHAFT
#52922C For Class: 52700BK

DIFFERENTIAL FEED BAR
#52834H (#57834A)

NEEDLE LEVER CONNECTING ROD & UPPER BEARING ASSEMBLY
#29066R

NEEDLE GUARD
#52725

NEEDLE GUARD HOLDER
#52825D

FEED CRANK LINK FERRULE
#51236F

FEED CRANK LINK COMPLETE
#51236E

FEED CRANK STUD CAP
#51236B

UPPER CRANK CHAMBER GASKET
#56382C

OIL RESERVOIR TOP COVER
#53782B

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR UNION SPECIAL

CLASSES: 52800 & 57800 (2 NEEDLE)

RECOMMENDED NEEDLES: 121G, 126G & 128G

GAUGE SETS

PRESSER FOOT
#13120F-8 8 Gauge
#52820H-12 12 Gauge

THROAT PLATE
#52824F-8 8 Gauge
#52824F-12 12 Gauge

FRONT FEED DOG
#5026A 8 And 12 Gauge

REAR FEED DOG
#52805F-8 8 And 12 Gauge

FEED DOG HOLDER
#52853 For All Classes Except For Classes: 52800BC & BW
#52853A For Classes: 52800BC & BW

PRESSER FOOT PARTS AVAILABLE SEPARATELY:
#73A Bottom Screw
#91 Shank Screw
#605 Spring Screw
#11534 Spring
#13130A Yielding Section

8 GAUGE GAUGE SET FOR Classes: 52800B, BU & BV (2 NEEDLE)

PRESSER FOOT
#52820H-8

THROAT PLATE
#52824F-8

DIFFERENTIAL FEED DOG (Front)
#5026A

MAIN FEED DOG (Rear)
#52805F-8

NEEDLE HOLDER
#52818-8 For 1/8", 3/16", 1/4" & 8-10-12-14-16 Gauge

NEEDLE GUARD HOLDER
#52925D

NEEDLE GUARD, REAR
#52825A 2 Needle, 12 Gauge
#52825B For Classes: 52700 & 52800

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Classes: 52800BD, BF, BT, BU & BV (2 NEEDLE)

NEEDLE BAR
#52817E-8 1/8" Gauge
#52717E-12 3/16" Gauge
#52817-16 1/4" Gauge

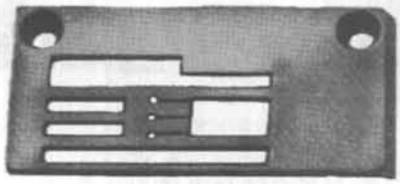
WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

PARTS FOR UNION SPECIAL

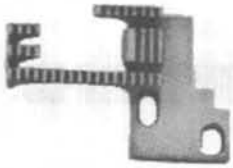
CLASSES: 52800 & 57800 (3 NEEDLE)

RECOMMENDED NEEDLES: 121G, 126G & 128G

16 GAUGE–GAUGE SET FOR Classes: 52800BM



THROAT PLATE
#52824B-16

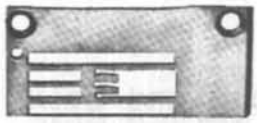


MAIN FEED DOG
#52805B

DIFFERENTIAL FEED DOG
#5126B

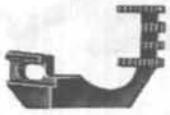
16 GAUGE–GAUGE SET FOR Class: 52800BN

PRESSER FOOT
#5127H



THROAT PLATE
#52824D-16

FEED DOG, BACK
#52805D-16

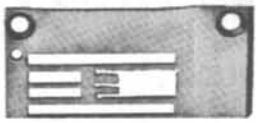


FEED DOG, FRONT
#3026A

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

16 GAUGE-GAUGE SET FOR Class: 52800BW

PRESSER FOOT
#52820K-16



THROAT PLATE
#52824K-16

MAIN FEED DOG
#52805K

DIFFERENTIAL FEED DOG
#52826K

16 GAUGE-GAUGE SET FOR Class: 52800BX

PRESSER FOOT
#52820X-16 16 Gauge For Class: 52800BX

THROAT PLATE
#52824X-16

FEED DOG, BACK
#52805X-16

NEEDLE GUARD, REAR
#52825E 3 Needle, 16 Gauge

FEED DOG HOLDER
#52853 For Class: 52800 All Styles Except Classes: 52800BC & BW
#52853A For Classes: 52800BC & BW

FOR Class: 52800

FEED DOG
#52826H

NEEDLE GUARD, REAR
#52825E 3 Needle, 16 Gauge

NEEDLE GUARD
#52825C

NEEDLE LEVER LINK
#56354A

SPREADER
#52945M (#52845A)

LOOPER ROCKER SHAFT COLLAR STUD
#55244G

LOOPER DRIVE LEVER STUD
#52942R

LOOPER CONNECTION ROD SECTION AND BALL JOINT ASSEMBLY, RIGHT
#52941F For Class: 52800 (2 & 3 Needle)

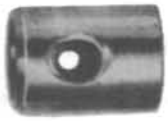
NEEDLE BAR COMPLETE WITH CLAMP
#29264S-16

PARTS AVAILABLE SEPARATELY:

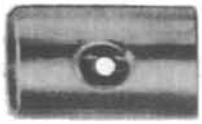
- #28C Needle Set Screw (Middle Bracket)
- #88B Needle Set Screw
- #89 Needle Clamp Screw
- #52817-16 Needle Bar Only
- #52818-8 Needle Clamp Assembly
- #52842G Thread Guide Wire

NEEDLE BAR BUSHING (Upper)
#51154E

NEEDLE BAR BUSHING (Lower)
#56354C



CENTER MAIN SHAFT BUSHING (Bronze)
#51290R



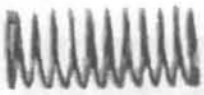
REAR MAIN SHAFT BUSHING (Bronze)
#52890D

TENSION POST (Stud)
#51292G

LINK PIN
#51236A (#51236J)

TENSION DISC
#109D

TENSION NUT
#51292C



TENSION SPRING
#51292F-1
#51292F-5
#51292F-8

TENSION HOLDING NUT
#43266

TENSION POST FERRULE
#51292A

TENSION THREAD EYELET
#51292D

THREAD LEAD-IN GUIDE
#51491C

THREAD GUIDE
#56958 (#51958)

THREAD GUIDE
#51958A (#56958A)

THREAD GUIDE
#51758

THREAD GUIDE
#51458A (#56458A)

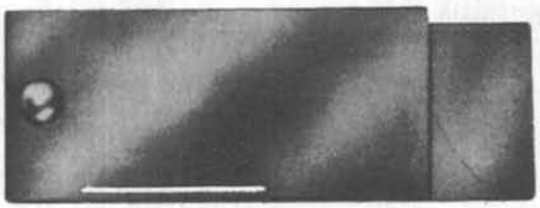
THREAD GUIDE
#158B

FRAME THREAD EYELET
#52858

CAST-OFF WIRE
#52904G

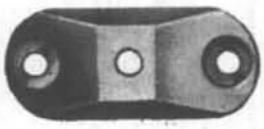
THROAT PLATE SUPPORT
#52880

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.



CLOTH PLATE COVER (Cloth Plate Slide Cover)
#52802C For Classes: 52800BE, BM, BN, BT & BX

FOLDER SUPPORT BRACKET
#52864N For Classes: 52800BA, BP, BR, BS, BU, BV, BW & BY



FOLDER CLAMP
#23432 For Classes: 52800 BA, BP, BR, BS, BU, BV & BW

HINGE BRACKET SPRING
#43281K

ALSO AVAILABLE:
#90 Screw For Bracket Spring

HINGE BRACKET SPRING PIN
#43281L (#57885A)

FRAME THREAD EYELET
#52A

OIL SEAL RING
#660-202

PARTS FOR UNION SPECIAL

CLASSES: 52900 & 57900

RECOMMENDED NEEDLES: 121G, 126G, 128G, 143G & 147G

BOTTOM KNIFE (Front Disposal)
#52949A Regular
#CT52949A Carbide Tip

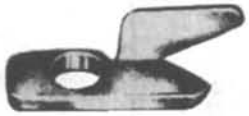
BOTTOM KNIFE (Rear Disposal)
#52949 Regular
#CT52949 Carbide Tip

TOP KNIFE (Front Disposal)
#52970D Regular
#CT52970D Carbide Tip

SERRATED TOP KNIFE (Front Disposal)
#52970E Regular
#CT52970E Carbide Tip

TOP KNIFE (Rear Disposal)
#52970C Regular
#CT52970C Carbide Tip

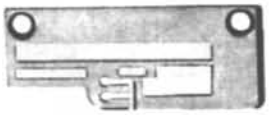
TOP KNIFE
#57970 For Class: 57900



CHAIN CUTTING KNIFE
#52930AC

PRESSER FOOT
#52920G5-8 5-8 Gauge
#52920G16-8 16-8 Gauge
#52920H12-12 12-12 Gauge

ALSO AVAILABLE:
#52930AC Chain Cutting Knife
#52930C Needle Hole Section
#52930J Needle Hole Section
#52930V Foot Spring
#604S Cutter Holding Screw



THROAT PLATE
#52924BH-5-8 5-8 Gauge

FEED DOG
#52905BH-5-8 5-8 Gauge

THROAT PLATE
#52928A-5-8 5-8 Gauge
#52928A-16-8 16-8 Gauge
#52924C-12-12 12-12 Gauge

FEED DOG
#52926A-5-8 5-8 Gauge
#52926A-16-8 (#52926BB-16-8) 16-8 Gauge
#52905C-16-8 12-12 Gauge

NEEDLE BAR COMPLETE WITH CLAMP
#29264S5-8 5-8 Gauge
#29264T16-8 16-8 Gauge
#29264U12-12 12-12 Gauge

PARTS FOR 5-8 GAUGE NEEDLE BAR AVAILABLE SEPARATELY:

#28 Needle Set Screw
#28C Thread Guide Screw
#88B Needle Set Screw
#89 Needle Clamp Screw
#52842G Thread Guide Wire
#52918-5-8 Needle Clamp Assembly

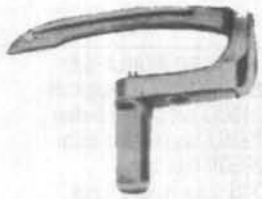
PARTS FOR 16-8 GAUGE NEEDLE BAR AVAILABLE SEPARATELY:

#28 Needle Set Screw
#28C Thread Guide Screw
#88B Needle Set Screw
#89 Needle Clamp Screw
#52918-16-8 Needle Clamp Assembly
#52942G Thread Guide Wire

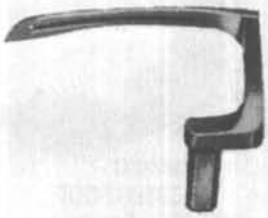
PARTS FOR 12-12 GAUGE NEEDLE BAR AVAILABLE SEPARATELY:

28 Needle Set Screw
#28C Thread Guide Screw
#88B Needle Set Screw
#89 Needle Clamp Screw
#52917-12 Needle Bar Only
#52918-12-12 Needle Clamp Assembly
#52942H Thread Guide Wire

FRONT LOOPER
#52808E



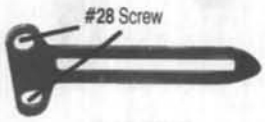
LOOPER
#52908B



REAR LOOPER
#52909A

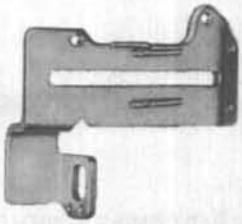
SPREADER
#52945M (#52845A)

(F) NEEDLE GUARD
#52925G For 5-8, 16-8 & 12-12 Gauges

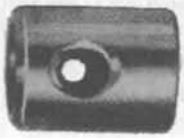


CAST-OFF WIRE
#52904

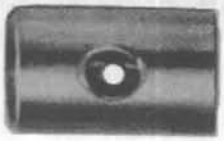
USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.



CAST-OFF PLATE
#52957



CENTER MAIN SHAFT BUSHING
(Bronze)
#51290R



REAR MAIN SHAFT BUSHING
(Bronze)
#52890D

BUSHING
#56341F

LINK PIN
#51236A

NEEDLE BAR BUSHING
#51254A

SPREADER THREAD GUIDE
#52944A

SPREADER THREAD GUIDE (High Throw)
#52944B (#52944S)

THREAD LEAD-IN GUIDE
#51491C

TENSION POST FERRULE
#51292A

TENSION NUT
#43266

TENSION NUT
#51292C

TENSION THREAD EYELET
#51292D

TENSION POST (Stud)
#51292G

TENSION DISC
#109D

THREAD GUIDE
#56958 (#51958)

THREAD GUIDE
#51958A (#56958A)

THREAD GUIDE
#158B

THREAD GUIDE
#41076D

THREAD GUIDE
#52944C

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

LOOPER CONNECTION ROD SECTION AND BALL JOINT ASSEMBLY, RIGHT
#52941F

PARTS FOR UNION SPECIAL

CLASS: 53100

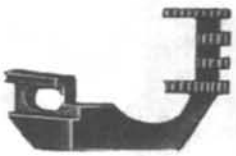
RECOMMENDED NEEDLES: 110G

PRESSER FOOT
#53120C

#53131C

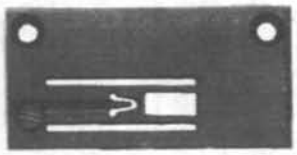
NEEDLE PLATE COMPLETE WITH STITCH TONGUE AND SCREW
#53124C

PARTS AVAILABLE SEPARATELY:
#53131C Stitch Tongue



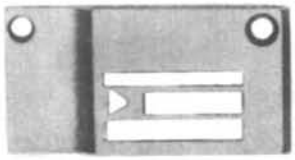
FEED DOG, FRONT
#3026A

FEED DOG, REAR
#52805D-16



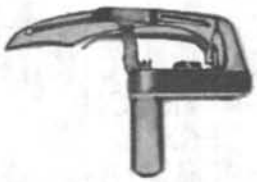
THROAT PLATE
#53124A

FEED DOG
#53105A



THROAT PLATE
#53124B

FEED DOG
#53105B



LOOPER ASSEMBLY, COMPLETE
#53108C (#53108B)

PARTS AVAILABLE SEPARATELY:
#53111 Looper Retainer, Bottom
#53111A Looper Retainer, Front
#22738B Screw

NEEDLE BAR WITH #56N NUT
#53117A

NEEDLE GUARD
#53125

YOU ARE VERY IMPORTANT TO US. PLEASE TELL US HOW WE'RE TAKING CARE OF YOU.

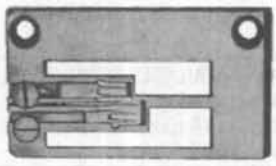
OIL RESERVOIR TOP COVER
#53782B

PARTS FOR UNION SPECIAL
CLASS: 53400
RECOMMENDED NEEDLES: 163GAS

★ For Hemstitching On Two Needle Differential Feed Machines

PRESSER FOOT ASSEMBLY
(WITH LEFT, MIDDLE AND RIGHT YIELDING SECTIONS)
#79220A

★ For Double Needle Fagoting



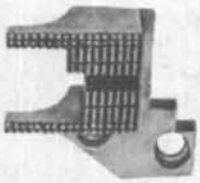
THROAT PLATE COMPLETE
#79228A Complete With Stitch Tongues & Screws

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

STITCH TONGUE, CENTER
#79230H

STITCH TONGUE, LEFT
#79230G

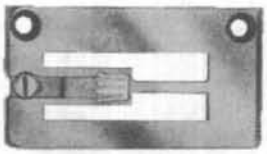
STITCH TONGUE, RIGHT
#79230D



MAIN FEED DOG
#53405A

DIFFERENTIAL FEED DOG
#53426A

PRESSER FOOT
#79220K



THROAT PLATE
#79224K

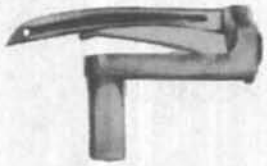
STITCH TONGUE (CA) CENTER & LEFT
#79030A

STITCH TONGUE (CH) RIGHT
#79030EA

STITCH TONGUE
#79230K

MAIN FEED DOG
#53405K

DIFFERENTIAL FEED DOG
#53426K



FRONT LOOPER
WITH THREAD RETAINER SPRING & SPRING SCREW
#53407C (#53407)

PARTS AVAILABLE SEPARATELY:
#53411B Thread Retainer Spring
#73A Throat Retainer Spring Screw

REAR LOOPER
WITH THREAD RETAINER SPRING & SPRING SCREW
#53409C (#53409)

PARTS AVAILABLE SEPARATELY:
#53411C Thread Retainer Spring
#73A Thread Retainer Spring Screw

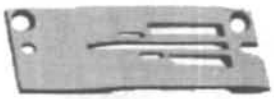
THREAD RETAINER SPRING
#53411B

THREAD RETAINER SPRING
#53411C

PRESSER BAR (Light Weight)
#51257K

PARTS FOR UNION SPECIAL
CLASS: 53800
RECOMMENDED NEEDLES: 147G

PRESSER FOOT
#53820-18



THROAT PLATE
#53824A-18

FEED DOG, UPPER
#53826

FEED DOG, LOWER
#53805A

LOOPER, REAR
#51508M-16 (#51508-16)

LOOPER, REAR
#51508M-18 (#51508-18)

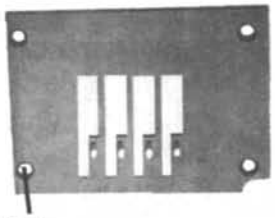
LOOPER, FRONT
#51909C (#51909B)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR UNION SPECIAL
CLASSES: 54200 & 54400
RECOMMENDED NEEDLES: 113G

FOR FOUR NEEDLE EQUAL SPACINGS

PRESSER FOOT
#54220A-4-16 16 Gauge, ¼"
#54220A-4-21 21 Gauge, 21/64"
#54220A-4-24 24 Gauge, ⅜"
#54220A-4-32 32 Gauge, ½"



#87 Screw

THROAT PLATE
#54224A-4-16 16 Gauge, ¼"
#54228A-4-21 21 Gauge, 21/64"
#54224A-4-24 24 Gauge, ⅜"
#54224A-4-32 32 Gauge, ½"

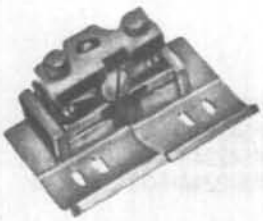
FEED DOG
#54205A-4-16 16 Gauge, ¼"
#54226A-4-21 21 Gauge, 21/64"
#54205A-4-24 24 Gauge, ⅜"
#54205A-4-32 32 Gauge, ½"

NEEDLE HOLDER COMPLETE
#54218-4-16 ¼"
#54218-4-21 21/64"
#54218-4-24 ⅜"
#54218-4-32 ½"

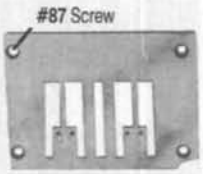
RETAINER
#54211A

RETAINER HOLDER
#54242B-4-16 16 Gauge, 1/4"
#54242B-4-21 21 Gauge, 21/64"
#54242B-4-24 24 Gauge, 3/8"
#54242B-4-32 32 Gauge, 1/2"

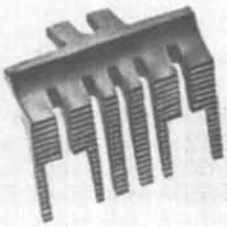
FOR FOUR NEEDLE UNEQUAL SPACINGS



PRESSER FOOT
#54220A-16-64-16



THROAT PLATE
#54224A-16-64-16



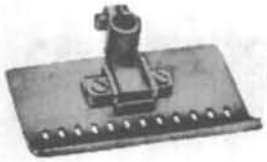
FEED DOG
#54205A-16-64-16

NEEDLE HOLDER, COMPLETE
#16154-16-64-16

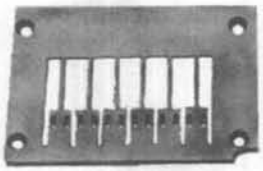
RETAINER
#54211A

RETAINER HOLDER
#54242B-16-64-16

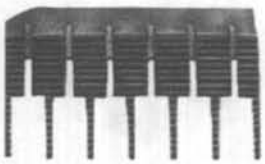
FOR Class: 54400 12 GAUGE, 12 NEEDLE MACHINES



PRESSER FOOT
#54420-12-12



THROAT PLATE
#54224A-12-12



FEED DOG
#54205A-12-12

NEEDLE HOLDER, COMPLETE
#59218-12-12 (#54418-12-12)

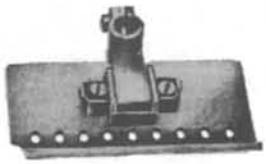
RETAINER
#54211A

RETAINER HOLDER
#54242B-12-12

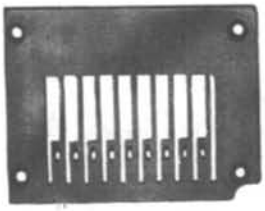
LOOPER HOLDER
#54485

NEEDLE HOLDER EYELET
#54458C-12

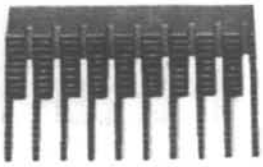
FOR Class: 54400 16 GAUGE, 9 NEEDLE MACHINES



PRESSER FOOT
#54420-9-16



THROAT PLATE
#54224A-9-16



FEED DOG
#54205A-9-16

NEEDLE HOLDER COMPLETE
#59218-9-16 (#54418-9-16)

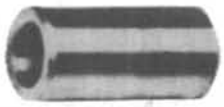
RETAINER HOLDER
#54242B-9-16

RETAINER
#54211A

LOOPER HOLDER
#54485A (#59285A)

LOOPER HOLDER
#54285A-4-16

NEEDLE HOLDER EYELET
#54458C-9



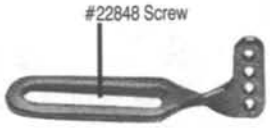
NEEDLE BAR BUSHING (Upper)
#51854F For Class: 54400

NEEDLE LEVER LINK
#56354A

NEEDLE LEVER THREAD EYELET
#54158 For 4 Needle

NEEDLE BAR THREAD EYELET
#54158A For 4 Needle

THREAD EYELET
#1068 For 4 Needle



NEEDLE THREAD FRAME EYELET
#51858 For 4 Needle

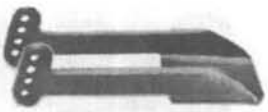
NEEDLE LEVER THREAD EYELET
#54458-9 For 9 Needle

NEEDLE BAR THREAD EYELET
#54458A-9 For 9 Needle

THREAD EYELET
#54459A-9 For 9 Needle

NEEDLE THREAD FRAME EYELET
#54458B-9 For 9 Needle

THREAD EYELET
#54459-12 For 9 And 12 Needle



LOOPER THREAD PULL-OFF EYELET
#54459B For 9 And 12 Needle

TENSION THREAD EYELET
#54492A For 9 And 12 Needle

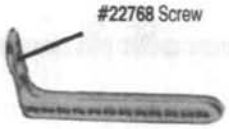
TENSION THREAD EYELET
#51292D For 1 And 4 Needle

LEAD-IN THREAD GUIDE
#54491 For 9 And 12 Needle

PARTS FOR Classes: 54200 & 54400 4, 9, & 12 NEEDLE MACHINES

LEAD-IN THREAD GUIDE
#51491C For 1 And 4 Needle

NEEDLE BAR
#51817A For 4 Needle Machines



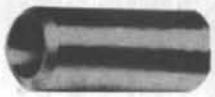
THREAD EYELET
#54459A-12 For 12 Needle

NEEDLE BAR
#54417 For Class: 54400 For 9 & 12 Needle Machines

NEEDLE LEVER THREAD EYELET
#54458-12 For 12 Needle

NEEDLE BAR CONNECTION
#51454B

NEEDLE BAR THREAD EYELET
#54458A-12 For 12 Needle



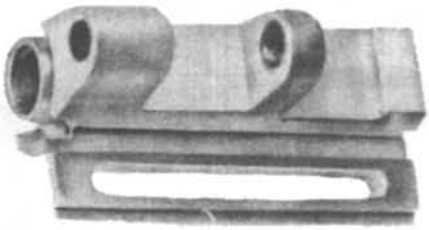
NEEDLE BAR BUSHING (Lower)
#51854E For Class: 54400

NEEDLE THREAD FRAME EYELET
#54458B-12 For 12 Needle

LOOPER
#54208A

LOOPER
#54208B

NUT FOR LOOPER HOLDER
#54285C



LOOPER HOLDER FRAME
#54244P

LOOPER THROW-OUT FORK
#54244G

#22768 Screw

NEEDLE GUARD
#54225

TENSION DISC SEPARATOR
#21657AB-12 For 12 Needle

TENSION DISC SEPARATOR
#21657AB-9 For 9 Needle

LOOPER THREAD TENSION SUPPORT
#54492E For 12 Needle

LOOPER THREAD TENSION SUPPORT
#54492D For 9 Needle

TENSION POST SUPPORT
#51892 For 4 And 12 Needle

TENSION POST SUPPORT
#51992A For 9 Needle

SCREW
#22596

LOOPER THREAD TENSION POST FERRULE
#51292A For 1 And 4 Needle

LOOPER THREAD TENSION POST FERRULE
#54492C For 9 And 12 Needle

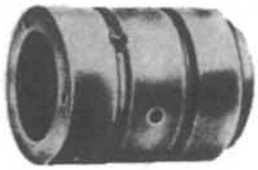
NEEDLE THREAD TENSION RELEASE FINGER
#21657AC For 9 And 12 Needle

TENSION POST
#51292G For 1 And 4 Needle
#54492B For 9 And 12 Needle

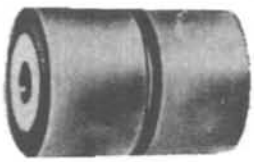
TENSION SPRING
#51292F-1 For Looper Thread For 9 And 12 Needle
#51292F-5 Tension Spring For Needle Thread For 9 And 12 Needle

TENSION NUT
#51292C

TENSION DISC
#109D For 1 And 4 Needle
#54492 For 9 And 12 Needle

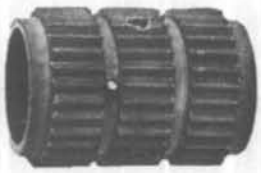


RUBBER ROLLER, UPPER FEED
#54275E

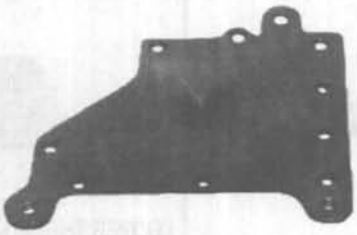


RUBBER ROLLER, LOWER FEED
#54276A

LOWER FEED ROLLER (Bakelite)
#54276



UPPER FEED ROLLER (Bakelite)
#54275D



OIL RESERVOIR TOP COVER
#53782B

SPRING WITH FINGER PROTECTION
#54264C

FEED ROLLER CLUTCH ASSEMBLY
#29476GG For Classes: 54200E, F, G & K and 54400E, F, G & J

CLUTCH DISC
#54274H

CLUTCH PLATE
#54274J

CLUTCH DRIVING LEVER
#54274K

ROLLER
#54274L

DRIVING OIL PUMP GEAR
#51493BP

OIL PUMP DRIVEN GEAR
#51493BQ

FOLDER MOUNTING BRACKET
#54264G 32 Gauge

FOLDER MOUNTING BRACKET
#54264F 16-64-16 Gauge

FOLDER MOUNTING BRACKET
#54464 For 9 & 12 Needle

WASHER
#61351C For Use With Folder Mounting Bracket (#54264G)

SPACER
#54264A For Use With Folder Mounting Bracket (#54264G)

SPRING WASHER
#HA86B For Use With Folder Mounting Bracket (#54264G)

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

PARTS FOR UNION SPECIAL
CLASSES: 56000 & 56100BM
RECOMMENDED NEEDLES: 143G

THROAT PLATE
#51124D For Class: 56100BM

FEED DOG
#51105D For Class: 56100BM
#51105G For Class: 56100BM

LOOPER
#51108D For Class: 56100BM

NEEDLE BAR CONNECTION LINK
#56354A

TENSION POST
#51292 For Class: 56100BM

NEEDLE BEARING
#660-359 For Class: 56000

OIL RESERVOIR TOP COVER GASKET
#56382H

OIL RESERVOIR BACK COVER GASKET
#56382L

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

PARTS FOR UNION SPECIAL
CLASS: 57700
RECOMMENDED NEEDLES: UY121G, UY126G & UY128G

FEED DOG
#57705M
For Class: 57700AP

UPPER KNIFE
#57770A

LOWER KNIFE
#57949 (All Styles Except 57700V)

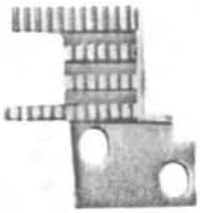
LOOPER
#52708B

TOP SPREADER
#57845A For Classes: 57700 & 57800

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR UNION SPECIAL
CLASS: 57800
RECOMMENDED NEEDLES: 121G

THROAT PLATE 3/16"
#57824A-12 (#50324G12)



MAIN FEED DOG
#57705A

DIFFERENTIAL FEED DOG
#57726

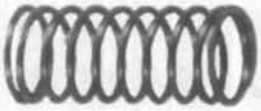
USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

DIFFERENTIAL FEED LEVER MECHANISM
#29476EA For Classes: 51300, 51400, 52700, 52800, 53100, Etc.

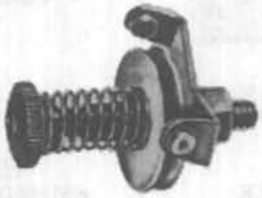
PARTS FOR MISCELLANEOUS UNION SPECIAL SERIES 50000 MACHINES

FOR Class: US53300

NEEDLE GUARD
#53325



TENSION SPRING
#110-2 Light
#110-3 Medium
#110-4 Heavy

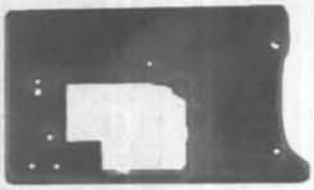


COMPLETELY ASSEMBLED "A" TENSION
#SCT50

TENSION PARTS AVAILABLE SEPARATELY:

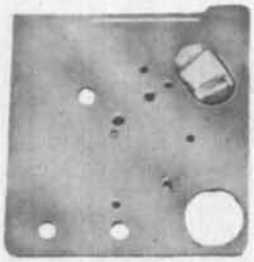
#109D Tension Disc (2 Used)
#43266 Tension Nut
#51292A Tension Post Ferrule
#51292C Tension Nut
#51292D Tension Thread Eyelet
#51292F-1 Tension Spring
#51292F-5 Tension Spring
#51292G Tension Post
#51491C Tension Lead-In Guide

★ Brown Hammertone Finish



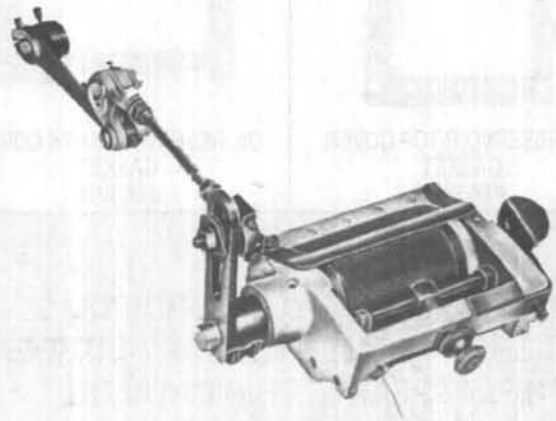
CLOTH PLATE COMPLETE
#51301D For Classes: 51200 & 51300
#53701 For Classes: 51400 & 51700

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.



CLOTH PLATE COVER
#51281-P187 48 Gauge (2 59/64" Long)
For Classes: 51400 & 51700
#51281-P207 32 Gauge (3 15/64" Long)
For Classes: 51200, 51300, 51400 & 51900
#51281-T219 16 Gauge (2 27/64" Long)
For Class: 51400
#51281-T222 For Class: 52700

LOWER ELASTIC METERING DEVICE
★ For All 50000 Series Machines

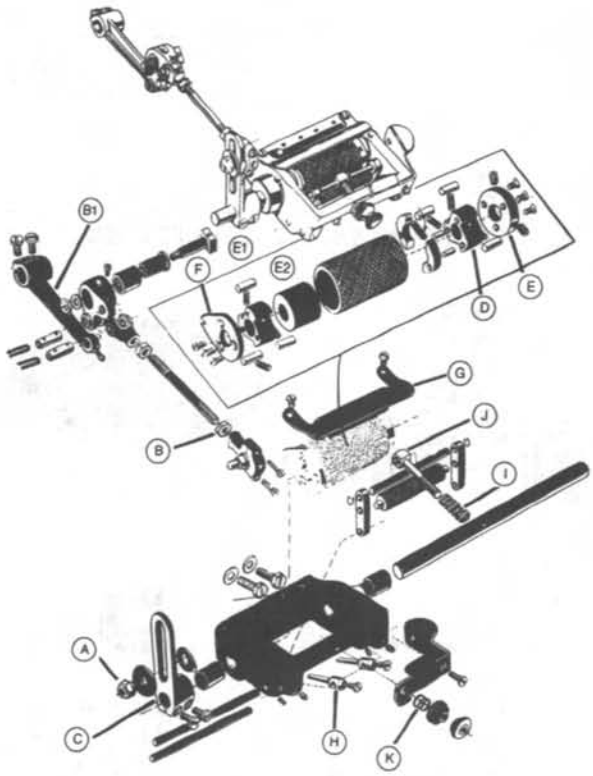


LOWER ELASTIC METERING DEVICE COMPLETE
#29486F

CLOTH PLATE COVER SPRING
#51281AC

ALSO AVAILABLE:
#22760A Screw
#35772H Washer

LOWER ELASTIC METERING DEVICE PARTS AVAILABLE SEPARATELY:

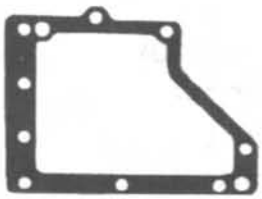


- (A) **#18** Nut
- (B) **#269** Nut
- (B1) **#51235A** Feed Rocker Arm
- (C) **#52776B** Driving Arm With 2 Screws **(#93)**
- (D) **#52777A** Driving Clutch Assembly
- (E) **#52777B** Clutch Driving Collar
- (E1) **#52777C** Clutch Roller
- (E2) **#52777D** Roller Clutch Spring
- (F) **#52777H** Check Clutch Arm Assembly
- (G) **#52777K** Feed Roller Guard
- (H) **#52778D** Guide With Screw (#22562)
- (I) **#52778J** Spring
- (J) **#52778K** Strip Tension Roller Spring Stud
- (K) **#52778M** Spring

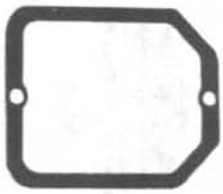
OIL RESERVOIR BACK COVER GASKET
#51282S (Cork)

CRANK SHAFT CHAMBER COVER GASKET
#51282U (Cork)

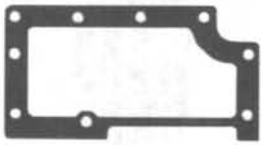
HEAD COVER GASKET
#52882S (Cork)



OIL RESERVOIR TOP COVER GASKET
#51382A (Cork)



BACK COVER CHAMBER OIL RESERVOIR GASKET
#52882E (Cork)



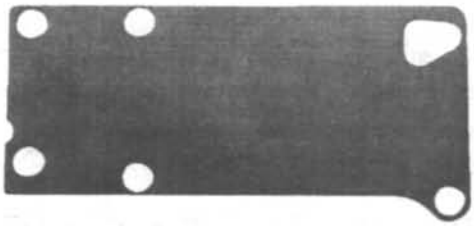
BACK COVER GASKET
#52882M (Cork)

CRANK CHAMBER COVER (Upper) GASKET
#52882P (Cork)

FACE PLATE GASKET (Cork)
#51282Z

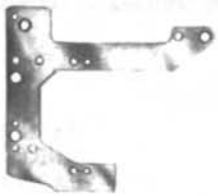
OIL RESERVOIR BACK COVER BASKET
#52982E (Cork)

CRANK CHAMBER COVER (Lower) GASKET
#52882U (Cork)



FELT GASKET
#51493BG

THROAT PLATE SUPPORT
#51280A For Classes: 51200 BM, BN, BP, BR, BS & BT; 51300 BB, BJ & BL; 51400 BV; 52700 BM, BN & BP; & 53500



THROAT PLATE SUPPORT
#51480 For Classes: 51200 BC, BK, BW & BX; 51300 BH & BM; 51400 BA, BB, BD, BP, BQ, BR, BS, BT, BU, BW, BX & BY; 51500; 51700; 51900; & 52700 BK & BL

BALANCE WHEEL
#52921 (#51221C)

DOUBLE GROOVE BALANCE WHEEL (For Use With Pullers)
#52921PG (#52421)

★ Automatically Carries Clippings Away From Machine And Operator's Lap

CLIP-CHUTE (Chip-Chute)
#51278F

MOUNTING ISOLATOR, RUBBER
#51295A

MOUNTING ISOLATOR WITH PIN, RUBBER
#51295B

FOOT PEDAL, CAST IRON (Black)
#29402

FOOT PEDAL, PRESSED STEEL (Rear Pivot) GREY
#322

LOOPER BREAK-AWAY CONNECTOR
#29480LY

4 SPOOL THREAD COTTON STAND

4 SPOOL COTTON THREAD STAND COMPLETE WITH FELTS
#21101H-4 (#21101W4)

6 SPOOL THREAD COTTON STAND

6 SPOOL COTTON THREAD STAND COMPLETE WITH FELTS
#21101H-6 (#21101W6)

PARTS FOR 4 & 6 SPOOL COTTON STANDS

THREAD STAND BASE
#21114A

DISC
#21114

SPOOL PIN
#21114W

SPOOL PIN NUT
#258A

ADDITIONAL PARTS AVAILABLE (NOT ILLUSTRATED):
#21104V Felt Pad
#21114S-6 Lead Eyelet With 6 Eyelets & 6 Rings

PARTS FOR UNION SPECIAL

CLASSES: 61200, 61300, 61400 & 63400
SINGLE NEEDLE LOCKSTITCH
RECOMMENDED NEEDLES: 180G & 183G

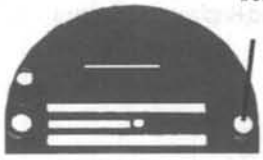
THROAT PLATE

#61224C Fine
#61224CT Fine, Teflon Coated
#61224F Medium-Heavy
#61224FT Medium-Heavy, Teflon Coated

FEED DOG

#61205A Fine
#61205AT Teflon Coated
#61205AR Fine, Rubberized
#61205D Medium-Heavy
#61205DR Medium-Heavy, Rubberized

#376 Screw



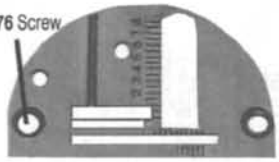
THROAT PLATE
#61324A
#61324C

#22768 Screw

FEED DOG
#61305A
#61305C
#61305AR

FOR BINDERS

#376 Screw



BINDER PLATE
#L-314

#22768 Screw

FEED DOG
#61405L

FOR "CHAINING OFF"

#376 Screw

THROAT PLATE
#61424Y Black Line Gauge
#61424YT Black Line Gauge, Teflon Coated

#22768 Screw

FEED DOG
#61405Y Regular
#61405YT Teflon Coated
#61405YR Rubberized

FOR "CHAINING OFF"

#376 Screw

THROAT PLATE
#147320US

#22768 Screw

FEED DOG
#147315US Regular
#147315USR Rubberized

ALSO AVAILABLE:
#USCH2 "Chaining-Off Set" Consisting Of Throat Plate, Regular Feed Dog & #127260US Foot

THROAT PLATE
#61424AB-063

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

AUTOMATIC CHAIN CUTTING SET
COMPLETE SET: #29480CE (#29480CN)

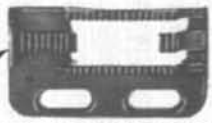
★Complete Set Consists Of: Foot With Carbide Block, Throat Plate With Carbide Block & Feed Dog With Carbide Block (All Illustrated Below)

CARBIDE BLOCKS

FOOT WITH CARBIDE BLOCK
#61420BW (#61920K)

CARBIDE BLOCKS

THROAT PLATE WITH CARBIDE BLOCKS
#61424AC (#61928K)



CARBIDE BLOCKS

FEED DOG WITH CARBIDE BLOCK
#61405AC

ADDITIONAL AUTOMATIC CHAIN CUTTING PARTS AVAILABLE SEPARATELY (NOT SEPARATELY ILLUSTRATED):
#121998 Foot Shoe Only
#160709 Carbide Knife Body
#121999 Shoe Presser Spring
#121996 Block Pressure Spring

REGULAR HINGED FOOT

#61220J
#61220JT Teflon Base

WIDE HINGED FOOT

#61220P
#61220PT Teflon Base

EXTRA-WIDE HINGED FOOT

#61320J (#61320AA)
#61320JT Teflon Base

NARROW HINGED FOOT

#US142058N

SPLIT HINGE ZIPPER FOOT

#US40322SH

LIN-O-VEL SPLIT HINGE ZIPPER FOOT WITH TURNED-UP FRONT

#US165010H

WIDE SPLIT HINGE ZIPPER FOOT

#US142058 (#US142058W)

LEFT HINGED CORDING FOOT-NARROW

#US31358HN

LEFT HINGED CORDING FOOT–WIDE

#US31358HW

RIGHT HINGED CORDING FOOT–NARROW

#US12435HN

RIGHT HINGED CORDING FOOT–WIDE

#US12435HW

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

RIGHT HINGED RAISING FEET

#US12463H 1/32 1/32"
#US12463H 1/16 1/16"
#US12463H 1/8 1/8"
#US12463H 3/16 3/16"
#US12463H 1/4 1/4"
#US12463H 3/8 3/8"
#US12463H 1/2 1/2"

LEFT HINGED RAISING FEET

#USL12463H 1/32 1/32"
#USL12463H 1/16 1/16"
#USL12463H 1/8 1/8"
#USL12463H 3/16 3/16"
#USL12463H 1/4 1/4"
#USL12463H 3/8 3/8"
#USL12463H 1/2 1/2"

TOP STITCH GUIDE FEET

#US36465 1/16 1/16"
#US36465 1/8 1/8"
#US36465 3/16 3/16"
#US36465 1/4 1/4"

PARTS AVAILABLE SEPARATELY:
#36464 1/32 Replacement Spring For Gauge Sizes: 1/16" & 1/8"
#36464 3/16 Replacement Spring For Gauge Sizes: 3/16" & 1/4"

HINGED TURNED UP PIPING FEET

LEFT

#USL36069H 1/8 1/8"
#USL36069H 3/16 3/16"
#USL36069H 1/4 1/4"

RIGHT

#USR36069H 1/8 1/8"
#USR36069H 3/16 3/16"
#USR36069H 1/4 1/4"

1/32" COMPENSATING FEET

★ With Double Spring Action And Replaceable Screws

#US31 Right, 1/32"
#US32 Left, 1/32"
#US33 Double, 1/32"

1/16" COMPENSATING FEET

★ With Double Spring Action And Replaceable Screws

#US311 Right, 1/16"
#US321 Left, 1/16"
#US331 Double, 1/16"

1/8" COMPENSATING FEET

★ With Double Spring Action And Replaceable Screws

#US322 Left, 1/8"

3/16" COMPENSATING FEET

★ With Double Spring Action And Replaceable Screws

#US313 Right, 3/16"
#US323 Left, 3/16"

1/4" COMPENSATING FEET

★ With Double Spring Action And Replaceable Screws

#US314 Right, 1/4"
#US324 Left, 1/4"

COMPENSATING FEET PARTS AVAILABLE SEPARATELY:

#CFS1 Replacement Screw (1/32" thru 1/16" Gauge)
#CFS2 Replacement Screw (1/8" Gauge)
#CFS3 Replacement Screw (3/16" Gauge)
#CFS4 Replacement Screw (1/4" Gauge)
#CFS5 Screw For **#210** Compensating Foot
#CSP1 Spring For **#210** Compensating Foot
#CSP2 Replacement Spring

HINGED LINING FEET

DOUBLE TOE
#US12144HLD

TURNED UP FRONT
#US12144HLB

½" HEMMING FOOT

#US542 1/2

¾" HEMMING FOOT

#US542 3/4

1" HEMMING FOOT

#US542 1

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

COMPENSATING BINDER FOOT

★ Fits Any Set-In Binder

#601US For ¾" or ⅞" Binding
#602US For 1" or 1⅛" Binding
#604US For 1¼" or Wider Binding

WIDE REGULAR STEP SHIRRING FOOT

#US120828

WIDE HIGH STEP SHIRRING FOOT

#US120828H

NARROW REGULAR STEP SHIRRING FOOT

#US120828N

BINDER FOOT

#61220H

HINGED BINDER FOOT WITH ADJUSTING SCREW

#L393A (#61920T)

CHAIN-OFF FOOT

#127260US

ALSO AVAILABLE:
#127259 Knife For Chain-Off Foot

HINGED QUILTER FOOT

★ Excellent For All Type Patch Settings
★ Includes Left And Right Gauges

#US521

AUTOMATIC CHAIN CUTTING FOOT WITH CARBIDE BLOCK

#61420BW (#61920K)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR UNION SPECIAL

CLASSES: 61200, 61300, 61400 & 63400 SINGLE NEEDLE LOCKSTITCH AND 61900 & 63900 NEEDLE FEED

RECOMMENDED NEEDLES: 180G & 183G

UPPER KNIFE
#63470W

UPPER KNIFE (GB)
#G61470KX For Class: 63400

LOWER KNIFE & THREAD HOLDER
#G61449KX (GA) For Class: 63400

FOR Class: US63400

HOOK
#29474TA
#29474TAE-Z

FOR Classes: 61200, 61300, 61400, 61900, 63400 & 63900

TACKING HOOK
#61407B (#61207D)
(Hirose Number: HUN 614C)

ALSO AVAILABLE:
#61407BE-Z (#61207DE-Z) E-Z Hook

FOR Classes: 61200, 61300, 61400, 61900, 63400 & 63900

TEFLON BASE TACKING HOOK
#61407BTS
(Hirose Number: HUN614C (T.S.))
#61407BTSE-Z

FOR Classes: 61200, 61300, 61400, 61900, 63400 & 63900

FULL GIB HOOK
#61407BFG (#61207DFG)
(Hirose Number: HUN 614B)
#29474SA

FOR Classes: 61200, 61300, 61400, 61900, 63400 & 63900

★ **Specially Designed For Sewing On Synthetic Fabrics**

HOOK
#61407BSN (#29474S)
(#29474R) (#63407)
(#63407BSN) (#29474PA)
(Hirose Number: HUN-614C (L))

ALSO AVAILABLE:
#63414
#29474 (#29474P) Hook & Bobbin Case **(#61413E) (#61407BSN)**
#29474-X Hook Complete Less Bobbin Case
#29474E-Z (#29474PE-Z) Hook & Bobbin Case
#61407BSNE-Z (#29474SE-Z) (#61413EE-Z) (#29474RE-Z)
(#63407BSNE-Z) E-Z Hook

FOR Class: 61300

HOOK & BOBBIN CASE
#29474GA (Hirose Number: HUN-614B)

FOR Classes: 61200, 61300, 61400, 61900, 63400 & 63900

BOBBIN CASE
#61413E

ALSO AVAILABLE:
#61413EE-Z Bobbin Case
#61413EM Magnetic Bobbin Case
#61413G Eyelet
#61414C Tension Spring
#22564E Stop Screw
#22716B Regular Tension Spring

FOR Classes: 61200, 61300, 61400, 61900, 63400 & 63900

NO BACK-LASH BOBBIN CASE
#61413ENBL

ALSO AVAILABLE:
#NBL522 Replacement Spring For No Back-Lash Bobbin Case
#61413ENBLE-Z E-Z No Back-Lash Bobbin Case With Adjustable Bobbin Case Tension Spring
#NBLS2E-Z Replacement Spring For E-Z No Back-Lash Bobbin Case
#NBLSC3E-Z Screw

FOR Classes: 61200, 61300, 61400, 61900, 63400 & 63900

BOBBIN CASE HOLDER
#61414
#61414E-Z

FOR Classes: 61900 & 63900

BOBBIN CASE WITH WIDE OPENING
#63913A
#63913AE-Z

ALSO AVAILABLE:
#63913C (#63913B) Magnetic Bobbin Case With Wide Opening
#63913AE-Z
#63913CE-Z

BOBBIN
#61212

ALSO AVAILABLE:
#61212A Aluminum Bobbin

POSITION FINGER
#61414A

NEOPRENE DRIVE BELT
#61460B

TENSION DISC
#109D

ALSO AVAILABLE:
#61292H Tension Release Disc

CHECK SPRING
#61453

★ Can Be Used For Both Singer And Union Special Feet

CONVERSION PRESSER BAR, SHORT
#61457A

ALSO AVAILABLE:
#61457J (#63457J) Conversion Presser Bar, Long

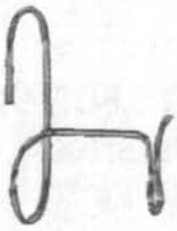
TAKE-UP LEVER ASSEMBLY
#61351Q

CHECK SPRING
#63453 For Class: 63400

SPRING
#63450A For Class: 63400

THREAD EYELET BUSHING
#61451G For Class: 61400

NEEDLE THREAD GUIDE
#61470C For Class: 61400



THREAD GUIDE
#63970B

LOWER FEED ROLLER
#63939D

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

PARTS FOR UNION SPECIAL

CLASSES: 61900 & 63900

RECOMMENDED NEEDLES: 180G & 183G

HINGED FEET

#61220J-N Regular
#61220P-N Wide
#61320J-N Extra Wide

BINDER FOOT

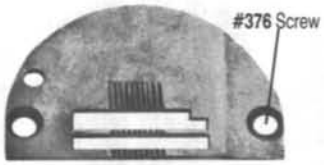
#61220H

HINGED BINDER FOOT WITH ADJUSTING SCREW

#L393A

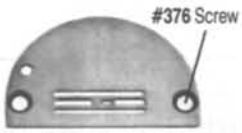
AUTOMATIC CHAIN CUTTING FOOT WITH CARBIDE BLOCK

CARBIDE BLOCK
#61920K (#61420BW)



THROAT PLATE
#61924G Regular
#61924GT Teflon Coated

FEED DOG
#61905G



THROAT PLATE
#61928

FEED DOG
#61926 Regular
#61926R Rubberized

ALSO AVAILABLE:
#61926H Feed Dog
#61928H Throat Plate

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

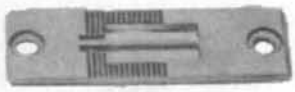
PARTS FOR UNION SPECIAL

CLASSES: 61800 & 62200

RECOMMENDED NEEDLES: 180G

PRESSER FOOT
#62220D-12 3/16" Gauge
#62220D-16 1/4" Gauge

SPRING GUIDE HINGED PRESSER FOOT
#62220G-12 3/16" Gauge
#62220G-16 1/4" Gauge
#62230J Spring Guide



THROAT PLATE
#62228-12 3/16" Gauge
#62228-16 1/4" Gauge

FEED DOG
#62205F-12 3/16" Gauge
#62205F-16 1/4" Gauge

HOOK & BOBBIN CASE
#29474H (#29474AC)
(Hirose Number: HUN622)

ALSO AVAILABLE:
#29474HE-Z (#29474ACE-Z)
E-Z Hook & Bobbin Case

HOOK
#29474AA

HOOK BASE
#62214

ALSO AVAILABLE:
#22716E Bobbin Case Screw (Adj)
#22716F Bobbin Case Screw (Hold)
#62214J Bobbin Case Thread Tension Spring
#62214E-Z

BOBBIN
#62212

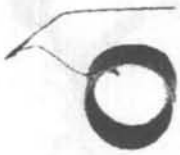
ALSO AVAILABLE:
#62212A Aluminum Bobbin

BOBBIN CASE OPENER
#62242

NEEDLE CLAMP
#62218A-12 3/16" Gauge
#62218A-16 1/4" Gauge

PARTS AVAILABLE SEPARATELY:
#22743 Needle Screw
#22798B Thread Guard (Eyelet) Screw
#62271K Thread Guard (Eyelet)

NEEDLE THREAD GUIDE
#62271C



CHECK SPRING
#62253D

NEEDLE BAR
#62217A

PARTS FOR UNION SPECIAL

CLASSES: 80200, 80600 & 81200

RECOMMENDED NEEDLES: 1975G

FOR Classes: 80200 & 80600

DRIVEN KNIFE
#80677

STATIONARY KNIFE
#80675

TAPE CUTTER UPPER KNIFE
#80277

TAPE CUTTER LOWER KNIFE
#80275

PRESSER FOOT ASSEMBLY
#80627E

PARTS AVAILABLE SEPARATELY:
#80627EA Shank For Presser Foot

PRESSER FOOT ASSEMBLY
(Right)
#80220A

PRESSER FOOT ASSEMBLY (Left)
#81220D

PRESSER FOOT ASSEMBLY
(Right)
#81220A

PRESSER FOOT TONGUE
#81297

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

ADDITIONAL PARTS FOR FEET AVAILABLE SEPARATELY:

SCREW
#22560B

LOCK NUT
#12934A

PRESSER FOOT TONGUE SCREW
#22513

FOR Class: 80600

THROAT PLATE
#80628H

FEED DOG
#80605H

FOR Class: 80600

THROAT PLATE
#80624E

FEED DOG
#80605E

FOR Class: 80600

THROAT PLATE
#80624D

FEED DOG
#80605D

FOR Class: 80600

THROAT PLATE
#80628E

FEED DOG
#80626E

FOR Class: 81200

THROAT PLATE
#81224I

FEED DOG
#81205A

FOR Class: 81200

THROAT PLATE
#80224

FEED DOG
#80205

FOR Class: 81200

FACE PLATE
#B80687 (#80687)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

FOR Class: 81200

FEED DOG SCREW
#97X

FEED DOG SCREW
#22596

THROAT PLATE
SCREW
#22526

FOR Classes: 80200 & 80600

LOOPER
#AS26XA

FOR Classes: 80200 & 80600

LOOPER
#80608A

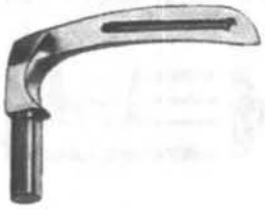
FOR Class: 81200

SPREADER ASSEMBLY
#81207

SPREADER ASSEMBLY
#81207K

FOR Class: 81200

LOOPER
#81208



LOOPER
#81208K

LOOPER THREAD TAKE-UP
#80623

LOOPER THREAD CAST-OFF
#80604

LOOPER DRIVE LEVER ROCKER SHAFT
#80640

PARTS AVAILABLE SEPARATELY:
#80653 Looper Thread Cast-Off Support

LOOPER THREAD CAST-OFF
ASSEMBLY
#80653A

PARTS AVAILABLE SEPARATELY:
#80653H Looper Thread Cast-Off Support

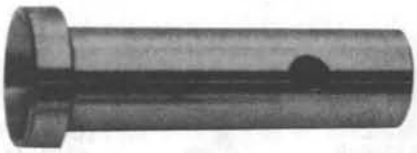
LOOPER THREAD CAST-OFF
ASSEMBLY
#80653I

LOOPER CONNECTING ROD
#39144 (#81241)

ALSO AVAILABLE:
#18 Nut, Right Hand Thread
#269 Nut, Left Hand Thread

LOOPER ROCKER CONE
#15465F

LOOPER ROCKER CONE STUD
NUT
#1280



LOOPER ROCKER CONE STUD BUSHING
#81261

LOOPER ROCKER SHAFT
#80239

LOOPER ROCKER CONE STUD
#81260

LOOPER ROCKER SHAFT
#80639

DRIVE LEVER SHAFT
#81240

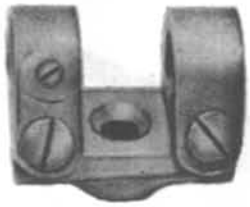
LOCKING BOLT
#81239

LOOPER LEVER SHAFT BUSHING
#80640D (#80640A)
(#80640E)

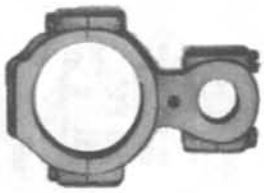
LOOPER DRIVE LEVER
#80637

LOOPER DRIVE LEVER
#81237

ROCKER SHAFT
#80408A (#8A)



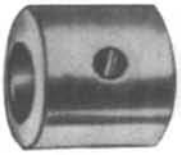
LEVER SHAFT ROCKER
#80638A



LOOPER DRIVE ECCENTRIC
CONNECTING BEARING
#80236

LOOPER DRIVE ECCENTRIC
ASSEMBLY
#29442L (#29442P) (#29442N)

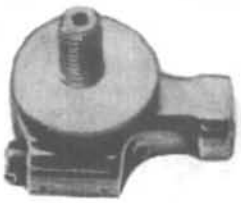
LOOPER AVOID ECCENTRIC
FORK ASSEMBLY
#80680



LOOPER AVOID ECCENTRIC
#AS38B

LOOPER ROCKER CONNECTING
ROD BALL JOINT, RIGHT
#80658A (#80641B)

LOOPER ROCKER CONNECTING
ROD BALL JOINT, LEFT
#80657A



LOOPER ROCKER CONNECTING
ROD BALL JOINT, RIGHT
#6039K

LOOPER ROCKER CONNECTING
ROD BALL JOINT, LEFT
#6038K

NUT FOR BALL JOINT
#18

LOOPER ROCKER
#81213

LOOPER ROCKER ASSEMBLY
#29194A

LOOPER ROCKER CONE STUD
#15745B

LOOPER ROCKER SHAFT
BUSHING
#80239A (#80239C)

LOOPER ROCKER DOUBLE BALL JOINT STUD
#11354

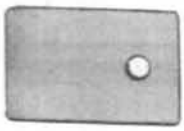
DOUBLE BALL JOINT CONNECTION ASSEMBLY
#15442K

BALL JOINT STUD NUT
#9937

MAIN SHAFT BUSHING, LEFT
#80694B (#80694) (#80694D)

MAIN SHAFT BUSHING, RIGHT
#80694C (#80694A)

ECCENTRIC SCREW
#81



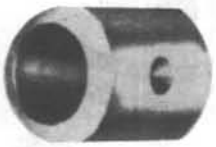
FORK SHOE
#80680B

SPREADER ROCKER SHAFT
#81251A

SPREADER ROCKER
#81213A

SPREADER DRIVING LEVER
#81238

FEED LIFT CAM
#80606B (#80606D) (#80206)



FEED LIFTING CAM
#HA43X

FEED BAR SHOE
#HA23

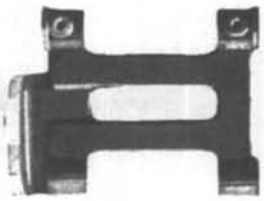
FEED BAR SHAFT COLLAR
#482C

FEED BAR SHAFT
#80411 (#11)

FEED BAR
#80634R (#80634C)

FEED BAR
#80634H

FEED BAR SPRING
#HA10

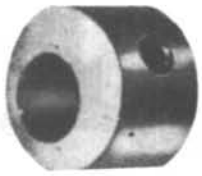


FEED ROCKER
#80233

FEED ROCKER
#80633H

FEED BAR NEEDLE GUARD
#80225 For Classes: 80200 & 81200

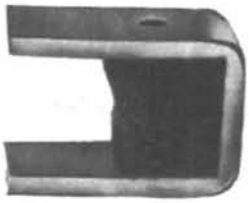
FEED BAR NEEDLE GUARD
#80625 For Class: 80600



FEED DRIVING ECCENTRIC
#HS15A

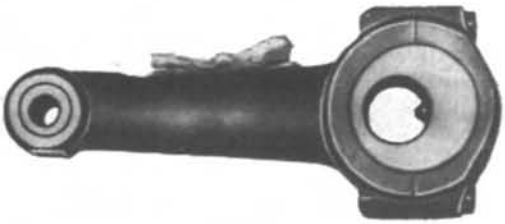
FEED DRIVING ECCENTRIC
#80695A (Stitch Range 2½ To 4 Per Inch)

ECCENTRIC NUT
#80691



FEED DRIVING ECCENTRIC FORK
#80634E

FEED DRIVING ECCENTRIC ASSEMBLY
#29099S



FEED DRIVING ECCENTRIC ASSEMBLY
#29099V

FEED DRIVE ECCENTRIC CONNECTION
#80651 (#80651A)

NEEDLE BAR CONNECTION ASSEMBLY
#29774D

NEEDLE BAR BUSHING
#80673B (#80673E)

NEEDLE BAR BUSHING, LOWER
#80273A (#80673D)
(#80673A)

NEEDLE BAR GUARD
#80673C (#80673CB)

NEEDLE BAR CONNECTION TENSION FERRULE
#HA58D 7/32" Hole

NEEDLE BAR CONNECTION TENSION FERRULE
#HA58C 13/32" Hole

NEEDLE BAR CONNECTION TENSION POST
#80046

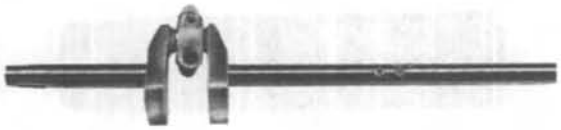
NEEDLE BAR LINK
#HA54A

NEEDLE LEVER
#80615

NEEDLE BAR WITH NUT
#80617

NEEDLE CLAMP NUT
#HA56

NEEDLE LEVER FORK
#80636A



MAIN SHAFT, NEW-STYLE
#80822 (#80222) (#80622)

NEEDLE LEVER SHAFT
#80643

NEEDLE LEVER BALL
#80656

NEEDLE GUARD
#80625H

NEEDLE LEVER CONNECTION BEARING, LOWER
#80652 (#80652B)

NEEDLE LEVER CONNECTION ROD UPPER BEARING ASSEMBLY
#29066L (#29066LA)

NEEDLE THREAD TAKE-UP ROLLING THREAD GUIDE ASSEMBLY
#80665D

NEEDLE THREAD TAKE-UP ROLLING THREAD GUIDE ASSEMBLY
#80665A

PRESSER BAR BUSHING, REAR (Lower)
#80262A (#80662A)
(#80662B)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PRESSER BAR
#80661 (#80661B)

PRESSER SPRING, LOWER
#80664

PRESSER SPRING, UPPER
#80663

CONNECTING ROD TUBE
#80630

LEVER LINK PIN ASSEMBLY
#51134V (#HA1286)

TUBE NUT, RIGHT THREAD
#15430D

NUT, LEFT THREAD
#15430C

NUT, LEFT THREAD
#80630C

NUT, LEFT THREAD
#269

NUT, RIGHT THREAD
#80630D

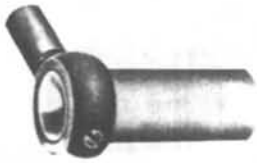
NUT
#258

ACTUATING SHOE
#80297D

FRAME NEEDLE THREAD ROLLER THREAD GUIDE ASSEMBLY
#80250

FRAME ROLLING THREAD GUIDE AXLE ASSEMBLY
#HS52B

FRAME THREAD EYELET ASSEMBLY
#AS137A



FRAME THREAD EYELET ASSEMBLY
#81256A

FRAME THREAD EYELET SUPPORT
#AS137

FRAME LOOPER THREAD GUIDE
#81252

FRAME ROLLING THREAD GUIDE ROLLER
#81093

FRAME TENSION POST FERRULE, REAR
#HA1349

FRAME TENSION POST FERRULE, FRONT
#HA1348

THROAT PLATE NEEDLE GUARD
#81225

CHAIN CUTTER KNIFE BAR
#80671

EDGE GUIDE
#81203

CLOTH PLATE EDGE GUIDE TONGUE
#81203C

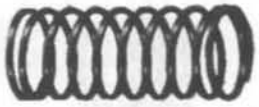
CLOTH PLATE SWINGING EXTENSION LOCKING BOLT KNOB
#80440

CLOTH PLATE BOLT SPRING
#80438

STITCH REGULATING STUD
#80696

NUT FOR STITCH REGULATING STUD
#HA18A

STITCH REGULATING STUD BUSHING
#80654



TENSION SPRING
#110-2 (Light)
#110-3 (Medium)
#110-4 (Heavy)

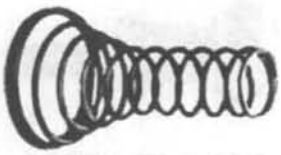
TENSION SPRING
#HS110

TENSION SPRING FERRULE
#107

TENSION REGULATING NUT
#108

TENSION POST
#HS106

STOP SCREW FOR TENSION DISC
#HS100D



TENSION SPRING
#1349A-5

TENSION DISC
#80676

TENSION DISC
#80676A

LIFTING LEVER STUD
#420

LIFTING LEVER
#80648

LIFTING LEVER SPRING
#80649

THREAD LUBRICATOR
#80698A

SHAFT OIL CUP
#80689A

SHAFT OIL CUP, RIGHT
#80690A

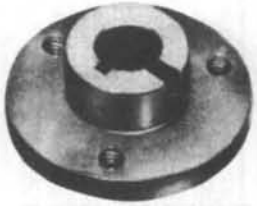
WASHER
#80670

WASHER
#69H

OIL CUP ASSEMBLY
#666-79

KEY FOR PULLEY HUB
#HA66K

PULLEY HUB LOCK WASHER
#80674



PULLEY HUB
#80621A

PULLEY RIM
#80621B (#B80621B)
(#80821B)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR MISCELLANEOUS UNION SPECIAL MACHINES

FOR Class: 2100 PORTABLE BAG CLOSURES

LOOPER
#2108

FOR Class: 14700

TONGUE
#14730F

FOR Class: 21700 PULLER

CLUTCH PLATE
#21713E

FOR Class: 21700 PULLER

SPRING
#21718A

FOR Class: 21700 PULLER

PIN
#21718B

FOR Class: 6000D

KNIFE
#60070

FOR Class: 9500

KNIFE
#9552K

FOR Class: 9900

LOOPER
#9907

ALSO AVAILABLE:
#9911 Loop Retainer

FOR Class: 9900

THROAT PLATE TONGUE
#9930M

FOR UNION SPECIAL RELIANT FUSING MACHINE

FUSE (12 Amp.)
#2801HE

SEALED BEAM BULB (6 VOLT)

SEALED BEAM BULB (6 Volt)
#21233HJ

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

SCREW ASSORTMENT PACK FOR UNION SPECIAL MACHINES

★ Contains An Assortment Of 38 Of The Most Popular Screws
★ 187 Pieces In Total

SCREW ASSORTMENT PACK
#29484

ASSORTMENT PACK CONSISTS OF THE FOLLOWING SCREWS

NUMBER	PIECES	NUMBER	PIECES
#25B	3	#91	3
#25C	5	#93	5
#25S	3	#93A	5
#25CC	3	#94	5
#28	5	#95	5
#28C	5	#96A	5
#73	5	#97	3
#73A	5	#98	5
#75A	3	#98A	5
#77S	5	#187A	5
#80	10	#376	5
#81	5	#605	3
#87	10	#605A	5
#87U	5	#22524	5
#88	10	#22525	3
#88A	3	#22561	5
#88B	5	#22574	5
#89	5	#22597	5
#90	5	#22768	5

★ All Screws Available Separately

HAVING A PROBLEM FINDING THE HOOK, BOBBIN CASE, OR BOBBIN YOU NEED? REFER TO OUR EASY-TO-USE HOOK/ BOBBIN CASE/BOBBIN CROSS-REFERENCE CHART. IT IS ON PAGES 29 THROUGH 37.

PARTS FOR WILLCOX & GIBBS
TYPE: FLATLOCK
RECOMMENDED NEEDLES: 551A, 555A, 561/1 & 561/2

LOWER KNIFE
#312-870-001 (#3543) Regular
#312-870-002 (#CT3543)
Carbide Tip

UPPER KNIFE
#312-870-003 (#3544A) Regular
#312-870-004 (#CT3544A)
Carbide Tip

CHAINING PLATE
#312-800-026 (#3018)

CHAINING PLATE (Deep Finger)
#312-800-027 (#3019)

FOOT SHOE SPRING, EXTENDED TOE (Left)
#312-586-012 (#3117B)
#312-586-010 (#3117D)

FOOT SHOE SPRING, EXTENDED TOE (Right)
#312-586-013 (#3118B)
#312-586-011 (#3118D)

LOOPER HOLDER COMPLETE (Carrier)
#312-847-001 (#3302) (#3303)

"A" LOOPER
#312-810-001 (#3282)
(#3282A)

CROSS THREAD CARRIER
#312-841-002 (#3055)

LOOPER TENSION PLATE
#312-800-003 (#3346)

LOOP SPREADER
#312-817-001 (#431131)
(#3262)

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

★ Sold In Sets Only

CROSS THREAD LEVER LINK AND SCREW SET
#3065-6

PARTS FOR WILLCOX & GIBBS
TYPE: LOCKSTITCH
RECOMMENDED NEEDLES: 580 & 581

PLAIN FOOT
#312-820-056 (#78)

WRENCH & SCREWDRIVER COMBINATION
#311-880-002 (#204)

BOBBIN
#311-815-005 (#5)

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

PARTS FOR WILLCOX & GIBBS, PEGASUS

TYPE: 500 SERIES OVERLOCK MACHINES

RECOMMENDED NEEDLES:
For Single Needle Overlock: Singer Style 81 x 1 & Rimoldi Class: 27 Style 1886
For Double Needle Overlock: Singer Style 81 x 1 & 81 x 13 and Rimoldi Class: 27 Style 1886

TOP KNIFE, WIDE BLADE
(Tool Steel Knife)
#323-870-200 (#202570)

TOP KNIFE, NARROW BLADE
(Tool Steel Knife)
#323-870-201 (#202571)

TOP KNIFE, CARBIDE, WIDE BLADE
#323-870-214 (#201121A)

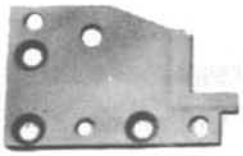
CARBIDE KNIFE
#323-870-215 (#323-870-212)
(#202893)

ALSO AVAILABLE:
#323-870-218 (#204351)
Bottom Knife, Carbide

BOTTOM KNIFE
#323-870-211 (#201127) Thin
#323-870-213 (#204161)
#323-870-210 (#202295)
#323-870-202 (#202572) Tool Steel Knife
#323-870-203 (#202573) Tool Steel Knife

MOVABLE KNIFE, CARBIDE
#323-873-011 (#303293)

UPPER KNIFE, CARBIDE (Narrow)
#323-870-005 (#202527A)



STATIONARY BLADE, CARBIDE
#323-873-003 (#303074)

CHAIN CUTTER
#323-873-200 (#202451)

CHAIN CUTTER KNIFE
#323-873-001 (#201308P)

⅛" x ⅛" (3MM x 3MM) GAUGE SET FOR Class: 515-516/IV-26 (PEGASUS U32-31)

PRESSER FOOT COMPLETE
#323-820-038 (#208501)

NEEDLE PLATE
#323-801-275 (#204294B)

MAIN FEED DOG
#323-830-314 (#323-830-069)
(#204248B) (#208063)

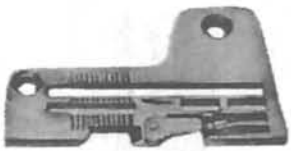
DIFFERENTIAL FEED DOG
#323-830-137 (#208215)

PRESSER FEET PARTS AVAILABLE SEPARATELY:

- #323-560-221 (#204173A) Fabric Guard
- #323-600-104 (#204496) Auxiliary Hinge Pin
- #323-600-202 (#5030) Auxiliary Spring Screw
- #323-630-235 (#5331) Auxiliary Hinge Pin Nut
- #323-633-202 (#306142) Auxiliary Hinge Pin Retaining Ring
- #323-640-226 (#204171B) Auxiliary Spring

3/16" x 3/16" (5MM x 5 MM) GAUGE SET FOR Class: 515-516/IV-26 (PEGASUS U32-70)

PRESSER FOOT COMPLETE
#323-820-257 (#204433A)



NEEDLE PLATE
#323-801-310 (#204360A)

MAIN FEED DOG
#323-830-314 (#323-830-069)
(#204248B) (#208063)

DIFFERENTIAL FEED DOG
#323-830-316 (#204250B)

3/16" x 3/16" (5MM x 5 MM) GAUGE SET FOR Class: 515-516/IV-31

PRESSER FOOT COMPLETE
#323-820-257 (#204433A)

NEEDLE PLATE
#323-801-289 (#204380)

MAIN FEED DOG
#323-830-262 (#204394)

DIFFERENTIAL FEED DOG
#323-830-261 (#204416)
#208225

1/8" x 1/8" (3MM x 3MM) GAUGE SET FOR Class: 515-516/IV-33 (PEGASUS U32-34)

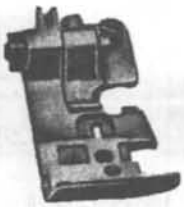
PRESSER FOOT COMPLETE
#323-820-260 (#204167B)

NEEDLE PLATE
#323-801-275 (#204294B)

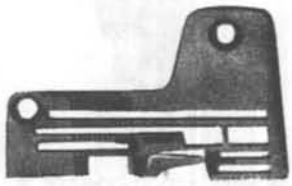
MAIN FEED DOG
#323-830-262 (#204394)

DIFFERENTIAL FEED DOG
#323-830-267 (#204408)
(#208217)

1/8" x 1/8" (3MM x 3MM) GAUGE SET FOR Class: 515-516/IV-38 (PEGASUS U32-48)



PRESSER FOOT COMPLETE
#323-820-272 (#204456)



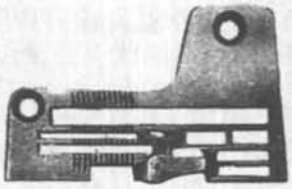
NEEDLE PLATE
#323-801-054 (#204939)

MAIN FEEDER
#323-830-061 (#204931)

DIFFERENTIAL FEEDER
#323-830-291 (#204420)

3/16" x 3/16" (5MM x 5MM) GAUGE SET FOR Class: 515-516/IV-38 (PEGASUS U32-48)

PRESSER FOOT COMPLETE
#323-820-273 (#204458)



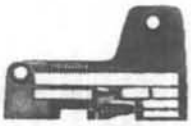
NEEDLE PLATE
#323-801-060 (#204945)

MAIN FEEDER
#323-830-063 (#204933)

DIFFERENTIAL FEEDER
#323-830-295 (#204422)

3/16" x 3/16" (5MM x 5MM) GAUGE SET FOR Class: 515-516/IV-52 (PEGASUS U32-86)

PRESSER FOOT COMPLETE
#323-820-027 (#204915)



NEEDLE PLATE
#323-801-358 (#204528)
#323-801-034 (#204700)

MAIN FEEDER
#323-830-262 (#204394)

DIFFERENTIAL FEEDER
#323-830-267 (#204408)

FOR Classes: 516/233 & 255

PRESSER FOOT COMPLETE
#323-820-036 (#208509)
3/16" x 1/8" (5MM x 3MM) For Class: 516/233

PRESSER FOOT COMPLETE
#323-820-039 (#208502) 3/16" x 1/8"
(5MM x 3MM) For Class: 516/255

ALSO AVAILABLE:
#323-820-035 (#208508) Presser Foot Complete, 1/8" x 1/8" (3MM x 3MM) For Class: 516/233

FOR W & G PEGASUS 504/IV-19 & 25

NEEDLE PLATE 5/64" (2MM)
#323-801-038 (#210616)

ALSO AVAILABLE:

#323-801-039 (#202617) Needle Plate 1/8" (3mm) For W & G 504/IV-19, 25
#323-801-048 (#205256) Needle Plate 5/64"x5/64" (2x2mm) For W & G 514/IV-20
#323-801-070 (#202702) Needle Plate 5/64"x1/8" (2x3mm) For W & G 514/IV-12
#323-801-222 (#202618) Needle Plate 5/32" (4mm) For W & G 504/IV-19, 25
#323-801-315 (#202675) Needle Plate 5/64"x5/32" (2x4mm) For W & G 514/IV-12
#323-801-343 (#205238) Needle Plate 1/4" (6mm) For W & G 504/IV-43
#323-801-344 (#205231) Needle Plate 1/8" (3mm) For W & G 504/IV-45
#323-801-355 (#202982) Needle Plate 5/64"x1/8" (2x3mm) For W & G 514/IV-42
#323-801-360 (#205239) Needle Plate 1/8" (3mm) For W & G 504/IV-47
#323-801-415 (#210786) Needle Plate For W & G 503/E5
#323-801-416 (#210787) Needle Plate 5/32" (4mm) For W & G "E" Series
#323-801-439 (#210810) Needle Plate 5/64"x5/16" (2x5mm) For W & G 512ES2, 514ES2
#323-801-480 (#210851) Needle Plate 3/16"x3/16" (5x5mm) For W & G 515E32
#210800 Needle Plate 5/32" For W & G 504M2-04

FOR Classes: 516/233 & 255

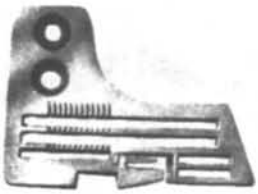
NEEDLE PLATE
#323-801-488 (#210859) 1/8" x 1/8" (3MM x 3MM) For Class: 516/255
#323-801-492 (#210863) 3/16" x 1/8" (5MM x 3MM) For Class: 516/255
#323-801-509 (#210972) 3/16" x 1/8" (5MM x 3MM) For Class: 516/233

FOR Classes: 516/233 & 255

MAIN FEED DOG
#323-830-353 (#210582) 1/8" x 1/8" (3MM x 3MM) For Class: 516/255
#323-830-367 (#211000) 3/16" x 1/8" (5MM x 3MM) For Class: 516/233

FOR Classes: 516/233 & 255

DIFFERENTIAL FEED DOG
#323-830-188 (#210498) 1/8" x 1/8" (3MM x 3MM) For Class: 516/255
#323-830-191 (#210501) 3/16" x 1/8" (5MM x 3MM) For Class: 516/255
#323-830-373 (#211011) 3/16" x 1/8" (5MM x 3MM) For Class: 516/233



NEEDLE PLATE
#323-801-064 (#205322) 3/16" (5MM)
#323-801-066 (#205324) 1/8" (3MM)
#323-801-346 (#205233) 3/16" (5MM)
#323-801-362 (#205241) 3/16"
#323-801-364 (#205243) 5/64" x 5/32" (2MM x 4MM)
#323-801-365 (#205244) 5/64" x 3/16" (2MM x 5MM)

MAIN FEED DOG
#323-830-070 (#208064)
#323-830-080 (#208074)
#323-830-082 (#208076)

ALSO AVAILABLE:
#323-830-094 (#204678A) Main Feed Dog

DIFFERENTIAL FEED DOG
#323-830-033 (#204676)
#323-830-034 (#204693)
#323-830-056 (#204679)

NEEDLE PLATE
#323-801-041 (#204731A)

AUXILIARY FEEDER
#323-830-054 (#204674)

FOR: W & G 514/IV-41

PRESSURE FOOT BODY
#323-820-014
(#205136)

FOR: W & G "E" SERIES

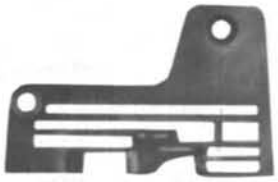
PRESSURE FOOT BODY
#323-820-019
(#201230C)

FOR: W & G E52

PRESSURE FOOT BODY
#323-820-021
(#201152E)

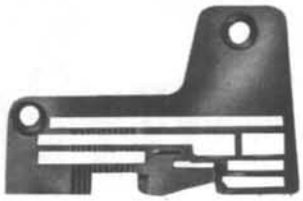
FOOT BODY
#323-820-285 (#205252) For Foot 323-820-281 For Class: 503-516/IV
#323-820-286 (#202799) For Foot 323-820-281 For Class: 503-516/IV

FOR Class: 515/IV31



THROAT PLATE
#323-801-283 (#204374)

FOR Class: 515/IV31



THROAT PLATE
#323-801-285 (#204376)

FOR Class: 515/IV31

AUXILIARY FEED DOG
#323-830-092 (#208095)

FOR Classes: 512 & 514

FOOT
#205135

TAPING FOOT
#205314

ALSO AVAILABLE:
#323-643-001 Presser Foot Spring

FOOT SPRING
#323-640-022 (#208529)
For Class: 515-4

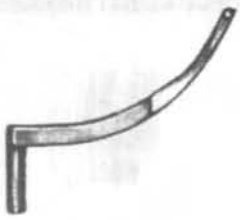
ALSO AVAILABLE:
#323-600-026 (#2521) Presser Foot Regulating Screw
#323-600-092 (#5328) Presser Foot Screw

NEEDLE BAR COMPLETE
#323-843-002 (#204878) 1/8" x 1/8" (3MM x 3MM) For Classes: 515/IV-26 & 516/IV-26 (Pegasus U32-31)

#323-843-003 (#204879) 3/16" x 3/16" (5MM x 5MM) For Classes: 515/IV-26 & 516/IV-26 (Pegasus U32-70)

PARTS AVAILABLE SEPARATELY:
#323-591-003 (#204623) Needle Bar Only
#323-591-011 (#208903) Needle Bar Only
#323-600-341 (#5292) Needle Clamp Screw
#323-843-018 (#208909) Needle Clamp Only, 1/8" x 1/8" (3MM x 3MM)
#323-843-019 (#208910) Needle Clamp Only, 3/16" x 3/16" (5MM x 5MM)

RIGHT LOOPER
#323-810-008 (#204663) (#7) (Mock Safety) (Size 9 To 14 Needles)
#323-810-009 (#204702) (#4) (3-Thread) (Size 13 To 16 Needles)
#323-810-010 (#204703) (#6) (3-Thread) (Size 17 To 21 Needles)



RIGHT LOOPER
#323-810-001 (#201067A)

LEFT LOOPER
#323-810-002 (#201085B)

BLIND LOOPER
#323-810-003 (#201234A)

RIGHT SPREADER
#323-810-011 (#204704) (#3) (2-Thread) (Size 13 To 16 Needles)
#323-810-012 (#204705) (#5) (2-Thread) (Size 17 To 21 Needles)

LOWER LOOPER
#323-810-018 (#210354) For Class: 504E56
#323-810-019 (#210356) For Class: 515E32

CHAIN STITCH LOOPER
#323-810-020 (#210357) For Class: 515E32

UPPER LOOPER
#323-810-021 (#210358) (#2) (For Low Throw) For Class: 504E56
#323-810-022 (#210359) (#4) (Size 9 To 16 Needles) For Class: 504E56
#323-810-023 (#210360) (#6) For Class: 514E56
#323-810-025 (#210364) (#22) For Class: 515E32
#323-810-026 (#210365) (#24) (3-Thread) (Size 17 To 21 Needles) For Class: 515E32
#323-810-027 (#210366) (#26) For Class: 515E32
#323-810-028 (#210367) (#28) For Class: 515E32
#323-810-031 (#210729) (#30) For Class: 514E52
#323-810-032 (#210730) (#32) For Class: 514E52

ALSO AVAILABLE:
#277010 Upper Looper F/500 Series
#277015 Lower Looper F/500 Series

RIGHT LOOPER
#323-810-211 (#202874) (#1) (3-Thread)
#323-810-214 (#202872) (#3)
#323-810-227 (#204963) (#8) (Mock Safety)

LEFT LOOPER
#323-810-212 (#202861)

LOOPER, LEFT
#202408

LOOPER
#212092

LOOPER, RIGHT
#206097A

CHAIN STITCH LOOPER
(5MM Gauge)
#323-810-219 (#204431)

ALSO AVAILABLE:
#323-810-217 (#204314A) 401 Looper (Narrow Gauge) (Also For 401-03 x 100)

LOOPER
#208360 Pegasus Class: 401/02

LEFT LOOPER
#323-810-216 (#204072)

RIGHT SPREADER (2-Thread)
(#1)
#323-810-215 (#204278) (Size 9 To 12 Needles) For Class: 515

RIGHT LOOPER (3-Thread) (#2)
#323-810-218 (#204062) (Size 9 To 12 Needles) For Class: 516

FOR W & G 515E32-450

UPPER LOOPER #38
#211719

SPREADER ("E" Series)
#323-817-002 (#210363)

RIGHT LOOPER
#325-810-001 (#206097) For Pegasus Classes: 41 & 61

FOR Class: 516E32

UPPER LOOPER
#323-810-033

RIGHT LOOPER
(For Woolen Yarn)
#323-810-231 (#204990)
For Class: 500-4

LEFT LOOPER (For Woolen Yarn)
#323-810-232 (#204991)
For Class: 500-4

SPREADER #2
#202842 For Class: 503/11

FOR Class: 500

LOOPER
#257550-91

FOR Class: 515

OVERLOCK FRONT
NEEDLE GUARD
#210275A

FOR Class: 515

OVERLOCK REAR
NEEDLE GUARD
#210276

FOR Class: 515

NEEDLE GUARD
(FRONT)
#210278

FOR Class: 515

NEEDLE GUARD
(REAR)
#210279

NEEDLE GUARD, FRONT
#323-561-009 (#204634)
#323-561-011 (#204659)

NEEDLE GUARD, REAR
#323-561-010 (#204635)
#323-561-012 (#204660)

NEEDLE GUARD, REAR
#323-561-220 (#204522) For Class: 515-516-4
#323-561-219 (#204521)
For Class: 515-516-4

NEEDLE GUARD (5MM)
#323-863-041 (#210508)
#323-863-039 (#210506)

NEEDLE GUARD, REAR
#323-561-013 (#204781)

FOR Class: 516E32

FRONT NEEDLE GUARD
#323-561-052
(#210275A)

NEEDLE GUARD, FRONT
#323-561-014 (#204782)

FOR W & G 514/IV-42

CHAIN-OFF FINGER
#323-863-215
(#201396B)

FINGER
#323-863-007 (#201224B)

FABRIC GUARD
#323-854-200 (#201265B)
For Class: 503-516/IV
#323-560-045 (#208531)
For Class: 516-4
#323-560-054 (#208532)
For Class: 516

FEED BAR LIFTING BLOCK
(Split Type)
#323-750-003 (#204810)
For Class: 503-516/IV

NEEDLE BAR BUSHING, UPPER
#323-676-025 (#204625A)
For Class: 503-516/IV

NEEDLE BAR BUSHING, LOWER
323-676-263 (#204627A)
For Class: 503-516/IV

NEEDLE CLAMP NUT
#323-630-213 (#3119)
For Class: 503-516/IV

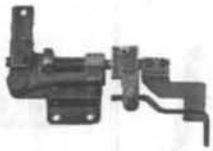
LOOPER KNIFE CLAMP STUD
#323-600-331 (#204162)

LOOPER THREAD TAKE-UP
EYELET
#323-860-215 (#204324)

UPPER LOOPER THREAD GUIDE
#323-851-042 (#210350)

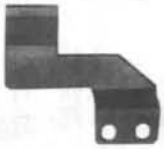
LOWER LOOPER THREAD GUIDE
#323-860-010 (#210347)

LOOPER THREAD TAKE-UP
EYELET
#323-860-011 (#210303)



SHIRRING ATTACHMENT, COMPLETE
#323-900-215 (#204670)

ALSO AVAILABLE:
#323-900-014 (#204882) Shirring Attachment, Complete For Class: 504/514/IV



SHIRRING BLADE
#323-875-001 (#205137)

ALSO AVAILABLE:
#323-875-200 (#205064)
Shirring Blade

UPPER LOOPER THREAD
TAKE-UP
#323-866-022 (#210351)

LOWER LOOPER THREAD
TAKE-UP
#323-866-019 (#210348)

LOOPER THREAD GUIDE, FRONT
#323-851-040 (#210311)

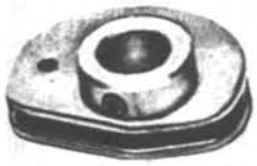
NEEDLE THREAD TAKE-UP
#323-866-214 (#202706A)

NEEDLE THREAD RETAINING
SPRING
#209068 For Class: 500-4

RIGHT NEEDLE THREAD EYELET
#323-860-200 (#201048A)

EYELET
#198205

NEEDLE THREAD GUIDE WIRE
#323-851-212 (#204235)



LOOPER THREAD TAKE-UP
#323-866-213 (#204095A)

NEEDLE THREAD RETAINER
#323-686-016 (#210749)

BRACKET
#323-740-085 (#210260)

NEEDLE THREAD GUIDE (Left)
#323-851-030 (#210086)

NEEDLE THREAD GUIDE (Right)
#323-851-032 (#210089)

THREAD GUIDE BAR
#323-851-029 (#210036)

PRESSER FOOT HOLDER COMPLETE
#323-685-242 (#204327A)

NUT
#323-630-001

LINK
#323-730-004 (#201165)

EYELET ("E" Series)
#323-860-214 (#201439A)

LOOPER THREAD PICK-UP GUIDE
#323-850-246 (#204096)

NEEDLE THREAD RETAINER GUIDE SPACER
#323-850-021 (#202495)

FOR Class: 503-516/IV

CRANK
#208273

SCREW NUT
#323-630-003 (#3091)

ALSO AVAILABLE:
#323-615-211 (#167066)
Knife Washer
#323-630-202 Nut

WASHER
#323-615-221 (#204023)

TENSION SPRING, LIGHT
#323-642-002 (#201068)
For Class: 503-516/IV (Pegasus U32)

TENSION SPRING, HEAVY
#323-642-001 (#201037)
For Class: 503-516/IV (Pegasus U32)

FOR Class: 504-4

TENSION ADJ. NUT
#208447

FOR Class: 504-4

TENSION BUSHING
#208448

FOR Class: 504/IV

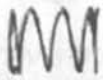
TENSION DISC
#323-613-002 (#210319)

TENSION DISC
#137108

JOINT
#200136

NUT
#4803

RETAINER GUIDE
#323-850-221 (#200041G)
For Class: 503-516

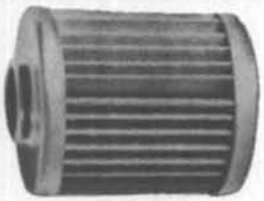


RETAINER SPRING
#323-640-203 (#200205)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

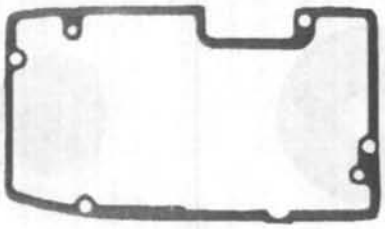
THREADING WIRE
#323-660-200 (#153)

OIL TUBE
#323-639-036 (#200140A)

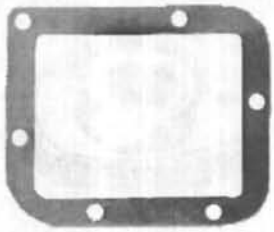


OIL CLEANER
#325-655-001 (#206233)

THREAD TUBE
#323-639-002 (#201091)

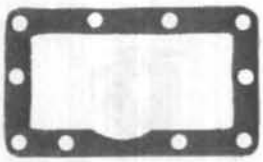


OIL PAN GASKET
#323-663-206 (#204201)

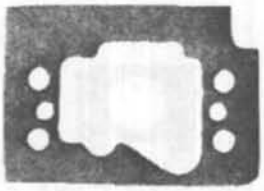


MACHINE BED COVER GASKET
#323-663-208 (#204209)

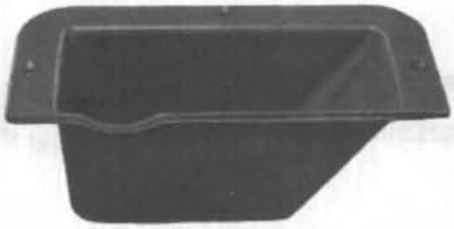
BED PLATE GASKET
#323-663-010 (#204851)



MACHINE ARM (Right) COVER PLATE GASKET
#323-663-209 (#204211)



MACHINE ARM (Right) OIL SEAL GASKET
#323-663-207 (#204251)



WASTE CHUTE DROP
#323-740-062 (#205470)

CHIP CHUTE (Clip Chute) (Bottom)
#323-774-003 (#205469)

CHIP CHUTE (Clip Chute) (Top)
#323-774-002 (#205468)

EDGE GUIDE COMPLETE
#323-850-256 (#204449)

EYE GUARD, COMPLETE
#323-561-033 (#205688)

NEEDLE WRENCH
#323-885-200 (#179PEG)

NEW STYLE THREAD STAND

PARTS AVAILABLE SEPARATELY:
#323-505-009 Thread Stand Base
#323-630-019 Spool Pin Nut
#323-630-021 Thread Guide Wire Lock Nut
#323-685-014 Thread Guide Wire Holder
#323-740-034 Thread Guide Bar Rod Bracket Complete
#323-750-006 Thread Guide Rod Retaining Block Complete
#323-851-020 Thread Guide Wire (Short)
#323-851-021 (#235) Thread Guide Wire (Long)

THREAD STAND COMPLETE
3 Spool Stand: **#486C9C (#486C91) (#323-940-007) (#323-940-205)**
4 Spool Stand: **#486B9C (#486B91) (#323-940-008) (#323-940-206)**
5 Spool Stand: **#486A9C (#486A91) (#323-940-009) (#323-940-207)**
6 Spool Stand: **#486-9CC (#486-91) (#323-940-010) (#323-940-208)**

MACHINE ISOLATING RUBBER
#323-945-202 (#202691)
3 Or 4 Used

MACHINE REST BOARD ISOLATING RUBBER (Lower)
#323-945-208 (#202693A)
4 Used

MACHINE BASE CUSHION PLUG
#323-945-209 (#202761)
(#323-627-202)
(#323-627-203) 4 Used

MOUNTING PLATE CUSHION PLUG
#323-627-204 (#202765)
4 Used

TWEEZERS
#323-886-001 (#131PEG)

FOR Class: KSE

CHAIN CUTTER COMPLETE
#301148 (#301122Y)

ALSO AVAILABLE:
#301006 Stationary Knife Carbide
#301008 Moveable Knife Carbide

FOR Class: KSL-322

MOVABLE KNIFE (CARBIDE)
#303360

STATIONARY KNIFE (CARBIDE)
#303363

PARTS FOR WILLCOX & GIBBS, PEGASUS

E 500 SERIES
ETS 500 SERIES
EXT 500 SERIES

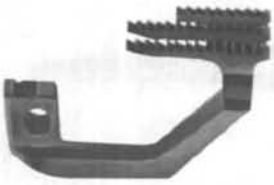
FOR Classes: 512E52 & 514E52

NEEDLE PLATE
#323-801-438 (#210809)

FOR Class: 515E32

NEEDLE PLATE
#210868

FOR Class: 515/E32



DIFFERENTIAL FEED DOG
#323-830-171 (#210445)

FOR Class: 512/E56

MAIN FEED DOG
#323-830-340 (#210575)

FOR Class: 500E

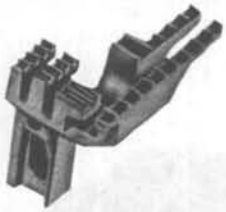
NEEDLE HOLDER
#210273 1/8"x1/8"
#210274 3/16"x3/16"

FOR Classes: E51 & E52

NEEDLE HOLDER 2MM
#211360

NEEDLE CLAMP
#211358

FOR Class: E32



MAIN FEED DOG
#208070

FOR Class: E32

DIFFERENTIAL FEED DOG
#208223

FOR Class: 503/E51

LOOPER
#213105

FOR Class: 503/E52

LOOPER
#212644

FOR Class: 503/E56

DIFFERENTIAL FEED DOG
#323-830-169 (#210443)

FOR Class: 515/E32

MAIN FEED DOG
#323-830-352 (#210581)

FOR Class: 515/E32

SPREADER #21
#210512P

FOR Class: 515E32

UPPER SPREADER #23
#210513

FOR Class: 515/E32

DIFFERENTIAL FEED DOG
#323-830-184 (#210494)

FOR Class: 515E

DIFFERENTIAL FEEDER
SHIRRING
#210959PEG

FOR Class: 515E32

UPPER SPREADER #29
#211845

FOR Class: Ext. Series

LOWER LOOPER
#277016 (#277016A)

FOR Class: 515E

MAIN FEEDER SHIRRING
#210996

FOR Class: ETS32

TOP FEED DOG
#212064BF

FOR Class: Ext. Series

UPPER LOOPER
#277019

FOR Class: E32

UPPER KNIFE, CARBIDE
#323-870-033 (#205607)

FOR Class: ETS32

TOP FEED DOG
#212699-13F

FOR Class: 515/E32

FOOT (TRACTOR)
#323-820-053 (#208955)

FOR Class: E51

LOWER KNIFE
#213108

FOR Classes: E32 & E52

BOTTOM KNIFE
#208393

FOR Class: E32

LOWER KNIFE
#323-870-034 (#205609)

FOR Class: 2000 MAUSER

TOP KNIFE
#210755

FOR Classes: E52 & E56

LOWER KNIFE HOLDER
#210179

FOR Class: E32

LOWER KNIFE HOLDER
#210316

FOR Classes: E52 & E56

LOWER KNIFE CLAMP
#210184

FOR Class: E32

UPPER KNIFE CLAMP
#210178

FOR Class: E32

WIPER
#350058

FOR "E" SERIES

DIFFERENTIAL FEED CRANK
#210152

FOR Class: E52

BRACKET
#208525B (#208525)

FOR Class: 515/E32

NEEDLE GUARD
#323-561-054 (#210724)

FOR Class: 515/E32

NEEDLE GUARD FINGER
#323-863-040 (#210507)

FOR Class: 515E

NEEDLE THREAD
TENSION GUIDE
#210750

FOR Class: 515/E32

FOOT SPRING
#210341

FOR "E" SERIES

UNCURLER
#210584

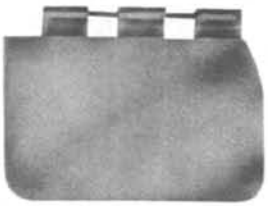
FOR Class: 504E52

FOOT FLAT SPRING
#201156

FOR Class: E32

LATCH SPRING
#210946

FOR Classes: E32 & E52



EYE GUARD (ONLY)
#205685

FOR Class: 504E

BLIND HEMMER ATTACHMENT
#323-900-075 (#210691)

PARTS FOR WILLCOX & GIBBS, PEGASUS

CLASS W500 SERIES
CLASS W600 SERIES
CLASS W700 SERIES

FOR Class: W562-01

NEEDLE PLATE
#257018-B64

FOR Class: W562-01

MAIN FEEDER
#257207-16F

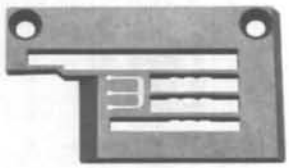
FOR Class: W562-01

DIFFERENTIAL FEEDER
#257259-16F

FOR Classes: W562-01 & W664-01

PRESSER FOOT
#257301-A64

FOR Classes: W562-02 & W664-02



NEEDLE PLATE
#257033-B64

FOR Classes: W562-02 & W664-02

MAIN FEEDER
#257216-16F

FOR Classes: W562-01, 02, 05, & W664-01, 02

NEEDLE CLAMP
#257518-64

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Classes: W562-02 & W664-02

DIFFERENTIAL FEEDER
#257262-16F

FOR Classes: W562-02 & W664-02

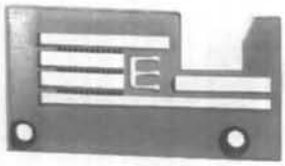
PRESSER FOOT
#257321-A64

FOR Classes: W561, W562 & W664

ADJACENT COVER SEAMING FOOT
#257404-56 (#257400-56)
7/32 (5.6mm)
#257404-64 (#257400-64)
1/4 (6.4mm)

ALSO AVAILABLE:
#528B-G Guide Only
#528B-SC Screw
#528B-SP Spring

FOR Class: W562-05



NEEDLE PLATE
#257053-B64

FOR Class: W562-05

MAIN FEEDER
#257222-16F

FOR Class: W562

LOOPER
#257550

FOR Class: W664

LOOPER
#257566

FOR Class: W562-05

DIFFERENTIAL FEEDER
#257268-16F

FOR Class: W562-05

PRESSER FOOT
#257331-A64

FOR Classes: W664 & W762

SPREADER
#257565

FOR Classes: W562, 662, 762 & UT434

SPREADER
#257565A

FOR Class: W664-01

MAIN FEEDER
#257243-16F

FOR Class: W664-01

DIFFERENTIAL FEEDER
#257290-16F

FOR Class: W664

UPPER KNIFE
UT DEVICE
#350218

FOR Class: W664

LOWER KNIFE
UT DEVICE
#350220

FOR Class: W664-02

MAIN FEEDER
#257246-16F

FOR Class: W664-02

DIFFERENTIAL FEEDER
#257293-16F

FOR Class: W562

TOP KNIFE
#306394

FOR Class: W664

THREAD GUIDE
#253548

FOR Class: W664

THREAD SUPPORT
#253599

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR WILLCOX & GIBBS

TYPE: SUPERLOCK

RECOMMENDED NEEDLES:

Generally: 576 (276)

For Safety Stitch: 578 (278)

WIDE LOWER KNIFE
#313-870-002 (#D-119-7)
Regular
#CTD-119-7 Carbide Tip

WIDE UPPER KNIFE
#313-870-006 (#D-110-8)
Regular
#CTD-110-8 Carbide Tip

NARROW LOWER KNIFE
#D-119-10 Regular
#CTD-119-10 Carbide Tip

NARROW UPPER KNIFE
#313-870-003 (#D-110-10)
Regular
#CTD-110-10 Carbide Tip

LOWER (Safety Stitch) KNIFE
WITH CARBIDE TIP
#313-870-005 (#CT441031)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR INTERMITTENT SHIRRING

FOOT COMPLETE
#313-820-037 (#182017)

PARTS AVAILABLE SEPARATELY:
#313-600-124 (#4341) Screw
#313-643-008 (#D-280-S-1) Spring

FOR INTERMITTENT SHIRRING

THROAT PLATE
#313-801-036 (#D-250-39)

THROAT PLATE
#313-801-037 (#D-250-40)

FEED DOG (Rear)
#313-830-026 (#D-260-29)

FEED DOG (Front)
#313-830-022 (#D-270-23)

FOR SEAMING AND CLOSING

THROAT PLATE
#313-801-032 (#D-250-26)

THROAT PLATE
#D-250-17A/B

FEED DOG (Front)
#313-830-037 (#D-270-16)

FEED DOG (Rear)
#313-830-014 (#D-260-15)

FOR SEAMING AND CLOSING

THROAT PLATE
#313-801-027 (#D-250-27)

FEED DOG
#313-830-048 (#182038)

FEED DOG (Rear)
#313-830-018 (#182039)

LOOPER
#313-810-003 (#D60-2)

LOOPER
#313-810-010 (#D60-3)

LOOPER
#313-810-001 (#D80-4)

LOOPER
#313-810-012 (#442001)

SHIRRING BLADE
#313-875-002 (#183007)

FOOT CARRIER SPRING
#313-643-002 (#181016)

If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index. The Item May Be Listed Elsewhere!

PARTS FOR WILLCOX & GIBBS (PEGASUS) UT DEVICE

#1206PEG Screw
#7007 Screw
#7018PEG Screw
#7071 Screw
#7134 Screw
#7135 Screw
#7136 Screw
#7137 Screw
#240254 Washer
#240255 Spring
#350200 Screw
#350210 Lower Knife Holder
#350221 Flat Spring
#350222 Washer
#350224 Thread Guide
#350228 Spring

POPULAR SCREWS FOR WILLCOX & GIBBS MACHINES:

#313-600-043 (#4037) Screw
#313-600-124 (#4341) Screw
#323-600-011 Lower Knife Holder Screw
#323-600-012 Needle Bar Bushing Screw
#323-600-021 Needle Guard Screw
#323-600-026 (#2521) Presser Foot Regulating Screw
#323-600-029 Feed Eccentric Liner Spring Plate Screw
#323-600-035 Screw
#323-600-039 Looper Thread Guide Screw
#323-600-044 Knife Screw
#323-600-046 Needle Bar Connecting Bracket Screw
#323-600-050 (#5089) Chaining-Off Finger Screw
#323-600-051 (#1231) Fabric Guide Screw
#323-600-057 (#5117) Lower Knife Holder Spring Seat Screw
#323-600-060 Differential Feed Regulating Lever Screw
#323-600-072 Top Cover Screw
#323-600-075 (#1732) Needle Plate Screw
#5373 Screw

POPULAR SCREWS FOR WILLCOX & GIBBS MACHINES (CONTINUED):

#323-600-087 (#5141) Screw
#323-600-092 Foot Screw
#323-600-128 Needle Guard Bracket Screw
#323-600-200 (#1156) Looper Drive Connecting Guide Screw
#323-600-209 (#5214) Presser Arm Screw
#323-600-250 (#5025) Screw
#323-600-251) (#5022) Stationary Blade Screw
#323-600-257 (#5091) Needle Plate Support Screw
#323-600-259 (#2902) Left Looper Thread Take-Up Screw
#323-600-296 (#5233) Upper Knife Drive Connecting Cap Screw
#323-600-300 (#5299) Needle Thread Take-Up Screw
#323-600-302 (#5227) Needle Guard Front Screw
#323-600-307 (#5077) Presser Bar Guide Screw
#323-600-366 (#5346) Screw
#323-600-390 (#5492) Needle Guard Screw
#323-600-394 (#5484-HC) (#5484) Eccentric Screw

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR YAMATO
SERIES: AZ-8000

FOR Class: AZ-8000

NEEDLE PLATE
#2108007

FOR Class: AZ-8000

DIFFERENTIAL FEEDER
#2109005

FOR Class: AZ-8000

MAIN FEEDER
#2109006

FOR Class: AZ-8000

AUXILIARY FEEDER
#2109052

FOR Class: AZ-8000

PLATE
#2108013

FOR Class: AZ-8000

FEEDER
#3209000

FOR Class: AZ-8000

FEEDER
#3209001

FOR Class: AZ-8000

DIFFERENTIAL FEED DOG
#2109000

FOR Class: AZ-8000

MAIN FEED DOG
#2109001

FOR Class: AZ-8000

UPPER KNIFE
#0020496 (#20496)

FOR Class: AZ-8000

LOWER KNIFE
#2100167

FOR Class: AZ-8000

UPPER KNIFE
#3100512

FOR Class: AZ-8000

LOWER KNIFE
#3100513

FOR Class: AZ-8000

CUTTING KNIFE
#23184

FOR Class: AZ-8000

UPPER LOOPER
#2109301 For Needle Sizes: 9-12
#2109303 For Needle Sizes: 13-16

FOR Class: AZ-8000

MOCK SAFETY UPPER LOOPER
#2109304 For Needle Sizes: 9-12
#2109305 For Needle Sizes: 13-16

FOR Class: AZ-8000

LOWER LOOPER
#2109300

FOR Class: AZ-8000

CHAINSTITCH LOOPER
#2109302 (401 Stitch)

FOR Class: AZ-8000

NEEDLE BAR
#2100123 (2100141)

FOR Class: AZ-8000

NEEDLE GUARD (FRONT)
#2109200

FOR Class: AZ-8000

NEEDLE GUARD
#2109201

FOR Class: AZ-8000

NEEDLE THREAD PULL-OFF
#2100068 (2100519)

FOR Class: AZ-8000

NEEDLE THREAD EYELET (LARGE)
#2100072

FOR Class: AZ-8000

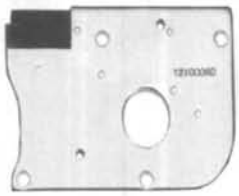
PRESSER ARM
#2100188

FOR Class: AZ-8000

RELEASE LEVER SPRING
#2100187

FOR Class: AZ-8000

HOLDER SPRING
#33711



LOOPER HOLDER COVER
#2100060

PARTS FOR YAMATO
SERIES: AZ8003, AZ8020, AZ8400, AZ8403, AZ8500, AZ8600 & AZF8600

UPPER LOOPER
#2109320 For Class: AZ-8003
#2109324 For Class: AZ-8003
#2109322 For Class: AZ-8020

FOR Class: AZ8400

BOTTOM KNIFE
#2110305

FOR Class: AZ8400

UPPER KNIFE HOLDER
#2100350

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR Class: AZ-8403

PLATE (2-ROW)
#2118010

ALSO AVAILABLE:
PLATE (3-ROW)
#2118011

FOR Class: AZ8500

SPRING
#2100420

FOR Class: AZF8600

THROAT PLATE (C5)
#2128602

FOR Class: AZ/AZF8600

DIFFERENTIAL FEEDER (C5)
#2109083

FOR Class: AZ/AZF8600

AUXILIARY FEEDER (C5)
#2109082

FOR Class: AZ/AZF8600

MAIN FEEDER (C5)
#2109081

FOR Class: AZ/AZF8600

TOP KNIFE CARBIDE
#2121107

FOR Class: AZ/AZF8600

BOTTOM KNIFE
#2121111

FOR Class: AZ/AZF8600

UPPER LOOPER
#2109343

FOR Class: AZ/AZF8600

CHAIN LOOPER
#2109335

FOR Class: AZ/AZF8600

LOWER LOOPER
#2109334

FOR Class: AZF8600

NEEDLE GUARD
(FRONT)
#2129200

FOR Class: AZF8600

NEEDLE GUARD
(FRONT)
#2109211

FOR Class: AZF8600

NEEDLE GUARD
(REAR)
#2109214

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

PARTS FOR YAMATO

SERIES: DCZ-200, 400, ETC. OVERLOCK

RECOMMENDED NEEDLES:

For Series 200: Singer Style 81 x 1 & Rimoldi Class: 27 Style 1886

For Series 400: Union Special Style 154G

TOP CARBIDE KNIFE
#32914 For Class: DCZ-200

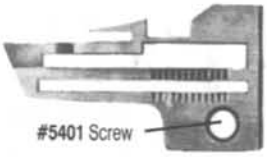
TOP KNIFE
#37514 For Class: DCZ-200

BOTTOM KNIFE
#30421 For Class: DCZ-200

CHAIN CUTTING KNIFE
#32706 For Class: DCZ-200

ALSO AVAILABLE:
#4404 Screw For Knife

FOR SERIES: DCZ-200



THROAT PLATE
#32671 Narrow Tongue (D1)
#32672 Medium Tongue (D2)
#32673 Wide Tongue (D3)

FOR SERIES: DCZ-200

MAIN FEED DOG
#33814 (#32882) Medium
#33818 (#32886) Coarse

FOR SERIES: DCZ-200

DIFFERENTIAL FEED DOG
#33813 (#32881) Medium
#33817 (#32885) Coarse

FOR Classes: DCZ-200, 201, 205, 206, 400

THROAT PLATE (D2)
#32667

FOR Classes: DCZ-200, 201, 205, 206, 400

MAIN FEED DOG (Long)
#32878

FOR Classes: DCZ-200, 201, 205, 206, 400

DIFFERENTIAL FEED DOG (Long)
#33812 (#32877)

UPPER KNIFE CLAMP
#32913 For Classes: DCZ-200 & 400

LOWER LOOPER
#32790 (#34392) (#32415)
(#34393) For Class: DCZ-200

UPPER LOOPER
#32539 For Class: DCZ-202

UPPER LOOPER
#32810 For Class: DCZ-220

UPPER LOOPER
#33610 For Class: DCZ-220-D1

UPPER LOOPER
#32811 For Class: DCZ-221-D1

UPPER LOOPER
#32540 For Class: DCZ-223

LOOPER THREAD TENSION SPRING
#32952 For Class: DCZ-200

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

SHIRRING ATTACHMENTS FOR Class: DCZ200

WIDE GAUGE – COMPLETE
#33391

NARROW GAUGE – COMPLETE
#33403

PARTS AVAILABLE SEPARATELY
#33401 Shirring Blade
#33404 Shirring Blade
#7405 Screw

GAUGE PARTS TO BE USED WITH SHIRRING ATTACHMENTS

WIDE GAUGE	NARROW GAUGE
#33300 Foot	**#33312** Foot
#33541 Plate	**#33545** Plate
#33307 Differential Feeder	**#33315** Differential Feeder
#33308 Main Feeder	**#33557** Main Feeder
#33558 Auxiliary Feeder	**#35264** Auxiliary Feeder

THREAD TENSION SPRING RETAINER
#37635 For Class: DCZ-400

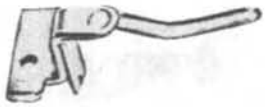
TENSION DISC
#31111

LOOPER SET SCREW
#3638

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

EYELET
#32955 Looper Thread Eyelet, Right For Class: DCZ-400
#32958 Looper Thread Eyelet, Left For Class: DCZ-400
#32960 (#36233) Lower Looper Thread Eyelet For Class: DCZ-400
#34222 Needle Thread Eyelet For Class: DCZ-400
#34228 Looper Thread Pull-Off, Left For Class: DCZ-400

LOOPER THREAD PULL-OFF, RIGHT
#34224 For Class: DCZ-200



NEEDLE BAR THREAD RETAINER BRACKET
#32423 For Class: DCZ-200

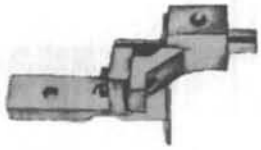
PRESSER FOOT CHAIN SHIELD
#32746 For Class: DCZ-400

NEEDLE BAR THREAD RETAINER PLATE
#32425 For Class: DCZ-200

NEEDLE BAR THREAD RETAINER SPRING
#32426 For Class: DCZ-200

NEEDLE GUARD (Rear)
#34058

NEEDLE GUARD
#32655 For Class: DCZ-200



EDGE GUIDE, COMPLETE
#37948 For Class: DCZ-200

ALSO AVAILABLE:
#33751N/S New Style

ADJUSTABLE SWING EDGE GUIDE, COMPLETE
#33751 For Class: DCZ-200

NUT
#62 For Class: DCZ-200

FOOT PEDAL
#37907

NEEDLE WRENCH
#37919 For Classes: DCZ-200 & 400

PARTS FOR YAMATO

SERIES: DCZ-300 HIGH SPEED AND Z3000, Z5000 & Z6000 SUPER HIGH SPEED

RECOMMENDED NEEDLES:
For Series 300 Double Needle: Singer 81 x 1 (DC x 1) & 82 x 13 (DM x 13)
For Series Z3000 & Z6000 Double Needle: B27 (DC x 27)

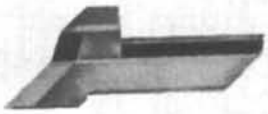
UPPER KNIFE (Carbide)
#32914 For Class: DCZ-300

UPPER KNIFE
#37514 For Class: DCZ-300

LOWER KNIFE
#30421 For Class: DCZ-300

CHAIN CUTTING KNIFE
#32706 For Class: DCZ-300

ALSO AVAILABLE:
#4404 Screw For Chain Cutting Knife



UPPER KNIFE (Carbide)
#35286 For Class: DCZ-341

LOWER KNIFE
#35285 For Class: DCZ-341

TRIMMING KNIFE
#33574 For Class: Z3000

UPPER TRIMMING KNIFE (Carbide)
#33590 For Class: Z3000

UPPER KNIFE (Flat)
#20496 For Class: 25000

LOWER KNIFE
#23582 For Class: 25000

UPPER KNIFE
#20491 For Class: Z6000

UPPER KNIFE (Flat Type)
#20496 For Class: Z6000

LOWER KNIFE
#22195 For Class: Z6000

THREAD CHAIN CUTTING KNIFE
#20271 For Class: Z6000

5 THREAD, HEAVY DUTY GAUGE SET FOR Classes: DCZ-341

THROAT PLATE
#35334
#35333

MAIN FEED DOG
#35331

DIFFERENTIAL FEED DOG
#35335

AUXILIARY FEED DOG
#35264

¼" NARROW, ⅛" x ⅛" GAUGE SET FOR Class: DCZ-361A

THROAT PLATE
#33541

THROAT PLATE
#33084 For Use With Main & Differential Feed Dogs

MAIN FEED DOG
(8 Stitch Per Inch)
#33825 (#33173)

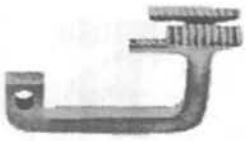
DIFFERENTIAL FEED DOG
(8 Stitch Per Inch)
#33824 (#33171)

AUXILIARY FEED DOG
(8 Stitch Per Inch)
#33544

⅜" WIDE, 3/16" x 3/16" GAUGE SET FOR Class: DCZ-361C

THROAT PLATE
#33545

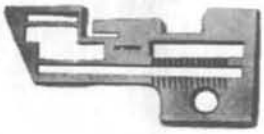
MAIN FEED DOG
(8 Stitch Per Inch)
#33829



DIFFERENTIAL FEED DOG
(8 Stitch Per Inch)
#33828

AUXILIARY FEED DOG
(8 Stitch Per Inch)
#33328

GAUGE SET FOR SHIRRING (NARROW) FOR Classes: DCZ-365A, 366A & 367A



THROAT PLATE
#33541

MAIN FEED DOG
#33308

DIFFERENTIAL FEED DOG
#33307

AUXILIARY FEED DOG
#33558

GAUGE SET FOR SHIRRING (WIDE) FOR Class: DCZ-365C

THROAT PLATE
#33545

MAIN FEED DOG
#33557 (#33316)

DIFFERENTIAL FEED DOG
#33315

AUXILIARY FEED DOG
#35264

GAUGE SET FOR Class: 25025

MAIN FEED DOG
#21842

DIFFERENTIAL FEED DOG
#21847

AUXILIARY FEED DOG
#22956

FOR Class: Z-5000

STITCH PLATE (.03)
#2108001

FOR Class: Z-5000

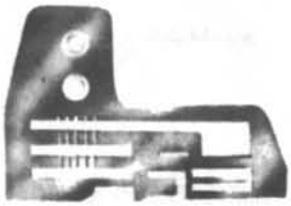
MAIN FEED DOG
#21841

FOR Class: Z-5000

DIFFERENTIAL FEED DOG
#21840

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

GAUGE SET FOR Class: Z6000-C



STITCH PLATE
#20212 For Class: Z6000-C5

MAIN FEED DOG
#20461

DIFFERENTIAL FEED DOG
#20460

AUXILIARY FEED DOG
#20462

FOR Class: Z6000

FEEDER
#20675

FOR Class: Z6000

FEEDER
#21848

PRESSER FOOT ASSEMBLY
#33537 Narrow. For Class: DCZ-361A
#33539 Wide. For Class: DCZ-361C

NEEDLE HOLDER
#38101 Narrow. For Class: DCZ-361A
#33247 Wide. For Class: DCZ-361C

ALSO AVAILABLE:
#3637 Needle Set Screw

FOOT HINGE SPRING
#33304 For Class: DCZ-300

FOOT CHIP GUARD
#33515 For Class: DCZ-300

FOOT SPRING (Large)
#33525 For Class: DCZ-300

FOOT SPRING (Small)
#33526 For Class: DCZ-300

FOOT ADJUSTING PLATE
#33529 For Class: DCZ-300

OTHER PARTS FOR FEET (NOT ILLUSTRATED)

#216 Nut For Screw #6093
#731 Foot Pin
#1226 Foot Spring Screw (Large)
#1228 Screw For Foot Chip Guard #33515
#5036 Screw For Foot Hinge Spring #33304
#6093 Screw Used With Nut #216

BOBBIN
#32829
For Class: AZ-5000

UPPER KNIFE CLAMP
#32913 For Class: DCZ-300

UPPER LOOPER
#32807 For Class: DCZ-300

LOWER LOOPER
#34392 (#32415) (#32790) (#34393) For Class: DCZ-300

FRONT LOOPER
#33059 For Class: DCZ-300

UPPER LOOPER, RIGHT
#35253 For Class: DCZ-341

DOUBLE CHAINING LOOPER
#20378 (#25046) For Classes: Z3000 & Z6000

LOWER LOOPER, LEFT
#35254 For Class: DCZ-341

UPPER LOOPER
#21700 For Class: Z6000

FRONT LOOPER
#35255 For Class: DCZ-341

LOWER LOOPER
#21701 For Class: Z6000

UPPER LOOPER
#21754 For Class: Z6100

UPPER LOOPER
#21756 For Class: Z6100

DOUBLE CHAIN LOOPER
#20577 For Class: Z6100

LOWER LOOPER
#21757 For Class: Z6100-10

SPREADER
#35287 For Class: DCZ-342

SPREADER
#32813 For Classes: DCZ-362A, C & Y

FOR Class: DCZ3000

LOOPER SCREW WRENCH
#37923

UPPER SPREADER
#21752 For Class: Z6100

FOR Class: Z6000

LOWER TRIMMING KNIFE
#20910

NEEDLE GUARD
#33086 For Class: DCZ-300

NEEDLE GUARD
#33088 For Class: DCZ-300

NEEDLE GUARD, WIDE
#33250 (#35243)
For Class: DCZ-300

NEEDLE GUARD, NARROW
#33089 For Class: DCZ-300

NEEDLE GUARD
#33087 For Class: DCZ-300

ALSO AVAILABLE:
#35241 Needle Guard, Front For Class: DCZ-341

NEEDLE GUARD
#23333

NEEDLE GUARD (Front)
#21105 For Class: 25025

NEEDLE GUARD (Rear)
#21732 For Classes: 25025 & 26000

LOOPER THREAD EYELET (Left)
#32358 For Class: DCZ-361

LOOPER THREAD EYELET (Right)
#32955 For Class: DCZ-361

LOWER LOOPER THREAD EYELET
#32960 For Class: DCZ-361

LOOPER THREAD PULL-OFF (Left)
#34228 For Class: DCZ-361

LOOPER THREAD PULL-OFF (Right)
#34224 For Class: DCZ-361

LOOPER THREAD PULL-OFF (Left)
#32959 For Class: DCZ-361

NEEDLE THREAD EYELET
#33169 For Class: DCZ-361

FRONT LOOPER THREAD EYELET (Right)
#33170 For Class: DCZ-361

FRONT LOOPER THREAD TAKE-UP EYELET
#33203 For Class: DCZ-361

FRONT LOOPER THREAD CAST-OFF PLATE
#33205

UPPER LOOPER THREAD PIPE
#21720 For Class: Z5025

LOOPER SET SCREW
#3638

NEEDLE BAR THREAD RETAINER BRACKET
#33167 For Class: DCZ-361

NEEDLE BAR THREAD RETAINER PLATE
#32425 For Class: DCZ-361

NEEDLE BAR THREAD RETAINER SPRING
#32426 For Class: DCZ-361

CHIP GUARD
#33020 For Class: DCZ-361

FEED BAR GUIDE BLOCK
#32867 For Class: DCZ-361

THREAD TENSION SPRING RETAINER
#37635 For Class: DCZ-361

THREAD TENSION SPRING CAP, SMALL
#37636 For Class: DCZ-361

NEEDLE THREAD TENSION SPRING
#30255

INTERMEDIATE LEVER
#36231 (#32717)

NUT
#306
#334

LOOPER THREAD TENSION SPRING
#32952 For Class: DCZ-361

FRONT LOOPER COLLAR WITH SCREW
#33081 For Class: DCZ-361

PARTS AVAILABLE SEPARATELY:
#1228 Screw

FOOT PEDAL
#37907 For Class: DCZ-361

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

NEEDLE WRENCH
#37919 For Class: DCZ-361

6 SPOOL THREAD STAND
#99048 For Classes: Z5000 & Z6000

ALSO AVAILABLE:
#99056 5 Spool Thread Stand
#99072 3 Spool Thread Stand
#99073 4 Spool Thread Stand

PARTS FOR MISCELLANEOUS YAMATO MACHINES

FOR Class: CB-500

LOOPER
#85168 (#85512)

FOR Classes: DCY-100 & DCZ-100

LOWER LOOPER
#37302

FOR Classes: DCY-100 & DCZ-100

UPPER LOOPER
#37301

FOR Class: DCY-104

UPPER KNIFE
#37469

FOR Class: DCY-104

LOWER KNIFE
#37472

FOR Class: DCY-104

FEED DOG
#37847

FOR Class: DCY-108

LOWER LOOPER
#37076

FOR Classes: DCY-108, 109 & 120

UPPER LOOPER
#37382 (#37832)

FOR Class: DCZ-361

FOOT HOLDER
#33303

FOR Classes: DCZ-500, 503 & 504

UPPER LOOPER
#34519

FOR Classes: DCZ-500, 503 & 504

LOWER LOOPER
#34392

FOR Class: DP2, DP3

HOOK
#75126

FOR Class: DP2, DP3

BOBBIN CASE
#75128

FOR Class: DP2, DP3

BOBBIN
#75129

FOR Class: DV-1250

LOOPER
#94480

FOR Classes: DV-1261 & DV-1400

UPPER KNIFE
#94417

FOR Class: DV-1400

LOWER KNIFE
#95399

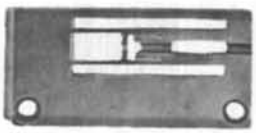
FOR Class: DW-180 2P

LOOPER
#66601

FOR Class: DW-180 2P

RETAINER
#66621

FOR Class: DW-1368 (UT27)



THROAT PLATE (Stitch Plate)
#96359

FOR Class: DW-1368 (UT27)

MAIN FEED DOG (Coarse Mesh)
#96361

FOR Class: DW-1368 (UT27)

DIFFERENTIAL FEED DOG
#96360

FOR Class: DW-1368 (UT27)

AIR WIPER
#96357

FOR Class: DW-1368 (UT27)

FABRIC GUARD
#96356

FOR Class: FD-62

STATIONARY KNIFE
#68121

FOR Class: FD-62

UPPER KNIFE
#68184

FOR Class: FD-62

LOWER KNIFE
CLAMP
#68122

FOR Class: FD-62

LOOPER
#68217

FOR Class: FD-62

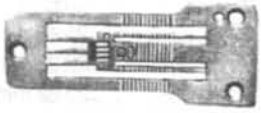


PLATE & TONGUE, COMPLETE
#68490

FOR Class: FD-62

TONGUE FOR PLATE
#68491 (#68062)

FOR Class: FD-62

KNIFE SUPPORT
#68185

FOR Class: FD-62

THREAD HOOK
#68124

FOR Class: FD-62

THREAD CARRIER
#68123

FOR Class: FD-62

PRESSER FOOT SPRING (Left)
#68157

FOR Class: FD-62

PRESSER FOOT SPRING (Right)
#68158

FOR Class: VC2600

LOOPER
#3109300

FOR Class: VC2700

ADJACENT COVER
SEAMING FOOT
7/32 (5.6mm) #94093

ALSO AVAILABLE:
#528B-G Guide #528B-SP Spring
#528B-SC Screw

FOR Class: VC2700

ADJACENT COVER
SEAMING FOOT
1/4 (6.4mm) 4DM #94094

ALSO AVAILABLE:
#528B-G Guide #528B-SP Spring
#528B-SC Screw

FOR Class: VC-3611

LOWER KNIFE
#3110038

FOR Class: VC-3845P

UPPER KNIFE
#3120150

FOR Class: Z100

THROAT PLATE
#33570

FOR Class: Z-610

PLATE
#35398

FOR Class: Z-610

PRESSER FOOT SPRING "LEFT"
#63280

FOR Class: Z-831

UPPER KNIFE, CARBIDE
#36415

FOR Class: Z-831

LOWER KNIFE
#35285

FOR Class: ZF-1500

CORNER TAB KNIFE
#14136

FOR Class: ZF-1500

THROAT PLATE
#27002

FOR Class: ZF-1500

MAIN FEED DOG
#25015

FOR Class: ZF-1500

DIFFERENTIAL FEED DOG
#27003

FOR Class: ZF-1500

AUXILIARY FEED DOG
#25017

FOR Class: ZF-1500

TOP FEED DOG
#27125

FOR Class: ZF-1500

NEEDLE GUARD (Rear)
#24169

FOR Class: ZF-1500

PRESSER FOOT SPRING
#27023

ANTI-SHOCK RUBBER
#85239

PRESSER
FOOT SPRING
#27306

CLUTCH SPRING
#95065

PARTS FOR YAMATO UT DEVICE

#100006 Nut
#110002 Screw
#110008 Screw
#110009 Screw
#110023 Screw
#110024 Screw
#110025 Screw
#110030 Screw
#110031 Screw
#110034 Screw
#130003 Screw
#130005 Screw
#170005 Screw
#170006 Screw
#190006 Screw
#3100503 Knife Guide Lever
#3100505 Knife Guide Lever Ring (L)
#3100514 Lower Knife Holder
#3100515 Upper Knife Carrier Spring
#3100516 Lower Knife Carrier Support Spring

METRIC CONVERSION TABLE

MILLIMETER TO INCH

1 mm	0.039"	20 mm	0.787"
2 mm	0.079"	21 mm	0.827"
3 mm	0.118"	22 mm	0.866"
4 mm	0.157"	23 mm	0.906"
5 mm	0.197"	24 mm	0.945"
6 mm	0.236"	25 mm	0.984"
7 mm	0.276"	26 mm	1.024"
8 mm	0.315"	27 mm	1.063"
9 mm	0.354"	28 mm	1.102"
10 mm	0.394"	29 mm	1.142"
11 mm	0.433"	30 mm	1.181"
12 mm	0.472"	40 mm	1.575"
13 mm	0.512"	50 mm	1.969"
14 mm	0.551"	60 mm	2.362"
15 mm	0.591"	70 mm	2.756"
16 mm	0.630"	80 mm	3.150"
17 mm	0.669"	90 mm	3.543"
18 mm	0.709"	100 mm	3.937"
19 mm	0.748"		

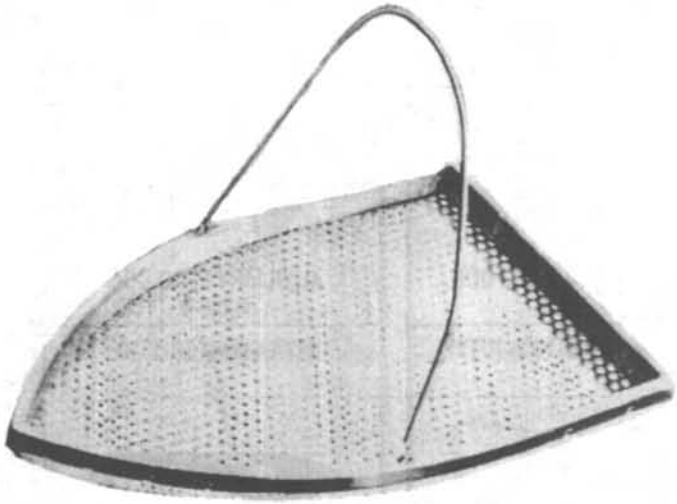
INCH TO MILLIMETER

1/64"	0.40 mm	37/64"	14.68 mm
1/32"	0.79 mm	19/32"	15.08 mm
3/64"	1.19 mm	39/64"	15.48 mm
1/16"	1.59 mm	5/8"	15.88 mm
5/64"	1.98 mm	21/32"	16.67 mm
3/32"	2.38 mm	11/16"	17.46 mm
7/64"	2.78 mm	23/32"	18.26 mm
1/8"	3.18 mm	3/4"	19.05 mm
9/64"	3.57 mm	25/32"	19.84 mm
5/32"	3.97 mm	13/16"	20.64 mm
11/64"	4.37 mm	27/32"	21.43 mm
3/16"	4.76 mm	7/8"	22.23 mm
13/64"	5.16 mm	29/32"	23.02 mm
7/32"	5.56 mm	15/16"	23.81 mm
15/64"	5.95 mm	31/32"	24.61 mm
1/4"	6.35 mm	63/64"	25.00 mm
17/64"	6.75 mm	1"	25.40 mm
9/32"	7.14 mm	1-1/8"	28.58 mm
19/64"	7.54 mm	1-1/4"	31.75 mm
5/16"	7.94 mm	1-3/8"	34.93 mm
21/64"	8.33 mm	1-1/2"	38.10 mm
11/32"	8.73 mm	1-3/4"	44.45 mm
23/64"	9.13 mm	2"	50.80 mm
3/8"	9.53 mm	2-1/4"	57.15 mm
25/64"	9.92 mm	2-1/2"	63.50 mm
13/32"	10.32 mm	2-3/4"	69.85 mm
27/64"	10.72 mm	3"	76.20 mm
7/16"	11.11 mm	3-1/4"	82.55 mm
29/64"	11.51 mm	3-1/2"	88.90 mm
15/32"	11.91 mm	3-3/4"	95.25 mm
31/64"	12.30 mm	4"	101.60 mm
1/2"	12.70 mm	4-1/4"	107.95 mm
33/64"	13.10 mm	4-1/2"	114.30 mm
17/32"	13.49 mm	4-3/4"	120.65 mm
35/64"	13.89 mm	5"	127.00 mm
9/16"	14.29 mm	6"	152.40 mm

JACOBSON MAGIC IRONING SHOES

★ No Shine—Irons Taffeta, Gabardine, Nylon And All Synthetic Materials. No Shine. No Scorch...Yes, AND ON THE RIGHT SIDE.
★ No Sticking...Presses Leather, Glazes Furs, Block Knits—Works Miracles With Rubberized Materials. The Sole Plate Of The MAGIC IRONING SHOE Is Self-Lubricating And Will Make Pressing Easier And Faster Without Gumming Your Iron With Sizing.
★ Perforated Stainless Steel Liner—Distributes The Steam Over The Entire Ironing Surface And Needs Only A Minimum Of Steam Pressure With Large Perforated Holes To Remove Lint.

★ FOR SHOE NUMBERS PLEASE REFER TO LIST BEGINNING ON THE FOLLOWING PAGE



★ EACH SHOE INDIVIDUALLY PACKED

OTHER IRONING SHOE PARTS

#SP202 Silicone Iron Rest (5" x 9½") (Illustrated)

#SH103 Ironing Spring Long

#SH105 Ironing Spring Short

#SH411 Felt Strip For Ironing Shoe

TEFLON NOSES

★ FOR CISSELL SWING-AWAY ARM

TEFLON SPOTTING NOSE
#SH220

★ FOR CISSELL BOARDS, WITH FRAME

TEFLON NOSE
#SH210

REFERENCE LIST FOR IRONING SHOES

#SH009 Ironing Shoe Only
SERIES BS6W KOREA IRON

#SH100 Ironing Shoe Only
SERIES 100 FOR
570 Reimer
770 Reimer
900 Reimer
901 Reimer
955 Reimer
957 Reimer
1155 Reimer
10 Lb. New Yorker SE 12
Steamarvel
National

#SH109 Ironing Shoe Only
SERIES SUSSMAN ELECT. ST.

#SH110 Ironing Shoe Only
SERIES AQUA STEAM FOR PM100A

#SH111 Ironing Shoe Only
SERIES AQUA STEAM (111) FOR
Aqua Steam
Automatic
Electromatic
Electro Steam
Patrick 900
6 Lb. New Yorker SE 14
Small Sure Dry Iron
Reliable
Vapomatic

#SH112 Ironing Shoe Only
SERIES SUSSMAN FOR EM90

#SH113 Ironing Shoe Only
SERIES SUSSMAN FOR PM500

#SH114 Ironing Shoe Only
SERIES SUSSMAN FOR PM100

#SH115 Ironing Shoe Only
SERIES SUSSMAN FOR PM Lite

#SH116 Ironing Shoe Only
SERIES SUSSMAN FOR Elect S

#SH117 Ironing Shoe Only
SERIES SUSSMAN FOR EMSC

#SH120 Ironing Shoe Only
SERIES LARGE ENGLISH FOR
New Yorker PB51
Superior S.O. 10
Superior S.O. 12

#SH130 Ironing Shoe Only
SERIES SMALL ENGLISH FOR New Yorker PB50

#SH140 Ironing Shoe Only
SERIES PLAVOR FOR Plavor

#SH144 Ironing Shoe Only
SERIES NEW YORKER FOR MSO 4 Lb.

#SH150 Ironing Shoe Only
SERIES RODAN FOR Rodan

#SH155 Ironing Shoe Only
SERIES 1500 FOR
1500 Reimer
1505 Reimer
1805 Reimer

#SH157 Ironing Shoe Only
SERIES 157 FOR JAJ2

#SH160 Ironing Shoe Only
SERIES GE FOR General Electric

#SH165 Ironing Shoe Only
SERIES 1000 FOR
5 Lb. New Yorker SE 12
6 Lb. New Yorker SE 12
6½ Lb. New Yorker SE 12
603 Reimer
Superior "E" (Long Spring)

#SH166 Ironing Shoe Only
SERIES CISSELL FOR
3 Lb. Cissell
6 Lb. Cissell

#SH167 Ironing Shoe Only
SERIES NEW CISSELL (222) FOR
New Style Cissell
Patrick TWF

#SH170 Ironing Shoe Only
SERIES 14 LB. CISSELL FOR 14 Lb. Cissell

#SH180 Ironing Shoe Only
SERIES 1200 FOR 1200 TV Reimer

#SH188 Ironing Shoe Only
SERIES 88 FOR
12 Lb. New Yorker SE 12
15 Lb. New Yorker SE 12
8 Lb. New Yorker SE 14
10 Lb. New Yorker SE 14
12 Lb. New Yorker SE 14
15 Lb. New Yorker SE 14
1075 Reimer
1100 Reimer
15 Lb. Aqua Steam

#SH190 Ironing Shoe Only
SERIES RSO-1 FOR Reimer RSO-1

#SH195 Ironing Shoe Only
SERIES REA-1 FOR Reimer REA-1

#SH200 Ironing Shoe Only
SERIES 200 FOR
Superior "T"
Superior "Y"
Small Dryco
American Beauty "T"
Allen
Cissell—10 Lbs.
Cissell—8 Lbs.
Schreiber & Goldberg #55
Schreiber & Goldberg #505

#SH250 Ironing Shoe Only
SERIES GEMATIC 250 FOR Gematic

#SH268 Ironing Shoe Only
SERIES ES-85-AF FOR Silver Star

#SH270 Ironing Shoe Only
SERIES VEIT FOR HD2000

#SH271 Ironing Shoe Only
SERIES VEIT FOR HN2000

#SH288 Ironing Shoe Only
SERIES NAOMOTO HSN30

#SH285 Ironing Shoe Only
SERIES GICONMES FOR GICONMES

#SH289 Ironing Shoe Only
SERIES YAMATO FOR MT15

#SH290 Ironing Shoe Only
SERIES NAOMOTO FOR Naomoto Hi-Steam

#SH291 Ironing Shoe Only
SERIES NAOMOTO FOR HYS5

#SH292 Ironing Shoe Only
SERIES NAOMOTO FOR HSN40

#SH293 Ironing Shoe Only
SERIES NAOMOTO FOR HSN400

#SH294 Ironing Shoe Only
SERIES HS410P

#SH295 Ironing Shoe Only
SERIES NAOMOTO FOR HYS6 Hi-Steam

#SH296 Ironing Shoe Only
SERIES NAOMOTO FOR HS400P Hi-Steam

#SH297 Ironing Shoe Only
SERIES NAOMOTO FOR HS300 Hi-Steam

#SH298 Ironing Shoe Only
SERIES NAOMOTO FOR HS500P Hi-Steam

#SH299 Ironing Shoe Only
SERIES SUSSMAN SUPER 4/6

#SH300 Ironing Shoe Only
SERIES 300 FOR
Superior "A"
Large Dryco
Patrick "M"

#SH311 Ironing Shoe Only
SERIES CISSELL FOR ASV400 All-Steam

#SH312 Ironing Shoe Only
SERIES CISSELL FOR MT14 All-Steam

#SH325 Ironing Shoe Only
SERIES CISSELL ACA1000

#SH333 Ironing Shoe Only
SERIES BISHOPMATIC (333) FOR New Style Bishopmatic (Dryco)
Superior "U"

#SH350 Ironing Shoe Only
SERIES HASHIMA 350

#SH360 Ironing Shoe Only
SERIES SNIDER FOR 334

#SH400 Ironing Shoe Only
SERIES 400 FOR
470 Reimer
484 Reimer
485 Reimer
486 Reimer
487 Reimer
488 Reimer
489 Reimer

#SH444 Ironing Shoe Only
SERIES S & G (444) FOR
58 Schreiber & Goldberg
508 Schreiber & Goldberg

#SH500 Ironing Shoe Only
SERIES 500 FOR
8 Lb. New Yorker SE 12
Koenig—New Style
Reimer 1000—Old Style

#SH550 Ironing Shoe Only
SERIES HASHIMA FOR HI-550P

#SH555 Ironing Shoe Only
SERIES SHELDON FOR Sheldon (555)

#SH600 Ironing Shoe Only
SERIES 600 (620TV) FOR
400 Reimer
401 Reimer
550 Reimer
551 Reimer
552 Reimer
560 Reimer
571 Reimer
600 Reimer
620 Reimer
621 Reimer
622 Reimer
623 Reimer
710 Reimer
720 Reimer
721 Reimer
722 Reimer
723 Reimer

#SH630 Ironing Shoe Only
SERIES RHEEM FOR B63

#SH635 Ironing Shoe Only
SERIES RONIS FOR GMX

#SH650 Ironing Shoe Only
SERIES 650 FOR
604 Reimer
650 Reimer
651 Reimer
654 Reimer

#SH700 Ironing Shoe Only
SERIES 700 FOR
64 Reimer
700 Reimer
704 Reimer
854 Reimer

#SH777 Ironing Shoe Only
SERIES PATRICK FOR Patrick

#SH800 Ironing Shoe Only
SERIES 800 FOR
400 TV Reimer
723 Reimer
800 Reimer
820 Reimer
821 Reimer
822 Reimer
823 Reimer
824 Reimer

#SH810 Ironing Shoe Only
SERIES REIMER FOR RL

#SH820 Ironing Shoe Only
SERIES REIMER FOR 820 TV

#SH900 Ironing Shoe Only
SERIES 900 FOR
920 Reimer
921 Reimer
922 Reimer
923 Reimer
924 Reimer
925 Reimer
926 Reimer
Superior 9K
1410 New Yorker

#SH999 Ironing Shoe Only
SERIES HOFFMAN FOR Hoffman EDM 2

HASHIMA STEAM IRON #HI-350PS

★ New Industrial Gravity Feed Iron With Water Tank
★ Heat/Temp. Sensor Outside Of Iron Eliminating Cooked Thermostats
★ Ergonomic Design
★ Convenient Thumb Switch
★ Controls At Eye Level
★ Lower Profile Point For Access To Difficult Areas

ALSO AVAILABLE:
#HI-352PS 220 Volt Hashima Steam Iron With Water Tank

REPLACEMENT PARTS FOR #HI-350 PS:

#HI-401 Fixing Screw
#HI-403 Rating Plate 120V
#HI-406 Thermistor
#HI-408 Band
#HI-409 Packing (A)
#HI-410 Steam Generating Chamber Cover
#HI-411 Shell Cover
#HI-413 Rubber Packing (C)
#HI-414 Rubber Packing (D)
#HI-415 Base
#HI-416 Rear Handle Base Cover
#HI-417 Handle
#HI-418 Iron Rest Metal Base
#HI-420 Hose Connector
#HI-421 Hose (A)
#HI-422 Power Cord Bushing
#HI-424 Transformer 120V
#HI-427 Power Cord Assly. (120V)
#HI-431 Control Box Comp. (120V)
#HI-434 Control Circuit Board (110V-120V)
#HI-436 Power Switch
#HI-437 Pilot Lamp
#HI-438 Thermo Lamp
#HI-501 Heating Plate (120V)
#HI-504 Heater Lead Wire (A)
#HI-505 Heater Lead Wire (B)
#HI-506 Fuse
#HI-507 Solenoid Valve (120V)
#HI-510 Switch
#HI-514 Water Tank Assly.
#HI-515 Shut Off Valve
#HI-516 Hose (B)
#HI-518 Base
#HI-601 Terminal Screw M4 x 6
#HI-602 Washer Head Tapping Screw M4 x 8
#HI-604 Hex Socket Head Bolt
#HI-605 Truss Head Tapping Screw
#HI-606 Hex Socket Head Screw
#HI-609 Hex Socket Head Screw
#HI-701 Hanger Set Accessory

OTHER PARTS AVAILABLE ON REQUEST

HASHIMA STEAM IRON #HI-550P

★ Industrial Steam Iron ★ Safe To Use On Any Fabric
★ Generates Steam From Gravity Feed Water Supply Tank
★ Comes Complete—Easy To Set Up

ALSO AVAILABLE:
#HI-552P 220 Volt Hashima Steam Iron With Water Tank

REPLACEMENT PARTS FOR #HI-550P

#HI-001 Iron Rest Metal Base
#HI-003U Rating Plate
#HI-010 Gasket (A) (110V, 220V)
#HI-011 Steam Generator Chamber Cover
#HI-012 Gasket (B) (110V, 220V)
#HI-017 Gasket (C) (110V, 220V)
#HI-020 Gasket (D) (110V, 220V)
#HI-021 Handle Base (110V, 220V)
#HI-022 Lamp Cover (110V, 220V)
#HI-023 Power Cord Fixing Fiber
#HI-024 Power Cord Fixing Plate
#HI-025 Wooden Handle Fixing Shaft (110V, 220V)
#HI-026 Rear Handle Base Cover (110V, 220V)
#HI-028 Snap Pin (110V, 220V)
#HI-029 Snap Spring (110V, 220V)
#HI-030 Thermostat Dial (110V, 220V)
#HI-031 Cap Nut (110V, 220V)
#HI-032 Power Cord Bushing (110V, 220V)
#HI-033 Hose (A) (110V, 220V)
#HI-034 Hose Connector
#HI-035 Wooden Handle
#HI-042 Water Tank Assembly
#HI-044 Nozzle (110V, 220V)
#HI-045 Hose (B) (110V, 220V)
#HI-047 Fuse Assembly (110V)
#HI-102 Heating Plate Assembly (110V)
#HI-105 Heater Lead Wire (A) (110V)
#HI-106 Heater Lead Wire (B) (110V)
#HI-107 Thermostat Assembly (110V, 220V)
#HI-108 Pilot Lamp (110V)
#HI-111 Power Cord Assembly (110V)
#HI-117 Solenoid Value Assembly (110V)
#HI-120 Switch Assembly (110V, 220V)
#HI-201 Tank Shut Off Valve
#HI-202 Spanner & Cleaning Pin
#HI-203 Tank Hanging Hardware
#HI-301 Binding Screw, M4 x 6 (110V, 220V)
#HI-302 (#HI-305) Tapping Screw (174 x 8) (110V, 220V)
#HI-303 (#HI-319) Binding Screw (M3 x 5) (110V, 220V)
#HI-304 Washer (M4) (110V, 220V)
#HI-306 Tapping Screw
#HI-307 Hexagon Socket Screw (110V, 220V)
#HI-308 Tapping Screw (M5 x 20) (110V, 220V)
#HI-309 Tapping Screw (M4 x 10) (110V, 220V)
#HI-311 Screw (M4 x 8) (110V, 220V)
#HI-312 Tapping Screw (M3 x 30) (110V, 220V)
#HI-313 Binding Screw (M3.5 x 5) (110V, 220V)

OTHER PARTS AVAILABLE UPON REQUEST

DYNO Steam Iron #HST-68

★ Highest quality manufacturing standards
★ Superior performance and dependability
★ Truly competitive pricing

FEATURES

- Apart from its fashionable outline, the handle is covered with a soft material to guarantee more comfortable and efficient operation.
- Designed with a special vaporizing chamber to ensure good steam quality and excellent performance.
- The soleplate and steam vent designs are suitable for all general-purpose ironing.
- Heater is die-casted directly into aluminum soleplate to improve durability.
- A gravity-feed water supply with excellent push-button solenoid valve control provides easy operation.
- The anti-bouncing themostat is also connected with a thermal fuse to prevent overheating problem.
- The covers of both the steam vent and steam vaporizing chamber can be disassembled to clean unavoidable water impurities.

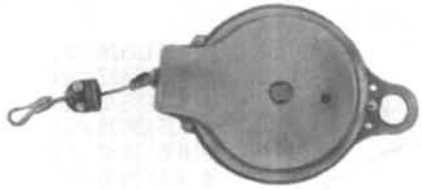
ALSO AVAILABLE:
#HST-68/220
220 Volt
Steam Iron

Replacement Parts For HST-68

#HNP-001 Name Plate
#HPA-001 Lamp Mask
#HPC-001 Handle
#HPC-002 Handle Rear Cover
#HPC-003 Handle Guard
#HPC-004 Switch Button
#HPC-005 Switch Box
#HPE-001 Water Tank
#HPP-002 Hose Connector
#HPW-001 Handle Base
#HPW-002 Decorating Cover
#HPW-003 Steam Iron Knob
#HRS-002 Silicon Packing (Round)
#HRS-003 Silicon Packing (Tri.)
#HSB-001 Bind Screw M3x15
#HSB-003 Bind Screw M3x6
#HSB-004 Bind Screw M3x8
#HSC-000 Solenoid Assembly
#HSC-001 Valve Base
#HSH-001 Socket Screw
#HSH-002 Socket Screw
#HSH-003 Socket Screw
#HSL-001 Cover Shell
#HSL-002 Switch Body Assy
#HSL-004 Water Tank Hanger
#HSL-008 S Hook
#HSL-009 Rest Base Assy
#HSP-001 Hose Spring
#HST-001 Tapping Screw
#HST-002 Tapping Screw
#HST68-05 Silicon Packing (Round)
#HST68-07 Silicon Packing (Tri.)
#HST68-10 Thermostat (HTH-001)
#HST68-11 Thermal Fuse (YF-001)
#HST68-17 Handle Base (PW-001)
#HST68-19 Solenoid Assly (SC-0)
#HST68-20 Lamp Assly (YL-001)
#HST68-25 Handle (PC-001)
#HTH-001 Thermostat
#HWH-001 Water Hose
#HWV-001 Water Valve
#HYF-001 Thermal Fuse
#HYL-001 Lamp Assembly
#HYP-001 Power Cord
#HYP-003 Connecting Wire

IRONS & IRONING SUPPLIES

GUN REEL COMPLETE



GUN REEL, COMPLETE
#VS-5001

DYNAMIC® TEFLON STEAM HOSE

★ Includes Necessary Fittings for Proper Iron
★ Leak Proof ★ Individually Boxed

INDIVIDUALLY BOXED

STEAM HOSES
#TD3 3 Feet
#TD4 4 Feet
#TD5 5 Feet
#TD6 6 Feet
#TD7 7 Feet
#TD8 8 Feet

DYNAMIC® TEFLON KINK PROOF STEAM HOSE

★ Dacron Overbraid ★ Kinkproof Swivel Fitting
★ Stainless Steel Inside For Entire Length
★ Completely Flexible
★ Includes Necessary Fittings For Proper Iron

DYNAMIC HOSES

#TSD3 3 Feet
#TSD4 4 Feet
#TSD5 5 Feet
#TSD6 6 Feet
#TSD7 7 Feet
#TSD8 8 Feet

ADAPTERS AND COMPRESSION UNITS

¼ ADAPTER
#HA1/4

⅛ ADAPTER
#HA1/8

COMPRESSION UNIT
#C-W

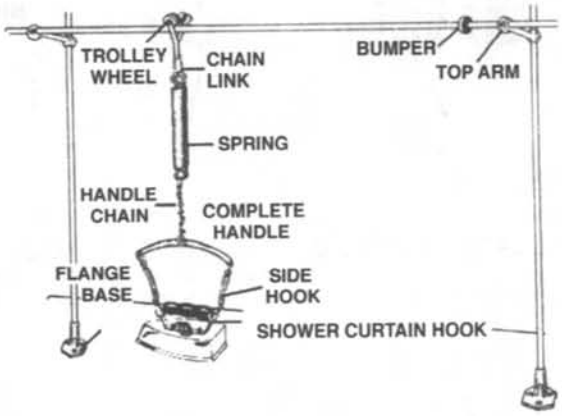
COMPRESSION UNIT
#C-2

COMPRESSION UNIT
#C-1

COMPRESSION UNIT
#D-W (#A-W)

E-Z IRON LIFTER COMPLETE WITH ROLLER BEARING TROLLEY WHEEL

★ Special Tempered Steel Spring ★ Duraluminum Alloy Casting
★ High Speed Noiseless Trolley Wheel ★ Sturdy Steel Rods



#IRON10

RIGID SUSPENSION BRACKET

#IRON25

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

E-Z IRON LIFTER PARTS

E-Z ROLLER BEARING TROLLEY WHEEL
#IRON 11

COMPLETE HANDLE
#IRON14 (Consists Of: Handle, Handle Chain, 2 Side Hooks And 2 Shower Curtain Hooks)

FLANGE BASE
#IRON15

TOP ARM
#IRON16

SHOWER CURTAIN HOOK
#IRON17

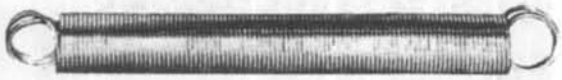
HANDLE CHAIN
#IRON18

SIDE HOOK
#IRON19

BUMPER
#IRON20

CHAIN LINK
#IRON21

"S" HOOK
#SHT10



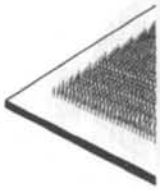
SPRING
#IRON12 Heavy
#IRON13 Light

E-Z OFF IRON CLEANER

★ Cleans While Metal Hot
★ A Magic Cleaner For Puff Irons Hand Irons, Collar & Cuff Presses Body Presses, Sleevers
★ Removes Starch, Scorch, Soil & Foreign Residue From All Metal Ironing Surfaces

E-Z OFF IRON CLEANER
#A26

VELVET PRESS BOARD



#NB513626 5"x13"
#NB513627 6"x24"
#NB513628 8"x36"
#NB513629 8"x42"
#NB513630 12"x28"
#NB513640 16"x48"

NEEDLE BOARD
MADE IN ITALY

TROLLEY SPRING

#TR5

VALVE SPRING FOR REIMER

#50R

RESIN FILTER FOR ALL STEAM IRONS

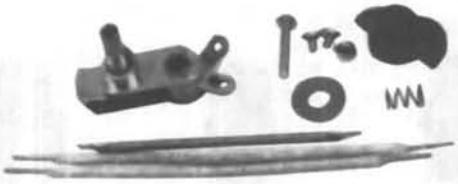
#HI-450F (#UFR)

HEAD VALVE SPRING UNIT COMPLETE

★ Used For Pressing Machines

#777

THERMOSTAT REPAIR KIT FOR REIMERS IRONS



#RT20

COVER SPRING SETS

#CSS15 Consists Of 5 Springs (Assorted Sizes) and 10 Hooks. Each Set Individually Packed.

TEFLON SHEETING WITH ADHESIVE BACKING

TEF-FOIL

★ Packed 3 Sheets (6" x 9") Per Package

#TEF3

TEFLON SHEET

#TEF1 1/32" Thick. 12" x 12" With Adhesive Backing
#TEF2 1/16" Thick. 12" x 12" With Adhesive Backing
#TEF8 1/64" Thick. 12" x 12" With Adhesive Backing

THREAD LUBRICATION AND CLEANING SUPPLIES

DYNO LUBE THREAD LUBRICATION

DYNO SILICONE THREAD LUBE
#DL4 (#490439) 1 Pint Can
#DL5 (#490440) 1 Quart Can
#DL6 (#490441) 1 Gallon Can

DELUXE THREAD LUBRICATOR BOX

REPLACEMENT FELTS FOR #DL2:
#DL8 (#490444)

#DL2 (#490443) With Large Permanent Reservoir

DYNO LUBE "AB" BOX

REPLACEMENT FELTS FOR "AB" DYNO LUBE BOX:
#DL7

#DL1 Magnetized Non Breakable Box

ALBATROSS ELECTRIC SPOT CLEANING GUN

★ Ideal For Cleaning Soil, Grease, Dirt And Stains.
★ Fully Assembled, Variable Spray Nozzle With Finger Tip Control
★ Lightweight, Portable Quick Dash Fill Reservoir.
★ 120 VOLT, 40 WATTS, 60 Hz MADE IN SWITZERLAND

ALBATROSS ELECTRIC SPOT CLEANING GUN COMPLETE (2014)
#VS-895

PARTS AVAILABLE SEPARATELY:
#VS-888/600 Handle Complete With Armature
#VS-888/618 Spinner Valve
#VS-888/619 Angle Nozzle Extension
#VS-888/620 Adjustable Nozzle Complete
#VS-888/621 Switch
#VS-888/624 Plastic Jar
#VS-888/628 Nozzle Head
#VS-888/2004 Air Drying Attachment
#VS-888/650 Adj. Nozzle With Guard For #VS-895 & #TEX-3
#VS-5010 Albatross Safety Kit For Chemicals & Solvents

ALSO AVAILABLE:
#VS-895/220 (2015/220V)

KREBS SPOT CLEANING GUN

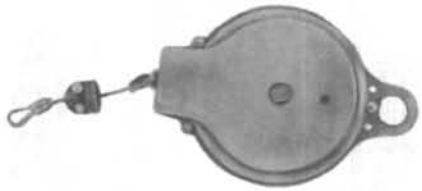
★ Spot Cleaning System ★ Adjustable Spray Nozzle
★ Stainless Steel Pump ★ Lightweight Corrosion Free
★ 120 VOLT, 40 WATTS, 60 Hz MADE IN SWITZERLAND

KREBS SPOT CLEANING GUN, COMPLETE
#TEX-3

PARTS AVAILABLE SEPARATELY:
#TEX-3/813 Bottle
#TEX-3/815 Adjustable Nozzle
#TEX-3/816 Nozzle Extension
#TEX-3/819 Valve Spring
#TEX-3/821 Pump Housing
#TEX-3/822 Piston Spring
#TEX-3/823 Piston
#TEX-3/824 Switch
#TEX-3/840 Nozzle Head
#TEX-3/841 Teflon Washer
#TEX-3/1262 Air Drying Attachment
#TEX-3/1263 Tube Extension

ALSO AVAILABLE:
#TEX-3/220V 220 Volt Spot Cleaning Gun

KREBS CLEANING GUN WITH DIRECT FEED
#TEX-3/1271



GUN REEL COMPLETE
#VS-5001

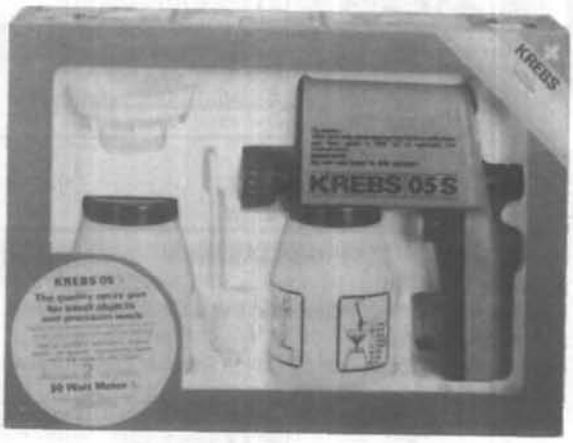
SUPER-KLEEN CLEANING FLUID FOR ALBATROSS & KREBS CLEANING GUNS

• Non-corrosive • Non Flammable Dry Cleaning Solvent • Scientifically Formulated To Remove Oil, Grease, Lipstick, Alteration Marks, Floor Dirt & Industrial Stains.

ALSO AVAILABLE:
#VS-888/F5 5 Gallon
#VS-888/F55 55 Gallon Drum
★ For 30 & 55 Gallon Drums, Prices are F.O.B. N.Y.C.

SUPER-KLEEN CLEANING FLUID
#VS-888/F 1 Gallon **(#VS-895/T)** No. 5

KREBS PAINT SPRAY KIT



KREBS PAINT SPRAY KIT, COMPLETE
#VS-050

SUPERIOR QUICK DRYING SPRAY PAINTS

★ COLOR MATCHED WITH ORIGINAL EQUIPMENT
★ DESIGNED FOR REFINISHING & RETOUCHING SEWING MACHINE AND STANDS
★ 16 OZ. CANS PACKED 12 CANS PER CASE

BLACK (Enamel)
#A30

BLACK (Flat)
#A31

MACHINE GREY FOR SINGER
#A32

LIGHT GREEN FOR WILLCOX & GIBBS, REECE.
#A33

DARK GREEN FOR AMCO
#A34

BEIGE (Enamel)
FOR UNION SPECIAL
#A35

GREEN HAMMERTONE
#A36

BROWN (Hammertone)
FOR UNION SPECIAL
#A38

GREY (Hammertone)
FOR SINGER AND DURKOPP
#A37

SILVER (Hammertone)
FOR SINGER NEW STYLE
#A322

HAMMERTONE FOR BROTHER, JUKI & PFAFF
#A41

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

CHEMICALS FOR THE NEEDLE INDUSTRY

DYNO SILI-SLIDE

#A10

Heat Stable Silicone Release Agent. Non-Staining. Prevents Build-up of Static Electricity. Overcomes Friction. Prevents Bunching of Fabrics During Sewing or Cutting. Prevents Rust.
DYNO SILI-SLIDE has 100% Silicone in active parts. There is no mineral oil in DYNO SILI-SLIDE as some of the other brands.
DYNO SILI-SLIDE Spray is absolutely safe! DYNO SILI-SLIDE Spray is colorless—will not damage any type cloth. It is harmless to the skin—metals, glass, plastic, etc. Packed 12 Cans Per Carton.

TEFLIKE

#A12

A Teflon® Like Spray added with DuPonts Miracle Vydax* for the most Effective & Satisfying Results. Vydax* is DuPonts remarkable new Dry and Cleanest Lubricant Available. The Best Anti-Stick Agents For Extra Stick & Extra Dryness. Net Wt. 20 Oz. Packed 12 Cans Per Case.
*Registered Trade Mark of DuPont

BRUSH OFF SPOT & STAIN REMOVER

#A13

New Magnetic Cleaning Fluid. Pulls Stains to the Surface of the Material. Sprays like a liquid...Dries as a Powder. No Rubbing—No Rings. Removes most Grease, Grime and Stubborn Stains.

INSTANT SPOT-REMOVER

#A14

New Liquid Miracle. Removes All Types of Stains Professionally Without Leaving a Ring. Specially Developed for the Most Delicate Fabric.
Packed 12 Cans Per Case.

MARKER & PATTERN ADHESIVE

#A15

Pressure Sensitive. Holds Markers & Patterns in Place During the Layout Marking and Cutting Operation.
Packed 12 Cans Per Case

ALSO AVAILABLE:
#A23 Gasket Adhesive

FABRIC EDGE SEALER

#A16

Prevents Curling at Edges. Stops Unraveling of Fabrics. Eliminates Surging Operations. Used Primarily on Synthetic Fabrics.
Packed 12 Cans Per Case

QUICK IRONING (With Teflon)

#A17

Perfected for The Garment Industry to make Ironing Easy and Eliminate Ironing Fatigue. Net Wt. 20 Oz.
Packed 12 Cans Per Case
*Registered Trade Mark of DuPont

MOTOR CLEANER & DEGREASER

#A18

Spray On—Wash Off. Developed Especially to Clean Cutting Machines & Stones, Sewing Machines, Parts & Motors. Dissolves and Removes Dirt, Grime, Grease & Oil. Net Wt. 14 Oz.
Packed 12 Cans Per Case

BELT DRESSING

#A19

Gives Added Belt Life. Stops Belt Slip. Increases Power. Recommended for use on All Types of Belts. Leather, Rubber, Fabric or Canvas. Net Wt. 14 Oz.
Packed 12 Cans Per Case

PENETRATING OIL & RUST DISSOLVER

#A20

Instantly Lubricates and Loosens Corroded Sewing & Cutting Machines, Motors, Bearings, Starters, Pulleys, Tools and other Metal Products. Frees Rusted Bolts, Nuts, Screws, Valves, Fittings. Net Wt. 14 Oz.
Packed 12 Cans Per Case

ANTI-STATIC SPRAY

#A24

Static Electricity Disappears. Eliminates Shock. For Needle Trades, Manufacturing, Cutting Room, Laundry & Cleaning, Converting, Packaging, Knitting & Hosiery Mills. Net Wt. 14 Oz.
Packed 12 Cans Per Case

EMERY WHEEL CLEANER

#A25

Keeps Cloth Cutting Machine Sharpening Wheels At Peak Efficiency. Clean Wheels Each Week. For Either Straight Or Round Knife Cloth Cutting Machine Emery Wheels.
Packed 12 to a Carton

SPRAY ADHESIVE

#A66

Creates Permanent or Temporary Bond. Non-wrinkling. Makes Quick Tack. Water-resistant. Bonds to Cardboard, Foam Rubber, Plastic Films, Glass, Wood, Cloth and Metal.

FUSING MACHING CLEANER

#A823

Removes Adhesive Residue From Operating Surfaces of Interlining Fusing Machines and Irons.

ADDITIONAL CHEMICALS

#A60 Solvent Cleaner & Degreaser
#A90 Lubricating Spray
#A821 No-Fray Spray
#A830 Spot Lifter
#A946 Silicone Spray

BLOWERS, TRIMMERS, NEEDLE COOLERS & AUTOMATIC SCISSORS

KLEEN-ZIT PORTABLE ELECTRIC BLOWER

★ Removes Lint And Threads From Textile And Sewing Machines, Electrical Motors.
★ Revitalizes Furs. Spot Drys.
★ Fast Sweeping Of Floors And Paved Areas.
★ AC-DC 110V.

KLEEN ZIT BLOWER

#K100 (#365276) AC-DC 110 Volt **#K220 (#365277)** 220 Volt

PARTS AVAILABLE SEPARATELY:

#737 Brush Mechanism Assembly
#A250 (#710) Motor Complete (110V)
#D867 Fan Shell
#K10 Foam Filter Disc
#K12 Switch Assembly
#K19 Stat. Fan Assembly
#K20 Rotary Fan Assembly
#K21 Fan End Bracket
#K37 Fan Shell
#K505 Rubber Nozzle

PORTABLE BLOWER AND VACUUM #PB-20

ALSO AVAILABLE:

#PB-20-2 Brush Holder
#PB-20-20 Switch
#PB-20-24 Fan
#PB-20-27 Nozzle Assembly
#PB-20-31 Carbon Brush Cap
#PB-20-32 Carbon Brush (Pair)

"SUPER-TRIM" COMPACT PORTABLE THREAD TRIMMER

★ Powerful, High-Capacity Vacuum For Continuous Suction
★ Easily Emptied By Lifting Top
★ Trimmer And Vacuum Are Independent, Each Having Its Own Motor.
★ Lightweight Of Unit Allows It To Be Moved Easily From One Work Area Or Table To Another.

REPLACEMENT PARTS FOR THREAD TRIMMER HEAD:

#ST0 Thread Trimming Blade (Regular)
#ST000 Thread Trimming Blade (Fine)
#ST111 Super-Trim Head 110 Volts
#ST222 Super-Trim Head 220 Volts
#ST112 Blade Socket
#ST113 Drive Pin
#ST114 Can Insert
#ST115 Hinge Clip (Spring)
#ST116 Hinge Screw
#ST118 Crank Shaft

SUPERTRIM COMPACT PORTABLE THREAD TRIMMER COMPLETE

#ST111C 110 Volt, AC Only, 50-60 Cycles
#ST222C 220 Volt, AC Only, 50-60 Cycles

"SUPER-TRIM" COMPACT, PORTABLE THREAD TRIMMER VACUUM TANK

★ With Single Intake Used To Individualized Group Line Stationary, Trouser, Or Hosiery Thread Trimming Machines

"SUPER-TRIM" COMPACT PORTABLE THREAD TRIMMER VACUUM TANK COMPLETE

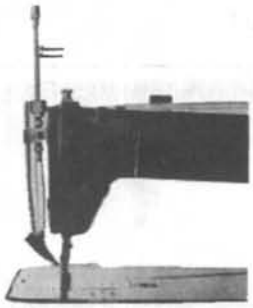
#SV110 Single Intake with 5 ft. Hose 110 Volt, AC Only, 50-60 Cycles
#SV220 Single Intake with 5 ft. Hose 220 Volt, AC Only, 50-60 Cycles
#SVD110 Double Intake with 10 ft. Hose 110 Volt, AC Only, 50-60 Cycles
#SVD220 Double Intake with 10 ft. Hose 220 Volt, AC Only, 50-60 Cycles

PARTS AVAILABLE SEPARATELY:

#710 Motor Complete, 110 Volts, 50-60 Cycles, AC Only
#737 Brush Assembly, New Style
#750 Motor Complete, 220 Volts, 50-60 Cycles, AC Only
#A41M Armature for **#750** Motor, 220 Volts, 50-60 Cycles
#DH5 Hose, 5 Feet
#D658 Top Bracket Assembly
#D867 Fan Shell
#DF3 Intake Filter Assembly
#K19 Stat. Fan Assembly
#K20 Rotary Fan Assembly
#R66 Brush Assembly, Old Style
#HC111/8 1⅛" Hose Clamp

AMATTCO ARCTIC-AIR NEEDLE COOLER, COMPLETE

★ Complete Kit Consists of Mounting Hardware As Well As Required Filter Regulator Kit
★ The First Truly Effective Needle Cooler.
★ Shoots A Blast Of Frigid Air Onto Needles At Temperatures As Low as 10°F Below Zero.
★ Product Puts Freeze On Thread, Clogged Needle Eyes, Skipping & Lost Production Time



AMATTCO ARCTIC-AIR NEEDLE COOLER, COMPLETE

#S18580 Single Needle Drop Feed
#S18581 Single Needle With Walking Foot And Drop Feed Machines Up To ¼" Gauge
#S18582 Up To 6 Needle Multiple Needle Machine (Up To 2" Gauge)

ALL KITS INCLUDE:
Mounting Bracket; One 5 Micron Filter, One Oil Removing Filter, And One Regulator & Gauge.

AIR OPERATED IMPACT CUTTER

★ Cuts Thread With Low Air Pressure (40 PSI)
★ Cuts Binding And Tape With Higher Pressure (90 PSI) And Striker Plate.
★ Mounts Easily On Most Types Sewing Machines.
★ Activated With Knee Control.
★ Model #AC100 Impact Cutter Is Used For Thread Cutting And Lightweight Binding Or Very Narrow Tapes.
★ Heavy Duty Model #AC200 Impact Cutter, With Piloted Valve, Is Used For Cutting Of Piping, Cording, Plastic Trimmings, Etc.

IMPACT CUTTER

#AC100 With Knee Switch & Blade
#AC200 With Knee Switch & Piloted Valve

PARTS AVAILABLE SEPARATELY:
#AC125 1" Blades for Impact Cutter
#AC125SC Blade Screw
#AC127 1½" Blade for Impact Cutter
#AC135 Striker Plate
#AC150 Piloted Valve for Impact Cutter
#AC175 Knee Switch
#AC175S Knee Switch (4 Way)
#AC357 Knife Block 1"
#AC357HD Knife Block 1½"

AUTOMATIC AIR SCISSOR WITH KNEE SWITCH

AUTOMATIC AIR SCISSOR WITH KNEE SWITCH

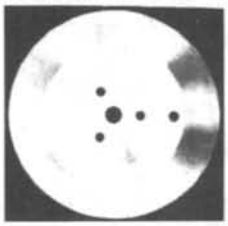
#AC300 1½" Blade
#AC400 2½" Blade

PARTS AVAILABLE SEPARATELY:
#AC325 Set of 1½" Blades
#AC425 Set of 2½" Blades
#AC175 Knee Switch
#AC175S Knee Switch (4 Way)

#AC402 2½" Blade with Heavy Duty Cylinder

SPREADING AND TRIMMING MACHINE PARTS

KNIFE & SHARPENING STONE FOR C.R.A. CHAMPION



4" KNIFE
#CH141

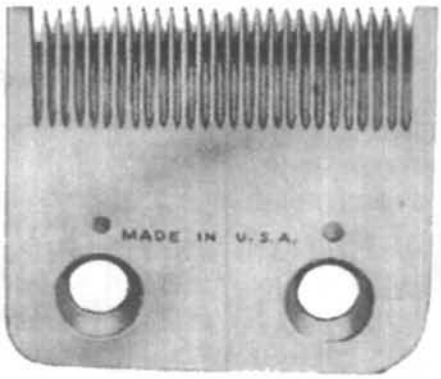
SHARPENING STONE
#CH523A (#J-70-A)

SPRING FOR C.R.A. & SUPREME "EXPANDA BAR"

"EXPANDA BAR" SPRING
#PM115 (#PE115)

THREAD TRIMMING BLADES

★ Precision Manufactured
★ Finest Clipper Steel



FOR SUPER TRIM:
#STOA (#ST0) Regular
#ST000 Fine

FOR TRIM-MASTER:
#TA Atlas (Goliath)
#T3 Medium
#T3S Stationary Type
#T6 Type 6
#T6M Movable Type

FOR C.R.A. CHAMPION:
#T7 7 Medium
#T8 Coarse

FOR OSTER:
#50-0A (#50-0)
#50-000

PARTS FOR SPREADING MACHINES
CRA, CHAMPION, TRIGGER CHAMPION SUPREME SUPREME "M"

FOR C.R.A.

FLEXIBLE CABLE

#V560 60" Cable Complete
#V5A60 60" Inside Cable Only
#V572 72" Cable Complete
#V5A72 72" Inside Cable Only

FOR C.R.A.

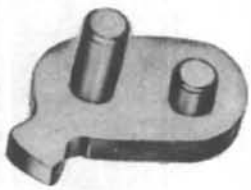
CONE
#F226B ¾" Bore
#F226D 1¼" Bore

NOSE PIECE
#V91

CONNECTING LINK
#V7

CRANK SHAFT
#V73

SHAFT NEEDLE BEARING
#V59



CAM
#V50

CAM BUSHING
#V14

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR TRIM MASTER

CRANK SHAFT
#636T

FOR TRIM MASTER

ECCENTRIC BLOCK
#639T

FOR TRIM MASTER

NEEDLE BEARING FOR CRANK SHAFT
#678T

FOR TRIM MASTER

TOGGLE PIN
#638T

FOR TRIM MASTER

TOGGLE
#637T

CLOTH CUTTING MACHINES

CUTTING MACHINE

4" ROUND KNIFE CUTTING MACHINE
#RC-280

PARTS AVAILABLE FOR RC-280:

#RCS-104 Carbon Brush
#RCS-105 Carbon Brush Cap
#RCS-121 "ON" "OFF" Switch
#RCS-125 Roll Pin
#RCS-126 Bearing
#RCS-127 Gear Box
#RCS-131 Knife Gear
#RCS-133 Screw For Gear
#RCS-135 Knife 8 Sided
#RCS-135R Round Knife
#RCS-136 Lock Nut F/Knife
#RCS-148 Cap For Grease Cup
#RCS-149 Grinder Shaft
#RCS-150 Sharpening Stone
#RCS-151 Grinder Spring
#RCS-152 Grinder Collar
#RCS-153 Collar Spring
#RCS-154 Grinding Shaft End Cap
#RCS-173 Lock Nut Knife Wrench
#RCS-174 Power Cord Complete
#RCS-175 Lower Blade
#RCS-176 Screw For Lower Blade
#RCS-178 Presser Spring For Lower Blade
#RCS-179 Presser Spring Screw

KM "BIRDIE" MINI ELECTRIC CLOTH CUTTING MACHINE

- ★ Electrically Operated Cutting Shear That Can Cut All Types Of Fabrics
- ★ High Speed Motor Allows To Cut Curves, Sharp Corners Neatly And Far More Quickly Than Hand Shears.
- ★ Comes Complete With A Unique Heptagonal (7 Sided) Blade (#A-113), Suited For Standard Fabrics.
- ★ Optional Round Blade (#A-113R) Can Be Purchased Separately For Cutting Extra Thin Fabrics.
- ★ Specs: 115 Volt, 1 Lb. 5 Oz.

ALSO AVAILABLE:
#RS-50-2 KM "Birdie" Mini Electric Cloth Cutting Machine, 220 Volt
#EC-200 Mini Electric Cloth Cutting Machine, 1 Phase, 110 Volt, 60 Cycle

KM "BIRDIE" MINI ELECTRIC CLOTH CUTTING MACHINE
#RS-50

PARTS AVAILABLE SEPARATELY:

#A-101 Main Housing
#A-101A Set Screw
#A-101C Brush Cap
#A-102 Motor F/RS-50
#A-102-2 Fan Only
#A-104A Set Screw
#A-106 Rectifier
#A-107 Condenser
#A-108 Micro-Switch
#A-109A Switch Button
#A-109B Set Screw
#A-110 Carbon Brush with Spring
#A-110A Set Screw
#A-110B Cap For Carbon Brush
#A-112 Worm Gear (Plastic)
#A-112A Ball Bearing
#A-112B Thrust Collar
#A-112E Set Screw
#A-113 Heptagonal Blade
#A-113R Round Blade
#A-114 Counter Blade
#A-114A Set Screw for Counter Blade
#A-115 Sliding Base Plate
#A-116 Oil Felt
#A-116A Oil Felt Spring
#A-118 Grinder Assembly
#A-118A Pushing Knob for Grinder
#A-118B Screw Cap for Grinder
#A-119 Grinder Bracket
#A-119A Adjusting Angle F/Grinder Bracket
#A-119B Set Screw F/Grinder Bkt
#A-120 Plate

MINI ELECTRIC CLOTH CUTTING MACHINE
#EC-200

CUTTING MACHINE KNIVES

SUPERCUT HI SPEED STEEL STRAIGHT KNIVES

★ Sold And Packed One Dozen Per Box
★ Manufactured In The U.S.

FOR EASTMAN

#4E 4"
#5E 5"
#6E 6"
#7E 7"
#8E 8"
#9E 9"
#10E 10"
#111/2E 11½"
#13E 13"

FOR MAIMIN

#4M 4"
#5M 5"
#6M 6"
#7M 7"
#8M 8"
#9M 9"
#10M 10"
#11M 11"
#14M 14"

FOR WOLF

#4W 4"
#5W 5"
#6W 6"
#7W 7"
#8W 8"
#9W 9"
#10W 10"
#14W 14"

FOR GURY COMET

#4C 4"
#5C 5"
#6C 6"
#7C 7"
#8C 8"
#9C 9"
#10C 10"
#11C 11"
#14C 14"

FOR BEAVER

#5B 5"
#6B 6"
#7B 7"
#9B 9"
#10B 10"

FOR KM

#4KM 4"
#5KM 5"
#6KM 6"
#7KM 7"
#8KM 8"
#9KM 9"
#10KM 10"

FOR U.S.

#6US 6"
#8US 8"

SUPERCUT TEFLON COATED STRAIGHT KNIVES

★ Sold And Packed One Dozen Per Box
★ Manufactured In The U.S.

#6CT 6" For Gury Comet
#6ET 6" For Eastman
#7ET 7" For Eastman
#8ET 8" For Eastman
#9ET 9" For Eastman
#10ET 10" For Eastman
#6MT 6" For Maimin
#8MT 8" For Maimin
#6WT 6" For Wolf
#7WT 7" For Wolf
#8WT 8" For Wolf
#10WT 10" For Wolf

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGES 95.

HI SPEED STEEL STRAIGHT KNIVES (IMPORTED)

FOR EASTMAN

#6EI Dozen 6" S/K
#7EI Dozen 7" S/K
#8EI Dozen 8" S/K
#9EI Dozen 9" S/K
#10EI Dozen 10" S/K
#11½EI Dozen 11½" S/K

FOR MAIMIN

#6MI Dozen 6" S/K
#8MI Dozen 8" S/K

FOR WOLF

#7WI Dozen 7" S/K
#8WI Dozen 8" S/K
#10WI Dozen 10" S/K

SUPERCUT WAVE EDGE STRAIGHT KNIVES

★ Sold And Packed One Dozen Per Box
★ Manufactured In The U.S.

FOR EASTMAN

#5EW 5"
#6EW 6"
#7EW 7"
#8EW 8"
#9EW 9"
#10EW 10"

FOR MAIMIN

#6MW 6"
#7MW 7"
#8MW 8"

FOR GURY COMET

#6CW 6"
#7CW 7"
#8CW 8"

FOR WOLF

#5WW 5"
#6WW 6"
#7WW 7"
#8WW 8"
#10WW 10"

SUPERCUT TEFLON COATED WAVE EDGE STRAIGHT KNIVES

★ Sold And Packed One Dozen Per Box
★ Manufactured In The U.S.

#8EWT 8" for Eastman
#10EWT 10" for Eastman
#8WWT 8" for Wolf

SUPERCUT DURO TIP WAVE STRAIGHT KNIVES (LARGE U-NOTCH)

★ Sold And Packed One Dozen Per Box
★ Manufactured In The U.S.

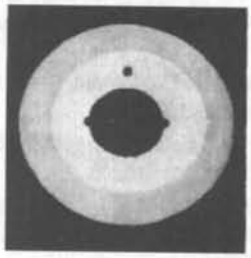
FOR EASTMAN

#6EW-U 6"
#7EW-U 7"
#8EW-U 8"
#9EW-U 9"

FOR WOLF

#5WW-U 5"
#6WW-U 6"
#7WW-U 7"
#8WW-U 8"

SUPER ALLOY ROUND KNIVES



FOR EASTMAN

#R4E 4" (59)
#R5E 5"
#R51/4E60 5¼" (60)
#R51/4E61 5¼" (61)
#R6E 6" (39)
#R7E 7" (24)
#R71/2E 7½"

FOR MAIMIN

#R4M 4"
#R5M 5" (55)
#R51/4M59 5¼" (59)
#R51/4M85 5¼" (85)
#R6M 6" (86)
#R7M 7"

FOR WOLF

#R4W 4" (23)
#R43/4W 4¾" (22)
#R51/4W21 5¼" (21)
#R51/4W24 5¼" (24)
#R6W16 6" (16)
#R6W18 6" (18)
#R7W19 7" (19)

FOR MAIMIN ROTO-SHEAR

#R21/2M 2½"

FOR U.S. & SIMPLEX

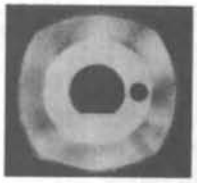
#R21/2S 2½"
#R31/2S 3½"
#R4S 4"
#R5S 5"
#R6S 6"

FOR BEAVER

#R4B 4" (40)
#R5B 5"
#R51/4B50 5¼" (50)
#R51/4B55 5¼" (55)
#R51/2B 5½" (60)
#R6B 6" (65)

FOR EASTMAN

ROUND KNIFE 2½"
#R80C1-114



ROUND KNIFE 4"
#R80C1-141

FOR EASTMAN CHICKADEE

ROUND KNIFE, 4 SIDED
#R80C1-123

ROUND KNIFE 2¼"
#R80C1-147

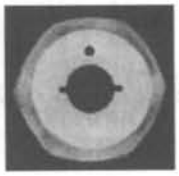
HEXAGONAL BLADE 2¼"
#R80C1-149

FOR HOOG LILIPUT

ROUND KNIFE (4 Sides)
#R110-90/3-MS-2

ROUND KNIFE (7 Sides)
#R115-90/1-MS-55

FOR MAIMIN MINI SHEAR



ROUND KNIFE, HEX BLADE
#RS232

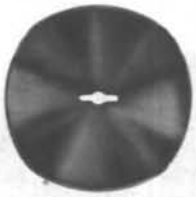
FOR WOLF ABLE MACHINE

ROUND KNIFE
#R1433470
(#501-140/1-MS21)

FOR WOLF PUP

ROUND KNIFE
#R1426371

FOR WOLF ABLE MACHINE



FOUR BOW BLADE 5"
#R1434471

10 SIDED KNIFE FOR BULLMER

50MM O.D.
#R0250/1

HEXAGONAL KNIFE FOR
AS100 MINI SHEAR
#AS1026

ROUND SLITTING KNIVES FOR BINDING MACHINES

★ Used For Judelshon, American Bias & Lever Bias

ROUND SLITTING KNIVES
#R12 (#365273) ⅝" x 3/32" x 12"
#R15 (#365274) ⅝" x ⅛" x 15"
#R15-1 1" x ⅛" x 15"

ALSO AVAILABLE:
#R7 Sharpening Stone, Grey, 3½", 54 Grit
#R7-4 Sharpening Stone, Grey, 4", 54 Grit
#R7W Aluminum Oxide-Stone White For Cool Cutting, 3½", 60 Grit
#R7W-4 Aluminum Oxide-Stone White For Cool Cutting 4", 60 Grit
#R8 (#365278) Emery Dressing Stick

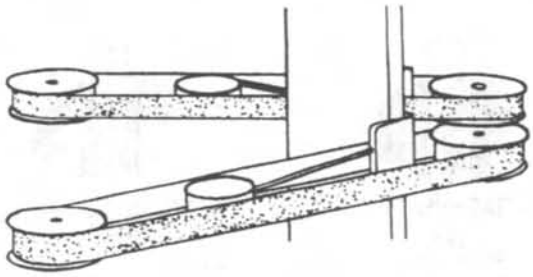
FOR KM "BIRDIE" MINI-ELECTRIC CLOTH CUTTING MACHINE

HEPTAGONAL BLADE
#A-113

ROUND BLADE
#A-113R

SUPERIOR ABRASIVE NO-LAP BANDS

★ Finest Quality Band
★ Manufactured In The U.S.A.
★ Color Coded
★ Sold & Packed 100 To Box



ABRASIVE NO-LAP BANDS

FOR EASTMAN:

#181C2-1 Coarse (Red) (80 Grit)
#181C2-2 Medium (Green) (100 Grit)
#181C2-5 Fine (Blue) (120 Grit)
#181C2-6 Rough (Black 60 Grit)

FOR WOLF:

#1350000 Fine (Blue) (120 Grit)
#1350100 Medium (Green) (100 Grit)
#1350200 Coarse (Red) (80 Grit)
#1350300 Extra Coarse (Black) (60 Grit)

FOR GURY COMET:

#1999C Coarse (80 Grit)
#1999M Medium (100 Grit)
#1999F Fine (120 Grit)
#1999S Smooth (300 Grit)
#1999E Extra Fine (150 Grit)

FOR MAIMIN:

#1450 Coarse (80 Grit)
#1451 Medium (120 Grit)
#1452 Fine (150 Grit)

FOR GURY EXCALIBUR:

#2423353 Fine (120 Grit)
#2423363 Medium (100 Grit)
#2423373 Coarse (80 Grit)

FOR KM4" & 5":

#KM-80 Coarse (80 Grit)
#KM-100 Medium (100 Grit)
#KM-120 Fine (120 Grit)

FOR BEAVER:

#BV-80 Coarse (Yellow) (Rough) (80 Grit)
#BV-100 Medium (Green) (100 Grit)
#BV-120 Fine (Blue) (120 Grit)

FOR KM AU MACHINE:

#100 AU Medium

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

CUTTING MACHINE ATTACHMENT PLUGS, CONNECTORS & TERMINAL BLOCKS

★ Solid Construction
★ Solid Brass Contacts And Screws
★ Smooth Clean-Cut Body

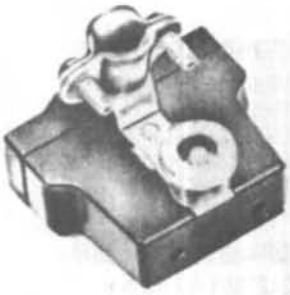
ATTACHMENT PLUG (Type "B")
#B Adjustable Wire Clamp Accommodates Any Size Wire. Fitted With Screw For Grounding The Machine.

ATTACHMENT PLUG (Type "C")
#C Same as Type "B", But Fitted With A Lock Nut For Use On Eastman Machines. Lock Nut Automatically Grounds Machine.

PARTS AVAILABLE SEPARATELY FOR TYPE "B" & "C" ATTACHMENT PLUGS:
#A305 Cutting Plug Knob Screw
#A310 Attachment Plug Spring
#A315 Attachment Plug Cover
#A340 Attachment Plug Socket Without Hole
#A345 Attachment Plug Socket With Hole
#A350 Attachment Plug Knob Nut

ATTACHMENT PLUGS FOR EASTMAN

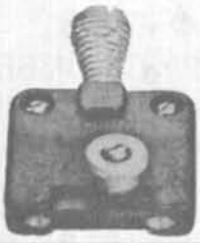
ATTACHMENT PLUG (Type "D")
#D (#523C1-38) 3 Phase, 220 Volts Machine Plug with Lock Nut Which Automatically Grounds Machine.



ATTACHMENT PLUG (Type "F")
#F (#523C1-51) Single Phase with Ground

PARTS AVAILABLE SEPARATELY:
#667C2 (#47C3-16) Insert Only For Type "F" Plug
#47C3-17 Insert Only For Type "D" Plug

ATTACHMENT PLUG FOR WOLF



ATTACHMENT PLUG (Type "E") WITH GROUND
#E (#1101950)

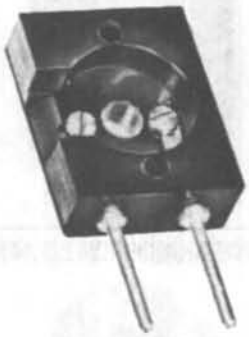
PARTS AVAILABLE SEPARATELY:
#10401 (#1040100) Insert (Only)

CONNECTOR FOR MAIMIN

THREE PHASE GROUNDED CONNECTOR
#458A

TERMINAL BLOCKS

EASTMAN SINGLE PHASE
#508C1-19



MAIMIN ASSEMBLY
#405

PARTS AVAILABLE SEPARATELY:
#47C2-4 Terminal Pin For Eastman
#93C2-1 Terminal Contact For Eastman
#406 Insert Only For Maiman

CUTTING MACHINE PARTS FOR EASTMAN

SHARPENING STONES FOR ROUND KNIVES (USED IN PAIRS)

NEW STYLE, LARGE
#133C1-12 (#131C1-12) 120 Grit For 5¼" Round Knives
#133C1-13 150 Grit For 3¼" To 4" Round Knives
#133C1-25 220 Grit For 5"-7½" Round Knives

NEW STYLE, SMALL
#133C1-11 120 Grit For 4" Round Knives
#133C1-14 150 Grit For 5" to 7½" Round Knives

SHARPENING STONE & SPINDLE (SHAFT)

SHARPENING STONE & SPINDLE SHAFT (Complete)
#541C1-9 Large (With #133C1-12 Stone)
#541C1-10 Small (With #133C1-11 Stone)

PARTS AVAILABLE SEPARATELY:
#541C1-9A (#92C1-12) Spindle (Shaft) Only
#304C10-3 Spindle (Shaft) Screw

#541C1-21 (220 Grit)

STONE AND SPINDLE
#541C1-22 For Eastman Chickadee

PLOW KNIFE (P3)
#120C1-40 For Eastman Chickadee

SHARPENER HOLD DOWN NUT
#4C1-99

ALSO AVAILABLE:
#4C1-150 Sharpener Hold Down Nut

NUT
#4C1-189

CRANK SHAFT LOCKNUT
#4C1-190

PLATE BOLT NUT
#4C2-2

FOLLOWER NUT
#4C2-85 Right Hand
#4C2-86 Left Hand

SCREW SHAFT NUT
#4C2-89 (#4C2-112) Right Hand
#4C2-90 (#4C2-113) Left Hand

LOWER COLLAR
#5C5-16

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

SQUARE SHAFT LEFT HAND 5-8"
#11C12-56

SHAFT FOR CRANK
#11C12-64

HEX CRANK SHAFT
#11C12-92

WASHER FOR KNIFE LOCKNUT
#12C1-24

WASHER
#12C1-35

ALSO AVAILABLE:
#12C1-28 Brass Washer

THRUST WASHER
#12C15-52

SPRING WASHER
#12C15-57

FLAT WASHER
#12C15-74

THRUST WASHER
#12C15-91

WRIST PIN
#17C4-6

HINGE PIN
#17C6-9

ROLL PIN FOR STRAIGHT KNIFE
#17C15-103 For Pulley
#152C1-19

ROLLER PIN
#17C15-106

SPREADER PIN
#17C15-113

SNAP RING
#18C6-8

SCREW
#300C7-3

SCREW
#301C7-2

SNAP-RING
#18C6-26

DRIVING RING
#18C6-54 For RPS Perforator

SCREW FOR SHARPENING STONE
#20C13-20

KNIFE BOLT
#24C1-3 For Straight Knife

RETAINING RING
#18C6-81

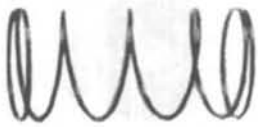
GRINDER BUSHING (Journal)
#20C6-11 For Round Knife Emery Wheels

PLATE BOLT
#24C4

CAM TENSION SPRING
#34C1-20

SCREW FOR CAM SHAFT SPRING
#20C12-13

SCREW FOR BEARING SHAFT
#20C12-78



CLUTCH SPRING
#34C1-51

PLATE WING TENSION SPRING
#34C1-57

SCREW FOR LATCH
#20C12-113

PRESSURE FOOT SCREW
#20C12-117 For Straight Knife

SPRING FOR PRESSURE FOOT LOCK FOR STRAIGHT KNIFE
#34C8-12

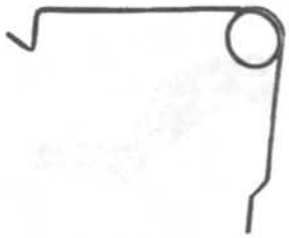
PULLEY SLIDE SPRING
#34C10-45

SCREW FOR CLAMP ARM
#20C12-143

TRUSS HEAD SCREWS
#20C13-51

SHOE SPRING FOR STRAIGHT KNIFE
#34C10-47 Left
#34C10-57 Right

SPRING FOR BELL CRANK
#34C10-89



LEVER SPRING
#34C10-100

LATCH SPRING
#34C10-107

WING PLATE 5-8
#60C1-55

PRESSER FOOT
#68C1-192

SPRING
#34C10-123

RIGHT HAND SHOE SPRING
#34C10-148

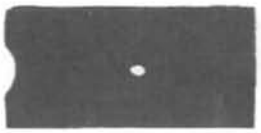
GUIDE
#70C4-32 (#70C4-23)

THRUST RETAINER
#71C3-15

LEFT HAND SHOE SPRING
#34C10-149

SPRING LEVER
#34C10-179

THROAT PLATE (Pair)
#79C4-12



WEAR PLATE FOR EASTMAN CHICKADEE
#79C12-219

ARM CLAMP SHOE
#35C7-28

BRUSH
#36C1-13 For Eastman BBR Round Knife Machines

GEAR
#87C3-8

IDLER GEAR
#87C3-40

TERMINAL PIN 1" LONG SINGLE PHASE
#47C2-4

ALSO AVAILABLE:
#47C2-4L Terminal Pin For Straight And Round Knife, 1⅜" Long

TERMINAL PIN THREE PHASE
#47C2-9

SPUR GEAR
#87C3-44

GEAR ON SCREW SHAFT
#87C3-50

WRIST PIN PLUG
#54C4-32

OIL HOLE PLUG
#54C4-35

GEAR AND SHAFT
#87C3-53

INTERMEDIATE GEAR
#87C5-13

FOR Class: FALCON III

FIBER GEAR
#87C7-40

OILITE BEARING
#90C4-29

ALLEN WRENCH FOR SHOES FOR STRAIGHT KNIFE
#95C5-3

LATCH CAM
#97C3-35

BEARING
#90C4-42

BEARING FOR CAM SHAFT
#90C4-47

GASKET
#116C2-5

GEAR KEY
#142C1-7

BEARING
#90C4-48

BEARING (Collar) FOR SCREW SHAFT
#90C4-51

EXTENSION FOR SCREW SHAFT
#147C1-26

SHAFT EXTENSION, RIGHT
#147C1-28

BEARING FOR SHAFT EXTENSION
#90C4-59

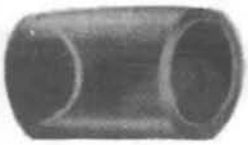
BEARING FOR STRAIGHT KNIFE
#90C6-17

SHAFT EXTENSION, LEFT
#147C1-29

FRONT PULLEY FOR BELT
#152C1-19

REAR BALL BEARING
#90C6-28

BEARING FOR ROUND KNIFE
#90C6-29


SIGHT GLASS VALVE
#160C1-1

LOCK PRESSER FOOT
#171C1-16

CRANK BALL BEARING
#90C6-46

CONTACT TERMINAL BLOCK 3 PH.
#93C2-4

CROSSHEAD FELT PAD
#191C1-21

FELT WICK FOR STRAIGHT KNIFE
#191C1-38

RUBBER DRIVE (Pulley)
#200C1-4 For Class: 621 (Narrow)

RUBBER DRIVE (Pulley)
#200C1-9 For Class: 623 (Wide)

NEOPRENE PULLEY FOR SHARPENER
#209C1

GREASE STRAIGHT KNIFE TUBE
#242C2-2

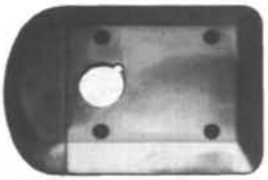


PLATE BASE ASSEMBLY 5-8
#505C3-223

ALSO AVAILABLE:
#505C3-224 10-13

GUIDE (RH & LH)
#525C1-5

KNIFE BOLT WRENCH
#529C1-8

HANDLE
#531C1-53

ROLLER ASSEMBLY
#532C2-5

ROLLER ASSEMBLY
#532C2-7

HARDENED AND GROUND SPINDLE (Shaft) ONLY
#541C1-9A

STONE & SPINDLE, 120 GRIT FOR 2½" KNIFE
#541C1-17

STONE, 180 GRIT FOR 2¼" BLADE
#541C1-24

CROSSHEAD WITH STUD
#579C2-17

SWITCH FOR STRAIGHT KNIFE
#580C1-14

SWITCH
#580C1-65

SWITCH
#580C1-66 (#580C1-191)

SWITCH FOR ROUND KNIFE
#580C1-75 (#580C1X)

DUAL SPEED SWITCH, SINGLE PHASE
#580C1-81

SWITCH FOR EASTMAN STRAIGHT KNIFE 625 MACHINES
#580C1-85

CUTOUT ASSEMBLY
60 CYCLE
#597C2-25

DRIVER PULLEY WITH DRIVER
#602C1-9

PRESSER FOOT ROD 7 & 8
#605C1-36

PRESSER FOOT ROD 9 & 10
#605C1-37

ROLLER PLATE
#619C1-31

LEVER RELEASE WITH CAM
#621C1-7

IDLE GEAR & BUSHING
#627C1-10

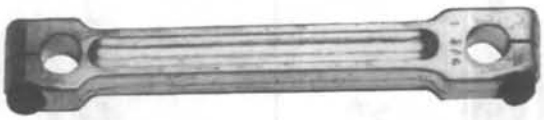
USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

KNIFE SLIDE ASSEMBLY 7"
#643C1-42

KNIFE SLIDE ASSEMBLY 9"
#643C1-46

KNIFE SLIDE ASSEMBLY 8"
#643C1-43

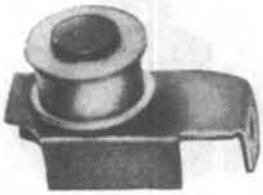
KNIFE SLIDE ASSEMBLY 10"
#643C1-47



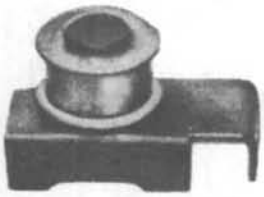
CONNECTING ROD (7)
#664C1-3

CONNECTING ROD (5)
#664C1-4

BRUSH WITH SPRING
#708C1-15 (#708C1-13) For Eastman Chickadee



LEFT HAND SLIDE WITH PULLEY
#712C1

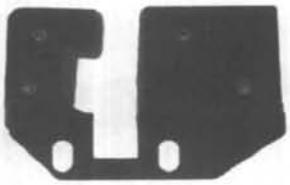


RIGHT HAND SLIDE WITH PULLEY
#712C1-1

GEAR SHAFT
#716C1-12

SHEAR PLATE
#726C1-5

SPEAR PLATE ASSEMBLY
#726C1-17



OIL PAD ASSEMBLY
#727C1-6

STABILIZER
#728C1-5

SHOE SHARPENER (PM) RH
#743C1-26

SHOE SHARPENER (PM) LH
#743C1-27

SHARPENER SHOE (RH)
#743C1-28

SHARPENER SHOE (LH)
#743C1-29

SHARPENER SHOE, COMPLETE (LH)
#820C1-7

SHARPENER SHOE, COMPLETE (RH)
#820C1-8

PARTS FOR BLUE STREAK

#20C4-17 Lock Screw
#20C5-12 Roller Shaft Screw
#20C12-19 Knife Slide Screw
#20C12-137 Shoulder Screw
#20C12-153 Sharpener Shoe Spring
#20C12-156 Screw
#20C13-51 Hinge Pin Clamp Screw

MISCELLANEOUS EASTMAN SCREWS

#300C10-1
#300C10-2
#300C10-4
#300C10-6
#300C7-2
#302C10-4
#302C12-3
#302C8-2

EMERY WHEEL CLEANER

#A25

Keeps Cloth Cutting Machine Sharpening Wheels At Peak Efficiency. Clean Wheels Each Week. For Either Straight Or Round Knife Cloth Cutting Machine Emery Wheels. Packed 12 to a Carton.

CUTTING MACHINE PARTS FOR MAIMIN

SHARPENING STONES FOR ROUND KNIVES (USED IN PAIRS)

LARGE STONE
#381A

SMALL STONE
#330N

STONE SETS FOR "B", "C" & "D" MACHINES

#821C 60 Grit Set

#821D 100 Grit Set

STONE SETS FOR "K" MACHINES

#1300 60 Grit Silicone Carbide Set

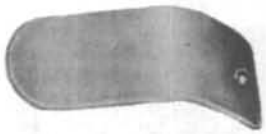
#1301 100 Grit Aluminum Carbide Set

SHARPENING STONES FOR MAIMIN ROTO SHEAR (USED IN PAIRS)

#525

ROCKER SWITCH
#443

BEARING FOR STRAIGHT & ROUND KNIFE
#10580



BRAKE (Bronze) FOR RUBBER PULLEY
#867

PULLEY (Rubber) FOR STRAIGHT KNIFE
#838R

SINGLE PHASE TERMINAL PIN FOR STRAIGHT KNIFE
#406

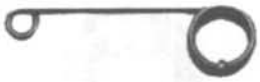
3-PHASE TERMINAL PIN FOR STRAIGHT & ROUND KNIFE
#406A

SINGLE PHASE TERMINAL PIN FOR ROUND KNIFE
#309C

CARBON BRUSH & SPRING
#420M

PRESSER FOOT TRIGGER SPRING
#492

TRIGGER SPRING FOR STRAIGHT KNIFE
#840A

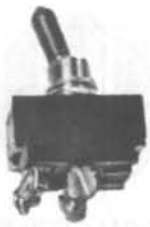


SPRING FOR STRAIGHT KNIFE MACHINE
#1294 Right Spring (Illustrated)
#1295 Left Spring

STUD SCREW FOR STRAIGHT KNIFE MACHINE
#1296

FLAT SPRING FOR STONE
#816FR Right Flat Spring
#816FL Left Flat Spring (Illustrated)

SWITCH FOR STRAIGHT KNIFE
#442



SWITCH FOR STRAIGHT KNIFE
#442B (3 Phase)

BEARING FOR ROUND KNIFE
#403

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

CUTTING MACHINE PARTS FOR WOLF

SHARPENING STONES FOR WOLF PACER (USED IN PAIRS)

SHARPENING STONE
#12701 (#12801) (#1270100)

SHARPENING STONE, 80 GRIT
#12800 (#1280000)

SHARPENING STONES FOR WOLF 75 (USED IN PAIRS)

SMALL STONE
#7663P (#1270200)

LARGE STONE
#7658P (#7658300)

GRINDING STONE (USED IN PAIRS)

120 GRIT GRINDING STONE
#7663

SHARPENING STONE FOR ROUND KNIVES (USED IN PAIRS)

SHARPENING STONE
#45483 (#4548300)

FOR WOLF PUP

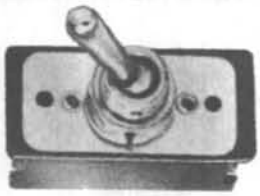
STONE AND SPINDLE
#2542500

FOR WOLF ABLE MACHINE

STONE AND SPINDLE
#1611700

SHARPENING STONE AND SPINDLE (Shaft) COMPLETE
#45480 (#4548050)
(#4548090)

HARDENED AND GROUND SPINDLE (Shaft) ONLY
#45487 (#4548700)



SWITCH FOR STRAIGHT KNIFE
#10274 (#1027093) (#10270)

JOURNAL (Grinder Bushing) FOR ROUND KNIFE
#45488 (#4548800)

TEMPERED SPINDLE (Shaft) SCREW
#45484 (#9900338)

BEARING FOR STRAIGHT KNIFE
#10580 (#1058093)

TERMINAL PINS FOR STRAIGHT & ROUND KNIFE

#10431 (#1043100) New Style
(Thin Pin) ⅛" For "A", "B", "C" Plug

#10432 (#1043200) Regular Style
(Heavy Stem) ¼" for "E" plug

GRINDING STONE FOR WOLF
#R9

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

CUTTING ROOM SUPPLIES

LABEL GUN
#XP3/22 3 or 4 Coding Characters, 3 Counting Characters
22 x 12 LABELS
#X2212 42 Rolls Per Box
LABEL GUN
#XP3/26 5 Coding Characters, 3 Counting Characters
26 x 12 LABELS
#X2612 36 Rolls Per Box
INK ROLLERS
#XPAD For XP3/22 & XP3/26

WHEEL CUTTERS

★ Cut Patterns And Samples Faster Than Scissors
★ Cut Any Material–Even Leather And Vinyl
★ Safety Feature Blade Guard Retracts Only When Pressure Applied

EASTMAN WHEEL CUTTER 1¾" LARGE
#ST810

EASTMAN WHEEL CUTTER 1 1/16" SMALL
#ST800

TUNGSTEN STEEL REPLACEABLE BLADES FOR WHEELCUTTERS

BLADE
#C450 For Large Wheel Cutter (#ST810)
#SN002 Bolt & Nut For #ST810

BLADE
#C280 For Small Wheel Cutter (#ST800)
#SN001 Bolt & Nut For #ST800

STAINLESS STEEL METAL MESH SAFETY GLOVES

FIVE DIGIT MEDIUM
#SG515
(4 Fingers & Thumb)

#SG515LL	Large Left
#SG515LR	Large Right
#SG515MR	Medium Right
#SG515ML	Medium Left
#SG515SL	Small Left
#SG515SR	Small Right
#SG515XSL	Extra Small Left
#SG515XLL	Extra Large Left
#SG515XLR	Extra Large Right
#SG515XSR	Extra Small Right

THREE DIGIT MEDIUM
#SG513
(2 Fingers & Thumb)

#SG513LL	Large Left
#SG513LR	Large Right
#SG513MR	Medium Right
#SG513ML	Medium Left
#SG513SL	Small Left
#SG513SR	Small Right
#SG513XSL	Extra Small Left
#SG513XLR	Extra Large Right

HANDI-HANDLE

PAT. NO. D-227,546
★ Fits All Makes Of Straight Cutting Machine Blades

#SKH3 (#365279)

3½" GRINDING WHEEL FOR SLITTING MACHINE
#R7 (#365272)

ALSO AVAILABLE:
#R7-4 Sharpening Stone, Grey, 4", 54 Grit
#R7W Aluminum Oxide-Stone White For Cool Cutting 3½", 60 Grit
#R7W-4 Aluminum Oxide-Stone White For Cool Cutting, 4", 60 Grit

EMERY (Dressing) STICK
#R8 (#365278)

SLOT CLEANER
#SLC25

CUTTING MACHINE KEY
#K1

ADJUSTABLE WRENCH
#AWS

FOR SKIVING MACHINE

BELL KNIFE
#201K (#201S)

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

FOR SKIVING MACHINE

GRINDING WHEEL (Fine)
#2073-3

GRINDING WHEEL
#400/7

PATTERN TRACERS

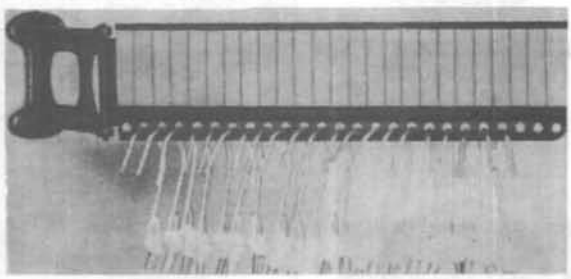
NEEDLEPOINT TRACER
#NPT10

PLAIN TRACER
#PPT20

PARTS AVAILABLE SEPARATELY:
#NPT12 Needle Point Tracer Replacement Wheel
#NPT14 Needle Point Tracer Screw & Nut Set

NEW STYLE SUPERIOR PATTERN RACK (HOOKS NOT INCLUDED)

★ With Lined Cardboard For Marking Sizes
★ Heavy Duty Pressed Steel With Hinged Bracket For Swinging When Not In Use

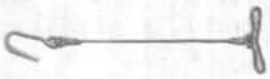


#C10

PART AVAILABLE SEPARATELY:
#C11 Lined Cardboard

PATTERN HOOK WITH CORD

★ Packed 144 To Each Box
★ Knotted At Both Ends
★ Hardened Steel Hook
★ Super Strength 10" Webbed Cord



#C14 Small Pattern Hook For 1" Pipe
#C15 Large Pattern Hook For 1½" Pipe

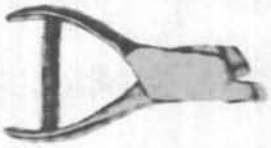
WIRE PATTERN HOOK

★ Packed 144 To Each Box
★ 7½" Overall Length, 1¼" Wide
★ Extra Heavy Gauge Steel
★ Holds A Complete Set Of Patterns Of One Size

#C16

PATTERN NOTCHERS

★ Manufactured In U.S.A.



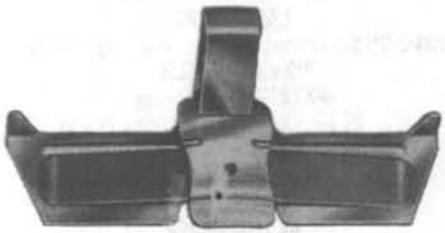
#45N3/64 3/64" x ¼"
#45N1/16 1/16" x ¼"
#45N1/8 ⅛" X ¼"
#50N1/16 1/16" x 5/16"
#50N1/8 ⅛" x 5/16"

ADJUSTABLE CLOTH CLAMPS

★ Made Of Lightweight Durable Aluminum
★ Available In Two Sizes

#CL4 Maximum Clamp Opening 4½"
#CL8 Maximum Clamp Opening 8"

SAMPLE CLOTH CLAMPS



#CL5 Regular

SAMPLE CLOTH CLAMPS

#CL6 Large (Adjustable up to 6")

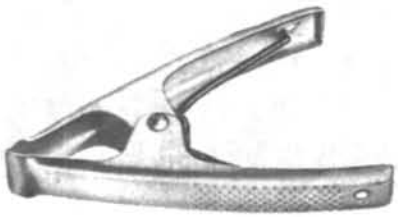
ALSO AVAILABLE:
#CL6L Large Sample Cloth Clamp (Adjustable Up To 8")

REGULAR CLOTH CLAMP WITH 2" WIDE JAW

#CL1

PART AVAILABLE SEPARATELY:
#CL1S Regular Cloth Clamp Spring

NARROW JAW CLOTH CLAMP



#CL2

EXTRA WIDE CLOTH CLAMP WITH 3" WIDE JAWS

#CL3

HEAVY DUTY CLOTH CLAMP WITH COIL SPRING

#CL7

ADJUSTABLE CLOTH CLAMP

#1A 1⅛" Maximum Clamp Opening

ADJUSTABLE CLOTH CLAMP

#2A 2½" Maximum Clamp Opening

PATTERN PUNCH

★ Cuts ¾" Diameter Holes

#PU10

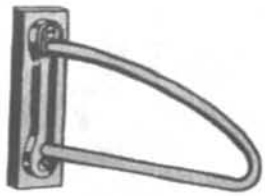
PARTS AVAILABLE SEPARATELY:
- **#PU11** Guide & Screw
- **#PU12** Punch Die Set
- **#PU13** Pattern Punch Spring
- **#PU14** Pattern Punch Handle
- **#PU15** Pattern Punch Stud for Handle

CLOTH WEIGHT

★ One Piece Cast Iron
★ Smooth Finish
★ 10" Long—Approximately 4 Pounds in Weight
★ Handle Cannot Loosen

#CWT

PATTERN HANGER WITH 8" BAR



#C12 8" Bar

BATES PATTERN TACKER

★ 210 Staple Capacity
★ Loads Bates #L19 Needle Point Staples Sizes: ¼", ⅜" and ½"

#L19

PARTS AVAILABLE SEPARATELY:
- **#30075** Draw Band Assembly
- **#32007** Inner Housing
- **#32009** Plunger Spring
- **#32016** Lock Rivet Plated
- **#32018** Lifting Device Assembly
- **#32022** Lifting Device Rivet
- **#32030 (#32609)** Pusher Zinc Plated
- **#33106** Driver For L19

BATES NEEDLE POINT STAPLES

★ For Use In Bates #L19 Pattern Tacker
★ Packed 5000 Staples To A Box & 20 Boxes To A Carton
★ Sold In Cartons Only

¼" STAPLES
#L19-1/4 Staples Up To 40 Sheets Of Paper

⅜" STAPLES
#L19-3/8 Staples Up To 80 Sheets Of Paper

½" STAPLES
#L19-1/2 Staples Up To 100 Sheets Of Paper

E-Z CHROME PLATED CLOTH NOTCHER

★ Gives A Neat Slit In The Hardest Material
★ Complete With 5 Blades (⅛", 3/16", ¼", ⅜", ½")

CLOTH NOTCHER COMPLETE WITH SQUARE BASE
- **#CN4**—4" Size For 4" Lays
- **#CN6**—6" Size For 6" Lays
- **#CN8**—8" Size For 8 Lays

PARTS AVAILABLE SEPARATELY:
- **#CNB1/8**—Knife
- **#CNB1/4**—Knife
- **#CNB3/16**—Knife
- **#CNB5/16**—Knife
- **#CNB3/8**—Knife
- **#CNB1/2**—Knife
- **#CN2**—Blade Screw
- **#CN3**—Spring

THIN STRETCHING PINS

★ Approximately 3/32" Thick. Hardened Steel. Swedged Top.
★ Packed 1 Dozen Of A Size To A Wrapper

#TSP21/2 2½" Length
#TSP3 3" Length
#TSP31/2 3½" Length
#TSP4 4" Length

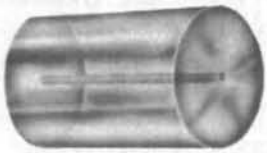
CLOTH TACKING AWLS

★ ⅛" Diameter

#CTA4 4" Long
#CTA5 5" Long
#CTA6 6" Long
#CTA8 8" Long

LUCITE GAUGE

★ Used To Hammer Pins Perfectly Straight Into Tables For Lining Up Stripes & Squares



LUCITE GAUGE
#LG3

DRILL NEEDLES FOR EASTMAN, MAIMIN & WOLF CLOTH DRILLS

HOLLOW (Closed End) DRILL NEEDLE

#DNH1 3/32 x 7½"
#DNH2 ⅛ x 7½"
#DNH3 3/32 x 9½"
#DNH4 ⅛ x 9½"

HALF SCOOP (Open End) DRILL NEEDLE

#DNC1 5/64 x 7½"
#DNC2 3/32 x 7½"
#DNC3 ⅛ x 7½"
#DNC4 5/64" x 9½"
#DNC5 3/32 x 9½"
#DNC6 ⅛ x 9½"

ROUND POINT (Taper Point) DRILL NEEDLE

#DNR1 5/64 x 7½"
#DNR2 3/32 x 7½"
#DNR3 ⅛ x 7½"
#DNR4 5/64 x 9½"
#DNR5 3/32 x 9½"
#DNR6 ⅛ x 9½"

★ NOTE: 6" CLOTH DRILL USES 7½" NEEDLES
8" CLOTH DRILL USES 9½" NEEDLES

SHIRT KNIFE HANDLE

#SKH2 4⅜" Long, ⅝" Wide

SHIRT KNIFE BLADE

#SKB2

DRIVE & PULL CHUCK

★ For Pinning Up Material ★ Easy To Drive In
★ A Twist To Pull Out

DRIVE & PULL CHUCK COMPLETE
#S125 For ⅛" Diameter Pins
#S93 For 3/32" Diameter Pins

NOTCHED PINS AVAILABLE SEPARATELY:
#S125P4 ⅛" 4" Long
#S125P5 ⅛" 5" Long
#S125P6 ⅛" 6" Long
#S125P8 ⅛" 8" Long
#S93P3 3/32" 3½" Long
#S93P4 3/32" 4" Long

HANDY AWL

★ Hardened Paint ★ Hard Wood Handle
★ Used For Marking Dots In Pattern Paper

HANDY AWL
#HA3

DENNISON SWIFTACH HAND TOOLS, ARROW TAGGING GUNS, FASTENERS & NEEDLES

DENNISON SWIFTACHER TOOL MARK II™

SWIFTACHER®TOOL MARK II™
#D08945 Green (Standard)
#D08946 Blue (Fine)

DENNISON SWIFTACHER TOOL PISTOL-GRIP-MARK II™

SWIFTACHER® TOOL PISTOL-GRIP-MARK II™
#D08956 Green (Standard)
#D08910 Blue (Fine)
#D010312 Fine Fabric Plus

ALSO AVAILABLE:
#D010651 Pistol-Grip Mark III

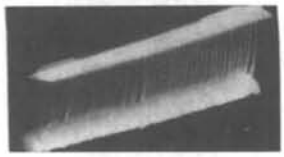
DENNISON SYSTEM 1000 TAG GUN

SYSTEM 1000 TAG GUN
#D08280

SYSTEM 1000 FASTENERS AND NEEDLES
#D08284 Fastener 1" 1000 per roll, Box 5,000
#D08285 Fastener 2½" 1000 per roll, Box 5,000
#D08281 Needle (4 per pack)

DENNISON® FASTENERS

★ Packed And Sold 5000 To A Box



#D06214 1", Standard
#D06215 3", Standard
#D08035 2" General Purpose Fastener
#D08902 Hook Tack Fastener 2" For Standard Gun
#D08938 ¾", Fine
#D08939 2", Fine
#D08960 1", General Purpose
#D08961 5", Heavy Duty
#D010343 ¾" Fine Fabric Plus Fastener (BX, 10,000)
#D010347 3" Fine Fabric Plus Fastener (BX, 10,000)
#D010417 ½" General Purpose Fastener

NEEDLES FOR DENNISON®

★ Packed & Sold 4 Pieces To A Box

#D08941 (#D010652) Standard Needle Kit (945/956)*
#D08944 Fine Needle Kit (910/946)*
#AN300 Standard Needle For Mark II Gun*
#AN400 Fine Needle For Mark II Gun*
#AN600 Heavy Needle For Mark II Gun*
#D08913 Heavy Duty Needle For Mark II Gun*

DENNISON'S MARK III™ ELECTRIC TOOL

MARK III™ ELECTRIC TOOL
#D010663
Includes: Tool, Battery Pack, 110 Vac 60Hz Charger and Mark II™ Needle.

ALSO AVAILABLE:
#D010664 Battery Pack
#D010665 Charger
#D08941 (#D010652) Needle

SWIFTACHMENT PLUS™ FASTENERS
#D010656 ½" Long
#D010657 1" Long
#D010658 2" Long
#D010659 3" Long
Sold 10,000 Per Box

ARROW TAGGING GUNS, FASTENERS & NEEDLES

TAGGING GUN
#A9S For Standard Fabric
#A9X For Fine Fabric

PARTS AVAILABLE SEPARATELY & ALSO AVAILABLE:

FASTENERS FOR STANDARD GUNS (Packaged & Sold 5000 To A Box)
#AF1 Standard Fasteners, 1"
#AF3 Standard Fasteners, 3"
#AFX1 Fine Fasteners, 1"
#AFX2 Fine Fasteners, 2"
#A15N Hook Fasteners, 1½"

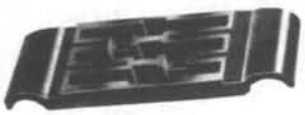
PARTS FOR GUNS
#A9-16 Cutter For Standard & Fine Guns

OTHER FASTENERS (Packaged & Sold 5000 To A Box)
#A5SL-N Sabre® Lock Fasteners, 5" (Securatach® Type)

NEEDLES (Packed & Sold 4 To A Box)
#AN1 Standard Needle
#ANX Fine Needle

GENERIC PARTS FOR FEEDRAIL

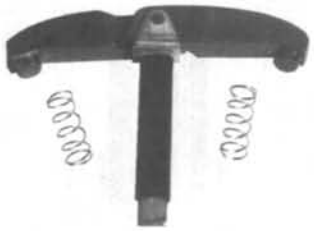
TROLLEY BODY
15 AMP
#110-7



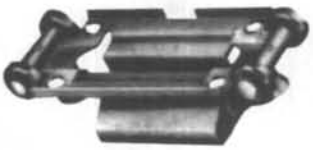
TROLLEY BODY
#110-13 20 Amp

ROLLER CONTACT ASSEMBLY
#115-12 (#FRS-115-12)

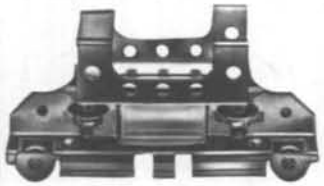
20 AMP CONTACT (OUTSIDE)
#115-24



20 AMP CONTACT (CENTER)
#115-25



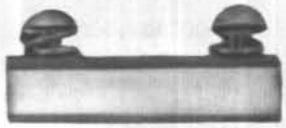
TROLLEY CHASSIS 15 AMP
#120-1



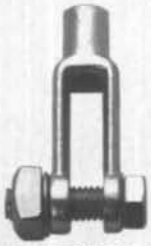
CHASSIS ASSEMBLY
#120-13

INSULATOR HANGER 60/90 AMP
#155-3

REPLACEMENT TRACK-DOOR
60/90 AMP
#185-5

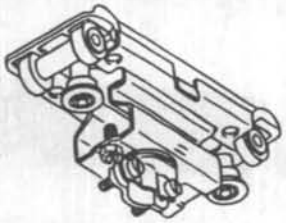


BUSS BAR CONNECTOR
#190-3



CLEVIS SUPPORT
#FR-105

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

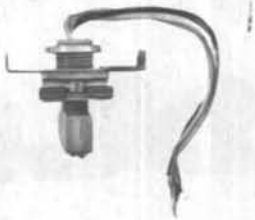


NON-FUSIBLE
3-POLE BRUSH
#FRS-2

NON-FUSIBLE
3-POLE ROLLER
#FRS-12

2-POLE COPPER GRAPHITE
CONTACTS ROLLER
#FRS-32

3-POLE ROLLER
#FRS-19



NON-FUSIBLE PLUG-IN JACK
(3-POLE)
#FRS-45

PLUG-IN JACK (3-POLE)
#FRS-53 (#FRS-53P)
(#FRS-53PG) (#FRS53)

TRACK HANGER SET
#FRS-105

DEAD END CAP
#FRS-107

JUNCTION BOX
#FRS-110

TRACK HANGER
#FRS-150

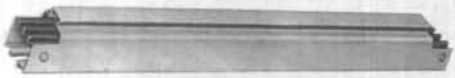
PLUG-IN JACK (4-POLE)
#FRS-351M

PART FOR GE LTG. BUSWAY

PLUG-IN FOR G.E. LTG. BUSWAY
#DATRP421

WE ARE CONSTANTLY ADDING NEW PRODUCTS TO OUR LINE. PLEASE CALL US FOR ITEMS NOT LISTED IN THIS CATALOG.

GENUINE PARTS FOR FEEDRAIL



GENUINE FEEDRAIL

Continuous Rating: 60 Amp. 300 Volts A.C. or D.C. Track System
Intermittent Rating: 90 Amp. 300 Volts A.C. or D.C.
Track Sections Consist Of One Piece Zinc Coated Steel Housing Bus Bars Are Of Hard Drawn Copper

#XFRS100 Plain 3 Pole, 10 Ft.
#XFRS101 Door 3 Pole, 10 Ft.
#XFRS200 Plain 2 Pole, 10 Ft.
#XFRS201 Door 2 Pole, 10 Ft.
#XFRS300M-10 Plain 4 Pole (40 Amp), 10 Ft.

PLUG-IN JACK (3-POLE)
#XFRS53P

3 POLE PLUG-IN JACK 15 AMP
#XFRS45P

FOR 40 AMP SYSTEM

4 POLE COUPLING SET
#XFRS302-4

FOR 40 AMP SYSTEM

4 POLE END FEED BOX
#XFRS306-4

FOR 40 AMP SYSTEM

4 POLE END CAP
#XFRS307-4

FOR 60 AMP SYSTEM

NON-FUSIBLE TROLLEY W/
CABLE GRIP 5 AMP 3 POLE
COPPER GRAPHITE ROLLER
#XFRS12

FOR 60 AMP SYSTEM

CENTER FEED SET
#XFRS103

FOR 60 AMP SYSTEM

END FEED SET
#XFRS106

FOR 60 AMP SYSTEM

NON-FUSIBLE TROLLEY W/
CABLE GRIP 5 AMP 2 POLE
COPPER GRAPHITE ROLLER
#XFRS32

FOR 60 AMP SYSTEM

COUPLING SET
#XFRS102

12 FOOT RETRACTABLE CORD 16-35 JT
#2W551

BRONZE BRUSH CONTACT
ASSEMBLY
#X115-4

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

GENUINE FEEDRAIL PARTS LISTING

#X110-3 Trolley Body Assembly w/Roller 3 Pole
#X110-6 Trolley Body Assembly w/Roller 2 Pole
#X110-7 Trolley Body Only
#X110-13 Trolley Body Only
#X115-12 Copper Graphite Roller Assembly
#X115-16 Dust Remover Bristle Brush
#X115-24 Copper Graphite Side Brush Contacts w/Springs
#X115-25 Copper Graphite Center Brush Contacts w/Springs
#X115-27 Cleaner Stone Assembly
#X115-42 Copper Graphite Brush Contact Assembly
#X120-1 Chassis Assembly 5 and 15 Amp
#X120-13 Chassis Assembly 20 and 30 Amp
#X155-3 Bus Bar Insulator Hanger
#X155-4 Bus Bar Terminal Spacer
#X155-7 Feed Terminal Spacer
#X155-10 Chassis Liner
#X155-13 Contact Retaining Plate
#X155-16 Terminal Insulator
#X170-1 Feed In Terminal Assembly
#X170-6 Terminal Connector
#X190-3 Bus Bar Connector Assembly
#X307145 Screw For Retaining Plate
#XFR105 Trolley Body Only
#XFRS2 15 Amp 3 Pole Bronze Brush Trolley
#XFRS3 15 Amp 3 Pole Bronze Brush Trolley
#XFRS5 30 Amp 3 Pole Copper Graphite Brush Trolley
#XFRS6 15 Amp 3 Pole Copper Graphite Brush Trolley
#XFRS7 15 Amp 3 Pole Copper Graphite Brush Trolley
#XFRS8 30 Amp 3 Pole Copper Graphite Brush Trolley
#XFRS9 15 Amp 3 Pole Bronze Brush Trolley
#XFRS10 15 Amp 3 Pole Copper Graphite Brush Trolley
#XFRS13 5 Amp 3 Pole Copper Graphite Roller Trolley
#XFRS19 5 Amp 3 Pole Copper Graphite Roller Trolley
#XFRS22 15 Amp 2 Pole Bronze Brush Trolley
#XFRS23 15 Amp 2 Pole Bronze Brush Trolley
#XFRS26 15 Amp 2 Pole Copper Graphite Brush Trolley
#XFRS27 15 Amp 2 Pole Copper Graphite Brush Trolley
#XFRS28 Dust Remover w/Bristle Brushes
#XFRS29 15 Amp 2 Pole Bronze Brush Trolley
#XFRS30 15 Amp 2 Pole Copper Graphite Brush Trolley
#XFRS33 5 Amp 2 Pole Copper Graphite Roller Trolley
#XFRS39 5 Amp 2 Pole Copper Graphite Roller Trolley
#XFRS40P 15 Amp 2 Pole Plug In Jack
#XFRS41P 15 Amp 2 Pole Plug In Jack w/Receptacle
#XFRS43P 15 Amp 2 Pole Plug In Jack w/Box & Cable
#XFRS53P 3 Pole 15 Amp Plug In Jack w/Box
#XFRS61P 15 Amp 3 Pole Fusible Plug In
#XFRS77 Bus Bar Cleaners w/Cleaning Stones
#XFRS84 20 Amp 3 Pole Copper Graphite Brush Trolley
#XFRS94 20 Amp 2 Pole Copper Graphite Brush Trolley
#XFRS96 20 Amp 2 Pole Copper Graphite Brush Trolley
#XFRS105 Track Hanger Set F/Mounting Straight Track
#XFRS107 Dead End Cap
#XFRS108 Track Hanger Set
#XFRS110 Junction Box
#XFRS115 Track Hanger Set
#XFRS124 Duplex Track Hanger Set
#XFRS134 Duplex Track Hanger Set
#XFRS149 Low Level End Feed Set
#XFRS150 Track Hanger Set For Tie Rod Installations
#XFRS150-28 Trolley Screws
#XFRS351M 4 Pole Plug In Jack w/Junction Box/Cable Grip

GOLD SEAL
SHEAR HONES
★ Used For Shears, Scissors, Thread Clippers, Etc.

CERAMIC SHEAR HONES

TRIANGULAR HONE ½"x6" LONG
#100N

ROUND HONE 5/16"x12" LONG
#101N

TRIANGULAR HONE ½"x7" LONG
(Dark Brown Alumina Ceramic)
#99N

WISS
SCISSORS, SHEARS & PINKING SHEARS

INLAID BENT TRIMMERS
★ Industrial & Professional Shears.
★ Polished Inlaid Blades. ★ Black Handles.

#W20 10" (Cut 5")
#W22 12" (Cut 6¼")
#W20LH 10" (Cut 5") Left Hand Model

INLAID BELT TRIMMERS
★ Upholstery, Carpet & Drapery Shears.
★ Black Handles. ★ Extra Length Bolt And Adjustable Nut.

#W20W 10" (Cut 5")
#W22W 12" (Cut 6")

INLAID BELT TRIMMERS
★ Dressmaking & Industrial Shears.
★ Inlaid Nickel Plated Blades. ★ Black Handles.

#W27 7" (Cut 3⅛")
#W28 8" (Cut 3¾")
#W29 9" (Cut 4¼") (Extra Length Screw & Adjustable Nut)

INLAID STRAIGHT TRIMMERS
★ Polished Blades. ★ Black Handles.
★ With Extra Length Bolt And Adjustable Nut.

#W30 10" (Cut 5")

INLAID STRAIGHT TRIMMERS
★ Industrial & Professional Shears.
★ Inlaid Nickel Plated Blades. ★ Black Handles.

#W36 6" (Cut 2¾")
#W37 7" (Cut 3¼")
#W38 8" (Cut 3⅞")
#W39 9" (Cut 4¼") (Extra Length Screw & Adjustable Nut)

SEWING SCISSORS
★ Tailors' Points. ★ Double Sharp Points.
★ Black Handles.

#W75 5" (Cut 2")

TRIMLINE BENT TRIMMERS
★ Dressmaking Shears. ★ Nickel Plated Blades. ★ Black Handles.

#W426 6" (Cut 2½")
#W427 7" (Cut 3⅛")
#W428 8" (Cut 3¾")
#WMEZ 8" (Cut 3½") Mezurcut

TRIMLINE STRAIGHT TRIMMERS
★ Solid Steel. ★ Hot Drop-Forged.
★ Nickel Plated Blades. ★ Black Handles.

#W436 6" (Cut 2¾")
#W437 7" (Cut 3¼")
#W438 8" (Cut 3⅞")

SEWING SCISSORS
★ Fully Nickel Plated. ★ Sharp and Blunt Points.
★ Flat Pattern. ★ Ring Handles.

#W715 5" (Cut 2¼")
#W716 6" (Cut 2⅝")

SEWING & EMBROIDERY SCISSORS

★ Fully Nickel Plated.
★ Double Sharp Points.
★ Flat Pattern. ★ Ring Handles.

#W7631/2 3½" (Cut 1¼")
#W764 4" (Cut 1½")
#W765 5" (Cut 2")
#W766 6" (Cut 2½")

KNIFE EDGE SHEARS

★ Inlaid Bent Trimmers.
★ Ideal for Cutting Carpets, Canvas, Leather, etc.

#W1225 10" (Cut 5")
#W1226 12" (Cut 6¼")

CONTURA-LITE LIGHTWEIGHT SHEARS

★ Lightweight Knife-Edge Blade For Cutting Polyesters, Synthetics, Natural Fabrics In Multiple Thickness.
★ Nickel Plated Blades.

#W3728 8" (Cut 3⅝")

INDUSTRIAL SHEARS & SCISSORS

★ Inlaid Nickel Plated Blades.
★ Black Handles.

#W1DS 8" (Cut 3")

INDUSTRIAL SHEARS & SCISSORS

★ Serrated Blade.
★ Inlaid Nickel Plated Blades.
★ Black Handles.

#W2DA 8" (Cut 2¼")

ALSO AVAILABLE:
#WKV2 8¼" (Cut 2") For Cutting Kevlar

LEATHER CUTTING SHEARS—INLAID BLADES

★ Serrated Blades For All Belt and Leather Cutting Operations.
★ High Carbon Inlaid Steel Blades.

#W8BLT 8" (Cut 2¾")

SOLID STEEL SNIPS

★ Straight Cutting Pattern.
★ One Piece.
★ Hardened, Ground, Edged, Adjusted and Pivoted.

#WA11 10" (Cut 2¼")
#WA9 12½" (Cut 3")

METALMASTER COMPOUND ACTION SNIPS

#WM3R 9½" (Cut 1½")

INDUSTRIAL SHEARS & SCISSORS

★ Straight Blades, Heavy Pattern.
★ Solid Steel with Closing Latch.

#WC4AS 8" (Cut 2¼")

POCKET AND SAFETY POINT SCISSORS

★ Hot Drop-Forged. ★ Fully Nickel Plated.
★ Flat Pattern. ★ Double Blunt Points. ★ Ring Handles.

#W064 4" (Cut 1¾")
#W065 5" (Cut 2⅛")
#W165 5" (Cut 2⅛")

INDUSTRIAL SHEARS & SCISSORS

★ Inlaid Nickel Plated Blades.
★ Offset Handles.
★ Double Sharp Points.
★ Black Handles.

#WRS1 7½" (Cut 2⅞")

PINKING SHEAR

★ Ball Bearing Pivot.
★ Professional-Industrial Model.
★ Large Teeth.
★ Fully Nickel-Plated.

#WAA 10½" (Cut 4 1/16")

PINKING SHEARS

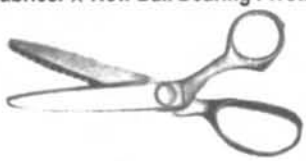
★ Ball Bearing Pivot.
★ Large Teeth.
★ Nickel Plated Blades.
★ Black Handles.

#WCB9 9" (Cut 3½")

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

SCALLOPING SHEARS

★ Nickel Plated Blades. ★ Navy Blue Handles.
★ Gives a Ravel-Resistant and Decorative Finish on Sheer or Heavy Fabrics. ★ New Ball Bearing Pivot.



#WSN7 7½" (Cut 3")

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

GOLD SEAL
"KNIFE EDGE" SHEARS AND SCISSORS

EMBROIDERY SCISSORS
★ Ring Bow. ★ Fully Nickel Plated.
★ Double Sharp Points.

#154KE4 4" (Cut 1½")
#154KE5 5" (Cut 2⅛")

STRAIGHT TRIMMERS
★ Full Satin Chrome Finish.

#170KE6 6" (Cut 2¾")
#170KE7 7" (Cut 3¼")
#170KE8 8" (Cut 3⅞")
#170KE9 9" (Cut 4⅜")
#170KE10 10" (Cut 5⅜")

BENT TRIMMERS
★ Full Satin Chrome Finish.

#171KE6 6" (Cut 2⅝")
#171KE7 7" (Cut 3¼")
#171KE8 8" (Cut 3⅞")
#171KE9 9" (Cut 4⅜")
#171KE10 10" (Cut 4¾")
#171KE12 12" (Cut 5½")

BENT TRIMMER

#171S12 12" (Cut 5½")

HEAVY DUTY BENT TRIMMERS
★ Full Satin Chrome Finish.

#172KE10 10" (Cut 5")
#180KE12 12" (Cut 6¼")

HEAVY DUTY TRIMMERS
★ Full Satin Chrome Finish.

#178KE61/2 6½" (Cut 2½")
#176KE8 8" (Cut 3")

UTILITY CLIPPER

#107KE

PATTERN SNIP

#165KE12

APPLIQUE SCISSORS

#156-5 5" (Cut 2⅛")

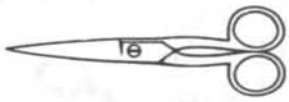
If You Can't Locate a Part Under a Particular Machine Class, Refer To The Numerical Index. The Item May Be Listed Elsewhere!

MUNDIAL MARKS®
SCISSORS AND SHEARS

APPLIQUE SCISSORS

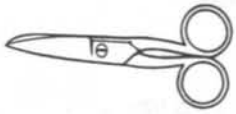
#M584-5 5"

EMBROIDERY SCISSORS



#M102-4
#M102-5
#M102-6

SEWING SCISSORS



#M202-5

TAILOR POCKET KNIFE EDGE

#M275-5 5"

STRAIGHT TRIMMER KNIFE EDGE

#M355-6 6"
#M355-7 7"
#M355-8 8"

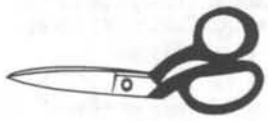
UTILITY SHEAR

#M356-8 8"
#M456-8 8"

BENT TRIMMERS

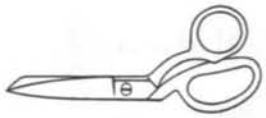
#M420-10 10"
#M420-10LH 10" LH
#M420-W 10" Heavy Duty
#M422-12 12"
#M422-W 12" Heavy Duty
#M429 9"

BENT TRIMMER STANDARD PATTERN



#M400-10 10"
#M400-12 12"

DRESS MAKER SERRA SHARP



#M404-8 8"
#M454-8 8"
#M690SR 9"

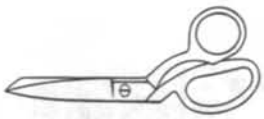
PINKING SHEAR

#M407B 7½"
#M407BLH 7½"
#M409B 9"
#M410-BAA 10"

BENT TRIMMER KNIFE EDGE

#M455-6 6"
#M455-7 7"
#M455-8 8"
#M455-8LH 8"
#M455-9 9"
#M455-10 10"
#M455-12 12"

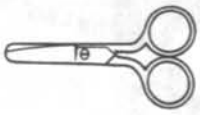
DRESS MAKER KNIFE EDGE



#M406-7 7"
#M406-8 8"

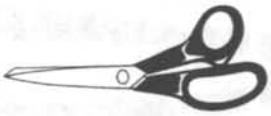
ALSO AVAILABLE:
#M406-8RK 12 Screw Nut & Washer

POCKET SAFETY



#M520-4 4"

BENT TRIMMER KNIFE EDGE

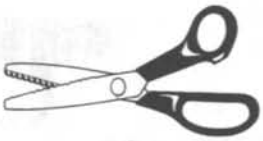


#M660 8"
#M661LH 8"

KNIFE EDGE SCISSORS

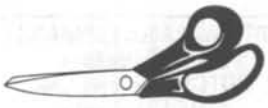
#M664 5½"
#M668 4½"

PINKING SHEAR



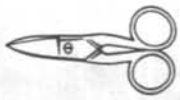
#M665 7½"

BENT TRIMMER



#M690

NAIL SCISSORS



#M704 4"

ALSO AVAILABLE:
#M701 3½" Cuticle Scissor

CUSHION SOFT ERGONOMIC SHEARS

#M1860-1 Blue & Blue
#M1860-2 Black & Green
#M1860-3 Red & Black

OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.

ECONOMY SHEARS

HEAVY DUTY ECONOMY SHEARS

NICKEL PLATED, ADJUSTABLE NUT BLACK HANDLES INDIVIDUALLY WRAPPED

#ES7 7" Dressmaker
#ES8 8" Dressmaker
#ES10 10" Dressmaker

CANARY PINKING SHEARS

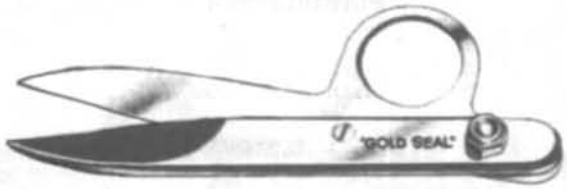
CANARY PINKING SHEARS WITH SELF-ADJUSTING FEATURE FOR MATERIAL THICKNESS

#PS9 9" Red Canary (Black Handle)

THREAD CLIPPERS

GOLD SEAL THREAD CLIPS

★ With Ball Bearing Action

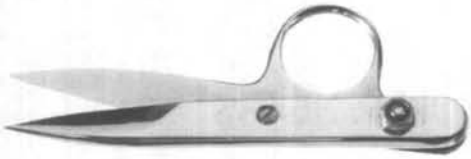


THREAD CLIPPERS

#104N Nickel Plated
#104BC Bright Chrome Finish
#104LN King Size (5") Nickel Plated
#104SC Satin Chrome Finish
#104SCBP Satin Chrome Blunt Point
#104LNKE King Size (5") Nickel Plated (Knife Edge)
#104NCB Curved Blade Model, Nickel Plated
#104NKE Nickel Plated (Knife Edge)
#104SCKE Satin Chromium Plated (Knife Edge)
#104SS Stainless Steel
#104SSKE Stainless Steel (Knife Edge)

PARTS AVAILABLE SEPARATELY:

#104N10 Main Screw
#104N15 Stop Screw
#104N20 Main Spring
#104N25 Ball Bearing Spring
#104N30 Elastic Stop Nut
#104N35 Stainless Steel Ball
#104N40 Ball Bearing in Retainer



THREAD CLIP (CHROME FINISH)
#304BC

MARKS THREAD CLIPS

THREAD CLIP
#M301C

THREAD CLIP
#M601

PARTS AVAILABLE SEPARATELY:

#M301CS Stop Screw
#M301CW Teflon Washer
#M301CBS Bolt & Nut
#M301CMS Main Spring
#M301CRK Repair Kit
#M601BS 1 Pr. Blades w/4 Screws
#M601MS Main Spring
#M601RK Repair Kit
#M601SS Stop Screw

WISS THREAD CLIPS

★ Length Of Cut: 1¼"
★ Overall Length: 4¾"

LIGHTWEIGHT QUICK CLIP SPEED CUTTER

Blue #W1570 Sharp Point
Blue #W1571 Blunt Point
Tortoise #W1573 Sharp Point

PARTS AVAILABLE SEPARATELY:

#W9317 Repair Kit Sharp Point
#W9328 Replacement Blades & Screws, 10 Sets Blades, 40 Screws
#W9318 Repair Kit Blunt Points
#W9329 Replacement Blades & Screws, 10 Sets Blades, 40 Screws

WISS THREAD CLIP

★ Length Of Cut: 1"
★ Overall Length: 4⅝"

NICKEL PLATED THREAD CLIP
#WTC1 Regular Edge
#WTC5 Blunt Edge

PARTS AVAILABLE SEPARATELY:

#WTC12 Spring
#WTC25 Repair Kit

ECONOMY THREAD CLIPPER

REGULAR THREAD CLIPPER
#TC100

LARGE ECONOMY THREAD CLIPPER

LARGE THREAD CLIPPER
#TC200

CURVED THREAD CLIPPER

#TC50B

THREAD CLIPPER
#TC101 (#TC800)

ALSO AVAILABLE:
REPAIR KIT
#TC102

DYNO® CHROME PLATED THREAD CLIPPER

CHROME PLATED THREAD CLIPPER
#DTC10

PARTS AVAILABLE SEPARATELY:

#DTC11 Stop Screw
#DTC12 Main Screw & Nut
#DTC13 Main Spring

METAL THREAD CLIPPER

★ Sold In Dozens Only

METAL THREAD CLIPPER
#TC50

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

TWEEZERS & SEAM RIPPERS

STRAIGHT TWEEZERS

FORGED STEEL STRAIGHT TWEEZERS
#TWE2 (#660-240)

STAINLESS STEEL STRAIGHT TWEEZERS
#TWE3 (#490467) (#164204)

6" STAINLESS STEEL STRAIGHT TWEEZERS
#TWE8

BENT TWEEZERS

TWEEZERS, BENT
#TWE5 (#TWE4)

DELUXE 6" BENT TWEEZERS
#TWE6 (#490465) (#990176-0-10) Special Pin Assures Line-Up Of Points Every Time

STAINLESS STEEL 6" OVERLOCK TWEEZERS
#TWE7 (#323-886-001) (#117466-0-00)

SELF HOLDING THREAD TWEEZERS
#TWE15
Overall Size: 4½". Blade Size: 1¾". Stainless Steel, Individually Packed.

ALSO AVAILABLE:
EXTRA LARGE SELF HOLDING THREAD TWEEZERS
(To get to those hard to reach areas.)
#TWE16
Overall Size: 6¾". Blade Size: 3¾". Stainless Steel, Individually Packed.

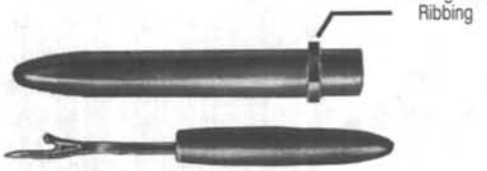
DYNO SEAM RIPPER

★ Top Quality Cutlery Steel
★ Hexagonal Ribbing Prevents Rolling

#109R

ARROW SEAM RIPPER

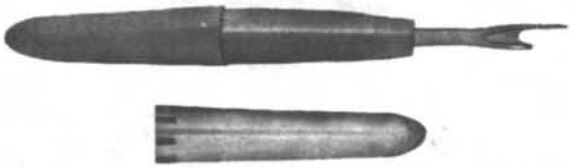
★ Has Patented Safety Ball
★ Hexagonal Ribbing Prevents Rolling



#110R

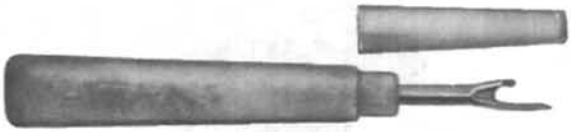
SUPERIOR EXTRA LARGE INDUSTRIAL SEAM RIPPER

★ Sure Grip Handle
★ Clear Plastic Cover



#111R

SUPERIOR EXTRA LARGE, FLAT HANDLE WOOD COLOR SEAM RIPPER



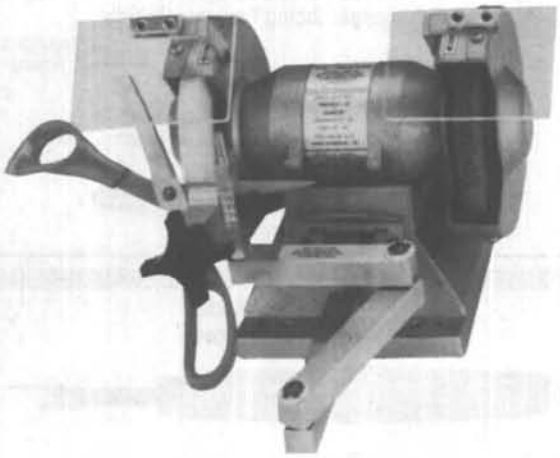
#112R

HANDY CHARTS AND TABLES ARE LOCATED THROUGHOUT THIS CATALOG—

- **HOOKS/BOBBIN CASES/ BOBBINS CROSS-REFERENCE—PAGES 29 THRU 37**
- **METRIC CONVERSIONS—PAGE 95**
- **NEEDLE SIZE CONVERSIONS—PAGE 9**

KNIFE & SCISSOR SHARPENERS

STANDARD SCISSOR SHARPENER



#A-1
PARTS FOR A-1
#A-1/25000 Buffing Wheel
#A-1/27000 Grinding Wheel

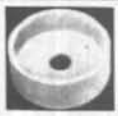
ALSO AVAILABLE:
KNIFE & SCISSOR SHARPENER
#SKS10

KNIFE HOLDERS FOR KNIFE SHARPENERS

KNIFE HOLDERS

#UM68KH1 For Juki Class: 357
#UM68KH1A For Juki Classes: 804 & 816
#UM68KH1B For Juki Classes: MO-2504, 2514 & 2516
#UM68KH1C For Juki Class: MO-1516
#UM68KH1D For Juki Class: MO-2500
#UM68KH2 For Merrow Classes: 60A & M
#UM68KH3 For Rimoldi Classes: 27, 227, 127, 228 & 327
#UM68KH3A For Rimoldi Classes: 29, 229, 329, 339 & 529
#UM68KH4 For Singer Classes: 246 & 990
#UM68KH4A For Singer Class: 460
#UM68KH5 For Union Special Class: 39200
#UM68KH6 For Union Special Classes: 39500 & 39800
#UM68KH7 For Union Special Class: 39600
#UM68KH8 For Union Special Class: 52900
#UM68KH9 For Willcox & Gibbs Superlock
#UM68KH10 For Willcox & Gibbs 504 Series
#UM68KH11 For Willcox & Gibbs 515 Series
#UM68KH12 For Yamato Classes: 361, 2000 & 3000
#UM68KH13 For Yamato Class: Z-6000
#UM68KH14 For Yamato Class: AZ-8000
#UM68KH22 For Brother B511, B531 & B551 Series
#UM68KH23 For Brother 600 Series
#UM68KH25 For Brother B956 & B972 Series

GRINDING STONES FOR KNIFE SHARPENERS



GRINDING STONES

#UM68C Cup Stone (White)
#UM68CC Cup Stone For Carbide Knives (Grey)
#UM68D Diamond Wheel Cup Stone (Grey)
#UM68D10 10MM Diamond Wheel Cup Stone
#UM68F Flat Stone (Brown)
#UM68FS Flat Stone For Scissors Sharpener (Dressing Stick)

SUPERIOR CARBIDE GRINDING STONE

★ For Grinding Carbide And Steel Knives

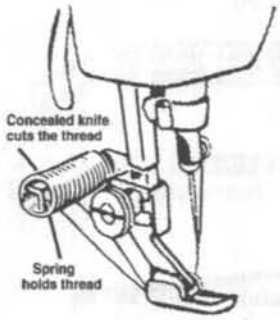
GRINDING STONE
#151041CGS

THREAD CUTTERS

SNIP GRIP THREAD CUTTERS WITH CONCEALED KNIFE

ELIMINATES:
- ★ Picking Up Scissors To Cut Thread
- ★ Needle Rethreading
- ★ Bunching Of Thread At Next Operation

REDUCES:
- ★ Labor Costs
- ★ Breakage Of Needles
- ★ Thread Wastage



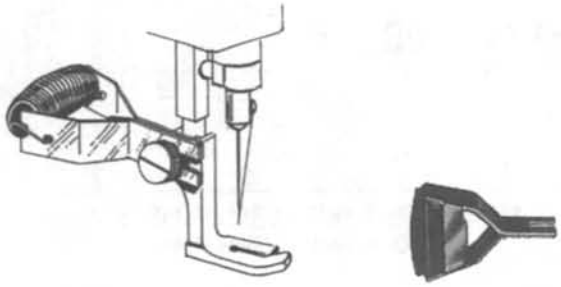
FOR SINGLE NEEDLE MACHINE
#SG1

FOR SINGER
Classes: 111W, 112W, ETC.
#WWSG10

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS TO OUR LINE AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

GRIP SNIP THREAD CUTTER WITH EXPOSED KNIFE

★ Easily Attached To Foot Bar



#GS1

PARTS AVAILABLE SEPARATELY:
#GS1K Knife
#GS1SP Spring

THREAD CUTTER FOR SINGLE NEEDLE MACHINES
#TCK1

THREAD CUTTER FOR DOUBLE NEEDLE MACHINES
#WWSG

THREAD CUTTER & NEEDLE GUARD

★ Combines The Safety Features Of A Needle Guard With The Convenience Of A Thread Cutter
★ Cuts The Thread And Holds It!

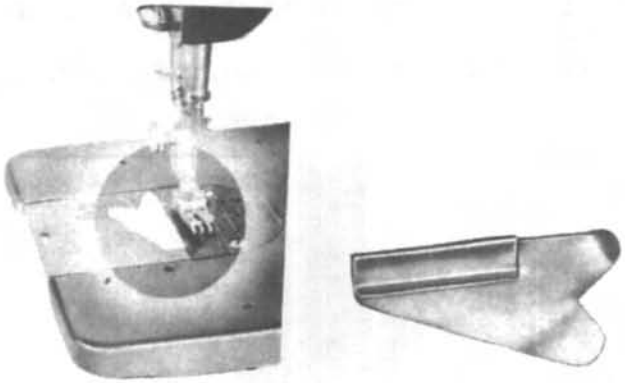
Replaceable Knife

#TG10

PARTS AVAILABLE SEPARATELY:
#TG11B Replacement Blade

SUPERIOR THREAD CUTTER

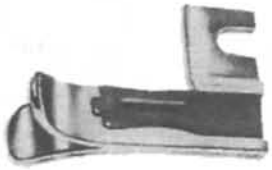
★ Fits On Any Sewing Machine Having A Slide Plate.
★ Easy To Use. ★ Easily Sharpened.



#WTC2

"KWIK KLIP" THREAD CUTTER

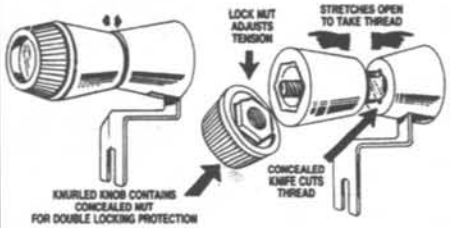
PATENT NO.: 3,108,557



#TH5

PARTS AVAILABLE SEPARATELY:
#TH5R1 Kwik Klip Replacement Blade
#TH5R2 Kwik Klip Replacement Spring

SWIFTY THREAD CUTTER



#STC1

ALSO AVAILABLE:
#STC1B Blade

BELT AND COLLAR TURNERS

COLLAR TURNER

#CT1

PARTS AVAILABLE SEPARATELY:
#CT32 Top Rod With Spring Point
#CT34 Collar Turner Point Pin
#CT36 Collar Turner Steel Lever
#CT38 Bottom Rod, Solid
#CT42 Collar Turner Spring

SUPERIOR BELT & TIE TURNER

★ Complete With 4 Tubes ⅜", ½", ⅝", ¾"
★ Heavy Duty Construction
★ Lighter In Weight

#BT100

EXTRA TUBES AVAILABLE SEPARATELY:
#BT102 ⅜" Tube
#BT104 ½" Tube
#BT106 ⅝" Tube
#BT108 ¾" Tube
#BT110 1" Tube

PARTS AVAILABLE SEPARATELY:
#BT112 Belt Turner Pulley
#BT114 Belt Turner Chain
#BT116 Belt Turner Rod & Handle
#BT118 Belt Turner Top Casting
#BT120 Belt Turner Center Casting
#BT122 Belt Turner Bottom Casting
#BT124 Belt Turner Bumper
#BT126 Belt Turner Thumb Screw
#BT128 Belt Turner Spring
#BT129 Belt Turner Pin

AUTOMATIC AIR-OPERATED BELT TURNER

★ Flexible—Comes With Three Turning Tubes To Handle Most Turning Jobs (⅝", ¾", 1"). Tubes Are Easily Interchangeable.

#AC500

PARTS AVAILABLE SEPARATELY:
#AC510 ⅝" Tube
#AC520 ¾" Tube
#AC530 1" Tube

LOOP TURNER

★ Nickel Plated
★ 10½" Long With Ring

#LT40

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

OUR LINE OF QUALITY PARTS & SUPPLIES IS ALWAYS EXPANDING. IT IS OFTEN YOUR INPUT THAT HELPS US DEVELOP NEW & IMPROVED PRODUCTS. WE APPRECIATE YOUR PAST CONTRIBUTIONS AND LOOK FORWARD TO YOUR CONTINUED COOPERATION IN THE COMING YEARS.

SAFETY ITEMS

SUPERIOR HANDWHEEL BELT GUARDS

★ Made Of Heavy Duty Black Plastic

PART NO.	FITS MACHINES:
#BG3 (Small Hole) With Belt Groove On Outside Of Balance Wheel	SINGER Classes: 31, 44, 52, 61W, 95, 96, 107W, 108W, 110W, 111W, 112W, 114W, 119W, 143W, 151W, 168W, 241, 245, 251, 281, 291U, 300W, 331, 400W, 402W, 451K, 600W, ETC. ADLER Classes: 67, 68, 167 ETC. CONSEW Classes: 18, 28, 30, 104, 100, 101, 105, 200, 210, 215, 220, 230, 325, 327R, 332R, 339R, ETC. JUKI Classes: DDL, DLN, LU, 415, ETC. PFAFF Classes: 145, 146, 234, 238, 434, 461, 462, 463, 467, 469, ETC. UNION SPECIAL Classes: 61100, 61200, 61400, 62200, ETC. ★ Can Also Be Used For Singer & Amco Clutch Motors
#BG4	ALL OVERLOCK MACHINES ALL BLINDSTITCH MACHINES SINGER Class: 246, ETC. RIMOLDI UNION SPECIAL Classes: 2100, 2600, 9900, All Series 50000, ETC.
#BG6 (Large Hole) For New Style Balance Wheels With Belt Groove On Inside Of Balance Wheel	SINGER Classes: 211W, 212W, 241, 251, 281, 291U, 331K, 400W, 402W, 451K, 457G & 600W BROTHER Classes: B755, B756, B758, B781, B790, ETC. CONSEW Classes: 100, 101, 105, 200, 210, 215, 220, 230, 325, 327R, 332R & 339R JUKI Classes: DDL, DLN & 415 UNION SPECIAL Class: 62200

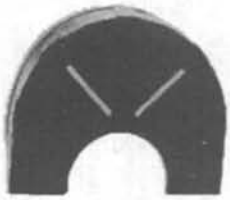
DRIVE PULLEY (BALANCE WHEEL) BELT GUARDS

★ Mounted On Table By Fastening Slotted Portion Underneath The Bobbin Winder. Covers And Protects The Moving Belt.
★ Can Be Flipped, For Easy Access, Out Of Protective Position By Moving Upper Hinged Position.
★ Also For Use As Under-Table Motor Pulley Guard For Motor & Clutch Combination.

★ For Most New Style Single And Double Needle Machines

#BG1

MOTOR PULLEY COVER FOR SINGER SERIES 38, 39, 49, 59 & 69 MOTORS



#69258

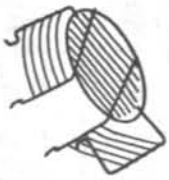
PARTS AVAILABLE SEPARATELY:
#199 Screw
#69261 Washer
#69262 Spring
#M260 Bracket

MOTOR PULLEY COVER BRACKET FOR SINGER SERIES 38, 39, 48, 59 & 69 MOTORS

#69259

PULLEY GUARD (BELT GUARD)

★ For All Amco "TE" Motors



#M6412

MOTOR PULLEY BELT GUARD

★ For Singer Series 52 & 53 Motors

#994892

PARTS AVAILABLE SEPARATELY:
#490836 (#140503) Transmitter Belt Guard Bracket Screw
#701288 Transmitter Belt Guard Bracket Screw Washer
#701679 Transmitter Belt Guard Bracket Screw Lock Washer

NEEDLE GUARDS

FOR SINGER SINGLE NEEDLE MACHINES Classes: 95, 96, 400W, 600W, 31-15, 241, 251 ETC.

NEEDLE GUARD
#5G

NEEDLE GUARD
#161058

FOR SINGER SINGLE NEEDLE MACHINES

NEEDLE GUARD
#19S (#61231A)

FOR SINGER Classes: 107W, 61W, 22W, ETC.

#11R

FOR SINGER Classes: 112W, 212W, ETC.

NEEDLE GUARD
#14R

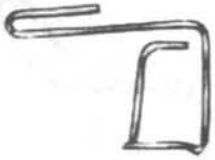
FOR SINGER Classes: 108W AND WW SINGLE NEEDLE MACHINES

NEEDLE GUARD
#16A (#490607)

FOR SINGER Classes: 107W, 111W, 143W, 153K, 153W, 457G, ETC. SINGLE NEEDLE MACHINES

NEEDLE GUARD
#259081 (#225365)

FOR SINGER Class: 269W & OTHER BAR TACK MACHINES



NEEDLE GUARD
#34759

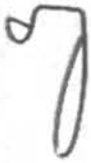
FOR WW DOUBLE NEEDLE MACHINES

NEEDLE GUARD
#22G

FOR SINGER Class: 281 AND ALL OTHER SINGLE NEEDLE LOCKSTITCH MACHINES

NEEDLE GUARD
#259502

FOR ALL SINGER MACHINES USING ROLLER FEET



NEEDLE GUARD
#PR100

FOR SINGER Class: 22W MACHINES USING ROLLER FEET

NEEDLE GUARD
#PR122 (Used With Screw #200076)

FOR SINGER Classes: 147, 231, 253, 261, 262, ETC.

NEEDLE GUARD
#121344

FOR JUKI Classes: LU562 & 563

NEEDLE GUARD
#B-1471-562-000

FOR PFAFF Classes: 461, 462, 463, 467, 469, 483, 434, ETC. HIGH SPEED SINGLE NEEDLE LOCKSTITCH

NEEDLE GUARD
#91-055192-25 (#19S) (#61231A)

FOR PFAFF Classes: 138, 238, ETC.

NEEDLE GUARD
#53749 (#91-053749-25)

FOR RIMOLDI MACHINES

NEEDLE GUARD
#990693-0-00 For Class: 327
#990694-0-00 For Classes: B27, B29, 227, 229, 329 Etc. Safety Stitch

FOR UNION SPECIAL Classes: 39500 & 39600

NEEDLE GUARD
#21695U

ALSO AVAILABLE:
#605A Screw

FOR UNION SPECIAL SERIES 50000 SINGLE NEEDLE MACHINES

NEEDLE GUARD
#21695P

ALSO AVAILABLE:
#21695L Washer (Stainless Steel)
#21695M Collar (Stainless Steel)

FOR UNION SPECIAL SINGLE NEEDLE MACHINES

NEEDLE GUARD
#19S (#61231A)

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

FOR UNION SPECIAL SERIES 50000 DOUBLE NEEDLE

NEEDLE GUARD
#21695N

ALSO AVAILABLE:
#21695L Washer (Stainless Steel)
#21695M Collar (Stainless Steel)

EYE GUARDS

SUPERIOR EYE GUARD FOR SINGER Classes: 68, 69, 99W, 114, ETC. & UNION SPECIAL AND REECE BUTTONHOLERS

★ Individually Packed

EYE GUARD, COMPLETE
#EG104

EYE GUARD KIT FOR SINGER Class: 269W

EYE GUARD KIT, COMPLETE
#259832

PARTS AVAILABLE SEPARATELY:
#200273 Eye Guard Deflector Bracket Hinge Screw
#226467 Eye Guard Deflector Spring Washer
#259830 Eye Guard Deflector For Class: 269W

EYE GUARD ASSEMBLY FOR BROTHER Class: LK3-B430 BARTACKERS

EYE GUARD ASSEMBLY, COMPLETE
#153100-0-01

EYE GUARD ASSEMBLY FOR BROTHER Classes: CB3-B912, 913, 915 BUTTONSEWERS

EYE GUARD ASSEMBLY, COMPLETE
#143971-0-01

EYE GUARD KIT FOR USE ON ALL BLINDSTITCH MACHINES

EYE GUARD KIT, COMPLETE
#9552 (#490510)

SAFETY PLATE ASSEMBLY FOR JUKI Class: LK-980

SAFETY PLATE ASSEMBLY, COMPLETE
#B-3101-280-0A0

PARTS AVAILABLE SEPARATELY:
#B-3101-280-000 Mounting Base
#B-3120-372-000 Safety Plate Plastic Lens
#SS-7110710-SP(TP) Safety Plate Holding Bracket Screw
#SS-7110740-SP(TP) Mounting Screw

SCREWDRIVERS

ALL PURPOSE SCREWDRIVER
With 7" Handle

ALL-PURPOSE SCREWDRIVER
#SC1

BOBBIN CASE SCREWDRIVERS

MAGNETIZED SCREWDRIVER WITH HI-IMPACT STYRENE HANDLE
#SC2 (#228476) (#250522) 4" Length

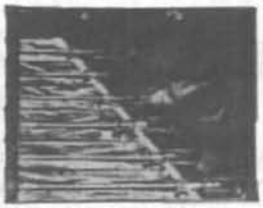
KNURLED METAL HANDLE SCREWDRIVER
#SC3 4¾" Length

ALUMINUM BARREL SCREWDRIVER WITH SWIVEL TOP
#SC4

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

SCREWDRIVER KIT

★ Individually Packed In Poly Bag—12 To A Carton
★ Extra Fine, High Tempered Hardened Steel
★ Blades Permanently Affixed To Handle Cannot Loosen
★ Hi Impact Styrene Handles
★ Comes With Attractively Packaged Heavy Gauge Plastic Kit



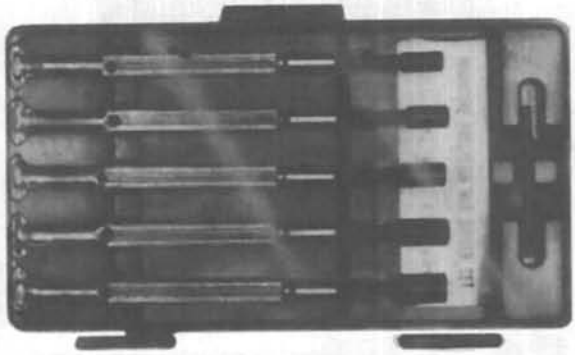
SCREWDRIVER KIT COMPLETE
#SCK1

KIT CONSISTS OF ONE OF EACH OF THE FOLLOWING SCREWDRIVERS (ALL ARE AVAILABLE SEPARATELY):

#SC10 3" Screwdriver, 3/16" Blade Width
#SC11 4" Screwdriver, 3/16" Blade Width
#SC12 5" Screwdriver, 3/16" Blade Width
#SC13 6" Screwdriver, 3/16" Blade Width
#SC14 8" Screwdriver, 3/16" Blade Width
#SC15 10" Screwdriver, 3/16" Blade Width

WRENCHES, CAM REMOVERS, NUT DRIVERS, BEARING PULLERS & O'RING PLIERS

METRIC NUT DRIVER KIT
Consists Of One Each: 3.0mm, 3.5mm, 4.0mm, 4.5mm, 5.0mm Nut Driver; One Nut Driver Handle, Packed In An Attractive Plastic Box



METRIC NUT DRIVER KIT, COMPLETE
#NDK5

MOST POPULAR WRENCH

★ Used For Singer, Rimoldi & Merrow Machines

WRENCH
#44-2 (#44-A-2) (#164197) (#108815)

BUTTONHOLDER WRENCH FOR SINGER Classes: 71 & 271K

★ Bent At Both Ends

BUTTONHOLER WRENCH
#23535

BEARING PULLER FOR SINGER Classes: 112G, 112W, 212G & 212W

BEARING PULLER
#TW3438

CAM EXTRACTOR FOR SINGER Classes: 246, 246K, 460 & 460K

CAM EXTRACTOR
#164203

O'RING PLIER FOR SINGER Class: 269W

O'RING PLIER
#239350

WRENCHES FOR BROTHER Class: B531

WRENCH
#105343-0-01

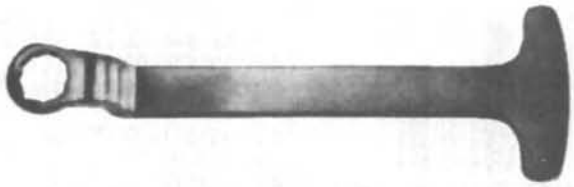
SPANNER WRENCH
#143566-0-01

SPANNER WRENCH
#107779-0-01 (6 x 7)

NEEDLE SET WRENCH
#144124-0-01

NEEDLE WRENCH
#146700-0-01

WRENCH FOR BROTHER Class: B430



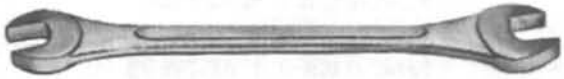
WRENCH
#152765-0-01

CAM REMOVER FOR MERROW MACHINES

CAM REMOVER
#6-155

WRENCHES FOR REECE MACHINES

SOCKET WRENCH (¼")
#03-0007-0-00



OPEN END WRENCH (⅜" x 5/16")
#03-0018-0-00

COMBINATION WRENCH (¼" x ¼")
#03-0019-0-00

WRENCHES FOR RIMOLDI MACHINES

NEEDLE SET SCREW WRENCH
#990474-0-11

NEEDLE SET SCREW WRENCH (1.5mm)
#297-746 (#990474-0-10)

LOOPER SET SCREW WRENCH (2mm)
#990325-0-10 (#270-743)

WRENCHES & CAM REMOVERS FOR UNION SPECIAL MACHINES

ECCENTRIC WRENCH
#21388AU

NEEDLE WRENCH FOR 9/32" NUT
#116

CAM REMOVER
#21227BF

WRENCHES, ETC. FOR WILLCOX & GIBBS

WRENCH & SCREWDRIVER COMBINATION
#311-880-002 (#204)

NEEDLE SET SCREW WRENCH
#323-885-200 (#179PEG)

WRENCHES FOR YAMATO

NEEDLE SET SCREW WRENCH
#37919

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS TO OUR LINE AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

DREMEL MOTO-TOOL®
EQUIPMENT, PARTS & ACCESSORIES

DREMEL MOTO-TOOL KIT, COMPLETE

#DR2750 Single Speed, 15 Accessories
#DR2850 Two Speed, 30 Accessories (Illustrated)
#DR3950 Variable Speed, Ball Bearing, 40 Accessories

PARTS AVAILABLE SEPARATELY:
#DR275 Single Speed Moto-Tool
#DR395 Variable Speed, Ball Bearing Moto-Tool

DREMEL FREE WHEELER CORDLESS RECHARGEABLE KIT, COMPLETE

#DR850 Free Wheeler—Complete With Recharging Unit
#DR851 Free Wheeler Recharging Unit

ALSO AVAILABLE:
#DR15008 Plug-in Case

MINIMITE MODEL 750
#DR750

Includes tool, removable battery pack, 3-hour charger, and five precision tool bits. Two speed on/off switch. Select the right speed to fit the job. (5,000 and 10,000 RPM) Removable, interchangeable Battery Pack, No. 755.

PARTS AVAILABLE SEPARATELY:
#DR755 Interchangeable Battery Pack
#DR756 Battery Charger

ENGRAVING CUTTER
#DR113 3/32" Shank

MANDREL
#DR402 1/8" Shank, For Use With All Cutting Wheels, Sanding Discs & Polishing Wheels

DRUM SANDER
#DR407 1/8" Shank. Comes With One 1/2" Diameter Sander Band.

COARSE SANDER BANDS
#DR408 1/2" Diameter, Coarse (60) Grit. Packed 6 Bands to a Blister Package.

CUT-OFF WHEELS

#DR409 (Illustrated) Emery Wheel. 15/16" Diameter, .025" Thick. Packed 36 to a Vial.
#DR420 Emery Wheel—Heavy Duty. 15/16" Diameter. .04" Thick. Packed 20 to a Vial.
#DR426 Fiberglass Reinforced Wheel. 1¼" Diameter, .045" Thick. Packed 5 to a Blister Package.

CLOTH POLISHING WHEEL
#DR423 1" Diameter

DREMEL ELECTRIC ENGRAVER
#DR290

POLISHING WHEEL IMPREGNATED WITH FINE EMERY
#DR425 ⅞" Diameter, ⅛" Thick.

ALSO AVAILABLE:
#DR427 Polishing Point Impregnated With Fine Emery. ¼" Diameter, ⅞" Long.

ALUMINUM OXIDE GRINDING STONES
★ With ⅛" Shanks

#DR911

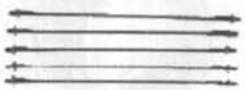
#DR921

#DR932

#DR952

#DR953

ADDITIONAL ALUMINUM OXIDE GRINDING STONES AVAILABLE (NOT ILLUSTRATED):
#DR964 Aluminum Oxide Grinding Stone
#DR973 Aluminum Oxide Grinding Stone
#DR997 Aluminum Oxide Grinding Stone



FINE TOOTH SAW BLADES
#DR8029 Packed 5 Blades to a Package

TUNGSTEN CARBIDE CUTTERS
#DR9904 ⅛" Shank, 3/32" Head
#DR9906 ⅛" Shank, ⅛" Head

SILICON CARBIDE GRINDING STONE
★ ⅛" Shanks

#DR83322

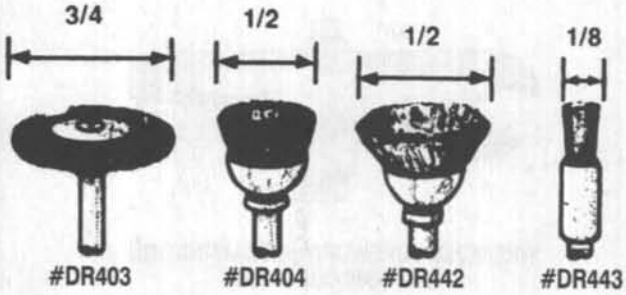
#DR83702

#DR84922

#DR85422

#DR85562

#DR85602



#DR403 Cleaning & Polishing Brush (Bristle)
#DR404 Cleaning & Polishing Brush (Bristle)
#DR405 Cleaning & Polishing Brush (Bristle)
#DR442 Cleaning & Polishing Brush (Wire)
#DR443 Cleaning & Polishing Brush (Wire)

POLISHING POINT & MANDREL
#DR460

ADDITIONAL CUTTERS & PARTS FOR MOTO-TOOLS

#DR117 High Speed Cutter
#DR125 High Speed Cutter
#DR131 High Speed Cutter
#DR150 High Speed Cutter
#DR401 Mandrel for DR414, 422, 429
#DR412 Medium Sanding Disc
#DR414 ½" Dia. Polishing Felt
#DR421 Polishing Compound
#DR422 ⅜" Polishing Tip
#DR424 Screw Mandrel
#DR428 Cleaning/Polishing Brush (Wire)
#DR429 1" Diameter Felt Polishing Wheel
#DR432 ½" Dia. Sander Bands – Fine
#DR482 1/16" Collet
#DR508 Sander Bands – Course
#DR616 Moto-Tool Finger Grip
#DR852 Free Wheeler Charger Stand
#DR945 Aluminum Oxide Grinding Stone
#DR7103 Diamond Ball Point 3/32" Shank
#DR7105 Diamond Ball Point 3/32" Shank
#DR7117 Diamond Disc Point 3/32" Shank
#DR7120 Diamond Disc Point 3/32" Shank
#DR7122 Diamond Cylinder Point 3/32" Shank
#DR7123 Diamond Cylinder Point
#DR7134 Diamond Tapered Point 3/32" Shank
#DR7144 Diamond Tapered Point 3/32" Shank
#DR9901 Tungsten Carbide Cutter
#DR9902 Tungsten Carbide Cutter
#DR9903 Tungsten Carbide Cutter
#DR9911 Tungsten Carbide Cutter
#DR83142 Silicon Carbide Grinding Stone
#DR85622 Silicon Carbide Grinding Stone
#DR90827 Carbon Brush **(#DR990827)** 1 Pair, For DR270, 280, 370 & 380 Moto-Tools
Carbon Brush **(#DR90929)** 1 Pair, For DR275, 285 & 395 Moto-Tools

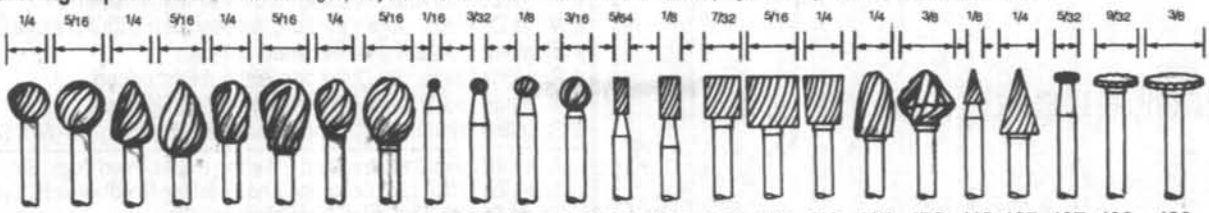
For shape and size of cutters see following page.

TO ORDER PARTS PLEASE ADD 'DR' IN FRONT OF EACH NUMBER

Do not run accessories in excess of 30,000 RPM

1/8-in. Shank High Speed Cutters

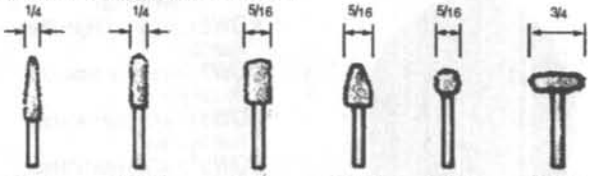
Made of high quality steel. All have 1/8" shanks. Can be used for shaping, hollowing most metals, plastics and woods.



100 114 121 124 131 134 141 144 189 190 191 192 193 194 196 115 116 117 178 118 125 197 198 199

1/8-in. Shank Structured Tooth Tungsten Carbide Cutters

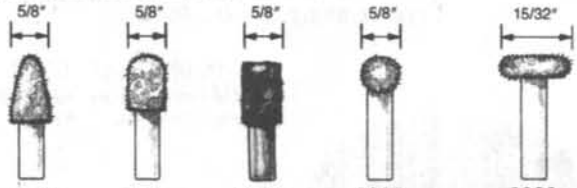
Fast cutting needle-sharp teeth for greater material removal, minimum loading. 1/8" shank. Use on fiberglass, wood, plastic, epoxy, rubber.



9931 9932 9933 9934 9935 9936

1/4-in. Shank Structured Tooth Tungsten Carbide Cutters

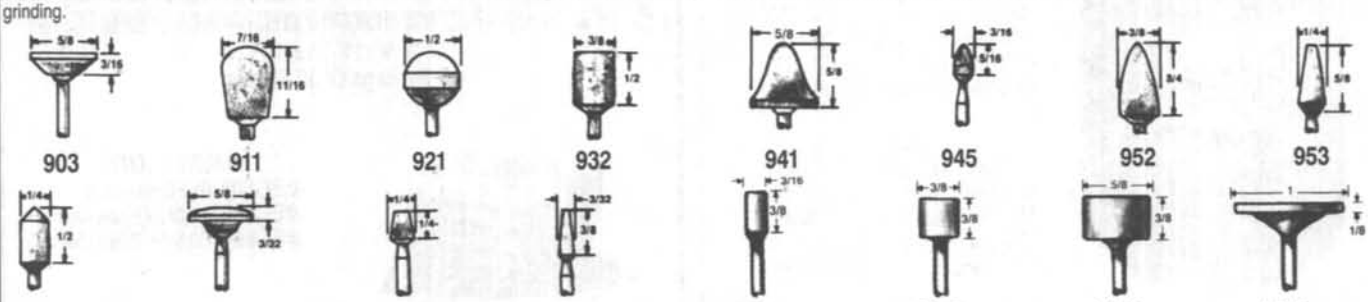
Fast cutting needle-sharp teeth for greater material removal, minimum loading. 1/4" shank. Use on fiberglass, wood, plastic, epoxy, rubber. For use with H.D. Flex-Shaft Tool No. 732.



9981 9982 9983 9985 9986

1/8-in. Shank Mounted Aluminum Oxide Wheel Points

Highest industrial quality with long abrasive life. 1/8" shanks. Ideal for sharpening, deburring and general purpose grinding.

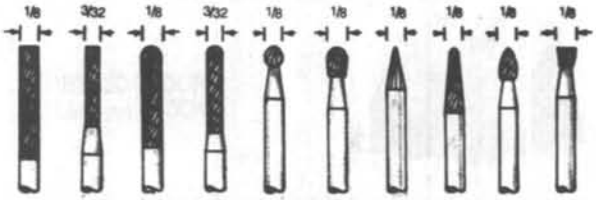


903 911 921 932 941 945 952 953

954 971 992 997 8153 8175 8193 8215

1/8-in. Shank Tungsten Carbide Cutters

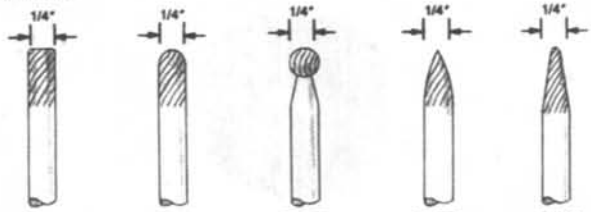
Carbide cutters outlast high speed cutters many times over. 1/8" shank with maximum cutting head of 1/8". Use on hardened steel, fired ceramics, and other very hard materials.



9901 9902 9903 9904 9905 9906 9909 9910 9911 9912

1/4-in. Shank Tungsten Carbide Cutters

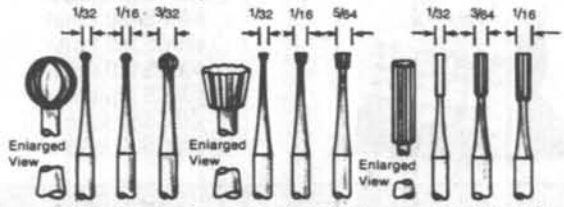
Carbide cutters outlast high speed cutters many times over. 1/4" shanks. Use with H.D. Flex-Shaft Tool Handpiece No. 236. Use on hardened steel, fired ceramics, and other very hard materials.



9951 9953 9955 9958 9959

3/32-in. Shank Small Engraving Cutters

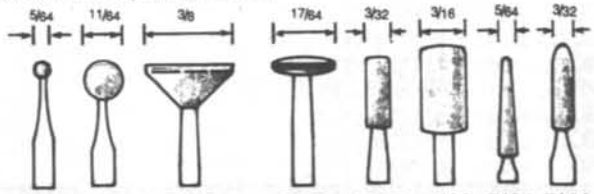
Ideal for engraving, carving, routing in wood, fiber, plastic and soft metals—everything except hardened materials. 3/32" shank only.



105 106 107 108 109 110 111 112 113

3/32-in. Shank Diamond Wheel Points

For fine detail work on wood. Also use on jade, ceramic, glass, other hard material. Bits covered with diamond particles. 3/32" shank.



7103 7105 7117 7120 7122 7123 7134 7144

1/8-in. Shank Silicon Grinding Points

Made especially for grinding on hard steel, ceramic, glass and other hard materials. 1/8" shank.

83142 83322 83702 84382 84642 84922 85422 85562 85602 85622

ABRASIVE CORDS, TAPES, ETC.

MITCHELL'S ALUMINUM OXIDE CORDS AND TAPES

★ Sold In Rolls
★ Approximately 23 Meters Per Roll

ROUND EMERY CORD

#48EM Emery Cord Grain 150 DIA .093
#49 Emery Cord Grain 120 DIA .082
#50 Emery Cord Grain 150 DIA .070
#51 Emery Cord Grain 120 DIA .055
#52 Emery Cord Grain 150 DIA .055
#53 Emery Cord Grain 180 DIA .040
#54 Emery Cord Grain 200 DIA .030
#54H Emery Cord Grain 200 DIA .025
#55 Emery Cord Grain 200 DIA .018
#60 Emery Cord Grain 200 DIA .015
#66 Emery Cord Grain 280 DIA .012

FLAT EMERY TAPE

#01 Emery Tape Grain 180 1/16" Width
#56 Emery Tape Grain 180 3/32" Width
#57 Emery Tape Grain 180 1/8" Width
#58 Emery Tape Grain 150 3/16" Width
#59 Emery Tape Grain 150 1/4" Width

MITCHELL'S CROCUS CORDS AND TAPES

★ Sold In Rolls
★ Approximately 23 Meters Per Roll

ROUND CROCUS CORD

#49C Crocus Cord Grain 120 Dia. .082
#50C Crocus Cord Grain 180 Dia. .070
#52C Crocus Cord Grain 150 Dia. .055
#53C Crocus Cord Grain 180 Dia. .040
#54C Crocus Cord Grain 200 Dia. .030
#54HC Crocus Cord Grain 200 Dia. .025
#55C Crocus Cord Grain 200 Dia. .018
#60C Crocus Cord Grain 200 Dia. .015
#66C Crocus Cord Grain 280 Dia. .012

FLAT CROCUS TAPE

#56C Crocus Tape Grain 180 3/32" Width
#59C Crocus Tape Grain 180 1/4" Width

WE PROCESS YOUR ORDERS IMMEDIATELY. CALL US TODAY!

FINE & VERY FINE REINFORCED ALUMINUM OXIDE WHEELS

★ For Deburring And Polishing Of Sewing Machine Parts
★ Made Of Tough, Durable Nylon; Impregnated With Abrasive Grain.
★ Eliminates Grinding Wheel Undercutting.
★ Provides Clean, Dry Operation Without Compound.
★ 6" Diameter x 1" Width And 1" Center Hole Opening.
★ Supplied With Adapters For Motor Shaft Mounting. (1/2" And 5/8")

★ Use FINE...For Deburring And Polishing Hooks, Feed Dogs, Etc.
★ Use VERY FINE...For Deburring And Polishing Needle Points, Eyes, And Other Delicate Deburring And Polishing Jobs.

REINFORCED ALUMINUM OXIDE WHEELS

#OW6 Fine With 1/2" Motor Shaft Mounting
#OW7 Fine With 5/8" Motor Shaft Mounting
#OW8 Very Fine With 1/2" Motor Shaft Mounting
#OW9 Very Fine With 5/8" Motor Shaft Mounting

EMERY CLOTH

★ 9"x11" Sheets
★ Package Of 50 Sheets

EMERY CLOTH

#EC50F FINE Emery Cloth
#EC50M MEDIUM Emery Cloth
#EC50C COARSE Emery Cloth

CROCUS CLOTH

★ 9"x11" Sheets
★ Package Of 50 Sheets

CROCUS CLOTH

#CC50 Very Fine

METALITE CLOTH

★ 9"x11" Sheets
★ Package of 50 Sheets

METALITE CLOTH

#MCS180 180 Grit
#MCS150 150 Grit
#MCS120 120 Grit
#MCS100 100 Grit
#MCS80 80 Grit
#MCS60 60 Grit

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS TO OUR LINE AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

METALITE CLOTH HANDY ROLLS

METALITE CLOTH HANDY ROLLS (1"x50 Yds.)
- **#MC1320** 320 Grit
- **#MC1220** 220 Grit
- **#MC1180** 180 Grit
- **#MC1150** 150 Grit
- **#MC1120** 120 Grit
- **#MC1100** 100 Grit
- **#MC180** 80 Grit

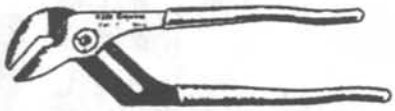
METALITE CLOTH HANDY ROLLS (1½"x50 Yds.)
- **#MC11/2320** 320 Grit
- **#MC11/2220** 220 Grit
- **#MC11/2180** 180 Grit
- **#MC11/2150** 150 Grit
- **#MC11/2120** 120 Grit
- **#MC11/2100** 100 Grit
- **#MC11/280** 80 Grit

METALITE CLOTH HANDY ROLLS (2"x50 Yds.)
- **#MC2180** 180 Grit
- **#MC2150** 150 Grit
- **#MC2120** 120 Grit
- **#MC2100** 100 Grit
- **#MC280** 80 Grit

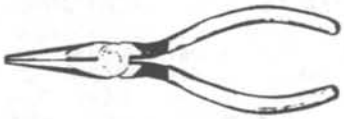
COOPER TOOLS & MEASURING TAPES

SHOWN BELOW ARE SOME OF THE MANY TOOLS AVAILABLE FROM COOPER.

IF YOU DO NOT SEE WHAT YOU NEED... CALL AND ASK!



CRESCENT TONGUE AND GROOVE PLIERS
STRAIGHT JAWS
#CG-R212C 12"
For general purpose use.



CRESCENT
LONG CHAIN NOSE SIDE CUTTING PLIERS
#CG-654-6C 6"
Reaches into tight places.

CRESCENT LINEMAN'S PLIERS
SIDE CUTTING LINEMAN'S PLIERS
#CG-50-8C 8"

PLUMB BALL PEIN HAMMER
#CG-11426
16 Ounce Fiberglass Ball Pein Hammer has a rust resistant black forged head with polished poles and peins. Professional fiberglass handle attached to head with permabond process. Comfortable black cushion grip.

PLUMB ECONOMY HAMMER
#CG-11654
16 Ounce Curved Claw Hammer has a black painted head with durable enamel finish. Polished bell and striking face. Hard biting claws and durable fiberglass handle with comfortable cushion grip and Permabond handle attachment.

WELLER PROFESSIONAL SOLDERING KIT
#CG-D550PK
8 Piece Professional Soldering Kit features the versatile Model D550 soldering gun with tin plated heavy copper tip. Also included are: 1 sealing tip, 1 cutting tip, flux brush, soldering aid tool, coil of 40/60 rosin-core solder and sturdy plastic carrying case plus soldering hints booklet. UL listed.

ALSO AVAILABLE:
SOLDERING SPOOLS - 1 LB. SPOOLS
#CG-WS6021 .032 DIAMETER
#CG-WS6016 .062 DIAMETER

LUFKIN
HIGH VISIBILITY TAPES
#CG-HV1312 ¾"X12'
#CG-HV1425 1"X25'

LUFKIN
PEE WEE TAPES
#CG-W616 16 6'
#CG-W6110 10'
¼" Flexible Tape

CRESCENT
SERIES 1500 SCREWDRIVERS

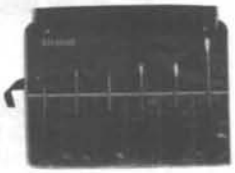
MECHANIC'S SCREWDRIVERS
#CG-343-4 Slotted 8⅛"
#CG-343-8 Slotted 12½"

ELECTRICIAN'S SCREWDRIVERS
#CG-243-6 Slotted 9⅝"
#CG-243-10 Slotted 13⅝"

ELECTRONIC SCREWDRIVERS (THIN BLADE)
#CG-244-4 Slotted 6⅝"
#CG-244-8 Slotted 10⅝"

POCKET SCREWDRIVER WITH CLIP
#CG-543-2 Slotted 4¼"

#CG-1506 6 PC. Set in pouch,
Contains:
8⅛" Mechanic's square
7⅝" Electrician's round
6⅝" Genuine Phillips
8⅛" Genuine Phillips
8⅛" Mechanic's round
10½" Mechanic's round



CRESCENT
CUSHION GRIP NUTDRIVER
#CG-CN12HS ⅜" x 7"
Hollow Steel Shaft
Blade 3⅛", Overall 6⅞"

CRESCENT
ADJUSTABLE WRENCHES
#CG-AC14 4"
#CG-AC16 6"
#CG-AC18 8"
Chrome Finished Adjustable Wrenches.

CRESCENT LOCKING PLIERS
#CG-CP7C 7"
#CG-CP10C 8½"
Curved Jaw Locking Pliers With Wire Cutter.

CRESCENT
LONG NOSE LOCKING PLIERS
#CG-CP6L 6"
Long Nose Locking Pliers With Wire Cutter.

CRESCENT
SLIP JOINT PLIERS
#CG-H28C 8"
Curved Jaw With Wire Cutter, CEE TEE CO. Combination.

MOTORS, SWITCHES AND ELECTRICAL SUPPLIES

HEAVY DUTY E-Z CLUTCH MOTORS

- ★ #T75C Push Button Switch Supplied Separately With Single Phase Motors.
- ★ Pulleys Supplied With Motors.
- ★ Built-In Pre-Wired 6-Volt Light Plug-In Receptacle.
- ★ Fully Enclosed Pulley Guard, Meets OSHA Requirements.
- ★ Complete With: Vibration-Less Table Mounts, With Built-In Adjustable Belt Tightener.
- ★ Cool And Quiet Running.
- ★ Swivel Mounted Clutch Head.
- ★ Used Standard Bearings.
- ★ Extra Heavy Flywheel.
- ★ Precision Balanced For Rapid Machine Start.
- ★ Uses All Standard Sizes ¾" Bore Amco Type Pulleys.

Grey Finish

All Single Phase Clutch Motors Have Built-In Capacitors.

HEAVY DUTY E-Z CLUTCH MOTORS

#M9 ⅓ H.P.—1-Phase—110 Volt—60 Cycle—1725 R.P.M.
#M10 ½ H.P.—1-Phase—110 Volt—60 Cycle—3450 R.P.M.
#M12 ½ H.P.—3-Phase—220 Volt—60 Cycle—3450 R.P.M.
#M13 ½ H.P.—3-Phase—220 Volt—60 Cycle—1725 R.P.M.
#M14 ½ H.P.—1-Phase—110 Volt—60 Cycle—3450 R.P.M.
#M15 ½ H.P.—1-Phase—110 Volt—60 Cycle—1725 R.P.M.
#M16 ¾ H.P.—1-Phase—110/220 Volt—50-60 Cycle—3450 R.P.M.
#M17 ¾ H.P.—1-Phase—110 Volt—50-60 Cycle—3450 R.P.M.
#M18 ¾ H.P.—3-Phase—220 Volt—50-60 Cycle—3450 R.P.M.
#M19 ½ H.P.—1-Phase—110/220 Volt—50-60 Cycle—3450 R.P.M.
#M25 ½ H.P.—1-Phase—110/220 Volt—50-60 Cycle—1725 R.P.M.

PARTS AVAILABLE SEPARATELY FOR E-Z CLUTCH MOTORS

#T15 Brake Base
#T34 Vibration Absorber
#Z1 Wing Nut
#Z2 Lock Washer
#Z3 Coil Spring
#Z4 Spring Adjusting Rod
#Z5 Lever
#Z6 Smooth Ball Joint
#Z7 Lever Pin
#Z8 E-Shaped Lock Ring
#Z11 Full Belt Cover
#Z12 Half Belt Cover
#Z13 Key
#Z15 Clutch Shaft
#Z16 Movable Bearing
#Z17 Adjusting Pivot
#Z19 Front Cover
#Z21 Brake Shoe
#Z21A Brake Shoe With Cork (New-Style)
#Z22 Brake Screw
#Z23 Boss (Old Style)
#Z23A Boss
#Z24 Bolt for Old Style Boss
#Z25A Clutch Wheel With Cork
#Z26 Washer
#Z26A Washer With Internal Tooth
#Z27 Nut
#Z29AN Clutch Lining
#Z30 Fly Wheel
#Z33 Friction Disc
#Z43 Pot Screw
#Z44 Flat Washer
#Z45 Adjusting Bolt
#Z46 Nut For #Z45
#Z47 Washer For #Z45
#Z48 Spring Washer For #Z45
#Z49 Table Mount
#Z50 Bolt
#Z57 Capacitor
#Z63 Vibration Absorber
#Z65 Vibration Absorber
#Z98 Female 6 Volt Plug
#Z99 Plug For 6 Volt Light

PARTS FOR (N) SERIES MOTOR

#N1 Wing Nut M6
#N2 Lock Washer
#N3 Lever Spring
#N4 Spring Adjustment Rod
#N5 Lever
#N6 Lever Pin 10
#N7 "E" Shaped Lock Ring
#N8 Smooth Ball Joint
#N10 Fastening Screw
#N12 Half Belt Cover
#N18 Full Belt Cover
#N22 Key 5x5x14
#N24 Clutch Shaft
#N25 Movable Bearing Pipe
#N27A Brake Shoe With Cork
#N28 Clutch Wheel
#N28A Boss/Clutch Wheel
#N29A Clutch Lining (Cork)
#N31 Screws
#N32A Washer
#N33 Nut
#N35 Flywheel
#N38 Intermediate Bracket
#N40 Key 5x5x19
#N45 Screws
#N46 Washer
#N49 Nut F/245
#N51 Capacitor
#N55 End Cover
#N59 Connection Pin 10
#N60 Slide Base
#N62 Rubber Cushion

HEAVY DUTY CONTINUOUS RUN MOTOR FOR BUTTONSEWER, BUTTONHOLDER BARTACK MACHINES

★ Includes 6 Volt Light Tape.
★ Uses Amco Style Pulleys.
★ Belt Cover Included.
★ Pulley Supplied With Motors.
★ With Belt Tightener

Grey Finish

HEAVY DUTY CONTINUOUS RUN MOTORS, COMPLETE

#M20 ½ H.P. 1 Phase, 110/220 Volt, 1725 RPM
#M21 ½ H.P. 1 Phase, 110 Volt, 1725 RPM
#M22 ½ H.P. 3 Phase, 220 Volt, 1725 RPM
#M23 ½ H.P. 1 Phase, 110 Volt, 1725 RPM
#M24 ½ H.P. 3 Phase, 220 Volt, 1725 RPM

BAR MOUNT ASSEMBLY

★ For E-Z Clutch Motors

BAR MOUNT ASSEMBLY
#UMB1

GENERAL ELECTRIC MOTOR

★ Drip Proof ★ Resilient

G-E MOTOR
#M6 1 Phase ½ H.P. 60 Cycle, 115 Volt, 1725 RPM

MOTOR REVERSING ADAPTER

★ For The Reversal of 3 Phase Motors
★ Just Slip it on Your 4-Wire 220 Volt Twistlock. Plug in and Motor is Reversed!

MOTOR REVERSING ADAPTER
#4006

THREE PHASE CIRCUIT BREAKER SWITCH

★ Calibrated Amperage Adjustment 240 Volt Without Plug
★ Eliminates Need For Any Fuses
★ Pre-Wired. ★ Individually Boxed.

3 PHASE CIRCUIT BREAKER SWITCH WITH 4 FT./8 FT. CORD
#PS-A11 2.5 Amp. Adjustable To 3.2 Amp.
#PS-A15 4.4 Amp Adjustable To 6.6 Amp.

3 PHASE CIRCUIT BREAKER SWITCH WITH 4 FT./16 FT. CORD
#PS-A11/16 2.5 Amp. Adjustable To 3.2 Amp.
#PS-A15/16 4.4 Amp. Adjustable To 6.6 Amp.

3 PHASE CIRCUIT BREAKER SWITCH WITH 4 FT./20 FT. CORD
#PS-A11/20 2.5 Amp. Adjustable To 3.2 Amp.
#PS-A15/20 4.4 Amp. Adjustable To 6.6 Amp.

★ Please Inquire About 3-Phase Circuit Breaker Switches Complete With Lock-Out Bracket

ALSO AVAILABLE:
#PS-A11S 3 Phase Circuit Breaker Switch **(#PS-A11)** Complete With 3 Phase, 4 Prong Connector **(#S876)**
#PS-A15S 3 Phase Circuit Breaker Switch **(#PS-A15)** Complete With 3 Phase, 4 Prong Connector **(#S876)**

LOCK-OUT BRACKET

★Protects from accidentally engaging power switch.

LOCK-OUT BRACKET FOR PSA SERIES 3 PHASE CIRCUIT BREAKERS
#PS-ABC

ON-OFF PUSH BUTTON SWITCH BOX

★ Single Phase 250 Volt-15A

PUSH BUTTON SWITCH BOX
#T75 1 Phase Switch Box
#T75C 1 Phase Switch Box With Leads and Plugs

CIRCUIT BREAKER

3PH MAGNETIC CIRCUIT BREAKER SWITCH WITH 4'/20' CORD

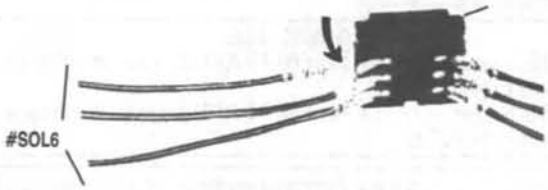
#CB300/20 (#CB300)
Calibrated 2.5 to 3.2 Amperage adjustment. A "Must" for all electronic motors. No danger of single phase running, motor shuts down completely. Operator doesn't have to wait for electrician or mechanic to replace fuses, just push the re-set button and she's back in production. Saves set-up time, pre-wired, complete with wire connectors on both ends. No fuses needed, an additional savings.

#CB600/20 (#CB600)
Calibrated 4.4 to 6.6 Amperge adjustment. Same safety and money savings features found in CB300/20.

HEAVY DUTY 3 PHASE SWITCH BOX

★ Complete With Snap-On Leads
★ 250 Volts, 1 HP Rated, U.L. Approved Toggle Switch, Fully Enclosed Steel Box With Ground.

No Screws—No Splicing—Just Snap-On



3 PHASE SWITCH BOX
#361 Grey Finish
#361A Green Finish

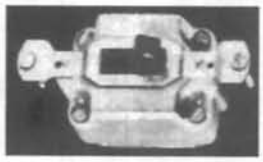
PARTS AVAILABLE SEPARATELY:
#FB30 (#798226) Fuse Block
#SWI220 (#779673) Toggle Switch With 6 Snap-On Leads
#SOL6 Snap-On Leads Only

SINGLE PHASE CAPACITOR SWITCH BOX

★ Heavy Duty U.L. Approved Switch
★ Hinged Door Steel Box With Ground

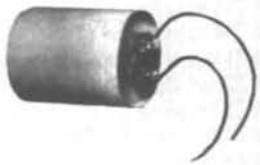
SINGLE PHASE CAPACITOR SWITCH BOX
#360 Grey Finish
#360A Green Finish

SINGLE PHASE SWITCH



SINGLE PHASE SWITCH
#SWI110 (#996215)

SINGLE PHASE CAPACITOR



SINGLE PHASE CAPACITOR
#SPC30 (#995244)

FUSE BLOCK

FUSE BLOCK
#FB30 (#798226)

ELECTRICAL PLASTIC TAPE

★ Cellophane Wrapped.
★ Individually Boxed.
★ ¾"x66 Ft.

ELECTRICAL PLASTIC TAPE
#ET100

4 WIRE ARMORED CAP & CONNECTOR WITH CORD CLAMP

ARMORED CAP
#S876 (20A-250V; 10A-600V; AC)

ARMORED CONNECTOR
#S891 (20A-250V; 10A-600V; AC)

ALSO AVAILABLE:
#S873 3 Wire Eagalok Armored Cap With Cord Clamp
#S876R Rubber Cover For 4 Wire Armored Cap **(#S876)**
#S893 3 Wire Eagalok Armored Connector With Cord Clamp

FRNR DUAL-ELEMENT FUSES

★ Packed 10 To A Box; 100 To A Carton

#F2A 2.5 Amp.
#F2 2.8 Amp.
#F3 3.2 Amp.
#F4 4 Amp.
#F5 5 Amp.
#F6 6 Amp.
#F6A 6.25 Amp.
#F8 8 Amp.
#F10 10 Amp.
#F30 30 Amp.

SUPER-LAG RENEWABLE FUSES

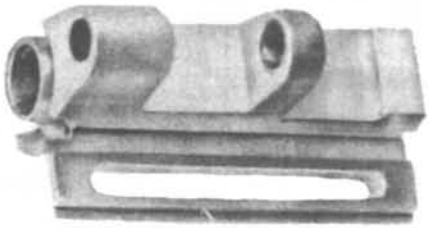
★ Packed 10 To A Box

RENEWABLE FUSE
#REN6 6 Amp.
#REN10 10 Amp.

RENEWAL LINKS (ONLY)

★ Packed 20 To A Box

RENEWAL LINK
#LKN6 6 Amp.
#LKN10 10 Amp.



LOOPER HOLDER FRAME
#54244P

LOOPER THROW-OUT FORK
#54244G

#22768 Screw

NEEDLE GUARD
#54225

TENSION DISC SEPARATOR
#21657AB-12 For 12 Needle

TENSION DISC SEPARATOR
#21657AB-9 For 9 Needle

LOOPER THREAD TENSION SUPPORT
#54492E For 12 Needle

LOOPER THREAD TENSION SUPPORT
#54492D For 9 Needle

TENSION POST SUPPORT
#51892 For 4 And 12 Needle

TENSION POST SUPPORT
#51992A For 9 Needle

SCREW
#22596

LOOPER THREAD TENSION POST FERRULE
#51292A For 1 And 4 Needle

LOOPER THREAD TENSION POST FERRULE
#54492C For 9 And 12 Needle

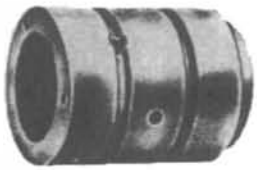
NEEDLE THREAD TENSION RELEASE FINGER
#21657AC For 9 And 12 Needle

TENSION POST
#51292G For 1 And 4 Needle
#54492B For 9 And 12 Needle

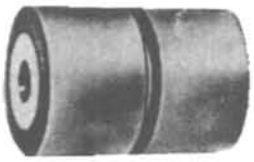
TENSION SPRING
#51292F-1 For Looper Thread For 9 And 12 Needle
#51292F-5 Tension Spring For Needle Thread For 9 And 12 Needle

TENSION NUT
#51292C

TENSION DISC
#109D For 1 And 4 Needle
#54492 For 9 And 12 Needle



RUBBER ROLLER, UPPER FEED
#54275E



RUBBER ROLLER, LOWER FEED
#54276A

SINGER SERIES 46, 47, 52, 53 MOTOR PULLEYS

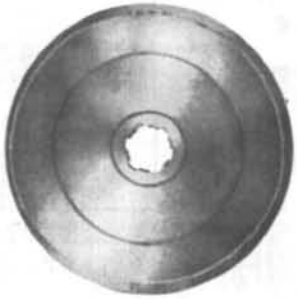
MOTOR PULLEY
(★ Sizes Are Outside Diameter)

#994492 1¾"	**#994502** 3"	**#994508** 3¾"
#994494 2"	**#994503** 3⅛"	**#994509** 3⅞"
#994496 2¼"	**#994504** 3¼"	**#994510** 4" (Pressed Steel With Hub)
#994500 2¾"	**#994505** 3⅜"	**#994512** 4¼" (Pressed Steel With Hub)
#994501 2⅞"	**#994507** 3⅝"	**#994514** 4½" (Pressed Steel With Hub)

AVAILABLE SEPARATELY:

#994799 Pressed Steel Hub Only

SPLINED MOTOR PULLEY FOR SINGER SERIES 38, 39, 48, 59 & 69



SPLINED MOTOR PULLEYS

#876686 1½"	**#876695** 2¾"	**#876705** 4"
#876687 1¾"	**#876697** 3"	**#876707** 4¼"
#876689 2"	**#876699** 3¼"	**#876709** 4½"
#876691 2¼"	**#876701** 3½"	**#876713** 5"
#876693 2½"		

(Sizes Are Outside Diameter)

TAPERED ALUMINUM PULLEYS FOR ELECTRONIC POSITIONING MOTORS

TAPER BORE

SINGER NO.	MILLIMETER SIZE	APPROXIMATELY EQUIVALENT INCHES
#490710/53	53	2"
#490710	63	2½"
#490711	67	2⅝"
#490712	71	2 13/16"
#490713	75	2 15/16"
#490714	80	3⅛"
#490715	85	3 5/16"
#490716	90	3 9/16"
#490717	95	3¾"
#490718	100	3 15/16"
#490719	106	4 3/16"
#490720	112	4 7/16"
#490721	118	4⅝"
#490722	125	4 15/16"
#490723	132	5 3/16"
#490724	140	5½"

ROUND BELT MOTOR PULLEYS

★ ½" Bore

ROUND BELT MOTOR PULLEYS, COMPLETE

#129 1½" Outside Diameter
#104 1⅞" Outside Diameter
#130 2½" Outside Diameter
#137 3" Outside Diameter
#131 3½" Outside Diameter

REECE TRANSMITTER PULLEY

TRANSMITTER PULLEY
#04-0515-0-045 4½"
#04-0515-0-047 4¾"

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

TAPERED ALUMINUM PULLEYS WITH LOCK NUT

#0-23/3 2½" (63 MM)	**#0-27/2** 3 15/16" (100 MM)
#0-86/2 2⅝" (67 MM)	**#0-90/2** 4 3/16" (106 MM)
#0-24/2 2 13/16" (71 MM)	**#0-28/2** 4 7/16" (112 MM)
#0-87/2 2 15/16" (75 MM)	**#0-91/2** 4⅝" (118 MM)
#0-25/2 3⅛" (80 MM)	**#0-29/2** 4 15/16" (125 MM)
#0-88/2 3 5/16" (85 MM)	**#0-371/1** 5 3/16" (132 MM)
#0-26/2 3 9/16" (90 MM)	**#0-126/2** 5½" (140 MM)
#0-89/2 3¾" (95 MM)	

CORK FRICTION DISC

#FW22

CLUTCH SPRING

#QC2

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

PARTS FOR CLUTCH MOTORS

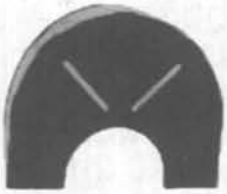
FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS

TERMINAL BOX COVER
#798159

FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS

RUBBER BUSHING (For Terminal Box Cover)
#964270 (#190328)

FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS



MOTOR PULLEY COVER
#69258

PARTS AVAILABLE SEPARATELY FOR MOTOR PULLEY COVER:
#199 Screw
#69261 Washer
#69262 Spring
#M260 Set of Brackets

FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS

STARTER LEVER SPRING ARM
#876745

FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS

PULLEY COVER BRACKET
#69259

FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS

FRICTION DISC
#971012 (#971720)

FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS

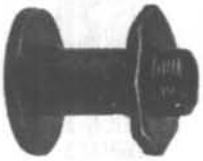
★ Packed 1 To A Carton, 24 To A Case
★ Also Fits Old Style Amco Motors

V-BELT TIGHTENER
#151070

FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS

RUBBER GROMMET
#876734

MISCELLANEOUS MOTOR PARTS



MOTOR SCREW & NUT SET
#876740

FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS

TRANSMITTER SHAFT BUSHING & BRAKE CAM
#971578

ALSO AVAILABLE:
#51421 Bolt For Bushing & Cam

FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS

TRANSMITTER STARTING LEVER SPRING
#69274

FOR SINGER SERIES: 38, 39, 48, 59 & 69 MOTORS

TRANSMITTER SHAFT LOCK NUT
#1633R

FOR SINGER SERIES: 46 & 47 MOTORS

FRICTION DISC
#994387

FOR SINGER SERIES: 46 & 47 MOTORS

BRAKE SET
#994391

FOR SINGER SERIES: 46 & 47 MOTORS

TRANSMITTER CLUTCH PLATE WITH SHAFT
#994490

FOR SINGER SERIES: 52 & 53 MOTORS

CLUTCH LEVER SPRING
#994903

FOR SINGER SERIES: 53 MOTORS

FRICTION DISC
#994895

ALSO AVAILABLE:
#994895-501, #994895-502

FOR SINGER SERIES: 59 & 69 MOTORS

TRANSMITTER SHAFT
#808821

FOR SINGER SERIES: 59 & 69 MOTORS

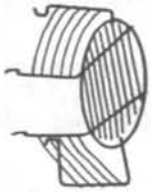
TRANSMITTER BRAKE HOLDER, COMPLETE
#943588

PARTS AVAILABLE SEPARATELY:
#943590 Transmitter Brake Only

FOR SINGER SERIES: 69 MOTORS

BRONZE MOTOR BUSHING
#EM154

FOR AMCO "TE" MOTORS



PULLEY (Belt) GUARD
#M6412

FOR AMCO "TE" MOTORS

CLUTCH DISC WITH CORK
#M5695

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

FOR AMCO MOTORS

REPLACEMENT CORK
#M5745

ALL-PURPOSE CEMENT
#CEM2

ALSO AVAILABLE:
#M5745K Amco Clutch Repair Kit Complete. Kit Consists of 1 Tube All-Purpose Cement **(#CEM2)** & 10 Replacement Corks **(#M5745)**

FOR AMCO NEEDLE POSITIONER

ROUND RELAY
#5474

SQUARE RELAY
#5475-1

FOR AMCO

★ 19" Long

FRICTION LEATHER (For Brakes)
#126-C

FOR AMCO TABLES/MOTORS

BEARING
#126-1 For Amco Tables
#W204PP For Amco Motors

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

FOR AMCO

GREASE FITTING (Straight)
#126-4

GREASE FITTING (45° Angle)
#128-4

FOR CHANDLER, WMC & E-Z MOTORS

CLUTCH DISC
#Z33 (#25-5)

FOR CONSEW ½ HP MOTORS

CORKING
#D28

FOR CONSEW ½ HP MOTORS

FRICTION DISC
#D16

FOR MITSUBISHI MOTORS

CLUTCH
#W18126

FOR MITSUBISHI MOTORS

BOSS
#W18125

FOR MITSUBISHI SERIES "C" MOTORS

BRAKE DISC
#K11M9713018-0
(#K11M97120780)

FOR MITSUBISHI SERIES "E" MOTORS

CLUTCH LINING WITH SPRING PLATE
#K11M9713018-1
(#K11M97130101)
#K11M97130182
#K11M97130181

FOR MITSUBISHI SERIES "E" MOTORS

BRAKE SHOE
#K11M72282580
(#M72282580)

FOR REECE MOTORS

TRANSMITTER COMPLETE
#04-0500-0-001

PARTS AVAILABLE SEPARATELY:
#04-0515-0-045 4½" Pulley
#04-0515-0-047 4¾" Pulley

FOR DIAMOND MOTORS

CLUTCH DISC
#EW31 For Old Style Diamond Motors

CLUTCH DISC
#EW31NS For New Style Diamond Motors

BRUSH FOR QUICK MOTOR

BRUSH
#534-006

FOR AMCO

FLEXIBLE COUPLING WITH SET SCREWS
#M5205

SEWING MACHINE LIGHTS

DYNO® SEALED BEAM (FULLY ADJUSTABLE) SEWLIGHT

★ Completely Adjustable In Every Direction ★
★ Suitable For All Types Of Sewing Machines And Other Work Areas ★
Porcelain Socket
★ Uniform High Intensity Illumination Of Work Area.
★ Scientifically Designed Heavy Duty Shade For Extra Coolness.
★ All Steel Construction. ★ Complete With Male Plug.
★ Oil Proof Wiring. ★ Easily Installed. ★ Eye Ease Green.
★ Individually Boxed. ★ Packed 12 To A Master Carton.

"C" BRACKET

TABLE MOUNT

SEALED BEAM (FULLY ADJUSTABLE) SEWLIGHT
#DSB30T Sealed Beam Light With Table Mount
#DSB60C Sealed Beam Light With "C" Bracket
#DSB30 Sealed Beam Light Only (★ Light Does Not Include Bulb)

ALSO AVAILABLE:
#996206 Sealed Beam Bulb (6.3 Volt, 17 Watt)
#996207 Sealed Beam Bulb (120 Volt, 30 Watt)

PARTS AVAILABLE SEPARATELY:
#DSB35 Dyno Sealed Beam Light Table Mount
#DSB40 Dyno Sealed Beam Light "C" Bracket
#DSB45 Dyno Sealed Beam Light Shade
#DSB50 Dyno Sealed Beam Light Socket & Switch
#DSB65 Dyno Sealed Beam Light Spring
#DSB-1A Ring Nut for Socket
#DSB-1B Hex Nut for Socket
#DSB-2 Wing Nut, Washer & Bolt
#DSB-3 Hex Nut, Washer & Bolt
#DSB-4 Spring Holder, Washer & Bolt

DYNO® SEALED BEAM (STRAIGHT NECKED) SEWLIGHT

★ Suitable For All Types Of Sewing Machines ★

- ★ Porcelain Socket
- ★ Uniform High Intensity Illumination Of Work Area.
- ★ Scientifically Designed Heavy Duty Shade For Extra Coolness.
- ★ All Steel Construction.
- ★ Complete With Male Plug.
- ★ Oil Proof Wiring.
- ★ Easily Installed.
- ★ Eye Ease Green.
- ★ Individually Boxed.
- ★ Packed 24 To A Master Carton.

SEALED BEAM (Straight) SEWLIGHT

#DSB10S Sealed Beam Light With Bracket & Stud For Singer Classes: 95, 96, 241, 251, 281, Etc.

#DSB10S5 Sealed Beam Light With Bracket & Stud For Union Special Classes: 50000, 51400, 35700, 35800, Etc.

#DSB10S6 Sealed Beam Light With Bracket & Stud For Union Special Classes: 61400, 61900, Etc.

#DSB10SW Sealed Beam Light With Bracket & Stud For W & W Classes: 107W, 111W, 112W, 212W, Etc.

#DSB20T Sealed Beam Light With Table Mount Stand

#DSB10 Sealed Beam Light Only

PARTS AVAILABLE SEPARATELY:

#DSB45 Dyno Sealed Beam Light Shade
#DSB50 Dyno Sealed Beam Light Socket & Switch
#DSB50P Porcelain Socket & Switch
#DSB55 Tube Clamp, Complete
#DSB65 Dyno Sealed Beam Light Spring
#DSB70 Tube Only
#DSB-1A Ring Nut For Socket
#DSB-1B Hex Nut For Socket
#DSB-2 Wing Nut, Washer & Bolt
#DSB-3 Hex Nut, Washer & Bolt
#DSB-4 Spring Holder, Washer & Bolt

ALSO AVAILABLE:

#996206 Sealed Beam Bulb (6-3 Volt, 17 Watt)
#996207 (Sealed Beam Bulb (120 Volt, 30 Watt)

DYNO FLUORESCENT LIGHT

- ★ A Handsome, Function Light Attuned To Today's Working Requirements.
- ★ Adjustable Arm Lets You Direct The Light Exactly Where You Want It.
- ★ Uses Energy Saving #PL13 Compact Fluorescent Lamp Not Included But Available Separately.
- ★ Transformer Included
- ★ Individually Packed
- ★ 12 Lights Per Master Carton
- ★ Fluorescent Tube Not Included

DYNO FLUORESCENT LIGHT

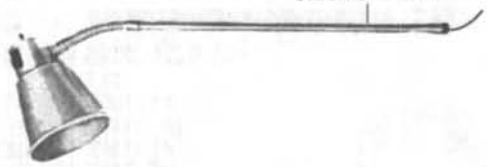
#DSB80T Light With Table Mount
#DSB90C Light With "C" Bracket
#DSB80 Light Only

ALSO AVAILABLE:

#PL13 Fluorescent Tube (120 Volt, 13 Watt)

SUPERIOR "SUNLITE" SEALED BEAM TYPE AND BAYONET TYPE

- ★ Completely Adjustable In Every Direction
- ★ All Wires Concealed In Lamp Arm
- ★ Oil Resistant Wire Rated 105°C
- ★ Socket And Switch Rated 660 Watts—250 Volts
- ★ Baked On Grey Hammertone Finish
- ★ Shade Of Heavy Gauge Steel
- ★ Packed 2 To A Carton
- ★ 20 To A Master Carton



SEALED BEAM TYPE "SUNLITE"

#SBL10 Sunlite Sealed Beam Type Light Only

#SBL10S Sunlite Sealed Beam Type Light With Bracket And Stud For Singer Classes: 95, 96, 241, 251, 281, Etc.

#SBL10SW Sunlite Sealed Beam Type Light With Bracket And Stud For W & W Classes: 107W, 111W, 112W, 212W, Etc.

#SBL10S5 Sunlite Sealed Beam Type Light With Stud For Union Special Class: 51400

#SBL10S6 Sunlite Sealed Beam Type Light With Stud For Union Special Class: 61400

#SBL20T Sunlite Sealed Beam Type Light With Table Mount Stand

#SBL15 Sunlite Socket And Switch For Sealed Beam Type Light

BAYONET TYPE "SUNLITE"

#SL102 Sunlite Bayonet Type Light Only

#SL103S Sunlite Bayonet Type Light With Bracket And Stud For Singer Classes: 95, 96, 241, 251, 281, Etc.

#SL103W Sunlite Bayonet Type Light With Bracket And Stud For W & W Classes: 107W, 111W, 112W, 212W, Etc.

#SL103U5 Sunlite Bayonet Type Light With Stud For Union Special Class: 51400

#SL103U6 Sunlite Bayonet Type Light With Stud For Union Special Class: 61400

#ST102 Sunlite Bayonet Type Light With Stand

#SL104 Sunlite Switch For Bayonet Type Light

#SL105 Sunlite Socket For Bayonet Type Light

#SL106 Sunlite Shade For Bayonet & Sealed Beam Light

SUPERIOR DELUXE FLEXIBLE GOOSENECK LIGHT

- ★ Fully Assembled & Wired
- ★ Comes With Grey Metal Shade
- ★ Packed 2 To A Carton
- ★ Packed 20 To A Master Carton

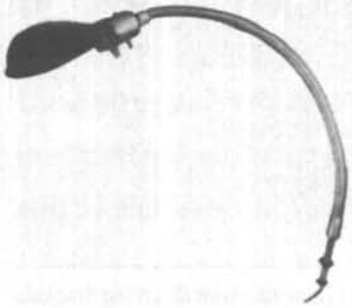
NU-WAY GOOSENECK LIGHT (Grey)

#SNU21 With 21" x 2½" Arm

ALSO AVAILABLE:

#SNU21W White
#SNU26 With 26" x 2½" Extra Long Arm

ECONOMY GOOSENECK LIGHT



GOOSENECK LIGHT

#SAS3 Fully Assembled & Wired With 18" x 2½" Arm
#SUN3 Unassembled (Complete With Wire) With 18" x 2½" Arm

PARTS AVAILABLE SEPARATELY:

#G103 18" x 2½" Arm
#G104 Half Moon Shade
#G105 Socket
#G106 Nut
#G107 Washer
#G108 Wire, Roll of 250 Ft.
#G109 Crows Feet
#G110 Male Plug, Rubber

FOSTORIA SEW LIGHT FLUORESCENT FM SERIES

★ For Industrial/Commercial Sewing Machines And Tables
★ Packed 2 To A Carton—8 To Master Carton

- The Fostoria FM Series uses lower wattage 4-watt fluorescent tubes for even and efficient lighting on sewing tables and machines. Recommended for sewing applications and other small areas where medium intensity, coolness and compact design are essential.
- The FM Series is also excellent for black-light applications when equipped with the BLB black-light lamps. (F4T5/BLB—4 watt). The FM Series may be equipped with (2) black-light lamps without changing ballast, socket, or starter. Ideal for use where invisible pattern markings and sewing guides are used.

Fluorescent Tubes Not Included

FM SERIES FLUORESCENT LIGHT

#52FM With 21" Arm
#53FM With 13" Arm

AVAILABLE SEPARATELY:

#F4T5CW Fluorescent Tube (T5, 4 Watt, Cool White)
#F4T5/BLB Fluorescent Tube (T5, 4 Watt, Black Light)

MISCELLANEOUS REPLACEMENT PARTS FOR FOSTORIA AND E-Z LIGHTS

#FS12 FS10 Switch Housing
#FS13 FS10 Switch Nut
#FS14 FS10 Switch Washer
#FS15 FS10 Shade
#FS17 FS10 Socket
#FS18 FS10 Switch

SEWING MACHINE LIGHT

WITH PUSH BUTTON SWITCH LIGHT ONLY #S702

TABLE MOUNT, 21" ARM, FOR BAYONET TYPE BULBS #S702T

NOTE: Light does not include bulb. Available in black only.
Packed 2 to a box, 20 to a master carton.

SEWING MACHINE LIGHTS WITH PUSH BUTTON SWITCH

LIGHT ONLY (13" ARM) BAYONET TYPE BULBS ONLY. #S703

#S703S Light With Bracket & Stud For Singer 241, 251, 281, 95, 96, Etc.
#S703S5 Light With Bracket & Stud For Union Special 50000, 35700 & 35000, Etc.
#S703S6 Light With Bracket & Stud For Union Special 60000, Etc.
#S703SW Light With Bracket & Stud For Singer 107W, 111W, 112W, 212W, Etc.

NOTE: Lights do not include bulb. Available in black only.
Packed 2 to a box, 20 to a master carton.

GENUINE FOSTORIA SEWING MACHINE LIGHT WITH 13" ARM

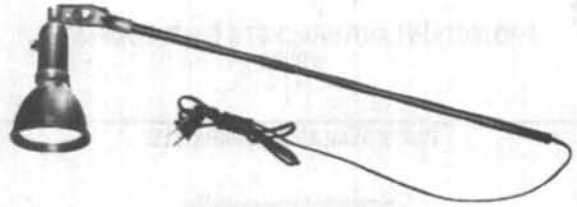
★ Made In U.S.A.
★ Available In Black Only
★ Packed 50 To A Master Carton
★ Bulb Not Included

FOSTORIA LIGHT WITH 13" ARM

#15BM Light With Arm Only
#15BM7035 Light With Arm, Bracket & Stud For Union Special Series: 50000, 35700, 35800 Etc.
#15BM7036 Light With Arm, Bracket & Stud For Union Special Series: 61400, 61900 Etc.
#15BM703S Light With Arm, Bracket & Stud For Singer Classes: 95, 241, Etc.
#15BM703W Light With Arm, Bracket & Stud For W & W Classes: 107W, 111W, 112W, 212W, Etc.

GENUINE FOSTORIA SEWING MACHINE LIGHT WITH 21" ARM

★ Made In U.S.A.
★ Available In Black Only
★ Packed 50 To A Master Carton
★ Bulb Not Included



FOSTORIA LIGHT WITH 21" ARM

#16BM Light With Arm Only
#16BM702 Light With Arm & Table Mount Stand

GENUINE FOSTORIA SEALED BEAM LIGHTS

★ With Self-Contained Reflector
★ Available In Black Only

FOSTORIA SEALED BEAM LIGHT WITH 21" ARM
#16SB Light With Arm Only
#16SB702 Light With Arm & Table Mount Stand

FOSTORIA SEALED BEAM LIGHT WITH 13" ARM
#15SB Light With Arm Only
#15SB703 Light With Arm & Table Mount Stand

6 VOLT PROJECTION LAMP (MARKING LAMP SET) COMPLETE WITH BRACKET & BULB

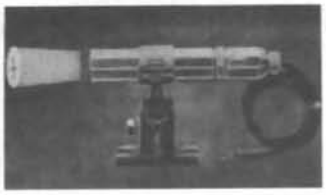
★ 6 Volt Projection Lamp With A Cross-Hair Image, Complete With Mounting Bracket & Bulb

★ A Precision Optical Instrument For Use On Pocket Welt Machines And As A Locator Light For Labels, Darts, Buttons, Buttonholes, Etc.

★ Can Also Be Used As A Locating Light For Locating Coat Fronts On Right And Left Finishing Presses.

★ No Transformer Needed. Can Be Plugged Into 6 Volt Tap In Sewing Machine Motor.

CROSS-HAIR IMAGE



PROJECTION LAMP, BRACKET & BULB, COMPLETE
#9032

PARTS AVAILABLE SEPARATELY:

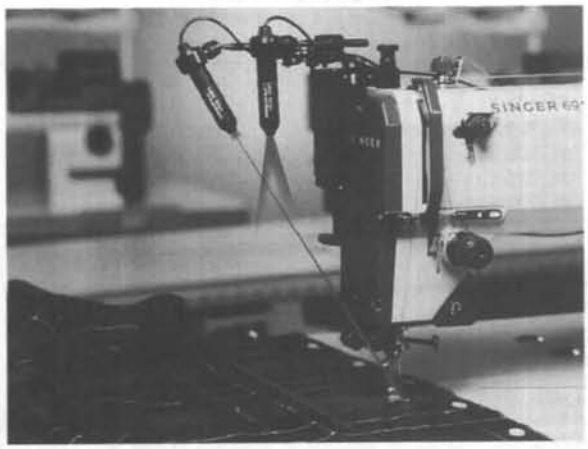
REPLACEMENT BULB
#9032B

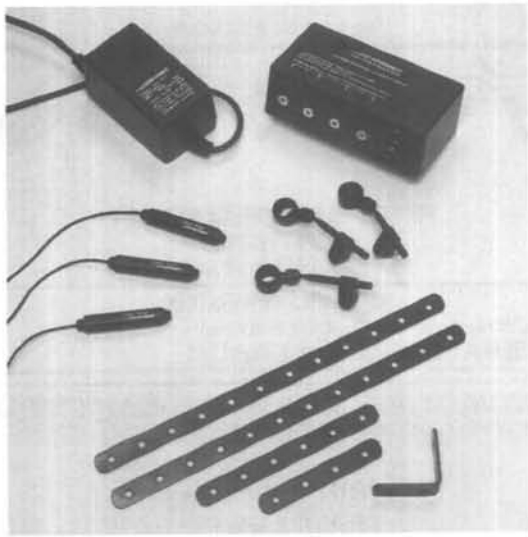
LASER ALIGNMENT PRODUCTS

"LASERLYTE" SYSTEMS

★ These Laser Alignment Systems Bring The Technology Of Lasers To Sewing And Cutting Operations
★ Now The Machine Operator Can Both Easily Define And Clearly See The Area To Be Sewn Or Cut
★ Available In A Variety Of Projection Dots And Lines

• Laser Units Come Complete With Mounting Brackets
• Power Supplies Come Complete With Junction Boxes





LASERLYTE LASERS

#LL-L3DL Laserlyte Bright Dotted Line
#LL-L3LL Laserlyte Bright Long Line Center Dot
#LL-L3SL Laserlyte Bright Short Line
#LL-L3XL Laserlyte Bright Cross Hair (Adjustable Axis)
#LL-L7D Laserlyte Standard Dot
#LL-L7LL Laserlyte Standard Long Line Center Dot
#LL-L7SL Laserlyte Standard Short Line
#LL-L15 Laserlyte Ultra Bright

LASERLYTE POWER SUPPLIES, BRACKETS, ETC.

#LL-B12 Laserlyte Bracket 12" Straight
#LL-B2 Laserlyte Bracket 2" x 2" Right Angle
#LL-B4 Laserlyte Bracket 4" Straight
#LL-B6 Laserlyte Bracket 6" Straight
#LL-BS Laserlyte Bracket Set
#LL-EXT10 Laserlyte Modular Cable Extension Lead 10 ft.
#LL-PS110-1 Laserlyte Power Supply 110V, 60Hz, 1 Outlet
#LL-PS110-4 Laserlyte Power Supply 110V, 60Hz, 4 Outlet
#LL-PS220-1 Laserlyte Power Supply 220V, 1 Outlet
#LL-PS220-4 Laserlyte Power Supply 220V, 4 Outlet
#LL-PSJB-1 Laserlyte Demo Kit

ALEX NEEDLELIGHTS

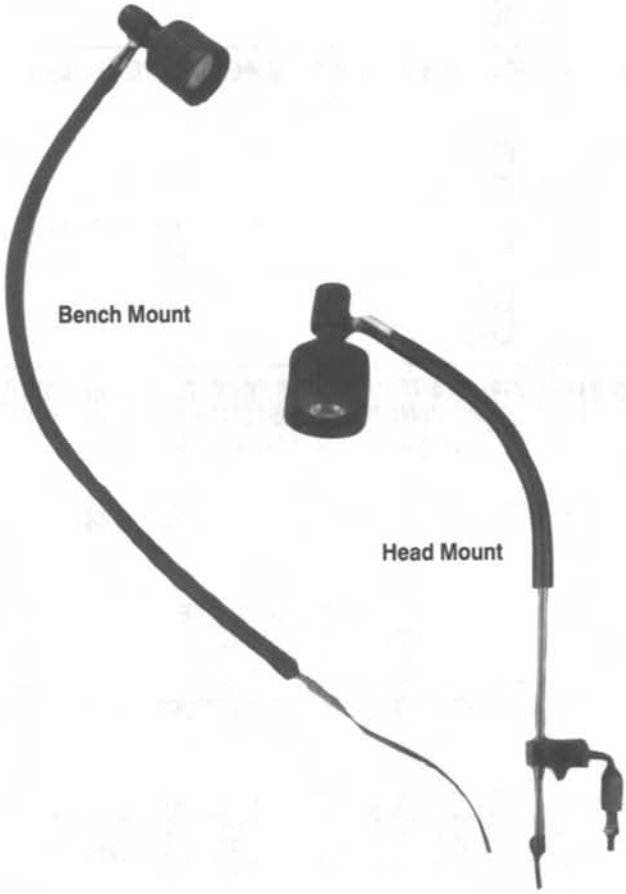
★ **Ergonomic Lighting**

★ **Special Halogen Bulbs Tested To Ensure Near Daylight Conditions**

★ **Dedicated Transformer To Ensure Safe Lighting, Even When Machine Motor Is Switched Off**

ASK FOR ALEX!

- **ERGONOMIC** — Alex Needlelights Can Help Achieve The Best Quality And Productivity From Your Most Valuable Assets, Your People And Your Equipment!
- **SEE YOUR WAY CLEAR OF PROBLEMS** — If Your Operators Can See Well, Your Workplace Can Be More Productive, Less Dangerous And Less Likely To Suffer From Quality Problems!



BENCH MOUNT NEEDLELIGHT

#AL17120 12-Volt Alex Needlelight (Bench Mount) With Transformer
#AL17620 6-Volt Alex Needlelight (Bench Mount) With Transformer

HEAD MOUNT NEEDLELIGHT

#AL17000 12-Volt Alex Needlelight (Head Mount) With Transformer
#AL17600 6-Volt Alex Needlelight (Head Mount) With Transformer

ALSO AVAILABLE:
#AL14470 120/12-Volt Alex Needlelight With Built In Transformer — 8 Mount

ASK FOR ALEX!

★ **TRANSFORMING SAFETY**
Every Alex Needlelight Is Supplied With Its Own Dedicated Low Voltage Transformer. This Ensures A Safe Low Voltage Supply To The Light And Allows It To Be Used When The Machine Motor Is Switched Off. This Promotes Safer Working Methods During Needle Threading And Machine Maintenance. The Transformer Protects Against Electrical Hazards, Is Fully Encapsulated And Carries A 5-Year Warranty.

TRANSFORMERS, BULBS & FUSES

#AL14071 110/220 — 6 Volt Transformer
#AL14072 110/220 — 12 Volt Transformer
#AL15140 12 Volt, 20 Watt Halogen Bulb
#AL15142 6 Volt, 20 Watt Halogen Bulb
#AL15366 2-Amp Fuse For 12-Volt Transformer
#AL15368 5-Amp For 6-Volt Transformer

OTHER PRODUCTS & MISCELLANEOUS SUPPLIES

#AL14007/8/9 Bracket Arm and Clamps
#AL14020 C-Clamp
#AL14025 Needlelight Bracket
#AL14084 ALEX Magnifier
#AL15100 Lamp Shade
#AL15112 Frosted Glass
#AL15121 Reflector Spot
#AL15154 Reflector Support Rubber
#AL15160 Bulbholder
#AL15355 Rocker Switch
#AL15369 Bracket Knob
#AL15400 Bolt M6 x 25mm
#AL15401 Locknut 5/16 UNF
#AL15403 Washer M8

PROFIT THROUGH SAVINGS
Every Alex Needlelight is supplied with a five year warranty. It is unlikely to develop a fault but should one occur, we will replace or repair it. The energy efficient bulbs have an average life of a working year and are easy to replace. Your skilled mechanics have more important jobs to do than changing bulbs and repairing lamps.

PROFIT THROUGH PERFORMANCE
Even modest lighting improvements have been shown to lead to significant gains in productivity for close work like needle threading. Improved visibility and color rendering help avoid errors, re-working and straining to see work. It makes good financial sense to improve your operators' lighting.

LIGHT BULBS & FLUORESCENT TUBES

SUPERIOR SEALED BEAM BULBS FOR NEW STYLE SINGER & DYNO LIGHTS

SEALED BEAM BULB
#996206 (#21233HJ) 6.3 Volt, 17 Watt

ALSO AVAILABLE:
#996206J Made in Japan
#996207J Made in Japan
#996207 Superior 120 Volt, 30 Watt Sealed Beam Bulb

6-8 VOLT CLEAR OR FROSTED BULBS

★ Extra Heavy Duty

6-8 VOLT BULB
#6VC (#194844) Clear Bulb
#6VF Frosted Bulb

ALSO AVAILABLE:
#6VCJ (#194844J) Clear Bulb Made in Japan (Brass Contacts)

DOUBLE CONTACT G.E. BULB

★ Made In U.S.A.

6 VOLT G.E. CLEAR BULB
#6VGEC

110 VOLT FROSTED BULB

DOUBLE CONTACT 110 VOLT FROSTED BULB
#BA12

6 VOLT BULB FOR NEW STYLE AMCO LIGHTS

★ Staggered Pins

6 VOLT BULB
#BA10C Clear Bulb
#BA10F Frosted Bulb

110 VOLT FROSTED BULB FOR NEW STYLE AMCO LIGHTS

★ Staggered Pins

110 VOLT FROSTED BULB
#BA11

110 VOLT, 25 WATT DOUBLE CONTACT SNAP-IN BULB FOR REECE

110 VOLT, 25 WATT DOUBLE CONTACT SNAP-IN BULB
#G378

110 VOLT FROSTED BULB FOR FOSTORIA LIGHTS

★ Extra Heavy Duty

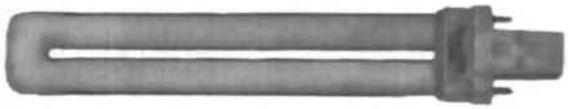
110 VOLT FROSTED BULB
#BA13

4 WATT FLUORESCENT TUBES FOR FOSTORIA FLUORESCENT LIGHTS (52FM & 53FM)

★ Sold In Cartons of 24 Tubes Only

4 WATT FLUORESCENT TUBE
#F4T5CW T5-Cool White
#F4T5/BLB T5-Black Light

FLUORESCENT TUBE FOR DYNO #DSB80 LIGHT



FLUORESCENT TUBE
#PL13

6 VOLT PROJECTION BULB FOR PROJECTION LAMP (MARKING LAMP SET)

6 VOLT PROJECTION BULB
#9032B

12V 20W HALOGEN BULB FOR ALEX NEEDLELIGHTS

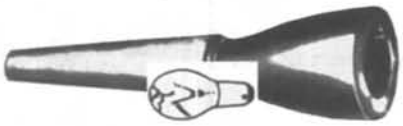
12 VOLT HALOGEN BULB
#AL15140

ALSO AVAILABLE:
#AL15142 6V 20W

MISCELLANEOUS LIGHT PARTS & ACCESSORIES

SUPERIOR BULB REMOVER

★ For Every User Of 6-8 Volt Lamps
★ Simply Push, Twist & Remove
★ No More Burnt Or Cut Fingers From Removing Burnt-Out Bulbs



BULB REMOVER
#B73

LAMP SOCKET ADAPTER

★ Converts A Standard Screw Base To D.C. Bayonet
★ For Use With 6 Volt Or 110 Volt Candelabra Bayonet Bulb (Bulbs-Not-Included)

LAMP SOCKET ADAPTER
#DSB75

LENS FOR ALL SINGER 6 VOLT LIGHTS

★ Packed 25 To A Box

LENS
#115006

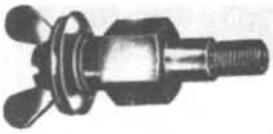
ALSO AVAILABLE:
#194645 Snap Ring For Lens

MACHINE LIGHT STUDS FOR SINGER Classes: 95, 96, 241, 251, 281, ETC.

LIGHT STUD
#51496

ALSO AVAILABLE:
#350375 Light Stud For W & W and Singer Classes: 107W, 111W, 112W, 212W Etc.

MACHINE LIGHT STUDS FOR UNION SPECIAL Classes: 61400, 61900, ETC.



LIGHT STUD
#21233AM

MACHINE LIGHT STUDS FOR UNION SPECIAL Classes: 35700, 35800, 50000, 63400, ETC.

LIGHT STUD
#21233BN

MOUNTING CLAMP BRACKET & STUD COMPLETE

BRACKET & STUD COMPLETE
#S107 For W & W Machines
#S108 For Singer Machines
#S109 For Union Special Classes: 35700, 35800, 50000, Etc.
#S110 For Union Special Classes: 61400, 61900, Etc.

TABLE MOUNT STAND & CLAMP COMPLETE

STAND & CLAMP, COMPLETE
#T105

SOCKET & SWITCH

SOCKET & SWITCH
#996250 (#996250-001) For Singer Light No. 996227-502
#21233HF For Union Special Lights

SUPERMICA TABLETOPS FOR INDIVIDUAL STANDS

★ FULLY SUBMERGED TABLETOPS INDIVIDUALLY PACKED
★ ALL OTHERS PACKED 2 TO A CARTON
★ Best Quality High Pressure Laminated Plastic Surface.
★ Exclusive Solid Plastic Backing For Better Balance.
★ Round Corners Eliminate Operator Injury — No Sharp Corner To Bump Against.
★ Plastic Moulding Bumper Edge — No Edge Cracking Or Peeling.

42x20 INDIVIDUAL TABLETOP FOR SINGER & BLINDSTITCH

#T1028 (Tan) Blank For Blindstitch With Slotted Belt Hole
#T1029 (Green) Blank For Blindstitch With Slotted Belt Hole
#T1030 (Green) For Singer Class: 241
#T1031 (Tan) For Singer Class: 241
#T1032 (Green) Blank
#T1033 (Tan) Blank
#T1034 (Green) For Singer Class: 95
#T1035 (Tan) For Singer Class: 95

42x24 INDIVIDUAL TABLETOP

#T1036 (Green) Blank

#T1037 (Tan) Blank

48x20 INDIVIDUAL TABLETOP FOR SINGER & BLINDSTITCH

#T1000 (Green) Blank
#T1001 (Tan) Blank
#T1002 (Green) Blank For Blindstitch With Slotted Belt Hole
#T1003 (Tan) Blank For Blindstitch With Slotted Belt Hole
#T1004 (Green) Blank For Merrow With Slotted Belt Hole
#T1005 (Tan) Blank For Merrow With Slotted Belt Hole
#T1007 (Green) For Singer Class: 52
#T1008 (Tan) For Singer Class: 52
#T1009 (Green) For Singer Classes: 52W & 72W
#T1010 (Tan) For Singer Classes: 52W & 72W
#T1011 (Green) For Singer Class: 95
#T1012 (Tan) For Singer Class: 95
#T1013 (Green) For Singer Class: 107W
#T1014 (Tan) For Singer Class: 107W
#T1015 (Green) For Singer Class: 108W
#T1016 (Tan) For Singer Class: 108W
#T1017 (Green) For Singer Classes: 112W & 212W
#T1018 (Tan) For Singer Classes: 112W & 212W
#T1019 (Green) For Singer Class: 241
#T1020 (Tan) For Singer Class: 241
#T1040 (Green) For Singer Class: 246 Fully Submerged
#T1041 (Tan) For Singer Class: 246 Fully Submerged
#T1042 (Green) For Singer Class: 300W Fully Submerged
#T1043 (Tan) For Singer Class: 300W Fully Submerged
#T1044 (Green) For Singer Class: 300W With Puller, Fully Submerged
#T1045 (Tan) For Singer Class: 300W With Puller, Fully Submerged
#T1070 (Green) For Singer Class: 460 Fully Submerged
#T1071 (Tan) For Singer Class: 460 Fully Submerged
#T1073 (Tan) For Singer Classes: 191, 211U, 241, 281, 352B, 431D, 457U, 491 & 591, Uses Eurohinge
#T1074 (Green) For Singer Classes: 191, 211U, 241, 281, 352B, 431D, 457U, 491 & 591, Uses Eurohinge

28 x 24 INDIVIDUAL TABLETOP FOR SINGER

#T1107 (Green) Ply. For Singer Class: 269

48x20 INDIVIDUAL TABLETOP FOR BROTHER

#T1092 (Green) For Class: B700
#T1093 (White) For Class: B714
#T1094 (Green) For Classes: B831, 2, 5 & 7
#T1096 (Green) For Classes: B511, 531, & 551 Overlock, Fully Submerged
#T1100 (Green) For Class: V61 Fully Submerged
#T1101 (White) For Class: V61 Fully Submerged
#T1103 (Butcher Block) For Class: B272 Fully Submerged

48x20 INDIVIDUAL TABLETOP FOR JUKI

#T1059 (Green) For Class: MO-800 Overlock & Safety Stitch, Fully Submerged
#T1064 (Tan) For Classes: MO-357 & 358 Overlock & Safety Stitch, Fully Submerged
#T1066 (Green) For Class: MO-2500 Overlock & Safety Stitch, Fully Submerged
#T1067 (Tan) For Class: MO-2500 Overlock & Safety Stitch, Fully Submerged
#T1075 (#T1086) (Green) For Class: DDL-5550
#T1076 (#T1085) (Tan) For Class: DDL-5550
#T1078 (#T1088) (Green) For Class: DDL-5550 Undertrimmer
#T1079 (#T1087) (Tan) For Class: DDL-5550 Undertrimmer
#T1089 (#T1095) (Green) For Class: LH-1152 Undertrimmer

48x20 INDIVIDUAL TABLETOP FOR KANSAI

#T1065 (Green) Cover Stitch

48x20 INDIVIDUAL TABLETOP FOR MERROW

#T1050 (Green) For Class: "M" Fully Submerged

48x20 INDIVIDUAL TABLETOP FOR MITSUBISHI

#T1068 (Green) For Classes: 220 & 410

48x20 INDIVIDUAL TABLETOP FOR PFAFF

#T1023 (Green) For Class: 145 (Cut-Out For Rubber Hinges)

48x20 INDIVIDUAL TABLETOP FOR RIMOLDI

#T1052 (Green) For Classes: 227 & 229 Overlock Fully Submerged
#T1061 (Green) For Classes: 27 & 29 Overlock Fully Submerged
#T1060 (Green) For Classes: 327 & 329 Overlock Fully Submerged

48x20 INDIVIDUAL TABLETOP FOR UNION SPECIAL

#T1046 (Green) For Class: 39500 Fully Submerged
#T1047 (Tan) For Class: 39500 Fully Submerged
#T1048 (Green) For Class: 51400 Fully Submerged
#T1049 (Tan) For Class: 51400 Fully Submerged
#T1105 (Tan) For Class: 52800 Fully Submerged
#T1106 (Tan) For Class: 52800 Semi Submerged

48x20 INDIVIDUAL TABLETOP FOR WILCOX & GIBBS

#T1053 (Green) For Class: 515-4 True Safety, (New Style) Fully Submerged
#T1054 (Green) For Class: 515 True Safety, Fully Submerged
#T1057 (Green) For Classes: 504 Overlock & 514 Mock Safety, Fully Submerged

48x20 INDIVIDUAL TABLETOP FOR YAMATO & COLUMBIA

#T1055 (Green) For Yamato Safety Stitch Class: 361 Fully Submerged (Will Also Fit Columbia Class: 650)
#T1056 (Green) For Yamato Safety Overlock Class: 220 Fully Submerged (Will Also Fit Columbia Class: 600)
#T1058 (Green) For Yamato New Style High Speed Class: 400 Fully Submerged
#T1062 (Green) For Yamato Class: 521 Fully Submerged
#T1081 (_) For Yamato Class: Z361 New Style Fully Submerged

48x24 INDIVIDUAL TABLETOP

#T1090 (Green) Blank

48x24 INDIVIDUAL TABLETOP FOR BROTHER

#T1098 (Green) For Class: 430

TO HELP EXPEDITE YOUR ORDERS, PLEASE TRY TO USE THE PART NUMBERS AS THEY APPEAR IN THIS CATALOG (INCLUDING DASHES).

PLASTIC REPLACEMENT HINGE

REPLACEMENT HINGE (Plastic)
#T1080 (#TPH)

TABLE LEGS (STANDS), FOOT PEDALS, TREADLES & BALL JOINTS

"K" LEG SET

★ Complete With Treadle, Lugs & Extensions
★ Packed & Sold 2 To A Carton

SET "K" LEGS (Grey)
#302

ALSO AVAILABLE:
#302-42 Set "K" Legs For 42 x 22 Table Tops

BAR MOUNT BACK BRACES FOR SUPERIOR "Z" LEGS

★ "2" Legs No Longer Available

BAR MOUNT BACK BRACE
#316 Grey 37½"
#316A Green 37½"

CAST IRON FOOT PEDAL FOR SINGER Class: 68

FOOT PEDAL
#15452 (#17884)

CAST IRON FOOT PEDAL FOR SINGER Classes: 71, 175 & 271K

FOOT PEDAL
#14357 (#14211) For Classes: 71 & 271K
#175219 For Class: 175

FOOT PEDAL & TREADLE COMPLETE FOR LEWIS BUTTONSEWER & BLIND TACKER FOR SINGER Classes: 71, 269W & 300W

FOOT PEDAL & TREADLE COMPLETE
#4135-9 For Lewis Buttonsewer & Blind Tacker
#14376 For Singer Class: 300W
#228757 For Singer Class: 71
#228822 For Singer Class: 269W

PRESSED STEEL FOOT PEDAL WITH CORK INSERT FOR UNION SPECIAL

★ Rear Pivot

FOOT PEDAL (Grey)
#322

CAST IRON FOOT PEDAL FOR UNION SPECIAL

FOOT PEDAL
#29402

HEAVY DUTY FOOT PEDAL FOR YAMATO

FOOT PEDAL
#37907

CAST IRON FOOT PEDAL & CLAMPS (CLIPS) FOR PIPE STANDS

PARTS AVAILABLE SEPARATELY:
#339-2 Wire Clamps (Clips)

FOOT PEDAL & 2 CLAMPS (Clips), COMPLETE
#P10

PRESSED STEEL FOOT PEDAL WITH CORK INSERT & 2 CLAMPS (Clips) COMPLETE FOR PIPE STANDS

PARTS AVAILABLE SEPARATELY:
#339-2 Wire Clips

FOOT PEDAL WITH CORK INSERT & 2 CLAMPS (Clips), COMPLETE
#324 Grey **#324A** Green

ADDITIONAL FOOT PEDALS PARTS AVAILABLE (NOT ILLUSTRATED):

#SHT10 "S" Hook For Shoe Treadle

#SHT15 Sash Chain (80 Foot Bag)

TREADLE COMPLETE WITH TREADLE LUGS

PARTS AVAILABLE SEPARATELY:
#340-5 Nylon Bushing For Old-Style Treadle
#340C Cork Only
#375TL Treadle Lugs (Grey Only)

TREADLE COMPLETE WITH LUGS
#340 Grey
#340A Green

PIPE TREADLE, ROUND BAR & CLAMPS COMPLETE

TREADLE, ROUND BAR & CLAMPS, COMPLETE
#339 Grey
#339A Green

PARTS AVAILABLE SEPARATELY:
#339-2 Wire Clamp (Clip)

TREADLE EXTENSION

TREADLE EXTENSION
#344 Grey **#344A** Green

FOOT PEDAL TREADLE EXTENSION

FOOT PEDAL TREADLE EXTENSION
#318 Grey Only

AMCO STYLE TREADLE ROD EXTENSION

TREADLE ROD EXTENSION
#E138ST

ADJUSTABLE STEEL CHAIR

ADJUSTABLE CHAIR
#S832
Packed & Sold 4 To A Carton

TABLE TRUCK

★ With The Help Of This Unique Table Truck, You Can Easily Transport A Complete Stand Yourself

TABLE TRUCK
#TT500

PARTS AVAILABLE SEPARATELY:
#TT502 Table Truck Wheels

BALL JOINT TREADLE ROD FOR UNDERTRIMMERS

#143UT

ALSO AVAILABLE:
#143UT-2 Swivel Ball Joint

OLD STYLE BALL JOINT TREADLE ROD COMPLETE

OLD STYLE BALL JOINT TREADLE ROD COMPLETE
#143UOS (#994889)

PARTS AVAILABLE SEPARATELY:
#143-1 (#994890) Treadle Rod Only
#143-2 (#994891) Ball Joint Only
#143-3 Ball Joint Nuts
#367 Ball Joint Washers
#80223 Treadle Clamp

NEW STYLE BALL JOINT TREADLE ROD COMPLETE

★ Consists Of: 2 Treadle Rods With Ball Joints & A New Style Treadle Clamp To Hold Rods Together

NEW STYLE BALL JOINT TREADLE ROD COMPLETE
#143UNS

PARTS AVAILABLE SEPARATELY:
#143-2NS New Style Ball Joint With Tapped Hole
#143-3 Ball Joint Nuts
#367 Ball Joint Washers
#5998 Ball Joint Clamp
#5999 Rod and Ball Joint

BALL JOINTS

SWIVEL BALL JOINT
#CL For Undertrimmers

OLD STYLE BALL JOINT
#143-2 (#994891)
For Old Style Ball Joint Treadle Rod

NEW STYLE BALL JOINT
#143-2NS For New Style Treadle Rod

IMPROVED TREADLE RODS COMPLETE

TREADLE ROD COMPLETE
#27640NS

PITMAN TREADLE ROD COMPLETE

TREADLE ROD COMPLETE
#27640

PARTS AVAILABLE SEPARATELY:
#2762 Treadle Collar
#27637 Treadle Rod (Straight)
#27638 Treadle Spring
#27639 Treadle Rod (Bent)
#80223 Treadle Clamp

OUR PROFESSIONAL STAFF IS HERE TO ASSIST YOU. IF YOU NEED AN ITEM THAT YOU DON'T FIND IN OUR CATALOG, CALL US. WE MAY HAVE ADDED THIS ITEM TO OUR LINE OR BE ABLE TO ORDER IT FOR YOU!

DRAWERS & CHIP CHUTES

HEAVY DUTY STEEL DRAWERS

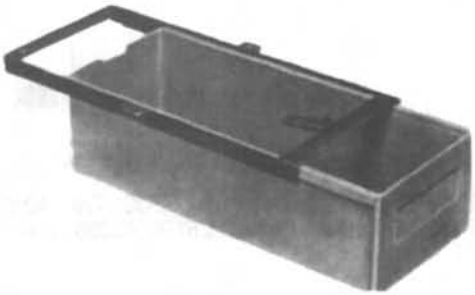
★ Complete With 1 Piece Slide
★ With Front And Back Stops
★ No Adjustments Necessary
★ Available In Two Sizes & Colors

STEEL DRAWER

LARGE SIZE (13½" Length, 5¾" Width and 3¼" Depth)	STANDARD SIZE (10¾" Length, 5" Width and 2¾" Depth)
#331 Grey Finish	**#333** Grey Finish
#331A Green Finish	**#333A** Green Finish
#331S Slide Only	**#333S** Slide Only

HIGH IMPACT PLASTIC DRAWERS

★ Complete With One Piece Lock Slide And Front And Back Stops
★ Built-In Handle On Underside Of Front
★ Available In Two Colors



PLASTIC DRAWER
(Length 13", 5½" Width, 3¾" Depth)

#SSPDG Green	**#SSPDGY** Grey
#SSPDT Tan	**#SSPDI** Ivory

ALSO AVAILABLE:
#333PD Plastic Draw With Metal Slides Grey Finish
Length 11¾", Width 5¼", Depth 3¼"

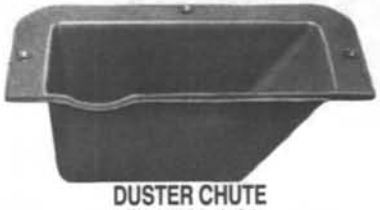
CHIP CHUTE FOR SINGER Classes: 246, 246K, 460, 460K and YAMATO MACHINES

CHIP CHUTE
#168198

DUSTER (CHIP) CHUTES FOR BROTHER Classes: B500 & B600

TOP
#148431-2-01 (#148431-0-01)

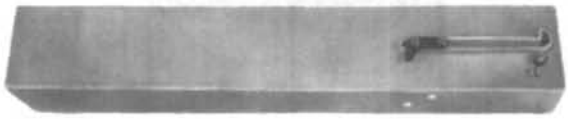
BOTTOM
#148432-0-01



DUSTER CHUTE
#148430-1-01

WASTE (CHIP) CHUTE COMPLETE FOR JUKI Class: MO-2400

★ For Fully Sunken Type Tables



WASTE CHUTE COMPLETE
#118-50153

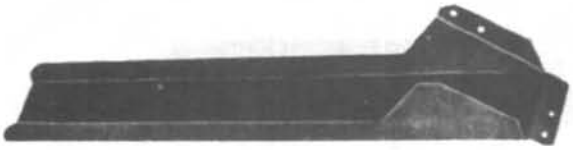
PARTS AVAILABLE SEPARATELY:
#118-50104 Waste Chute
#118-50203 Waste Chute Inlet
#118-50401 Waste Chute Inlet Lever
#118-50500 Spring
#118-50609 Inlet Rubber
#SS-6090420-SP Rubber Screw (2 Used)
#ST-6030821-0A Lever Screw (3 Used)
#WP-0370316-SD Washer

CHIP CHUTES FOR MERROW MACHINES

CHIP CHUTE
#M328

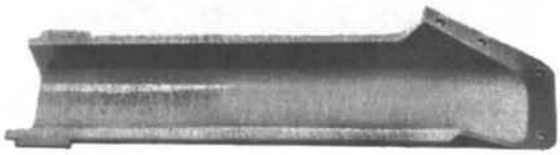
CHIP CHUTES FOR RIMOLDI MACHINES

★ With 2 Sets Of Holes For New Style And Old Style Machines

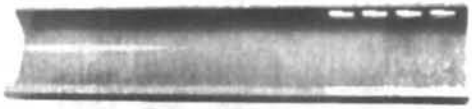


CHIP CHUTE WITH 2 SETS OF HOLES
#990319-0-10 (#270-590/1) (#270-590/2) (#990320-0-10)

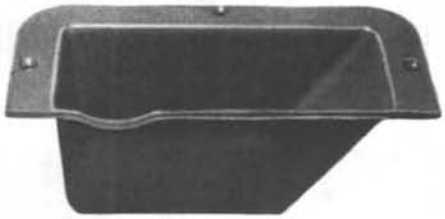
CHIP CHUTES FOR SIRUBA OVERLOCK MACHINES



CHIP CHUTE
#KX12 Upper

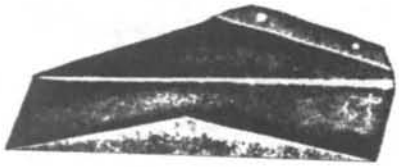


CHIP CHUTE
#KX13 Lower



SERAP CHUTE DROP
#KX10

CHIP CHUTES FOR UNION SPECIAL Series: 5000



CHIP CHUTE
#51278F

CHIP CHUTES FOR WILCOX & GIBBS Class: 500-1V

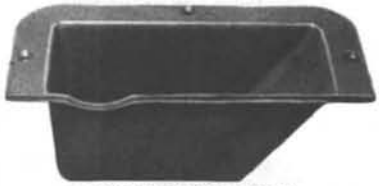
CHIP CHUTE
#323-774-001 (#201348B)
Upper

CHIP CHUTE
#323-774-200 (#201349B)
Lower

CHIP CHUTES FOR WILCOX & GIBBS Classes: 500-4 & 500E

UPPER
#323-774-002 (#205468)

LOWER
#323-774-003 (#205469)



WASTE CHUTE DROP
#323-740-062 (#205470)

THREAD STANDS AND DRIP PANS

PRESSED STEEL THREAD STANDS

★ Chrome Plated

1 SPOOL THREAD STAND
#27449 Black-Cast Iron
#27449A Green-Cast Iron

2 SPOOL THREAD STAND
#228776 (#505656) Ivory

3 SPOOL THREAD STAND
#228777

4 SPOOL THREAD STAND
#228778 (#228746)

PARTS AVAILABLE SEPARATELY:

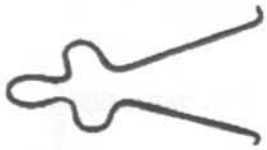
- #27448 Long Rod Only: For 1 Spool Thread Stands
- #150203 Platform Felt
- #201696 Lock Nut
- #225257 Platform
- #225257A Platform (Green)
- #225322 Washer
- #225324 Short Rod
- #225326 Guide Cap
- #225388 Long Stand
- #225391 Thread Guide
- #228692 Spool Pin With Nut & Washer
- #259658 (#259500) Base (Black)
- #259658A Base (Green)
- #SCB1 Screw For Stand Base

CONVERSION KITS

3 THREAD CONVERSION KIT
#225259 (#228765)

4 THREAD CONVERSION KIT
#225256

THREAD CONE HOLDER



THREAD CONE HOLDER
#150366

2 IN 1 POWER FEED THREAD STANDS

★ Eliminates Separate Power Feed Pipe
★ Complete With 42" Pipe & Rubber Insulators

PARTS AVAILABLE SEPARATELY:
#PTS3 Pipe (Only)
#PTS5 Rubber Insulator
#PTS6 Platform With Thread Spool And Felt Pad
#PTS7 Base With 2 Screws
#PTS8 Upper Thread Guide Holder With Thread Guides And Nuts
#PTS9 Thread Guides

THREAD STAND
2 SPOOL STAND: #PTS2
(#490470) (Illustrated)
4 SPOOL STAND: #PTS4

PRESSED STEEL THREAD STANDS FOR SINGER Classes: 246, 246K, 460 & 460K; MERROW, WILCOX & GIBBS SUPERLOCK & UNION SPECIAL Class: 39500 & OVERLOCK MACHINES

★ Chrome Plated ★ Black Lacquered
★ Complete With Felts ★ Individually Boxed

3 SPOOL THREAD STAND
#151031

4 SPOOL THREAD STAND
#151163 (#81444)

PARTS AVAILABLE SEPARATELY:
#150203 Platform Felt
#151162 Thread Guide Wire (4-Spool)
#228692 Spool Pin
#228765 4-Thread Conversion Kit

THREAD STANDS FOR BROTHER Classes: B531 & B551

THREAD STANDS
4-SPOOL STAND: #S02769-0-01
(#S02769-1-01) (#150161-0-01)
(Illustrated) For Class: B531
5-SPOOL STAND: #S02770-0-01
(#S02770-1-01) (#150162-0-01)
(#150162-0-03) For Class: B551

NEW POWER FEED THREAD STANDS

NEW IVORY COLOR

3 THREAD

For:
★ BROTHER
★ JUKI
★ KANSAI SPECIAL
★ PAGASUS
★ PFAFF
★ UNION SPECIAL
★ YAMATO
★ etc.

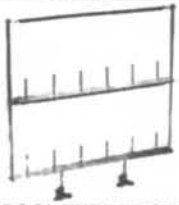
5 THREAD

NOTE: To covert D-2 and D-3 type stand to table top mount, please order base mount **#411125**

Thread Stands	Interchangeability List
*#D-2 (Through the Table mount)	#S02761-0-01, #213731, #111-81559,#D-3301-555-DA0, #G-3301-340-0A0, #MS05E0193, #MF40E0193, #MF90E0193, #91-129677-90, #42-002, #411151 Packed 2 to a carton
*#D-3 (Through the Table mount)	#150160-0-03, #396-11-019-4, #MN50E0193, #412069, #486C9C, #486C91, #323-940-007, #323-940-205, #42-003, #99072 Packed 2 to a carton
#D-4 (Table top mount)	#150161-0-01, #150161-0-03, #S02769-0-01, #S02769-1-01, #B-3301-704-0AC, #B-3301-704-LA0, #42-004, #MM11F0193, #486B9C, #486B91, #323-940-008, #323-940-206, #99073
#D-5 (Table top mount)	#150162-0-01, #150162-0-03, #S02770-0-01, #S02770-1-01, #119-57859, #B-3301-716-LA0, #42-005, #486A9C, #486A9S, #486A91, #323-940-009, #323-940-207, #99056
#D-6 (Table top mount)	#S02771-0-01, #B-3301-843-LA0, #42-006, #486-9CC, #486-9S, #486-91, #323-940-010, #323-940-208, #99048
#D-8 (Table top mount)	#42-008 Packed 1 to a carton
#D-8/4x4 (Table top mount)	4 Spools Side by Side (2 Rows, spools in each) Packed 1 to a carton

ALSO AVAILABLE:
#D-4P Spool Pin with Nut, Washer & Spring Washer
#D-4S Caps For Thread Spool

12 SPOOL THREAD STAND WITH 2 BASES FOR SINGER Class: 52



12 SPOOL THREAD STAND
#151257

THREAD STORAGE RACK (MADE OF HEAVY DUTY ALUMINUM)

★ Used As Storage Rack For Different Color Threads
★ Saves Operator Time & Increases Production
★ Fits Any Pipe
★ Non Sliding Installation When Fully Loaded

THREAD STORAGE RACK
#TSR1

THREAD STANDS FOR JUKI Classes: MO-2504, 2514 & 2516

THREAD STANDS
4-SPOOL STAND:
#B-3301-704-LA0
(#B-3301-704-0AC) (Illustrated)
For Classes: MO-2504 & 2514
5-SPOOL STAND:
#B-3301-716-LA0 For Class: MO-2516

ALSO AVAILABLE:
#B-3309-704-000 Thead Guide Arm With Screw
#B-3311-804-000 Lower Thread Guide (5 Holes) Arm

THREAD STANDS FOR UNION SPECIAL Classes: 51400, 51700, 52900 ETC.

★ Complete With Felts ★ Chrome Plated
★ Individually Boxed ★ Black Lacquered

THREAD STANDS
4 SPOOL STAND: #21101H-4
6 SPOOL STAND: #21101H-6

PARTS AVAILABLE SEPARATELY:
#258 Spool Pin Nut
#21104V Separate Felt Pad
#21114 Disc
#21114A Thread Stand Base
#21114S-6 Lead Eyelet With Holes Comp With Eyelets & Rings
#21114W Spool Pin

NEW STYLE THREAD STANDS FOR WILCOX & GIBBS PEGASUS

THREAD STANDS COMPLETE

3 SPOOL STAND: #486C9C
(#486C91) (#323-940-007)
(#323-940-205)

4 SPOOL STAND: #486B9C
(#486B91) (#323-940-008)
(#323-940-206)

5 SPOOL STAND: #486A9C
(#486A91) (#323-940-009)
(#323-940-207)

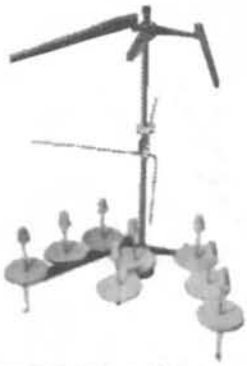
6 SPOOL STAND: #486-9CC
(#486-91) (#323-940-010)
(#323-940-208) (Illustrated)

PARTS AVAILABLE SEPARATELY:
#323-505-009 Thread Stand Base
#323-630-019 Spool Pin Nut
#323-630-021 Thread Guide Wire Lock Nut
#323-685-014 Thread Guide Wire Holder
#323-740-034 Thread Guide Bar Rod Bracket Complete
#323-750-006 Thread Guide Rod Retaining Block Complete
#323-851-020 Thread Guide Wire (Short)
#323-851-021 (#235) Thread Guide Wire (Long)

THREAD STANDS FOR YAMATO Classes: Z3000 & Z5000

THREAD STANDS
3 SPOOL STAND: #99072
4 SPOOL STAND: #99073
5 SPOOL STAND: #99056
6 SPOOL STAND: #99048

8 SPOOL THREAD STAND FOR MULTIPLE NEEDLE MACHINE

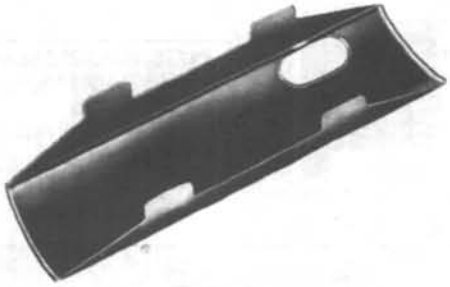


THREAD STAND COMPLETE
#42-008 (Tan)

PARTS AVAILABLE SEPARATELY:
#411125 Base
#411127 Stand Rod
#411129 Rod Connection Complete
#411134 Spool Pin
#411136 Spool Pin Bracket
#411138 Spool Tray (Plate)
#411139 Cushion
#411142 Thread Guide Bracket (3 Holes)
#541166-004 Lock Nut
#541183 Rod Connection Screw Nut
#543805-004 Spring Washer
#544218-056 Rod Connection Screw
#544278-061 Thread Guide Screw
#546893 Spool Holder

DRIP PANS

★ Most Drip Pans Are Interchangeable With Other Class Machines



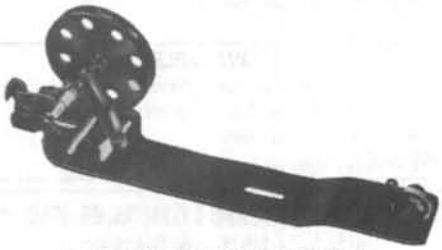
DRIP PAN

#44212 (#139637) (#139622) For Singer Classes: 31-15, 96 & 245
#13635 For Singer Class: 52
#24079 For Singer Classes: 44 & 95
#228212 (#210660) For Singer Classes: 61W & 107W
#224121 (Long Type) For Singer Classes: 111W, 112W, 144W & 145W
#228213 (#225191) For Singer Classes: 51W, 52W, 72W & 111W
#300WP For Singer Class: 300W
#228478 For Singer Class: 400W (Short Arm)
#228479 For Singer Class: 400W (Long Arm)
#181420-2-01 For Brother Classes: B715 & B757

BOBBIN WINDERS

COMBINATION BOBBIN WINDER FOR ROUND AND "V" BELTING FOR SINGER Classes: 31-15 & 241 SINGLE NEEDLE NEEDLE LOCKSTITCH & CONSEW Classes: 25 & 226

★ Fully Assembled ★ Packed 2 To A Box



COMBINATION BOBBIN WINDER
#259431 (#259462) (#10734)

PARTS AVAILABLE SEPARATELY:
#200056 Latch Screw
#201499 Tension Stud
#225368 Bobbin Winder Round Wheel Only
#225368C Combination Bobbin Winder Wheel
#225381 (#259436) Spindle
#225444 Latch
#225455 Ferrule Spring
#225456 Ferrule
#225462 Tension Bracket, Complete
#259428 Rubber Brake
#259461 Flat Wheel Only

FOR SINGER Class: 7 & CONSEW Class: 733R

BOBBIN WINDER COMPLETE
#60217 •(#35255BW)

PARTS AVAILABLE SEPARATELY:
#60216 (#35249) Bobbin Winder Latch
#35248 Bobbin Winder Spindle

FOR SINGER Classes: 68 & 69

BOBBIN WINDER COMPLETE
#41716

PARTS AVAILABLE SEPARATELY:
#27328 Bobbin Winder Latch
#27538 Bobbin Winder Spindle
#41825 (#27303) Bobbin Winder Spring

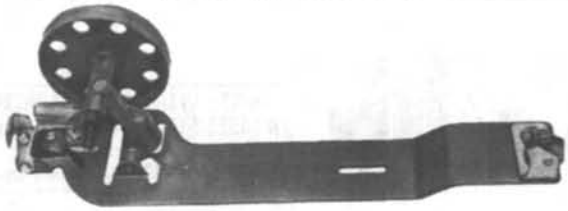
FOR SINGER Class: 71-30

BOBBIN WINDER COMPLETE
#27923

FOR SINGER Classes: 71-101 & 107

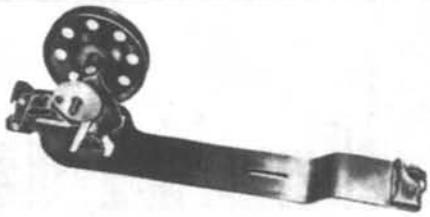
BOBBIN WINDER COMPLETE
#249939

FOR SINGER Class: 132K



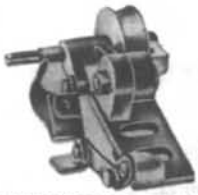
BOBBIN WINDER COMPLETE
#97948

FOR SINGER Classes: 144 & 145W



BOBBIN WINDER COMPLETE
#259482 (#259767)

FOR SINGER Class: 269W



BOBBIN WINDER COMPLETE
#239158

PARTS AVAILABLE SEPARATELY:
#1620 Spindle Housing Screw Nut
#50356 Spindle Housing Screw
#50628 Screw For Bobbin Winder
#228794 Bobbin Winder Spindle with 229558
#228795 Spindle Housing
#239157 Bracket
#249716 Spindle Housing

FOR SINGER Class: 271K

BOBBIN WINDER COMPLETE
#271713

FOR SINGER Classes: 281-181 & 183

BOBBIN WINDER COMPLETE
#32792

PARTS AVAILABLE FOR 12W BOBBIN WINDER

#1620 Bobbin Winder Frame Hinge Screw Nut
#5989 Bobbin Winder Tension Complete
#50356 Bobbin Winder Frame Hinge Screw
#249716 Bobbin Winder Frame Spring

FOR BROTHER Class: LK3-B430

BOBBIN WINDER COMPLETE
#152982-0-01

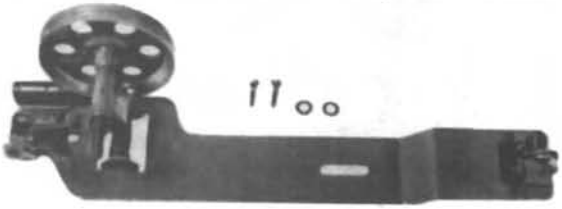
PARTS AVAILABLE SEPARATELY:
#152933-0-01 Bobbin Winder Shaft
#152935-0-01 Bobbin Presser
#152942-0-01 Bobbin Winder Wheel Assembly

FOR BROTHER Class: DB2-B715

BOBBIN WINDER COMPLETE
#147549-0-01

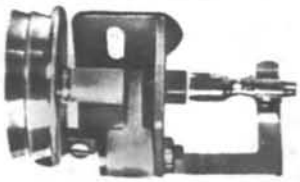
PARTS AVAILABLE SEPARATELY:
#145558-0-01 Bobbin Winder Rubber Ring
#148047-0-01 Bobbin Winder Shaft

FOR BROTHER Classes: LT2-B831, B835 & B837



BOBBIN WINDER COMPLETE
#117963-0-01

FOR JUKI Classes: LK280 & LK980



BOBBIN WINDER COMPLETE
#B-3201-280-0A0

PARTS AVAILABLE SEPARATELY:

#B-3201-280-000 Base
#B-3202-280-000 Spindle Bushing
#B-3203-280-000 Spring
#B-3204-280-000 Spindle
#B-3205-280-000 Wheel
#B-3206-280-000 Trip Latch
#B-3207-280-000 Trip Latch
#B-3208-280-000 Adjustment Screw
#B-3209-280-000 Brake
#B-3210-280-000 Brake Pressure Plate
#NS-6110420-SP Nut
#NS-6110530-SP Nut
#NS-6150310-SP Nut
#SD-0720193-SP Hinge Screw
#SD-0791501-SP Hinge Screw
#SS-7110410-SP Screw
#SS-7110510-SP Screw
#SS-7110910-SP Screw
#SS-7151210-SP Screw
#WP-0450000-SD Washer
#WP-0651056-SD Washer

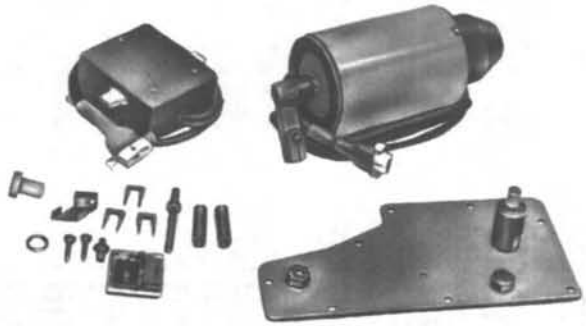
FOR MITSUBISHI Classes: PLK-109 & PLK-0604

BOBBIN WINDER COMPLETE
#MS03E0190

PARTS AVAILABLE SEPARATELY:
#MS01A0417 Rubber Ring For Class: PLK-109
#MS03A0417 Rubber Ring For Class: PLK-0604

AUTOMATIC FOOT LIFTERS AND KNEE LIFTERS

AUTOMATIC FOOT LIFTERS (MACHINE MOUNT)

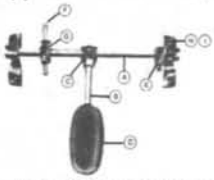


#AK-20 For JUKI* (without Knee Switch)
#AK-34 For JUKI*
#AK-85 For JUKI* (for use w/new JUKI motor)
(#AK-75)
#AK-34B For BROTHER*
*Featured in NEW Ivory Color!

ALSO AVAILABLE:
#AK-2 Foot Lifter WITH Knee Switch for Lockstitch Machine
#AK-5 Foot Lifter WITHOUT Knee Switch for Lockstitch Machine
#AK-75AD Adapter for new style Juki Motor
(#M-9705-351-0A0) Junction Cord

FOR SINGER Classes: 31-15, 95, 96, ETC.

★ Supplied With Low Brackets

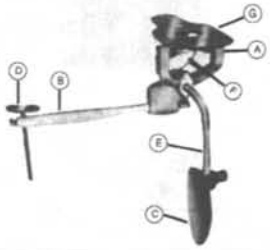


KNEE LIFTER COMPLETE
#2777

PARTS AVAILABLE SEPARATELY:

#356 Casting Screw
(A) **#2763** Rock Shaft
(B) **#2765** Rock Shaft Knee Arm
(C) **#2766** Rock Shaft Knee Arm Hub
(D) **#2767** Rock Shaft Knee Plate
(E) **#2770** Rock Shaft Stop Dog
(F) **#2778 (#139623)** Rock Shaft Lifting Bracket Hook (Wire)
(G) **#6337** Rock Shaft Lifting Bracket
(H) **#7539** Knee Lifter Bracket, High
(I) **#12242** Knee Lifter Bracket, Low

FOR SINGER Classes: 107W, 111W, 112W, 151W, 211G358, 212G140, 141, 440, 441, 400W, 451K, ETC. AND CONSEW Classes: 225 & 226



KNEE LIFTER COMPLETE
#228368 (#228710) (#514287) (#416728) (#10735) (#228709)

PARTS AVAILABLE SEPARATELY:

- (A) **#228361** Yoke, Complete
- (B) **#228362** Rod & Screw
- (C) **#228364** Knee Lifter Knee Plate (Pad)
- (D) **#228365** Knee Lifter Rock Lifter Rod (Umbrella)
- (E) **#228388 (#502583)** Angle Rod
- (F) **#228455** Knee Lifter Spring
- (G) **#228707 (#228486)** Rock Lever Bracket For **#228361** Yoke

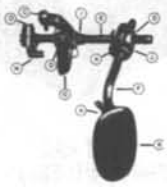
FOR SINGER Classes: 211G146, 151 & 157

KNEE LIFTER COMPLETE
#503901 (#228904)

PARTS AVAILABLE SEPARATELY:

- (A) **#503902 (#267374)** Knee Lifter Rock Lever Extension

FOR SINGER Classes: 241 & 251



KNEE LIFTER COMPLETE
#147484 (#143288)

PARTS AVAILABLE SEPARATELY:

- (A) **#356** Casting Screw
- (B) **#2767** Knee Plate
- (C) **#140350-51469** Screw & Nut Set
- (D) **#140351** Casting Screw
- (E) **#143280** Knee Lifter Rock Shaft
- (F) **#143283** Rock Shaft Knee Arm
- (G) **#147482 (#143281)** Rock Shaft Crank Complete (With #140351 & #151644)
- (H) **#147483 (#143287) (#148170)** Rock Shaft Stop Dog With #140351
- (I) **#147485 (#143286)** Rock Shaft Spring
- (J) **#147489 (#143284)** Rock Shaft Knee Arm Hub Complete (With #140737 & #140351)

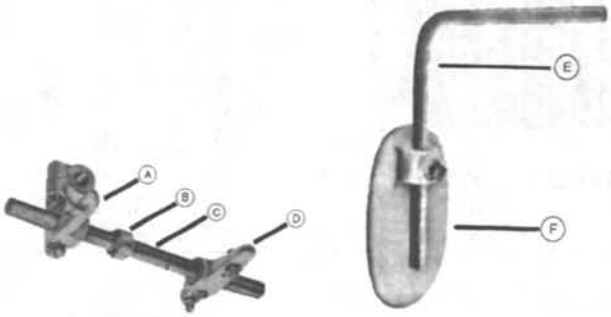
FOR BROTHER Classes: DBZ-B705, B715 & B790

KNEE LIFTER COMPLETE
#181427-0-01

FOR BROTHER Class: LT2-B831

KNEE LIFTER COMPLETE
#113380-0-01

KNEE LIFTER PARTS FOR SINGER Classes: 457G1 & 457G5



- (A) **#502720 (#502591)** Knee Lifter Rock Shaft Complete
- (B) **#268072** Rock Shaft Collar
- (C) **#502589** Rock Shaft
- (D) **#502719 (#502590)** Knee Lifter Rock Shaft Crank Complete
- (E) **#502583 (#228388)** Angle Rod
- (F) **#228364** Knee Plate (Pad)

KNEE LIFTER BELLCRANK COMPLETE FOR SINGER Classes: 31, 44, 95 & 96

BELLCRANK COMPLETE
#5598

RUBBER KNEE LIFTER PAD

★ One Piece Construction

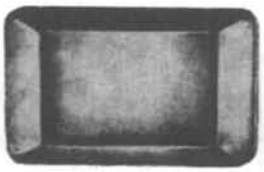
KNEE LIFTER PAD
#150668 (#KP2)

TABLE ACCESSORIES

★ For Heavy Duty "K" Stands

RUBBER LEG CUSHION
#152210

★ For New Style Amco Stands



LARGE RUBBER LEG CUSHIONS
#6441NS (Green)

REGULAR RUBBER LEG CUSHION (For Black & Grey Stands)
#152084

WIDE RUBBER LEG CUSHION (For Green Stands)
#RWC1

RUBBER LEG CUSHIONS (For "Z" Legs)
#363Z

TABLE HINGE PLATE
#44139 (#12362)

TABLE HINGE HOOK
#12361 (#545926)

ALSO AVAILABLE:
#6051 Table Hinge Hook & Plate For Consew

ONE PIECE TABLE HINGE
#33889

HINGE SET FOR SINGER Class: 107W

MACHINE HINGE HOOK
#210844 (#202258)

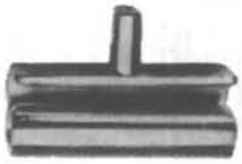
TABLE HINGE HOOK
#202259 (#227493)

ALSO AVAILABLE:
#200570 Hinge Plate Screw

TABLE PIN
#41400T Tan
#41400G Green

HINGE SET FOR BROTHER Classes: B756, B792 & B926

RUBBER HINGE
#143910-0-01



METAL HINGE
#143882-0-01

HINGE PLATE CUSHION
#105337-0-01 For Brother Class: B926

TABLE CLAMP
#60280 (#227488)

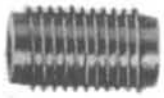
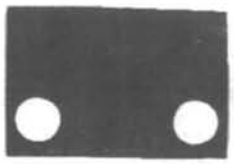


TABLE ANCHOR
#51797

NEW-STYLE TABLE ANCHOR
#51797NS

SINGER TABLE FELT
#12405 (#20022)

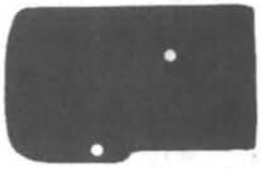


SINGER MACHINE PAD
#164190 For Singer Class: 246

FELT PAD
#40-4 For Merrow Machine

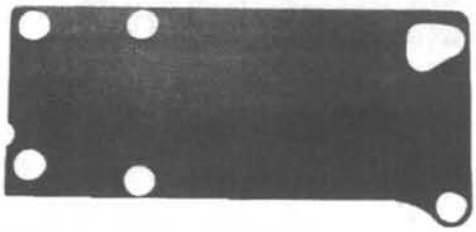
FELT PAD
#40-4D For Merrow Machine (New Style)

FELT PAD
#20-0598-2 (#S-598) For Reece Machine



FELT PAD
#4543 For U.S. Blindstitch

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!



FELT GASKET
#51493BG For Union Special Series: 5000

SCREW AND NUT ASSEMBLIES

★ For All Table & Motor Assemblies
★ Complete With All Necessary Hardware

#102-2 Regular 2½" (Top Of Table)

#102-3 Medium 4½" (Semi-Submerged)

#102-4 Large 6¼" (Fully-Submerged)
(#102-4N Nut Only Large)

AVAILABLE SEPARATELY:

NUT
#103

ONE PIECE BOLT & NUT ASSEMBLIES

★ Complete With Nut & Lock Washer
★ 2 Holes

BOLT & NUT ASSEMBLIES
#51473R Short (2½" Long)
#51429R Medium (3" Long)
#51428R Long (3½" Long)

PLASTIC WOOD FILLER

PLASTIC WOOD FILLER
#K901 White
#K904 For Table Tops, 1 Oz., Tan
#K907 For Table Tops, 1 Oz., Green
#K942 For Butcher Block, 1 Oz.

FOR SINGER Classes: 246, 246K, 460 & 460K

LARGE RUBBER MOUNTING ISOLATOR
#164188

SMALL RUBBER MOUNTING ISOLATOR
#164189

FOR SINGER Class: 300W

MACHINE CUSHION NEOPRENE
#228444

FOR BROTHER MACHINES

HEAD CUSHION
#146003-1-01

FOR BROTHER Class: B551

BASE CUSHION
#147919-0-01 (#147919-0-02)

FOR BROTHER Class: 926

BASE CUSHION
#105341-0-01

FOR JUKI Class: DDL-555

BASE CUSHION
#B-8226-125-000

FOR JUKI Classes: MO-800

MOUNTING ISOLATOR
#B-8209-804-000
(#B-8209-804-0A0)

FOR MERROW MACHINES

MOUNTING BUSHING (Tapered)
(Left)
#M-328-1 (#M328-1)

MOUNTING BUSHING (Flat)
(Right)
#M-328-2 (#M328-2)

FOR RIMOLDI MACHINES

MOUNTING ISOLATOR
(Neoprene)
#990296-2-11 (#990296-2-10)
(#270-004)

FOR RIMOLDI MACHINES

MOUNTING ISOLATOR
(New-Style)
#990982-0-00

FOR UNION SPECIAL SERIES: 5000

RUBBER MOUNTING ISOLATOR
#51295A

FOR UNION SPECIAL SERIES: 5000

MOUNTING ISOLATOR WITH PIN, RUBBER
#51295B

FOR UNION SPECIAL SERIES: 5000

FELT CUSHION
#51295F

FOR WILCOX & GIBBS (PEGASUS) OVERLOOK MACHINES

ISOLATOR
#205473

FOR WILCOX & GIBBS (PEGASUS) OVERLOCK MACHINES

BASE CUSHION
#323-945-202 (#202691)

FOR WILCOX & GIBBS PEGASUS OVERLOCK MACHINES

MACHINE REST BOARD ISOLATING RUBBER
#323-945-208 (#202693A)

FOR WILCOX & GIBS PEGASUS OVERLOCK MACHINES

MACHINE PLATE CUSHIONS
#323-627-204 (#202765)

CAN'T FIND THE PART YOU NEED, CALL US. WE'RE ALWAYS ADDING NEW PARTS AND HAVE MANY ITEMS NOT SHOWN IN THIS CATALOG.

FOR WILCOX & GIBBS PEGASUS OVERLOCK MACHINES

MACHINE BASE CUSHION PLUG
#323-945-209 (#202761)
(#323-627-202)
(#323-627-203)

MISCELLANEOUS SUPPLIES

EASTMAN HARD & SOFT TIP PURPLE PEN

#D165EPP

For dressmaking, handicraft, embroidery, artificial flowers, temporary line marking, position marking for buttons pockets.

Suitable for any kind of fabrics can write on paper, cloth, wool, plastics or any other material.

After marking the color will automatically disappear within 2-14 days.*

*Depending on type of temperature, humidity and air circulation, each pen can mark approximately 1,200–1,600 yards.

GIANT PMC TAILOR CRAYONS

#3001BK Black (48 pcs)
#3001BL Blue (48 pcs)
#3001BR Brown (48 pcs)
#3001GR Green (48 pcs)
#3001RD Red (48 pcs)
#3001WT White (48 pcs)
#3001YE Yellow (48 pcs)
#30010R Orange (48 pcs)

PACKED AND SOLD 48 TO A BOX

HIDDEN GLOW PENCILS

HIDDEN GLOW PENCILS
GREEN (12 PCS)
#D111G

HIDDEN GLOW PENCILS
YELLOW (12 PCS)
#D112Y

DIXON TAILOR'S CRAYONS

#D901 Dixon Red Tailor's Crayons (12 pcs.)
#D902 Dixon Blue Tailor's Crayons (12 pcs.)
#D903 Dixon White Tailor's Crayons (12 pcs.)
#D903 1/2 Dixon Yellow Tailor's Crayons (12 pcs.)
Packed And Sold 1 Doz. To A Box

PERFECTION MASTER CRAYONS

#D241 Perfection Master Crayon, Black (1 Doz.)
#D242 Perfection Master Crayon, White (1 Doz.)
#D243 Perfection Master Crayon, Yellow (1 Doz.)
#D638BL Perfection Master Crayon, Black (1 Doz.)
#D638YL Perfection Master Crayon, Yellow (1 Doz.)
#D638WH Perfection Master Crayon, White (1 Doz.)
#D999 Perfection Master Disappearing Chalk (36 Pcs.)
#D349 Colored Lead Marking Pencils, Red (1 Doz.)
#D350 Colored Lead Marking Pencils, Blue (1 Doz.)
#D352 Colored Lead Marking Pencils, White (1 Doz.)
#D353 Colored Lead Marking Pencils, Yellow (1 Doz.)

DIXON MARKING PENCILS

★Packed and sold 1 doz. to a box.

#D77 Dixon Black China Marking Pencil (12 Pcs.)
#D783B Dixon Blue Washout Textile Pencils (12 Pcs.)
#D783G Dixon Green Washout Textile Pencils (12 Pcs.)
#D783R Dixon Red Washout Textile Pencils (12 Pcs.)
#D787B Dixon Blue Cloth Marker Textile Pencils (12 Pcs.)
#D787G Dixon Green Cloth Marker Textile Pencils (12 Pcs.)
#D787R Dixon Red Cloth Marker Textile Pencils (12 Pcs.)

SWING GAUGE

#120428

ALSO AVAILABLE:
#25878S "T" Gauge, Short

"T" GAUGE

#25878

3 CORNER GAUGE

#25873

SWING ROLLER GAUGE

#G30

ROLLER GAUGE

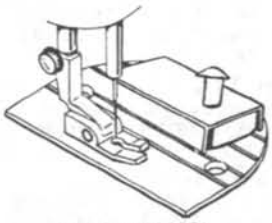
#RG1

ROLLER GAUGE (SOLID)

#6440

OUR COMPREHENSIVE SCREW SECTION IS LOCATED ON PAGES 60 THROUGH 95.

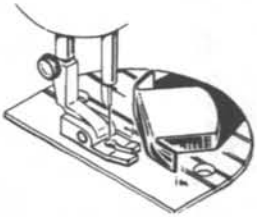
SUPERIOR MAGNETIC GAUGE



#MG1 (#LMG)

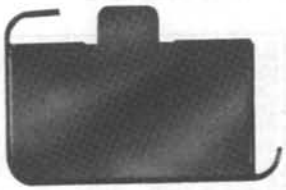
- ★ Enables Stitching Perfectly Even Seams Along Straight Edges
- ★ One Piece Magnet, Made Of A Special Unbreakable Composition
- ★ Can Be Used Anywhere On Any Machine
- ★ Left or Right of Presser Foot
- ★ Adjusts For Different Seam Widths Instantly

SUPERIOR MAGNETIC SEAM GUIDE



#SMG

- ★ Grips Securely To Any Machine
- ★ Can Be Moved & Positioned Instantly For Any Desired Seam Width



EXTRA LARGE SUPER MAGNETIC GAUGE
#25873MG (#NG-20LW)

USE OUR HANDY METRIC CONVERSION TABLE LOCATED ON PAGE 95.

SPRING FOOT CLAMP

★ For Quick & Easy Presser Foot Change

#SFC2

SLIP-ON GAUGES

SLIP ON GAUGES

#SLP1/16 1/16"	#SLP3/8 3/8"	#SLP3/4 3/4"
#SLP1/8 1/8"	#SLP7/16 7/16"	#SLP7/8 7/8"
#SLP3/16 3/16"	#SLP1/2 1/2"	#SLP1 1"
#SLP1/4 1/4"	#SLP9/16 9/16"	#SLP11/4 1 1/4"
#SLP5/16 5/16"	#SLP5/8 5/8"	#SLP11/2 1 1/2"

SLIP-ON TAPE BINDER

SLIP-ON TAPE BINDER
#STB10

REGULAR & BOSTON QUILTERS

★ Complete With Left & Right Gauges

REGULAR QUILTER
#25990 (#120485)

BOSTON QUILTER
#BQ100

PARTS AVAILABLE SEPARATELY:

- **#BQ101** Right Quilter Wire
- **#BQ102** Left Quilter Wire
- **#BQ103** Boston Quilter Spring
- **#QSS1** Quilter Spring Screw
- **#QWS1** Quilter Wire Screw
- **#QBS1** Quilter Block Screw
- **#RQ103** Quilter Spring

SPOOL FOR THREAD SAVERS 8 THREAD WINDERS (NEMKO, ETC.)

SPOOL
#BW7504

NEW STYLE UNIVERSAL SIDE MOUNT QUILTER FOR SINGLE NEEDLE LOCKSTITCH MACHINES

★ Wraps Around Presser Bar & Holds Presser Foot With Special Long Foot Screw
★ No Longer Need To Raise Foot Bar Bushing To Attach Quilter Blocks
★ Easily Attached

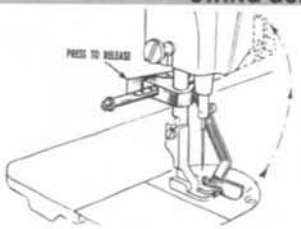
NEW STYLE SIDE MOUNT QUILTER
#SMQ

NEW STYLE UNIVERSAL BACK MOUNT QUILTER FOR SINGER Classes: 61W, 107W, 111W, 112W, 143W, 153W, ETC. (W & W STYLE MACHINES)

★ Wraps Around Presser Bar & Holds Presser Foot With Special Long Foot Screw
★ No Longer Need To Raise Foot Bar Bushing To Attach Quilter Blocks
★ Easily Attached

NEW STYLE BACK MOUNT QUILTER
#BMQ

SWING GUIDE QUILTERS



★ Regular Fitting Clamps On Presser Bar
★ Taper Fitting Clamps On Presser Bar Bushing
★ Adjustable In ⅛" Steps

SWING GUIDE QUILTER FOR SINGER LOCKSTITCH
#SGQ1

SWING GUIDE QUILTER FOR PFAFF Classes: 463, ETC.
#SGQ2

THREADING WIRES

BRASS TWISTED THREADING WIRE
#37-318 (#164196) For Merrow & All Overlocks

ALSO AVAILABLE:
#323-660-200 (#153) Threading Wire For Willcox & Gibbs
#603-154 (#990577-0-10) Threading Wire For Rimoldi
#8590 Threading Wire For Singer Classes: 29 & 29K
#222519 Threading Wire For Singer Classes: 114K & 114W

NEEDLE THREADER (WIRE BOW TYPE)

#WB1

PLASTIC BOBBIN BOX

★ Holds 21 Bobbins

#BB21

WHIZ NEEDLE THREADERS

Simply loop thread on small pin of threader and slip it into groove at end of pin. Holding thread taut, slide the pin down needle groove until it locates needle eye. Push it through. Release thread, pull out pin from eye. Needle is now threaded.

FOR LEFT TO RIGHT THREADING
#WT1

FOR FRONT TO BACK THREADING
#WT2

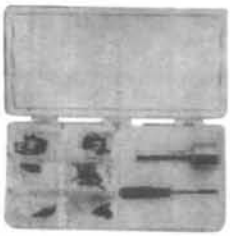
TOWA BOBBIN CASE TENSION GAUGE

- "DATA" takes the place of guess work.
- Ideal for measuring the thread tension of a bobbin case.

#BTG1 (TM-1)
Used with the following bobbin cases: 52237, 541678, B75, KF220370, B-1837-027-0A0, 117596-0-01, 2-20

#BTG3 (TM-3)
Used with the following bobbin cases: 18045, P413830, H-15, B-1837-201-0A0, 147790-0-01

BOBBIN CASE REPAIR KIT FOR SINGER SINGLE NEEDLE LOCKSTITCH MACHINES



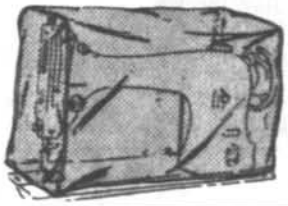
SUPERIOR BOBBIN CASE REPAIR KIT COMPLETE
#BCK1

KIT CONSISTS OF & PARTS AVAILABLE SEPARATELY:
#591 Tension Adjustment Screw (25)
#592 Latch Stop Screw (25)
#1380 Tension Hold Screw (25)
#2975 Latch Spring (25)
#40393 Latch, Complete (5)
#40394N/S Bobbin Case Tension Spring (10)
#BCM2 Bobbin Case Straightener—Mandrel (1)
#BK173 Repair Kit Box (1)
#SC2 Magnetic Tip Screwdriver (1)

ALSO AVAILABLE:
#BCK7 Bobbin Case Repair Kit Complete With 7 Bobbin Cases

PLASTIC SEWING MACHINE COVER

★ Improved Quality
★ Extra Heavy Gauge



PLASTIC SEWING MACHINE COVER
#SMC1 19" Long x 10" High x 8" Wide
#SMC2 25" Long x 10" High x 8" Wide. For Long Arm Machines

LARGE LINT BRUSH

★ Dual Purpose Model

#BR1

DELUXE-WIRED MODEL NYLON LINT BRUSH

★ For Sewing Machine & All-Purpose Use

#BR2 (#161276)

FUR BRUSH

★ Sturdy Reinforced Bristles

#BR4

DYNO® TAPE MEASURES

★ 60" On 1 Side, 150 CM On The Other

#218TM (Fibre Glass)

#242TM (Fibre Glass)

TABLE MEASURE TAPE

Easy To Read. Just Press It On. Pressure Sensitive Backing Sticks To Any Surface. For Sewing Stitching, Examining, Marking And Cutting Tables. Yellow Background ⅝" Wide.

60 FT. LONG RUNS LEFT TO RIGHT
#TM21
#TM21M (METRIC)
RUNS RIGHT TO LEFT
#TM22
#TM22M (METRIC)

ALSO AVAILABLE:
#TM36 36" Table Measure Tape w/Adhesive Back

6" STAINLESS STEEL RULER

★ Individually Blister Packed

#300/1

ALSO AVAILABLE:
#300ME 6" Stainless Steel Metric Ruler
#311ME 6" Metric & Inches Stainless Steel Ruler

PRECISION MEASURING DISC

★ Measures Stitches, Trimmings, Seams, Needle Spaces, Laces, Etc. From 1/16" To 1"
★ Made Of Heavy Gauge Stainless Steel

#UMD

RATCHET RESET COUNTER

★ Compact Stroke Counter, Up To 99,999
★ Ratchet Adds 1 Count For Each Lever Movement Of Approximately 40° ★ Hand Or Machine Operated

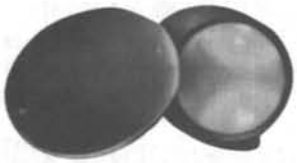
#URC

BASE MOUNTED TALLY COUNTER

★ Can Be Mounted On Table Or Clip Board, Or Used As A Hand Tally Counter
★ Counts Up To 9999 ★ Quick Reset Knob

#UDC

ALSO AVAILABLE:
#UHC Hand Tally Counter



DOUBLE LENS FOLDING POCKET MAGNIFIER
#1120A
1¼ – 1½

ALSO AVAILABLE:
SINGLE LENS
#1117
1½" dia.

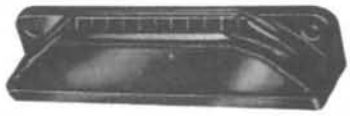
THREAD COUNTERS (LINEN TESTERS)

- Provides A Fixed Focus, Ready For Instant Use When Open.
- Used For Counting Threads, Stitches, Or Any Fine Examination.

#UTC1 Thread Counter Lens ¼" x ¼"
#UTC2 Thread Counter Lens ½" x ½"
#UTC3 Thread Counter Lens 1" x 1"

CHALK SHARPENER

★ Made Of Durable Plastic
★ Attaches To Side Of Table
★ One Pass With The Chalk Makes A Beautiful Even Edge
★ Bottom Slides Out For Easy Cleaning



#CS110

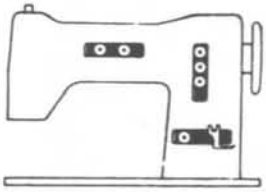
SHIRT COLLAR BUTTONER

★ Prevents Messing Of Shirts During Pressing Operations
★ Complete With Large Comfortably Shaped Wooden Handle & Spring Steel Tip

#SCB20

MAGNA HOLD MAGNET

★ Lightweight & Flexible To Fit Contour Of Machine
★ Saves Time & Money, No More Hunting For Bobbins, Feet & Other Small Parts
★ Just Place Magnet Where You Want It On The Machine & The Powerful Magnet Holds Itself There...
★ Will Not Vibrate Loose!!!



#MH1

ALL-PURPOSE CEMENT

★ A Fast Drying Transparent Adhesive
★ Used For Clutch Facings, Gaskets & Many Other Operations
★ Extra Large Tube, Individually Boxed

#CEM2

KNIFE CUTTER

Snap-Sharp Cutter. Made Of Heavy Duty Plastic Complete With 2 Extra Strips Of Blades. Simply Snip Off Blunt Blade A New Razon Sharp Blade Is Ready For Use. (8 Blades Per Strip)

#KC2

ALSO AVAILABLE:
#KC2B Snap-Sharp Blades (10 Strips Per Package)

RING KNIFE CUTTER

★ Eliminates Wasted Motion
★ Ideal For Cutting Threads, Cords, Strings, Etc.
★ Can Also Be Used As A Thimble

#RC2

PERSONAL BACK SUPPORT

★Provides abdominal and lower back support
★Encourages proper body mechanics
★Durable ★Machine Washable

#PBS100 Personal Back Support with Suspenders (Large)
#PBS100M Personal Back Support with Suspenders (Medium)
#PBS100S Personal Back Support with Suspenders (Small)
#PBS100XL Personal Back Support with Suspenders (Extra Large)
#PBS100XXL Personal Back Support with Suspenders (Extra-Extra Large)

UNIVERSAL WRIST BAND

★ Provides heat and soothing relief from stress of repetitive motion, can help prevent carpel tunnel syndrome.

#84226 Small and Medium.
#86226 Large and Extra Large.

SUPERIOR OILER

★ Leakproof, Unbreakable Plastic Bottle
★ Long Angle Brass Spout
★ Complete With Closing & Protective Cap

#PO10 (#990019-0-10)

PARTS AVAILABLE SEPARATELY:
#PO15 Metal Screw Cap

PRESSURE OIL CAN

OIL CAN COMPLETE
#228491

PARTS AVAILABLE SEPARATELY:
#228715 Nozzle Tip

EAGLE OIL CAN (MADE IN U.S.A.)

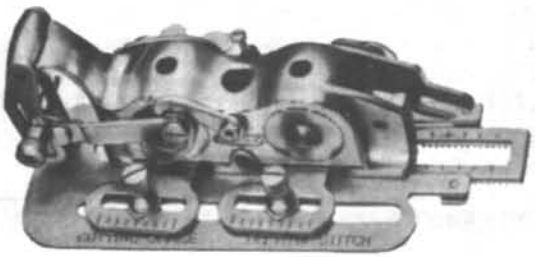
★ Copper Coated
★ ⅓ Pint Capacity
★ Overall Height—5⅝"
★ 3½" Diameter, 3" Bent Spout

OIL CAN COMPLETE
#120342 (#133)
(#160725)

PARTS AVAILABLE SEPARATELY:
#OC15 Spout Only

SUPERIOR BUTTONHOLE ATTACHMENT

★ The Most Practical & Easiest Buttonhole Attachment To Use
★ One Model Adaptable For All Single Needle Lockstitch



BUTTONHOLE ATTACHMENT COMPLETE
#IBA10 Model D-For Industrial Machines
#FBA20 Model C-For Family Machines

PARTS AVAILABLE SEPARATELY:

#4BH Screw for Regulating Cutting Space
#13BH Forked Arm Lever
#15BH Screw for Regulating Depth of Stitch
#18BH Coil Spring
#25BH Length Adjusting Screw
#27BH Presser Foot Cloth Clamp
#38BH Winged Screw
#41BH Screw For Adjusting Number of Stitches
#47BH Feed Cover & Screw
#54BH Special Needle Setting Screw & Clamp

SNAPIT

★Adhesive double sided tape that sticks to any surface — such as on sewing machine, table top and legs, etc.
★Will hold tweezers, screwdrivers, pens, pencils, marker's, work tools, and much more.

SNAPIT WITH ADHESIVE DOUBLE SIDED TAPE
#SN2
SNAPIT WITH ELASTIC BAND
#SN3

FAMILY MACHINE PARTS

BELTS

#B111 Treadle Belt (72" Long)
#FB2 Small Polyurethane "V" Belt
#FB3 Medium Polyurethane "V" Belt
#FB4 Large Polyurethane "V" Belt
#FB5 Round Rubber (Motor) Belt

BOBBINS

#111E Bobbin For Eldredge Class: 111
#744 Bobbin For White (Franklin)
#2073 Bobbin For Singer Class: 15-22
#2518 Bobbin For Singer Class: 15 & HA-1 Japanese Machines
#2996 Bobbin For Singer Classes: 15-30, 206 & 306 (New Home K)
#8228 Bobbin For Singer Classes: 27 & 127
#8887 Bobbin For Pfaff Model #130 Zig Zag
#8887A Aluminum Bobbin For Pfaff Model #130 Zig Zag
#32522 Bobbin For Singer Classes: 66, 101, 99 & 301
#45785 Bobbin For Singer Classes: 221 & 301
#55623 Bobbin For Singer Class: 115
#201842 (#D140) Bobbin For Necchi Classes: BU & BF
#1645332-00 Bobbin For Necchi Class: 544
#A1225 Bobbin For Free or New-Home New Style

BOBBIN CASES

#9266 Bobbin Case For Pfaff Classes: 134 & 234
#15277 (#125115) Bobbin Case For Singer Classes: 15-30 & HA-1 Japanese Machines
#15277E-Z Bobbin Case For Singer Class: 15-30 and Japanese Machines
#32590 Bobbin Case For Singer Class: 66
#125291 Bobbin Case For Singer Classes: 15-88, 15-90 & 15-91

PLASTIC BOBBIN CASE

#421326
(#421325) (#310885)
For Singer 353, 354, 500K, 6100 Series, 6500 Series, 935U, All Apollo Hook Machines

BOBBIN CASE SPRINGS

#15098 Bobbin Case Spring For Singer Class: 15-30 Old Style
#15278 Bobbin Case Spring For Singer Class: 15-30 New Style
#15278O/S Bobbin Case Spring For Singer Class: 15-30 Old Style

BOBBIN WINDER RUBBER RINGS

#2460 Bobbin Winder Rubber Ring Large Old Style For Singer
#15287 Bobbin Winder Rubber Ring Small New Style For Singer

BULBS

#B1 Push Type—110V Bulb

#B6 Screw Type—110V Bulb

CONTROLS

#FC110 Foot Control—110V

#KC110 Knee Control—110V

#FC110C Foot Control Complete With Comb. Light And Motor Block—110V

PLUGS

#G110 Male Plug (Rubber Spring Type)

TAKE UP SPRINGS

#2829 Take Up Spring For Singer Class: 15-30

#8244 Take Up Spring For Singer Class: 127

#32575 Take Up Spring For Singer Class: 66

#55645 Take Up Spring For Singer Class: 115

#125316 Take Up Spring For Singer Classes: 15-88 & 15-91

FEED DOGS

#15279 Feed Dog For Singer Class: 15-30 and HA-1 Japanese Machines

#32600 Feed Dog For Singer Class: 66

HOOKS & RACES

#2515 Hook For Singer Class: 15-30 and HA-1 Japanese Machines

#2515E-Z Hook For Singer Class: 15-30 and HA-1 Japanese Machines

#2528 Race Body Complete For Singer Class: 15-30

#HAI-1302 (#J01303) Snap Out Race Complete For HA-1 Japanese Machines

#125292 Hook For Singer Classes: 15-88, 15-90 & 15-91

PRESSER FEET

#1854L Hinged Roller Foot For Singer Classes: 15-30 & 66

#4351 Adjustable Zipper Foot, High Shank

#4351H Adjustable Hinged Zipper Foot, High Shank

#45321 Hinged Foot, For Singer Classes: 15-30, 66 & 127 and HA-1 Japanese Machines

#121877 Adjustable Zipper Foot, Low Shank

#161127 (#55510H) Adjustable Hinged Zipper Foot, Low Shank

#170071 High Shank Hinged Foot Slant Needle

#172075 High Shank Zig Zag Foot Slant Needle

CARBON BRUSH SMALL YDK TYPE

#YM4012 (#044513B)
(2 per pack)

CARBON BRUSH LARGE NATIONAL TYPE

(#YM4013) (#056115B)
(2 per pack)

MOTORS & PARTS

#FM14 Champion Motor with Screw & Bracket

#FM15 Champion Motor Complete (110V), With Pulley, Bracket, Belt & Screw

#LMB10 Combination Motor and Light Block

#MPF Motor Pulley

#FM25 Family Motor Brush and Spring

#RMB RMB Motor Bracket

ROLLER & STUDS

#1813 Feed Crank Roller For Singer Class: 15

SEWLIGHTS

#B428 Bakelite Sewlight (110V)

NEEDLES

★ Ball Point Needles For Family Machines

For Singer: 15 x 1 (9-11-14-16 & 18)

For Free Rotary: CC-16 & CC-18 (Above Packed 25 To An Envelope, 1,000 To A Master Box)

For Pfaff: 130R (11 (75), 12 (80), 14 (90), 16 (100) & 18 (110)) (Needles For Pfaff Packed 100 To A Box, 1000 To A Master Box)

For Zig Zag Machines: #DN2 Double Needle

ALSO AVAILABLE:
#NE100 Needle Envelopes

SHUTTLE CARRIERS & SPRINGS

#2441 Carrier For Singer Class: 15-30

#54507 Carrier For Singer Class: 127

#HA1 Carrier For HA-1 Japanese Machines

SHUTTLES (CYLINDERS)

#83505 Shuttle For Singer Classes: 27 & 127 Combination Shuttle

#83505E-Z Shuttle

NEEDLE BARS & PRESSER BARS

#2050 Needle Bar For Singer Classes: 15-30 & 115

#8224 Presser Bar For Singer Classes: 27 & 127

NEEDLE CLAMPS

#2054 Needle Clamp Complete For Singer

#140545 Needle Clamp Screw

SLIDE PLATES

#32569 Slide Plate For Singer Class: 66

#55503 Slide Plate (Rear) For Singer Class: 127

#55504 Slide Plate (Front) For Singer Class: 127

SLIDE PLATE SPRINGS

#2824 Slide Plate Spring For Singer Classes: 15-30 & 115

#32570 Slide Plate Spring For Singer Class: 66

NEEDLE PLATES

#15280 Needle Plate For Singer Class: 15-30

PIN

#2049 Pin For Singer Class: 15

WATCH FOR OUR PRODUCT BULLETINS. WE ARE ALWAYS ADDING NEW ITEMS TO OUR LINE!

ADDITIONAL PARTS SECTION

ADDITIONAL PARTS FOR BROTHER MACHINES

PART NO.	DESCRIPTION
#112691-9-01	ROTARY HOOK BOX ASSY B833/834
#141602-0-06	BOBBIN WINDER BRACKET-B814
#143784-9-01	ROTARY HOOK D BOX ASSY
#146367-0-01	B0LT 5.95
#148367-0-01	NEEDLE PLATE B531
#150454-1-01	FEEDING FOOT
#150920-0-01	TENSI0N RELEASE PLATE
#150966-9-01	ROTARY HOOK BOX ASSY
#153912-9-01	ROTARY HOOK BOX ASSEMBLY
#155262-0-01	CHAIN STITCH LOOPER HOLDER
#155310-0-01	NEEDLE THREAD GUARD SPRING
#159716-0-01	THREAD TAKE-UP LVR ASSMY B814
#159944-9-01	OUTER ROTARY HOOK BOX ASSY
#226992-0-01	CARBON BRUSH ASSEMBLY
#S00075-0-00	EYE GUARD

PART NO.	DESCRIPTION
#S00688-9-01	TREBLE ROTARY HOOK A BOX ASSY
#S02678-0-01	SPRING B737
#S02736-0-01	NEEDLE BAR THREAD GUIDE (B737)
#S04587-0-00	STRAIGHT JOINT BAS 340
#S05458-1-01	BUTTON DETECTOR SENSOR ASSEMBLY
#S06570-0-00	BUTTON PRESSER C
#S08722-0-01	NEEDLE PLATE 3-4.8
#S09273-0-01	INNER ROTARY HOOK ASSY
#S10185-0-01	CHANGED TO S30114-0-01
#S13103-0-09	PRESSER BAR LIFTER W/SCREW
#S15903-4-01	BOBBIN CASE ASSEMBLY (LB)
#S16248-1-01	UPPER KNIFE (B)
#S20478-0-01	PRESSER BAR LIFTER V-41
#S20703-0-01	THREAD TAKE-UP ASSEMBLY V-61
#S24595-0-01	CLOTH PRESSER BUSH

ADDITIONAL PARTS FOR CONSEW MACHINES

PART NO.	DESCRIPTION
#10287	VIB PRESSER FOOT-⅜" CONSEW 389RB

ADDITIONAL PARTS FOR DURKOPP MACHINES

PART NO.	DESCRIPTION
#069-00-578-4	BOBBIN CASE FOR ADLER 69-373
#167-15-018-4E-Z	HOOK BASE FOR ADLER 268

PART NO.	DESCRIPTION
#169-00-181-4	HOOK F/ADLER 169
#992-01-703-0	HOOK GIB SCREW F/ADLER 220,265

ADDITIONAL PARTS FOR EASTMAN MACHINES

PART NO.	DESCRIPTION
#667C1	TERMINAL CONTACT WITH PIN-EASTMAN

ADDITIONAL PARTS FOR JUKI MACHINES

PART NO.	DESCRIPTION
#118-02907	LOOPER COVER BRACKET F/JUKI-MO2400
#210-41850	SHUTTLE HOOK F/JUKI TSN-421 TSC-441
#A-4113-102-000	LOWER KNIFE F/JUKILOCK MO-102
#B-1103-051-000	FACE PLATE PIN-JUKI
#B-1150-051-000	TOP COVER F/JUKI LU-562-3
#B-1401-210-A00	NEEDLE BAR FOTR JUKI AMS
#B-1466-053-000A	VIB.WALKING BAR-JUKI
#B-1809-552-000	OIL WICK F/JUKI DDL-555
#B-1830-059-0A0	HOOK F/JUKI LT-59,591
#B-3303-704-L00	SPOOL REST F/JUKI
#B-3320-704-L00	SPOOL PIN F/JUKI
#B-3322-704-L00	RETAINER F/JUKI

PART NO.	DESCRIPTION
#B-3401-027-0B0	KNEE LIFTER ASSEMBLY-JUKI
#B-3410-051-000	KNEE LIFTER REAR LEVER-JUKI
#B-3413-053-000	REAR LIFTER BAR
#PD-0231100-0B	COTTER PIN FOR JUKI
#RC-1850001-KP	SNAP RING 18.5MM FOR JUKI
#SD-0500803-SP	CLAMP SCREW F/LK-232,322
#SD-0500803-TP	SCREW
#SD-0790361-SP	SCREW FOR JUKI
#SD-6090630-TP	SCREW
#SS-2110910-SP	PLATE SCREW F/JUKI DLN-415
#SS-6120740-SP	SCREW F/JUKI AMS-215CGS
#W450580	HINGE FOOT F/MITSUBISHI

ADDITIONAL PARTS FOR KANSAI MACHINES

PART NO.	DESCRIPTION
#05-881	GUIDE ROLLER/RX-UTC
#05-882	GUIDE ROLLER RX-UTC
#05-885	SPACE WASHER/RX-UTC
#05-886	MOVABLE KNIFE PLATE
#12-819-1	NEEDLE CLAMP RX9803D ¼
#12-826-1	NEEDLE CLAMP/2N ⅛ X
#12-839-1	NEEDLE CLAMP/3N ¼ X
#14-116	NEEDLE PLATE
#14-806	NEEDLE PLATE/RX9802 ⅛
#14-819	RX9803 ¼ NDLE PLATE
#14-862	NEEDLE PLATE/RX9803C ¼
#15-553	FEED DOG
#15-805	FRONT FEED DOG/WX8800D
#15-806	REAR FEED DOG/WX8800D
#15-807	FRONT FEED DOG/WX8800D
#17-846	PRESSER FT W8002F 3/16
#17-8460-1	PRESSER FT(W-8002F)3/16
#19-502	LOOPER B
#19-535	LOOPER MIDDLE
#19-540	LOOPER GUARD/WX8800
#45-088	NEEDLE LEVER THRED EYELET
#45-093	THREAD EYELET REPLACED BY 45-088
#69-105-2	NEEDLE LEVER E
#73-501	NEEDLE BAR BRACKET/WX
#84-387	SCREW
#84-764	SCREW

ADDITIONAL PARTS FOR LEWIS MACHINES

PART NO.	DESCRIPTION
#71-114L	LIFTING ROD FOR LEWIS

ADDITIONAL PARTS FOR FEEDRAIL

PART NO.	DESCRIPTION
#155-4	BUS BAR SPACER F/FEEDRAIL
#FRS-38TR	⅜-16X6 FOOT ROD/FEEDRAIL

ADDITIONAL PARTS FOR MITSUBISHI MACHINES

PART NO.	DESCRIPTION
#M90201033	SCREW HINGE
#M90801002	M90813002 E RING
#M90915002	SCR F DN 265
#M91102004	SCREW
#M91108001	SET SCREW
#M91180080	RUBBER PLUG DB130
#M91201033	SCREW HINGE-MITSUBISHI
#M91209002	SCREW DB130
#M91550015	SQUARE BLOCK
#M91551015	SQUARE BLOCK
#MA16E0210	TENSION REGULATOR
#MF40A0331	GEAR UPR SHFT PN-840
#MF60A4740	FELT
#MG10B0265	HOLDER FOR MITSUBISHI
#MG10B0325	SQR BLK DU-100
#MG30E1594	KNE CNK DY340
#MG41B0265	HOLDER DY349
#MG43A0181	THREAD GUIDE
#ML65B0229	HOOK STOPPER
#ML65B0477	STOPPER CU865
#MN10A1456	BALL BEARING DN275
#MN70A0456	BALL BEARING
#MP00B0643	HOOK GEAR SMALL
#MP00E0210	THRD TNSN REG DU105
#MP10E0210	TENSION REGULATOR
#MS01A2101	NDL PLATE PLK109
#MS04E0210	TENSION ASSY
#MS05A0456	BALL BEARING
#MS05A0767	PULLEY PLK2520
#MS05A1767	PULLEY PLK2520
#MV01A0331	GEAR PB810
#MV01A0744	FEED FOR F PB 810

ADDITIONAL PARTS FOR NAKAJIMA MACHINES

PART NO.	DESCRIPTION
#101218000	HOOK F/NAKAJIMA 580L
#201144000	BOBBIN CASE F/NAKAJIMA 580L

ADDITIONAL PARTS FOR PFAFF MACHINES

PART NO.	DESCRIPTION
#105490E-Z	HOOK COMP F/PFAFF 138,238

ADDITIONAL PARTS FOR REECE MACHINES

PART NO.	DESCRIPTION
#D12RCA	REG TRAVEL CUT AFT PLATE REECE

ADDITIONAL PARTS FOR SINGER MACHINES

PART NO.	DESCRIPTION
#393	SCREW
#1757S	SET-7 STANDARD BUTTONHOLDERS
#5935	B/CASE TENSION SPRING
#11835	SHUTTLE RACE COMP F/7-34
#12392	SHUTTLE & BOB CASE
#20010	NEEDLE PLATE
#26605	NEEDLE PLATE
#32382	NEEDLE GUARD HOLDER F/261U11
#42250	LOOPER
#51023	SCREW
#64041	PRESSER FOOT COMP. 7/32
#64042	PRESSER FOOT COMPLETE ¼
#108309	NBL BOBBIN CASE
#109784	SCREW
#125453	BOBBIN
#127044	HOOK SHAFT BUSHING
#140062	SCREW
#140438	SCREW
#141238	SCREW
#141675	SCREW
#142062	FEED DOG
#143342JP	JAM PROOF HOOK
#143342JPE-Z	JAM PROOF HOOK
#143346TS	TEFLON HOOK BASE
#149019	HOOK
#149019E-Z	HOOK
#154756	SCREW
#200024	SCREW F/300W
#200147	SCREW
#200167	SCREW
#200183	SCREW
#200418	SCREW
#200446	SCREW
#200595	SCREW
#200616	SCREW
#201106	SCREW
#201532	NUT
#202784	CHAIN HOOK

PART NO.	DESCRIPTION
#204748-4-11	TAKE UP COMPLETE
#224417	BOBBIN CASE
#224427	HOOK F/107W
#240557E-Z	HOOK
#244521E-Z	E-Z HOOK
#267283	BALANCE WHEEL F/212W
#267630	LIFTING PRESS BAR GUIDE ROD F/300W
#268140	NEEDLE BEARING F/300W
#272138	HOOK
#272138BSN	HOOK FOR SYNTHETICS
#272138JP	JAM PROOF HOOK
#275082JP	JAM PROOF HOOK
#350064	SCREW
#350495	SCREW
#414704	SCREW
#414705	KNIFE SCREW
#504004	THUMB SCREW
#509047	WIPER F/457U
#541792	THROAT PLATE FOR 20U
#545249	SCREW
#545252	SCREW FOR SINGER
#545303	SCREW
#545325	SCREW
#545340	SCREW
#547861	NEEDLE BAR (HOLLOW) FOR 18U
#1243435	SCREW STUD
#2238643/4	¾ NEEDLE CLAMP F/112W
#2238781/2	½ NEEDLE CLAMP F/112W
#13955001	LOOPER
#117472001	NDL BAR SQUARE F/12W
#143390002	BOBBIN CASE
#167089001	CONN STUD
#167226001	EQUIPMENT CABLE F/269W
#268030728	FACE PLATE F/300W101
#785782001	KNIFE HOLDER F/281CL
#NBL404	BRAKE SPRING F/149063 B/C
#S570L3/16	BRA FOOT, LEFT GUIDE F/SGR 112W
#S570L1/4	BRA FOOT, LEFT GUIDE F/SGR 112W

ADDITIONAL PARTS FOR SIRUBA MACHINES

PART NO.	DESCRIPTION
#E810	PLATE 5/64X3/16 FOR SIRUBA
#E851	PLATE 3/16X3/16 FOR SIRUBA
#E868	NEEDLE PLATE FOR SIRUBA
#KC05	THREAD GUIDE BAR FOR SIRUBA
#KC09	PART FOR SIRUBA
#KC19	EYE GUARD COMPLETE FOR SIRUBA
#KG04	TENSION ADJUSTING NUT FOR SIRUBA
#KG05	BUSHING FOR SIRUBA
#KG07	TENSION DISC FOR SIRUBA
#KG11	PARTS F/GOLDEX & SIRUBA
#KG31	NEEDLE GUARD F/GOLDEX & SIRUBA
#KG33	REAR NEEDLE GUARD OVER LOCK FOR SIRUBA
#KG35	FRONT NEEDLE GUARD FOR SIRUBA
#KG37	CHAIN STITCH NEEDLE GUARD F/GOLDEX & SIRU
#KG42	NEEDLE GUARD
#KG59	MOVABLE KNIFE GUARD

PART NO.	DESCRIPTION
#KG60	MOVABLE KNIFE GUARD F/GOLDEX & SIRUBA
#KG471	PARTS F/GOLDEX & SIRUBA
#KN42	TENSION DISC FOR SIRUBA
#KQ37	DIFFERENTIAL FEED CRANK-SIRUBA
#KR26	LOWER KNIFE HOLDER FOR SIRUBA
#KR36	LOWER KNIFE CLAMP FOR SIRUBA
#KS01	FOOT CARRIER ARM
#KS09	SHAFT/FOOT LIFT F/GOLDEX & SIRUBA
#KS44	PRESSER FOOT SPRING F/GOLDEX & SIRUBA
#KS54	PART F/ SIRUBA
#KS56	PRESSER FOOT BRACKET F/GOLDEX & SIRUBA
#KS58	FOOT FLAT SPRING FOR SIRUBA
#KT24	OIL SPLASH JOINT FOR SIRUBA
#NK23	NUT FOR SIRUBA
#SK233	SCREW
#SK293	SCREW

ADDITIONAL PARTS FOR TAJIMA MACHINES

PART NO.	DESCRIPTION
#ME05051000RP	HOOK (OIL FREE) F/TAJIMA & BARUDAN
#ME050300000	BOBBIN CASE (SMALL) F/TAJIMA

ADDITIONAL PARTS FOR TOYOTA MACHINES

PART NO.	DESCRIPTION
#2120504-310E-Z	HOOK FOR CONSEW 290RTC,RTCW

ADDITIONAL PARTS FOR UNION SPECIAL MACHINES

PART NO.	DESCRIPTION
#22564B	SCREW F/UN SP
#22596H	SCREW F/US39500
#22657D-10	CLOTH PLATE SCREW F/US39500
#29126EC	LOOPER DRIVE ASSLY-UNION SPECIAL
#29480GR	SHANK CLAMP BRACKER LEFT F/US
#39556A	PRESSER FOOT RELEASE BUSHING F/39500
#39556AU	PRESSER ARM F/US39500
#39556D	PRESSER ARM F/US39500
#39556J	PRESSER ARM F/US39500
#39597AB	STITCH TONGUE F/39520BA
#39624A-12-3/16	NDL PLATE 3/16 US39600
#51417-D	NDL BAR ONLY 3/8-3/4 51400 US
#51825AC	NEEDLE GUARD F/ 16-64-16 51800
#52921B	BALANCE WHEEL
#54200G-16	GAUGE SET COMP 1/4 F/54200 UNION SPEC
#54200G-24	GAUGE SET COMP 3/8 F/54200 UNION SPEC
#54200G-32	GAUGE SET COMP 1/2 F/54200 UNION SPEC
#61212B	BOBBIN LARGE CAPACITY EXTRA THD F/US63900
#61928B	NDL PLATE 13/32 WIDE 3ROW NDL F/UN SP
#63913BE-Z	E-Z MAGNETIC BOBBIN CASE US639
#80846	NEEDLE LEVER SHAFT BUSHING RT F/UN SP

ADDITIONAL PARTS FOR WILLCOX & GIBBS – PEGASUS MACHINES

PART NO.	DESCRIPTION
#153PEG	THREADING WIRE F/W&G 503-516
#5002PEG	SCREW F/PEGASUS
#202616	THROAT PLATE F/W&G 504/IV19 25 (5/64)
#208526PEG	PRESSER FOOT ARM F/W&G 515-4
#210797	NEEDLE PLATE (5MM) F/W&G
#211507	UPPER LOOPER F/PEG.512E52
#257555	LOOPER F/W&G 700 SERIES

ADDITIONAL PARTS FOR YAMATO MACHINES

PART NO.	DESCRIPTION
#34150	FEED DRIVING ECCENTRIC CAM #10 F/YAMATO
#34395	LOOPER F/YAMATO
#36590	STITCH PLATE F/YAMATO Z100
#2100141	NEEDLE BAR F/YAMATO AZ8000
#2100519	NDL THD PULL-OFF F/YAMATO AZ8000

MISCELLANEOUS PARTS & SUPPLIES

PART NO.	DESCRIPTION
#KC1	SWIFTY ECONOMY KNIFE CUTTER
#PSA-BC	LOCK OUT BOX FOR 3PH CIRCUIT BREAKER